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# SERVICE INFORMATION

### **PRECAUTIONS**

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal
  injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag
  Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

Precaution for Working with HFC-134a (R-134a)

#### **WARNING:**

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed compressor failure is likely to occur. Refer to <u>ATC-3, "Contaminated Refrigerant"</u>. To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use refrigerant recovery/recycling equipment and refrigerant identifier.
- Use only specified oil for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If oil other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) oil rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
- When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
- When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
- Only use the specified oil from a sealed container. Immediately reseal containers of oil. Without proper sealing, oil will become moisture saturated and should not be used.
- Avoid breathing A/C refrigerant and oil vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from the A/C system using certified service equipment meeting requirements of SAE J2210 [HFC-134a (R-134a) recycling equipment], or SAE J2209 [HFC-134a (R-134a) recovery equipment]. If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and oil manufacturers.
- Do not allow refrigerant oil to come in contact with styrofoam parts. Damage may result.

# Contaminated Refrigerant

If a refrigerant other than pure HFC-134a (R-134a) is identified in a vehicle, your options are:

- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.
- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.

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#### **PRECAUTIONS**

#### < SERVICE INFORMATION >

- If you choose to perform the repair, recover the refrigerant using only dedicated equipment and containers. Do not recover contaminated refrigerant into your existing service equipment. If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact NISSAN Customer Affairs for further assistance.

### **General Refrigerant Precaution**

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#### **WARNING:**

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and HFC-134a (R-134a) have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

### Precaution for Leak Detection Dye

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- The A/C system contains a fluorescent leak detection dye used for locating refrigerant leaks. An ultraviolet (UV) lamp is required to illuminate the dye when inspecting for leaks.
- Always wear fluorescence enhancing UV safety glasses to protect your eyes and enhance the visibility of the fluorescent dye.
- The fluorescent dye leak detector is not a replacement for an electronic refrigerant leak detector. The fluorescent dye leak detector should be used in conjunction with an electronic refrigerant leak detector (J-41995).
- For your safety and the customer's satisfaction, read and follow all manufacturer's operating instructions and precautions prior to performing work.
- A compressor shaft seal should not be repaired because of dye seepage. The compressor shaft seal should only be repaired after confirming the leak with an electronic refrigerant leak detector (J-41995).
- Always remove any dye from the leak area after repairs are complete to avoid a misdiagnosis during a future service.
- Do not allow dye to come into contact with painted body panels or interior components. If dye is spilled, clean immediately with the approved dye cleaner. Fluorescent dye left on a surface for an extended period of time cannot be removed.
- Do not spray the fluorescent dye cleaning agent on hot surfaces (engine exhaust manifold, etc.).
- Do not use more than one refrigerant dye bottle (1/4 ounce / 7.4 cc) per A/C system.
- Leak detection dyes for HFC-134a (R-134a) and CFC-12 (R-12) A/C systems are different. Do not use HFC-134a (R-134a) leak detection dye in CFC-12 (R-12) A/C systems or CFC-12 (R-12) leak detection dye in HFC-134A (R-134a) A/C systems or A/C system damage may result.
- The fluorescent properties of the dye will remain for over three (3) years unless a compressor failure occurs.

#### A/C Identification Label

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Vehicles with factory installed fluorescent dye have an identification label on the underside of hood.

# Precaution for Refrigerant Connection

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A new type refrigerant connection has been introduced to all refrigerant lines except the following locations.

- Expansion valve to cooling unit
- Evaporator pipes to evaporator (inside cooling unit)

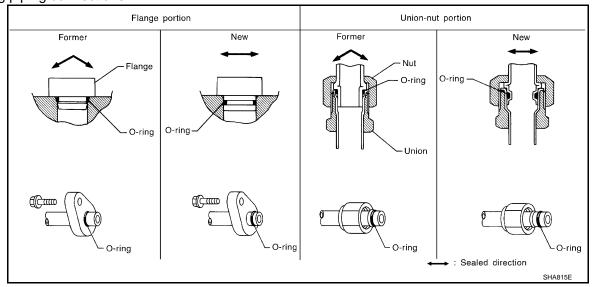
### **PRECAUTIONS**

#### < SERVICE INFORMATION >

· Refrigerant pressure sensor

#### FEATURES OF NEW TYPE REFRIGERANT CONNECTION

- The O-ring has been relocated. It has also been provided with a groove for proper installation. This reduces
  the possibility of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the Oring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.
- The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.



O-RING AND REFRIGERANT CONNECTION

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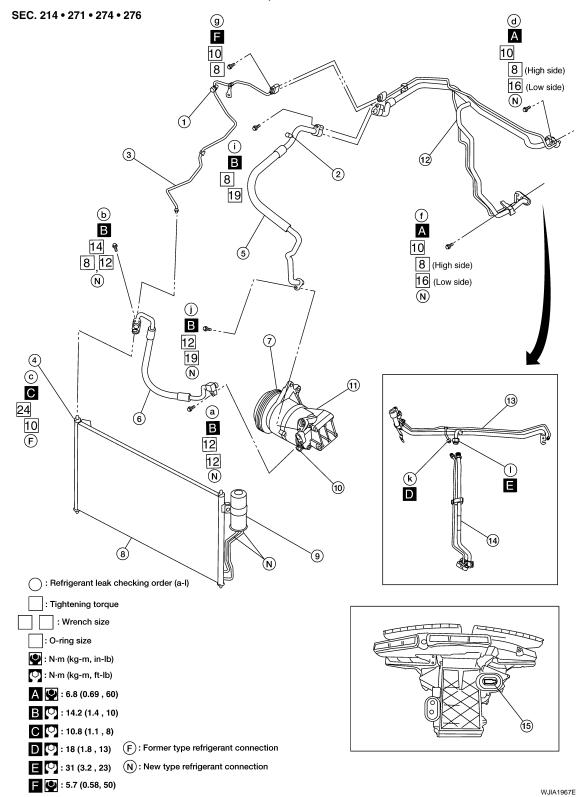
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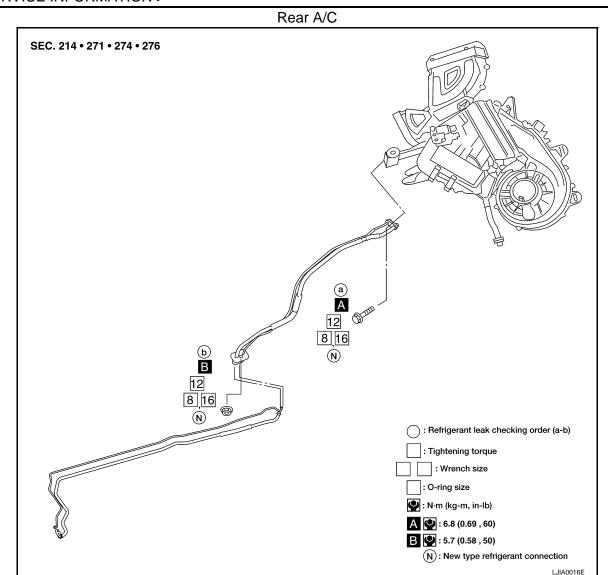
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### Front A/C Compressor and Condenser



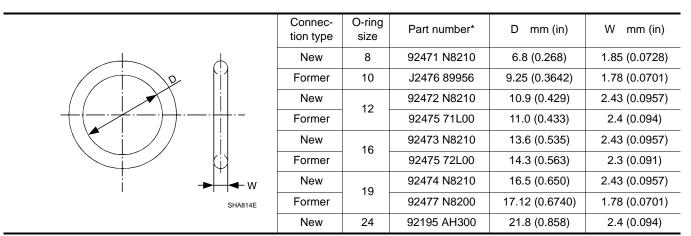
- 1. High-pressure service valve
- 4. Refrigerant pressure sensor
- 7. Shaft seal
- 10. Pressure relief valve
- 13. High/low pressure pipe upper (service)
- 2. Low-pressure service valve
- 5. Low-pressure flexible hose
- 8. Condenser
- 11. Compressor
- 4 High/low pressure pipe lower (service)
- 3. High-pressure pipe
- 6. High-pressure flexible hose
- 9. Liquid tank
- 12. High/low pressure pipe (production)
- 15 Expansion valve (front)



CAUTION:

The new and former refrigerant connections use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at or around the connection.

O-Ring Part Numbers and Specifications



<sup>\*:</sup> Always check with the Parts Department for the latest parts information.

#### **WARNING:**

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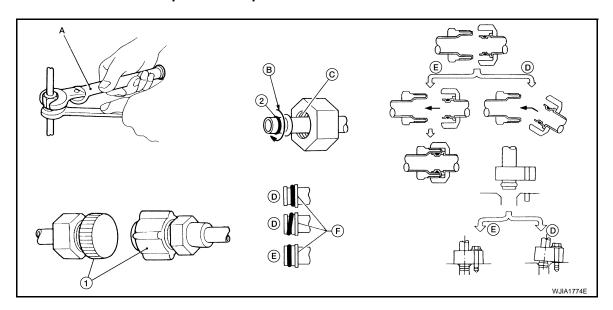
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#### < SERVICE INFORMATION >

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it. CAUTION:

When replacing or cleaning refrigerant cycle components, observe the following.

- When the compressor is removed, store it in the same position as it is when mounted on the car. Failure to do so will cause oil to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply oil to circle of the O-rings shown in illustration. Be careful not to apply oil to threaded portion.
- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.
- After connecting line, conduct leak test and make sure that there is no leakage from connections.
   When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.



- 1. Plug
- B. Apply oil
- E. OK (okay)

- O-ring
- C. Do not apply oil to threads
- F. Inflated portion

- A. Torque wrench
- D. NG (no good)

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### Precaution for Service of Compressor

• Plug all openings to prevent moisture and foreign matter from entering.

- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Oil Quantity in Compressor" exactly. Refer to <u>ATC-19</u>, "Maintenance of Oil Quantity in Compressor".
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated with oil, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than 5 turns in both directions. This will equally distribute oil inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for 1 hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal operation. Refer to <u>ATC-165</u>, "<u>Removal and Installation for Compressor Clutch</u>"

## **Precaution for Service Equipment**

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#### RECOVERY/RECYCLING EQUIPMENT

Follow the manufacturer's instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

#### ELECTRONIC LEAK DETECTOR

Follow the manufacturer's instructions for tester operation and tester maintenance.

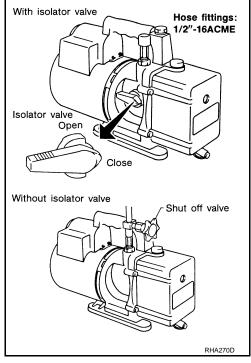
#### **VACUUM PUMP**

The oil contained inside the vacuum pump is not compatible with the specified oil for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure so the vacuum pump oil may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

To prevent this migration, use a manual valve situated near the hose-to-pump connection, as follows.

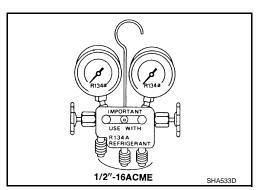
- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump: as long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.



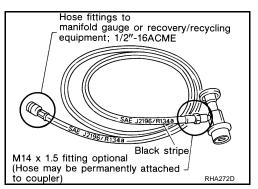
### MANIFOLD GAUGE SET

Be certain that the gauge face indicates HFC-134a (R-134a or 134a). Make sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) along with specified oil.



### SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shutoff devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.



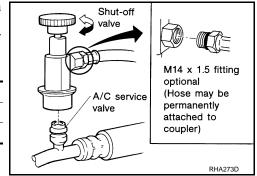
SERVICE COUPLERS

### **PRECAUTIONS**

#### < SERVICE INFORMATION >

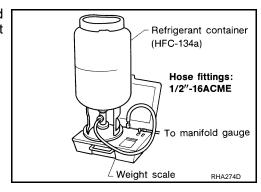
Never attempt to connect HFC-134a (R-134a) service couplers to a CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. If an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close



#### REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC134a (R-134a) and specified oils have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.



#### CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

# Special Service Tool

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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number		Description	
(Kent-Moore No.) Tool name			
 (J-38873-A)		Installing pulley	
Pulley installer			
	· ·		
	LHA171		
KV99233130 (J-29884) Pulley puller		Removing pulley	
rulley pullel			
	LHA172		

## HFC-134a (R-134a) Service Tool and Equipment

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Never mix HFC-134a refrigerant and/or its specified oil with CFC-12 (R-12) refrigerant and/or its oil. Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/oil. Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles refrigerant and/or oil) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/oil.

Adapters that convert one size fitting to another must never be used refrigerant/oil contamination will occur and compressor failure will result.

			. k
Tool number (Kent-Moore No.) Tool name		Description	
HFC-134a (R-134a) ( — ) Refrigerant	S-NT196	Container color: Light blue Container marking: HFC-134a (R- 134a) Fitting size: Thread size Iarge container 1/2"-16 ACME	- L
— ( — ) NISSAN A/C System Oil Type S	NISSAN S.NIT197	Type: Poly alkylene glycol oil (PAG), type S Application: HFC-134a (R-134a) swash plate compressors (NISSAN only) Lubricity: 40 m ℓ (1.4 US fl oz, 1.4 Imp fl oz)	F
	S-NT197		

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### < SERVICE INFORMATION >

Tool number (Kent-Moore No.) Tool name		Description
KV991J0130 (ACR2005-NI) ACR5 A/C Service Center	WJIA0293E	Refrigerant recovery, recycling and recharging
— (J-41995) Electronic refrigerant leak detector		Checking for refrigerant leaks (Power supply: DC 12V battery terminal)
— (J-43926) Refrigerant dye leak detection kit Kit includes: (J-42220) UV lamp and UV safety goggles (J-41459) Refrigerant dye injector (J-41447) Quantity 24, 1/4 ounce bottles of HFC-134a (R-134a) fluorescent leak detection dye (J-43872) Refrigerant dye cleaner	Wyshield Refrigerant dye cleaner goggles Refrigerant dye identification label (24 labels)  NOTICE The AC - Indiguence Home was the proposed to the Company of the Company o	Leak detection dye (Power supply: DC 12V battery terminal)
(J-42220) Fluorescent dye leak detector		Checking for refrigerant leaks when fluorescent dye is installed in A/C system Includes: UV lamp and UV safety goggles (Power supply: DC 12V battery terminal)
— (J-41447) HFC-134a (R-134a) fluorescent leak detection dye (Box of 24, 1/4 ounce bottles)	Refrigerant dye (24 bottles)	Application: For HFC-134a (R-134a) PAG oil Container: 1/4 ounce (7.4cc) bottle (Includes self-adhesive dye identification labels for affixing to vehicle after charging system with dye.)
— (J-41459) HFC-134a (R-134a) Dye injector Use with (J-41447) 1/4 ounce bot- tles	SHA439F	For injecting 1/4 ounce of fluorescent leak detection dye into A/C system.

### < SERVICE INFORMATION >

ol number ent-Moore No.) ol name		Description	
— (J-43872) Refrigerant dye cleaner	SHA441F	For cleaning dye spills.	
— (J-39183-C) Manifold gauge set (with hoses and couplers)	R.JIA0196E	Identification:  • The gauge face indicates R-134a. Fitting size: Thread size  • 1/2"-16 ACME	
Service hoses:  • (J-39500-72B)  High side hose  • (J-39500-72R)  Low side hose  • (J-39500-72Y)  Utility hose	S-NT201	Hose colors:  • Low side hose: Blue with black stripe  • High side hose: Red with black stripe  • Utility hose: Yellow with black stripe  or green with black stripe  Hose fitting to gauge:  • 1/2"-16 ACME	
Service couplers:  • (J-39500-20A)  High side coupler  • (J-39500-24A)  Low side coupler	S-NT202	Hose fitting to service hose:     M14 x 1.5 fitting is optional or permanently attached.	
 (J-39699) Refrigerant weight scale	S-NT200	For measuring of refrigerant Fitting size - thread size: • 1/2" - 16 ACME	
— (J-39649) Vacuum pump (Including the isolator valve)	S-NT203	Capacity:  • Air displacement: 4 CFM  • Micron rating: 20 microns  • Oil capacity: 482 g (17 oz) Fitting size: Thread size  • 1/2"-16 ACME	

**Commercial Service Tool** 

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### < SERVICE INFORMATION >

Tool number Tool name		Description
(J-41810-NI) Refrigerant identifier equipment (R- 134a)	RJA0197E	For checking refrigerant purity and system contamination
Power tool	PBIC0190E	Loosening bolts and nuts
(J-44614) Clutch disc holding tool	50,	Clutch disc holding tool
	WHA230	

### REFRIGERATION SYSTEM

#### < SERVICE INFORMATION >

### REFRIGERATION SYSTEM

Refrigerant Cycle

### Refrigerant flow

The refrigerant flows in the standard pattern, that is, through the compressor, the condenser with liquid tank, through the front and rear evaporators, and back to the compressor. The refrigerant evaporation through the evaporator coils are controlled by a front and rear externally equalized expansion valves, located inside the front and rear evaporator cases.

### Refrigerant System Protection

### Refrigerant pressure sensor

The refrigerant system is protected against excessively high or low pressures by the refrigerant pressure sensor, located on the condenser. If the system pressure rises above or falls below the specifications, the refrigerant pressure sensor detects the pressure inside the refrigerant line and sends a voltage signal to the ECM. The ECM de-energizes the A/C relay to disengage the magnetic compressor clutch when pressure on the high pressure side detected by refrigerant pressure sensor is over about 2,746 kPa (28 kg/cm<sup>2</sup>, 398 psi), or below about 120 kPa (1.22 kg/cm<sup>2</sup>, 17.4 psi).

#### Pressure Relief Valve

The refrigerant system is also protected by a pressure relief valve, located in the rear head of the compressor. When the pressure of refrigerant in the system increases to an abnormal level [more than 2,990 kPa (30.5 kg/

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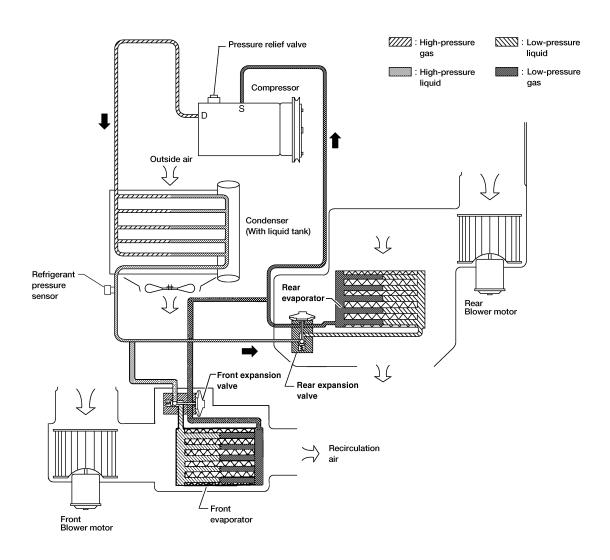
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### **REFRIGERATION SYSTEM**

### < SERVICE INFORMATION >

cm<sup>2</sup>, 433.6 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.



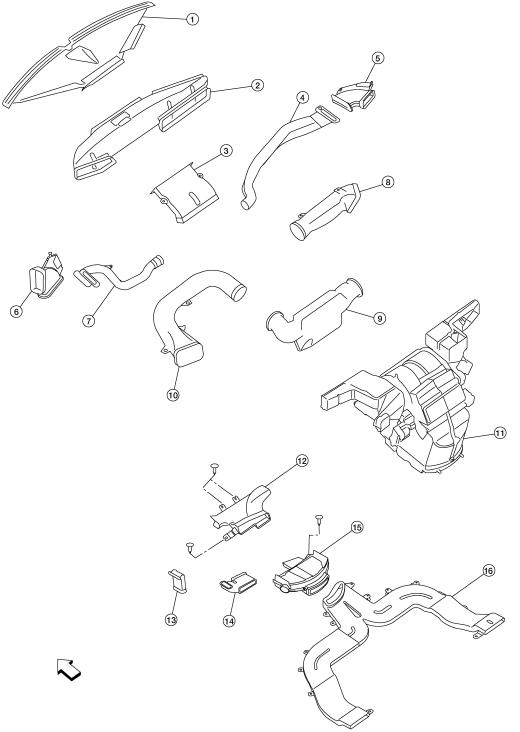
**Component Part Location** 

FRONT REFRIGERATION SYSTEM

WJIA1342E

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SEC. 270 273



WJIA2219E

- Defroster nozzle (part of the instrument panel)
- RH side demister duct
- 7. LH side demister duct
- 10. LH ventilator duct
- 13. Floor junction duct extension 14.
- 16. Floor duct
- 2. Fresh air duct
- 5. RH side demister duct extension
- 8. RH ventilator duct
- 11. Front heater and cooling unit assembly
- 14. Floor junction duct

- 3. Defroster duct
- 6. LH side demister duct extension
- 9. Center ventilator duct
- 12. Floor connector duct
- 15. Floor distribution duct
- ← Front

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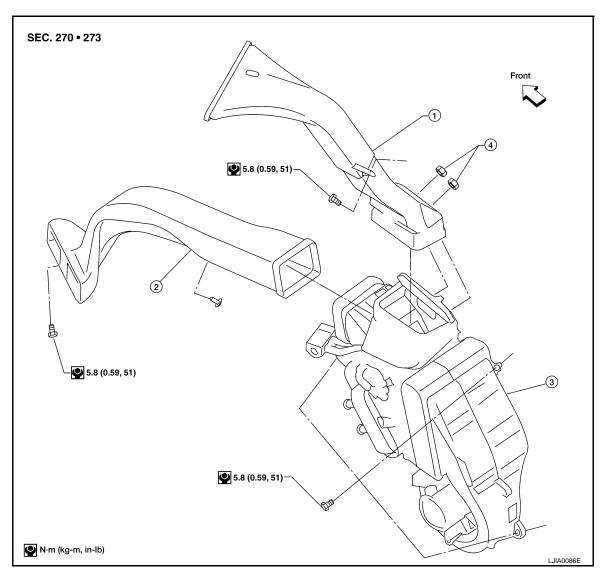
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## **REAR REFRIGERATION SYSTEM**



- 1. Rear overhead duct
- 2. Rear heat duct

3. Rear heater and cooling unit assembly

4. Clips

OIL

# Maintenance of Oil Quantity in Compressor

INFOID:0000000001718846

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The oil in the compressor circulates through the system with the refrigerant. Add oil to compressor when replacing any component or after a large refrigerant leakage has occurred. It is important to maintain the specified amount.

If oil quantity is not maintained properly, the following malfunctions may result:

- Lack of oil: May lead to a seized compressor
- Excessive oil: Inadequate cooling (thermal exchange interference)

Oil

Name: NISSAN A/C System Oil Type S or equivalent

CHECKING AND ADJUSTING

#### **CAUTION:**

If excessive oil leakage is noted, do not perform the oil return operation.

Start the engine and set the following test conditions:

- Engine speed: Idling to 1,200 rpm
- A/C switch: On
- Blower fan speed: Maximum position
- Temperature control: Optional [set so that intake air temperature is 25° to 30° C (77° to 86°F).]
- Intake position: Recirculation (
- Perform oil return operation for about ten minutes.

Adjust the oil quantity according to the following table.

Oil Adjusting Procedure for Components Replacement Except Compressor

After replacing any of the following major components, add the correct amount of oil to the system.

Amount of Oil to be Added

	Oil to be added to system	
Part replaced	Amount of oil m $\ell$ (US fl oz, Imp fl oz)	Remarks
	· · · · · · · · · · · · · · · · · · ·	
Front evaporator	75 (2.5, 2.6)	_
Rear evaporator	75 (2.5, 2.6)	_
Condenser	75 (2.5, 2.6)	_
Liquid tank	5 (0.2, 0.2)	Add if compressor is not replaced.
In case of refrigerant leak	30 (1.0, 1.1)	Large leak
in case of reingerant leak	_	Small leak *1

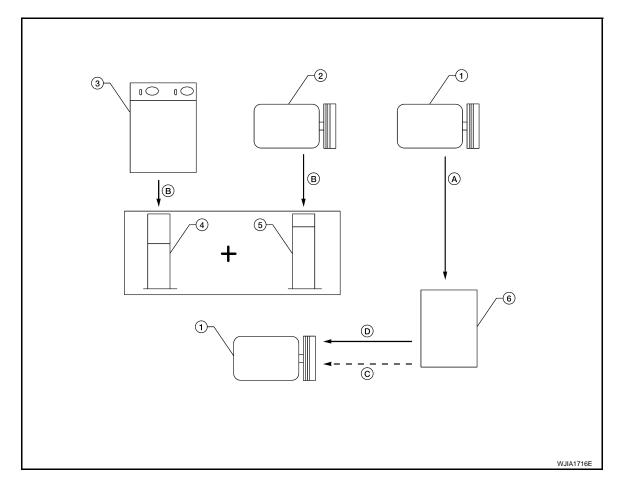
<sup>\*1:</sup> If refrigerant leak is small, no addition of oil is needed.

Oil Adjustment Procedure for Compressor Replacement

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- 1. New compressor
- 4. Measuring cup X
- A. Drain oil from the new compressor into clean container
- Old compressor
- 5. Measuring cup Y
- B. Record amount of oil recovered
- 3. Recovery/recycling equipment
- 6. New oil
- C. Add an additional 5 m  $\ell$  (0.2 US fl oz, 0.2 Imp fl oz) of new oil when replacing liquid tank

- Install new oil equal to recorded amounts in measuring cups X plus Y
- Before connecting recovery/recycling equipment to vehicle, check recovery/recycling equipment gauges.
   No refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines.
- 2. Connect recovery/recycling equipment to vehicle. Confirm refrigerant purity in supply tank using recovery/recycling equipment and refrigerant identifier. If NG, refer to <a href="ATC-3">ATC-3</a>. "Contaminated Refrigerant".
- Confirm refrigerant purity in vehicle A/C system using recovery/recycling equipment and refrigerant identifier. If NG, refer to ATC-3, "Contaminated Refrigerant".
- 4. Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure oil discharged into the recovery/recycling equipment.
- 5. Drain the oil from the "old" (removed) compressor into a graduated container and recover the amount of oil drained.
- 6. Drain the oil from the "new" compressor into a separate, clean container.
- 7. Measure an amount of new oil installed equal to amount drained from "old" compressor. Add this oil to "new" compressor through the suction port opening.
- 8. Measure an amount of new oil equal to the amount recovered during discharging. Add this oil to "new" compressor through the suction port opening.
- 9. If the liquid tank also needs to be replaced, add an additional 5 m  $\ell$  (0.2 US fl oz, 0.2 Imp fl oz) of oil at this time.

