HEATER & AIR CONDITIONER

SECTION

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Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be per- LC formed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air EC Bag Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow harness connectors.

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Precautions for Working with HFC-134a (R-134a)

WARNING:

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed, compressor failure is likely to occur, refer to "Contaminated Refrigerant". To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/ Recycling Recharging equipment (ACR4) (J-39500–NI) and Refrigerant Identifier.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
- a) When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
- b) When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
- c) Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
- d) Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system, using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
- e) Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrofoam parts. Damage may result.

Contaminated Refrigerant

If a refrigerant other than pure R-134a is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.
- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only dedicated equipment and containers. **Do not recover contaminated refrigerant into your existing service equipment.** If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact Nissan Customer Affairs for further assistance.

General Refrigerant Precautions

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WARNING:

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and R-134a have been

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shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

Precautions for Leak Detection Dye

NDHA0275 The A/C system contains a fluorescent leak detection dye used for locating refrigerant leaks. An ultravio-MA let (UV) lamp is required to illuminate the dye when inspecting for leaks. Always wear fluorescence enhancing UV safety glasses to protect your eyes and enhance the visibility of the fluorescent dye. A compressor shaft seal should not be repaired because of dye seepage. The compressor shaft seal should only be repaired after confirming the leak with an electronic refrigerant leak detector (J-41995). LC Always remove any dye from the leak area after repairs are complete to avoid a misdiagnosis during a future service. Do not allow dye to come into contact with painted body panels or interior components. If dye is spilled, clean immediately with the approved dye cleaner. Fluorescent dye left on a surface for an extended period of time cannot be removed. FE Do not spray the fluorescent dye cleaning agent on hot surfaces (engine exhaust manifold, etc.). Do not use more than one refrigerant dye bottle (1/4 ounce / 7.4 cc) per A/C system. Leak detection dyes for R-134a and R-12 A/C systems are different. Do not use R-134a leak detection AT dye in R-12 A/C systems or R-12 leak detection dye in R-134a A/C systems or A/C system damage may result. The fluorescent properties of the dye will remain for over three (3) years unless a compressor failure AX occurs. A/C Identification Label CAUTION **MISE EN GARDE** NDHA0155 SU C EQUIPPED) (VÉHICULES CLIMATISÉS Vehicles with factory installed fluorescent dye have this identifica-REFRIGERANT UNDER HIGH PRESSURE, AIR CONDITIONING SYSTEM TO BE SERVICED BY QUALIFIED PERSONNEL. IMPROPER SERVICE METHODS tion label on the underside of hood. Y CAUSE PERSONAL INJURY. CONSULT SERVICE MANUA LE FRIGOTIGENE EST SOUS FORTE PRESSION. NE CONFIER L'ENTRE-NOTE: TIEN ET LA REPARATION DU CLIMATISEUR QU'À UN PERSONNEL QUALIFIÉ. L'EMPLOI DE MAUVAISES MÉTHODES PEUT CAUSER DES BLESSURES. CONSULTER LE MANUEL DE REPARATION. Vehicles with factory installed fluorescent dye have a green DISTR · label. CARSON, CA. REFRIG. FRIGORIG LUBRICANT/LUBRIFIANT PAG LUBRICANT W/LUMINESCENT DYE LUB.PAG AVEC TEINTURE LUMINSCENT TYPE R-134a AMOUNT: W/ FR A/C: OTE, CLIM, AV. : 2.0 LB 207 CC W/FR & RR A/C: CLIM. AV. ET AR 3518 325 00 SAE J639 WHA314 **Precautions for Refrigerant Connection** NDHA0004 A new type refrigerant connection has been introduced to all refrigerant lines. FEATURES OF NEW TYPE REFRIGERANT CONNECTION HA NDHA0004S01 The O-ring is relocated in a groove for proper installation. This eliminates the chance of the O-ring being • caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics. SC The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections. EL IDX



SPRING LOCK COUPLING

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The spring lock coupling is a refrigerant line coupling held together by a garter spring inside a circular cage. When the coupling is connected, the flared end of the female fitting slips behind the garter spring inside the cage of the male fitting. The garter spring and cage prevent the flared end of the female fitting from pulling out of the cage.

Three green O-rings are used to seal the two halves of the coupling. These O-rings are made of special material and must be replaced with an O-ring made of the same material. The O-rings normally used in refrigerant system connections are not the same material and should not be used with the spring lock coupling. Use only the specified O-ring for the spring lock coupling. Refer to "Removal and Installation", HA-142.



Precautions for Refrigerant Connection (Cont'd)

O-RING AND REFRIGERANT CONNECTION





 (\mathbf{N}) : New type refrigerant connection

: O-ring size

NDHA0004S0201

CAUTION:

Refrigerant connections in some systems use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection.

O-Ring	Part	Numbers	and	Specifications
--------	------	----------------	-----	-----------------------

	Connec- tion type	O-ring size	Part number*	D mm (in)	W mm (in)
	New	A	92477 7B003	6.45 (0.2539)	2.62 (0.1031)
\leftarrow	New	В	92477 0B000	7.37 (0.2902)	1.81 (0.0713)
	New	С	92477 0B003	8.03 (0.3161)	1.96 (0.0772)
	New	D	92477 7B001	9.19 (0.3618)	2.62 (0.1031)
	New	E	92477 7B004	9.25 (0.3642)	1.78 (0.0701)
	New	F	92477 0B001	10.16 (0.4000)	1.85 (0.0728)
-► W	New	G	92477 7B005	11.60 (0.4567)	2.62 (0.1031)
SHA814E	New	н	92477 0B002	12.93 (0.5091)	1.86 (0.0732)
	New	J	92477 7B002	15.67 (0.6169)	1.93 (0.0760)
	New	к	92785 0B700	20.25 (0.7972)	3.53 (0.1390)

*: Always check with the Parts Department for the latest parts information

WARNING:

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

CAUTION:

When replacing or cleaning refrigerant cycle components, observe the following.

- When the compressor is removed, store it in the same position as it is when mounted on the car. Failure to do so will cause lubricant to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to circle of the O-rings shown in illustration. Be careful not to apply lubricant to threaded portion.
 Lubricant name: NISSAN A/C System Oil Type F Part number*: KLH00-PAGQU and KLH00-PAGQF
- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.
- After connecting line, conduct leak test and make sure that there is no leakage from connections. When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.
- *: Always check with the Parts Department for the latest parts information

Precautions for Servicing Compressor



Precautions for Servicing Compressor

- Plug all openings to prevent moisture and foreign matter from entering.
- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Lubricant Quantity in Compressor" exactly. Refer to HA-124.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated with lubricant, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.

Precautions for Service Equipment

RECOVERY/RECYCLING EQUIPMENT

Follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

ELECTRONIC LEAK DETECTOR

Follow the manufacturer's instructions for tester operation and tester maintenance.

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Hose fittings to manifold gauge or recovery/recycling equipment; 1/2"-16ACME SAE J2196/RI34a Black stripe (Hose may be permanently attached to coupler)



PRECAUTIONS

VACUUM PUMP

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

To prevent this migration, use a manual valve situated near the hose-to-pump connection, as follows.

- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump: as long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.

MANIFOLD GAUGE SET

Be certain that the gauge face indicates R-134a or 134a. Make sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) along with specified lubricant.

SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.

SERVICE COUPLERS

Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

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Precautions for Service Equipment (Cont'd)



REFRIGERANT WEIGHT SCALE Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.

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CALIBRATING ACR4 WEIGHT SCALE

Calibrate the scale every 3 months.

To calibrate the weight scale on the ACR4 (J-39500-NI):

- 1. Press **Shift/Reset** and **Enter** at the same time.
- 2. Press 8787. "A1" will be displayed.
- 3. Remove all weight from the scale.
- 4. Press **0**, then press **Enter. "0.00"** will be displayed and changed to "**A2**".
- Place a known weight (dumbbell or similar weight), between 10 and 19 lbs., on the center of the weight scale.
- 6. Enter the known weight using 4 digits. (Example 10 lbs = 10.00, 10.5 lbs = 10.50)
- 7. Press **Enter** the display returns to the vacuum mode.
- 8. Press Shift/Reset and Enter at the same time.
- 9. Press 6 the known weight on the scale is displayed.
- 10. Remove the known weight from the scale. "0.00" will be displayed.
- 11. Press Shift/Reset to return the ACR4 to the program mode.

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CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

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THERMOMETER AND HYGROMETER

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An etched stem-type thermometer and a hygrometer can be used to check the air conditioning system performance. A hygrometer is used because the air conditioning performance depends on the humidity.

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Wiring Diagrams and Trouble Diagnosis

When you read wiring diagrams, refer to the following:

- *GI-10*, "HOW TO READ WIRING DIAGRAMS"
- *EL-10*, "POWER SUPPLY ROUTING"

When you perform trouble diagnosis, refer to the following:

- GI-33, "How to Follow Test Group in Trouble Diagnoses"
- GI-22, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT"



HFC-134a (R-134a) Service Tools and Equipment

Never mix HFC-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant. Separate and non-interchangeable service equipment must be

Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/lubricant. Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant. Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination will occur and compressor failure will result.

Tool number (Kent-Moore No.) Tool name	Description		EC FF
HFC-134a (R-134a) refrigerant		Container color: Light blue Container marking: HFC-134a (R-134a) Fitting size: Thread size • large container 1/2"-16 ACME	AT
	NT196		
KLH00-PAGQU KLH00-PAGQF ()		Type: Poly alkylene glycol oil (PAG), type F Application: HFC-134a (R-134a) swash plate (pis- ton) compressors (NISSAN only)	SU
Type F	NISSAN	295 mℓ (10.0 US fl oz, 10.4 Imp fl oz)	BR
(1.00500 NII)	NT197		@T
(J-39500-NI) Recovery/Recycling		Function: Refrigerant Recovery and Recycling and Recharging	91
Recharging equipment (ACR4)			RS
			BT
	NT195		HA
(J-41995)		Function: Checks for refrigerant leaks.	
leak detector			SC
			EL
			IDX
	AHA281A		

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HFC-134a (R-134a) Service Tools and Equipment (Cont'd)



AUTO HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

Tool number (Kent-Moore No.) Tool name	Description		GI
 Service hoses High side hose (J-39501-72) Low side hose (J-39502-72) Utility hose (J-39476-72) 	NT201	 Hose color: Low hose: Blue with black stripe High hose: Red with black stripe Utility hose: Yellow with black stripe or green with black stripe Hose fitting to gauge: 1/2"-16 ACME 	ma Em
 Service couplers High side coupler (J-39500-20) Low side coupler (J-39500-24) 		 Hose fitting to service hose: M14 x 1.5 fitting is optional or permanently attached. 	– LG EG FE
	NT202		
(J-39650) Refrigerant weight scale		For measuring of refrigerant Fitting size: Thread size • 1/2"-16 ACME	AT AX
	NT200		SU
(J-39649) Vacuum pump (Including the isolator valve)		Capacity: • Air displacement: 4 CFM • Micron rating: 20 microns • Oil capacity: 482 g (17 oz) Fitting size: Thread size • 1/2"-16 ACME	BR ST
	NT203		RS

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Commercial Service Tools

Commercial Service Tools

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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool name	Description	Note
Additional Valve	SHA898C	For discharging, evacuating and charging refriger- ant
Thermometer and hygrometer	Etched-stem type thermometer SHA900C	For checking temperature and humidity
Spring lock coupling remover	AHA283	For disconnecting spring lock coupling • 3/8" • 1/2" • 5/8" • 3/4"
Snap ring remover	AHA284	For removing snap rings from compressor
Shaft seal remover	AHA285	For removing shaft seal from compressor
Shaft seal protector	AHA286	For protecting compressor shaft seal during shaft seal installation
Shaft seal installer	AHA287	For installing compressor shaft seal
Coil remover	AHA288	For removing compressor magnet clutch coil

HA-16

Commercial Service Tools (Cont'd)

Tool name	Description	Note	I
Spanner wrench		For removing compressor clutch hub retaining bolt	G]
	АНА28		MA
Coil pressing tool		For installing compressor magnet clutch coil	EM
	АНА25		LC
Puller		For removing and installing compressor magnet clutch coil	EC
	AHA20	1	FE
Refrigerant Identifier Equipment	Roleman D	Checks refrigerant purity and for system contami- nation	AT
			AX
			SU
			BR
For details of handling n	NT76	to each of the service tools.	ST

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Refrigeration System

REFRIGERATION CYCLE

Refrigerant Flow

The refrigerant flows in the standard pattern, that is, through the compressor, the condenser, orifice tube and/or thermal expansion valve, through the evaporator, the accumulator (from orifice tube), and back to the compressor. The refrigerant evaporation through the evaporator coil is controlled by an orifice tube or an externally equalized expansion valve, located outside the evaporator case.

Freeze Protection

Under normal operating conditions, when the A/C is switched on, the compressor runs continuously, and the evaporator pressure, and therefore temperature, is controlled by the compressor to prevent freeze up.

Refrigerant System Protection

High-pressure switch

The refrigerant system is protected against excessively high pressure by a high-pressure switch, located on the end of the compressor. If the system pressure rises above the specifications, the high-pressure switch opens to interrupt the compressor operation and a set of contacts close to switch the cooling fan on high. Refer to "Air Conditioner High Pressure Switch", *EC-512* and "High Pressure Switch", HA-104.

Low-pressure switch

The refrigerant system is protected against excessively low pressure by the low-pressure switch, located on the accumulator. If the system pressure falls below the specifications, the low-pressure switch opens to interrupt the compressor operation. When the outside temperature is below 4°C (40°F) the low pressure switch opens to interrupt the compressor operation. Refer to "Low Pressure Switch", HA-103.

Pressure relief valve

The refrigerant system is also protected by a pressure relief valve located on the flexible high pressure hose near the compressor. When the pressure of refrigerant in the system increases to an abnormal level [more than 3,727 kPa (38 kg/cm², 540 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.

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NDHA0010S0302



AHA432A

NDHA0012

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Component Layout

SEC. 270 • 271 • 272 • 273 • 685 Front heating and A/C unit







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Introduction

The Electronic Automatic Temperature Control (EATC) system provides automatic regulation of the vehicle's interior temperature. The system is based on the operator selected "set temperature", regardless of the outside temperature changes. This is done by utilizing a microcomputer, also referred to as the EATC unit, which receives input signals from the following five sensors:

- Ambient temperature sensor
- In-vehicle temperature sensor
- Engine coolant ambient temperature sensor
- Sunload sensor
- PBR (Potentio Balance Resistor).

The EATC unit uses these input signals (including the set temperature) to automatically control:

- Outlet air volume
- Air temperature
- Air distribution.

Features

AIR MIX DOOR CONTROL (AUTOMATIC TEMPERATURE CONTROL)

The air mix door is automatically controlled so that in-vehicle temperature is maintained at a predetermined value by the temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

FRONT FAN SPEED CONTROL

NDHA0014S02 The front blower speed is automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

When the EATC unit is set to AUTOMATIC, the blower motor starts to gradually increase air flow volume. When engine coolant temperature is low and vehicle interior warming is required under cold ambient conditions the blower motor operation is delayed to prevent cool air from flowing.

REAR FAN SPEED CONTROL

The rear blower speed can be controlled from the EATC unit or from the rear A/C control unit, when the rear fan switch (front) is set to REAR.

FRONT INTAKE DOOR CONTROL

When AUTOMATIC mode is selected, the front intake door is automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature and amount of sunload. The ON-OFF operation of the MAX A/C switch will allow manual control of the front intake door. The front intake door is set to the FRESH position when DEF or F/D mode is selected.

OUTLET DOOR CONTROL

NDHA0014S05 The front mode outlet doors are automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, and amount of sunload.

MAGNET CLUTCH CONTROL

NDHA0014S06 The ECM controls compressor ON-OFF operation using signals from the throttle position sensor, low-pressure switch, high-pressure switch, engine coolant temperature sensor and EATC unit.

SELF-DIAGNOSTICS SYSTEM

The self-diagnostic system is built into the EATC unit to quickly locate the cause of problems.

NDHA0014

NDHA0014S01

NDHA0014S08



Overview of Control System

The control system consists of:

- Input sensors and switches,
- Electronic Automatic Temperature Control unit (microcomputer)
- Actuators

The relationship of these components is shown in the diagram below:



SC EL

IDX

*1: The vent bypass door is only open when face mode is selected and the temperature control switch is in the full cool position. GI

MA

=NDHA0015

Control Operation

Control Operation



AUTO SWITCH

The following components are automatically controlled so that in-vehicle temperature will reach and maintain the set temperature.

- Compressor
- Air intake door
- Air mix door
- Mode doors
- Blower speed

The air conditioner cooling function operates only when the engine is running.

TEMPERATURE CONTROL SWITCH

Increases or decreases the set temperature.

OFF SWITCH

The compressor, front and rear blower motors are off, the front intake door is set to the recirculation position, and the mode doors remain in their previous positions.

FRONT FAN SWITCH

Manual control of the front blower speed can be obtained by rotating the front fan switch. The fan symbol (#) will be shown in the display screen.

REAR FAN SWITCH

When the rear fan switch (front) is in the OFF position, the rear blower motor cannot operate. When the rear fan switch (front) is in the REAR position, it allows the rear fan switch to control the rear blower speed. In any other position (1–4), the rear fan switch (front) controls the rear blower speed regardless of the rear fan switch position.

NDHA0016S02

NDHA0016S05

AUTO

MODE SWITCH	NDHA0016S06	
Manual control of the air discharge outlets. Five selections are available: FACE (♥), BI-LEVEL "B/L" (♥), FOOT (♥), FOOT and DEFROST "F/D" (♥), and DEFROST (DEF (♥)) or F/D (♥) positions the front intake door to the outside air FRESH position. The cor operates at ambient temperature approx 4°C (40°E) or above	(₩)). mpressor	GI
MAX A/C SWITCH		MA
NDHADOTIGSOT Nosition: Interior air is recirculated inside the vehicle. Nosition: Automatic control resumes. A/C is canceled when DEF (\$\$\vec{W}\$) or F/D (\$\$\vec{V}\$) is selected		EM
AIR CONDITIONER SWITCH	NDHA0016S08	LC
This switch controls A/C operation when any mode switch is selected except OFF or AUTOMATIC selected the indicator light will be off and A/C operation is automatically controlled. The air conditioner cooling function operates only when the engine is running.	mode is	EC
		FE
		AT
		AX
		SU
		BR
		ST
		RS
		BT
		HA
		SC
		EL
		IDX

AUTO

WHA050

Discharge Air Flow



AUTO Component Location

Component Location NDHA0029 **ENGINE COMPARTMENT** NDHA0029S01 GI L Engine coolant MA ambient temperature Ø sensor (F1) Low pressure EM switch (E51) (1) LC EC FE AT JC כ זר ٦ ٦٢ ٦٢ AX \Box SU BR ST RS D (c 0 0 C BT 00 ĩ b A/C compressor (F10) HA SC <u>___</u> EL MS High pressure switch (F11) IDX $\overline{\lambda}$ \overline A/C relay E17 AAA Λ ₹₭₭₭₭ Ambient temperature sensor E36 Radiator core support

The

Component Location (Cont'd)

AUTO



HA-28

GI

MA

EM

LC

EC

FE

AT

AX

SU

BR

ST

RS

BT

HA

SC

EL

IDX











WHA007



WHA221





HA-31





WHA073

HA-32

AUTO Wiring Diagram — A/C, A — (Cont'd)



*This connector is not shown in "HARNESS LAYOUT" of EL Section.

WHA074





WHA226

How to Perform Trouble Diagnoses for Quick and Accurate Repair



SC

EL

IDX

AUTO

Operational Check

The purpose of the operational check is to confirm that the system operates as it should. The systems which are checked are the front blower, mode (discharge air), intake air, temperature decrease, temperature increase, compressor, AUTOMATIC mode, memory function, and rear blower.

CONDITIONS:

PROCEDURE:

Engine running at normal operating temperature.

NDHA0022S01

NDHA0022S02

NDHA0022S0201





Discharge air flow

1. Check Front Blower

- 1) Press any mode switch except OFF.
- 2) Rotate the front fan switch up and check for blower operation (Fan symbol lit in display screen).
- 3) Continue checking that blower speed increases as the front fan switch is rotated up.
- 4) Leave blower on HI speed (\$).
- If NG, go to "Memory Function", HA-84.
- If OK, continue with the next check.

2. Check Discharge Air

1) Press each mode switch.

NDHA0022S0202

- Mode Air outlet/distribution control Foot Defroster Face knob 94% 6% 48% 52% 75% 25% W . 55% 45% _ **** 9% 91% AHA207A
- Confirm that discharge air comes out according to the air distribution table at left and that the indicator lamp illuminates. Refer to "Discharge Air Flow", HA-26.
 If NG, refer to "Mode Door Motor", HA-63.
 - If OK, continue with the next check.

NOTE:

Confirm that the compressor clutch is engaged (visual inspection).


	3. Check MAX A/C (Recirculation)	
	 2) Listen for intake door position change (you should hear blower sound change slightly). 	GI
	If NG, refer to "Intake Door", HA-54.	MA
	NOTE:	
	MAX A/C operates in FACE (🍞) mode only.	EM
WHA053	4. Check Temperature Decrease	LG
	 Press the temperature control switch (♥) until [16°C (60°F)] is displayed. 	EC
	2) Check for cold air at discharge air outlets.	ee
	If OK, continue with the next check.	ГG
		AT
WHA054		AX
	5. Check Temperature Increase	A II
	 Press the temperature control switch () until [32°C (90°F)] is displayed. 	SU
	2) Check for hot air at discharge air outlets.	BR
	If NG, refer to "Insufficient Heating", HA-110. If OK, continue with the next check.	
		ST
WHA055		RS
	6. Check A/C Switch	BT
	 Press any mode switch. Press the A/C switch 	
	A/C indicator should illuminate.	HA
	3) Confirm that the compressor clutch engages (audio or visual inspection).	
	4) Check for cold air at the appropriate discharge air outlets.	SC
	If NG, refer to "A/C System", HA-42. If OK, continue with the next check.	FI
WHA056		
	7. Check AUTOMATIC Mode	IDX
	 Press the AUTOMATIC switch. Display should indicate AUTOMATIC Inc fan symbol (\$) dis- 	
	played].	
	inspection).	
	(Discharge air will depend on ambient, in-vehicle, and set tem- peratures.)	

If NG, refer to "A/C System", HA-42. If OK, continue with the next check.

WHA057

Operational Check (Cont'd)

AUTO

NDHA0022S0208

NDHA0022S0209



8. Check Memory Function

- Press the AUTOMATIC switch.
- 5) Confirm that the set temperature remains at previous tempera-

If NG, refer to "Memory Function", HA-84.

If OK, continue with the next check.

- Set rear fan switch (front) to REAR position.
- Press any mode switch except OFF.
- Press air conditioner switch ON.
- Turn rear fan switch to 1-speed. Blower should operate on 1-speed.
- Confirm air flow from the rear discharge air outlets.
- Turn rear fan switch to 2-speed.
- Continue checking blower speed until all four speeds are
- 8) Turn rear fan switch (rear) to 0 (OFF).
- 9) Set rear fan switch (front) to 1-speed. Blower should operate on 1-speed.
- 10) Turn rear fan switch (front) to 2-speed.
- 11) Continue checking blower speed until all four speeds are
- If NG, refer to "Rear Blower", HA-85.
- If OK, continue with the next check.

If all operation checks are OK (symptom cannot be duplicated), refer to GI-23, "Incident Simulation Tests", and perform tests as outlined to simulate driving conditions environment. If symptom appears, refer to "SYMPTOM CHART", HA-41 and perform the applicable trouble diagnosis procedure.

Self-diagnosis **FUNCTION**

The Self-diagnosis system monitors sensors and door motors. Shifting from normal mode to Self-diagnosis mode is accomplished by starting the engine (turning the ignition switch from OFF to ON) then simultaneously pressing the OFF and FOOT (J) mode switches. The AUTOMATIC switch must be pressed within 2 seconds of pressing OFF and FOOT (J) mode switches simultaneously. The diagnostic trouble codes are displayed on the display screen at a rate of one code per second. The display starts 30 to 60 seconds after the sequence is initiated.

HA-38

	 PROCEDURE Turn the ignition switch ON. (Engine must be running for A/C to operate.) Set the interior temperature between 18°C (65°F) and 29°C (85°F). 	GI MA
		EM
	3. Simultaneously press OFF and FOOT (J) switches then	LC
E I (CON)	press AUTOMATIC switch within 2 seconds. The display screen will have a pulse tracer going around the	EC
	center of the display screen, while the EATC unit checks all sensor and mode door circuits. (The system goes to OFF mode and the mode doors are recalibrated)	FE
	If Self-diagnosis cannot be performed, go to "Trouble Diagno- sis Procedure for Self-diagnosis", HA-43.	AT
	 The malfunction codes are displayed at a rate of one code per second. If no malfunction code exists, <i>B B</i> and all symbols will be shown on the display screen. Press the DEFROST (₩) switch to exit Self-diagnosis 	AX
	 Verify the location of the malfunction using the "Malfunction Code/Symptom Chart". Refer to HA-40. 	SU
		BR
		ST
WHA060		RS
	 Press the TEMP DOWN () switch to cancel Self-diagnosis without erasing malfunction codes. 	BT
		HA
		SC
/ 		EL
	 After the malfunctions are repaired, erase the malfunction codes by pressing the DEFROST (\$\$\vec{W}\$) switch. Perform Self-diagnosis again to verify that no malfunction 	IDX
OOFF OUT OAC OF OAC OAAC	CODES EXIST.	
WHA062		

MALFUNCTION CODE

Malfunction Code/Symptom Chart

NDHA0218

NDHA0218S01

Diagnostic trouble code No. (Shown on display screen)*	Malfunctioning part	Reference page
22	Air mix door short	HA-46
26	Air mix door PBR circuit short	HA-46
27	Air mix door PBR circuit open or voltage too high (>0.8V)	HA-46
28	Air mix door time-out	HA-46
30	In-vehicle temperature sensor short	HA-117
31	In-vehicle temperature sensor open	HA-117
40	Ambient temperature sensor short	HA-114
41	Ambient temperature sensor open	HA-114
50	Sunload sensor short	HA-120
82	Intake door short	HA-54
86	Intake door PBR circuit open or voltage too high (>0.8V)	HA-54
87	Intake door PBR circuit short	HA-54
88	Intake door time-out	HA-54
92	Mode door short	HA-63
98	Mode door time-out	HA-63
Intermittent diagnostic trouble code No. (Shown on display screen)*		
20	Air mix door short	HA-46
42	Ambient temperature sensor short	HA-114
43	Ambient temperature sensor open	HA-114
52	Sunload sensor short	HA-120
60	Mode switch button stuck	HA-63
61	Ignition over voltage	Refer to SC-24 , "Trouble Diagnoses with Battery/Starting/Charging Sys- tem Tester"
80	Intake door short	HA-54
90	Mode door short	HA-63

*: Diagnostic trouble codes are displayed when a malfunction is detected and exists at the present time. Intermittent diagnostic trouble codes are displayed when a malfunction is detected, but may not exist at the present time.

SYMPTOM CHART

AUTO

Symptom	Reference page		- Gl
• A/C system does not come on.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR A/C SYSTEM".	HA-42	- Cau
Self-diagnosis cannot be performed.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR SELF-DIAGNOSIS".	HA-43	- UVU24
• Air mix door does not operate normally.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR AIR MIX DOOR MOTOR".	HA-46	- EN
Intake door does not operate normally.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR INTAKE DOOR MOTOR".	HA-54	LC
Mode door does not operate normally.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR MODE DOOR MOTOR".	HA-63	EC
• Front blower motor does not rotate.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR FRONT BLOWER MOTOR".	HA-72	- FE
Memory function does not operate.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR MEMORY FUNCTION"	HA-84	- AT
 Rear blower motor does not rotate when rear fan switch (front) is set to REAR position. 	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR REAR FAN SWITCH (FRONT)".	HA-85	- 141
• Rear blower motor does not rotate when rear fan switch (front) is set at 1-4 speed.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR REAR BLOWER MOTOR (1-4 SPEED)".	HA-88	- AX
Magnet clutch does not engage.	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR MAGNET CLUTCH".	HA-98	SU
Insufficient cooling	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT COOLING".	HA-105	- BR
Insufficient heating	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT HEATING".	HA-110	- ST
Noise	Go to "TROUBLE DIAGNOSIS PROCEDURE FOR NOISE".	HA-112	- D@

BT

HA

SC

EL

IDX

AUTO

=NDHA0112

WHA280

A/C System TROUBLE DIAGNOSIS PROCEDURE FOR A/C SYSTEM Symptom:

• A/C system does not come on.

Inspection Flow



*1: HA-36

*2: HA-44

*3: HA-30

OUBLE DIAGNO	SIS PROCEDURE FOR SELF-DIAGN	OSIS =NDHA02:	9
Self-diagnosis can spection Flow	nnot be performed.		G
			MA
1. Confirm symptom b	y performing Self-diagnosis. (*1)		EM
			LC
2. Check for any Servi	ce bulletins.		Fa
	ок		EG
3. Check main power	supply and ground circuit. (*2)		FE
	ок		AT
4. Replace EATC unit.			AX
			011
			50
			BR
			ST
			RS
			65
			BI
			HA
			SC
			EL
		AHA210A	IDX
-39	*2: HA-44		

NDHA0032S02

MAIN POWER SUPPLY AND GROUND CIRCUIT CHECK Power Supply Circuit Check for Auto A/C System

Check power supply circuit for auto air conditioning system. Refer to "POWER SUPPLY ROUTING" in EL section and Wiring Diagram.

A/C System Circuit

SYMPTOM

• A/C system does not come on.



2 CHECK BODY GROUND CIRCUIT FOR EATC

1. Disconnect EATC unit harness connector.

- 2. Connect Ohmmeter to harness side.
- 3. Does continuity exist between harness terminal No. 30 and body ground?





HA

EL

NDHA0019S03



CONTROL SYSTEM — ELECTRONIC AUTOMATIC **TEMPERATURE CONTROL UNIT (EATC UNIT)**

GI The EATC unit has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The air mix door motor, mode door motor, intake door motor, MA front blower motor and compressor are then controlled. The EATC unit is unitized with control mechanisms. Signals from various switches are directly entered into EATC unit. Self-diagnostic functions are also built into EATC unit to provide a quick check of malfunctions in the auto air conditioner system.

Ambient Temperature Input Process

LC NDHA0019S01 The EATC unit includes a "processing circuit" for the ambient temperature sensor input. When a temperature increase less than 12°C (20°F) is detected by the ambient temperature sensor, the "processing circuit" allows the EATC unit to recognize the temperature increase after 80 seconds. When the temperature increase is FE greater than 12°C (20°F) 5 minutes is required. As an example, consider stopping for a cup of coffee after high speed driving. Even though the actual ambient temperature has not AT changed, the temperature detected by the ambient sensor will increase because heat radiated from the engine compartment can radiate to the grille area (where the ambient temperature sensor is AX located).

Sunload Input Process

The EATC unit includes a processing circuit to "average" variations in detected sunload over a period of time. This prevents drastic swings in the EATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time. The (insignificant) effect of the trees momentarily obstructing the sunlight does not cause any change in the EATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will BT react accordingly.

English/Metric Mode

English or metric can be selected for the display mode.

- 1. Turn ignition switch ON.
- 2. Push any mode switch except OFF.
- Press DEFROST () and A/C switches holding the blower 3. switch in the upward position for 1 second.
- 4. The display mode will be changed to English or Metric.

Air Mix Door TROUBLE DIAGNOSIS PROCEDURE FOR AIR MIX DOOR MOTOR Symptom:

Air mix door does not operate normally.

Inspection Flow



=NDHA0220

Air Mix Door (Cont'd)

GI

MA

LC

CONTROL SYSTEM OUTPUT COMPONENTS NDHA0221 Air Mix Door Control (Automatic Temperature Control) **Component Parts** NDHA0221S0101 Air mix door control system components are: 1) EATC unit 2) Air mix door motor 3) PBR 4) In-vehicle temperature sensor 5) Ambient temperature sensor 6) Sunload sensor **System Operation** NDHA0221S0102 Temperature set by temperature control switch is compensated through setting temperature correction circuit to determine target temperature.

EATC unit will operate air mix door motor to set air conditioning system in WARM or COOL position, depending upon relationship between conditions (target temperature, sunload, in-vehicle temperature and ambient temperature) and conditions (air mix door position and compressor operation).



SC

EL

1DX

Air Mix Door Control Specification





air mix door is initially automatically set in full cold position.

· Within some period, in-vehicle temperature will lower towards the objective temperature, and the air mix door position will shift incrementally towards the hot side and finally stay in this position (A) if mode is at AUTO position (No. ECON mode). Air mix door opening position is always fed back to EATC unit by PBR built-in air mix door motor.

AHA216A



Air Mix Door Motor

NDHA0221S02 The air mix door motor is attached to the bottom of the heater unit. It rotates so that the air mix door is opened to a position set by the EATC unit. Motor rotation is then conveyed through a rod and air mix door position is then fed back to the EATC unit by PBR built-in air mix door motor.



1	2	Air mix door operation	Direction of lever movement
+	-	$WARM \to COOL$	Clockwise
_	—	STOP	STOP
-	+	$COOL \to WARM$	Counterclockwise

PBR Characteristics

NDHA0221S03 Measure resistance between terminals 3 and 4 at vehicle harness side.

=NDHA0222

GI

MA

AIR MIX DOOR MOTOR CIRCUIT (EATC SELF-DIAGNOSIS CODE 20, 22, OR 28) SYMPTOM:

• Air mix door does not operate normally. (20, 22, or 28 is indicated on the EATC unit as a result of conducting Self-diagnosis).

1	CHECK PBR OPERATION	ON	
Perfor	m Self-diagnosis, HA-39.		LEIM
		Does code 25 or 27 occur?	
Yes	►	Check PBR circuit. Go to Air Mix Door Motor Circuit (EATC Self-diagnosis Code 26 or 27). Refer to HA-51.	LC
No	•	GO TO 2.	EC



AUTO

Air Mix Door (Cont'd)





AIR MIX DOOR MOTOR CIRCUIT (EATC SELF-DIAGNOSIS CODE 25 OR 27) SYMPTOM:

=NDHA0223 G

 Air mix door motor PBR circuit is open or shorted. (25 or ∂7 is indicated on the EATC unit as a result of conducting Self-diagnosis).
 MA



IDX

EL

Repair harness or connector.

NG

Air Mix Door (Cont'd)



- 1. Reconnect EATC unit harness connector and air mix door motor harness connector.
- 2. Set temperature control switch to full warm.

Do approximately 5 volts exist between air mix door motor harness terminal 4 and ground? 3. Set temperature control switch to full cool.

Do approximately 0 volts exist between air mix door motor harness terminal 4 and ground?



AUTO



	OK or NG	ଢା
ОК	Replace EATC unit.	S
NG	Replace air mix door motor (PBR).	
		 BF

BT

HA

NDHA0224



CONTROL LINKAGE ADJUSTMENT Air Mix Door

NDHA0224S01 Before adjusting, push temperature control rod fully forward to front of vehicle. Note position of clasp.

- Install air mix door motor on heater unit and connect it to the 1) air mix door motor harness. SC
- 2) Turn ignition switch ON.
- Press the temperature control switch until 16°C (60°F) is dis-3) played.
- EL Move the air mix door by hand to maximum cold position (door 4) completely covers heater core) and hold it.
- 5) While holding the air mix door, adjust the length of temperature control rod and connect it to the air mix door lever.
- Check that air mix door operates properly when temperature 6) control switch is set from 16 to 32°C (60 to 90°F).

Intake Door TROUBLE DIAGNOSIS PROCEDURE FOR INTAKE DOOR MOTOR Symptom:

• Intake door does not operate normally.

Inspection Flow

1. Confirm symptom by performing the following operational chec	к.
TEMP A AUTOMATIC	 OPERATIONAL CHECK – Recirculation 1) Press MAX A/C (recirculation) switch. MAX A/C (REC) indicator should illuminate. 2) Listen for intake door position change (you should hear sound change slightly). NOTE: Confirm that the MAX A/C (REC) switch is canceled in the DEF ((T)) and F/D ((T)) modes. If OK (symptom cannot be duplicated), perform complete operational check (*4). If NG (symptom is confirmed), continue with Step 2 following.
2. Check for any Service bulletins. OK	22 or 29 (*1) or 26 or 27 (*0)]
3. Check intake door motor circuit [EATC Sell-diagnosis Code 80,	
 4. If the symptom still exists, perform "Self-diagnosis" (*3) and a complete "Operational Check" (*4) and check for other codes and symptoms. [Refer to "Malfunction Code/Symptom Chart", (*5).] Does another code or symptom exist? 	Yes Go to Trouble Diagnosis for related code or symptom. [Another code or symptom exists.]
↓ No	
5. Replace EATC unit.	
INSPECTION END.	

*1: HA-58 *2: HA-60 *3: HA-39 *4: HA-36 *5: HA-40

=NDHA0113

WHA011

Intake Door (Cont'd)

CONTROL SYSTEM OUTPUT COMPONENTS NDHA0115 Intake Door Control (Automatic Temperature Control) GI **Component Parts** NDHA0115S0301 Intake door control system components are: 1) EATC unit MA 2) Intake door motor 3) PBR EM 4) In-vehicle temperature sensor 5) Ambient temperature sensor 6) Sunload sensor. LC **System Operation** NDHA0115S0302 When AUTOMATIC mode is selected, the EATC unit determines intake door position based on the ambient temperature, in-vehicle temperature and sunload. When the DEF (🐨) or F/D (💱) switch is pushed, the EATC unit sets the intake door to the FRESH posi-FE tion. AT



HA

SC

EL

IDX

Intake Door Control Specification





• If temperature setting is set at 25°C (77°F) under no sunload condition when ambient and in-vehicle temperatures are 35°C (95°F), intake door is set automatically at MAX A/C (REC) position to make in-vehicle temperature cool down efficiently. • In-vehicle temperature will lower and when 25°C (77°F) is reached, intake door will shift to 20% FRE position.

AHA233A



Intake Door Motor

NDHA0115S01 The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the EATC unit. Motor rotation is conveyed to a rod which activates the intake door.



Intake Door Motor Operation

NDHA01155			NDHA0115S0101
8	7	Intake door operation	Movement of link rotation
+	-	$REC \to FRE$	Counterclockwise
—	—	STOP	STOP
_	+	$FRE \to REC$	Clockwise
	-		

GI

MA

EM

LC

EC

FE

AT

AX

SU

BR

ST

RS

BT



PBR Characteristics Measure resistance between terminals 1 and 5 at vehicle harness side.

HA SC EL

IDX



INTAKE DOOR MOTOR CIRCUIT (EATC SELF-DIAGNOSIS CODE 8 0, 8 2, OR 8 8) SYMPTOM:

=NDHA0037

• Intake door does not operate normally. (8 0, 8 2, or 8 8 is indicated on the EATC unit as a result of conducting Self-diagnosis).

1	CHECK PBR OPERATION			
Perforr	Perform Self-diagnosis, HA-39.			
	Does code 8 5 or 8 7 occur?			
Yes	►	Check PBR circuit. Go to Intake Door Motor Circuit (EATC Self-Diagnosis Code 8 5 or 8 7). Refer to HA-60.		
No	•	GO TO 2.		





AX

SU

BR

ST

RS

BT

HA

SC

EL

IDX

HA-59

AUTO

INTAKE DOOR MOTOR CIRCUIT (EATC SELF-DIAGNOSIS CODE 8 5 OR 8 7) SYMPTOM:

=NDHA0225

 Intake door motor PBR circuit is open or shorted. (8 5 or 8 7 is indicated on the EATC unit as a result of conducting Self-diagnosis).



2 CHECK PBR VOLTAGE REFERENCE CIRCUIT

1. Disconnect EATC unit harness connector.

2. Check circuit continuity between intake door motor harness terminal 6 and EATC unit harness terminal 48.





1DX

EL

HA-61

Intake Door (Cont'd)



6	CHECK PBR			
Refer	Refer to HA-57.			
OK or NG				
OK	OK Replace EATC unit.			
NG	NG Replace intake door motor (PBR).			



CONTROL LINKAGE ADJUSTMENT Intake Door

NDHA0129

AUTO

- 1. Connect the intake door motor harness connector before installing the intake door motor.
- 2. Turn ignition switch to ON.
- 3. Select MAX A/C (REC) mode.
- 4. Install the intake door lever and the intake door motor.
- 5. Set the intake door rod in MAX A/C (REC) position and fasten door rod to holder.
- 6. Check that intake door operates properly when MAX A/C (REC) mode is selected.

=NDHA0226

GI

MA

Mode Door Motor TROUBLE DIAGNOSIS PROCEDURE FOR MODE DOOR MOTOR Symptom:

• Mode door does not operate normally.

Inspection Flow

1. Conf	irm symptom by p	performing th	e following	operational che	ck.	EM
]	OPERATIONAL CHECK – Discharge air	
	AUTO				1) Press mode switches.	LC
			3 4			EG
	Discharge air fl	ow			2) Confirm that discharge air comes out according	FE
	Mode	Air o	Air outlet/distribution		to the air distribution table at left. Refer to "Discharge Air Flow" in "DESCRIPTION"	
	control knob	Face	Foot	Defroster	(*6).	AT
	1	94%	6%	-	If OK (symptom cannot be duplicated), perform complete operational check (*4).	0.00
		48%	52%	-	If NG (symptom is confirmed), continue with Step 2 following.	AX
	نب	-	75%	25%		SU
		-	55%	45%		BR
		-	9%	91%		ST
						BS
2. Chec	k for any Service	bulletins.				110
3 Chec	OK	or circuit [EA	TC Self-dia	anosis Code 90	92 or 98 (*1)] or mode switch button [FATC Self-diagnosis Code 60 (*2)]	BT
0. 01100						
4. If the com	symptom still exi plete "Operational	sts, perform Check" (*4)	"Self-diag	nosis" (*3) and a for other	Yes Go to Trouble Diagnosis for related code or	HA
code	es and symptoms. For to "Malfunction	Code/Sympt	om Chart"	(*5) 1	symptom.	
Does	another code or	symptom exi	ist?	, (0).]	[Another code or symptom exists.]	SC
	N o					r=n
5. Repl	ace EATC unit.					
INSPEC	TION END.					IDX
					WHA2	264
*1· HA-66				*3· HA-30	*5· HA-40	
*2: HA-70				*4: HA-36	*6: HA-26	

CONTROL SYSTEM OUTPUT COMPONENTS Mode Door Control (Automatic Temperature Control) Component Parts

Mode door control system components are:

- 1) EATC unit
- 2) Mode door motor
- 3) PBR
- 4) In-vehicle temperature sensor
- 5) Ambient temperature sensor
- 6) Sunload sensor

System Operation

The EATC unit computes the air discharge conditions according to the ambient temperature and the in-vehicle temperature. The computed discharge conditions are then corrected for sunload to determine through which outlets air will flow into the passenger compartment.



Mode Door Control Specification



AHA245A





mode door is set automatically at VENT position.

Mode Door Motor

The mode door motor is attached to the heater unit. It rotates so SU that air is discharged from the outlet set by the EATC unit. Motor rotation is conveyed to a link which activates the mode door.

ST

RS

RT

NDHA0256S0201



Mode Door Motor Operation

_	Movement of link rotation	Mode door operation	2	1
HA	Clockwise	$FACE \to DEF$	-	+
	STOP	STOP	—	—
SC	Counterclockwise	$DEF \to FACE$	+	_

EL

IDX

MODE DOOR MOTOR CIRCUIT (EATC SELF-DIAGNOSIS CODE 9 8, 9 2, OR 9 8) SYMPTOM:

=NDHA0257

AUTO

• Mode door does not operate normally. (90, 92, or 98 is indicated on the EATC unit as a result of conducting Self-diagnosis).

1	CHECK MODE DOOR MOTOR POSITION SWITCH CIRCUIT-1						
1. Pre 2. Tur Dis 3. Che	 Press FACE (*) switch ON with ignition switch at ON position. Turn ignition switch OFF. Disconnect EATC unit connector. Check if continuity exists between terminal 35 or 41 and 42 of EATC unit harness connector. 						
4. Usi	ng above procedures, che	L/W LG 3435 14 41 43 SB LG I R I	BR EATC	unit connect	or M35	T] AHA247A hart.	
		Mode	Termina	al No.	Continuity	, ,	
		switch	÷	Θ			
		FACE	35 or 41				
		B/L	14 or 41	42	Yes		
		F001	14 or 36				
			34 or 43				
	DEF 34 of 43						
						AHA248A	
			OK d	or NG			
OK	•	GO TO 6.					
NG	►	GO TO 2.					





AUTO

Mode Door Motor (Cont'd)



5	CHECK MODE DOOR LINKAGE			
Refer to HA-71.				
OK or NG				
OK	OK Replace mode door motor.			
NG	NG Repair/adjust as necessary.			