#### **CAUTION:**

Do not add this 5 m  $\ell$  (0.2 US fl oz, 0.2 lmp fl oz) of oil if only replacing the compressor.

#### < SERVICE INFORMATION >

### AIR CONDITIONER CONTROL

Description INFOID:000000001718847

The front air control provides automatic regulation of the vehicle's interior temperature. The system is based on the driver's and passenger's selected "set temperature", regardless of the outside temperature changes. This is done by utilizing a microcomputer, also referred to as the front air control, which receives input signals from the following six sensors:

- Ambient sensor
- In-vehicle sensor
- Intake sensor
- Optical sensor (providing one input for driver and one input for passenger side)
- PBR (position balanced resistor).
- Engine coolant temperature sensor (via CAN communication)
- Vehicle speed signal (via CAN communication)

The front air control uses these signals (including the set temperature) to automatically control:

- Outlet air volume
- Air temperature
- · Air distribution

The front air control also provides separate regulation of the vehicle's interior temperature for the rear passenger area. The system is based on the rear temperature and blower settings selected from rear air control (front) control dials located in the overhead console, or from the rear temperature and blower settings from the rear air control (rear) control dials, when the REAR CTRL switch is pressed (indicator light is on) on the rear air control (front).

The front air control is used to select:

- Outlet air volume
- Air temperature/distribution

Operation INFOID:0000000001718848

#### AIR MIX DOORS CONTROL (AUTOMATIC TEMPERATURE CONTROL)

The air mix doors are automatically controlled so that in-vehicle temperature is maintained at a predetermined value by: The temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

### **BLOWER SPEED CONTROL**

Blower speed is automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and air mix door position.

When AUTO switch is pressed, the blower motor starts to gradually increase air flow volume (if required).

When engine coolant temperature is low, the blower motor operation is delayed to prevent cool air from flowing.

### INTAKE DOORS CONTROL

The intake doors are automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and ON-OFF operation of the compressor. Recirculation is not allowed in floor, floor/defrost or defrost modes.

#### MODE DOOR CONTROL

The mode door is automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature and amount of sunload.

#### DEFROSTER DOOR CONTROL

The defroster door is controlled by: Turning the defroster dial to front defroster.

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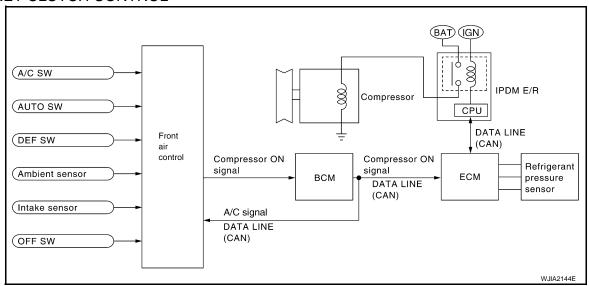
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#### MAGNET CLUTCH CONTROL



When A/C switch or DEF switch is pressed, front air control outputs compressor ON signal to BCM.

BCM sends compressor ON signal to ECM and front air control, via CAN communication line.

ECM judges whether compressor can be turned ON, based on each sensor status (refrigerant pressure sensor signal, throttle angle sensor, etc.). If it judges compressor can be turned ON, it sends compressor ON signal to IPDM E/R, via CAN communication line.

Upon receipt of compressor ON signal from ECM, IPDM E/R turns air conditioner relay ON to operate compressor.

#### SELF-DIAGNOSTIC SYSTEM

The self-diagnostic system is built into the front air control to quickly locate the cause of certain symptoms. Refer to <u>ATC-45</u>, "A/C System Self-Diagnosis Function".

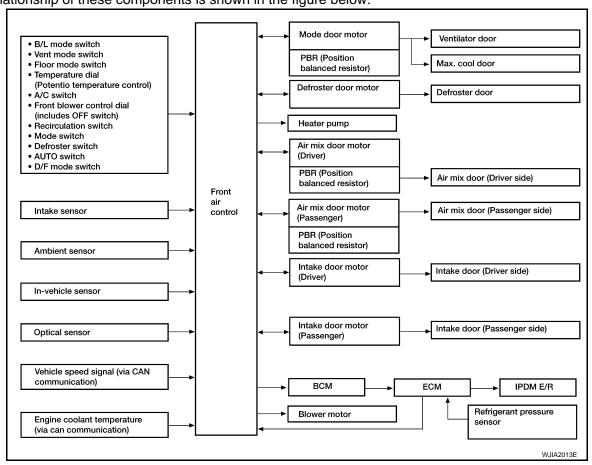
# **Description of Control System**

INFOID:0000000001718849

The control system consists of input sensors, switches, the front air control (microcomputer) and outputs.

#### < SERVICE INFORMATION >

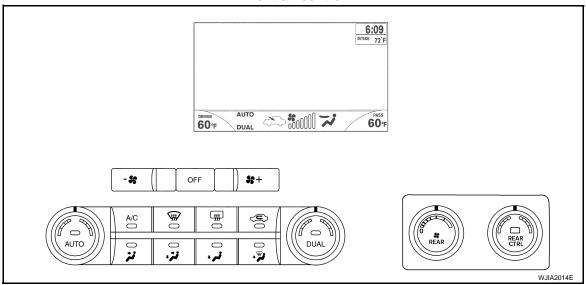
The relationship of these components is shown in the figure below:



**Control Operation** 

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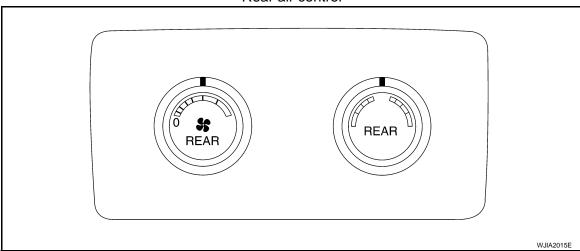
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#### Rear air control



#### **DISPLAY SCREEN**

Displays the operational status of the system.

#### AUTO SWITCH

- The compressor, intake doors, air mix doors, outlet doors and blower speed are automatically controlled so
  that the in-vehicle temperature will reach, and be maintained at the set temperature selected by the operator.
- When pressing AUTO switch, air inlet, air outlet, blower speed, and discharge air temperature are automatically controlled.

#### TEMPERATURE CONTROL DIAL (DRIVER SIDE)

Increases or decreases the set temperature.

#### TEMPERATURE CONTROL DIAL (PASSENGER SIDE)

Increases or decreases the set temperature.

#### REAR TEMPERATURE/MODE CONTROL DIAL (FRONT)

Increases or decreases the set temperature and changes the location of the rear discharged air.

#### REAR TEMPERATURE/MODE CONTROL DIAL (REAR)

Increases or decreases the set temperature and changes the location of the rear discharged air.

#### RECIRCULATION (

- When REC switch is ON, REC switch indicator turns ON, and air inlet is set to REC.
- When REC switch is turned OFF, or when compressor is turned from ON to OFF, REC switch is automatically turned OFF. REC mode can be re-entered by pressing REC switch again.
- REC switch is not operated when DEF switch is turned ON the D/F position, or in floor mode.

#### DEFROSTER ( ) SWITCH

Positions the air outlet doors to the defrost position. Also positions the intake doors to the outside air position. The compressor remains ON until the ignition is turned OFF.

#### REAR WINDOW DEFOGGER SWITCH

When switch is ON, rear window is defogged.

#### **OFF SWITCH**

The compressor and blower are OFF, the intake doors are set to the outside air position, and the air outlet doors are set to the foot (75% foot and 25% defrost) position.

#### A/C SWITCH

The compressor is ON or OFF.

(Pressing the A/C switch when the AUTO switch is ON will turn off the A/C switch and compressor.)

#### MODE SWITCHES

Controls the air discharge outlets.

#### FRONT BLOWER CONTROL DIAL

#### < SERVICE INFORMATION >

Manually control the blower speed. Seven speeds are available for manual control (as shown on the display screen).

### REAR BLOWER CONTROL DIAL (FRONT)

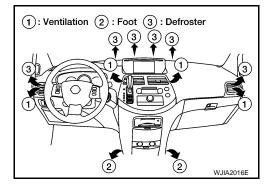
When the REAR CTRL switch is off (indicator off) the rear air control (front) controls the rear blower motor speed regardless of the rear air control (rear) blower control dial (rear) position. The rear air control (front) controls the blower motor speed and the temperature/mode settings.

### REAR BLOWER CONTROL DIAL (REAR)

When the REAR CTRL switch is on (indicator on) the rear air control (rear) controls the rear blower motor speed regardless of the rear air control (front) blower control dial (front) position. The rear air control (rear) controls the blower motor speed and the temperature/mode settings.

### Discharge Air Flow

**FRONT** 



Discharge air flow			
Mode door	Air outlet/distribution		
position	Vent	Foot	Defroster
**	100%	_	-
77	50%	50%	-
ند	_	75%(100%)	25% (-)
(P)	-	60%	40%
<b>W</b>	_	_	100%
( ): Manua	lly control		WJIA0528E

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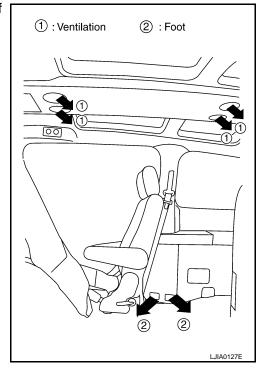
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#### < SERVICE INFORMATION >

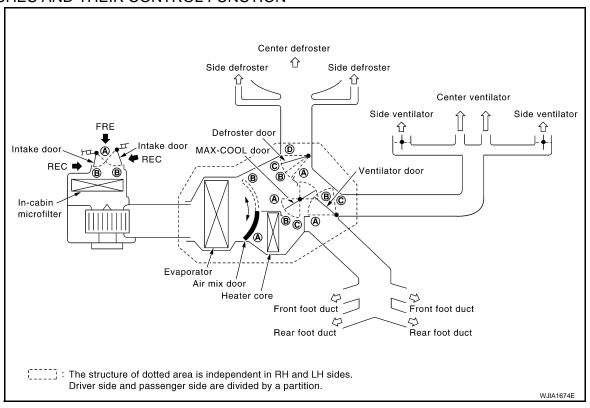
Hot air comes from the floor vents, cold air comes from the roof vents, and blend air comes from both vents.



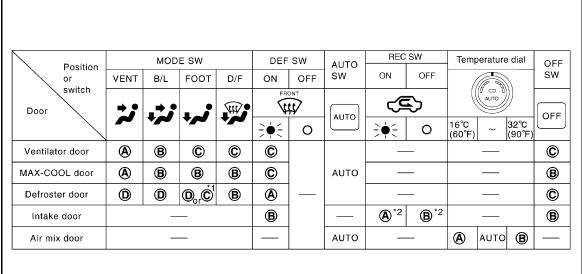
# System Description

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### SWITCHES AND THEIR CONTROL FUNCTION



### < SERVICE INFORMATION >



<sup>\*1:</sup> This position is selected only when the mode door is automatically controlled.

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# **CAN Communication System Description**

Refer to LAN-3, "CAN Communication System".

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<sup>\*2:</sup> Inlet status is displayed even during automatic control.

# CONSULT-III Function (HVAC)

INFOID:0000000001718854

CONSULT-III can display each diagnostic item using the diagnostic test modes shown following.

Diagnostic mode	Description
SELF-DIAG RESULTS	Displays front air control self-diagnosis results.
DATA MONITOR	Displays front air control input/output data in real time.
CAN DIAG SUPPORT MNTR	The result of transmit/receive diagnosis of CAN communication can be read.
ECU PART NUMBER	Front air control part number can be read.

### **SELF-DIAGNOSIS**

Display Item List

DTC	Re	eference page
B2572	EE changed by calibration	ATC-127, "Removal and Installation"
B2573	Battery voltage out of range	<u>SC-4</u>
B2574	Air mix door motor (passenger) circuit failure	ATC-57, "Air Mix Door Motor Circuit"
B2575	BCM not responding to A/C request	ATC-98. "Magnet Clutch Circuit"
B2576	BCM not responding to rear defroster request	<u>GW-76</u>
B2577	Air mix door motor (driver) circuit failure	ATC-57, "Air Mix Door Motor Circuit"
B2578	In-vehicle sensor circuit out of range (low)	ATC-119, "In-vehicle Sensor Circuit"
B2579	In-vehicle sensor circuit out of range (high)	ATC-119, III-Vehicle Sensor Circuit
B257A	Air mix door motor (rear) circuit failure	ATC-57, "Air Mix Door Motor Circuit"
B257B	Ambient sensor circuit open	ATC-117, "Ambient Sensor Circuit"
B257C	Ambient sensor circuit short	
B257D	In-vehicle sensor motor circuit open	ATC-119, "In-vehicle Sensor Circuit"
B257E	In-vehicle sensor motor circuit short	ATC-119, III-Verlicie Serisor Circuit
B257F	Optical sensor (driver) circuit open or short	ATC-122, "Optical Sensor Circuit"
B2580	Optical sensor (passenger) circuit open or short	ATO-122, Optical defisor direction
B2581	Intake sensor circuit short  ATC-125, "Intake Sensor Circuit"	
B2582	Intake sensor circuit open	ATC-123, Intake Sensor Circuit
B2583	Defroster door motor circuit failure	ATC-74, "Defroster Door Motor Circuit"
B2584	Intake door motor (passenger) circuit failure	ATC-69, "Intake Door Motor Circuit"
U1000	CAN bus fault	LAN-13. "Trouble Diagnosis Flow Chart"
B2586	Intake door motor (driver) circuit failure	ATC-69, "Intake Door Motor Circuit"
B2587	Stuck button	ATC-127, "Removal and Installation"
B2587	Mode door motor circuit failure	ATC-51, "Mode Door Motor Circuit"

#### **DATA MONITOR**

Display Item List

Monitor item	Value	Contents
BATT VIA CAN	"V"	Displays battery voltage signal.
IGN VIA CAN	"ON/OFF"	Displays ignition switch signal.
DVR SUNLD SEN	"W/M2"	Displays optical sensor (driver) signal.
PAS SUNLD SEN	"W/M2"	Displays optical sensor (passenger) signal.

### < SERVICE INFORMATION >

Monitor item	Value	Contents	Α.
AMB TEMP SEN	"°C/°F"	Displays ambient temperature sensor signal.	
EVAP TEMP SEN	"°C/°F"	Displays intake sensor signal.	
INCAR TMP SEN	"°C/°F"	Displays in-vehicle temperature sensor signal.	В
RR TEMPSET FR	"V"	Displays air mix door (front) set point signal.	
RR TEMPSET RR	"V"	Displays air mix door (rear) set point signal.	
MODE FDBCK	"V"	Displays mode door motor feedback signal.	
DVR MIX FDBCK	"V"	Displays intake door motor (driver) feedback signal.	
PAS MIX FDBCK	"V"	Displays intake door motor (passenger) feedback signal.	Г
RR FDBCK	"V"	Displays air mix door motor (rear) feedback signal.	
RECIRC	"ON/OFF"	Displays recirculation switch signal.	
DEFROST	"V"	Displays defroster switch signal.	
AUTO	"ON/OFF"	Displays AUTO switch signal.	
A/C	"ON/OFF"	Displays A/C switch signal.	
MODE	"ON/OFF"	Displays MODE dial signal.	
L TEMP UP	"ON/OFF"	Displays driver side temperature control dial (temp increase) signal.	
L TEMP DOWN	"ON/OFF"	Displays driver side temperature control dial (temp decrease) signal.	(-
R TEMP UP	"ON/OFF"	Displays rear temperature control dial [front (temp increase)] signal.	
R TEMP DOWN	"ON/OFF"	Displays rear temperature control dial [front (temp decrease)] signal.	
RR DEFOG	"ON/OFF"	Displays rear defroster request signal.	
FAN UP	"ON/OFF"	Displays front blower motor (blower speed increase) signal.	
FAN DOWN	"ON/OFF"	Displays front blower motor (blower speed decrease) signal.	
MODE SELECT	" [ PNL ]" " [ MIX ]" " [ FLR ]" " [ DEFR ]" " [ MAX ]" " [ DENT ]"*	Displays mode door motor position.	AT

<sup>\*:</sup> DENT is displayed when MODE dial is between selections.

# CONSULT-III Function (BCM)

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CONSULT-III can display each diagnostic item using the diagnostic test modes shown following.

BCM diagnostic test item	Diagnostic mode	Description
	WORK SUPPORT	Supports inspections and adjustments. Commands are transmitted to the BCM for setting the status suitable for required operation, input/output signals are received from the BCM and received data is displayed.
	DATA MONITOR	Displays BCM input/output data in real time.
Inspection by part	ACTIVE TEST	Operation of electrical loads can be checked by sending drive signal to them.
moposition by part	SELF-DIAG RESULTS	Displays BCM self-diagnosis results.
	CAN DIAG SUPPORT MNTR	The result of transmit/receive diagnosis of CAN communication can be read.
	ECU PART NUMBER	BCM part number can be read.
	CONFIGURATION	Performs BCM configuration read/write functions.

#### DATA MONITOR

Display Item List

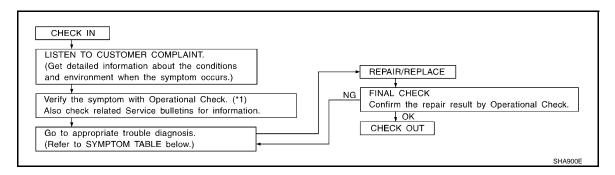
### < SERVICE INFORMATION >

Monitor item name "operation or unit"		Contents
IGN ON SW	"ON/OFF"	Displays "IGN Position (ON)/OFF, ACC Position (OFF)" status as judged from ignition switch signal.
COMP ON SIG	"ON/OFF"	Displays "COMP (ON)/COMP (OFF)" status as judged from air conditioner switch signal.
FAN ON SIG	"ON/OFF"	Displays "FAN (ON)/FAN (OFF)" status as judged from blower fan motor switch signal.

# How to Perform Trouble Diagnosis for Quick and Accurate Repair

INFOID:0000000001718856

#### **WORK FLOW**



#### \*1 ATC-47, "Operational Check (Front)"

#### SYMPTOM TABLE

Symptom	Reference Page	
A/C system does not come on.	Go to Trouble Diagnosis Procedure for A/C System.	ATC-49, "Power Supply and Ground Circuit for Front Air Control"
A/C system display is malfunctioning.	Go to Navigation System, or Integrated Display System.	AV-150 (With NAVI.) or AV-94 (Without NAVI)
A/C system cannot be controlled.	Go to Self-diagnosis Function.	ATC-45. "A/C System Self-Diagnosis Function"
Air outlet does not change.		ATC-51, "Mode
Mode door motor is malfunctioning.	Go to Trouble Diagnosis Procedure for Mode Door Motor.	Door Motor Cir- cuit"
Discharge air temperature does not change.	Go to Trouble Diagnosis Procedure for Air Mix Door Motor.	ATC-57, "Air Mix
Air mix door motor is malfunctioning.		Door Motor Cir- cuit"
Intake door does not change.	Go to Trouble Diagnosis Procedure for Intake Door Motor.	ATC-69, "Intake
Intake door motor is malfunctioning.		Door Motor Cir- cuit"
Defroster door motor is malfunctioning.	Go to Trouble Diagnosis Procedure for Defroster Door Motor.	ATC-74, "Defrost- er Door Motor Cir- cuit"
Front blower motor operation is malfunctioning.	Go to Trouble Diagnosis Procedure for Front Blower Motor.	ATC-76, "Front Blower Motor Cir- cuit"
Rear blower motor operation is malfunctioning.	Go to Trouble Diagnosis Procedure for Rear Blower Motor.	ATC-84, "Rear Blower Motor Cir- cuit"
Rear discharge air temperature and/or air outlet does not change.	Go to Trouble Diagnosis Procedure for Rear Air Control circuit.	ATC-93, "Rear Air Temperature Con- trol Circuit"

### < SERVICE INFORMATION >

Symptom	Reference Page	
Magnet clutch does not engage.	Go to Trouble Diagnosis Procedure for Magnet Clutch.	ATC-98, "Magnet Clutch Circuit"
Insufficient cooling	Go to Trouble Diagnosis Procedure for Insufficient Cooling.	ATC-102, "Insufficient Cooling"
Insufficient heating	Go to Trouble Diagnosis Procedure for Insufficient Heating.	ATC-109, "Insufficient Heating"
Noise	Go to Trouble Diagnosis Procedure for Noise.	ATC-113, "Noise"
Self-diagnosis cannot be performed.	Go to Trouble Diagnosis Procedure for Self-diagnosis.	ATC-114, "Self-Diagnosis"
Memory function does not operate.	Go to Trouble Diagnosis Procedure for Memory Function.	ATC-116, "Memo- ry Function"

# Component Parts and Harness Connector Location

**ENGINE COMPARTMENT** 

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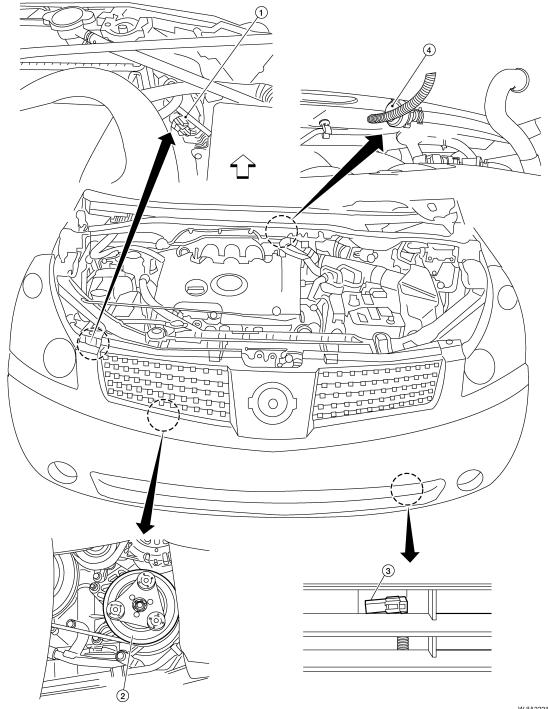
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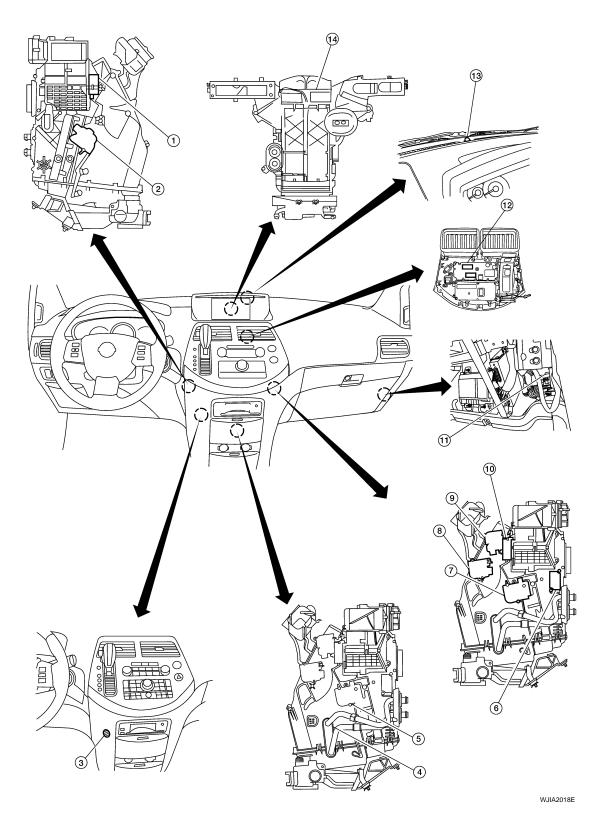
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- Refrigerant pressure sensor E111
- Compressor F3 (view from right tire 3. Ambient Sensor E1 housing)
- Heater pump E127

### FRONT PASSENGER COMPARTMENT



- Intake door motor (driver) M58 1.
- 4. Evaporator
- 7. Air mix door motor (passenger) M306 8.
- 10. Intake door motor (passenger) M302 11.
- 13. Optical sensor M16

- 2. Air mix door motor (driver) M39
- 5. Intake sensor M305
- Mode door motor M304
- Heater pump relay E128
- 14. Front blower motor M62
- 3. In-vehicle sensor M32
- 6. Variable blower control (front) M122
- 9. Defroster door motor M303
- 12. Front air control M49, M50