HA-69

NDHA0258

MODE SWITCH BUTTON (EATC SELF-DIAGNOSIS CODE & C) SYMPTOM:

• Mode switch button is stuck. (5 3 is indicated on the EATC unit as a result of conducting Self-diagnosis.



Yes		Replace EATC unit.		
No		INSPECTION END		

=NDHA0259



CONTROL LINKAGE ADJUSTMENT Mode Control Cable

- 1. Move side link by hand and hold mode door in DEF () GI mode.
- 2. Install mode door motor on heater unit and connect it to body ${\rm MA}$ harness.
- 3. Turn ignition switch ON.
- 4. Select DEF () mode.

HA-71

- 5. Attach mode door motor rod to side link rod holder.
- 6. Select FACE (♥) mode. Check that side link operates at the fully-open position. Then select DEF (♥) mode and check that side link operates at the fully-open position.

EC

EM

AT

AX

SU

BR

ST

RS

BT

HA

SC

EL

IDX

Front Blower Motor TROUBLE DIAGNOSIS PROCEDURE FOR FRONT BLOWER MOTOR Symptom:

• Front blower motor does not rotate.

Inspection Flow

1. Confirm symptom by performing the following operational check.					
TEMP AUTOMATIC	 OPERATIONAL CHECK – Front blower motor 1) Press any mode switch except OFF. 2) Rotate the front fan switch up and check for blower operation. 3) Continue checking that blower speed increases as the front fan switch is rotated up. If OK (symptom cannot be duplicated), perform complete operational check (*2). If NG (symptom is confirmed), continue with Step 2 following. 				
2. Check for any Service bulletins. OK 3. Check front blower motor circuit (*1)					
 4. If the symptom still exists, perform a complete "Operational Check" ("2) and check for other symptoms. [Refer to "SYMPTOM CHART", ("3).] Does another symptom exist? 	Yes Go to Trouble Diagnosis for related symptom. [Another symptom exists.]				
No 5. Replace EATC unit.					
INSPECTION END.					

*1: HA-76

*2: HA-36

*3: HA-41

=NDHA0117

WHA013

AUTO
Front Blower Motor (Cont'd)



9) Front blower motor

System Operation



Automatic Mode

NDHA0118S02 In the automatic mode, the front blower motor speed is calculated by the EATC unit based on inputs from the PBR, in-vehicle temperature sensor, sunload sensor, ambient temperature sensor, and engine coolant ambient temperature sensor. The blower motor SC applied voltage ranges from approximately 4.5 volts (lowest speed) to 12 volts (highest speed).

To control blower speed, the EATC unit supplies a signal to the EL front blower speed control unit. Based on this signal, the front blower speed control unit controls the current flow from the blower motor to ground.

Starting Fan Speed Control

Start Up From "COLD SOAK" Condition (Automatic Mode) When the engine coolant temperature is below 50°C (122°F), the front blower will operate at a minimum voltage of (6V) and the DEF mode will be selected by the EATC unit. This operating mode will continue approximately 180 seconds under low ambient conditions. When engine coolant temperature reaches 50°C (122°F) the system goes to FOOT mode and the blower speed slowly increases to the required speed based on coolant temperature.

HA

Start Up From Normal or "HOT SOAK" Condition (Automatic Mode)

The EATC unit should remain at the same setting as it was when the ignition switch is turned OFF. The front blower will begin operation momentarily after the AUTOMATIC button is pushed. The blower speed will gradually rise to the objective speed over a time period of 5 seconds or less (actual time depends on the objective blower speed).

Blower Speed Compensation Sunload

NDHA0118S05

When the in-vehicle temperature and the set temperature are very close, the front blower will operate at low speed. The low speed varies depending on the sunload. During conditions of high sunload, the front blower low speed is "normal" low speed (approx. 5.5V). During lesser sunload conditions, the low speed will drop to low speed (approx. 4.5V).

Fan Speed Control Specification



• When ambient temperature is 35°C (95°F) and in-vehicle temperature is reduced to 25°C (77°F) under the same condition above, blower motor voltage is approx. 6 volts.



Front Blower Speed Control Unit

The front blower speed control unit is located on the cooling unit. It amplifies a 11-step base current flowing from the EATC unit to Change the blower speed within the range of 4.5V to 12V.

> EG FE AT AX SU BR ST RS BT HA SG

EL

IDX

MA

EM

LC

FRONT BLOWER MOTOR CIRCUIT

Symptom:

AUTO

=NDHA0033

• Front blower motor does not rotate.

1	CHECK FUSES			
Check 20A fuse (No. 28, located in the fuse block) and 20A fuse (No. 31, located in the fuse block). For fuse layout, refer to <i>EL-10</i> "POWER SUPPLY ROUTING".				
Are fuses OK?				
Yes		GO TO 2.		
No		GO TO 7.		

CHECK FRONT BLOWER MOTOR POWER SUPPLY CIRCUIT 2 1. Disconnect front blower motor harness connector. 2. Press any mode switch except OFF. 3. Set the fan switch to HI. 4. Check voltage between front blower motor harness terminal 2 and ground. Front blower motor connector (M142) 2 V OR $\oplus \Theta$ AHA262A Does battery voltage exist? GO TO 13. Yes ► GO TO 3. No ►

3	CHECK FRONT BLO	VER MOTOR RELAY		
Refer to HA-83.				
OK or NG				
ОК	►	GO TO 4.		
NG	►	Replace front blower motor relay.		

4	CHECK FRONT BLOW	ER MOTOR SYSTEM		
 Reconnect front blower motor harness connector. Turn the ignition key ON and press any mode switch except OFF. Set the fan switch to HI. Momentarily (no more than 4 seconds) connect a jumper wire between front blower motor relay connector M71 (body side) terminals 3 and 5. 				
	motor relay connector			
	AHA257/			
Does front blower motor rotate?				
Yes	►	GO TO 5.		
No	►	GO TO 9.		



Do the fuses blow when the front blower motor is activated?		
Yes		GO TO 8.
No		INSPECTION END

AUTO

Front Blower Motor (Cont'd)



9	CHECK FUSIBLE LINK			
Check 65A fusible link (letter c , located in the fuse and fusible link box). For fusible link layout, refer to "POWER SUPPLY ROUTING", <i>EL-12</i> .				
Is fusible link OK?				
Yes		GO TO 10.		
No		GO TO 18.		





IDX

Front Blower Motor (Cont'd)







AUTO



Front Blower Motor (Cont'd)

18	REPLACE FUSIBLE LI	NK	
Replace fusible link. Does fusible link blow when the front blower motor system is activated?			
	Yes or No		
Yes	►	 Check the following. If NG, repair harness or connectors. Harness connectors E102 and M2 Harness for open or short between front blower motor relay and fusible link 	
No	•	INSPECTION END	

Front Blower Motor (Cont'd)



ELECTRICAL COMPONENTS INSPECTION	.0042
Confirm smooth rotation of the front blower motor.	2502 G
Check that there are no foreign particles inside the intake ur	nit. MA
	EM
	LC
	EC
	F
	AT
	AX
Relays Check circuit continuity between terminals by supplying 12 vo and ground to coil side terminals of relays.	lts SU
	BR
	ST
	RS
	BT
	HA
	SC
	IDX





Memory Function TROUBLE DIAGNOSIS PROCEDURE FOR MEMORY FUNCTION SYMPTOM

Memory Function does not operate.



*1 HA-44

*2 HA-36

*3 HA-43

	Re	ar Blower Motor		
TF	OUBLE DIAGNOSIS PROCEDURE FO	DR REAR FAN SWITCH (FRONT)	=NDHA0228	GI
∙ Ins	Rear blower motor does not rotate whe pection Flow	n rear fan switch (front) is set to REAR position.		MA
[1. Confirm symptom by performing the following operational	check.		EM
		OPERATIONAL CHECK – Rear blower motor		LC
		 Press any mode switch except OFF. Set the rear fan switch (front) to REAR position. Turn the rear fan switch (rear) and check for rear blower operation. Continue checking that rear blower speed increases as the rear fan switch (rear) is rotated clockwise. 		EC
		If OK (symptom cannot be duplicated), perform complete operational check (*2).		FE
		if NG (symptom is confirmed), continue with Step 2 following.		AT
l				AX
[2. Check for any Service bulletins. OK 3. Check rear fan switch (front) circuit (*1)			SU
[4. If the symptom still exists, perform a complete "Operational 	I Yes → Go to Trouble Diagnosis		BR
	Check" (*2) and check for other symptoms. [Refer to "SYMPTOM CHART", (*3).] Does another symptom exist?	for related symptom. [Another symptom exists.]		ST
[No INSPECTION END.			DQ
l				NÐ
				BT
				HA
				SC
				EL
				IDX
			WHA015	
*1	HA-87 *2 HA-3	6 *3 HA-41		



FAN SPEED CONTROL Component Parts

=NDHA0268

NDHA0268S01

Rear fan speed control system components are:

- 1) EATC unit
- Rear fan switch (front) 2)
- 3) Rear fan switch (rear)
- 4) Rear blower motor resistor
- Rear blower motor 5)
- 6) Rear blower motor relay

System Operation



=NDHA0229

REAR FAN SWITCH (FRONT) CIRCUIT Symptom:

Rear blower motor does not rotate when rear fan switch • (front) is set to REAR position.

1	CHECK REAR BLOWE	R MOTOR OPERATION	MA	
Does r	Does rear blower motor rotate normally when rear fan switch (front) is set at 1 - 4 speed?			
	Yes or No			
Yes		GO TO 2.		
No		Go to "Trouble Diagnosis Procedure for Rear Blower Motor (1 - 4 Speed)", HA-88.	LC	

2	CHECK REAR FAN SW	/ITCH (FRONT)	l G
Refer	to HA-96.		
		OK or NG	F
ОК		GO TO 3.	
NG		Replace rear fan switch (front).	
			_A
3	CHECK REAR FAN SWITCH (REAR)		
Refer	Refer to HA-96.		
OK or NG			
ОК		GO TO 4.	S
			1



TROUBLE DIAGNOSIS PROCEDURE FOR REAR BLOWER MOTOR (1-4 SPEED) Symptom:

AUTO

=NDHA0230

• Rear blower motor does not rotate when rear fan switch (front) is set at 1- 4 speed. Inspection Flow

1. Confirm symptom by performing the following operational che	eck.
T5 F AUTO S AUTO S OFF OFF OFF OFF OMAX OFF FERS 1 2 3 4 OFF FERS 1 2 0 OFF OFF OFF OFF OFF OFF OFF OFF OFF OFF	 OPERATIONAL CHECK – Rear blower motor 1) Press any mode switch except OFF. 2) Set the rear fan switch (front) to rear blower speed position 1 and check for rear blower operation. 3) Continue checking that rear blower speed increases as the rear fan switch (front) is set to rear blower speed positions 2-4 . If OK (symptom cannot be duplicated), perform complete operational check (*2). If NG (symptom is confirmed), continue with Step 2 following.
2. Check for any Service bulletins.	
ок	
3. Check rear blower motor (1-4 speed) circuit. (*1)	
ОК	
 4. If the symptom still exists, perform a complete "Operational Check" (*2) and check for other symptoms. [Refer to "SYMPTOM CHART", (*3).] Does another symptom exist? 	Yes Go to Trouble Diagnosis for related symptom. [Another symptom exists.]
No INSPECTION END.	

*1 HA-89

*2 HA-36

*3 HA-41

WHA016

•

=NDHA0231

FE

٦

REAR BLOWER MOTOR (1 - 4 SPEED) CIRCUIT Symptom:

GI Rear blower motor does not rotate when rear fan switch (front) is set at 1 - 4 speed.

1 DIAGNOST		URE	MÆ	
Check if rear blowe	Check if rear blower motor rotates properly at each fan speed.			
Does not rotate at any speed		GO TO 2.	EM	
Does not rotate at 1 - 3 speed		GO TO 14.	LC	
Does not rotate at 4 speed		GO TO 18.	EC	

2 **CHECK FUSES**

Г

Check 15A fuse (No. 24, located in the fuse block) and 15A fuse (No. 25, located in the fuse block). For fuse layout, refer to *EL-10*, "POWER SUPPLY ROUTING".

Are fuses OK?		AT	
Yes		GO TO 3.	
No		GO TO 8.	AX

3	CHECK REAR BLOWER MOTOR POWER SUPPLY CIRCUIT		SU
1. Dis 2. Pre	connect rear blower motor ess any mode switch except	harness connector. ot OFF.	
3. Ch	eck voltage between rear b	plower motor harness terminal 2 and ground.	BR
		Rear blower motor connector B14	ST
			RS
			BT
		- AHA	\395A
		Does battery voltage exist?	HA
Yes	►	GO TO 11.	
No	►	GO TO 4.	SC

4	CHECK REAR BLOWER MOTOR RELAY		EL
Refer to "ELECTRICAL COMPONENTS INSPECTION", HA-96.			
		OK or NG	IDX
ОК	►	GO TO 5.	
NG	•	Replace rear blower motor relay.	

AUTO

Rear Blower Motor (Cont'd)

5	CHECK REAR BLOWE	R MOTOR SYSTEM	
 Reconnect rear blower motor harness connector. Turn the ignition key ON and press any mode switch except OFF. Set rear fan switch (front) to any position except OFF, REAR or 4-speed. Momentarily (no more than 4 seconds), connect a jumper wire between rear blower motor relay connector M50 (body side) terminals 3 and 5. 			
	Rear blower motor relay connector (M50)		
		AHA306A	
Does rear blower motor rotate?			
Yes	•	GO TO 6.	
No	►	GO TO 10.	

6	CHECK REAR BLOWE	R MOTOR RELAY (COIL SIDE) POWER SUPPLY CIRCUIT
Do ap switch	prox. 12 volts exist betwee is turned ON?	n rear blower motor relay connector M50 (body side) terminal 2 and ground when ignition
		Rear blower motor relay connector (M50) USCONNECT CONNECT CON
		Yes or No
Yes	•	GO TO 7.
No	•	 Check the following. If NG, repair harness or connector. Harness connector M50 Harness for open or short between rear blower motor relay and fuses



AUTO



11 CHECK REAR BLOWER MOTOR



12	CHECK REAR FAN SWITCH (FRONT)		
Refer t	Refer to HA-96.		
OK or NG			
ОК	►	GO TO 13.	
NG	•	Replace rear fan switch (front).	

Rear Blower Motor (Cont'd)

13 CHECK REAR FAN SV	VITCH (FRONT) GROUND CIRCUIT	Ī
Check circuit continuity betweer	rear fan switch (front) harness terminal 1 and ground.	GI
	Rear fan switch (front) connector (M32)	MA
		EM
Continuity should exist		LC
	OK or NG	EC
ОК	INSPECTION END	
NG	Repair harness or connector.	r c
14 CHECK REAR BLOWE	ER MOTOR RESISTOR	AT
Refer to HA-97.		1
	OK or NG	AX
ОК	GO TO 15.	
NG	Replace rear blower motor resistor.	SU
15 CHECK REAR FAN SV	VITCH (FRONT) CIRCUIT	BR
 Reconnect rear blower motor Do approx. 12 volts exist bet 	resistor harness connector. ween each rear fan switch (front) harness terminal and ground?	ST
	Rear fan switch (front) connector (M32)	
	H.S.	RS
		BT
		HA
		SC
	Terminal NoVoltage	
	5Approx.6Ground12V	EL
		IDX
	AHA313A	
	Yes or No	_
Yes	GO TO 19.	-
NO 🕨	GO 10 16.	

AUTO

Rear Blower Motor (Cont'd)



1. Disconnect rear fan switch (front) harness connector.

2. Check circuit continuity between rear fan switch (front) harness terminals and rear blower motor resistor harness terminals.





HA

11/-

SC

EL

IDX

Rear Blower Motor (Cont'd)

FUSE BAT 1M type 2M type Ω Ω AHA752

1 2 3 4 8 7 6 5 Rear fan switch (front) connector (M32) LEVER POSITION OFF REAR 1 2 3 4 TERMINAL Δ 5 6 8 የ 6 9 9 6 ᠊ᡒ 1 AHA320A

OFF

TERMINAL 4

2 3

2 3 6 5 4

Rear fan switch (rear) connector (B7) SWITCH POSITION

Check continuity between terminals at each position.

Rear Blower Motor

NDHA0234S04 Confirm smooth rotation of the rear blower motor.

Check that there are no foreign particles inside the intake unit. •

ELECTRICAL COMPONENTS INSPECTION

Relays

Check circuit continuity between terminals by supplying 12 volts and ground to coil side terminals of relays.

Rear Fan Switch (Front) Check continuity between terminals at each position.

Rear Fan Switch (Rear)

NDHA0234S02

NDHA0234S03





NDHA0234



Rear Blower Motor Resistor	NDU40004005	
Check continuity between terminals.	NDHA0234303	G
		GIU
		MA
		ena
		GM
		LC
		EC
		FE
		AT
		AX
		SU
		BR
		ST
		RS
		BT
		HA
		SC
		EL

IDX

Magnet Clutch TROUBLE DIAGNOSIS PROCEDURE FOR MAGNET CLUTCH Symptom:

Magnet clutch does not engage.

Inspection Flow



*2: HA-99

CONTROL SYSTEM OUTPUT COMPONENTS

Magnet Clutch Control

NDHA0122

The ECM controls compressor ON-OFF operation using input signals from the throttle position sensor, low pressure switch, high pressure switch, engine coolant temperature sensor and EATC unit.

Acceleration Cut Control

The ECM will turn the compressor ON or OFF based on the signal from the throttle position sensor.

AUTC

=NDHA0121



IDX

EL

AUTO

Magnet Clutch (Cont'd)



CHECK A/C RELAY POWER SUPPLY CIRCUITS 4 1. Disconnect A/C relay. 2. Do approx. 12 volts exist between A/C relay connector E17 (body side) terminals 2, 3 and ground? A/C relay connector (E17) 1GY L. V $\oplus \Theta$ AHA327A Yes or No GO TO 5. Yes ► Check the following. No ► If NG, repair harness or connector. • Harness connector E17 • Harness for open or short between A/C relay and fuses

5	CHECK A/C RELAY		
Refer t	Refer to HA-103.		
OK or NG			
ОК	►	GO TO 6.	
NG	•	Replace A/C relay.	

HA-100

Magnet Clutch (Cont'd)





SC

EL

IDX

AUTO

AHA332A

Magnet Clutch (Cont'd)

Magnet Olden (Oom d)			
8 CHECK CIRCUIT CON	TINUITY		
 Disconnect ECM harness con Check the circuit continuity b minal 3. 	 Disconnect ECM harness connector and high pressure switch harness connector. Check the circuit continuity between ECM harness terminal 21 and high pressure switch connector F11 (body side) terminal 3. 		
	High pressure switch connector F11 W/R USCONNECT DISCONNECT		
Continuity should exist. 3. Also, check harness for short	LT.S. したノ LH.S. したり AHA331A		
	OK or NG		
ОК	GO TO 9.		
NG	Repair harness or connector.		
Refer to HA-104			
	OK or NG		
ОК	GO TO 10.		
NG	Replace high pressure switch.		
10 CHECK CIRCUIT CON	TINUITY		
 Disconnect low pressure swit Check circuit continuity betwee connector E51 (body side) te 	tch harness connector. een high pressure switch connector F11 (body side) terminal 1 and low pressure switch prminal 1.		
	High pressure switch connector F11 BR BR BR BR BR BR BR BR BR BR BR BR BR		

Continuity should exist.

3. Also, check harness for short.

OK or NG		
ОК		GO TO 11.
NG		Repair harness or connector.

11	CHECK LOW PRESSURE SWITCH		
Refer	Refer to "Low Pressure Switch", HA-103.		
OK or NG			
OK		GO TO 12.	
NG		Replace low pressure switch.	



BR

ST

RS





ELECTRICAL COMPONENTS INSPECTION A/C Relay Check continuity between terminals 3 and 5.					
Conditions		Continuity	HA		
12V direct current supply between termi	nals 1 and 2	Yes	@@		
No current supply		No	36		
If NG, replace relay.			EL		
Low Pressure Switch Check continuity between terminals.					
Low pressure side line pressure kPa (kg/cm², psi)	Clutch operation	Continuity			
Decreasing to 159 (1.6, 23)	Turn OFF	Does not exist			

Decreasing to 159 (1.6, 23)		Does not exist	
Increasing to 324 (3.3, 47)	Turn ON	Exists	
Tightening torque	1.4 - 5.4 N⋅m (0.13 - 0.55 kg-m, 11.3 - 48 in-lb)		

HA-103

Magnet Clutch (Cont'd)



High Pressure SwitchCheck continuity between terminals 1 and 3.				
High pressure side line pressure kPa (kg/cm ² , psi)	Clutch operation	Continuity		
Increasing to 2,785 (28.4, 404)	Turn OFF	Does not exist		
Decreasing to 1,569 (16.0, 228)	Turn ON	Exists		
Tightening torque	6.8 - 12.2 N·m (0.69 - 1.24 kg-m, 60 - 108 in-lb)			

Insufficient Cooling TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT COOLING Symptom:

=NDHA0145 G

	· · · · · · · · · · · · · · · · · · ·	٦
1. Confirm symptom by performing the following operational check		
	OPERATIONAL CHECK – Temperature decrease	
	1) Proce tomporature control switch until [16%C (60%E)] is displayed	
н	 Press temperature control switch until [16-C (60-P)] is displayed. Check for cold air at discharge air outlets. 	
	If OK (symptom cannot be duplicated), perform complete operational check (*1). If NG (symptom is confirmed), continue with Step 2 following.	
2. Check for any Service bulletins.		
• ок	NG	
 Gneck compressor belt tension. Refer to (*2). 	Adjust or replace compressor belt.	
VIII 0 K	NG	
4. Check air mix door mechanism. (*3)	Adjust or replace air mix door.	
	NG	
 Before connecting ACR4 to vehicle, check ACR4 gauges. No refr pressure should be displayed. If NG, recover refrigerant from eq 	igerant uipment lines.	
✓ OK 7 Confirm refrigerant purity in suply tank using ACB4 and refrigera.	NG	
V OK		
8. Connect ACR4 to vehicle. Confirm refrigerant purity in vehicle A/	C system NG	
using ACR4 and refrigerant identifier.	Refer to "Contaminated Refrigerant", (*5).	
↓ OK 0. Check with manifeld	NG	
auge connected. Refer to (*6).	Refer to (*7).	
ок		
10. Check for evaporator coil freeze up.	(rieeze up.) → Replace evaporator core. (*8)	
(Does not freeze up.)		
↓ ок	NG	
11. Check ducts for air leaks.	Repair air leaks.	
↓ OK 12. If the symptom still evists, perform a complete "Operational	Yes	
 If the symptom still exists, perform a complete "Operational Check" (*9) and check for other symptoms. [Refer to "SYMPTOM CHART", (*10).] Does another symptom exist? 		
INSPECTION END. [Anot	ther symptom exists.]	
	WHA	265
ΗΔ-36 *5• ⊔∧_/	*Q· HΔ_1/1	
MΔ-13 5. ΠΑ-4 *6· ΗΔ_106	0. ΠΛ-1+1 *0· ΗΔ_36	
	0. 11/100	

*3: HA-46 *4: **EC-398**

AUTO

PERFORMANCE TEST DIAGNOSES

This A/C system is different from other Nissan A/C systems. The typical Nissan A/C system uses a thermal expansion valve to provide a restriction which causes a pressure change and also controls refrigerant flow through the evaporator.

This system uses a Fixed Orifice Tube (FOT) to cause a pressure change, by restricting the flow of refrigerant to the evaporator. The flow of refrigerant is controlled by engaging and disengaging the compressor clutch based on low side pressure. Therefore, it is critical to consider clutch engagement and disengagement times for proper diagnosis.

The refrigerant flow is regulated by a fixed orifice tube for the front evaporator and a thermal expansion valve for the rear evaporator.

The best way to diagnose a condition in the refrigerant system is to note the system pressures (shown by the manifold gauges) and the clutch cycle rate and times. Then, compare the findings to the charts.

- The system pressures are low (compressor suction) and high (compressor discharge).
- A clutch cycle is the time the clutch is engaged plus the time it is disengaged (time on plus time off).
- Clutch cycle times are the lengths of time (in seconds) that the clutch is ON and OFF.

Important — Test Conditions

The following test conditions must be established to obtain accurate clutch cycle rate and cycle time readings

- run engine at 1,500 rpm for 10 minutes
- operate A/C system on MAX A/C (recirculating air)
- run blower at maximum speed
- stabilize in vehicle temperature at 21°C to 27°C (70°F to 80°F).

The following procedure is recommended for achieving accurate diagnosis results in the least amount of time.

- 1) Connect a manifold gauge set to the system. The test conditions specified must be met to obtain accurate test results.
- 2) Start the engine and run at 1,500 rpm.
- 3) Turn A/C system ON (with rear A/C off, if equipped).
- 4) As soon as the system is stabilized, record the high- and low-pressures as shown by the manifold gauges. The low side should cycle between approximately 168.9 kPa (1.723 kg/cm², 24.5 psi) and 276 to 324 kPa (2.81 to 3.30 kg/cm², 40 to 47 psi). (As low pressure drops, high pressure should rise.) When the clutch disengages, the low side should rise and the high side should drop.
- 5) Determine the clutch cycle rate per minute (clutch on time plus off time is a cycle).
- 6) Record clutch OFF time in seconds.
- 7) Record clutch ON time in seconds.
- 8) Record center register discharge temperature.
- 9) Determine and record ambient temperature.
- 10) Compare test readings with applicable chart.
- Plot a vertical line for recorded ambient temperature from scale at bottom of each chart to top of each chart.
- Plot a horizontal line for each of the other test readings from scale at LH side of appropriate chart.

At the bottom of chart, "Refrigerant System Pressure and Clutch Cycle Timing Evaluation Chart for Fixed Orifice Tube Cycling Clutch System", HA-108, additional cause components are listed for poor compressor operation or a damaged compressor condition.

The diagnosis charts provide the most direct and sure way to determine the cause of any concern in a poorly performing refrigerant system. However, poor performance of the front or rear system may not cause abnormal pressures or clutch cycle time. In this case, poor performance may indicate a restriction of refrigerant flow to that system, or an evaporator problem.

After servicing and correcting a refrigerant system concern, take additional pressure readings and observe the clutch cycle rate while meeting the conditional requirements. Refer to "Normal Fixed Orifice Tube Refrigerant System Clutch Cycle Timing Rates", HA-108 to ensure the concern has been corrected.

AUTO Insufficient Cooling (Cont'd)

Normal Fixed Orifice Tube Refrigerant System Pressure/Temperature Relationships



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Normal Fixed Orifice Tube Refrigerant System Clutch Cycle Timing Rates



Refrigerant System Pressure and Clutch Cycle Timing Evaluation Chart for Fixed Orifice Tube Cycling Clutch Systems

System test conditions must be met to obtain accurate test readings for evaluation. Refer to the normal refrigerant system pressure/temperature and the normal clutch cycle rate and time charts on HA-107, 108.

HIGH (DIS- CHARGE) TION) BRES		CLUTCH CYCLE TIME			
PRESSURE	SURE	RATE	ON	OFF	COMPONENT — CAUSE
HIGH	HIGH				CONDENSER — Inadequate Airflow
HIGH	NORMAL TO HIGH				ENGINE OVERHEATING
NORMAL TO HIGH	NORMAL	CONTINUOUS RUN		JN	REFRIGERANT OVERCHARGE (1) AIR IN REFRIGERANT HUMIDITY OR AMBIENT TEMP VERY HIGH (2)
NORMAL	HIGH				FIXED ORIFICE TUBE — Missing O-rings Leaking/Missing
NORMAL TO HIGH	NORMAL TO HIGH	SLOW OR NO CYCLE	LONG OR CONTINU- OUS	NORMAL OR NO CYCLE	MOISTURE IN REFRIGERANT SYSTEM EXCESSIVE REFRIGERANT LUBRICANT
NORMAL	LOW	SLOW	LONG	LON	LOW PRESSURE SWITCH — Low Cut-Out
TROUBLE DIAGNOSES

HIGH (DIS-	LOW (SUC-	CLI	CLUTCH CYCLE TIME			
PRESSURE	SURE	RATE	ON	OFF	COMPONENT — CAUSE	
NORMAL TO LOW	HIGH			INI	COMPRESSOR — Low Performance	
NORMAL TO LOW	NORMAL TO HIGH			אוכ	A/C SUCTION LINE — Partially Restricted or Plugged (3)	
			SHORT	NORMAL	EVAPORATOR — Low or Restricted Airflow	
			SHORT TO VERY SHORT	NORMAL TO LONG	CONDENSER FIXED ORIFICE TUBE OR A/C LIQUID LINE — Partially Restricted or Plugged	
NORMAL TO LOW	NORMAL	FAST	SHORT TO VERY SHORT	SHORT TO VERY SHORT	LOW REFRIGERANT CHARGE	
			SHORT TO VERY SHORT	LONG	EVAPORATOR CORE — Partially Restricted or Plugged	
NORMAL TO LOW	LOW	C	ONTINUOUS RU	JN	A/C SUCTION LINE — Partially Restricted or Plugged (4) LOW PRESSURE SWITCH — Sticking Closed	
_	_	ERRATIC OPERATION OR COMPRESSOR NOT RUNNING		ION DR	LOW PRESSURE SWITCH — Dirty Contacts or Sticking Open POOR CONNECTION AT A/C CLUTCH CON- NECTOR OR CLUTCH CYCLING SWITCH CON- NECTOR A/C ELECTRICAL CIRCUIT ERRATIC	
ADDITIONAL POSSIBLE CAUSE COMPONENTS ASSOCIATED WITH INADEQUATE COMPRESSOR OPERATION						
 COMPRESSOR DRIVE BELT — Loose COMPRESSOR CLUTCH — Slipping CLUTCH COIL Open — Shorted or Loose Mounting A/C RELAY — Dirty Contacts or Sticking Open CLUTCH WIRDING CIRCUIT — High Registering Open or Blown Fund 						
COMPRESSOR OPERATION INTERRUPTED BY ECM						
ADDITIONAL POSSIBLE CAUSE COMPONENTS ASSOCIATED WITH A DAMAGED COMPRESSOR						
LOW PRESSURE SWITCH — Sticking Closed or Compressor Clutch Seized ACCUMULATOR — Lubricant Bleed Hole Plugged						
• REFRIGERANI LEAKS						
 (1) Compressor may make holse on initial run. This is slugging condition caused by excessive liquid refrigerant. (2) Compressor clutch may not cycle in ambient temperatures above 27°C (80°F) depending on humidity conditions. (3) Low pressure reading will be normal to high if pressure is taken at accumulator and if restriction is downstream of service valve. (4) Low pressure reading will be low if pressure is taken near the compressor and restriction is unstream of service valve. 						
• Fixed orifice tube operation can be checked by touching the line on each side of the locating crimp. One side should be warm the other should be cold.						

• If the compressor is repaired due to the noise or seizure, we recommend replacing the fixed orifice tube, accumulator and the rear evaporator inlet filter.

Insufficient Heating TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT HEATING Symptom:

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AUTO

• Insufficient heating

Inspection Flow

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1. Confirm symptom by performing the following	g operational check.	
		ERATIONAL CHECK – Temperature increase Press temperature control switch until [32°C (90°F)] is displayed. Check for hot air at discharge air outlets. If OK (symptom cannot be duplicated), perform complete operational check (*1). If NG (symptom is confirmed), continue with Step 2 following.
2. Check for any Service bulletins.	3. Check the following: • Engine coolant level • Hoses for leaks or ki • Radiator cap. Refer • Air in cooling system OK	. Refer to (*2). inks. to (*3). 1.
4. Check air mix door mechanism. (*4)		→ Adjust or replace air mix door.
ок •	NG	
5. Check ducts for airleaks.		→ Repair leaks.
ок		
6. Check the heater inlet and outlet hose tempe	ratures by carefully touch	ing.
Hot inlet Warm outlet		Both hoses warm
7. Check thermostat installation.		Repair or replace as necessary.
Refer to (*5).	7. Check heater hoses	for proper installation.
ОК		ОК
8. Replace thermostat. Refer to (*5). Retest.	8. Back flush heater co coolant. Refer to (*2	2). Retest.
Hot inlet	Warm outlet	warm
Warm outlet	9. System OK	Replace heater core. Refill engine coolant.
	Hot inle Warm o	et Refer to (*2). Retest.
 If the symptom still exists, perform a complete Check" (*1) and check for other symptoms. [Refer to "SYMPTOM CHART", (*6).] Does another symptom exist? 	y Yes ste "Operational No No	Go to Trouble Diagnosis for related symptom. [Another symptom exists.] INSPECTION END.
HA-36	*3: LC-8	*5: LC-11
MA-14	*4: HA-60	*6: HA-40

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CONTROL SYSTEM INPUT COMPONENTS

Engine Coolant Ambient Temperature Sensor

The engine coolant ambient temperature sensor is located on the heater inlet line between the engine and the heater core. It detects coolant temperature and converts it into a resistance value which is then input to the EATC unit. After disconnecting engine coolant ambient temperature sensor harness connector, measure resistance between sensor terminals **1** and **2**, using the table below.

nce between sensor terminals 1 and 2, using the table below.		
Temperature °C (°F)	Resistance $k\Omega$	
10 to 20 (50 to 68)	37 to 50	LC
20 to 30 (68 to 88)	24 to 37	
30 to 40 (88 to 104)	16 to 24	EC



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TROUBLE DIAGNOSES

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Noise



Inspection Flow



*3: HA-124

WHA088





Ambient Temperature Sensor CONTROL SYSTEM INPUT COMPONENTS Ambient Temperature Sensor The ambient temperature sensor is located on the radi

The ambient temperature sensor is located on the radiator core support. It detects ambient temperature and converts it into a resistance value, which is then input to the EATC unit.

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Ambient Temperature Input Process

The EATC unit includes a processing circuit for the ambient temperature sensor input. When a temperature increase less than 12°C (20°F) is detected by the ambient temperature sensor, the processing circuit allows the EATC unit to recognize the temperature increase is greater than 12°C (20°F), 5 minutes is required. As an example, consider stopping for a cup of coffee after high

speed driving. Even though the actual ambient temperature has not changed, the temperature detected by the ambient temperature sensor will increase because the heat radiated from the engine compartment can radiate to the front grille area where the ambient temperature sensor is located.



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TROUBLE DIAGNOSIS PROCEDURE FOR AMBIENT TEMPERATURE SENSOR CIRCUIT SYMPTOM:

 Ambient temperature sensor circuit is open or shorted (ソロ,ソナ,ソラ, or ソヨ is indicated on the EATC unit as a result of conducting Self-diagnosis).



2	CHECK AMBIENT TEM	PERATURE SENSOR SIGNAL CIRCUIT	
1. Dise 2. Che	 Disconnect EATC unit harness connector. Check circuit continuity between EATC unit harness terminal 38 and ambient temperature sensor harness terminal 2. 		
		Ambient temperature EATC unit connector (M35) R/W R/W R/W	
		AHA339A	
3. Also, check harness for short.			
OK or NG			
OK		Replace EATC unit.	
NG		Repair harness or connectors.	

TROUBLE DIAGNOSES



Replace ambient temperature sensor.

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ELECTRICAL COMPONENT INSPECTION Ambient Temperature Sensor

After disconnecting ambient temperature sensor harness connector, measure resistance between sensor terminals 1 and 2, using the table below.

SC	Resistance $k\Omega$	Temperature °C (°F)	
	925.02	-40 (-40)	
EL	276.96	-20 (4)	
	95.85	0 (32)	
IDX	37.34	20 (68)	
	16.11	40 (104)	
	7.55	60 (140)	
	2.08	100 (212)	
	1.19	120 (248)	

TROUBLE DIAGNOSES

In-vehicle Temperature Sensor



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In-vehicle Temperature Sensor CONTROL SYSTEM INPUT COMPONENTS In-vehicle Temperature Sensor

The in-vehicle temperature sensor is attached to the instrument panel. It converts variations in the temperature of the compartment air drawn in by the blower motor into a resistance value, which is then input to the EATC unit.

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TROUBLE DIAGNOSIS PROCEDURE FOR IN-VEHICLE **TEMPERATURE SENSOR CIRCUIT** =NDHA0040 SYMPTOM:

In-vehicle temperature sensor circuit is open or shorted • (30 or 3) is indicated on the EATC unit as a result of conducting Self-diagnosis).



TROUBLE DIAGNOSES

In-vehicle Temperature Sensor (Cont'd)





ELECTRICAL COMPONENT INSPECTION In-vehicle Temperature Sensor

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After disconnecting in-vehicle temperature sensor harness connector, measure resistance between sensor terminals 1 and 2 using the table below.

Temperature °C (°F)	Resistance kΩ	
-40 (-40)	925.02	
-20 (4)	276.96	
0 (32)	95.85	
20 (68)	37.34	
40 (104)	16.11	
60 (140)	7.55	
100 (212)	2.08	
120 (248)	1.19	

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Sunload Sensor CONTROL SYSTEM INPUT COMPONENTS

Sunload Sensor

The sunload sensor is located on the left defroster grille. It detects sunload entering through the windshield by means of a photo diode and converts it into a current value which is then input to the EATC unit.

Sunload Input Process

The EATC unit includes a processing circuit to "average" variations in detected sunload over a period of time. This prevents drastic swings in the EATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time. The (insignificant) effect of the trees momentarily obstructing the sunlight does not cause any change in the EATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.

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TROUBLE DIAGNOSES

TROUBLE DIAGNOSIS PROCEDURE FOR SUNLOAD SENSOR CIRCUIT

SYMPTOM:

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• Sunload sensor circuit is shorted (50 or 52 is indicated on the EATC unit as a result of conducting Self-diagnosis).





TROUBLE DIAGNOSES

Sunload Sensor (Cont'd)





Replace sunload sensor.

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ELECTRICAL COMPONENT INSPECTION Sunload Sensor

After disconnecting sunload sensor harness connector, measure resistance between sensor terminals 1 and 2. The resistance should be greater than 0 ohms depending on the amount of sunlight.

• When checking sunload sensor, select a place where sun ^{SC} shines directly on it.

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NDHA0182S0101



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HFC-134a (R-134a) Service Procedure (Cont'd)



Maintenance of Lubricant Quantity in Compressor

The lubricant in the compressor circulates through the system with the refrigerant. Add lubricant to compressor when replacing any component or after a large refrigerant leak has occurred. It is important to maintain the specified amount.

If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

LUBRICANT

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Name: NISSAN A/C System Oil Type F Part numbers*: KLH00-PAGQU and KLH00-PAGQF

*: Always check with the Parts Department for the latest parts information

CHECKING AND ADJUSTING

Adjust the lubricant quantity according to the flowchart shown below.

1	LUBRICANT RETURN OPERATION		
Can lubricant return operation be performed?A/C system works properly.There is no evidence of a large amount of lubricant leakage.			
Yes or No			
Yes		GO TO 2.	
No		GO TO 3.	

2	PERFORM LUBRICANT RETURN OPERATION, PROCEEDING AS FOLLOWS		
1. Sta	rt engine, and set the following conditions:		
 Test 	t condition		
Eng	Engine speed: Idling to 1,200 rpm		
A/C	or AUTOMATIC switch: ON		
Blov	wer speed: Max. position		
Tem	Temp. control: Optional [Set so that intake air temperature is 25 to 30°C (77 to 86°F).]		
2. Per	form lubricant return operation for about 10 minutes.		
3. Sto	p engine.		
CAUT	ION:		
If exce	essive lubricant leakage is noted, do not perform the lubricant return operation.		

► GO TO 3.

3	CHECK COMPRESSOR	R
Should the compressor be replaced?		
Yes or No		
Yes		Refer to "Lubricant Adjusting Procedure for Compressor Replacement", HA-126.
No		GO TO 4.

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Maintenance of Lubricant Quantity in Compressor (Cont'd)

4	CHECK ANY PART		
Is there any part to be replaced? (Evaporator, condenser, liquid tank or in case there is evidence of a large amount of lubricant leakage.)			G]
Yes or No			MA
Yes	•	Refer to "Lubricant Adjusting Procedure for Components Replacement Except Compressor", HA-126.	UVUZAL
No		Carry out the A/C performance test.	EM

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Lubricant Adjusting Procedure for Components Replacement Except Compressor

After replacing any of the following major components, add the correct amount of lubricant to the system. **Amount of lubricant to be added**

Dort replaced	Lubricant to be added to system	Remarks	
Part replaced	Amount of lubricant mℓ (US fl oz, Imp fl oz)		
Evaporator	75 (2.5, 2.6)	_	
Condenser	75 (2.5, 2.6)	_	
Accumulator	5 (0.2, 0.2)	Add if compressor is not replaced. *1	
In case of refrigerant	30 (1.0, 1.1)	Large leak	
leak	_	Small leak *2	

*1: If compressor is replaced, addition of lubricant is included in the flow chart.

*2: If refrigerant leak is small, no addition of lubricant is needed.

Lubricant Adjusting Procedure for Compressor Replacement

- Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed, recover refrigerant from equipment lines and then check refrigerant purity.
- Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. If NG, Refer to HA-4 "Contaminated Refrigerant"
- Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. If NG, Refer to HA-4 "Contaminated Refrigerant"
- 4) Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/ recycling equipment.
- 5) Remove the drain plug of the "old" (removed) compressor. Drain the lubricant into a graduated container and record the amount of drained lubricant.
- 6) Remove the drain plug and drain the lubricant from the "new" compressor into a separate, clean container.
- 7) Measure an amount of new lubricant installed equal to amount drained from "old" compressor. Add this lubricant to "new" compressor through the suction port opening.
- 8) Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to "new" compressor through the suction port opening.
- 9) Torque the drain plug.

Ford Model FS10 compressor:

18 - 19 N·m (1.8 - 1.9 kg-m, 13 - 14 ft-lb)

10) If the accumulator also needs to be replaced, add an additional 5 m ℓ (0.2 US fl oz, 0.2 Imp fl oz) of lubricant at this time. Do not add this 5 m ℓ (0.2 US fl oz, 0.2 Imp fl oz) of lubricant if only replacing the compressor.

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Maintenance of Lubricant Quantity in Compressor (Cont'd)





- 3. Remove manifold bolt.
- 4. Remove manifold and inlet/outlet compressor cap.
- 5. Loosen idler pulley adjusting bolt.
- 6. Remove compressor drive belt.
- 7. Disconnect compressor harness connectors.
- 8. Remove four compressor fixing bolts.
- 9. Remove compressor.

Compressor (Cont'd)



10. Remove manifold O-rings from compressor housing.

INSTALLATION Installation is the reverse order of removal.

NDHA0185

Compressor Clutch REMOVAL



Compressor Clutch (Cont'd)



ring

Clutch Air Gap Adjustment



Clutch Air Gap Adjustment

- 1. Remove the compressor.
- 2. Place compressor in a vise.
- 3. Install dial indicator and set to zero. Make sure the plunger of the dial indicator contacts the A/C compressor clutch disc.
- 4. Measure A/C compressor clutch disc to pulley clearance using jumper wires to energize the A/C compressor clutch disc.

Disc to pulley clearance: 0.45-0.85 mm (0.0177-0.0335 in)

5. If the specified clearance cannot be obtained, add or remove shims as required.



Magnet Clutch REMOVAL

The magnet clutch coil is pressed on the front head of the compressor. Special service tools are required to remove and install the coil.

CAUTION:

Do not use air tools.

- 1. Install coil remover Tool on the nose opening of the compressor.
- 2. Install a puller on the compressor. Place the tip of the puller forcing screw in the center pilot of the coil remover Tool and the jaws of the puller around the back edge of the field coil.

NOTE:

Note the electrical connector location prior to coil removal. There are two possible locations and it is important to align the coil in the correct position during assembly.

3. Tighten the pulley forcing screw to pull the coil from the compressor head.

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INSTALLATION NDHA0190 CAUTION:

Do not use air tools.

- 1 Clean the coil mounting surface on the front head to remove any dirt or corrosion.
- MA With the compressor in a vertical position (nose up), place the 2. magnet coil in position on the compressor front head. Check to ensure that the coil electrical connector is positioned EM correctly.
- 3. Place the coil pressing (installer) Tool in position over the compressor nose and to the inner radius of the field coil. LC
- Position 2-jaw puller Tool on the compressor and the coil 4. pressing Tool as shown in the figure. The jaws of the puller should be firmly engaged with the rear side of the compressor EC front mounts. The forcing screw must be piloted on the center mark of the pressing tool.
- FE 5. Tighten the forcing screw with a hand wrench until the coil is pressed on the compressor front head. Check to ensure that the magnet coil bottoms against the head AT at all points around the coil diameter.
- Install the clutch pulley and hub on the compressor as outlined. 6. Adjust the air gap, as necessary. Refer to HA-130. AX

Shaft Seal REMOVAL

- NDHA0191S01 Discharge the A/C system. Refer to HA-122. 1.
- 2. Remove the compressor from the vehicle. Refer to HA-127.
- 3. Remove the magnet clutch. Refer to HA-130.

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- 4. Felt seal
 - Remove the shaft seal felt with universal O-ring remover tool. BT
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5. Remove shaft seal snap ring with snap ring remover.