REAR PASSENGER COMPARTMENT

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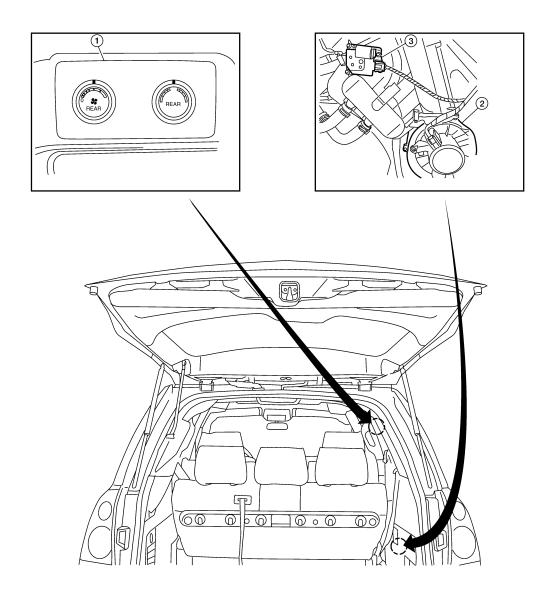
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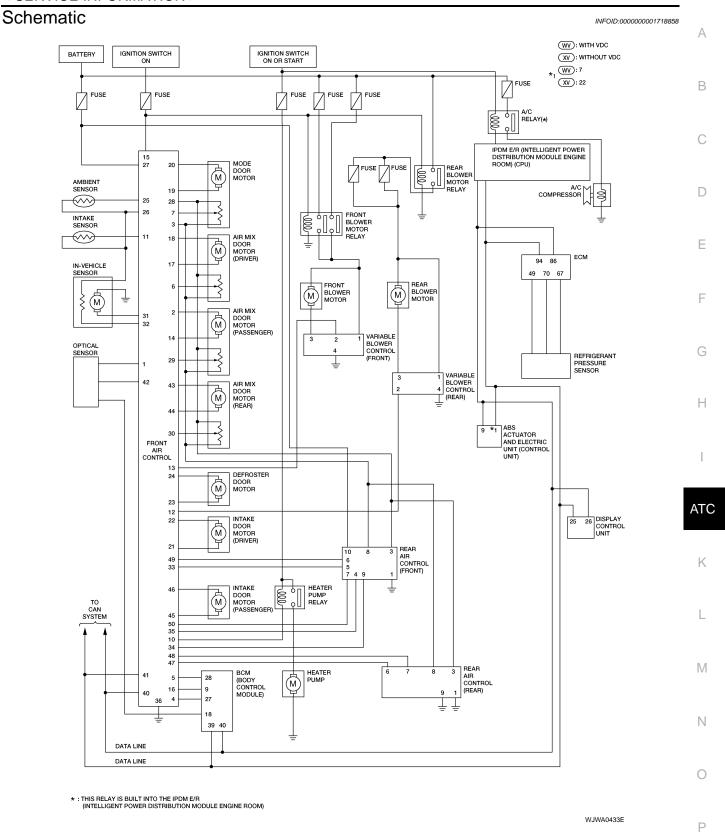
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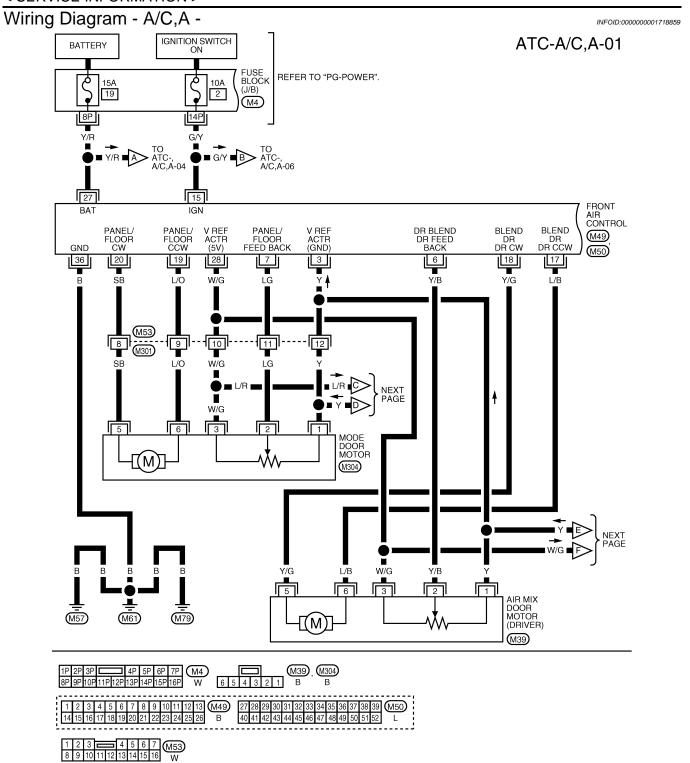
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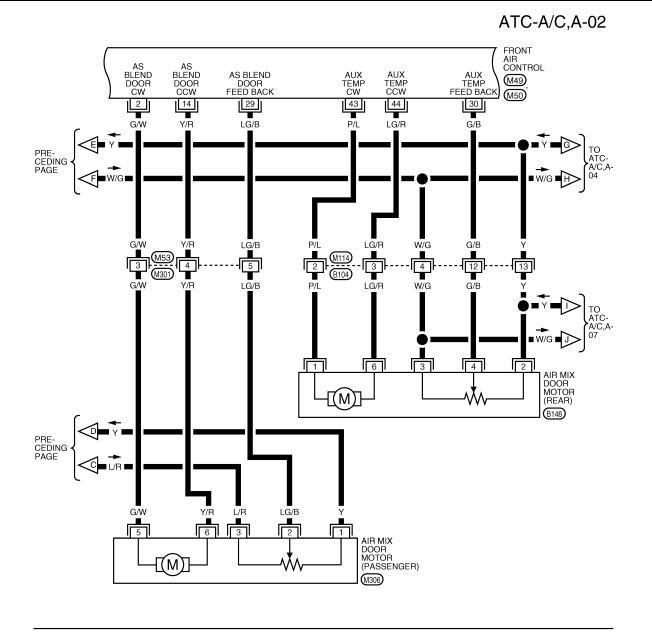
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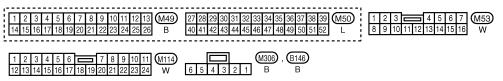
- 1. Rear air control (rear) B150 2. Rear blower motor B134 3. Air mix door motor (rear) B146





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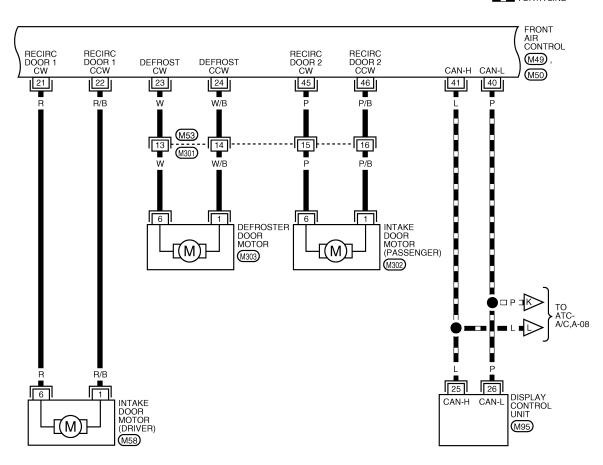
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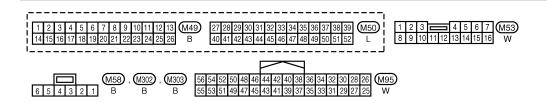
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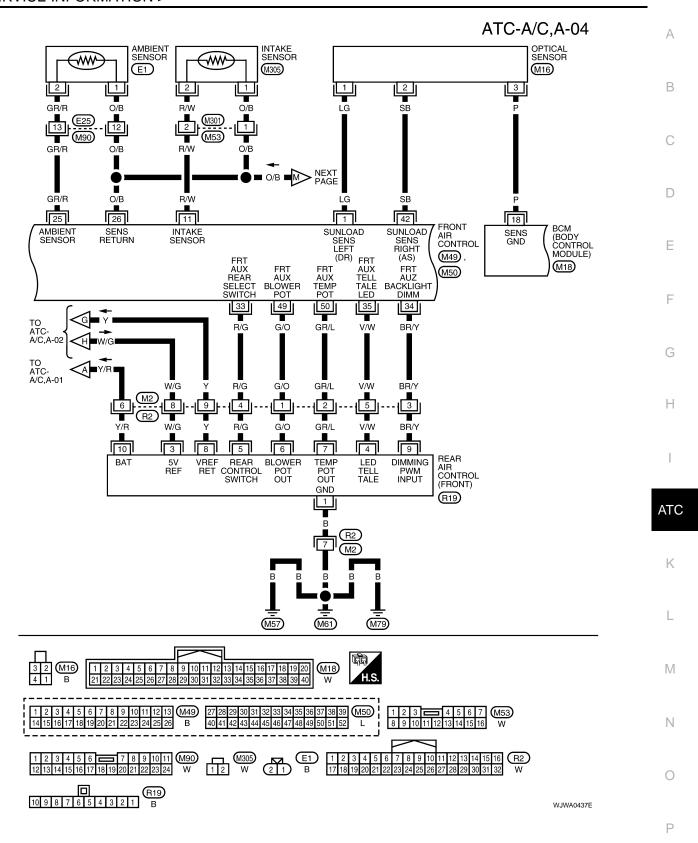
# ATC-A/C,A-03

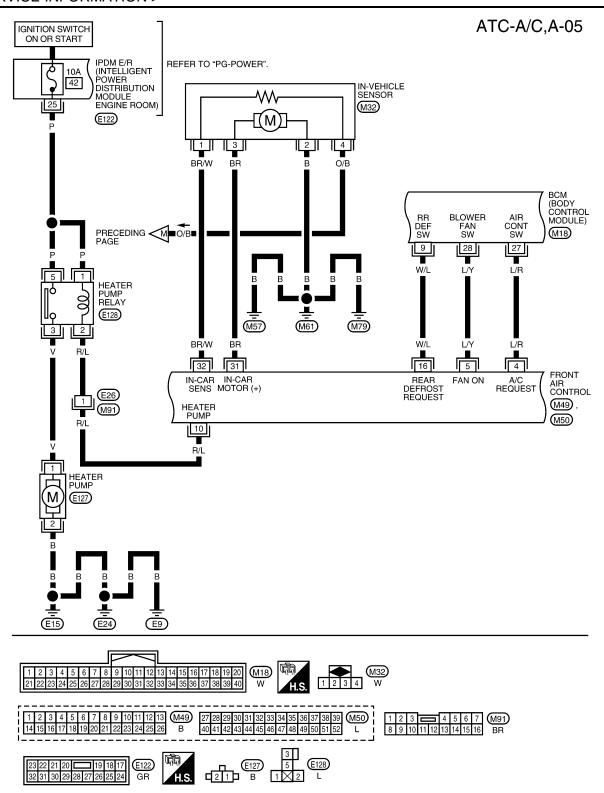
■■ : DATA LINE



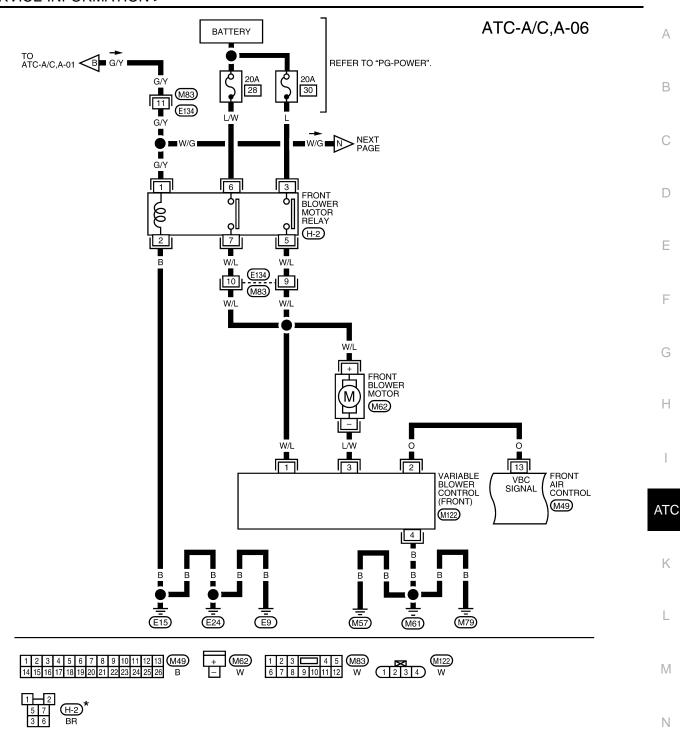


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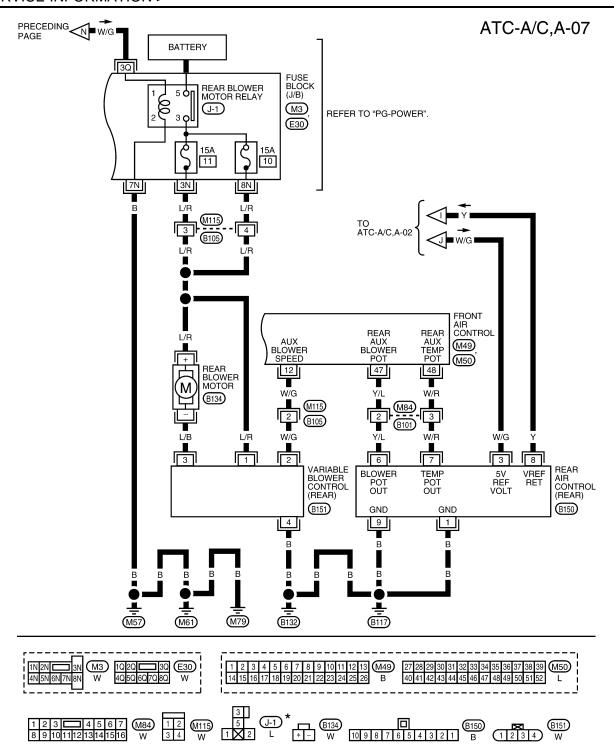
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<sup>\*:</sup> THIS CONNECTOR IS NOT SHOWN IN "HARNESS LAYOUT" OF PG SECTION.

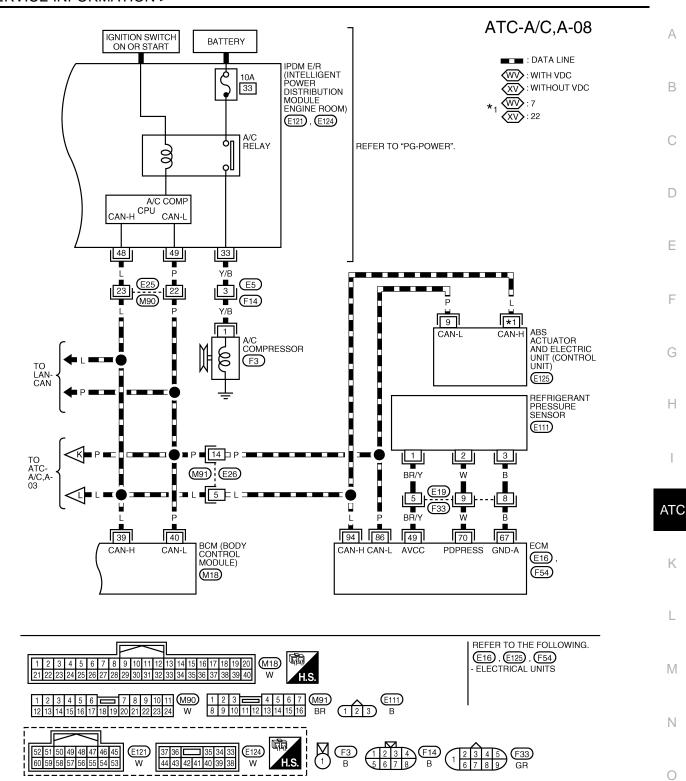
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\*: THIS CONNECTOR IS NOT SHOWN IN "HARNESS LAYOUT" OF PG SECTION.

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# Front Air Control Terminal and Reference Value

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# FRONT AIR CONTROL HARNESS CONNECTOR TERMINAL LAYOUT

13 12 11 10 9 8 7 6 5 4 3 2 1 26 25 24 23 22 21 20 19 18 17 16 15 14

39 38 37 36 35 34 33 32 31 30 29 28 27 52 51 50 49 48 47 46 45 44 43 42 41 40



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# TERMINALS AND REFERENCE VALUES FOR FRONT AIR CONTROL

Terminal No.	Wire Color	ltem	Ignition Switch	Condition	Voltage (V) (Approx.)
1	LG	Optical sensor (driver)	ON	-	0 - 5V
2	G/W	Air mix door motor (passenger) CW	ON	Clockwise rotation	Battery voltage
3	Υ	Sensor ground	ON	-	0V
4	L/D	Commission ON signal	ON	A/C switch OFF	5V
4	L/R	Compressor ON signal	ON	A/C switch ON	0V
5	L/Y	Fan ON signal	ON	Fan switch OFF	5V
5	L/ f	Fan ON signal	ON	Fan switch ON	0V
6	Y/B	Air mix door motor (driver) feedback	ON	-	0 - 5V
7	LG	Mode door motor feedback	ON	-	0 - 5V
8	R/L	Illumination +	ON	Park lamps ON	Battery voltage
9	R/Y	Illumination -	-	Park lamps ON	(V) 15 10 5 0 200 ms
10	R/L	Heater pump	ON	Heater pump OFF	Battery voltage
		Trodior pump	0.1	Heater pump ON	0V
11	R/W	Intake sensor	ON	-	0 - 5V
12	W/G	Aux blower speed	ON	-	0 - 5V
13	0	Variable blower control	ON	-	0 - 5V
14	Y/R	Air mix door motor (passenger) CCW	ON	Counterclockwise rotation	Battery voltage
15	G/Y	Power supply for IGN	ON	-	Battery voltage
16	W/L	Rear defroster request	ON	-	Battery voltage
17	L/B	Air mix door motor (driver) CCW	ON	Counterclockwise rotation	Battery voltage
18	Y/G	Air mix door motor (driver) CW	ON	Clockwise rotation	Battery voltage
19	L/O	Mode door motor CCW	ON	Counterclockwise rotation	Battery voltage
20	SB	Mode door motor CW	ON	Clockwise rotation	Battery voltage
21	R	Intake door motor (driver) CW	ON	Counterclockwise rotation	Battery voltage
22	R/B	Intake door motor (driver) CCW	ON	Clockwise rotation	Battery voltage
23	W	Defroster door motor CW	ON	Clockwise rotation	Battery voltage

# < SERVICE INFORMATION >

Terminal No.	Wire Color	Item	Ignition Switch	Condition	Voltage (V) (Approx.)
24	W/B	Defroster door motor CCW	ON	Counterclockwise rotation	Battery voltage
25	GR/R	Ambient sensor	ON	-	0 - 5V
26	O/B	Sensor return	ON	-	0 - 5V
27	Y/R	Power supply for BAT	-	-	Battery voltage
28	W/G	Sensor power	ON	-	5V
29	LG/B	Air mix door motor (passenger) feed-back	ON	-	0 - 5V
30	G/B	Air mix door motor (rear) feedback	ON	-	0 - 5V
31	BR	In-vehicle sensor motor (+)	ON	-	Battery voltage
32	BR/W	In-vehicle sensor signal	ON	-	0 - 5V
33	R/G	Front AUX (rear)	ON	-	0 - 5V
34	BR/Y	Front aux backlight dim	ON	Headlamps OFF	Battery voltage
35	V/W	Front aux tell tale LED	ON	Tell tale OFF	Battery voltage
36	В	Ground	-	-	0V
40	Р	CAN-L	ON	-	-
41	L	CAN-H	ON	-	-
42	SB	Optical sensor (passenger)	ON	-	0 - 5V
43	P/L	Air mix door motor (rear) CW	ON	Clockwise rotation	Battery voltage
44	LG/R	Air mix door motor (rear) CCW	ON	Counterclockwise rotation	Battery voltage
45	Р	Intake door motor (passenger) CW	ON	Clockwise rotation	Battery voltage
46	P/B	Intake door motor (passenger) CCW	ON	Counterclockwise rotation	Battery voltage
47	Y/L	Rear aux blower pot	ON	Rear blower motor	0 - 5V
48	W/R	Rear aux temp pot	ON	Rear air control (rear) tem- perature control dial	0 - 5V
49	G/O	Front aux blower pot	ON	Rear air control (front) blower motor	0 - 5V
50	GR/L	Front aux temp pot	ON	Rear air control (front) tem- perature control dial	0 - 5V

# A/C System Self-Diagnosis Function

INFOID:0000000001718861

### DESCRIPTION

NOTE:

If using CONSULT-III refer to ATC-28, "CONSULT-III Function (HVAC)".

The self-diagnostic system diagnoses sensors, CAN system, battery voltage, and stuck button on front air control. Refer to applicable sections (items) for details. Shifting from usual control to the self-diagnostic system is accomplished by the following:

On the AV switch, hold the memory "4" button and rotate the audio volume control dial until the Self-Diagnostic screen shows on the display. Scroll down and select "Confirmation/Adjustment" with the joystick. Select "Auto Climate Control" with the joystick to start the self-test. The fan bars will flash on the display during the self-test, and then the fault codes (if any are present) will display in the ambient temperature area. Refer to "SELF-DIAGNOSIS CODE CHART". The fault codes will continue to scroll until self-diagnostic mode is exited. To exit

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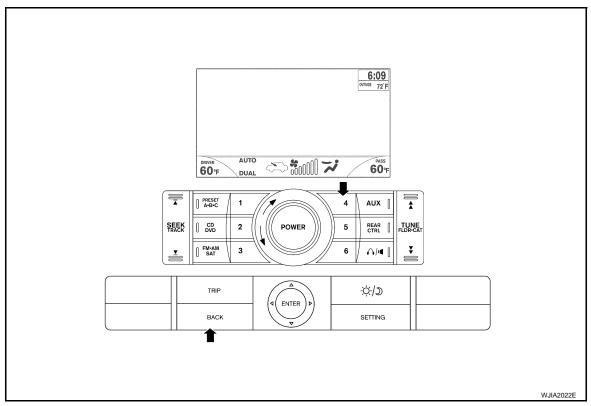
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# < SERVICE INFORMATION >

self-diagnostic mode, press the "BACK" button on the AV switch repeatedly until the screen displays the HVAC status.



# SELF-DIAGNOSIS CODE CHART

### NOTE

If using CONSULT-III refer to ATC-28, "CONSULT-III Function (HVAC)".

Code No.	F	Reference page
02	EE changed by calibration	ATC-127, "Removal and Installation"
03	Battery voltage out of range	<u>SC-4</u>
12	Air mix door motor (passenger) circuit failure	ATC-57, "Air Mix Door Motor Circuit"
20	BCM not responding to A/C request	MTC-90, "Magnet Clutch Circuit"
21	BCM not responding to rear defroster request	<u>GW-76</u>
22	Air mix door motor (driver) circuit failure	ATC-57, "Air Mix Door Motor Circuit"
30	In-vehicle sensor circuit out of range (low)	ATC 110. "In vohiolo Soncor Circuit"
31	In-vehicle sensor circuit out of range (high)	ATC-119, "In-vehicle Sensor Circuit"
38	Air mix door motor (rear) circuit failure	ATC-57, "Air Mix Door Motor Circuit"
40	Ambient sensor circuit short	ATC-117, "Ambient Sensor Circuit"
41	Ambient sensor circuit open	ATC-117, Ambient Sensor Circuit
44	In-vehicle sensor motor circuit open	ATC 440. "In vohiolo Concer Circuit"
46	In-vehicle sensor motor circuit short	ATC-119, "In-vehicle Sensor Circuit"
50	Optical sensor (driver) circuit open or short	ATC 122 "Optical Sensor Circuit"
52	Optical sensor (passenger) circuit open or short	ATC-122, "Optical Sensor Circuit"
56	Intake sensor circuit short	ATC 405 "Intella Canaga Ciravita"
57	Intake sensor circuit open	ATC-125, "Intake Sensor Circuit"
62	Defroster door drive short /open/out of limits	ATC-74, "Defroster Door Motor Circuit"
72	Intake door motor (passenger) short/open	ATC-69, "Intake Door Motor Circuit"
80	CAN bus fault	LAN-13, "Trouble Diagnosis Flow Chart"

### < SERVICE INFORMATION >

Code No.	Reference page		
82	Intake door motor (driver) short/open	ATC-69, "Intake Door Motor Circuit"	
90	Stuck button	ATC-127, "Removal and Installation"	
92	Mode door motor short/open/out of limits	ATC-51, "Mode Door Motor Circuit"	

# Operational Check (Front)

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The purpose of the operational check is to confirm that the system operates properly.

### **Conditions** : Engine running and at normal operating temperature

### CHECKING MEMORY FUNCTION

- 1. Set the temperature to 32°C (90°F).
- Rotate the blower control dial counterclockwise (hold blower control dial until system shuts OFF).
- Turn ignition switch OFF.
- 4. Turn ignition switch ON.
- Press the AUTO switch.
- 6. Confirm that the set temperature remains at previous temperature.
- Rotate the blower control dial counterclockwise (hold blower control dial until system shuts OFF).

If NG, go to trouble diagnosis procedure for ATC-116, "Memory Function".

If OK, continue with next check.

## CHECKING BLOWER

- 1. Rotate blower control dial clockwise to turn system on. Blower should operate on low speed. The fan display should have one bar lit (on display).
- 2. Rotate the blower control dial clockwise and continue checking blower speed and fan display until all speeds are checked.
- Leave blower on maximum speed.

If NG, go to trouble diagnosis procedure for ATC-76, "Front Blower Motor Circuit".

If OK, continue with next check.

# CHECKING DISCHARGE AIR

- 1. Press each mode switch and press DEF ( ) switch.
- Each position indicator should change shape (on display).
- Confirm that discharge air comes out according to the air distribution table. Refer to ATC-25. "Discharge Air Flow".

Mode door position is checked in the next step.

If NG, go to trouble diagnosis procedure for ATC-51, "Mode Door Motor Circuit".

If OK, continue with next check.

### NOTE:

Confirm that the compressor clutch is engaged (sound or visual inspection) and intake door position is at fresh when the DEF or D/F is selected.

### CHECKING RECIRCULATION

- Select vent (\*) mode switch and then press recirculation ( ) switch one time. Recirculation indicator should illuminate.
- 2. Press recirculation ( ) switch one more time. Recirculation indicator should go off.
- Listen for intake door position change (blower sound should change slightly).

If NG, go to trouble diagnosis procedure for ATC-69, "Intake Door Motor Circuit".

If OK, continue with next check.

# CHECKING TEMPERATURE DECREASE

Rotate temperature dial counterclockwise (driver side or passenger side) until 16°C (60°F) is displayed.

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### < SERVICE INFORMATION >

2. Check for cold air at appropriate discharge air outlets.

If NG, listen for sound of air mix door motor operation. If OK, go to trouble diagnosis procedure for <u>ATC-102</u>, "Insufficient Cooling". If air mix door motor appears to be malfunctioning, go to <u>ATC-57</u>, "Air Mix Door Motor Circuit" or <u>ATC-57</u>, "Air Mix Door Motor Circuit".

If OK, continue with next check.

### CHECKING TEMPERATURE INCREASE

- 1. Rotate temperature dial clockwise (driver side or passenger side) until 32°C (90°F) is displayed.
- Check for hot air at appropriate discharge air outlets.

If NG, listen for sound of air mix door motor operation. If OK, go to trouble diagnosis procedure for <u>ATC-109</u>, "Insufficient Heating". If air mix door motor appears to be malfunctioning, go to <u>ATC-57</u>, "Air Mix Door Motor Circuit" or <u>ATC-57</u>, "Air Mix Door Motor Circuit".

If OK, continue with next check.

## CHECK A/C SWITCH

- 1. Press A/C switch when AUTO switch is ON, or in manual mode.
- 2. A/C switch indicator will turn ON.
  - Confirm that the compressor clutch engages (sound or visual inspection).

If NG, go to trouble diagnosis procedure for ATC-98, "Magnet Clutch Circuit".

If OK, continue with next check.

### CHECKING AUTO MODE

- 1. Press AUTO switch.
- 2. Display should indicate AUTO.
  - If ambient temperature is warm, and selected temperature is cool, confirm that the compressor clutch engages (sound or visual inspection). (Discharge air and blower speed will depend on ambient, in-vehicle, and set temperatures.)

If NG, go to trouble diagnosis procedure for <u>ATC-49</u>, "Power Supply and Ground Circuit for Front Air Control", then if necessary, trouble diagnosis procedure for <u>ATC-98</u>, "Magnet Clutch Circuit".

If all operational checks are OK (symptom cannot be duplicated), go to <u>ATC-30</u>. "How to <u>Perform Trouble Diagnosis for Quick and Accurate Repair"</u> and perform tests as outlined. If symptom appears, refer to <u>ATC-30</u>. "How to <u>Perform Trouble Diagnosis for Quick and Accurate Repair"</u>, <u>ATC-30</u>, "How to <u>Perform Trouble Diagnosis for Quick and Accurate Repair"</u> and perform applicable trouble diagnosis procedures.

# Operational Check (Rear)

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The purpose of the operational check is to confirm that the system operates properly.

### Conditions : Engine running and at normal operating temperature

# CHECKING REAR BLOWER MOTOR

- 1. Press the AUTO switch on the front air control.
- Rotate rear air control (front) blower control dial to low speed.
- 3. Rotate the blower control dial clockwise and continue checking blower speed until all speeds are checked.
- 4. Leave blower on maximum speed.
- 5. Press the REAR CTRL switch from the rear air control (front).
- 6. Rotate rear air control (rear) blower control dial to low speed.
- 7. Rotate the blower control dial clockwise and continue checking blower speed until all speeds are checked.
- Leave blower on maximum speed.

If NG, go to trouble diagnosis procedure for ATC-84, "Rear Blower Motor Circuit".

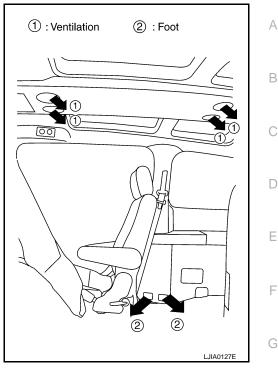
If OK, continue with next check.

# CHECKING REAR DISCHARGE AIR

### < SERVICE INFORMATION >

- Rotate the rear air control (front) temperature/mode control dial from maximum heat to maximum cold.
- Confirm that discharge air comes out according to the air distribution table. Refer to ATC-25, "Discharge Air Flow".
- Press the REAR CTRL switch from the rear air control (front).
- Rotate the rear air control (rear) temperature/mode control dial from maximum heat to maximum cold.
- Confirm that discharge air comes out according to the air distribution table. Refer to ATC-25, "Discharge Air Flow".

Air mix door position is checked in the next step. If NG, go to ATC-57, "Air Mix Door Motor Circuit". If OK, continue with next check.



### CHECKING REAR TEMPERATURE DECREASE

- Rotate the rear air control (front) temperature/mode control dial counterclockwise to maximum cold.
- 2. Check for cold air at appropriate discharge air outlets.
- 3. Press the REAR CTRL switch from the rear air control (front).
- Rotate the rear air control (rear) temperature/mode control dial counterclockwise to maximum cold.
- Check for cold air at appropriate discharge air outlets.

If NG, listen for sound of air mix door motor operation. If OK, go to trouble diagnosis procedure for ATC-102, "Insufficient Cooling". If air mix door motor appears to be malfunctioning, go to ATC-57, "Air Mix Door Motor Circuit".

If OK, continue with next check.

# CHECKING REAR TEMPERATURE INCREASE

- Rotate the rear air control (front) temperature/mode control dial clockwise to maximum heat.
- Check for hot air at appropriate discharge air outlets.
- Press the REAR CTRL switch from the rear air control (front).
- Rotate the rear air control (rear) temperature/mode control dial clockwise to maximum heat.
- Check for hot air at appropriate discharge air outlets.

If NG, listen for sound of air mix door motor operation. If OK, go to trouble diagnosis procedure for ATC-109. "Insufficient Heating". If air mix door motor appears to be malfunctioning, go to ATC-57, "Air Mix Door Motor" Circuit".

If NG, go to trouble diagnosis procedure for ATC-93, "Rear Air Temperature Control Circuit".

If all operational checks are OK (symptom cannot be duplicated), go to ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair" and perform tests as outlined. If symptom appears, refer to ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair" and perform applicable trouble diagnosis procedures.

# Power Supply and Ground Circuit for Front Air Control

SYMPTOM: A/C system does not come on.

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### < SERVICE INFORMATION >

# 1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - AUTO MODE

- 1. Press AUTO switch.
- 2. Display should indicate AUTO. Confirm that the compressor clutch engages (sound or visual inspection). (Discharge air and blower speed will depend on ambient, in-vehicle and set temperatures.)

# Can a symptom be duplicated?

YES >> GO TO 3.

NO >> GO TO 2.

# 2. PERFORM COMPLETE OPERATIONAL CHECK

Perform a complete operational check and check for any symptoms. Refer to <u>ATC-47, "Operational Check</u> (Front)".

# Can a symptom be duplicated

YES >> Refer to ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair".

NO >> System OK.

# 3.CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

# 4. CHECK POWER AND GROUND CIRCUIT

Check main power supply and ground circuit. Refer to "DIAGNOSTIC PROCEDURE FOR A/C SYSTEM".

# OK or NG

OK >> System OK.

NO >> Replace front air control. Refer to <a href="ATC-127">ATC-127</a>, "Removal and Installation".

### COMPONENT DESCRIPTION

# Front Air Control

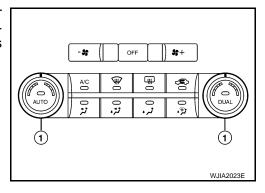
The front air control has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The air mix door motors, mode door motor, intake door motors, defroster door motor, blower motor and compressor are then controlled.

The front air control is unitized with control mechanisms. When the various switches and temperature dials are operated, data is input to the front air control.

Self-diagnostic functions are also built into the front air control to provide quick check of malfunctions in the auto air conditioner system.

# Potentio Temperature Control (PTC)

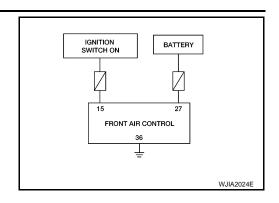
There are two PTCs (passenger and driver) (1) built into the front air control. They can be set from 16°C (60°F) to 32°C (90°F) temperature range by rotating the temperature dial. The set temperature is displayed.



DIAGNOSTIC PROCEDURE FOR A/C SYSTEM

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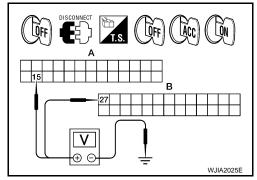
SYMPTOM: A/C system does not come on.



# 1. CHECK POWER SUPPLY CIRCUITS FOR FRONT AIR CONTROL

- 1. Disconnect front air control connectors.
- Check voltage between front air control harness connector M49
   (A) terminal 15 and connector M50 (B) terminal 27, and ground.

	Terminals		Ignition switch position		
(+)					
Front air control connector	Terminal No.	(-)	OFF	ACC	ON
M49 (A)	15	Ground	Approx. 0V	Approx. 0V	Battery voltage
M50 (B)	27		Battery voltage	Battery voltage	Battery voltage



# OK or NG

OK >> GO TO 2.

NG >> C

- >> Check 10A and 15A fuses [Nos. 2 and 19, located in the fuse block (J/B)]. Refer to PG-78.
  - If fuses are OK, check harness for open circuit. Repair or replace as necessary.
  - If fuses are NG, replace fuse and check harness for short circuit. Repair or replace as necessary.

# 2.CHECK GROUND CIRCUIT FOR FRONT AIR CONTROL

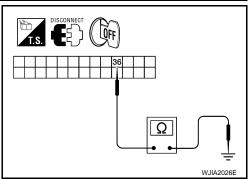
- 1. Turn ignition switch OFF.
- 2. Check continuity between front air control harness connector M50 terminal 36 and ground.

# Continuity should exist.

# OK or NG

OK >> Replace front air control. Refer to <u>ATC-127, "Removal and Installation".</u>

NG >> Repair harness or connector.



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# Mode Door Motor Circuit

### SYMPTOM:

- Air outlet does not change.
- Mode door motor does not operate normally.

# INSPECTION FLOW

# 1.confirm symptom by performing operational check - discharge air

Press each of the four mode position switches and then press the (DEF) switch. Each position indicator should change shape (on display).

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### < SERVICE INFORMATION >

2. Confirm that discharge air comes out according to the air distribution table. Refer to <a href="ATC-25">ATC-25</a>, "Discharge Air Flow".

### NOTE:

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when DEF ( $\mathfrak{P}$ ) or D/F ( $\mathfrak{P}$ ) is selected.

# Can a symptom be duplicated?

YES >> GO TO 3. NO >> GO TO 2.

# 2.PERFORM COMPLETE OPERATIONAL CHECK

Perform a complete operational check and check for any symptoms. Refer to <u>ATC-47, "Operational Check</u> (Front)".

# Can a symptom be duplicated?

YES >> Refer to ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair".

NO >> System OK.

# 3. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

# 4. CHECK MODE DOOR OPERATION

Check and verify mode door mechanism for smooth operation in each mode.

### OK or NG

OK >> GO TO 5.

NG >> Repair as necessary.

# 5. PERFORM SELF-DIAGNOSIS

Perform self-diagnosis to check for any codes. Refer to ATC-45, "A/C System Self-Diagnosis Function".

### Are any self-diagnosis codes present?

YES >> Refer to ATC-45, "A/C System Self-Diagnosis Function".

NO >> GO TO 6.

# 6.CHECK THE MODE DOOR MOTOR PBR CIRCUIT

Perform diagnostic procedure for the mode door motor. Refer to "DIAGNOSTIC PROCEDURE FOR MODE DOOR MOTOR".

### OK or NG

OK >> GO TO 7.

NG >> Repair PBR circuit or replace motor. Refer to ATC-148, "Removal and Installation".

# .RECHECK FOR CODES

Perform self-diagnosis. Refer to ATC-45, "A/C System Self-Diagnosis Function".

### Are any self-diagnostic codes present?

YES >> Refer to ATC-45, "A/C System Self-Diagnosis Function".

NO >> GO TO 8.

# 8.RECHECK FOR SYMPTOMS

Perform a complete operational check and check for any symptoms. Refer to <u>ATC-47, "Operational Check</u> (Front)".

### Does another symptom exist?

YES >> Repair as necessary.

NO >> Replace front air control. Refer to ATC-127, "Removal and Installation".

### SYSTEM DESCRIPTION

### Component Parts

Mode door control system components are:

# < SERVICE INFORMATION >

- Front air control
- Mode door motor
- PBR (built into mode door motor)
- In-vehicle sensor
- Ambient sensor
- Optical sensor
- Intake sensor

### System Operation

The mode door position (vent, B/L, foot, and defrost) is set by the front air control by means of the mode door motor. When a mode door position is selected on the front air control, voltage is applied to one circuit of the mode door motor while ground is applied to the other circuit, causing the mode door motor to rotate. The direction of rotation is determined by which circuit has voltage applied to it, and which one has ground applied to it. The front air control monitors the mode door position by measuring the voltage signal on the PBR circuit. In AUTO mode the mode door position is set by the front air control which determines the proper position based on inputs from the in-vehicle sensor, ambient sensor, optical sensor, intake sensor, and the temperature

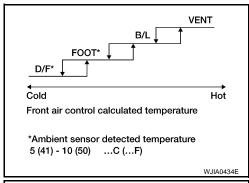
selected by the driver or passenger. Front air control In-vehicle sensor Mode door motor Output Optical sensor Input signal signal М process process Ambient sensor Microcomputer PRR Intake sensor A/C switch PTC A/C switch REC switch DEF switch WJIA0423E

Mode Door Control Specification

# COMPONENT DESCRIPTION

Mode Door Motor

The mode door motor is attached to the heater & cooling unit assembly. It rotates so that air is discharged from the outlet as indicated by the front air control. Motor rotation is conveyed to a link which activates the mode door.



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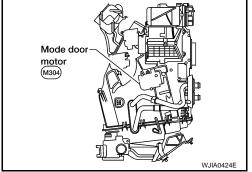
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DIAGNOSTIC PROCEDURE FOR MODE DOOR MOTOR

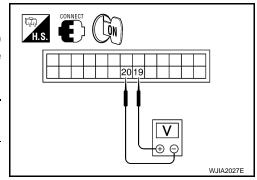
**ATC-53** 

### < SERVICE INFORMATION >

# 1. Check front air control for power and ground

- 1. Turn ignition switch ON.
- 2. Press the B/L (🗘) mode switch.
- 3. Check voltage between front air control harness connector M49 terminal 20 and terminal 19 while pressing the floor ( ) mode switch.

Connector	Te	erminals	Condition	Voltage
Connector	(+)	(-)	Condition	(Approx.)
Front air control: M49	19	20	Press floor mode switch	Battery voltage



# OK or NG

OK >> GO TO 3.

NG >> GO TO 2.

# 2.CHECK MODE DOOR MOTOR CIRCUITS FOR SHORT TO GROUND

- 1. Turn ignition switch OFF.
- 2. Disconnect the front air control harness connector.
- 3. Check resistance between front air control harness connector M49 terminal 20, 19 and ground.

20 - Ground : Continuity should not exist.19 - Ground : Continuity should not exist.

# OK or NG

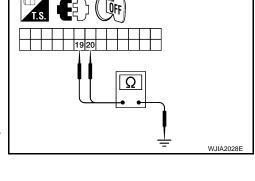
OK >> Replace front air control. Refer to <u>ATC-127, "Removal and Installation"</u>.

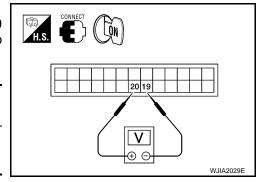
NG >> Repair or replace harness as necessary.

# 3.CHECK FRONT AIR CONTROL FOR GROUND AND POWER

- 1. Press the mode switch to the D/F ( ) mode.
- Check voltage between front air control harness connector M49 terminal 19 and terminal 20 while pressing the mode switch to the vent (\*) mode.

Connector	Te	erminals	Condition	Voltage (Approx.)
Connector	(+)	(-)	Condition	
Front air control: M49	20	19	Press vent mode switch	Battery voltage





# OK or NG

OK >> GO TO 4.

NG >> Replace front air control. Refer to ATC-127, "Removal and Installation".

f 4.CHECK MODE DOOR MOTOR AND CIRCUITS FOR OPEN

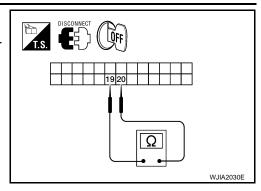
### < SERVICE INFORMATION >

- 1. Turn ignition switch OFF.
- 2. Disconnect the front air control harness connector.
- 3. Check continuity between front air control harness connector M49 terminal 20 and terminal 19.

### Continuity should exist.

# OK or NG

OK >> GO TO 6. NG >> GO TO 5.



# 5. CHECK MODE DOOR MOTOR CIRCUITS FOR OPEN

- 1. Disconnect the mode door motor harness connector.
- Check continuity between front air control harness connector M49 (A) terminal 20, 19 and the mode door motor harness connector (B) terminal 5, 6.

20 - 5 : Continuity should exist. 19 - 6 : Continuity should exist.

# OK or NG

OK >> Replace mode door motor. Refer to <u>ATC-148</u>.

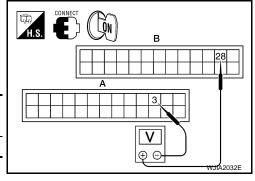
NG >> Repair or replace harness as necessary.

# 6.CHECK FRONT AIR CONTROL FOR PBR POWER AND GROUND

- 1. Reconnect front air control harness connector.
- 2. Turn ignition switch ON.
- Check voltage between front air control harness connector M49

   (A) terminal 3 and front air control harness connector M50 (B) terminal 28.

Connector	Terr	Voltage (Ap-	
Connector	(+)	(-)	prox.)
Front air control: M49/M50	28 (M50)	3 (M49)	5V



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# OK or NG

OK >> GO TO 8. NG >> GO TO 7.

# 7.CHECK PBR REFERENCE VOLTAGE CIRCUIT FOR SHORT TO GROUND

- 1. Turn ignition switch OFF.
- 2. Disconnect the front air control harness connector.
- Check continuity between front air control harness connector M49 terminal 28 and ground.

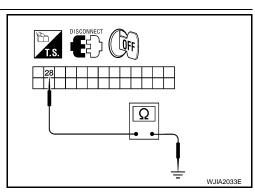
# Continuity should not exist.

# OK or NG

OK >> Replace front air control. Refer to <u>ATC-127, "Removal and Installation"</u>.

NG >> Repair or replace harness as necessary.

8. CHECK PBR REFERENCE VOLTAGE AND GROUND CIRCUITS



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# < SERVICE INFORMATION >

- 1. Turn ignition switch OFF.
- 2. Disconnect the front air control harness connector.
- Check continuity between front air control harness connector M50 (B) terminal 28 and front air control harness connector M49 (A) terminal 3.

# Continuity should exist.

# OK or NG

OK >> GO TO 10. NG >> GO TO 9.

# 9. CHECK PBR REFERENCE VOLTAGE CIRCUIT FOR OPEN

- 1. Disconnect the mode door motor harness connector.
- Check continuity between mode door motor harness connector M304 (B) terminal 3 and front air control harness connector M50 (C) terminal 28.

# 28 - 3 : Continuity should exist.

 Check continuity between mode door motor harness connector M304 (B) terminal 1 and front air control harness connector M49 (A) terminal 3.

# 3 - 1 : Continuity should exist.

### OK or NG

OK >> Replace mode door motor. Refer to ATC-148.

NG >> Repair or replace harness as necessary.

# 10. CHECK PBR FEEDBACK VOLTAGE

- 1. Reconnect the front air control harness connector.
- 2. Turn ignition switch ON.
- Check voltage between front air control harness connector M49 terminal 7 and ground while cycling mode switch through all modes.

# Voltage : Approx. 0 - 5V

### OK or NG

OK >> GO TO 12. NG >> GO TO 11.

# 11. CHECK PBR FEEDBACK SIGNAL CIRCUIT FOR SHORT TO GROUND

- 1. Turn ignition switch OFF.
- 2. Disconnect front air control harness connector.
- 3. Check continuity between front air control harness connector M49 terminal 7 and ground.

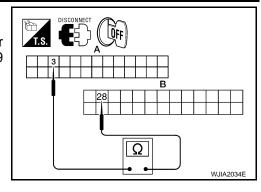
# Continuity should not exist.

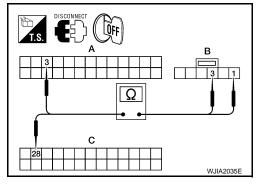
### OK or NG

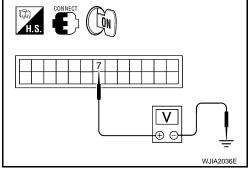
OK >> Replace front air control. Refer to <u>ATC-127, "Removal and Installation"</u>.

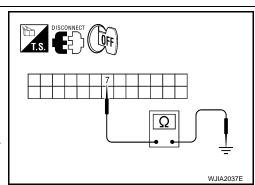
NG >> Repair or replace harness as necessary.

# 12. CHECK PBR FEEDBACK CIRCUIT FOR OPEN









### < SERVICE INFORMATION >

- Turn ignition switch OFF.
- Disconnect the mode door motor harness connector and front air control harness connector.
- Check continuity between mode door motor harness connector M304 (B) terminal 2 and front air control harness connector M49 (A) terminal 7.

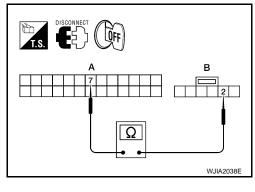
# Continuity should exist.

# OK or NG

OK >> Replace mode door motor. Refer to ATC-148.

NG >> Repair or replace harness as necessary.

# Air Mix Door Motor Circuit



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### SYMPTOM:

- Discharge air temperature does not change.
- Air mix door motor does not operate.

# INSPECTION FLOW

# 1.confirm symptom by performing operational check - temperature increase

- Turn the temperature control dial (driver) clockwise until 32°C (90°F) is displayed.
- Check for hot air at discharge air outlets.

>> GO TO 2.

# 2.confirm symptom by performing operational check - temperature decrease

- Turn the temperature control dial (driver) counterclockwise until 16°C (60°F) is displayed.
- Check for cold air at discharge air outlets.

# Can a symptom be duplicated?

YES >> GO TO 4.

NO >> GO TO 3.

# 3. PERFORM COMPLETE OPERATIONAL CHECK

Perform a complete operational check and check for any symptoms. Refer to ATC-47, "Operational Check (Front)".

### Can a symptom be duplicated?

YES >> Refer to ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair".

NO >> System OK.

# 4. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 5.

# CHECK AIR MIX DOOR OPERATION

Check and verify air mix door mechanism for smooth operation from 16°C (60°F) to 32°C (90°F) in each mode.

# OK or NG

OK >> GO TO 6.

NG >> Repair as necessary.

# O. PERFORM SELF-DIAGNOSIS

Perform self-diagnosis to check for any codes. Refer to ATC-45, "A/C System Self-Diagnosis Function".

### Are any self-diagnosis codes present?

>> Refer to ATC-45, "A/C System Self-Diagnosis Function". YES

NO >> GO TO 7. **ATC** 

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### < SERVICE INFORMATION >

# 7.CHECK THE AIR MIX DOOR MOTOR PBR CIRCUIT

Perform diagnostic procedure for the air mix door motors. Refer to "Air Mix Door Motor Circuit".

### OK or NG

OK >> GO TO 8.

NG >> Repair PBR circuit or replace air mix door motor. Refer to ATC-150.

# 8.recheck for codes

Perform self-diagnosis. Refer to ATC-45, "A/C System Self-Diagnosis Function".

## Are any self-diagnostic codes present?

YES >> Refer to ATC-45, "A/C System Self-Diagnosis Function".

NO >> GO TO 9.

# 9. RECHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to ATC-47. "Operational Check (Front)".

# Does another symptom exist?

YES >> Refer to ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair".

NO >> Replace front air control. Refer to <a href="ATC-127">ATC-127</a>, "Removal and Installation".

# SYSTEM DESCRIPTION

### Component Parts

Air mix door control system components are:

- Front air control
- Air mix door motors (driver, passenger, and rear)
- PBR (built-into air mix door motors)
- · In-vehicle sensor
- Ambient sensor
- Optical sensor
- Intake sensor

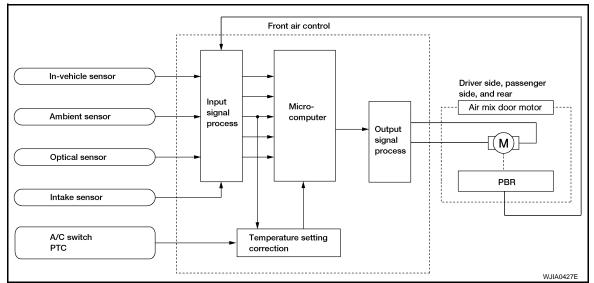
### System Operation

The front air control receives data base on the temperature selected by the driver and front and rear passengers. The front air control then applies a voltage to one circuit of the appropriate air mix door motor, while ground is applied to the other circuit, causing the appropriate air mix door motor to rotate. The direction of rotation is determined by which circuit has voltage applied to it, and which one has ground applied to it. The front air control monitors the air mix door positions by measuring the voltage signal on the PBR circuits of each door

In AUTO mode the air mix, intake, mode door, and defrost door positions are set by the front air control which determines the proper position based on inputs from the in-vehicle sensor, ambient sensor, optical sensor, intake sensor, and the temperature selected by the driver and front and rear passengers.

# < SERVICE INFORMATION >

Subsequently, HOT/COLD or DEFROST/VENT or FRESH/RECIRCULATION operation is selected. The new door position data is returned to the front air control.

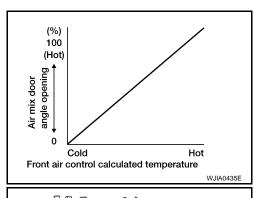


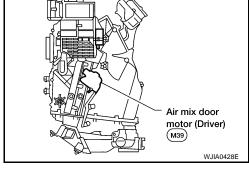
Air Mix Door Control Specification

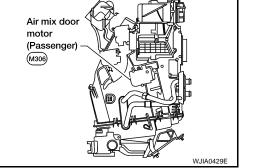
# COMPONENT DESCRIPTION

Air Mix Door Motors

The driver and front passenger air mix door motors are attached to the front heater & cooling unit assembly. The rear air mix door motor is attached to the rear heater & cooling unit assembly. These motors rotate so that the air mix door is opened or closed to a position set by the front (or rear) air control. Motor rotation is then conveyed through a shaft and the air mix door position is then fed back to the front air control by the PBR built into the air mix door motors.







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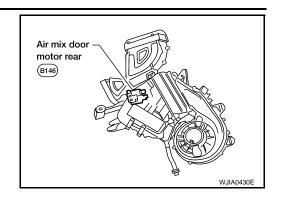
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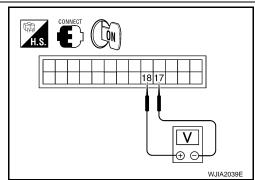


# DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR MOTOR (DRIVER)

# 1. CHECK FRONT AIR CONTROL FOR POWER AND GROUND

- 1. Turn ignition switch ON.
- Rotate temperature control dial (driver) to 32°C (90°F).
- 3. Check voltage between front air control harness connector M49 terminal 18 and terminal 17 while rotating temperature control dial (driver) to 16°C (60°F).

Connector	Te	erminals	Condition	Voltage (Approx.)
Connector	(+)	(-)	Condition	
Front air control: M49	18	17	Rotate temp con- trol dial	Battery voltage



### OK or NG

OK >> GO TO 3.

NG >> GO TO 2.

# $2.\mathsf{CHECK}$ AIR MIX DOOR MOTOR (DRIVER) CIRCUITS FOR SHORT TO GROUND

- Turn ignition switch OFF.
- 2. Disconnect the front air control harness connector.
- Check continuity between front air control harness connector M49 terminal 18, 17 and ground.

18 - Ground : Continuity should not exist.17 - Ground : Continuity should not exist.

### OK or NG

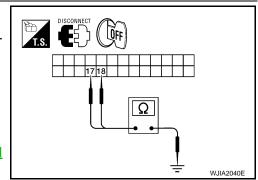
OK >> Replace front air control. Refer to <u>ATC-127, "Removal and Installation"</u>.

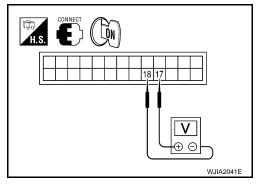
NG >> Repair or replace harness as necessary.

# 3.CHECK FRONT AIR CONTROL FOR POWER AND GROUND

- 1. Turn ignition switch ON.
- 2. Rotate temperature control dial (driver) to 16°C (60°F).
- 3. Check voltage between front air control harness connector M49 terminal 18 and terminal 17 while rotating temperature control dial (driver) to 32°C (90°F).