 Insert end of shaft seal remover tool into nose of compressor. Hold the hex base and turn handle clockwise to expand tool.
 Remove the shaft seal.



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Checking Refrigerant Leaks PRELIMINARY CHECK

- Perform a visual inspection of all refrigeration parts, fittings, hoses and components for signs of A/C lubricant leakage, damage and corrosion. A/C lubricant leakage may indicate an area of refrigerant leakage. Allow extra inspection time in these areas when using either an electronic refrigerant leak detector or fluorescent dye leak detector.
- If dye is observed, confirm the leak with an approved electronic refrigerant leak detector. It is possible a prior leak was repaired and not properly cleaned.
- When searching for leaks, do not stop when one leak is found but continue to check for additional leaks at all system components and connections.
- When searching for refrigerant leaks using an electronic leak detector, move the probe along the suspected leak area at 25 50 mm (1 2 in) per second and no further than 1/4 inch from the component.

NOTE:

Moving the electronic leak detector probe slower and closer to the suspected leak area will improve the chances of finding a leak.

Electronic Refrigerant Leak Detector PRECAUTIONS FOR HANDLING LEAK DETECTOR

When performing a refrigerant leak check, use a J-41995 electronic refrigerant leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions. The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

- Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and lubricants, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean. Clean with a dry cloth or blow off with shop air.
- Do not allow the sensor tip of the detector to contact any substance. This can also cause false readings and may damage the detector.



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1. Position probe approximately 5 mm (3/16 in) away from point IDX to be checked.





Electronic Refrigerant Leak Detector (Cont'd)

1 sec. 25 - 50 mm (1 - 2 in) 2. When testing, circle each fitting completely with probe.

3. Move probe along component approximately 25 - 50 mm (1 - 2 in) per second.

CHECKING PROCEDURE

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals or smoke in the vicinity of the vehicle. Perform the leak test in a calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

- 1. Turn engine off.
- 2. Connect a suitable A/C manifold gauge set to the A/C service ports.
- Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm², 50 psi) above 16°C (61°F). If less than specification, recover/evacuate and recharge the system with the specified amount of refrigerant. Refer to "HFC-134a (R-134a) Service Procedure", HA-122.

NOTE:

At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.52 kg/cm², 50 psi).

- 4. Conduct the leak test from the high side (compressor discharge a to evaporator inlet d) to the low side (evaporator drain hose e to compressor suction p). Refer to HA-134. Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.
- Compressor

Check the fitting of high and low pressure hoses, relief valve and shaft seal.

• Liquid tank

Check the pressure switch, tube fitting, weld seams and the fusible plug mounts.

• Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).



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NOTE:

After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak GI detector.

- Cooling unit (Evaporator)
 - MA With engine OFF, turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Wait a minimum of 10 minutes accumulation time (refer to the manufacturer's recommended procedure for actual time) before inserting the leak detector probe into the drain hose. (Keep the probe inserted for at least ten seconds.) Use cau-LC tion not to contaminate the probe tip with water or dirt that may be in the drain hose.
- 5. If a leak detector detects a leak, verify at least once by blowing compressed air into area of suspected leak, then repeat check as outlined above.
- Do not stop when one leak is found. Continue to check for 6. additional leaks at all system components. If no leaks are found, perform steps 7 through 10.
- 7. Start engine.
- Set the heater A/C control as follows: 8 A/C switch ON а
 - Face mode
- c. Recirculation switch ON
- d. Max cold temperature
- Fan speed high e.

b.

- 9. Run engine at 1,500 rpm for at least 2 minutes.
- 10. Turn engine off and perform leak check again following steps 4 through 6 above.

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Pressure in high pressure line Pressure Pressure in low pressure line Time Compressor Compressor starts. stops

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Refrigerant leaks should be checked immediately after stop-BT ping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops and pressure on the low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when pressure is high.

- 11. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If pressure is displayed, recover refrigerant from equipment lines and then check refrigerant purity.
- 12. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. Refer to "Contaminated Refrigerant", HA-4.
- 13. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. Refer to "Contaminated Refrigerant", HA-4.
- 14. Discharge A/C system using approved refrigerant recovery equipment. Refer to "Discharging, Evacuating and Charging Refrigerant", HA-122. Repair the leaking fitting or component as necessary.
- 15. Evacuate and recharge A/C system. Refer to "Discharging, Evacuating and Charging Refrigerant", HA-122. Perform the leak test to confirm no refrigerant leaks.

16. Conduct A/C performance test to ensure system works properly.

Fluorescent Dye Leak Detector PRECAUTIONS FOR FLUORESCENT DYE LEAK DETECTION

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- The fluorescent dye leak detector is not a replacement for an electronic refrigerant leak detector. The fluorescent dye leak detector should be used in conjunction with an electronic refrigerant leak detector (J-41995) to pinpoint refrigerant leaks.
- For your safety and your customer's satisfaction, read and follow all manufacturer's operating instructions and precautions prior to performing the work.
- Refer to "Precautions for Leak Detection Dye", HA-5.

CHECKING SYSTEM FOR LEAKS USING THE FLUORESCENT LEAK DETECTOR

- Check A/C system for leaks using the UV lamp and safety glasses (J-42220) in a low sunlight area (area without windows preferable). Illuminate all components, fittings and lines. The dye will appear as a bright green/yellow area at the point of leakage. Fluorescent dye observed at the evaporator drain opening indicates an evaporator core assembly (tubes, core or TXV) leak.
- 2. If the suspected area is difficult to see, use an adjustable mirror or wipe the area with a clean shop rag or cloth, then check the cloth with the UV lamp for dye residue.
- 3. Confirm any suspected leaks with an approved electronic refrigerant leak detector.
- 4. After the leak is repaired, remove any residual dye using dye cleaner (J-43872) to prevent future misdiagnosis.
- 5. Perform a system performance check and verify the leak repair with an approved electronic refrigerant leak detector.

DYE INJECTION

(This procedure is only necessary when re-charging the system or when the compressor has seized and was replaced.) Refer to "Precautions for Leak Detection Dye", HA-5.

Check A/C system statis (st rest) prossure. Pressure

- Check A/C system static (at rest) pressure. Pressure must be at least 345 kPa (3.52 kg/cm², 50 psi).
- 2. Pour one bottle (1/4 ounce / 7.4 cc) of the A/C refrigerant dye into the injector tool (J-41459).
- Connect the injector tool to the A/C LOW PRESSURE side service fitting.
- 4. Start engine and switch A/C ON.
- 5. With the A/C operating (compressor running), inject one bottle (1/4 ounce / 7.4 cc) of fluorescent dye through the low-pressure service valve using dye injector tool J-41459 (refer to the manufacturer's operating instructions).

6. With the engine still running, disconnect the injector tool from the service fitting.

CAUTION:

Be careful not to allow dye to spray or drip when disconnecting the injector from the system.

NOTE:

SEC. 270

If repairing the A/C system or replacing a component, pour the dye directly into the open system connection and proceed with the service procedures. $\mathbb{E}\mathbb{M}$

 Operate the A/C system for a minimum of 20 minutes to mix the dye with the system oil. Depending on the leak size, operating conditions and location of the leak, it may take from minutes to days for the dye to penetrate a leak and become visible.

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REMOVAL

- 1. Drain cooling system. Refer to **MA-14**, "Changing Engine Cool-
- 2. Disconnect two heater hoses in engine compartment.
- 3. Disconnect heater unit ducts.
- 4. Disconnect heater unit bolts.
- 5. Disconnect door motor electrical connectors.
- 6. Remove heater unit.

Heater Core (Cont'd)





7. Remove heater pipe plate.

8. Remove heater core retainer.

9. Remove heater core from heater unit.

INSTALLATION

Installation is the reverse order of removal. Inspect system for coolant leaks. Refer to *MA-14*, "Changing Engine Coolant".

Front Evaporator Core



INSTALLATION

NDHA0197502

Installation is the reverse order or removal. Inspect system for refrigerant leaks. Refer to HA-135.

Rear Evaporator Core

Rear Evaporator Core



REMOVAL

- Discharge and recover refrigerant from the A/C system. Refer to HA-122.
- 2. Remove driver's side trim panel and bolts from housing.
- 3. Remove A/C system housing.
- 4. Remove evaporator core.

INSTALLATION

Installation is the reverse order of removal.

NDHA0198S02

Spring Lock Coupling

• **Refer to "Precautions for Refrigerant Connection", HA-5.** A plastic indicator ring is used on spring lock couplings during vehicle assembly to indicate that the coupling is connected. After the coupling is connected, the indicator ring is not necessary but will stay near the cage opening.

AUTO



Spring Lock Coupling (Cont'd)

B - Install new o-rings - use only specified o-rings C - Lubricate with clean lubricant D - Assemble fitting together by pushing with a slight twisting

motion

AHA949





- 2. Clean all dirt or foreign material from both pieces of coupling.
- 3. Install new O-rings on male fitting.

NOTE:

O-rings are made of a special material. Use only the specified O-rings.

- The use of any O-ring other than the specified O-ring may allow the connection to leak intermittently during vehicle operation.
- 4. Lubricate male fitting and O-rings and inside of female fitting with clean lubricant. Check for scratches on the inner surface of the female fitting.
- 5. Install plastic indicator ring into cage opening if indicator ring is to be used.
- Fit female fitting to male fitting and push until garter spring snaps over flared end of female fitting.
 If plastic indicator ring is not used, it will snap out of cage opening when coupling is connected to indicate engagement.
- 7. If indicator ring is not used, ensure coupling engagement by visually checking to verify garter spring is over flared end of female fitting.

Fast Idle Control Device (FICD) INSPECTION

Refer to EC-506, "IACV-FICD SOLENOID VALVE".

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AUTO

Belt TENSION ADJUSTMENT

• Refer to *MA-13*, "Checking Drive Belt".

NDHA0194
SERVICE DATA AND SPECIFICATIONS (SDS)



		Auto			
GENERAL SPECI Compressor	FICATIONS				=NDHA0164 NDHA0164S01
Model				FS-10	
Туре				Swash plate	
Displacement cm ³ (cu in)/rev.				170 (10.37)	
Cylinder bore x stroke mm	(in)			29.0 x 25.7 (1.142 x 1.012)	
Direction of rotation				Clockwise (viewed from drive end)	
Drive Belt				Poly V	
Lubricant					NDHA0164S02
Madal		Only front A	A/C models	Front & rear A/C models	
			FS-1	10 compressor	
Туре		Nissan A/C Syste Type F or		System Lubricant PAG F or equivalent*	
Capacity mℓ (US fl oz, imp fl oz) Total in system		207 (7.	.0, 7.3)	325 (11.0, 11.5)	
: Suniso 5GS is not acc	eptable for use in th	is vehicle.			
Refrigerant					NDHA0164S03
Туре				R134a	
Capacity	Only front A/C mode	ls		0.907 (2.0)	
kg (lb)	Front A/C & rear A/C	> models 1.531 (3.376)			
NSPECTION ANE Engine Idling Spe Refer to EC-517	ADJUSTMEN eed (When A/C ; "Idle Speed ar	NT C is ON) Id Ignition Timing".			NDHA0165 NDHA0165S01
Belt TensionRefer to <i>MA-13</i>	, "Checking Driv	ve Belts".			NDHA0165S02
Compressor					NDHA0165S03
Model				FS-10	
Off Vehicle Clutch hub-pulley clearanc	e mm (in)			0.45-0.85 (0.0177-0.0335)	
			1		

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MANUAL

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

Information necessary to service the system safely is included in the **RS section** of this Service Manual. **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized NISSAN dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow harness connectors.

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Precautions for Working with HFC-134a (R-134a)

Precautions for Working with HFC-134a (R-134a)

WARNING:

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed, compressor failure is likely to occur, refer to "Contaminated Refrigerant". To determine MA the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/ Recycling Recharging equipment (ACR4) (J-39500–NI) and Refrigerant Identifier.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) compo-• nents. If lubricant other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The fol-lowing handling precautions must be observed:
- a) When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
- b) When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
- c) Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
- d) Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose AT and throat. Remove R-134a from the A/C system, using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or J2209 (R-134a recovery equipment). AX If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
- Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrofoam parts. e) Damage may result.

Contaminated Refrigerant

If a refrigerant other than pure R-134a is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.
- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only dedicated equipment and contain-BT ers. Do not recover contaminated refrigerant into your existing service equipment. If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact Nissan Customer Affairs for further assistance.

General Refrigerant Precautions

WARNING:

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or IDX air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent • suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air condi-tioning systems with compressed air during repair. Some mixtures of air and R-134a have been

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shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

Precautions for Leak Detection Dye

- The A/C system contains a fluorescent leak detection dye used for locating refrigerant leaks. An ultraviolet (UV) lamp is required to illuminate the dye when inspecting for leaks.
- Always wear fluorescence enhancing UV safety glasses to protect your eyes and enhance the visibility of the fluorescent dye.
- A compressor shaft seal should not be repaired because of dye seepage. The compressor shaft seal should only be repaired after confirming the leak with an electronic refrigerant leak detector (J-41995).
- Always remove any dye from the leak area after repairs are complete to avoid a misdiagnosis during a future service.
- Do not allow dye to come into contact with painted body panels or interior components. If dye is spilled, clean immediately with the approved dye cleaner. Fluorescent dye left on a surface for an extended period of time **cannot be removed**.
- Do not spray the fluorescent dye cleaning agent on hot surfaces (engine exhaust manifold, etc.).
- Do not use more than one refrigerant dye bottle (1/4 ounce / 7.4 cc) per A/C system.
- Leak detection dyes for R-134a and R-12 A/C systems are different. Do not use R-134a leak detection dye in R-12 A/C systems or R-12 leak detection dye in R-134a A/C systems or A/C system damage may result.
- The fluorescent properties of the dye will remain for over three (3) years unless a compressor failure occurs.

CAUT (IF A/C EQ • REFRIGERANT UNDB BE SERVICED BY QU MAY CAUSE PERSON • LE FRIGOTIGENE ES TIEN ET LA ŘEPARAT QUALIFĚL L'EMPLOI BLESSURES. CONSL DISTR.: NISCAN_	JIPPED) (YE R HIGH PRESSUR ALIFIED PERSONN IAL INJURY. CONS T SOUS FORTE OF SP TON DU CLIMATISI DE MAUVAISES M JILTER LE MANUEL	ISE EN GARDE HICULES CLIMATISÉS) E AIR CONDITIONING SYSTEM TO ULL SERVICE MANUAL EL IMPROPER SERVICE METHODS ULL SERVICE MANUAL ESSION. NE CONFEN L'ENTRE- EUR QU'À UN PERSONNEL ÉTHODES PEUT CAUSER DES DE REPARATION.	
CARSON, CA.	REFRIG. FRIGORIG.	LUBRICANT/LUBRIFIANT	
TYPE:	R-134a	PAG LUBRICANT W/LUMINESCENT DYE LUB.PAG AVEC TEINTURE LUMINSCENTE	
AMOUNT: W/ FR A/C: QTE. CLIM. AV. :	2.0 LB	207 CC	
W/FR & RR A/C: CLIM. AV. ET AR.	3.5 LB	325 CC	
		SAE J639	J
			VVHA31

A/C Identification Label

Vehicles with factory installed fluorescent dye have this identification label on the underside of hood.

NOTE:

Vehicles with factory installed fluorescent dye have a green label.

Precautions for Refrigerant Connection

A new type refrigerant connection has been introduced to all refrigerant lines.

FEATURES OF NEW TYPE REFRIGERANT CONNECTION

- The O-ring is relocated in a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.
- The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.

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Precautions for Refrigerant Connection (Cont'd)



SPRING LOCK COUPLING

NDHA0063S04 AX The spring lock coupling is a refrigerant line coupling held together by a garter spring inside a circular cage. When the coupling is connected, the flared end of the female fitting slips behind the garter spring inside the cage of the male fitting. The garter spring and cage prevent the flared end of the female fitting from pulling SU out of the cage.

Three green O-rings are used to seal the two halves of the coupling. These O-rings are made of special material and must be replaced with an O-ring made of the same material. The O-rings normally used in BR refrigerant system connections are not the same material and should not be used with the spring lock coupling. Use only the specified O-ring for the spring lock coupling. Refer to "Removal and Installation", HA-250. ST



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O-RING AND REFRIGERANT CONNECTION Models with Rear A/C

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 $(\widehat{\mathbf{N}})$: New type refrigerant connection

: O-ring size

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MANUA Precautions for Refrigerant Connection (Cont'd)

PRECAUTIONS

Models without Rear A/C



CAUTION:

Refrigerant connections in some systems use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, BT the connection.

HA NDHA0063S0201 Connec-O-ring Part number* D mm (in) W mm (in) tion type size SC New А 92477 7B003 6.45 (0.2539) 2.62 (0.1031) New В 92477 0B000 7.37 (0.2902) 1.81 (0.0713) EL С 92477 0B003 New 8.03 (0.3161) 1.96 (0.0772) D 92477 7B001 9.19 (0.3618) 2.62 (0.1031) New IDX New Е 92477 7B004 9.25 (0.3642) 1.78 (0.0701) F 92477 0B001 New 10.16 (0.4000) 1.85 (0.0728) G 92477 7B005 11.60 (0.4567) 2.62 (0.1031) New Н 92477 0B002 12.93 (0.5091) 1.86 (0.0732) New SHA814E New J 92477 7B002 15.67 (0.6169) 1.93 (0.0760) New Κ 92785 0B700 20.25 (0.7972) 3.53 (0.1390)

O-Ring Part Numbers and Specifications

*: Always check with the Parts Department for the latest parts information

WARNING:

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

CAUTION:

When replacing or cleaning refrigerant cycle components, observe the following.

- When the compressor is removed, store it in the same position as it is when mounted on the car. Failure to do so will cause lubricant to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to circle of the O-rings shown in illustration. Be careful not to apply lubricant to threaded portion.
 Lubricant name: NISSAN A/C System Oil Type F Part numbers*: KLH00-PAGQU and KLH00-PAGQF
- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.
- After connecting line, conduct leak test and make sure that there is no leakage from connections. When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.

*: Always check with the Parts Department for the latest parts information



Precautions for Servicing Compressor

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- Plug all openings to prevent moisture and foreign matter from entering.
- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Lubricant Quantity in Compressor" exactly. Refer to HA-231.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated with lubricant, wipe it off by using a clean waste cloth moistened with thinner.

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Precautions for Servicing Compressor (Cont'd)

- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation.

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Precautions for Service Equipment RECOVERY/RECYCLING EQUIPMENT

NDHA0065S01 Follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than FE that specified into the machine.

ELECTRONIC LEAK DETECTOR

NDHA0065S02 Follow the manufacture's instructions for tester operation and AT tester maintenance.

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1/2"-16ACME

VACUUM PUMP

SU The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

To prevent this migration, use a manual valve situated near the hose-to-pump connection, as follows.

- Usually vacuum pumps have a manual isolator valve as part • of the pump. Close this valve to isolate the service hose from the pump. BT
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump: as long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's EL ability to pull a deep vacuum and are not recommended.

MANIFOLD GAUGE SET

Be certain that the gauge face indicates R-134a or 134a. Make sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) along with specified lubricant.

SHA533D

Precautions for Service Equipment (Cont'd)



(Hose may be permanently attached to coupler)



∠ Weight scale

SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.

SERVICE COUPLERS

RHA272D

RHA274D

Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close

REFRIGERANT WEIGHT SCALE

NDHA0065S07 Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2''-16ACME.

Calibrate the scale every 3 months.

CALIBRATING ACR4 WEIGHT SCALE

Calibrate the scale every 3 months.

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To calibrate the weight scale on the ACR4 (J-39500-NI):

- Press Shift/Reset and Enter at the same time.
- 2. Press 8787. "A1" will be displayed.
- 3. Remove all weight from the scale.
- 4. Press 0, then press Enter. "0.00" will be displayed and changed to "A2".
- Place a known weight (dumbbell or similar weight), between 10 5. and 19 lbs., on the center of the weight scale.
- Enter the known weight using 4 digits. (Example 10 lbs = 6. 10.00, 10.5 lbs = 10.50
- 7. Press Enter the display returns to the vacuum mode.
- 8. Press Shift/Reset and Enter at the same time.
- Press 6 the known weight on the scale is displayed. 9.
- 10. Remove the known weight from the scale. "0.00" will be displayed.
- 11. Press **Shift/Reset** to return the ACR4 to the program mode.

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Precautions for Service Equipment (Cont'd)

CHARGING CYLINDER

NDHA0065S08 Using a charging cylinder is not recommended. Refrigerant may be GI vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equip-MA ment.

LC THERMOMETER AND HYGROMETER NDHA0065S0 An etched stem-type thermometer and a hygrometer can be used to check the air conditioning system performance. A hygrometer is used because the air conditioning performance depends on the humidity. FE Gauze AT Water Etched stemtank type Wet and dry bulb thermometer hygrometer AX AHA274 Wiring Diagrams and Trouble Diagnosis NDHA0066 SU

When you read wiring diagrams, refer to the following:

- GI-10, "HOW TO READ WIRING DIAGRAMS"
- EL-10, "POWER SUPPLY ROUTING"

When you perform trouble diagnosis, refer to the following:

- GI-33, "How to Follow Test Group in Trouble Diagnoses"
- **GI-22**, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT"

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HFC-134a (R-134a) Service Tools and Equipment

Never mix HFC-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.

Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/lubricant.

Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.

Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination will occur and compressor failure will result.



MANUAL

HFC-134a (R-134a) Service Tools and Equipment (Cont'd)



Tool number (Kent-Moore No.) Tool name	Description	
 Service hoses High side hose (J-39501-72) Low side hose (J-39502-72) Utility hose (J-39476-72) 	NT201	 Hose color: Low hose: Blue with black stripe High hose: Red with black stripe Utility hose: Yellow with black stripe or green with black stripe Hose fitting to gauge: 1/2"-16 ACME
 Service couplers High side coupler (J-39500-20) Low side coupler (J-39500-24) 	NT202	 Hose fitting to service hose: M14 x 1.5 fitting is optional or permanently attached.
(J-39650) Refrigerant weight scale	NT200	For measuring of refrigerant Fitting size: Thread size • 1/2"-16 ACME
(J-39649) Vacuum pump (Including the isolator valve)	NT203	Capacity: • Air displacement: 4 CFM • Micron rating: 20 microns • Oil capacity: 482 g (17 oz) Fitting size: Thread size • 1/2"-16 ACME

HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

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Commercial Service Tools

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Commercial Service Tools

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Additional Valve For discharging, evacuating and charging refriant SHABBBC For cliccharging, evacuating and charging refriant Thermometer and hygrometer Image: Cliccharging in the remometer Spring lock coupling remover SHABBOC Spring lock coupling remover For disconnecting spring lock coupling 100° 100° 100° 100° 100° 100° 100° 100	Tool name	Description	Note
SHABBBC Thermometer and hygrometer For checking temperature and humidity Shappool Etched stam type intermometer Shappool SHABBOC Spring lock coupling remover For disconnecting spring lock coupling AHA283 For removing snap rings from compressor AHA283 For removing snap rings from compressor AHA284 For removing shaft seal from compressor Shaft seal remover AHA284 Shaft seal protector For protecting compressor shaft seal during sh seal installation Shaft seal installer For installing compressor shaft seal	Additional Valve		For discharging, evacuating and charging refriger- ant
Imperiation and mygrometer For checking temperature and municity Spring lock coupling remover Etched-stem type thermometer Shap ring remover Imperiation and municity AHA283 For disconnecting spring lock coupling Snap ring remover Imperiation and municity AHA283 For removing snap rings from compressor AHA284 For removing snap rings from compressor AHA284 For removing shaft seal from compressor AHA285 For protecting compressor shaft seal during sh seal installation Shaft seal protector Imperiation AHA286 For installing compressor shaft seal	Thormomotor and	SHA898C	For checking temporature and humidity
SHA800C Spring lock coupling ernover AHA283 Shaft seal protector AHA286 Shaft seal installer For installing compressor shaft seal For installing compressor shaft seal	nygrometer	Etched-stem type	
SH4300C Spring lock coupling		thermometer	
AHA283 AHA283 AHA283 Shap ring remover AHA284 Shaft seal remover AHA284 Shaft seal protector AHA285 Shaft seal protector AHA285 Shaft seal installer For installing compressor shaft seal For installing compressor shaft seal	Spring lock coupling remover	SHA900C	For disconnecting spring lock coupling • 3/8"
AHA283 Snap ring remover AHA283 Snap ring remover AHA284 Shaft seal remover AHA284 Shaft seal protector AHA285 Shaft seal protector AHA286 Shaft seal installer For installing compressor shaft seal For installing compressor shaft seal			• 1/2" • 5/8" • 3/4"
AHA283 Shap ring remover AHA284 Shaft seal remover AHA285 Shaft seal protector AHA286 Shaft seal installer For installing compressor shaft seal For installing compressor shaft seal			
Shap ring remover For removing snap rings from compressor AHA284 For removing snap rings from compressor Shaft seal remover For removing shaft seal from compressor AHA285 For protecting compressor shaft seal during sh seal installation Shaft seal installer For installing compressor shaft seal		AHA283	
AHA284 Shaft seal remover For removing shaft seal from compressor AHA285 For protecting compressor shaft seal during sh seal installation Shaft seal protector AHA286 Shaft seal installer For installing compressor shaft seal	Snap ring remover		For removing snap rings from compressor
AHA285 Shaft seal protector AHA286 Shaft seal installer For installing compressor shaft seal	Shaft seal remover	AHA284	For removing shaft seal from compressor
AHA285 Shaft seal protector AHA286 Shaft seal installer For installing compressor shaft seal For installing compressor shaft seal			
AHA286 Shaft seal installer For installing compressor shaft seal	Shaft soal protoctor	AHA285	For protecting compressor shaft seel during shaft
AHA286 Shaft seal installer For installing compressor shaft seal			seal installation
Shaft seal installer For installing compressor shaft seal		AHA286	
\bigcirc	Shaft seal installer		For installing compressor shaft seal

Commercial Service Tools (Cont'd)

Tool name	Description	Note
Coil remover		For removing compressor magnet clutch coil
	AHA288	
Spanner wrench	АНА289	For removing compressor clutch hub retaining bolt
Coil pressing tool		For installing compressor magnet clutch coil
Puller		For removing and installing compressor magnet clutch coil
Refrigerant Identifier Equipment	NT765	Checks refrigerant purity and for system contami- nation

For details of handling methods, refer to the Instruction Manual attached to each of the service tools.

MANUAL

DESCRIPTION



NDHA0069

NDHA0069S03

Refrigeration System

REFRIGERATION CYCLE

Refrigerant Flow

The refrigerant flows in the standard pattern, that is, through the compressor, the condenser, orifice tube and/or thermal expansion valve, through the evaporator, the accumulator (from orifice tube), and back to the compressor. The refrigerant evaporation through the evaporator coil is controlled by an orifice tube or an externally equalized expansion valve, located outside the evaporator case.

Freeze Protection

Under normal operating conditions, when the A/C is switched on, the compressor runs continuously, and the evaporator pressure, and therefore temperature, is controlled by the compressor to prevent freeze up.

Refrigerant System Protection

High-pressure switch

The refrigerant system is protected against excessively high pressure by a high-pressure switch, located on the end of the compressor. If the system pressure rises above the specifications, the high-pressure switch opens to interrupt the compressor operation and a set of contacts close to switch the cooling fan on high. Refer to **EC-512**, "High Pressure Switch" and "High Pressure Switch", HA-220.

Low-pressure switch

The refrigerant system is protected against excessively low pressure by the low-pressure switch, located on the accumulator. If the system pressure falls below the specifications, the low-pressure switch opens to interrupt the compressor operation. When the outside temperature is below 4°C (40°F) the low pressure switch opens to interrupt the compressor operation. Refer to "Low Pressure Switch", HA-220.

Pressure relief valve

The refrigerant system is also protected by a pressure relief valve located on the flexible high pressure hose free near the compressor. When the pressure of refrigerant in the system increases to an abnormal level [more than 3,727 kPa (38 kg/cm², 540 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.

HA-161

EC

HA

SC

EL

IDX

LC

MA

DESCRIPTION

Refrigeration System (Cont'd)

MANUAL



MANUAL Component Layout



MANUAL

SEC. 270 • 271 Rear A/C unit



DESCRIPTION

MANUAL Control Operation

EL

NDHA0072S04

Control Operation



FRONT FAN SWITCH

Manual control of the front blower speed can be obtained by rotating the front fan switch. The fan symbol (\$) will be shown in the display screen.

REAR FAN SWITCH

When the rear fan switch (front) is in the OFF position, the rear blower motor cannot operate. When the rear fan switch (front) is in the REAR position, it allows the rear fan switch to control the rear blower speed. In any other position (1–4), the rear fan switch (front) controls the rear blower speed regardless of the rear fan switch position.

MODE SWITCH

These switches control the direction of air flow through the front discharge outlets. DEF (\$\varphi\$) or F/D (\$\varphi\$) positions the front intake door to the outside air FRESH position. The compressor scale operates at ambient temperature approx. 4°C (40°F) or above.

FRONT TEMPERATURE CONTROL SWITCH

This switch allows adjustment of the temperature of the air through the front discharge outlets.

AIR CONDITIONER SWITCH

This switch controls A/C operation when any mode switch is selected except OFF. The A/C indicator will light and stay ON when A/C is selected, until the air conditioner switch in turned off or OFF mode is selected. **The air conditioner cooling function operates only when the engine is running.**

DESCRIPTION

MANUAL

Discharge Air Flow

NDHA0073



HA-166



Component Location (Cont'd)

PASSENGER COMPARTMENT

NDHA0085S02

MANUAL



GI

MA

EM

LC

EC

RS

BT

HA

SC

EL

IDX









MANUAL



Wiring Diagram — A/C, M –



WHA224



(M71)

BB

(M59)

BB

1 2 3 4

M58

в

Wiring Diagram — A/C, M — (Cont'd)



*This connector is not shown in "HARNESS LAYOUT" of EL Section.

MANUAL





WHA227

How to Perform Trouble Diagnoses for Quick and Accurate Repair



Operational Check

The purpose of the operational check is to confirm that the system operates as it should. The systems which are checked are the front blower, mode (discharge air), intake air, temperature decrease, temperature increase, compressor, and rear blower.

CONDITIONS:

Engine running at normal operating temperature.



PROCEDURE:

1. Check Front Blower

- Turn mode control knob to any mode position except OFF.
- 2) Turn fan control knob to 1-speed. Blower should operate on 1-speed.
- 3) Turn fan control knob to 2-speed.
- 4) Continue checking blower speed until all four speeds are checked.
- 5) Leave blower on 4-speed.

If NG, refer to HA-194 "Front Blower Motor".

If OK, continue with the next check.



2. Check Discharge Air

1) Turn mode control knob.

NDHA0076S0202

NDHA0076S02

NDHA0076S01

Operational Check (Cont'd)



WHA028

Operational Check (Cont'd)

TROUBLE DIAGNOSES

MANUAL





WHA030



6. Check A/C Switch

- 1) Turn mode control knob to any mode position except OFF.
- 2) Turn fan control knob to the desired (1 to 4-speed) position.
- Push the A/C switch to turn ON the air conditioner. The indicator light should come on when air conditioner is ON.
- 4) Confirm that the compressor clutch engages (audio or visual inspection).
- 5) Check for cold air at the appropriate discharge air outlets.
- If NG, refer to "A/C System", HA-180.

If OK, continue with the next check.

7. Check Rear Blower

- 1) Set rear fan switch (front) to REAR position.
- 2) Press any mode switch except OFF.
- 3) Press A/C switch ON.
- Turn rear fan switch to 1-speed. Blower should operate on 1-speed.
- 5) Confirm air flow from the rear discharge outlets.
- 6) Turn rear fan switch to 2-speed.
- 7) Continue checking blower speed until all four speeds are checked.
- 8) Turn rear fan switch (rear) to 0-speed (OFF).
- 9) Set rear fan switch (front) to 1-speed. Blower should operate on 1-speed.
- 10) Set rear fan switch (front) to 2-speed.
- 11) Continue checking blower speed until all four speeds are checked.

If NG, refer to "Rear Blower Motor", HA-203. If all operational checks are OK (symptom cannot be duplicated), refer to *GI-23*, "Incident Simulation Tests" and perform tests as outlined to simulate driving conditions environment. If symptom appears, refer to "Symptom Chart", HA-178 and perform applicable trouble diagnosis procedure.

Symptom Chart

Symptom Reference page Go to "TROUBLE DIAGNOSIS PROCEDURE FOR A/C system does not come on. HA-180 A/C SYSTEM". • Go to "TROUBLE DIAGNOSIS PROCEDURE FOR Air mix door does not operate normally. HA-182 AIR MIX DOOR MOTOR". Go to "TROUBLE DIAGNOSIS PROCEDURE FOR Intake door does not operate normally. HA-186 INTAKE DOOR MOTOR". Go to "TROUBLE DIAGNOSIS PROCEDURE FOR Mode door does not operate normally. • HA-191 MODE DOOR MOTOR". • Go to "TROUBLE DIAGNOSIS PROCEDURE FOR Front blower motor does not rotate. HA-194 FRONT BLOWER MOTOR". Rear blower motor does not rotate when rear fan Go to "TROUBLE DIAGNOSIS PROCEDURE FOR HA-203 switch (front) is set to REAR position. REAR FAN SWITCH (FRONT)". Rear blower motor does not rotate when rear fan Go to "TROUBLE DIAGNOSIS PROCEDURE FOR HA-205 switch (front) is set at 1 - 4 speed. REAR BLOWER MOTOR (1 - 4 SPEED)". Go to "TROUBLE DIAGNOSIS PROCEDURE FOR Magnet clutch does not engage. HA-214 MAGNET CLUTCH".

NDHA0076S0207

NDHA0235

MANUAL Symptom Chart (Cont'd)

Symptom	Reference page		
Insufficient cooling	 Go to "TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT COOLING". 	HA-221	GI
Insufficient heating	 Go to "TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT HEATING". 	HA-226	MA
Noise	 Go to "TROUBLE DIAGNOSIS PROCEDURE FOR NOISE". 	HA-228	EM

LC

EC

FE

AT

AX

SU

BR

ST

RS

BT

HA

SC

EL

IDX

HA-179

MANUAL

=NDHA0236

A/C System TROUBLE DIAGNOSIS PROCEDURE FOR A/C SYSTEM Symptom:

• A/C system does not come on.

Inspection Flow



*1: HA-181

*2: HA-181

WHA031
A/C System (Cont'd)



CONTROL SYSTEM—A/C CONTROL UNIT

The A/C control unit has a built-in microcomputer which processes information needed for air conditioner operation. The mode door motor, intake door motor, front blower motor and compressor are then controlled.

Air Mix Door TROUBLE DIAGNOSIS PROCEDURE FOR AIR MIX DOOR MOTOR Symptom:

• Air mix door does not operate normally.

Inspection Flow



=NDHA0240

WHA032

	AIR MIX DOOR MOTOR CIRCUIT	2
	Symptom:	G
		1
Does approx. 0 - 10.5 volts exist switch is turned from full cool to	between air mix door motor harness terminals 3 and 4 when the temperature control full warm or when turned from full warm to full cool?	MA
		EM
	Air mix door motor connector (M162) L/R OR	LC
		EC
	WHA217	FE
	Temp control switch position Terminal No. Voltage Switch position 3 4 V Full cool → Full warm ⊕ ⊖ Approx. Full warm → Full cool 0 - 10.5 0 - 10.5	AT
	WHA206	AV
	Yes or No	<i>1</i> AVA
Yes	GO TO 5.	
No	GO TO 2.	00
		BR
2 CHECK TEMPERATUR		
 2. Check voltage between A/C c 	ontrol unit (temperature control switch) harness terminal 1 and ground.	ST
	A/C control unit (temperature control switch) connector (M36)	RS
		BT
		HA
	AHA360A	
N	Does battery voltage exist?	SC
	If NG, repair harness or connector.	EL
	Harness connector M36	
	• namess for open or short between A/C control unit (temperature control switch) and fuse	IDX

MANUAL

Air Mix Door (Cont'd)

3	CHECK TEMPERATUR	
Check	circuit continuity between	A/C control unit (temperature control switch) harness terminal 3 and ground.
		A/C control unit (temperature control switch) connector (M36) B C C C C C C C C C C C C C
Co	ntinuity should exist.	AHA361A
		OK or NG
ОК		GO TO 4.
NG		Repair harness or connector.
4	CHECK CIRCUIT CON	TINUITY
 Check circuit continuity between A/C control unit (temperature control switch) harness terminal 2 and air mix door har- ness terminal 3. 		





5 CHECK AIR MIX DOOR MOTOR POWER SUPPLY CIRCUIT 1. Disconnect air mix door motor harness connector. GI 2. Check voltage between air mix door motor harness terminal 1 and ground. MA Air mix 1 door motor connector (M162) L/B LC $\oplus \in$ AHA363A Does battery voltage exist? Yes GO TO 6. ► No Check the following. Þ If NG, repair harness or connector. • Harness connector M162 AT • Harness for open or short between air mix door motor and fuse AX 6 CHECK AIR MIX DOOR MOTOR GROUND CIRCUIT Check circuit continuity between air mix door motor harness terminal 4 and ground. SU Air mix 4 door motor connector (M162) L/R Ω AHA364A Continuity should exist. OK or NG OK Replace air mix door motor. NG Repair harness or connector. HA

SC

EL

IDX

MANUAL

Intake Door TROUBLE DIAGNOSIS PROCEDURE FOR INTAKE DOOR MOTOR Symptom:

Intake door does not operate normally.

Inspection Flow



*1: HA-188

*2: HA-176

*3: HA-178

=NDHA0135

WHA033



CONTROL SYSTEM OUTPUT COMPONENTS Intake Door Motor

NDHA0136

NDHA0136S01

GI The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the A/C control unit when the mode switch is set to the MAX A/C (recirculation) posi-MA tion. Motor rotation is conveyed to a rod which opens and closes the intake door.

Intake Door Motor Operation

7	8	Intake door operation	Movement of link rotation		
+	-	$REC \to FRE$	Clockwise	L(
_	_	STOP	STOP		
-	+	$FRE \to REC$	Counterclockwise	E(

- AT
- AX
 - SU

BR

ST

RS

BT

HA

SC

EL

IDX

EM

=NDHA0090

INTAKE DOOR MOTOR CIRCUIT SYMPTOM:





Intake Door (Cont'd)



1DX

EL



CONTROL LINKAGE ADJUSTMENT Intake Door Motor

NDHA0093

- NDHA0093S04 1. Connect the intake door motor harness connector before installing the intake door motor.
- 2. Turn ignition switch ON.
- 3. Select MAX A/C (REC) mode.
- Install the intake door lever and the intake door motor. 4.
- Set the intake door rod in MAX A/C (REC) position and fasten 5. door rod to holder.
- 6. Check that the intake door operates properly when MAX A/C (REC) mode is selected.

=NDHA0260

GI

MA

Mode Door Motor TROUBLE DIAGNOSIS PROCEDURE FOR MODE DOOR MOTOR Symptom:

Mode door does not operate normally.

Inspection Flow



MODE DOOR MOTOR CIRCUIT

Symptom:

=NDHA0261

• Mode door does not operate normally.









IDX

Front Blower Motor TROUBLE DIAGNOSIS PROCEDURE FOR FRONT BLOWER MOTOR Symptom:

Front blower motor does not rotate.

Inspection Flow



*1: HA-195

*2: HA-176

*3: HA-178

WHA035

FRONT BLOWER MOTOR CIRCUIT =NDHA0089 SYMPTOM: GI Front blower motor does not rotate. • 1 **DIAGNOSTIC PROCEDURE** MA Check if front blower motor rotates properly at each fan speed. Does not rotate GO TO 2. at any speed Does not rotate GO TO 16. at 1-3 speed LC Does not rotate at 4 GO TO 19. ► speed 2 **CHECK FUSES** Check 20A fuse (No. 28, located in the fuse block) and 20A fuse (No. 31, located in the fuse block). For fuse layout, refer FE to EL-10, "POWER SUPPLY ROUTING". Are fuses OK? AT OK GO TO 3. NG GO TO 10. AX 3 CHECK FRONT BLOWER MOTOR POWER SUPPLY CIRCUIT SU 1. Disconnect front blower motor harness connector. 2. Press any mode switch except OFF. 3. Check voltage between front blower motor harness terminal 2 and ground. Front blower motor connector (M58) 2 V BR/W -Θ Θ-BT WHA095 HA Does battery voltage exist? Yes GO TO 14. ► SC GO TO 4. No EL 4 CHECK FRONT BLOWER MOTOR RELAY Refer to HA-202. IDX

OK or NG		
OK		GO TO 5.
NG		Replace front blower motor relay.

Front Blower Motor (Cont'd)

5	CHECK FRONT BLOW	ER MOTOR SYSTEM
1. Rea 2. Tur 3. Set 4. Mo side	connect front blower motor n the ignition key ON and the fan switch to 4 speed mentarily (no more than 4 e) terminals 3 and 5.	harness connector. press any mode switch except OFF. seconds) connect a jumper wire between front blower motor relay connector M71 (body Front blower motor relay connector M71 Jumper wire AHA257A
		Does front blower motor rotate?
Yes	►	GO TO 6.
No	•	GO TO 12.

6	CHECK FRONT BLOWER MOTOR RELAY (COIL SIDE) POWER SUPPLY CIRCUIT		
Do app switch	orox. 12 volts exist betwee is turned ON?	Front blower motor relay connector (MT)	
		Yes or No	
Yes	•	GO TO 7.	
No	►	 Check the following. If NG, repair harness or connector. Harness connector M71 Harness for open or short between front blower motor relay and ignition switch 	

MANUAL



MANUAL



	 Harness for open or short between front blower motor and fuses
No 🕨	Check front blower motor. Refer to HA-202. If necessary, clear intake unit. If OK, replace front blower motor.

12	CHECK FUSIBLE LINK			
Check SUPPI	Check 65A fusible link (letter c , located in the fuse and fusible link box). For fusible link layout, refer to <i>EL-10</i> , "POWER SUPPLY ROUTING".			
Is fusible link OK?				
Yes			GO TO 13.	

Yes	•	GO TO 13.
No	•	GO TO 22.

13	CHECK FRONT BLOW	ER MOTOR RELAY (SWITCH SIDE) POWER SUPPLY CIRCUIT	
Check	voltage between front blov	Front blower motor relay connector (M7)	AHA264A
		Does battery voltage exist?	
Yes		 Check the following. If NG, repair harness or connectors. Harness connectors M58 and M71 Harness for open or short between front blower motor relay and fusible link 	
No		 Check the following. If NG, repair harness or connectors. Harness connector M71 Harness for open or short between front blower motor relay and fusible link 	

HA-198

Front Blower Motor (Cont'd)



Replace front blower motor resistor.

NG

MANUAL

AHA374A

Front Blower Motor (Cont'd)

17	CHECK FRONT	CHECK FRONT BLOWER MOTOR RESISTOR HARNESS CONNECTOR		
Reconnect front blower motor resistor harness connector.				
Does r 1 spee	not rotate at ed		GO TO 21.	
Does r 2 - 3 s	not rotate at peed		GO TO 18.	

18 CHECK CIRCUIT CONTINUITY

1. Check circuit continuity between front blower motor resistor harness terminals 1 (3) and front fan switch harness terminals 3 (4).



Continuity should exist.

2. Also, check harness for short

OK or NG				
ОК		GO TO 20.		
NG		Repair harness or connectors.		



20	CHECK FRONT FAN S	HECK FRONT FAN SWITCH			
Refer	Refer to HA-202.				
	OK or NG				
ОК	►	INSPECTION END			
NG	•	Replace front fan switch.			

HA-200

Front Blower Motor (Cont'd)



FUSE BAT 1M type 2M type Ω O AHA752

ELECTRICAL COMPONENTS INSPECTION

BT

Relays Check circuit continuity between terminals by supplying 12 volts and ground to coil side terminals of relays. HA

- SC
- EL
- \mathbb{D}

Front Blower Motor (Cont'd)

Image: Signal state state

Intake

unit

AHA376A

Front Fan Switch

Check continuity between terminals at each switch position.

Front Blower Motor

Confirm smooth rotation of the front blower motor.

• Check that there are no foreign particles inside the intake unit.