Connector	To	erminals	Condition	Voltage (Approx.)
Connector	(+)	(-)	Condition	
Front air control: M49	17	18	Rotate temp con- trol dial	Battery voltage





# < SERVICE INFORMATION >

OK >> GO TO 4.

NG >> Replace front air control. Refer to ATC-127, "Removal and Installation".

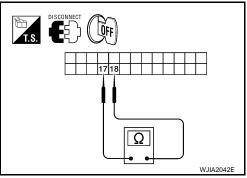
# 4.CHECK AIR MIX DOOR MOTOR (DRIVER) CIRCUITS FOR OPEN

- 1. Turn ignition switch OFF.
- 2. Disconnect the front air control harness connector.
- Check continuity between front air control harness connector M49 terminal 18 and terminal 17.

# Continuity should exist.

# OK or NG

OK >> GO TO 6. NG >> GO TO 5.



# 5. CHECK AIR MIX DOOR MOTOR (DRIVER) CIRCUITS FOR OPEN

- 1. Disconnect the air mix door motor (driver) harness connector.
- 2. Check continuity between front air control harness connector M49 (A) terminal 18, 17 and the air mix door motor (driver) harness connector M39 (B) terminal 5, 6.

18 - 5 : Continuity should exist.17 - 6 : Continuity should exist.

# OK or NG

OK >> Replace air mix door motor (driver). Refer to <u>ATC-151</u>, "Removal and Installation".

NG >> Repair or replace harness as necessary.

# 6. CHECK FRONT AIR CONTROL FOR PBR POWER AND GROUND

- 1. Reconnect front air control harness connector.
- Turn ignition switch ON.
- Check voltage between front air control harness connector M50
   (B) terminal 28 and front air control harness connector M49 (A) terminal 3.

Connectors	Terr	Voltage (Ap-	
Connectors	(+)	(-)	prox.)
Front air control: M49/M50	28 (50)	3 (M49)	5V

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### OK or NG

OK >> GO TO 8. NG >> GO TO 7.

# 7.CHECK PBR REFERENCE VOLTAGE CIRCUIT FOR SHORT TO GROUND

- Turn ignition switch OFF.
- Disconnect the front air control harness connector.
- Check continuity between front air control harness connector M50 terminal 28 and ground.

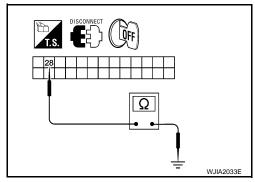
# Continuity should not exist.

# OK or NG

OK >> Replace front air control. Refer to <u>ATC-127, "Removal and Installation"</u>.

NG >> Repair or replace harness as necessary.

8. CHECK PBR REFERENCE VOLTAGE AND GROUND CIRCUITS



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- 1. Turn ignition switch OFF.
- Disconnect the front air control harness connector.
- Check continuity between front air control harness connector M50 (B) terminal 28 and front air control harness connector M49 (A) terminal 3.



# OK or NG

OK >> GO TO 10. NG >> GO TO 9.

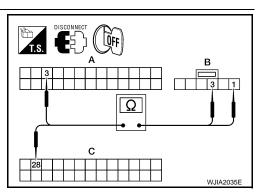
# 9.CHECK PBR REFERENCE VOLTAGE CIRCUIT FOR OPEN

- 1. Disconnect the air mix door motor (driver) harness connector.
- 2. Check continuity between air mix door motor (driver) harness connector M39 (B) terminal 3 and front air control harness connector M50 (C) terminal 28.

# 28 - 3 : Continuity should exist.

3. Check continuity between air mix door motor (driver) harness connector M39 (B) terminal 1 and front air control harness connector M49 (A) terminal 3.

# 3 - 1 : Continuity should exist.



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### OK or NG

OK >> Replace air mix door motor (driver). Refer to ATC-151, "Removal and Installation".

NG >> Repair or replace harness as necessary.

# 10. CHECK PBR FEEDBACK VOLTAGE

- 1. Reconnect the front air control harness connector.
- 2. Turn ignition switch ON.
- Check voltage between front air control harness connector M49 terminal 6 and ground while rotating temperature control dial from 32°C (90°F) to 16°C (60°F).

# Voltage : Approx. 0 - 5V

### OK or NG

OK >> GO TO 12. NG >> GO TO 11.

# 11. CHECK PBR FEEDBACK SIGNAL CIRCUIT FOR SHORT TO GROUND

- 1. Turn ignition switch OFF.
- 2. Disconnect front air control harness connector.
- Check continuity between front air control harness connector M49 terminal 6 and ground.

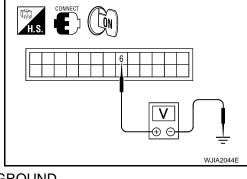
# Continuity should not exist.

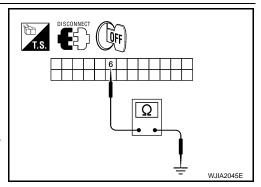
### OK or NG

OK >> Replace front air control. Refer to <u>ATC-127, "Removal and Installation"</u>.

NG >> Repair or replace harness as necessary.

# 12. CHECK PBR FEEDBACK CIRCUIT FOR OPEN





# < SERVICE INFORMATION >

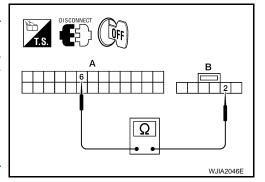
- 1. Turn ignition switch OFF.
- 2. Disconnect the air mix door motor (driver) harness connector and front air control harness connector.
- Check continuity between air mix door motor (driver) harness connector M39 (B) terminal 2 and front air control harness connector M49 (A) terminal 6.

# Continuity should exist.

# OK or NG

OK >> Replace air mix door motor (driver). Refer to <u>ATC-151.</u> "Removal and <u>Installation"</u>.

NG >> Repair or replace harness as necessary.

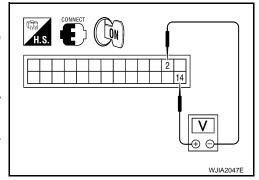


# DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR MOTOR (PASSENGER)

# 1. CHECK FRONT AIR CONTROL FOR POWER AND GROUND

- 1. Turn ignition switch ON.
- 2. Rotate temperature control dial (passenger) to 32°C (90°F).
- 3. Check voltage between front air control harness connector M49 terminal 2 and terminal 14 while rotating temperature control dial (passenger) to 16°C (60°F).

Connector	To	erminals	Condition	Voltage (Approx.)
Connector	(+)	(-)	Condition	
Front air control: M49	14	2	Rotate temp con- trol dial	Battery voltage



### OK or NG

OK >> GO TO 3.

NG >> GO TO 2.

# $2.\mathsf{CHECK}$ AIR MIX DOOR MOTOR (PASSENGER) CIRCUITS FOR SHORT TO GROUND

1. Turn ignition switch OFF.

- 2. Disconnect the front air control harness connector.
- 3. Check continuity between front air control harness connector M49 terminal 2, 14 and ground.

2 - Ground : Continuity should not exist.14 - Ground : Continuity should not exist.

# OK or NG

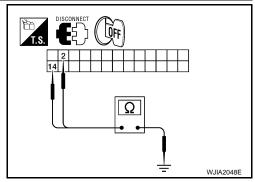
OK >> Replace front air control. Refer to <u>ATC-127, "Removal and Installation"</u>.

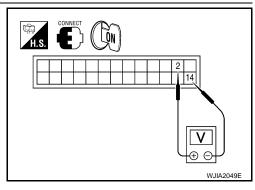
NG >> Repair or replace harness as necessary.

# 3.CHECK FRONT AIR CONTROL FOR POWER AND GROUND

- 1. Turn ignition switch ON.
- 2. Rotate temperature control dial (passenger) to 16°C (60°F).
- 3. Check voltage between front air control harness connector M49 terminal 2 and terminal 14 while rotating temperature control dial (passenger) to 32°C (90°F).

Connector	Terminals		Condition	Voltage
	(+)	(-)	Condition	(Approx.)
Front air control: M49	2	14	Rotate temp con- trol dial	Battery voltage





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# OK or NG

OK >> GO TO 4.

NG >> Replace front air control. Refer to ATC-127, "Removal and Installation".

# 4. CHECK AIR MIX DOOR MOTOR (PASSENGER) CIRCUITS FOR OPEN

1. Turn ignition switch OFF.

2. Disconnect the front air control harness connector.

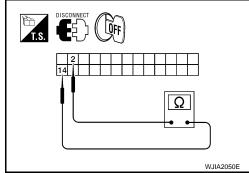
3. Check continuity between front air control harness connector M49 terminal 2 and terminal 14.

# Continuity should exist.

## OK or NG

OK >> GO TO 6.

NG >> GO TO 5.



# 5. CHECK AIR MIX DOOR MOTOR (PASSENGER) CIRCUITS FOR OPEN

Disconnect the air mix door motor (passenger) harness connector.

2. Check continuity between front air control harness connector M49 (A) terminal 2, 14 and the air mix door motor (passenger) harness connector M306 (B) terminal 5, 6.

2 - 5

: Continuity should exist.

14 - 6

: Continuity should exist.

### OK or NG

OK

>> Replace air mix door motor (passenger). Refer to "DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR MOTOR (PASSENGER)".

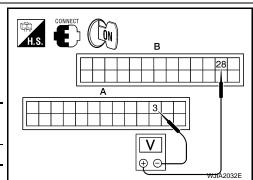
NG >> Repair or replace harness as necessary.

# 6.CHECK FRONT AIR CONTROL FOR PBR POWER AND GROUND

- 1. Reconnect front air control harness connector.
- 2. Turn ignition switch ON.
- Check voltage between front air control harness connector M50

   (B) terminal 28 and front air control harness connector M49 (A) terminal 3.

Connectors	Teri	Voltage (Ap-	
Connectors	(+)	(-)	prox.)
Front air control: M49/M50	28 (M50)	3 (M49)	5V



# OK or NG

OK >> GO TO 8. NG >> GO TO 7.

7.CHECK PBR REFERENCE VOLTAGE CIRCUIT FOR SHORT TO GROUND

# < SERVICE INFORMATION >

- 1. Turn ignition switch OFF.
- 2. Disconnect the front air control harness connector.
- 3. Check continuity between front air control harness connector M50 terminal 28 and ground.

# Continuity should not exist.

### OK or NG

OK >> Replace front air control. Refer to <a href="ATC-127">ATC-127</a>, "Removal and Installation".

NG >> Repair or replace harness as necessary.

# 

# 8. CHECK PBR REFERENCE VOLTAGE AND GROUND CIRCUITS

- 1. Turn ignition switch OFF.
- 2. Disconnect the front air control harness connector.
- 3. Check continuity between front air control harness connector M50 (B) terminal 28 and front air control harness connector M49 (A) terminal 3.

# Continuity should exist.

# OK or NG

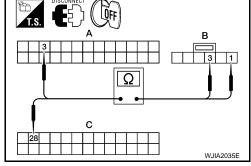
OK >> GO TO 10. NG >> GO TO 9.

# 9. CHECK PBR REFERENCE VOLTAGE CIRCUIT FOR OPEN

- Disconnect the air mix door motor (passenger) harness connector.
- Check continuity between air mix door motor (passenger) harness connector M306 (B) terminal 3 and front air control harness connector M50 (C) terminal 28.

# 28 - 3 : Continuity should exist.

Check continuity between air mix door motor (passenger) harness connector M306 (B) terminal 1 and front air control harness connector M49 (A) terminal 3.



### 3 - 1 : Continuity should exist.

# OK or NG

OK >> Replace air mix door motor (passenger). Refer to ATC-151, "Removal and Installation".

NG >> Repair or replace harness as necessary.

# 10. CHECK PBR FEEDBACK VOLTAGE

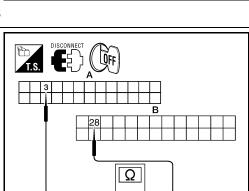
- Reconnect the front air control harness connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between front air control harness connector M50 terminal 29 and ground while rotating temperature control dial (passenger) from 32°C (90° F) to 16°C (60° F).

### Voltage : Approx. 0 - 5V

# OK or NG

OK >> GO TO 12. NG >> GO TO 11.

11. CHECK PBR FEEDBACK SIGNAL CIRCUIT FOR SHORT TO GROUND



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- 1. Turn ignition switch OFF.
- 2. Disconnect front air control harness connector.
- 3. Check continuity between front air control harness connector M50 terminal 29 and ground.

# Continuity should not exist.

# OK or NG

OK >> Replace front air control. Refer to <a href="ATC-127">ATC-127</a>, "Removal and Installation".

NG >> Repair or replace harness as necessary.

# 12. CHECK PBR FEEDBACK CIRCUIT FOR OPEN

- 1. Turn ignition switch OFF.
- 2. Disconnect the air mix door motor (passenger) harness connector and front air control harness connector.
- 3. Check continuity between air mix door motor (passenger) harness connector M306 (B) terminal 2 and front air control harness connector M50 (A) terminal 29.

# DISCONNECT OFF A B Q WJIA2054E

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# Continuity should exist.

# OK or NG

OK >> Replace air mix door motor (passenger). Refer to <u>ATC-151</u>, "Removal and Installation".

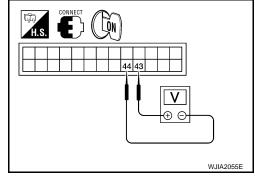
NG >> Repair or replace harness as necessary.

# DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR MOTOR (REAR)

# 1. CHECK FRONT AIR CONTROL FOR POWER AND GROUND

- 1. Turn ignition switch ON.
- 2. Rotate temperature control dial (rear) to maximum hot.
- 3. Check voltage between front air control harness connector M50 terminal 43 and terminal 44 while rotating temperature control dial (rear) to maximum cold.

Connector	Terminals		Condition	Voltage
	(+)	(-)	Condition	(Approx.)
Front air control: M50	43	44	Rotate temp con- trol dial	Battery voltage



### OK or NG

OK >> GO TO 3.

NG >> GO TO 2.

# 2.CHECK AIR MIX DOOR MOTOR (REAR) CIRCUITS FOR SHORT TO GROUND

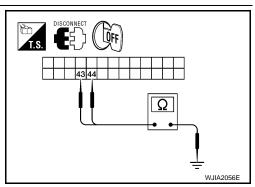
- 1. Turn ignition switch OFF.
- 2. Disconnect the front air control harness connector.
- 3. Check continuity between front air control harness connector M50 terminal 43, 44 and ground.

43 - Ground : Continuity should not exist.44 - Ground : Continuity should not exist.

# OK or NG

OK >> Replace front air control. Refer to <a href="ATC-127">ATC-127</a>, "Removal and Installation".

NG >> Repair or replace harness as necessary.

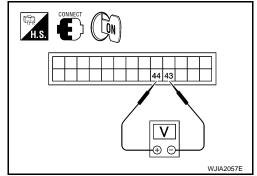


### < SERVICE INFORMATION >

# $\overline{3}$ .check front air control for power and ground

- 1. Turn ignition switch ON.
- 2. Rotate temperature control dial (rear) to maximum cold.
- 3. Check voltage between front air control harness connector M50 terminal 43 and terminal 44 while rotating temperature control dial (rear) to maximum hot.

Connector	Terminals		Condition	Voltage
	(+)	(-)	Condition	(Approx.)
Front air control: M50	44	43	Rotate temp con- trol dial	Battery voltage



# OK or NG

OK >> GO TO 4.

NG >> Replace front air control. Refer to <a href="ATC-127">ATC-127</a>, "Removal and Installation".

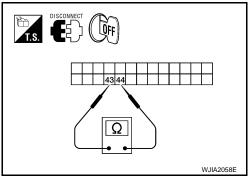
# 4. CHECK AIR MIX DOOR MOTOR (REAR) CIRCUITS FOR OPEN

- Turn ignition switch OFF.
- 2. Disconnect the front air control harness connector.
- 3. Check continuity between front air control harness connector M50 terminal 43 and terminal 44.

# Continuity should exist.

# OK or NG

OK >> GO TO 6. NG >> GO TO 5.



# 5. CHECK AIR MIX DOOR MOTOR (REAR) CIRCUITS FOR OPEN

- 1. Disconnect the air mix door motor (rear) harness connector.
- Check continuity between front air control harness connector M50 (A) terminal 43, 44 and the air mix door motor (rear) harness connector B146 (B) terminal 1, 6.

43 - 1

: Continuity should exist.

44 - 6

: Continuity should exist.

## OK or NG

OK >> Replace air mix door motor (rear). Refer to <u>ATC-151</u>, "Removal and Installation".

NG >> Repair or replace harness as necessary.

# 6. CHECK FRONT AIR CONTROL FOR PBR POWER AND GROUND

- 1. Reconnect front air control harness connector.
- 2. Turn ignition switch ON.
- Check voltage between front air control harness connector M50

   (B) terminal 28 and front air control harness connector M49 (A) terminal 3.

Connectors	Terr	Voltage (Ap-	
Connectors	(+)	(-)	prox.)
Front air control: M49/M50	28 (M50)	3 (M49)	5V

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OK or NG

OK >> GO TO 8. NG >> GO TO 7. Α

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### < SERVICE INFORMATION >

# 7.CHECK PBR REFERENCE VOLTAGE CIRCUIT FOR SHORT TO GROUND

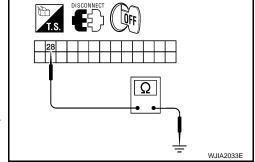
- 1. Turn ignition switch OFF.
- 2. Disconnect the front air control harness connector.
- 3. Check continuity between front air control harness connector M50 terminal 28 and ground.

# Continuity should not exist.

# OK or NG

OK >> Replace front air control. Refer to <u>ATC-127, "Removal and Installation"</u>.

NG >> Repair or replace harness as necessary.



# 8. CHECK PBR REFERENCE VOLTAGE AND GROUND CIRCUITS

- 1. Turn ignition switch OFF.
- 2. Disconnect the front air control harness connector.
- Check continuity between front air control harness connector M50 (B) terminal 28 and front air control harness connector M49 (A) terminal 3.

# Continuity should exist.

# OK or NG

OK >> GO TO 10. NG >> GO TO 9.

# $9.\mathsf{CHECK}$ PBR REFERENCE VOLTAGE CIRCUIT FOR OPEN

- 1. Disconnect the air mix door motor (rear) harness connector.
- Check continuity between air mix door motor (rear) harness connector B146 (B) terminal 3 and front air control harness connector M50 (C) terminal 28.

# 28 - 3 : Continuity should exist.

Check continuity between air mix door motor (rear) harness connector B146 (B) terminal 2 and front air control harness connector M49 (A) terminal 3.

# 3 - 2 : Continuity should exist.

# A B B DISCONNECT C C 28 WJIA2060E

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### OK or NG

OK >> Replace air mix door motor (rear). Refer to ATC-151, "Removal and Installation".

NG >> Repair or replace harness as necessary.

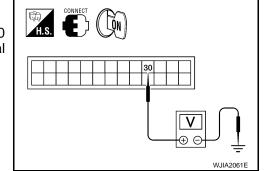
# 10. CHECK PBR FEEDBACK VOLTAGE

- 1. Reconnect the front air control harness connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between front air control harness connector M50 terminal 30 and ground while rotating temperature control dial (rear) from maximum cold to maximum hot.

# Voltage : Approx. 0 - 5V

# OK or NG

OK >> GO TO 12. NG >> GO TO 11.



11. CHECK PBR FEEDBACK SIGNAL CIRCUIT FOR SHORT TO GROUND

### < SERVICE INFORMATION >

- Turn ignition switch OFF.
- 2. Disconnect front air control harness connector.
- 3. Check continuity between front air control harness connector M50 terminal 30 and ground.

# Continuity should not exist.

# OK or NG

OK >> Replace front air control. Refer to ATC-127, "Removal and Installation".

NG >> Repair or replace harness as necessary.

# 12. CHECK PBR FEEDBACK CIRCUIT FOR OPEN

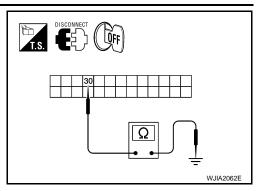
- Turn ignition switch OFF.
- 2. Disconnect the air mix door motor (rear) harness connector and front air control harness connector.
- 3. Check continuity between air mix door motor (rear) harness connector B146 (B) terminal 4 and front air control harness connector M50 (A) terminal 30.

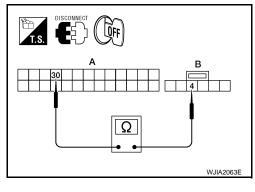
# Continuity should exist.

# OK or NG

OK >> Replace air mix door motor (rear). Refer to ATC-151, "Removal and Installation".

NG >> Repair or replace harness as necessary.





Intake Door Motor Circuit

SYMPTOM:

Intake door does not change.

Intake door motor does not operate normally.

# INSPECTION FLOW

# 1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - REC ( $extit{4.5}$ )

- 1. Press the vent mode (\*).
- 2. Press REC ( ) switch. The REC ( ) indicator should illuminate.
- 3. Press REC ( ) switch again. The REC ( ) indicator should go out.
- 4. Listen for intake door position change (you should hear blower sound changes slightly).

# Can a symptom be duplicated?

YES >> GO TO 3.

NO >> GO TO 2.

# 2.PERFORM COMPLETE OPERATIONAL CHECK

Perform a complete operational check and check for any symptoms. Refer to ATC-47, "Operational Check (Front)".

### Can a symptom be duplicated?

>> Refer to ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair".

NO >> System OK.

# 3.CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

# 4. CHECK THE INTAKE DOOR MOTOR CIRCUITS

Perform diagnostic procedure for the intake door motor. Refer to "Intake Door Motor Circuit".

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### < SERVICE INFORMATION >

# OK or NG

OK >> GO TO 5.

NG >> Replace front air control or repair wiring. Refer to <a href="ATC-127">ATC-127</a>, "Removal and Installation".

# ${f 5.}$ CHECK INTAKE DOOR OPERATION

Check and verify intake door mechanism for smooth operation.

### OK or NG

OK >> Replace intake door motor. Refer to ATC-145.

NG >> Repair intake door mechanism.

# SYSTEM DESCRIPTION

### Component Parts

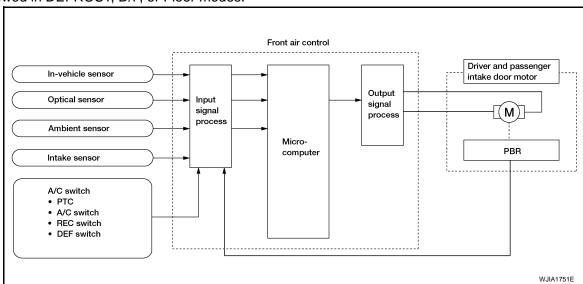
Intake door control system components are:

- Front air control
- Intake door motor (driver and passenger)
- PBR (built into intake door motors)
- In-vehicle sensor
- · Ambient sensor
- · Optical sensor
- · Intake sensor

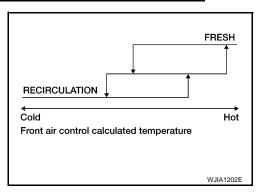
# System Operation

The intake door control determines the intake door (driver and passenger) positions based on the position of the recirculation switch. When the recirculation switch is depressed the intake door motors rotate closing off the fresh air inlet and recirculating the cabin air. If the recirculation switch is depressed again, the intake door motors rotate in the opposite direction, again allowing fresh air into the cabin.

In the AUTO mode, the front air control determines the intake doors positions based on the ambient temperature, the intake air temperature and the in-vehicle temperature. When the DEFROST, or OFF switches are pushed or A/C switch is OFF, the front air control sets the intake doors at the fresh position. Recirculation is not allowed in DEFROST, D/F, or Floor modes.



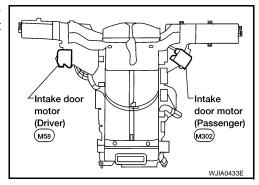
Intake Doors Control Specification



### COMPONENT DESCRIPTION

Intake door motors

The driver and passenger intake door motors are attached to the intake unit. They rotate so that air is drawn from inlets set by the front air control. Motor rotation is conveyed to a lever which activates the intake door.

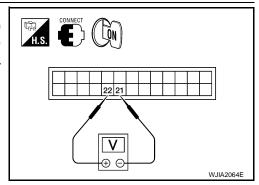


# DIAGNOSTIC PROCEDURE FOR INTAKE DOOR MOTOR (DRIVER)

# 1. CHECK FRONT AIR CONTROL FOR POWER AND GROUND

- 1. Turn ignition switch ON.
- Check voltage between front air control harness connector M49 terminal 22 and terminal 21 while placing the HVAC system into self-diagnostic mode. Refer to <u>ATC-45</u>, "A/C System Self-Diagnosis Function".

Connector	Terminals		Condition	Voltage
	(+)	(-)	Condition	(Approx.)
Front air control: M49	22	21	Self-diagnostic mode	Battery volt- age



# OK or NG

OK >> GO TO 3.

NG >> GO TO 2.

# $2. \mathsf{CHECK}$ intake door motor (driver) circuits for short to ground

- 1. Turn ignition switch OFF.
- 2. Disconnect the front air control harness connector.
- 3. Check continuity between front air control harness connector M49 terminal 22, 21 and ground.

22 - Ground : Continuity should not exist.21 - Ground : Continuity should not exist.

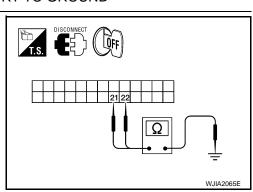
### OK or NG

OK >> Replace front air control. Refer to <u>ATC-127, "Removal and Installation"</u>.

NG >> Repair or replace harness as necessary.

# 3.CHECK FRONT AIR CONTROL FOR GROUND AND POWER

- 1. Press the "BACK" button repeatedly to exit out of self-diagnostic mode.
- Check voltage between front air control harness connector M49 terminal 22 and terminal 21 while placing the HVAC system into self-diagnostic mode. Refer to <u>ATC-45</u>. "A/C System Self-Diagnosis Function".



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### < SERVICE INFORMATION >

Connector	Terminals		Condition	Voltage
	(+)	(-)	Condition	(Approx.)
Front air control: M49	21	22	Self-diagnostic mode	Battery voltage

# OK or NG

OK >> GO TO 4.

NG >> Replace front air control. Refer to ATC-127, "Removal and Installation".

4. CHECK INTAKE DOOR MOTOR (DRIVER) AND CIRCUITS FOR OPEN

- 1. Turn ignition switch OFF.
- Disconnect the front air control harness connector.
- Check continuity between front air control harness connector M49 terminal 22 and terminal 21.

# Continuity should exist.

### OK or NG

OK >> Replace intake door motor (driver). Refer to ATC-146. "Removal and Installation".

>> GO TO 5. NG



- 1. Disconnect the intake door motor (driver) harness connector.
- 2. Check continuity between front air control harness connector M49 (A) terminal 22, 21 and the intake door motor (driver) harness connector M58 (B) terminal 1, 6.

: Continuity should exist. 1 - 22 6 - 21 : Continuity should exist.

# OK or NG

OK >> Replace intake door motor (driver). Refer to ATC-146, "Removal and Installation".

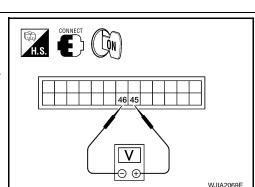
NG >> Repair or replace harness as necessary.

# DIAGNOSTIC PROCEDURE FOR INTAKE DOOR MOTOR (PASSENGER)

# 1. CHECK FRONT AIR CONTROL FOR POWER AND GROUND

- Turn ignition switch ON.
- Check voltage between front air control harness connector M50 terminal 45 and terminal 46 while placing the HVAC system into self-diagnostic mode. Refer to ATC-45, "A/C System Self-Diagnosis Function".

Connector	Terminals		Condition	Voltage
	(+)	(-)	Condition	(Approx.)
Front air control: M50	45	46	Self-diagnostic mode	Battery volt- age



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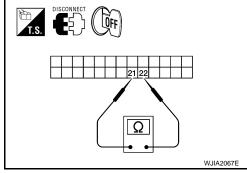
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# OK or NG

OK >> GO TO 3.

NG >> GO TO 2.

2.check intake door motor (passenger) circuits for short to ground



### < SERVICE INFORMATION >

- 1. Turn ignition switch OFF.
- 2. Disconnect the front air control harness connector.
- 3. Check continuity between front air control harness connector M50 terminal 46, 45 and ground.

46 - Ground : Continuity should not exist.45 - Ground : Continuity should not exist.

### OK or NG

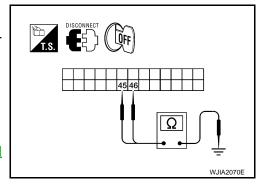
OK >> Replace front air control. Refer to <u>ATC-127</u>, "Removal and Installation".

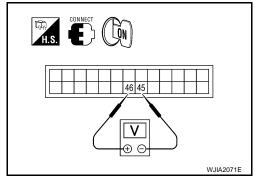
NG >> Repair or replace harness as necessary.

# 3.CHECK FRONT AIR CONTROL FOR GROUND AND POWER

- 1. Press the "BACK" button repeatedly to exit out of self-diagnostic mode.
- Check voltage between front air control harness connector M50 terminal 46 and terminal 45 while placing the HVAC system into self-diagnostic mode. Refer to <u>ATC-45</u>, "A/C System Self-Diagnosis Function".

Connector	Terminals		Condition	Voltage	
Connector	(+)	(-)	Condition	(Approx.)	
Front air control: M50	46	45	Self-diagnostic mode	Battery voltage	





### OK or NG

OK >> GO TO 4.

NG >> Replace front air control. Refer to ATC-127, "Removal and Installation".

# 4. CHECK INTAKE DOOR MOTOR (PASSENGER) AND CIRCUITS FOR OPEN

- 1. Turn ignition switch OFF.
- 2. Disconnect the front air control harness connector.
- 3. Check continuity between front air control harness connector M50 terminal 46 and terminal 45.

### **Continuity should exist.**

### OK or NG

OK >> Replace intake door motor (passenger). Refer to <u>ATC-146, "Removal and Installation"</u>.

NG >> GO TO 5.

# DISCONNECT OFF

# ${f 5.}$ CHECK INTAKE DOOR MOTOR (PASSENGER) CIRCUITS FOR OPEN

Disconnect the intake door motor (passenger) harness connector.

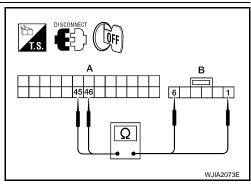
 Check continuity between front air control harness connector M50 terminal 46, 45 and the intake door motor (passenger) harness connector terminal 1, 6.

46 - 1 : Continuity should exist.45 - 6 : Continuity should exist.

### OK or NG

OK >> Replace intake door motor (passenger). Refer to <u>ATC-146, "Removal and Installation"</u>.

NG >> Repair or replace harness as necessary.



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### < SERVICE INFORMATION >

### **Defroster Door Motor Circuit**

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### SYMPTOM:

- Defroster door does not change.
- · Defroster door does not operate normally.

### INSPECTION FLOW

# 1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - DEFROSTER DOOR

- 1. Press the vent switch (\*).
- 2. Press the defrost switch ( ). Defroster indicator should illuminate.
- 3. Listen for defroster door position change (blower sound should change slightly).

### Can the symptom be duplicated?

YES >> GO TO 3. NO >> GO TO 2.

## 2.CHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to ATC-47, "Operational Check (Front)".

### Does another symptom exist?

YES >> Refer to ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair".

NO >> System OK.

# 3.CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

### 4. CHECK DEFROSTER DOOR MOTOR

Perform diagnostic procedure for defroster door motor. Refer to "DIAGNOSTIC PROCEDURE FOR DEFROSTER DOOR MOTOR".

### OK or NG

OK >> GO TO 5.

NG >> Repair PBR circuit or replace defroster door motor. Refer to ATC-144.

### 5. CHECK DEFROSTER DOOR OPERATION

Check and verify defroster door mechanism for smooth operation.

### OK or NG

OK >> Replace defroster door motor. Refer to ATC-144.

NG >> Repair defroster door mechanism.

### SYSTEM DESCRIPTION

### Component Parts

Defroster door control system components are:

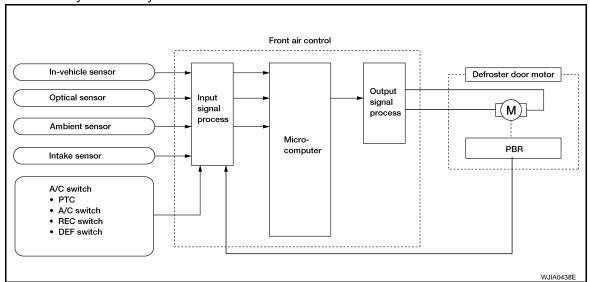
- Front air control
- Defroster door motor
- PBR (built into defroster door motor)
- · In-vehicle sensor
- · Ambient sensor
- · Optical sensor
- · Intake sensor

### System Operation

The front air control determines defroster door position based on the position of the defroster switch. When the defroster switch is depressed, the defroster door motor rotates directing air to the defroster ducts. When any mode other than defroster is selected, the defroster motor rotates in the opposite direction closing off air flow to the defroster ducts.

### < SERVICE INFORMATION >

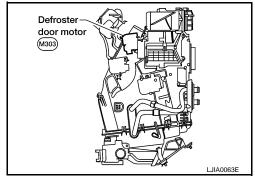
In the AUTO mode, the front air control determines defroster door position based on the ambient temperature, the intake air temperature and the in-vehicle temperature. Auto mode may be floor/defrost mode, but full defrost mode is only a manually selected mode.



### COMPONENT DESCRIPTION

### Defroster door motor

The defroster door motor is attached to the front heater & cooling unit assembly. The front air control sends voltage to rotate the defroster door directing the air flow either to the defroster ducts, or to the floor ducts, depending on which way the voltage and ground are applied to the motor leads. Motor rotation is conveyed to a lever which activates the defroster door.

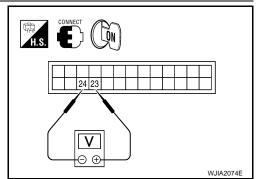


### DIAGNOSTIC PROCEDURE FOR DEFROSTER DOOR MOTOR

# 1. CHECK FRONT AIR CONTROL FOR POWER AND GROUND

- 1. Turn ignition switch ON.
- Check voltage between front air control harness connector M49 terminal 24 and terminal 23 while placing the HVAC system into self-diagnostic mode. Refer to <u>ATC-45</u>, "A/C System Self-Diagnosis Function"

Connector	Terminals		Condition	Voltage
Connector	(+)	(-)	Condition	(Approx.)
Front air control: M49	23	24	Self-diagnostic mode	Battery volt- age



### OK or NG

OK >> GO TO 3. NG >> GO TO 2.

2.CHECK DEFROSTER DOOR MOTOR CIRCUITS FOR SHORT TO GROUND

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### < SERVICE INFORMATION >

- 1. Turn ignition switch OFF.
- Disconnect the front air control harness connector.
- 3. Check continuity between front air control harness connector M49 terminal 23, 24 and ground.

24 - Ground : Continuity should not exist.23 - Ground : Continuity should not exist.

### OK or NG

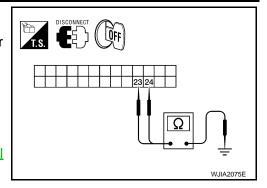
OK >> Replace front air control. Refer to <u>ATC-127</u>, "Removal and Installation".

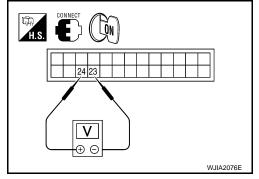
NG >> Repair or replace harness as necessary.

# 3.CHECK FRONT AIR CONTROL FOR GROUND AND POWER

- Press the "BACK" button repeatedly to exit self-diagnostic mode.
- Check voltage between front air control harness connector M49 terminal 23 and terminal 24 while placing the HVAC system into self-diagnostic mode. Refer to <u>ATC-45</u>, "A/C System Self-Diagnosis Function".

Connector	Terminals		Condition	Voltage
Connector	(+)	(-)	Condition	(Approx.)
Front air control: M49	24	23	Self-diagnostic mode	Battery voltage





### OK or NG

OK >> GO TO 4.

NG >> Replace front air control. Refer to ATC-127, "Removal and Installation".

### 4. CHECK DEFROSTER DOOR MOTOR AND CIRCUITS FOR OPEN

- 1. Turn ignition switch OFF.
- 2. Disconnect the front air control harness connector.
- 3. Check continuity between front air control harness connector M49 terminal 23 and terminal 24.

### Continuity should exist.

### OK or NG

OK >> Replace defroster door motor. Refer to ATC-144.

NG >> GO TO 5.

# 5. CHECK DEFROSTER DOOR MOTOR CIRCUITS FOR OPEN

- 1. Disconnect the defroster door motor harness connector.
- Check continuity between front air control harness connector M49 (A) terminal 24, 23 and the defroster door motor harness connector M303 (B) terminal 1, 6.

24 - 1 : Continuity should exist.23 - 6 : Continuity should exist.

### OK or NG

OK >> Replace defroster door motor. Refer to ATC-144.

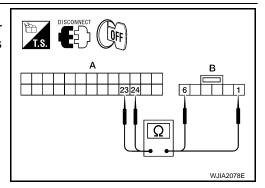
NG >> Repair or replace harness as necessary.

### Front Blower Motor Circuit

DISCONNECT OFF

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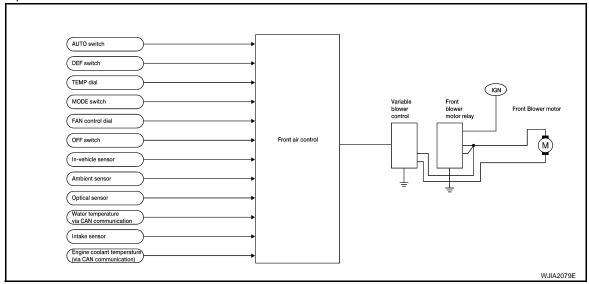
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< SERVICE INFORMATION >	
Blower motor operation is malfunctioning.	Δ
INSPECTION FLOW	А
1.CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - FRONT BLOWER	
<ol> <li>Rotate the blower control dial clockwise. Blower should operate.</li> <li>Rotate the blower control dial clockwise, and continue checking blower speed and fan symbol until all speeds are checked.</li> </ol>	В
Can the symptom be duplicated? YES >> GO TO 3.	С
NO >> GO TO 3.	
2.CHECK FOR ANY SYMPTOMS	D
Perform a complete operational check for any symptoms. Refer to ATC-47, "Operational Check (Front)".	
Does another symptom exist?	Е
YES >> Refer to <u>ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair"</u> . NO >> System OK.	
3.CHECK FOR SERVICE BULLETINS	F
Check for any service bulletins.	
CO TO 4	G
>> GO TO 4.  4. PERFORM SELF-DIAGNOSIS	
Perform self-diagnosis to check for any codes. Refer to ATC-45, "A/C System Self-Diagnosis Function".	Н
Are any self-diagnosis codes present?	
YES >> Refer to ATC-45, "A/C System Self-Diagnosis Function".	
NO >> GO TO 5.	
5. CHECK BLOWER MOTOR OPERATION	
Check and verify blower motor operates in all speeds.	ATC
Does blower motor operate in all speeds?	
YES >> GO TO 6.  NO >> Refer to "DIAGNOSTIC PROCEDURE FOR BLOWER MOTOR".	17
6. RECHECK FOR ANY SYMPTOMS	K
Perform a complete operational check for any symptoms. Refer to ATC-47, "Operational Check (Front)".	
Does another symptom exist?	L
YES >> Refer to ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair".	
NO >> Replace front air control. Refer to <u>ATC-127, "Removal and Installation"</u> .	M
SYSTEM DESCRIPTION	171
Component Parts	N.1
Blower speed control system components are:	N
Front air control     Front Blower motor	
Front Blower motor relay	0
<ul> <li>Variable blower control (front)</li> <li>In-vehicle sensor</li> </ul>	
Ambient sensor	Р
Optical sensor	
<ul><li>Intake sensor</li><li>Engine coolant temperature (via CAN communication)</li></ul>	
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### System Operation



### **Automatic Mode**

In the automatic mode, the blower motor speed is calculated by the front air control and variable blower control (front) based on input from the in-vehicle sensor, optical sensor, intake sensor and ambient sensor, engine coolant temperature sensor (via CAN communication), and potentio temperature control (PTC).

When the air flow is increased, the duty ratio of the blower fan motor's drive signal is changed at 8%/sec. to prevent a sudden increase in air flow.

In addition to manual air flow control and the usual automatic air flow control, starting air flow control, low engine coolant temperature starting control and high passenger compartment temperature starting control are available.

### Starting Fan Speed Control

Start up from cold soak condition (Automatic mode).

In a cold start up condition where the engine coolant temperature is below 50°C (122°F), the blower will not operate at blower speed 1 for a short period of time (up to 210 seconds). The exact start delay time varies depending on the ambient and engine coolant temperatures.

In the most extreme case (very low ambient temperature) the blower starting delay will be 210 seconds as described above. After the engine coolant temperature reaches 50°C (122°F), or the 210 seconds has elapsed, the blower speed will increase to the objective blower speed.

Start up from normal operating or hot soak condition (Automatic mode).

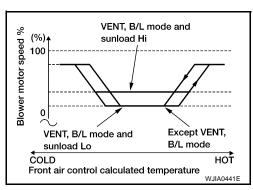
The blower will begin operation momentarily after the AUTO switch is pushed. The blower speed will gradually rise to the objective speed over a time period of 3 seconds or less (actual time depends on the objective blower speed).

### **Blower Speed Compensation**

### Sunload

When the in-vehicle temperature and the set temperature are very close, the blower will be operating at low speed. The speed will vary depending on the sunload. During conditions of low or no sunload, the blower operates at low speed. During high sunload conditions, the front air control causes the blower speed to increase.

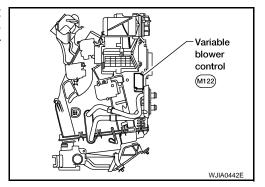
Blower Speed Control Specification



### COMPONENT DESCRIPTION

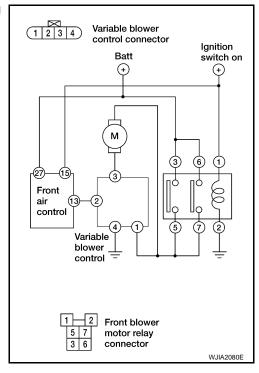
Variable Blower Control (Front)

The variable blower control (front) is located on the cooling unit assembly. The variable blower control (front) receives a gate voltage from the front air control to steplessly maintain the blower fan motor voltage in the 0 to 5 volt range (approx.).



### DIAGNOSTIC PROCEDURE FOR BLOWER MOTOR

SYMPTOM: Blower motor operation is malfunctioning under starting blower speed control.



### 1. CHECK FUSES

Check 20A fuses (No. 28 and 30, located in the fuse and fusible link box). For fuse layout. Refer to PG-79.

Fuses are good.

### OK or NG

OK >> GO TO 2.

NG >> GO TO 7.

2.CHECK FRONT BLOWER MOTOR POWER SUPPLY CIRCUIT

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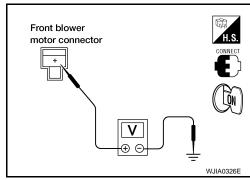
### < SERVICE INFORMATION >

- 1. Turn ignition switch ON.
- 2. Press the AUTO switch.
- 3. Check voltage between front blower motor harness connector M62 terminal (+) and ground.

### Battery voltage should exist.

### OK or NG

OK >> GO TO 12. NG >> GO TO 3.



# $\overline{3}$ .CHECK FRONT BLOWER MOTOR RELAY (SWITCH SIDE) POWER SUPPLY CIRCUIT

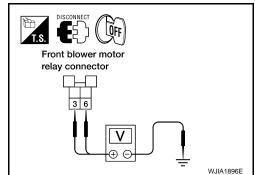
- 1. Turn ignition switch OFF.
- 2. Disconnect front blower motor relay connector.
- 3. Turn ignition switch ON.
- 4. Check voltage between front blower motor relay harness connector H-2 terminals 3 and 6 and ground.

### Battery voltage should exist.

### OK or NG

OK >> GO TO 4.

NG >> Repair harness or connector.



# 4. CHECK FRONT BLOWER MOTOR RELAY (COIL SIDE) POWER SUPPLY

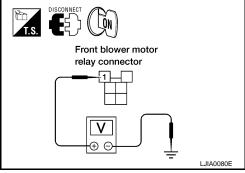
Check voltage between front blower motor relay connector H-2 terminal 1 and ground.

### Battery voltage should exist.

### OK or NG

OK >> GO TO 5.

NG >> Repair harness or connector.



# 5. CHECK FRONT BLOWER MOTOR RELAY (SWITCH SIDE) CIRCUIT FOR OPEN

- 1. Turn ignition switch OFF.
- 2. Disconnect front blower motor connector.
- 3. Check continuity between front blower motor relay harness connector H-2 terminals 5 and 7 and front blower motor harness connector M62 terminal (+).

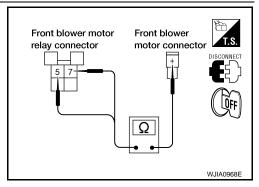
### Continuity should exist.

### OK or NG

OK >> GO TO 6.

NG >> Repair harness or connector.

6. CHECK FRONT BLOWER MOTOR RELAY GROUND CIRCUIT



### < SERVICE INFORMATION >

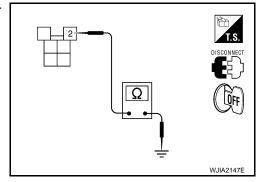
Check continuity between front blower motor relay harness connector H-2 terminal 2 and ground.

### Continuity should exist.

### OK or NG

OK >> Replace blower motor relay.

NG >> Repair harness or connector.



### 7. REPLACE FUSES

- 1. Replace fuses.
- 2. Turn ignition switch ON.
- 3. Activate the front blower motor.
- 4. Does fuse blow?

### Yes or No

Yes >> GO TO 8.

No >> Inspection End.

# 8.CHECK FRONT BLOWER MOTOR RELAY

- 1. Turn ignition switch OFF.
- 2. Check front blower motor relay. Refer to "Front Blower Motor Relay".

### OK or NG

OK >> GO TO 9.

NG >> Replace front blower motor relay.

### 9. CHECK FRONT BLOWER MOTOR

Check front blower motor. Refer to "Front Blower Motor".

### OK or NG

OK >> GO TO 10.

NG >> Replace front blower motor. Refer to ATC-135, "Removal and Installation".

# 10. Check front blower motor relay supply circuits for short

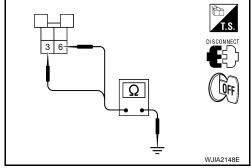
Check continuity between front blower motor relay harness connector H-2 terminals 6 and 3 and ground.

### Continuity should not exist.

### OK or NG

OK >> GO TO 11.

NG >> Repair harness or connector.



11. CHECK VARIABLE BLOWER CONTROL (FRONT) POWER SUPPLY CIRCUIT FOR SHORT

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### < SERVICE INFORMATION >

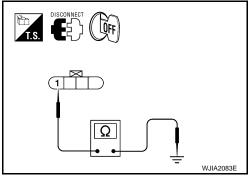
- 1. Disconnect variable blower control (front) harness connector.
- 2. Check continuity between variable blower control (front) harness connector M122 terminal 1 and ground.

### Continuity should not exist.

### OK or NG

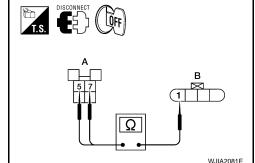
OK >> Replace variable blower control (front). Refer to <u>ATC-</u>154, "Removal and Installation".

NG >> Repair harness or connector.



# 12. Check variable blower control (front) power supply circuit for open

- 1. Turn ignition switch OFF.
- 2. Disconnect variable blower control (front) connector and front blower motor relay connector.
- 3. Check continuity between front blower motor relay harness connector H-2 (A) terminals 5 and 7 and variable blower control (front) harness connector M122 (B) terminal 1.



### Continuity should exist.

### OK or NG

OK >> GO TO 13.

NG >> Repair harness or connector.

# 13. CHECK FRONT BLOWER MOTOR

Check front blower motor. Refer to "Front Blower Motor".

### OK or NG

OK >> GO TO 14.

NG >> Replace front blower motor relay.

# 14. CHECK FRONT BLOWER MOTOR GROUND CIRCUIT

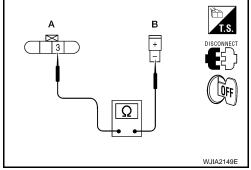
Check continuity between variable blower control (front) harness connector M122 (A) terminal 3 and front blower motor harness connector M62 (B) terminal (-).

# Continuity should exist.

### OK or NG

OK >> GO TO 15.

NG >> Repair harness or connector.



# 15. CHECK VARIABLE BLOWER CONTROL (FRONT) GROUND CIRCUIT

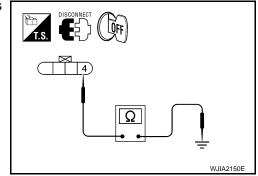
Check continuity between variable blower control (front) harness connector M122 terminal 4 and ground.

### Continuity should exist.

### OK or NG

OK >> GO TO 16.

NG >> Repair harness or connector.



# 16. CHECK VARIBLE BLOWER CONTROL SIGNAL CIRCUIT

### < SERVICE INFORMATION >

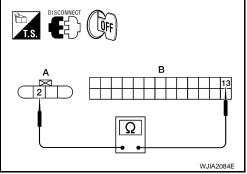
- 1. Disconnect front air control connector.
- Check continuity between front air control connector M49 (B) terminal 13 and variable blower control (front) connector M122 (A) terminal 2.

### Continuity should exist.

### OK or NG

OK >> GO TO 17.

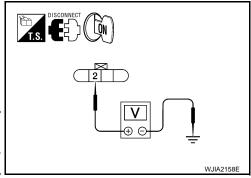
NG >> Repair harness or connector.



# 17. CHECK VARIBLE BLOWER CONTROL (FRONT) SIGNAL CIRCUIT

- Reconnect all disconnected parts except the variable blower control (front) connector.
- 2. Turn ignition switch ON.
- 3. Turn front blower motor to maximum speed.
- 4. Check voltage between variable blower control (front) harness connector M122 terminal 2 and ground.

Connector	Terminals		Voltage (Ap-	
Connector	(+)	(-)	prox.)	
Front air control: M122	2	Ground	5V	



### OK or NG

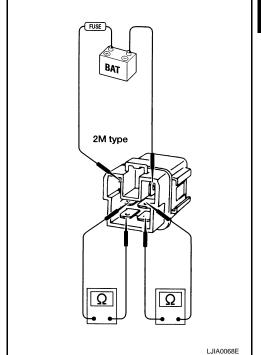
OK >> Replace variable blower control (front). Refer to <a href="ATC-154">ATC-154</a>, "Removal and Installation".

NG >> Replace front air control. Refer to ATC-127, "Removal and Installation".

### COMPONENT INSPECTION

### Front Blower Motor Relay

Check continuity between terminals by supplying 12 volts and ground to coil side terminals of relay.



Front Blower Motor

Confirm smooth rotation of the blower motor.

• Ensure that there are no foreign particles inside the blower unit.

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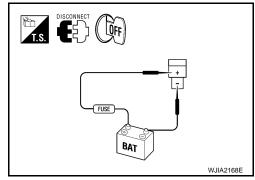
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### < SERVICE INFORMATION >

• Apply 12 volts to terminal (+) and ground to terminal (-) and verify that the motor operates freely and guietly.



### Rear Blower Motor Circuit

INFOID:0000000001718870

### SYMPTOM:

- Rear blower motor does not operate from the rear air control (front) and the rear air control (rear).
- Rear blower motor operates from rear air control (front) only.
- Rear blower motor operates from rear air control (rear) only.
- Rear blower motor speed does not match the rear air control (front) speed selected.
- Rear blower motor speed does not match the rear air control (rear) speed selected.
- Rear blower motor operates in high all the time when controlled from the rear air control (front).
- Rear blower motor operates in high all the time when controlled from the rear air control (rear).

### INSPECTION FLOW

# 1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - REAR AIR CONTROL (FRONT)

- 1. Press AUTO switch.
- 2. Turn the rear air control (front) blower control dial to the lowest speed and check for rear blower operation (REAR CTRL indicator off).
- 3. Continue checking that rear blower speed increases as the rear blower control dial is rotated clockwise.

### Does the rear blower motor operate correctly?

YES >> GO TO 3.

NO >> GO TO 2.

# 2.CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - REAR AIR CONTROL (REAR)

- 1. Press the REAR CTRL switch (indicator on) on the rear air control (front) to send control of the rear blower motor back the rear air control (rear).
- 2. Turn the rear air control (rear) blower control dial to the lowest speed and check for rear blower operation.
- 3. Continue checking that rear blower speed increases as the rear blower control dial is rotated clockwise.