Front Blower Motor Resistor

Check resistance between terminals

NDHA0246S04

Term	Resistance				
(+)	(–)	(Approx.)			
3		1.4 - 1.6			
4	1	2.5 - 2.8			
2		0.5 - 0.6			



MANUAL

NDHA0246S02

Rear Blower Motor				
TROUBLE DIAGNOSIS PROCEDURE FOR REAR FAN SWITCH (FRONT) Symptom:	=NDHA0247	GI		
• Rear blower motor does not rotate when rear fan switch (front) is set to REAR position. Inspection Flow		MA		
		EM		
		LC		
1. Confirm symptom by performing the following operational check.		EC		
OPERATIONAL CHECK – Rear blower motor		FE		
 1) Turn mode control knob to any mode position except OFF. 2) Set rear fan switch (front) to REAR position. 3) Turn the rear fan switch (rear) and check for rear blower operation. 4) Continue checking that rear blower speed increases as the rear fan switch (rear) is rotated clockwise. 		AT		
If OK (symptom cannot be duplicated), perform		AX		
Complete operational check (*2). If NG (symptom is confirmed), continue with Step 2 following.		SU		
		BR		
		ST		
3. Check rear fan switch (front) circuit. (*1)		രെ		
 4. If the symptom still exists, perform a complete "Operational Check" (*2) and check for other symptoms. [Refer to "Symptom Chart", (*3).] 		RÐ		
Does another symptom exist? [Another symptom exists.]		BT		
INSPECTION END.		HA		
		<u>@</u> @		
		96		
		EL		
		IDX		
	WHA036			

*2: HA-176

*3: HA-178

MANUAL

REAR FAN SWITCH (FRONT) CIRCUIT Symptom:

=NDHA0248

• Rear blower motor does not rotate when rear fan switch (front) is set to REAR position.

1	CHECK REAR BLOWE	R MOTOR OPERATION			
Does r	Does rear blower motor rotate normally when rear fan switch (front) is set at 1 - 4 speed?				
	Yes or No				
Yes		GO TO 2.			
No	No Go to Trouble Diagnosis Procedure for Rear Blower Motor (1 - 4 Speed), HA-205.				

2	CHECK REAR FAN SW	ITCH (FRONT)			
Refer	Refer to HA-212.				
	OK or NG				
OK		GO TO 3.			
NG	NG Replace rear fan switch (front).				

3	CHECK REAR FAN SW	/ITCH (REAR)			
Refer	Refer to HA-212.				
	OK or NG				
OK		GO TO 4.			
NG		Replace rear fan switch (rear).			

4	С		CONTI	NUITY			
1. C	Check	k continuity betwee ector B7 terminal 6	en rear 8 (LG/B)	fan switch (fro).	ont) harness cor	nnector M32 terminal 8 (LG/B) and rear fan switch (rear)	
			tear fan sy front)	witch	Rear fan switch (rear)	Continuity should exist.	
2. <i>F</i>	Continuity should exist. 2. Also, check harness for short.						
	OK or NG						
ОК				NSPECTION	END		
NG			► F	Repair harnes	s or connectors		

TROUBLE DIAGNOSIS PROCEDURE FOR REAR BLOWER MOTOR (1-4 SPEED) =NDHA0249 Symptom: GI Rear blower motor does not rotate when rear fan switch (front) is set at 1 - 4 speed. • **Inspection Flow** MA LC 1. Confirm symptom by performing the following operational check. **OPERATIONAL CHECK – Rear blower motor** 1) Turn mode control knob to any mode position except OFF. 2) Set the rear fan switch (front) to rear blower speed position 1 1 FE and check for rear blower operation. . 7 3) Continue checking that rear blower speed increases as the MAX A/C rear fan switch (front) is set to rear blower speed positions 2-4 . ~. AT If OK (symptom cannot be duplicated), perform O A/C complete operational check (*2). If NG (symptom is confirmed), continue with AX Step 2 following. SU 2. Check for any Service bulletins. οк 3. Check rear blower motor (1-4 speed) circuit. (*1) OK Yes 4. If the symptom still exists, perform a complete "Operational Go to Trouble Diagnosis Check" (*2) and check for other symptoms. for related symptom. [Refer to "Symptom Chart", (*3).] Does another symptom exist? [Another symptom exists.] No INSPECTION END. BT HA SC EL IDX WHA037 *1: HA-206 *2: HA-176

*3: HA-178

=NDHA0250

REAR BLOWER MOTOR (1-4 SPEED) CIRCUIT Symptom:

• Rear blower motor does not rotate when rear fan switch (front) is set at 1 - 4 speed.

1	DIAGNOSTIC PROCED	DURE		
Check	Check if rear blower motor rotates properly at each fan speed.			
Does not rotate at any speed GO TO 2.				
Does r at 1 - 3	not rotate	GO TO 13.		
Does r at 4 sp	not rotate	GO TO 17.		

2 CHECK FUSES

Check 15A fuse (No. 24, located in the fuse block) and 15A fuse (No. 25, located in the fuse block). For fuse layout, refer to *EL-10*, "POWER SUPPLY ROUTING".

Are fuses OK?			
Yes		GO TO 5.	
No		GO TO 3.	

3	REPLACE FUSE			
Replac	Replace fuse.			
	D	oes fuse blow when the rear blower motor is activated?		
Yes		GO TO 4.		
No		INSPECTION END		

4	CHECK REAR BLOWE	R MOTOR POWER SUPPLY CIRCUIT FOR SHORT			
1. Dis 2. Che	. Disconnect battery cable and rear blower motor harness connector. 2. Check continuity between rear blower motor harness connector B14 terminal 2 (R/B) and ground.				
	Continuity should not exi	Rear blower motor connector B14			
	Does continuity exist?				
Yes		Check the following.If NG, repair harness connector.Harness connector B14Harness for open or short between rear blower motor and fuses			
No		Check rear blower motor. Refer to HA-212. If necessary, clean intake unit. If OK, replace rear blower motor.			

HA-206

Rear Blower Motor (Cont'd)



Rear Blower Motor (Cont'd)



		Rear fan switch relay No. 1 connector (M49) V + C + C -	AHA379A
		Yes or No	
Yes		GO TO 11.	
No	►	 Check the following. If NG, repair harness or connector. Harness connector M49 Harness for open or short between rear fan switch relay No. 1 and fuse 	

HA-208

MANUAL



Rear Blower Motor (Cont'd)



1.	Disconnect r	ear blower motor	and rear blower	motor resistor harness	s connectors.
----	--------------	------------------	-----------------	------------------------	---------------

2.	Check the circuit continuity between rear blower motor harness terminal 1 and rear blower motor resistor harness ter-
	minal 1.





Rear Blower Motor (Cont'd)

1 2 3 4 8 7 6 5

2 3 6 5 4

Rear fan switch (front) connector (M32)

Rear fan switch (rear) connector (B7)

OFF

2 3

OFF REAR

1 2 3 4

LEVER POSITION

> > 1

SWITCH POSITION

TERMINAL 4

ELECTRICAL COMPONENT INSPECTION

Relays

AHA752

AHA320A

AHA321A

•

NDHA0253 NDHA0253S01

MANUAL

Check circuit continuity between terminals by supplying 12 volts and ground to coil side terminals of relays.

Rear Fan Switch (Front) Check continuity between terminals at each position.

NDHA0253S02

Rear Fan Switch (Rear)

Check continuity between terminals at each position.

NDHA0253S03

Intake unit Rear blower motor AHA322A

Rear Blower Motor

Confirm smooth rotation of the rear blower motor.

Check that there are no foreign particles inside the intake unit.



Rear Blower Motor Resistor	NDHA0253S05	
Check continuity between terminals.		GI
		MA
		EM
		LC
		EC
		FE
		AT
		AX
		SU
		BR
		ST
		RS
		BT
		HA
		SC

IDX

EL

Magnet Clutch TROUBLE DIAGNOSIS PROCEDURE FOR MAGNET CLUTCH Symptom:

Magnet clutch does not engage.

Inspection Flow



*2: HA-215

*4: HA-178

CONTROL SYSTEM OUTPUT COMPONENTS Magnet Clutch Control

NDHA0262

NDHA0262S01 The ECM controls compressor ON-OFF operation using input signals from the throttle position sensor, low pressure switch, high pressure switch and engine coolant temperature sensor.

Acceleration Cut Control

NDHA0262S0101 The ECM will turn the compressor ON or OFF based on the signal from the throttle position sensor.

HA-214

MANUA

=NDHA0119

MAGNET CLUTCH CIRCUIT =NDHA0091 SYMPTOM: GI Magnet clutch does not engage. • 1 CHECK A/C COMPRESSOR POWER SUPPLY CIRCUIT MA 1. Press the A/C mode switch ON. 2. Disconnect A/C compressor harness connector. 3. Do approx. 12 volts exist between A/C compressor connector F10 (body side) terminal 2 and ground? W/OR A/C compressor LC connector (F10) • A/C $\oplus \in$ Mode switch: any position except OFF AHA325A Yes or No AT GO TO 2. Yes ► GO TO 3. No AX 2 CHECK A/C COMPRESSOR GROUND CIRCUIT Check circuit continuity between A/C compressor connector F10 (body side) terminal 1 and ground. A/C compressor connector (F10) 1 в Ω AHA328A Continuity should exist. OK or NG OK Check magnet clutch coil. HA If OK, replace magnet clutch. Refer to HA-237. NG Repair harness or connector. SC EL

IDX

Magnet Clutch (Cont'd)



	A/C relay connector E17				
Yes or No					
Yes	GO TO 5.				
No	 Check the following. If NG, repair harness or connector. Harness connector E17 Harness for open or short between A/C relay and fuses 				

5	CHECK A/C RELAY			
Refer t	Refer to HA-220.			
OK or NG				
ОК	►	GO TO 6.		
NG	•	Replace A/C relay.		

MANUAL
MANUAL Magnet Clutch (Cont'd)



Yes or No

GO TO 8.

GO TO 13.

Yes

No

BT

HA

SC

EL

IDX

Magnet Clutch (Cont'd)

8	CHECK CIRCUIT CONTINUITY
1. E 2. C 3	sconnect ECM harness connector and high pressure switch harness connector. heck circuit continuity between ECM harness terminal 21 and high pressure switch connector F11 (body side) terminal
	High pressure switch connector F11 W/R

Continuity should exist.

3. Also, check harness for short.				
	OK or NG			
OK 🕨	GO TO 9.			
NG	Repair harness or connector.			

T.S. DISCONNECT

9	CHECK HIGH PRESSURE SWITCH			
Refer t	Refer to HA-220.			
		OK or NG		
OK		GO TO 10.		
NG	Replace high pressure switch.			

10	CHECK CIRCUIT CON	ΓΙΝUΙΤΥ			
1. Dis 2. Che cor	connect low pressure swit eck circuit continuity betwe nector E51 (body side) tel	ch harness connector. een high pressure switch connector F11 (body side) terminal 1 and low pressure switch rminal 1.			
	Continuity should exist.	High pressure switch connector F11 BR BR BR BR BR BR BR BR BR BR BR BR BR			
3. Als	3. Also, check harness for short.				
ОК		GO TO 11.			
NG	•	Repair harness or connector.			

11	CHECK LOW PRESSURE SWITCH			
Refer t	Refer to HA-220.			
		OK or NG		
OK	ЭК 🕨 GO TO 12.			
NG	G Replace low pressure switch.			

MANUAL

AHA331A

12 CHECK CIRCUIT CON	TINUITY	
1. Disconnect A/C control unit h	arness connector.	GI
2. Check circuit continuity betwee terminal 3.	een low pressure switch connector E51 (body side) terminal 2 and A/C control unit harness	
		MA
	Low pressure switch	EM
	BR/W	LC
Continuity should exist.	Ω • • • AHA382A	EG
3. Also, check harness for short		FE
	OK or NG	
OK 🕨	Replace A/C control unit.	A57
NG	Repair harness or connectors.	/A\ []
13 CHECK ECM		AX
Refer to EC section.		
	INSPECTION END	SU

ST

RS

BT

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IDX

Magnet Clutch (Cont'd)





AHA438A

High pressure switch (F11) ----

ELECTRICAL COMPONENTS INSPECTION

A/C Relay

Check continuity between terminals 3 and 5.

=NDHA0092

MANUAL

NDHA0092S07

Conditions	Continuity
12V direct current supply between terminals 1 and 2	Yes
No current supply	No

If NG, replace relay.

Low Pressure Switch

Check continuity between terminals.

NDHA0092S09

Low pressure side line pressure kPa (kg/cm ² , psi)	Clutch operation	Continuity
Decreasing to 159 (1.6, 23)	Turn OFF Does not ex	
Increasing to 324 (3.3, 47)	Turn ON Exists	
Tightening torque	1.4 - 5 (0.13 - 0.55 kg-n	.4 N⋅m ı, 11.3 - 48 in-lb)

High Pressure Switch

Check continuity between terminals 1 and 3.

NDHA0092S10

High pressure side line pressure kPa (kg/cm², psi)	Clutch operation	Continuity
Increasing to 2,785 (28.4, 404)	Turn OFF	Does not exist
Decreasing to 1,569 (16.0, 228)	Turn ON	Exists
Tightening torque	6.8 - 12 (0.69 - 1.24 kg-r	2.2 N⋅m n, 60 - 108 in-lb)

HA-220

Insufficient Cooling TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT COOLING Symptom:

=NDHA0150 G

MA

EM

• Insufficient cooling

Inspection Flow

1. Confirm symptom by performing the following operation	nal check.				
	OPERATIO	NAL CHECK – T	emperature decrease		LC
	1) Turn terr 2) Check fo	perature contro or cold air at dis	l knob to full cool. charge air outlets.		EC
	# If OK (sy complet If NG (sy	mptom cannot e operational c mptom is conf	be duplicated), perform :heck (*1). irmed), continue with		FE
	Step 2 f	ollowing.			AT
					AX
2. Check for any Service bulletins.		_ NG			SU
 3. Check compressor belt tension. Refer to (*2). VOK 4. Check cooling fan motor operation. 		NG	Adjust or replace compressor belt. Refer to (*3).		BR
 VCK 5. Before connecting ACR4 to vehicle, check ACR4 gauge pressure should be displayed. If NG, recover refrigeran 	es. No refrigerant It from equipment lines.				ST
	refrigerant identifier.	NG]∳	Refer to "Contaminated Refrigerant", (*4).		RS
 Connect ACR4 to vehicle. Confirm refrigerant purity in v using ACR4 and refrigerant identifier. ♦ OK 	vehicle A/C system	NG NG	Refer to "Contaminated Refrigerant", (*4).		
8. Check refrigeration cycle pressure with manifold gauge Refer to (*5).	connected.		→ Perform Performance Test Diagnoses. Refer to (*6).		BT
9. Check for evaporator coil freeze up.		(Freeze up.)	► Replace evaporator core. (*7)		HA
(Does not freeze up.) OK 10. Check ducts for air leaks.		NG	→ Repair air leaks.		SC
 OK 11. If the symptom still exists, perform a complete "Opera and check for other symptoms. 	tional Check" (*1)	Yes	Go to Trouble Diagnosis for related symptom.		EL
[Refer to "Symptom Chart", (*8).] Does another sympto	om exist?]	,		IDX
INSPECTION END.	[Another s	symptom exists	·J	WHA266	
1: HA-176 *4: H	IA-147 IA-222		*7: HA-249 *8: HA-178		
3: EC-398 *6: H	IA-222		0. 117-170		

PERFORMANCE TEST DIAGNOSES

This A/C system is different from other Nissan A/C systems. The typical Nissan A/C system uses a thermal expansion valve to provide a restriction which causes a pressure change and also controls refrigerant flow through the evaporator.

This system uses a Fixed Orifice Tube (FOT) to cause a pressure change, by restricting the flow of refrigerant to the evaporator. The flow of refrigerant is controlled by engaging and disengaging the compressor clutch based on low side pressure. Therefore, it is critical to consider clutch engagement and disengagement times for proper diagnosis.

The refrigerant flow is regulated by a fixed orifice tube for the front evaporator and a thermal expansion valve for the rear evaporator.

The best way to diagnose a condition in the refrigerant system is to note the system pressures (shown by the manifold gauges) and the clutch cycle rate and times. Then, compare the findings to the charts.

- The system pressures are low (compressor suction) and high (compressor discharge).
- A clutch cycle is the time the clutch is engaged plus the time it is disengaged (time on plus time off).
- Clutch cycle times are the lengths of time (in seconds) that the clutch is ON and OFF.

Important — Test Conditions

The following test conditions must be established to obtain accurate clutch cycle rate and cycle time readings

- run engine at 1,500 rpm for 10 minutes
- operate A/C system on MAX A/C (recirculating air)
- run blower at maximum speed
- stabilize in vehicle temperature at 21°C to 27°C (70°F to 80°F).

The following procedure is recommended for achieving accurate diagnosis results in the least amount of time.

- 1) Connect a manifold gauge set to the system. The test conditions specified must be met to obtain accurate test results.
- 2) Start the engine and run at 1,500 rpm.
- 3) Turn A/C system ON (with rear A/C off, if equipped).
- 4) As soon as the system is stabilized, record the high- and low-pressures as shown by the manifold gauges. The low side should cycle between approximately 168.9 kPa (1.723 kg/cm², 24.5 psi) and 276 to 324 kPa (2.81 to 3.30 kg/cm², 40 to 47 psi). (As low pressure drops, high pressure should rise.) When the clutch disengages, the low side should rise and the high side should drop.
- 5) Determine the clutch cycle rate per minute (clutch on time plus off time is a cycle).
- 6) Record clutch OFF time in seconds.
- 7) Record clutch ON time in seconds.
- 8) Record center register discharge temperature.
- 9) Determine and record ambient temperature.
- 10) Compare test readings with applicable chart.
- Plot a vertical line for recorded ambient temperature from scale at bottom of each chart to top of each chart.
- Plot a horizontal line for each of the other test readings from scale at LH side of appropriate chart.

At the bottom of chart, "Refrigerant System Pressure and Clutch Cycle Timing Evaluation Chart for Fixed Orifice Tube Cycling Clutch Systems", HA-224 additional cause components are listed for poor compressor operation or a damaged compressor condition.

The diagnosis charts provide the most direct and sure way to determine the cause of any concern in a poorly performing refrigerant system. However, if the vehicle is equipped with rear A/C, poor performance of the front or rear system may not cause abnormal pressures or clutch cycle time. In this case, poor performance may indicate a restriction of refrigerant flow to that system, or an evaporator problem.

After servicing and correcting a refrigerant system concern, take additional pressure readings and observe the clutch cycle rate while meeting the conditional requirements. Refer to "Normal Fixed Orifice Tube Refrigerant System Clutch Cycle Timing Rates", HA-224 to ensure the concern has been corrected.

Insufficient Cooling (Cont'd)

RS

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Normal Fixed Orifice Tube Refrigerant System Pressure/Temperature Relationships



MANUAL

Normal Fixed Orifice Tube Refrigerant System Clutch Cycle Timing Rates



Refrigerant System Pressure and Clutch Cycle Timing Evaluation Chart for Fixed Orifice Tube Cycling Clutch Systems

System test conditions must be met to obtain accurate test readings for evaluation. Refer to the normal refrigerant system pressure/temperature and the normal clutch cycle rate and time charts on HA-223.

HIGH (DIS-	LOW (SUC-				
PRESSURE	SURE	RATE	ON	OFF	COMPONENT — CAUSE
HIGH	HIGH				CONDENSER — Inadequate Airflow
HIGH	NORMAL TO HIGH				ENGINE OVERHEATING
NORMAL TO HIGH	NORMAL	CONTINUOUS RUN AIR IN REFRIGERANT HUMIDITY OR AMBIENT TEMP VE			REFRIGERANT OVERCHARGE (1) AIR IN REFRIGERANT HUMIDITY OR AMBIENT TEMP VERY HIGH (2)
NORMAL	HIGH				FIXED ORIFICE TUBE — Missing O-rings Leaking/Missing
NORMAL TO HIGH	NORMAL TO HIGH	SLOW OR NO CYCLE	LONG OR CONTINU- OUS	NORMAL OR NO CYCLE	MOISTURE IN REFRIGERANT SYSTEM EXCESSIVE REFRIGERANT LUBRICANT
NORMAL	LOW	SLOW	LONG	LON	LOW PRESSURE SWITCH — Low Cut-Out

HIGH (DIS-	LOW (SUC-	CLU	CLUTCH CYCLE TIME		
PRESSURE	SURE	RATE	ON	OFF	COMPONENT — CAUSE
NORMAL TO LOW	HIGH	0			COMPRESSOR — Low Performance
NORMAL TO LOW	NORMAL TO HIGH			אוכ	A/C SUCTION LINE — Partially Restricted or Plugged (3)
			SHORT	NORMAL	EVAPORATOR — Low or Restricted Airflow
			SHORT TO VERY SHORT	NORMAL TO LONG	CONDENSER FIXED ORIFICE TUBE OR A/C LIQUID LINE — Partially Restricted or Plugged
NORMAL TO LOW	NORMAL	FAST	SHORT TO VERY SHORT	SHORT TO VERY SHORT	LOW REFRIGERANT CHARGE
			SHORT TO VERY SHORT	LONG	EVAPORATOR CORE — Partially Restricted or Plugged
NORMAL TO LOW	LOW	CONTINUOUS RUN			A/C SUCTION LINE — Partially Restricted or Plugged (4) LOW PRESSURE SWITCH — Sticking Closed
_	_	ERI O	RATIC OPERAT R COMPRESSC NOT RUNNING	ION DR	LOW PRESSURE SWITCH — Dirty Contacts or Sticking Open POOR CONNECTION AT A/C CLUTCH CON- NECTOR OR CLUTCH CYCLING SWITCH CON- NECTOR A/C ELECTRICAL CIRCUIT ERRATIC
ADDITIONAL F ASSOCIATED	POSSIBLE CAUS WITH INADEQU	SE COMPONEN	ITS SSOR OPERATI	ON	
COMPRESSCOMPRESS	OR DRIVE BEL	T — Loose Slipping			
CLUTCH CC A/C RELAY	OIL Open — Sho — Dirty Contacts	rted or Loose M s or Sticking Op	lounting en		
CLUTCH WI COMPRESS	RING CIRCUIT	— High Resista N INTERRUPTE	nce, Open or Bl	own Fuse	
ADDITIONAL F			ITS		
LOW PRESS	SURE SWITCH	- Sticking Clos	ed or Compress	or Clutch Seized	3
ACCUMULAREFRIGERA	TOR — Lubricar	nt Bleed Hole Pl	ugged		
(1) Compressor	may make noise	on initial run. T	his is slugging c	condition caused	by excessive liquid refrigerant.
(2) Compressor(3) Low pressure	clutch may not c reading will be	ycle in ambient normal to high i	temperatures at f pressure is tak	oove 27°C (80°F en at accumulat) depending on humidity conditions. or and if restriction is downstream of service valve.
 (4) Low pressure Fixed orifice 	e reading will be tube operation	low if pressure i can be checked	is taken near the by touching the	e compressor ar e line on each si	d restriction is upstream of service valve. de of the locating crimp. One side should be warm
the other sh	ould be cold.				

• If the compressor is repaired due to the noise or seizure, we recommend replacing the fixed orifice tube, accumulator and (if equipped with rear A/C) the rear evaporator inlet filter.

Insufficient Heating TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT HEATING Symptom: • Insufficient heating

Inspection Flow

1. Confirm symptom by performing the following operational check.	
Image: state of the state o	 OPERATIONAL CHECK – Temperature increase 1) Turn temperature control knob to full warm. 2) Check for hot air at discharge air outlets. If OK (symptom cannot be duplicated), perform complete operational check (*1). If NG (symptom is confirmed), continue with Step 2 following.
Check for any Service bulletins. OK OK S. Check the followi Engine coolant Hoses for leaks Repair/replace as necessary. Air in cooling service OK	ng: level. Refer to (*2). s or kinks. Refer to (*3). ystem.
4. Check ducts for airleaks.	NG ▶ Repair leaks.
ОК	
5. Check the heater inlet and outlet hose temperatures by carefully t	ouchina.
Hot inlet	Both hoses warm
₩arm outlet NG	
6. Check thermostat installation. Refer to (*4). 6. Check heater h	NG Repair or replace as necessary. Retest.
ОК	ок
7. Replace thermostat. Refer to (*4). Retest. 7. Back flush heat coolant. Refer Hot inlet	ter core, drain and refill to (*2). Retest. Both hoses
Hot inlet Warm outlet	t varm
► 8. System OK	Replace heater core. Refill engine coolant. Refer to (*2). Retest.
Warn	loutiet
9. If the symptom still exists, perform a complete "Operational Check" (*1) and check for other symptoms. [Refer to "Symptom Chart", (*5).] Does another symptom exist? No	Go to Trouble Diagnosis for related symptom.
INSPECTION END.	

HA-226

=NDHA0140

WHA277

*5: HA-178

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Noise

MANUAL

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Noise



Inspection Flow



WHA088

MANUAL



AHA283A

HFC-134a (R-134a) Service Procedure (Cont'd)

MANUAL



SERVICE	PROCEDURE
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Maintenance of Lubricant Quantity in Compressor

Maintenance of Lubricant Quantity in Compressor

The lubricant in the compressor circulates through the system with the refrigerant. Add lubricant to compressor when replacing any component or after a large refrigerant leak has occurred. It is important to maintain the specified amount. If lubricant quantity is not maintained properly, the following malfunctions may result:

- Lack of lubricant: May lead to a seized compressor
- Excessive lubricant: Inadequate cooling (thermal exchange interference)

LUBRICANT

Name: Nissan A/C System Oil Type F Part numbers*: KLH00-PAGQU and KLH00-PAGQF

*: Always check with the Parts Department for the latest parts information

CHECKING AND ADJUSTING

Adjust the lubricant quantity according to the flowchart shown AT below.

1 LUB	RICANT RETURN	OPERATION	AX
Can lubricant return operation be performed? • A/C system works properly. • There is no evidence of a large amount of lubricant leakage.		SU	
	Yes or No		
Yes		GO TO 2.	BR
No		GO TO 3.	
			. ST
2 PER	FORM LUBRICAN	T RETURN OPERATION, PROCEEDING AS FOLLOWS	
 Start eng Test cond Engine s 	 1. Start engine, and set the following conditions: Test condition Engine speed: Idling to 1,200 rpm 		RS
A/C or A Blower s	A/C or AUTOMATIC switch: ON Blower speed: Max. position		BT
2. Perform 3. Stop eng	 Perform lubricant return operation for about 10 minutes. Stop engine. CAUTION: 		HA
If excessive	If excessive lubricant leakage is noted, do not perform the lubricant return operation.		SC
		GO TO 3.	
			EL
3 CHE	3 CHECK COMPRESSOR		

Should the compressor be replaced?

 Yes or No

 Yes
 Refer to "Lubricant Adjusting Procedure for Compressor Replacement", HA-233.

 No
 GO TO 4.

NDHA0095S01

Maintenance of Lubricant Quantity in Compressor (Cont'd)

4	CHECK ANY PART	
Is there any part to be replaced? (Evaporator, condenser, liquid tank or in case there is evidence of a large amount of lubricant leakage.)		
Yes or No		
Yes		Refer to "Lubricant Adjusting Procedure for Components Replacement Except Compressor", HA-233.
No		Carry out the A/C performance test.

MANUAL

MANUAL

Maintenance of Lubricant Quantity in Compressor (Cont'd)

Lubricant Adjusting Procedure for Components Replacement Except Compressor

After replacing any of the following major components, add the correct amount of lubricant to the system. **Amount of lubricant to be added**

			10/01/4
Part replaced	Lubricant to be added to system	Remarks	
	Amount of lubricant mℓ (US fl oz, Imp fl oz)		EW
Evaporator	75 (2.5, 2.6)	—	LC
Condenser	75 (2.5, 2.6)	—	
Accumulator	5 (0.2, 0.2)	Add if compressor is not replaced. *1	EC
In case of refrigerant leak	30 (1.0, 1.1)	Large leak	FE
	_	Small leak *2	

*1: If compressor is replaced, addition of lubricant is included in the flow chart. AT
*2: If refrigerant leak is small, no addition of lubricant is needed.

Lubricant Adjusting Procedure for Compressor Replacement

AX

- Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed, recover refrigerant from equipment lines and then check refrigerant purity.
- Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. If NG, refer to "Contaminated Refrigerant", BI HA-147.
- Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. If NG, refer to "Contaminated ST Refrigerant", HA-147.
- Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/ recycling equipment.
- 5) Remove the drain plug of the "old" (removed) compressor. Drain the lubricant into a graduated container and record the amount of drained lubricant.
- 6) Remove the drain plug and drain the lubricant from the "new" HA compressor into a separate, clean container.
- 7) Measure an amount of new lubricant installed equal to amount drained from "old" compressor. Add this lubricant to "new" compressor through the suction port opening.
- 8) Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to "new" compressor through the suction port opening.
- 9) Torque the drain plug.

Ford Model FS10 compressor:

18 - 19 N·m (1.8 - 1.9 kg-m, 13 - 14 ft-lb)

10) If the accumulator also needs to be replaced, add an additional 5 m ℓ (0.2 US fl oz, 0.2 Imp fl oz) of lubricant at this time. Do not add this 5 m ℓ (0.2 US fl oz, 0.2 Imp fl oz) of lubricant if only replacing the compressor.

HA-233

IUM



Compressor

REMOVAL

NDHA0096

MANUAL

- 1. Disconnect battery cable.
- 2. Discharge refrigerant into refrigerant recycling equipment. Refer to HA-229.



- 3. Remove manifold bolt.
- 4. Remove manifold and inlet/outlet compressor cap.
- 5. Loosen idler pulley adjusting bolt.
- 6. Remove compressor drive belt.
- 7. Disconnect compressor harness connectors.
- 8. Remove four compressor fixing bolts.
- 9. Remove compressor.

Compressor (Cont'd)



Compressor Clutch (Cont'd)

MANUAL



1. Remove the clutch hub retaining bolt. Use Spanner Wrench or equivalent.

2. Remove clutch hub and shims from compressor shaft. If hub cannot be removed from compressor shaft. If hub cannot be removed from compressor shaft, screw an 8 mm bolt into the shaft hole of the clutch hub to force the hub from the shaft.

- 3. Remove pulley retaining snap ring.
- 4. Remove the pulley and bearing assembly from compressor.

INSTALLATION

CAUTION:

Do not use air tools.

- 1. Clean pulley bearing surface of compressor head to remove any dirt or corrosion.
- 2. Install pulley and bearing assembly on compressor. The bearing is a slip fit on the compressor head and, if properly aligned, it should slip on easily.
- 3. Install pulley retaining snap ring with bevel side of snap ring out.
- 4. Install clutch hub onto compressor shaft, together with original shim(s).
- 5. Thread a new hub retaining bolt into end of compressor shaft. **Tighten hub retaining bolt:**

11 to 14N·m (1.2 to 1.4 kg-m, 9 to 10 ft-lb).

6. When installing a new clutch, cycle it ten times at idle to burnish the clutch and prevent slippage.

HA-236

NDHA0177

GI



Clutch Air Gap Adjustment

- Remove the compressor. Place compressor in a vise.
- 3 Install dial indicator and set to zero. Make sure the plunger of the dial indicator contacts the A/C compressor clutch disc.
- MA Measure A/C compressor clutch disc to pulley clearance using 4. jumper wires to energize the A/C compressor clutch disc. **Disc to pulley clearance:**

0.45-0.85 mm (0.020-0.033 in)

If the specified clearance cannot be obtained, add or remove 5. LC shims as required.

- AT
- AX



Magnet Clutch REMOVAL

IDHA0178 The magnet clutch coil is pressed on the front head of the compressor. Special service tools are required to remove and install the coil.

CAUTION:

Do not use air tools.

- 1. Install coil remover Tool on the nose opening of the compressor.
- Install a puller on the compressor. Place the tip of the puller 2. forcing screw in the center pilot of the coil remover Tool and the jaws of the puller around the back edge of the field coil.

NOTE:

Note the electrical connector location prior to coil removal. There are two possible locations and it is important to align the coil in the correct position during assembly.

Tighten the pulley forcing screw to pull the coil from the com-3. pressor head.

ST

SC

IDX



INSTALLATION

CAUTION:

Do not use air tools.

- 1. Clean the coil mounting surface on the front head to remove any dirt or corrosion.
- With the compressor in a vertical position (nose up), place the 2. magnet coil in position on the compressor front head. Check to ensure that the coil electrical connector is positioned correctly.
- 3. Place the coil pressing (installer) Tool in position over the compressor nose and to the inner radius of the field coil.
- Position 2-jaw puller Tool on the compressor and the coil 4. pressing Tool as shown in the figure. The jaws of the puller should be firmly engaged with the rear side of the compressor front mounts. The forcing screw must be piloted on the center mark of the pressing tool.
- 5. Tighten the forcing screw with a hand wrench until the coil is pressed on the compressor front head. Check to ensure that the magnet coil bottoms against the head at all points around the coil diameter.
- Install the clutch pulley and hub on the compressor as outlined. 6. Adjust the air gap, as necessary. Refer to HA-237.

Shaft Seal REMOVAL

NDHA0180

NDHA0180S01

- 2. Remove the compressor from the vehicle. Refer to HA-234.
- Remove the magnet clutch. Refer to HA-237. 3.

1. Discharge the A/C system. Refer to HA-229.



- Remove the shaft seal felt with universal O-ring remover tool. 4.
- 5. Remove shaft seal snap ring with snap ring remover.

MANUAI

MANUAL Shaft Seal (Cont'd)



Remove the shaft seal.

Insert end of shaft seal remover tool into nose of compressor.

Hold the hex base and turn handle clockwise to expand tool.

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- RS
- BT
- HA
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- SC
 - _
- EL
- IDX



6.

7.

Shaft Seal (Cont'd)



INSTALLATION

- Dip shaft seal and shaft seal protector in refrigerant lubricant. Install shaft seal on protector with lip of seal facing large end of protector.
- 2. Install shaft seal protector and shaft seal over end of compressor shaft.
- 3. Slowly push shaft seal down protector into compressor shaft with shaft seal installer. Be careful that shaft seal is seated properly.
- 4. Remove shaft seal installer and shaft seal protector from compressor shaft.
- 5. Install shaft seal snap ring. Be careful that snap ring is correctly seated.
- 6. Install shaft seal felt in compressor nose.
- 7. Install clutch hub and pulley.
- 8. Inspect compressor for refrigerant leaks. Refer to HA-243.



Refrigerant Lines



AHA478A

BT

HA

SC

EL

IDX

HA-241

Refrigerant Lines (Cont'd)



MANUAL

NDHA0102

LC

AT

AX

SU

NDHA0296

Checking Refrigerant Leaks PRELIMINARY CHECK

GI NDHA0102S01 Perform a visual inspection of all refrigeration parts, fittings, hoses and components for signs of A/C lubricant leakage, damage and corrosion. A/C lubricant leakage may indicate an MA area of refrigerant leakage. Allow extra inspection time in these areas when using either an electronic refrigerant leak detector or fluorescent dye leak detector.

- If dye is observed, confirm the leak with an approved electronic refrigerant leak detector. It is possible a prior leak was repaired and not properly cleaned.
- When searching for leaks, do not stop when one leak is found but continue to check for additional leaks at all system components and connections.
- When searching for refrigerant leaks using an electronic leak detector, move the probe along the suspected leak area at 25 FE - 50 mm (1 - 2 in) per second and no further than 1/4 inch from the component.

NOTE:

Moving the electronic leak detector probe slower and closer to the suspected leak area will improve the chances of finding a leak.

Electronic Refrigerant Leak Detector PRECAUTIONS FOR HANDLING LEAK DETECTOR

When performing a refrigerant leak check, use a J-41995 electronic refrigerant leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions. The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any ST specified maintenance.

- Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and lubricants, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean. Clean with a dry cloth or blow off with shop air. BT
- Do not allow the sensor tip of the detector to contact any substance. This can also cause false readings and may damage the detector.



EL



Position probe approximately 5 mm (3/16 in) away from point 1. to be checked.

WHA021

J-41995 (A/C leak detector)

Electronic Refrigerant Leak Detector (Cont'd)

- 2. When testing, circle each fitting completely with probe.

Move probe along component approximately 25 - 50 mm (1 - 2 in) per second.

CHECKING PROCEDURE

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals or smoke in the vicinity of the vehicle. Perform the leak test in a calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

- 1. Turn engine off.
- 2. Connect a suitable A/C manifold gauge set to the A/C service ports.
- Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm², 50 psi) above 16°C (61°F). If less than specification, recover/evacuate and recharge the system with the specified amount of refrigerant. Refer to "HFC-134a (R-134a) Service Procedure", HA-229.

NOTE:

At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.52 kg/cm², 50 psi).

- 4. Conduct the leak test from the high side (compressor discharge a to evaporator inlet d) to the low side (evaporator drain hose e to compressor suction p). Refer to HA-241. Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.
- Compressor

Check the fitting of high and low pressure hoses, relief valve and shaft seal.

• Liquid tank

Check the pressure switch, tube fitting, weld seams and the fusible plug mounts.

• Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).



MANUA

NOTE:

After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak GI detector.

- Cooling unit (Evaporator) •
 - MA With engine OFF, turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Wait a minimum of 10 minutes accumulation time (refer to the manufacturer's recommended procedure for actual time) before inserting the leak detector probe into the drain hose. (keep the probe inserted for at least ten seconds.) Use caution LC not to contaminate the probe tip with water or dirt that may be in the drain hose.
- 5. If a leak detector detects a leak, verify at least once by blowing compressed air into area of suspected leak, then repeat check as outlined above.
- Do not stop when one leak is found. Continue to check for 6. additional leaks at all system components. If no leaks are found, perform steps 7 through 10.
- 7. Start engine.
- Set the heater A/C control as follows: 8 а
 - A/C switch ON Face mode
- c. Recirculation switch ON
- d. Max cold temperature
- Fan speed high e.

b.

- 9. Run engine at 1,500 rpm for at least 2 minutes.
- 10. Turn engine off and perform leak check again following steps 4 through 6 above.

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Refrigerant leaks should be checked immediately after stop-BT ping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops and pressure on the low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when pressure is high.

- 11. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If pressure is displayed, recover refrigerant from equipment lines and then check refrigerant purity.
- 12. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. Refer to "Contaminated Refrigerant", HA-147.
- 13. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. Refer to "Contaminated Refrigerant", HA-147.
- 14. Discharge A/C system using approved refrigerant recovery equipment. Refer to "Discharging, Evacuating and Charging Refrigerant", HA-229. Repair the leaking fitting or component as necessary.
- 15. Evacuate and recharge A/C system. Refer to "Discharging, Evacuating and Charging Refrigerant", HA-229. Perform the leak test to confirm no refrigerant leaks.

16. Conduct A/C performance test to ensure system works properly.

Fluorescent Dye Leak Detector PRECAUTIONS FOR FLUORESCENT DYE LEAK DETECTION

NDHA0277

- The fluorescent dye leak detector is not a replacement for an electronic refrigerant leak detector. The fluorescent dye leak detector should be used in conjunction with an electronic refrigerant leak detector (J-41995) to pinpoint refrigerant leaks.
- For your safety and your customer's satisfaction, read and follow all manufacturer's operating instructions and precautions prior to performing the work.
- Refer to "Precautions for Leak Detection Dye", HA-148.

CHECKING SYSTEM FOR LEAKS USING THE FLUORESCENT LEAK DETECTOR

- Check A/C system for leaks using the UV lamp and safety glasses (J-42220) in a low sunlight area (area without windows preferable). Illuminate all components, fittings and lines. The dye will appear as a bright green/yellow area at the point of leakage. Fluorescent dye observed at the evaporator drain opening indicates an evaporator core assembly (tubes, core or TXV) leak.
- 2. If the suspected area is difficult to see, use an adjustable mirror or wipe the area with a clean shop rag or cloth, then check the cloth with the UV lamp for dye residue.
- 3. Confirm any suspected leaks with an approved electronic refrigerant leak detector.
- 4. After the leak is repaired, remove any residual dye using dye cleaner (J-43872) to prevent future misdiagnosis.
- 5. Perform a system performance check and verify the leak repair with an approved electronic refrigerant leak detector.

DYE INJECTION

(This procedure is only necessary when re-charging the system or when the compressor has seized and was replaced.)

Refer to "Precautions for Leak Detection Dye", HA-148.

- Check A/C system static (at rest) pressure. Pressure must be at least 345 kPa (3.52 kg/cm², 50 psi).
- 2. Pour one bottle (1/4 ounce / 7.4 cc) of the A/C refrigerant dye into the injector tool (J-41459).
- Connect the injector tool to the A/C LOW PRESSURE side service fitting.
- 4. Start engine and switch A/C ON.
- 5. With the A/C operating (compressor running), inject one bottle (1/4 ounce / 7.4 cc) of fluorescent dye through the low-pressure service valve using dye injector tool J-41459 (refer to the manufacturer's operating instructions).

HA-246

Fluorescent Dye Leak Detector (Cont'd)

6. With the engine still running, disconnect the injector tool from the service fitting.

CAUTION:

Be careful not to allow dye to spray or drip when disconnecting the injector from the system.

NOTE:

If repairing the A/C system or replacing a component, pour the dye directly into the open system connection and proceed EM with the service procedures.

7. Operate the A/C system for a minimum of 20 minutes to mix the dye with the system oil. Depending on the leak size, oper-LC ating conditions and location of the leak, it may take from minutes to days for the dye to penetrate a leak and become visible.

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REMOVAL

- Drain cooling system. Refer to MA-14, "Changing Engine Cool-1. IDX ant".
- 2. Disconnect two heater hoses in engine compartment.
- 3. Disconnect heater unit ducts.
- Disconnect heater unit bolts. 4.
- 5. Disconnect door motor electrical connectors.
- Remove heater unit. 6.

HA-247

Heater Core (Cont'd)

MANUAL



7. Remove heater pipe plate.

8. Remove heater core retainer.

9. Remove heater core from heater unit.

INSTALLATION

Installation is the reverse order of removal. Inspect system for coolant leaks. Refer to **MA-14**, "Changing Engine Coolant".

Front Evaporator Core



INSTALLATION

NDHA0172S02

Installation is the reverse order or removal. Inspect system for refrigerant leaks. Refer to HA-243.

Rear Evaporator Core

Rear Evaporator Core



REMOVAL

- Discharge and recover refrigerant from the A/C system. Refer to HA-229.
- 2. Remove driver's side trim panel and bolts from housing.
- 3. Remove A/C system housing.
- 4. Remove evaporator core.

INSTALLATION

Installation is the reverse order of removal.

NDHA0173S02

Spring Lock Coupling

• Refer to "Precautions for Refrigerant Connection", HA-148.

A plastic indicator ring is used on spring lock couplings during vehicle assembly to indicate that the coupling is connected. After the coupling is connected, the indicator ring is not necessary but will stay near the cage opening.

HA-250

MANUAL

Spring Lock Coupling (Cont'd)



Spring Lock Coupling (Cont'd)

MANUAL







- 2. Clean all dirt or foreign material from both pieces of coupling.
- 3. Install new O-rings on male fitting.

NOTE:

O-rings are made of a special material. Use only the specified O-rings.

- The use of any O-ring other than the specified O-ring may allow the connection to leak intermittently during vehicle operation.
- 4. Lubricate male fitting and O-rings and inside of female fitting with clean lubricant. Check for scratches on the inner surface of the female fitting.
- 5. Install plastic indicator ring into cage opening if indicator ring is to be used.
- Fit female fitting to male fitting and push until garter spring snaps over flared end of female fitting.
 If plastic indicator ring is not used, it will snap out of cage opening when coupling is connected to indicate engagement.
- 7. If indicator ring is not used, ensure coupling engagement by visually checking to verify garter spring is over flared end of female fitting.

Fast Idle Control Device (FICD) INSPECTION

• Refer to EC-506, "IACV-FICD Solenoid Valve".

NDHA0104

Belt TENSION ADJUSTMENT • Refer to *MA-13*, "Checking Drive Belts".

NDHA0103
SERVICE DATA AND SPECIFICATIONS (SDS)

MANUAL Manual

		Manual					
GENERAL SPECI Compressor	FICATIONS					=NDHA0169	G[
Model			FS-10			NDHA0169501	M
Туре			Swash plate			0.000	
Displacement cm ³ (cu in)/rev.			170 (10.37)			EI	
Cylinder bore x stroke mm (in)			29.0 x 25.7 (1.142 x 1.012)				
Direction of rotation			Clockwise (viewed from drive end)				L(
Drive Belt	Poly V						
Lubricant						NDHA0169S02	E(
Model		Only front A/C models		F	Front & rear A/C models	1121110100002	FE
		FS-10 compressor					
Туре		Nissan A/C System Lubricant PAG Type F or equivalent*					Aī
Capacity mℓ (US fl oz, imp fl oz) Total in system		207 (7.0, 7.3)			325 (11.0, 11.5)		AD
*: Suniso 5GS is not acc	eptable for use in the	nis vehicle.		l			ଝା
Refrigerant						NDHA0169S03	90
Type R134							BF
Capacity kg (lb)	Only front A/C models				0.907 (2.0)		
	Front A/C & rear A/C models 1.531 (3.37				1.531 (3.376)		ST
 INSPECTION AND ADJUSTMENT Engine Idling Speed (When A/C is ON) Refer to <i>EC-517</i>, "Idle Speed and Ignition Timing". 						NDHA0170 NDHA0170S01	R§
Belt TensionRefer to <i>MA-13</i>,	"Checking Driv	e Belts".				NDHA0170S02	BI
Compressor	-					NDHA0170S03	H/
Model			FS-10				
Off Vehicle Clutch hub-pulley clearand	0.45-0.85 (0.0177-0.0335)			SC			
							El

IDX

NOTES