### Does the rear blower motor operate correctly?

- YES >> Rear blower motor does not operate at any speed from the rear air control (front). Refer to "TROUBLE DIAGNOSIS PROCEDURE 1".
  - Rear blower motor operates in high speed all the time or does not match the rear air control (front) speed selected. Refer to "TROUBLE DIAGNOSIS PROCEDURE 2".
- NO >> Rear blower motor does not operate from the rear air control (front) and the rear air control (rear). Refer to "TROUBLE DIAGNOSIS PROCEDURE 3"

# 3.confirm symptom by performing operational check - rear air control (rear)

- 1. Press the REAR CTRL switch (indicator on) on the rear air control (front) to send control of the rear blower motor back the rear air control (rear).
- 2. Turn the rear air control (rear) blower control dial to the lowest speed and check for rear blower operation.
- 3. Continue checking that rear blower speed increases as the rear blower control dial is rotated clockwise.

### Does the rear blower motor operate correctly?

YES >> GO TO 4.

NO >> Check rear air control (rear). Refer to "TROUBLE DIAGNOSIS PROCEDURE 4".

### 4. CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

### < SERVICE INFORMATION >

>> GO TO 5.

# 5. RECHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to ATC-47, "Operational Check (Front)".

### Does another symptom exist?

YES >> Refer to ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair".

NO >> INSPECTION END.

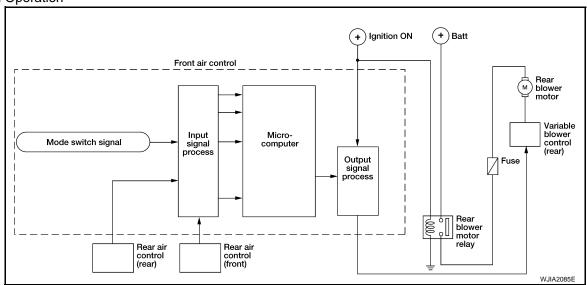
### SYSTEM DESCRIPTION

### **Component Parts**

Rear blower speed control system components are:

- Front air control
- Rear air control (front)
- Rear air control (rear)
- Variable blower control (rear)
- Rear blower motor
- · Rear blower motor relay

### System Operation



Rear Blower Control

### NOTE:

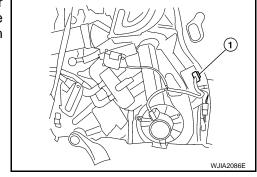
### The rear blower motor can only operate when the front blower motor is on.

When the rear air control (front) blower control dial is turned on and the REAR CTRL switch is pressed (indicator on), it allows the rear air control (rear) to control the rear blower motor speed. If the REAR CTRL switch is off (indicator off), the rear air control (front) controls the rear blower motor speed regardless of the rear air control (rear) blower speed control dial position.

### COMPONENT DESCRIPTION

### Variable Blower Control (Rear)

The variable blower control (rear) (1) is located on the rear blower motor case (1). The variable blower control (rear) receives a gate voltage from the front air control to steplessly maintain the blower fan motor voltage in the 0 to 5 volt range (approx.).



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### < SERVICE INFORMATION >

# 1.CHECK REAR AIR CONTROL (FRONT) POWER SUPPLY

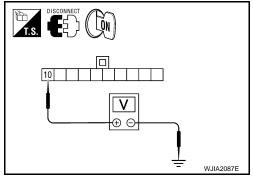
- 1. Disconnect rear air control (front) harness connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between rear air control (front) harness connector R19 terminal 10 and ground.

### Battery voltage should exist.

### OK or NG

OK >> GO TO 2.

NG >> Repair harness or connector.



# 2.CHECK REAR AIR CONTROL (FRONT) FRONT AUX BLOWER POT REFERENCE VOLTAGE

- 1. Disconnect rear air control (front) harness connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between rear air control (front) harness connector R19 terminal 6 and ground.

Connector	Terminals		Voltage (Ap-
Connector	(+)	(-)	prox.)
Rear air control (front): R19	6	Ground	5V

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### OK or NG

OK >> GO TO 3.

NG >> Repair harness or connector.

# 3.CHECK REAR AIR CONTROL (FRONT) GROUND CIRCUIT

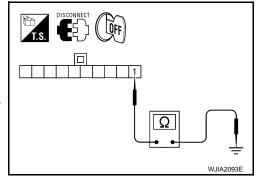
Check continuity between rear air control (front) harness connector R19 terminal 1 and ground.

### Continuity should exist.

### OK or NG

OK >> Replace rear air control (front). Refer to <u>ATC-127</u>, "Removal and Installation".

NG >> Repair harness or connector.



### TROUBLE DIAGNOSIS PROCEDURE 2

# 1.CHECK REAR AIR CONTROL (FRONT) POWER SUPPLY

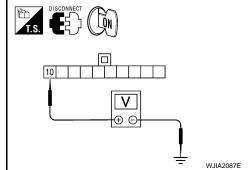
- 1. Disconnect rear air control (front) harness connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between rear air control (front) harness connector R19 terminal 10 and ground.

### Battery voltage should exist.

### OK or NG

OK >> GO TO 2.

NG >> Repair harness or connector.

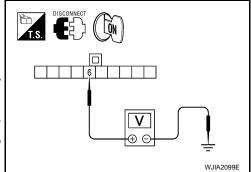


2.CHECK REAR AIR CONTROL (FRONT) FRONT AUX BLOWER POT REFERENCE VOLTAGE

### < SERVICE INFORMATION >

- 1. Disconnect rear air control (front) harness connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between rear air control (front) harness connector R19 terminal 6 and ground.

Connector	Terminals		Voltage (Ap-
Connector	(+)	(-)	prox.)
Rear air control (front): R19	6	Ground	5V



### OK or NG

OK >> GO TO 3. NG >> GO TO 4.

# ${f 3.}$ CHECK REAR AIR CONTROL (FRONT) GROUND CIRCUIT

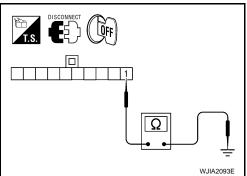
- 1. Turn ignition switch OFF.
- 2. Check continuity between rear air control (front) harness connector R19 terminal 1 and ground.

### **Continuity should exist.**

### OK or NG

OK >> Replace rear air control (front). Refer to <u>ATC-127</u>, "Removal and Installation".

NG >> Repair harness or connector.



# 4. CHECK REAR AIR CONTROL (FRONT) BLOWER POT CIRCUIT FOR OPEN

- Turn ignition switch OFF.
- 2. Disconnect front air control connector.
- Check continuity between front air control harness connector M50 (A) terminal 49 and rear air control (front) harness connector tor R19 (B) terminal 6.

### Continuity should exist.

### OK or NG

OK >> Replace front air control. Refer to <u>ATC-127</u>, "Removal and Installation".

NG >> Repair harness or connector.

### TROUBLE DIAGNOSIS PROCEDURE 3

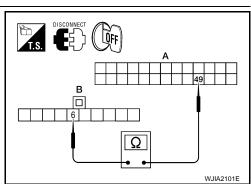
# 1. CHECK REAR AIR CONTROL (FRONT)

- 1. Disconnect rear air control (front) connector.
- 2. Turn ignition switch ON.
- 3. Press AUTO switch.

### Does rear blower motor operate in high speed?

YES >> GO TO 17. NO >> GO TO 2.

2.CHECK REAR BLOWER MOTOR POWER SUPPLY



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### < SERVICE INFORMATION >

- 1. Turn ignition switch OFF.
- 2. Disconnect rear blower motor harness connector.
- 3. Turn ignition switch ON.
- 4. Press AUTO switch.
- 5. Rotate rear air control (front) blower speed control dial to maximum speed (REAR CTRL indicator off).
- Check voltage between rear blower motor harness connector B134 terminal (+) and ground.

# Rear blower motor connector

### Battery voltage should exist.

### OK or NG

OK >> GO TO 3. NG >> GO TO 9.

# 3.check variable blower control (rear) power supply

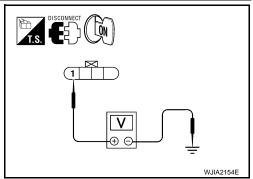
- 1. Turn ignition switch OFF.
- 2. Disconnect variable blower control (rear) connector.
- 3. Turn ignition switch ON.
- 4. Check voltage between variable blower control connector B151 terminal 1 and ground.

### Battery voltage should exist.

### OK or NG

OK >> GO TO 4.

NG >> Repair harness or connector.



## 4. CHECK VARIABLE BLOWER CONTROL (REAR) AUX BLOWER SPEED SIGNAL CIRCUIT FOR SHORT

Check voltage between variable blower control (rear) harness connector B151 terminal 2 and ground.

Connector	Ter	Voltage (Ap-	
	(+)	(-)	prox.)
Front air control: B151	2	Ground	4.5 V

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### OK or NG

OK >> GO TO 5. NG >> GO TO 8.

# 5.check variable blower control (rear) ground circuit

- 1. Turn ignition switch OFF.
- 2. Check continuity between variable blower control (rear) harness connector B151 terminal 4 and ground.

### Continuity should exist.

### OK or NG

OK >> GO TO 6.

NG >> Repair harness or connector.

# DISCONNECT OFF

# 6. CHECK REAR BLOWER MOTOR

Check rear blower motor. Refer to "Rear Blower Motor".

### OK or NG

OK >> GO TO 7.

NG >> Replace rear blower motor. Refer to ATC-135, "Removal and Installation".

### < SERVICE INFORMATION >

# 7.CHECK VARIABLE BLOWER CONTROL (REAR) BLOWER MOTOR GROUND CIRCUIT

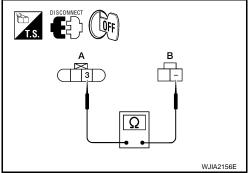
Check continuity between rear blower motor connector B134 terminal (-) and variable blower control (rear) connector B151 terminal 3.

### Continuity should exist.

### OK or NG

OK >> Replace front air control. Refer to <u>ATC-127, "Removal</u> and Installation".

NG >> Repair harness or connector.



# 8.CHECK VARIABLE BLOWER CONTROL (REAR) AUX BLOWER SPEED CIRCUIT FOR OPEN

- Turn ignition switch OFF.
- 2. Disconnect front air control connector.
- 3. Check continuity between front air control harness connector M49 (A) terminal 12 and variable blower control (rear) harness connector B151 (B) terminal 2.

### Continuity should exist.

### OK or NG

OK >> Replace front air control. Refer to <u>ATC-127, "Removal</u> and Installation".

NG >> Repair harness or connector.

### 9. CHECK FUSES

Check 15A fuses [Nos. 10 and 11, located in the fuse block (J/B)]. Refer to PG-78.

### OK or NG

OK >> GO TO 10.

NG >> GO TO 14.

## 10. CHECK REAR BLOWER MOTOR RELAY

Check rear blower motor relay. Refer to "Rear Blower Motor Relay".

### OK or NG

OK >> GO TO 11.

NG >> Replace rear blower motor relay.

11.CHECK REAR BLOWER MOTOR CIRCUIT BETWEEN REAR BLOWER MOTOR AND FUSE BLOCK (J/B)

- 1. Turn ignition switch OFF.
- 2. Disconnect fuse block (J/B) M3 harness connector.
- Check continuity between fuse block (J/B) harness connector M3 terminal 3N and 8N and rear blower motor harness connector tor B134 terminal (+).

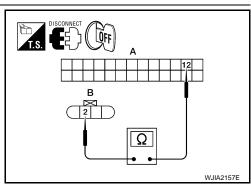
### **Continuity should exist.**

### OK or NG

OK >> GO TO 12.

NG >> Repair harness or connector.

12. CHECK REAR BLOWER MOTOR RELAY (COIL SIDE) GROUND CIRCUIT



Rear blower

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Fuse block

(J/B) connector

8N

motor connector

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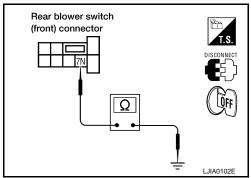
Check continuity between fuse block (J/B) harness connector M3 terminal 7N and ground.

### Continuity should exist.

### OK or NG

OK >> GO TO 13.

NG >> Repair harness or connector.



# 13. CHECK REAR BLOWER MOTOR RELAY (COIL SIDE) POWER SUPPLY CIRCUIT FOR OPEN

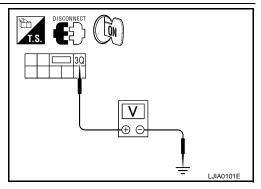
- 1. Turn ignition switch ON.
- 2. Check voltage between fuse block (J/B) connector E30 terminal 3Q and ground.

### Battery voltage should exist.

### OK or NG

OK >> Replace fuse block (J/B).

NG >> Repair harness or connector.



# 14. REPLACE FUSE

- 1. Turn ignition switch OFF.
- 2. Replace fuses.
- 3. Reconnect all disconnected parts.
- 4. Turn ignition switch ON.
- 5. Activate the rear blower motor from the rear air control (front).
- 6. Does fuse blow?

### Yes or No

Yes >> GO TO 15.

No >> Inspection End.

# 15. CHECK REAR BLOWER MOTOR

Check rear blower motor. Refer to "Rear Blower Motor".

### OK or NG

OK >> GO TO 16.

NG >> Replace rear blower motor. Refer to ATC-135, "Removal and Installation".

# 16. CHECK REAR BLOWER MOTOR POWER SUPPLY CIRCUIT FOR SHORT

- 1. Turn ignition switch OFF.
- 2. Disconnect fuse block (J/B) M3 harness connector and variable blower control (rear).
- 3. Check continuity between rear blower motor harness connector B134 terminal (+) and ground.

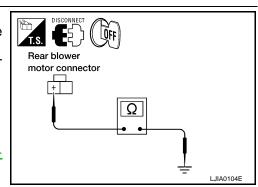
### Continuity should not exist.

### OK or NG

OK >> Replace variable blower control (rear). Refer to <u>ATC-154</u>, "Removal and Installation".

NG >> Repair harness or connector.

17. CHECK REAR AIR CONTROL (FRONT) POWER SUPPLY



### < SERVICE INFORMATION >

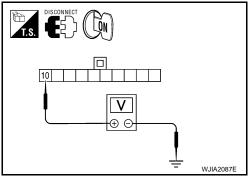
Check voltage between rear air control (front) harness connector R19 terminal 10 and ground.

### Battery voltage should exist.

### OK or NG

OK >> GO TO 18.

NG >> Repair harness or connector.



# 18. CHECK FRONT AIR CONTROL FRONT AUX BLOWER POT CIRCUIT FOR SHORT

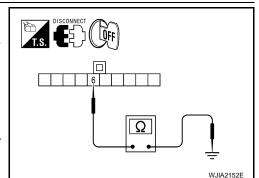
- 1. Turn ignition switch OFF.
- 2. Disconnect front air control harness connector M50.
- Check continuity between rear air control (front) harness connector R19 terminal 6 and ground.

### Continuity should not exist.

### OK or NG

OK >> Replace rear air control (front) Refer to <u>ATC-127</u>, "Removal and Installation".

NG >> Repair harness or connector.



### TROUBLE DIAGNOSIS PROCEDURE 4

# 1. CHECK REAR AIR CONTROL (REAR) REAR AUX BLOWER POT REFERENCE VOLTAGE

- 1. Turn ignition switch OFF.
- 2. Disconnect rear air control (rear) harness connector.
- 3. Turn ignition switch ON.
- 4. Check voltage between rear air control (rear) harness connector B150 terminal 6 and ground.

Connector	Terminals		Voltage (Ap-	
Connector	(+)	(-)	prox.)	
Rear air control (rear): B150	6	Ground	5V	

# DISCONNECT T.S. FED WAIA2099E

### OK or NG

OK >> GO TO 2.

NG >> GO TO 3.

# 2.CHECK REAR AIR CONTROL (REAR) GROUND CIRCUITS

- Turn ignition switch OFF.
- 2. Check continuity between rear air control (rear) harness connector B150 terminal 1, and 9 and ground.

### Continuity should exist.

### OK or NG

OK >> Replace rear air control (rear). Refer to <u>ATC-127,</u> <u>"Removal and Installation"</u>

NG >> Repair harness or connector.

DISCONNECT OFF

3.CHECK REAR AIR CONTROL (REAR) REAR AUX BLOWER POT FOR SHORT

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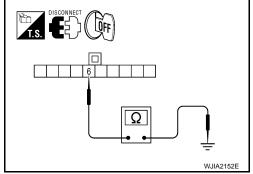
- 1. Turn ignition switch OFF.
- 2. Check continuity between rear air control (rear) harness connector B150 terminal 6 and ground.

### Continuity should not exist.

### OK or NG

OK >> GO TO 4.

NG >> Repair harness or connector.



4. CHECK REAR AIR CONTROL (REAR) REAR AUX BLOWER POT BETWEEN FRONT AIR CONTROL AND REAR IAR CONTROL REAR

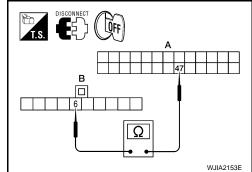
- 1. Disconnect front air control harness connector.
- Check continuity between front air control harness connector M50 (A) terminal 47 and rear air control (rear) harness connector tor B150 (B) terminal 6.

### Continuity should exist.

### OK or NG

OK >> Replace front air control. Refer to <u>ATC-127, "Removal and Installation"</u>.

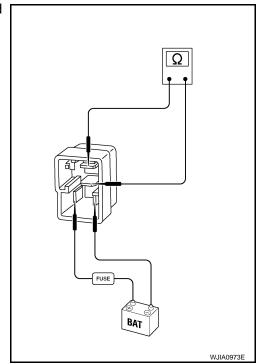
NG >> Repair harness or connector.



### COMPONENT INSPECTION

Rear Blower Motor Relay

Check circuit continuity between terminals by supplying 12 volts and ground to coil side terminals of relays.

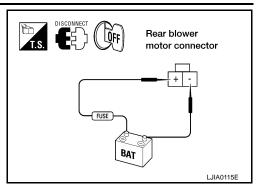


Rear Blower Motor

Check that there are no foreign particles inside the intake unit.

### < SERVICE INFORMATION >

Apply 12 volts to terminal (+) and ground to terminal (-) and ensure that the blower motor rotates freely and quietly.



### Rear Air Temperature Control Circuit

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### SYMPTOM:

Temperature cannot be adjusted from the rear air control.

### INSPECTION FLOW

## 1.CONFIRM SYMPTOM BY PERFORMING REAR AIR CONTROL (FRONT) OPERATIONAL CHECK

- Press AUTO switch (rear air controls only operate when front blower is on).
- Turn the rear blower motor to maximum speed from the rear air control (front).
- Turn rear air control (front) temperature/mode control dial clockwise and then counterclockwise (REAR CTRL indicator off).
- 4. Check for hot air at rear floor discharge air outlets in the maximum heat position and cold air at rear roof discharge air outlets in the maximum cold position.

### Does the rear air control (front) operate properly?

YES >> GO TO 2.

NO >> Check rear air control (front). Refer to "DIAGNOSTIC PROCEDURE FOR REAR AIR CONTROL (FRONT)".

# 2.confirm symptom by performing rear air control (rear) operational check

- Press the REAR CTRL switch on rear air control (front) to send control to the rear air control (rear).
- 2. Turn the rear blower motor to maximum speed from the rear air control (rear).
- Turn rear air control (rear) temperature/mode control dial slowly clockwise and then counterclockwise (REAR CTRL indicator on).
- 4. Check for hot air at rear floor discharge air outlets in the maximum heat position and cold air at rear roof discharge air outlets in the maximum cold position.

### Does the rear air control (rear) operate properly?

YES >> GO TO 3.

NO >> Check rear air control (rear). Refer to "DIAGNOSTIC PROCEDURE FOR REAR AIR CONTROL (REAR)".

# 3.CHECK FOR ANY SYMPTOMS

Perform a complete operational check (rear) for any symptoms. Refer to ATC-48, "Operational Check (Rear)". Does another symptom exist?

YES >> Refer to ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair".

NO >> System OK.

### 4.CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

### >> GO TO 5.

## 5. PERFORM SELF-DIAGNOSIS

Perform self-diagnosis to check for any codes. Refer to ATC-45, "A/C System Self-Diagnosis Function".

### Are any self-diagnosis codes present?

YES >> Refer to ATC-45, "A/C System Self-Diagnosis Function".

NO >> System OK. **ATC** 

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### < SERVICE INFORMATION >

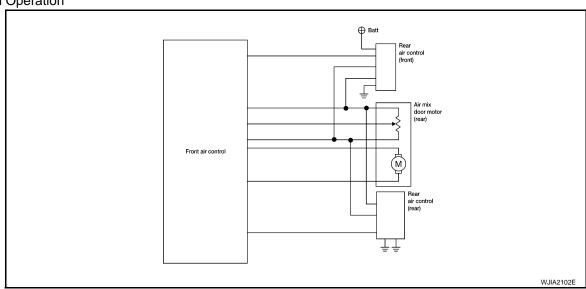
### SYSTEM DESCRIPTION

### **Component Parts**

Rear air control system components are:

- Front air control
- Rear air control (front)
- Rear air control (rear)
- Air mix door motor (rear)

### **System Operation**



### Rear Air Control

The front air control must be turned on before either rear air control can be used. When the REAR CTRL indicator is off the rear air control (front) will control all rear blower motor speeds and the rear temperature/mode operations. When the REAR CTRL switch is pressed (indicator on), the rear air control (rear) will control all the rear blower motor speeds and the rear temperature/mode operations.

### DIAGNOSTIC PROCEDURE FOR REAR AIR CONTROL (FRONT)

### SYMPTOM:

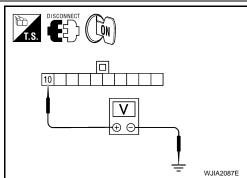
- Temperature/mode operation is malfunctioning.
- 1. CHECK REAR AIR CONTROL (FRONT) POWER SUPPLY
- 1. Disconnect rear air control (front) harness connector.
- 2. Turn ignition switch ON.
- Check voltage between rear air control (front) harness connector R19 terminal 10 and ground.

### Battery voltage should exist.

### OK or NG

OK >> GO TO 2.

NG >> Repair harness or connector.

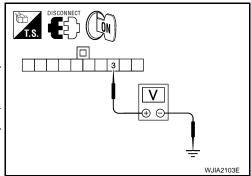


# 2.CHECK REAR AIR CONTROL (FRONT) REFERENCE VOLTAGE

### < SERVICE INFORMATION >

Check voltage between rear air control (front) harness connector R19 terminal 3 and ground.

Connector	Terminals		Voltage (Ap-	
Connector	(+)	(-)	prox.)	
Rear air control (front): R19	3	Ground	4.5V	



### OK or NG

OK >> GO TO 3. NG >> GO TO 6.

# 3.CHECK REAR AIR CONTROL (FRONT) AUX TEMP POT VOLTAGE

Check voltage between rear air control (front) harness connector R19 terminal 7 and ground.

Connector	Terminals		Voltage (Ap-
Connector	(+)	(-)	prox.)
Rear air control (front): R19	7	Ground	4.5V

# DISCONNECT CON V WJIA2104E

### OK or NG

OK >> GO TO 4. NG >> GO TO 7.

# 4. CHECK REAR AIR CONTROL (FRONT) GROUND CIRCUITS

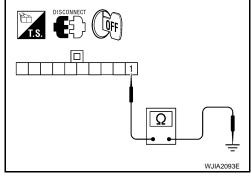
- Turn ignition switch OFF.
- Check continuity between rear air control (front) harness connector R19 terminal 1 and ground.

### **Continuity should exist.**

### OK or NG

OK >> GO TO 5.

NG >> Repair harness or connector.



# 5. CHECK REAR AIR CONTROL (FRONT) REFERENCE GROUND CIRCUIT

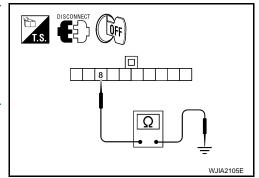
Check continuity between rear air control (front) harness connector R19 terminal 8 and ground.

### Continuity should exist.

### OK or NG

OK >> Replace rear air control (front). Refer to <u>ATC-127.</u> "Removal and Installation".

NG >> GO TO 8.



6.check rear air control (front) reference voltage circuit

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### < SERVICE INFORMATION >

- Turn ignition switch OFF.
- 2. Disconnect front air control connector.
- Check continuity between front air control harness connector M50 (A) terminal 28 and rear air control (front) harness connector tor R19 (B) terminal 3.

### Continuity should exist.

### OK or NG

OK >> Replace front air control. Refer to <u>ATC-127</u>, "Removal and Installation".

NG >> Repair harness or connector.

# 7. CHECK REAR AIR CONTROL (FRONT) AUX TEMP POT CIRCUIT

- 1. Turn ignition switch OFF.
- 2. Disconnect front air control connector.
- Check continuity between front air control harness connector M50 (A) terminal 50 and rear air control (front) harness connector tor R19 (B) terminal 7.

### Continuity should exist.

### OK or NG

OK >> Replace front air control. Refer to <u>ATC-127, "Removal and Installation"</u>.

NG >> Repair harness or connector.

### 8.CHECK REAR AIR CONTROL (FRONT) REFERENCE GROUND CIRCUIT FOR OPEN

- 1. Disconnect front air control connector.
- Check continuity between front air control harness connector M49 (A) terminal 3 and rear air control (front) harness connector R19 (B) terminal 8.

### Continuity should exist.

### OK or NG

OK >> Replace front air control. Refer to <u>ATC-127, "Removal and Installation"</u>.

NG >> Repair harness or connector.

# DISCONNECT OFF

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### DIAGNOSTIC PROCEDURE FOR REAR AIR CONTROL (REAR)

# $1.\mathsf{CHECK}$ REAR AIR CONTROL (REAR) AUX TEMPERATURE POT VOLTAGE

- 1. Turn ignition switch OFF.
- 2. Disconnect rear air control (rear).
- 3. Turn ignition switch ON.
- 4. Check voltage between rear air control (rear) harness connector B150 terminal 7 and ground.

Connector	Teri	Voltage (Ap-	
Connector	(+)	(-)	prox.)
Rear air control (rear): B150	7	Ground	4.5V

# T.S. DISCONNECT V WJJA2110E

### OK or NG

OK >> GO TO 2.

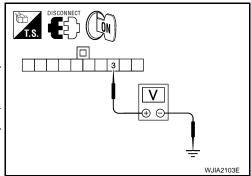
NG >> GO TO 5.

2.CHECK REAR AIR CONTROL (REAR) REFERENCE VOLTAGE

### < SERVICE INFORMATION >

Check voltage between rear air control (rear) harness connector B150 terminal 3 and ground.

Connector	Terminals		Voltage (Ap-	
Connector	(+)	(-)	prox.)	
Rear air control (rear): B150	3	Ground	4.5V	



### OK or NG

OK >> GO TO 3. NG >> GO TO 6

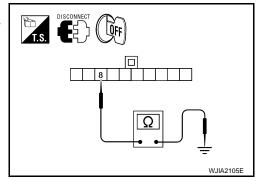
# 3.CHECK REAR AIR CONTROL (REAR) REFERENCE RETURN GROUND

- 1. Turn ignition switch OFF.
- 2. Check continuity between rear air control (rear) harness connector B150 terminal 8 and ground.

### Continuity should exist.

### OK or NG

OK >> GO TO 4. NG >> GO TO 7.



# 4. CHECK REAR AIR CONTROL (REAR) GROUND CIRCUITS

1. Check continuity between rear air control (rear) harness connector B150 terminal 9 and ground.

### Continuity should exist.

2. Check continuity between rear air control (rear) harness connector B150 terminal 1 and ground.

### Continuity should exist.

### OK or NG

OK >> Replace rear air control (rear). Refer to <u>ATC-127, "Removal and Installation"</u>.

NG >> Repair harness or connector.

5.CHECK REAR AUX TEMP CIRCUIT BETWEEN REAR AIR CONTROL (REAR) AND FRONT AIR CONTROL FOR OPEN

- 1. Turn ignition switch OFF.
- 2. Disconnect front air control connector.
- Check continuity between rear air control (rear) harness connector M50 (A) terminal 48 and rear air control (rear) harness connector B150 (B) terminal 7.

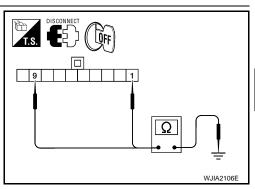
### Continuity should exist.

### OK or NG

OK >> Replace front air control. Refer to <u>ATC-127, "Removal and Installation"</u>.

NG >> Repair harness or connector.

 $oldsymbol{6}$  .CHECK REFERENCE VOLATAGE CIRCUIT BETWEEN REAR AIR CONTROL (REAR) AND FRONT AIR CONTROL FOR OPEN



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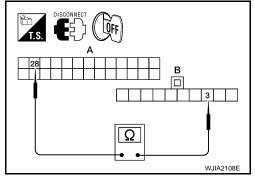
- 1. Turn ignition switch OFF.
- 2. Disconnect front air control connector.
- Check continuity between rear air control (rear) harness connector M50 (A) terminal 28 and rear air control (rear) harness connector B150 (B) terminal 3.

### Continuity should exist.

### OK or NG

OK >> Replace front air control. Refer to <u>ATC-127, "Removal and Installation"</u>.

NG >> Repair harness or connector.



7.CHECK REFERENCE RETURN GROUND CIRCUIT BETWEEN REAR AIR CONTROL (REAR) AND FRONT AIR CONTROL FOR OPEN

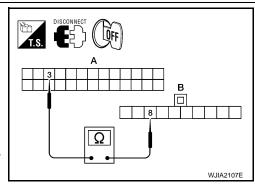
- 1. Turn ignition switch OFF.
- 2. Disconnect front air control connector.
- Check continuity between rear air control (rear) harness connector M49 (A) terminal 3 and rear air control (rear) harness connector B150 (B) terminal 8.

### Continuity should exist.

### OK or NG

OK >> Replace front air control. Refer to <u>ATC-127, "Removal and Installation"</u>.

NG >> Repair harness or connector.



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### Magnet Clutch Circuit

SYMPTOM: Magnet clutch does not engage.

### INSPECTION FLOW

# 1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - MAGNET CLUTCH

- 1. Turn ignition switch ON.
- 2. Press vent switch (\*).
- 3. Press the A/C switch.
- 4. Display shows 7, A/C. Confirm that the compressor clutch engages (sound or visual inspection). (Discharge air and blower speed will depend on ambient, in-vehicle and set temperatures.)

### Can the symptom be duplicated?

YES >> GO TO 3.

NO >> GO TO 2.

## 2. CHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to ATC-47. "Operational Check (Front)".

### Does another symptom exist?

YES >> Refer to ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair".

NO >> System OK.

### 3.CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

## 4. PERFORM SELF-DIAGNOSIS

Perform self-diagnosis to check for any codes. Refer to <u>ATC-45, "A/C System Self-Diagnosis Function"</u>. Are any self-diagnosis codes present?

YES >> Refer to ATC-45, "A/C System Self-Diagnosis Function".

NO >> GO TO 5.

### < SERVICE INFORMATION >

# 5. CHECK AMBIENT SENSOR

Check and verify ambient sensor circuit. Refer to ATC-117, "Ambient Sensor Circuit".

### >> GO TO 6.

### 6. CHECK INTAKE SENSOR

Check and verify intake sensor circuit. Refer to ATC-125, "Intake Sensor Circuit".

>> GO TO 7.

### 7. RECHECK FOR ANY SYMPTOMS

Perform a complete operational check for any symptoms. Refer to ATC-47, "Operational Check (Front)".

### Does another symptom exist?

YES >> Refer to ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair".

NO >> Replace front air control. Refer to ATC-127, "Removal and Installation".

### SYSTEM DESCRIPTION

The front air control controls compressor operation based on ambient and intake temperature and a signal from ECM.

### Low Temperature Protection Control

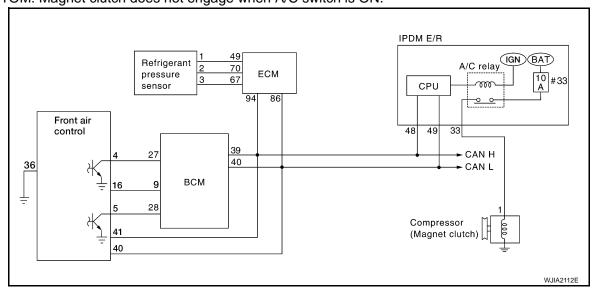
The front air control will turn the compressor ON or OFF as determined by a signal detected by the intake sensor and the ambient sensor.

When intake air temperature is higher than the preset value, the compressor turns ON. The compressor turns OFF when intake air temperature is lower than the preset value. That preset value is dependent on the ambient temperature, refer to the following table.

Ambient temperature °C (°F)	Compressor ON intake temperature C (°F)	Compressor OFF intake temperature C (°F)
0 (32)	2.5 (37)	2.0 (36)
10 (50)	2.5 (37)	2.0 (36)
20 (68)	2.5 (37)	1.5 (35)
30 (86)	2.0 (36)	1.0 (34)
40 (104)	2.0 (36)	1.0 (34)
50 (122)	2.0 (36)	1.0 (34)

### DIAGNOSTIC PROCEDURE FOR MAGNET CLUTCH

SYMPTOM: Magnet clutch does not engage when A/C switch is ON.



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### < SERVICE INFORMATION >

# 1. CHECK INTAKE SENSOR CIRCUIT

Check intake sensor. Refer to ATC-45, "A/C System Self-Diagnosis Function".

### OK or NG

OK >> GO TO 2.

NG >> Malfunctioning intake sensor. Refer to <a href="ATC-125">ATC-125</a>, "Intake Sensor Circuit".

### 2.PERFORM AUTO ACTIVE TEST

Perform Auto Active Test. Refer to PG-20, "Auto Active Test".

Does magnet clutch operate?

### Yes or No

Yes

>> • @WITH CONSULT-III GO TO 5.

• WITHOUT CONSULT-III GO TO 6.

No >> Check 10A fuse (No. 33, located in IPDM E/R), and GO TO 3.

# $3. \mathsf{CHECK}$ CIRCUIT CONTINUITY BETWEEN IPDM E/R AND COMPRESSOR

1. Turn ignition switch OFF.

2. Disconnect IPDM E/R connector and compressor (magnet clutch) connector.

3. Check continuity between IPDM E/R harness connector E124 terminal 33 and compressor harness connector F3 terminal 1.

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: Continuity should exist.

### OK or NG

OK >> GO TO 4.

NG >> Repair harness or connector.

# 4. CHECK MAGNET CLUTCH CIRCUIT

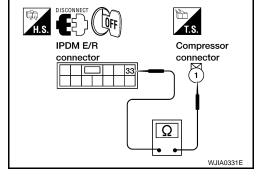
Check for operation sound when applying battery voltage direct current to terminal.

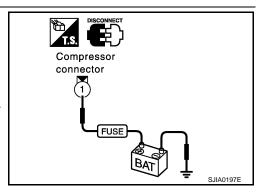
### OK or NG

OK >> Replace IPDM E/R. Refer to <u>PG-28. "Removal and Installation of IPDM E/R"</u>.

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>> Replace magnet clutch. Refer to <u>ATC-165, "Removal and Installation for Compressor Clutch"</u>.





# 5. CHECK BCM INPUT (COMPRESSOR ON) SIGNAL

Check compressor ON/OFF signal. Refer to ATC-29, "CONSULT-III Function (BCM)".

A/C SW ON : COMP ON SIG ON A/C SW OFF : COMP ON SIG OFF

### OK or NG

OK >> GO TO 8. NG >> GO TO 6.

6.CHECK CIRCUIT CONTINUITY BETWEEN BCM AND FRONT AIR CONTROL

### < SERVICE INFORMATION >

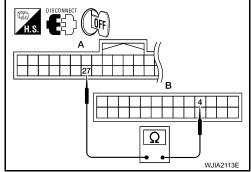
- 1. Turn ignition switch OFF.
- 2. Disconnect BCM connector and front air control connector.
- Check continuity between BCM harness connector M18 (A) terminal 27 and front air control harness connector M49 (B) terminal 4.

### Continuity should exist.

### OK or NG

OK >> GO TO 7.

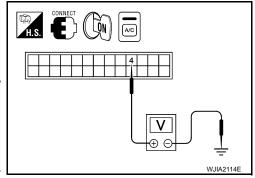
NG >> Repair harness or connector.



# 7.CHECK VOLTAGE FOR FRONT AIR CONTROL (COMPRESSOR ON SIGNAL)

- 1. Reconnect BCM connector and front air control connector.
- 2. Turn ignition switch ON.
- Check voltage between front air control harness connector M49 terminal 4 and ground.

	Terminals			
(	+)			Voltage
Front air con- trol connec- tor	Terminal No.	(-)		(Approx.)
M49	4	Ground	A/C switch: ON	0V
1419	4	Giouna	A/C switch: OFF	5V



### OK or NG

OK >> GO TO 8.

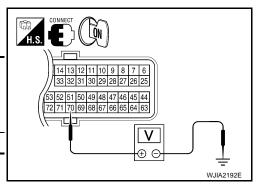
NG-1 >> If the voltage is approx. 5V when A/C switch is ON, replace front air control. Refer to <u>ATC-127, "Removal and Installation"</u>.

NG-2 >> If the voltage is approx. 0V when A/C switch is OFF, replace BCM. Refer to <u>BCS-18</u>, "Removal and Installation of BCM".

# 8. CHECK REFRIGERANT PRESSURE SENSOR

- Start engine.
- 2. Check voltage between ECM harness connector F54 terminal 70 and ground.

Terminals				
(	(+)		Condition	Voltage
ECM con- nector	Terminal No.	(-)		(Approx.)
F54	70	Ground	A/C switch: ON	0.36 - 3.88V



### OK or NG

OK >> GO TO 9.

NG  $\rightarrow$  Refer to <u>EC-603</u>.

9. CHECK BCM INPUT (FAN ON) SIGNAL

Check FAN ON/OFF signal. Refer to ATC-29, "CONSULT-III Function (BCM)".

FAN CONTROL SWITCH ON : FAN ON SIG ON FAN CONTROL SWITCH OFF : FAN ON SIG OFF

### OK or NG

OK >> GO TO 12. NG >> GO TO 10. ATC

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### < SERVICE INFORMATION >

# 10. Check circuit continuity between BCM and front air control

- 1. Turn ignition switch OFF.
- 2. Disconnect BCM connector and front air control connector.
- Check continuity between BCM harness connector M18 (A) terminal 28 and front air control harness connector M49 (B) terminal 5.

### Continuity should exist.

### OK or NG

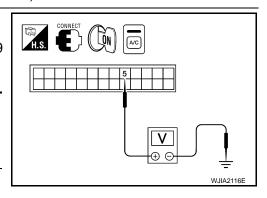
OK >> GO TO 11.

NG >> Repair harness or connector.

# 11. CHECK VOLTAGE FOR FRONT AIR CONTROL (FAN ON SIGNAL)

- Reconnect BCM connector and front air control connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between front air control harness connector M49 terminal 5 and ground.

	Terminals				
(-	+)			Voltage	
Front air con- trol connector	Terminal No.	(-)		(Approx.)	
M49	5	Ground	A/C switch: ON Blower motor operates	0V	
			A/C switch: OFF	5V	



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### OK or NG

OK >> GO TO 12.

NG-1 >> If the voltage is approx. 5V when blower motor is ON, replace front air control. Refer to <a href="ATC-127">ATC-127</a>, <a href="Removal and Installation"</a>.

NG-2 >> If the voltage is approx. 0V when blower motor is OFF, replace BCM. Refer to <u>BCS-18</u>, "Removal and Installation of BCM".

# 12. CHECK CAN COMMUNICATION

Check CAN communication. Refer to ATC-27, "CAN Communication System Description".

- BCM ECM
- ECM IPDM E/R
- ECM Front air control

### OK or NG

OK >> Inspection End.

NG >> Repair or replace malfunctioning part(s).

# Insufficient Cooling

INFOID:0000000001718873

SYMPTOM: Insufficient cooling

### INSPECTION FLOW

# 1.confirm symptom by performing operational check - temperature decrease

- 1. Press the AUTO switch.
- 2. Turn temperature control dial (driver) counterclockwise until 16° C (32° F) is displayed.
- 3. Check for cold air at discharge air outlets.

### Can the symptom be duplicated?

YES >> GO TO 3. NO >> GO TO 2.

### < SERVICE INFORMATION > 2. CHECK FOR ANY SYMPTOMS Α Perform a complete operational check for any symptoms. Refer to ATC-47, "Operational Check (Front)". Does another symptom exist? YES >> Refer to ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair". В NO >> System OK. 3.CHECK FOR SERVICE BULLETINS Check for any service bulletins. >> GO TO 3. D 4.PERFORM SELF-DIAGNOSIS Perform self-diagnosis Refer to ATC-45, "A/C System Self-Diagnosis Function". Е OK or NG OK >> GO TO 5. NG >> Refer to ATC-45, "A/C System Self-Diagnosis Function". F 5.CHECK DRIVE BELTS Check compressor belt tension. Refer to EM-12, "Checking Drive Belts". OK or NG >> GO TO 6. OK >> Adjust or replace compressor belt. Refer to EM-14, "Removal and Installation". NG Н 6.CHECK AIR MIX DOOR OPERATION Check and verify air mix door mechanism for smooth operation. Does air mix door operate correctly? YES >> GO TO 7. NO >> Repair or replace air mix door control linkage. 7.CHECK COOLING FAN MOTOR OPERATION **ATC** Check and verify cooling fan motor for smooth operation. Refer to EC-463, "Description". Does cooling fan motor operate correctly? YES >> GO TO 8. NO >> Check cooling fan motor. Refer to EC-463. 8.CHECK RECOVERY/RECYCLING EQUIPMENT BEFORE USAGE Check recovery/recycling equipment before connecting to vehicle. Verify there is no pressure in the recovery/ recycling equipment by checking the gauges. If pressure exists, recover refrigerant from equipment lines. M >> GO TO 9. 9. CHECK REFRIGERANT PURITY Connect recovery/recycling equipment to vehicle. 2. Confirm refrigerant purity in supply tank using recovery/recycling and refrigerant identifier. OK or NG OK >> GO TO 10. NG >> Check contaminated refrigerant. Refer to <a href="ATC-3">ATC-3</a>, "Contaminated Refrigerant". 10.CHECK FOR EVAPORATOR FREEZE UP Start engine and run A/C. Check for evaporator freeze up. Does evaporator freeze up? >> Perform performance test diagnoses. Refer to "PERFORMANCE TEST DIAGNOSES". YES >> GO TO 11. NO 11. CHECK REFRIGERANT PRESSURE

Check refrigerant pressure with manifold gauge connected. Refer to "Test Reading".

### < SERVICE INFORMATION >

### OK or NG

OK >> Perform performance test diagnoses. Refer to "PERFORMANCE TEST DIAGNOSES".

NG >> GO TO 12.

# 12. CHECK AIR DUCTS

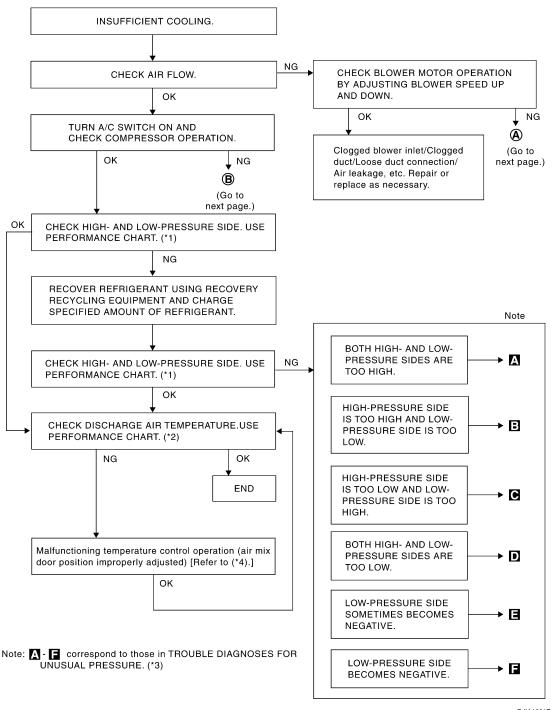
Check ducts for air leaks.

### OK or NG

OK >> System OK.

NG >> Repair air leaks.

### PERFORMANCE TEST DIAGNOSES



\*1 "PERFORMANCE CHART" \*2 "PERFORMANCE CHART" \*3 "Trouble Diagnoses for UNUSUAL Α Pressure" ATC-57, "Air Mix Door Motor Circuit" В **(A)** D Malfunctioning blower motor internal Malfunctioning blower motor fan Malfunctioning electrical circuit Е Loose fan/Improper contact of fan Discontinued wiring or component and case/Deformed fan circuits or poor connection/ Malfunctioning amplifier / Burned out fuse or low battery voltage Repair or replace as necessary. Go To Trouble Diagnosis Procedure Blower Motor. (\*2) **(B**) Magnet clutch does not engage. Magnet clutch slipping Belt slipping **ATC** CHECK MAGNET CLUTCH CHECK COMPRESSOR BELT AND BELT TENSION. [Refer to EM-(\*3), (coil circuit, disc-to-pulley clear-"Checking Drive Belt".] ance). (\*1) CHECK ELECTRICAL CIRCUIT (wiring, components circuit). Malfunctioning internal parts of clutch, compressor CHECK ACTIVATION OF SAFETY/ PROTECTION DEVICES (such as pressure switch, etc.). Ν Foreign particles on clutch frictional surface or excessive disc clearance Malfunctioning electrical circuit (poor connection, low battery

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voltage, etc.)

<sup>\*1</sup> ATC-165, "Removal and Installation \*2 ATC-76, "Front Blower Motor Circuit" \*3 EM-12, "Checking Drive Belts" for Compressor Clutch"

### < SERVICE INFORMATION >

### PERFORMANCE CHART

**Test Condition** 

Testing must be performed as follows:

Indoors or in the shade (in a well-ventilated place)	
Closed	
Open	
Open	
Max. COLD	
(Ventilation) set	
(Recirculation) set	
Max. speed set	
Idle speed	
ON	

### Test Reading

Recirculating-to-discharge Air Temperature Table

Inside air (Recirculating a	ir) at blower assembly inlet	Discharge air temperature at center ventilator
Relative humidity %	Air temperature °C (°F)	°C (°F)
	25 (77)	9.7 - 13.7 (49 - 57)
50-70	30 (86)	12.6 - 16.6 (55 - 62)
50-70	35 (95)	14.9 - 19.9 (59 - 68)
	40 (104)	17.3 - 23.3 (63 - 74)

### Ambient Air Temperature-to-operating Pressure Table

Ambie	ent air	High-pressure (Discharge side)	Low-pressure (Suction side) kPa (kg/cm², psi)	
Relative humidity %	Air temperature °C (°F)	kPa (kg/cm <sup>2</sup> , psi)		
	25 (77)	1,059 - 1,294 (10.8 - 13.2, 153.6 - 187.7)	216 - 255 (2.2 - 2.6, 31.3 - 37.0)	
50-70	30 (86)	1,206 - 1,481 (12.3 - 15.1, 174.9 - 214.8)	255 - 304 (2.6 - 3.1, 37.0 - 44.1)	
50-70	35 (95)	1,393 - 1,706 (14.2 - 17.4, 202.0 - 247.5)	275 - 343 (2.8 - 3.5, 39.8 - 49.8)	
	40 (104)	1,510 - 1,844 (15.4 - 18.8, 219.0 - 267.4)	343 - 422 (3.5 - 4.3, 49.8 - 61.2)	

### Trouble Diagnoses for Unusual Pressure

Whenever system's high and/or low side pressure is unusual, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (usual) pressure range. Since the standard (usual) pressure, however, differs from vehicle to vehicle, refer to above table (Ambient air temperature-to-operating pressure table).

Both High- and Low-pressure Sides are Too High

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
	Pressure is reduced soon after water is splashed on condenser.	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until specified pressure is obtained.
	Air suction by cooling fan is insufficient.	Insufficient condenser cooling performance  1. Condenser fins are clogged. 2. Improper fan rotation of cooling fan	<ul> <li>Clean condenser.</li> <li>Check and repair cooling fan as necessary.</li> </ul>
toth high- and low-pressure sides re too high.	<ul> <li>Low-pressure pipe is not cold.</li> <li>When compressor is stopped high-pressure value quickly drops by approximately 196 kPa (2 kg/cm², 28 psi). It then decreases gradually thereafter.</li> </ul>	Poor heat exchange in condenser (After compressor operation stops, high-pressure decreases too slowly.)  Air in refrigeration cycle	Evacuate and recharge system.
₩ ₩ АСЗ59А	Engine tends to overheat.	Engine cooling systems mal- function.	Check and repair engine cooling system.
	<ul> <li>An area of the low-pressure pipe is colder than areas near the evaporator outlet.</li> <li>Plates are sometimes covered with frost.</li> </ul>	<ul> <li>Excessive liquid refrigerant on low-pressure side</li> <li>Excessive refrigerant discharge flow</li> <li>Expansion valve is open a little compared with the specification.</li> <li>Improper expansion valve adjustment</li> </ul>	Replace expansion valve.
igh-pressure Side is Too High	and Low-pressure Side is	Гоо Low	
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
digh-pressure side is too high and ow-pressure side is too low.	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so hot.	High-pressure tube or parts lo- cated between compressor and condenser are clogged or crushed.	Check and repair or replace malfunctioning parts.     Check oil for contamination.
igh-pressure Side is Too Low	and Low-pressure Side is T	oo High	
1911			
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
	Refrigerant cycle  High- and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure operation is improper.	Corrective action  Replace compressor. Refer to ATC-164, "Removal and Installation for Compressor".

Both High- and Low-pressure Sides are Too Low

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Both high- and low-pressure sides are too low.  AC353A	There is a big temperature difference between liquid tank outlet and inlet. Outlet temperature is extremely low. Liquid tank inlet and expansion valve are frosted.	Liquid tank inside is slightly clogged.	<ul><li>Replace liquid tank.</li><li>Check oil for contamination.</li></ul>
	Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank. Expansion valve inlet may be frosted. Temperature difference occurs somewhere in highpressure side.	High-pressure pipe located between liquid tank and expansion valve is clogged.	<ul> <li>Check and repair malfunctioning parts.</li> <li>Check oil for contamination.</li> </ul>
	Expansion valve and liquid tank are warm or only cool when touched.	Low refrigerant charge. ↓ Leaking fittings or components.	Check refrigerant system for leaks. Refer to ATC-179, "Checking of Refrigerant Leaks".
	There is a big temperature difference between expansion valve inlet and outlet while the valve itself is frosted.	Expansion valve closes a little compared with the specification.  1. Improper expansion valve adjustment. 2. Malfunctioning expansion valve. 3. Outlet and inlet may be clogged.	Remove foreign particles by using compressed air. Check oil for contamination.
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	Check and repair malfunctioning parts.     Check oil for contamination.
	Air flow volume is too low.	Evaporator is frozen.	Check intake sensor circuit.     Refer to ATC-125, "Intake     Sensor Circuit".     Replace compressor. Refer     to ATC-164, "Removal and     Installation for Compressor".

## Low-pressure Side Sometimes Becomes Negative

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side sometimes becomes negative.	Air conditioning system does not function and does not cyclically cool the compartment air.     The system constantly functions for a certain period of time after compressor is stopped and restarted.	Refrigerant does not discharge cyclically.   Moisture is frozen at expansion valve outlet and inlet.  Water is mixed with refrigerant.	Drain water from refrigerant or replace refrigerant.     Replace liquid tank.

Low-pressure Side Becomes Negative

ow-pressure side becomes nega- ve.	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.	High-pressure side is closed and refrigerant does not flow. ↓ Expansion valve or liquid tank is frosted.	Leave the system at rest until no frost is present. Start it again to check whether or not the malfunction is caused by water or foreign particles.  If water is the cause, initially cooling is okay. Then the water freezes causing a blockage. Drain water from refrigerant or replace refrigerant.  If due to foreign particles, remove expansion valve and remove the particles with dry and compressed air (not shop air).  If either of the above methods cannot correct the malfunction, replace expansion valve.  Replace liquid tank.
sufficient Heating			INFOID:0000000001718

#### INSPECTION FLOW

# 1. CONFIRM SYMPTOM BY PERFORMING OPERATIONAL CHECK - TEMPERATURE INCREASE

- 1. Press the AUTO switch.
- 2. Turn the temperature control dial (driver) clockwise until 32° C (90° F) is displayed.
- 3. Check for hot air at discharge air outlets.

#### Can this symptom be duplicated?

YES >> GO TO 2.

NO >> Perform complete system operational check. Refer to ATC-47, "Operational Check (Front)".

#### 2.CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 3.

# 3.PERFORM SELF-DIAGNOSIS

Perform self-diagnosis. Refer to ATC-45, "A/C System Self-Diagnosis Function".

#### OK or NG

OK >> GO TO 4.

NG >> Refer to ATC-45, "A/C System Self-Diagnosis Function".

#### 4. CHECK ENGINE COOLING SYSTEM

- 1. Check for proper engine coolant level. Refer to CO-10, "System Inspection".
- 2. Check hoses for leaks or kinks.
- 3. Check radiator cap. Refer to CO-10, "System Inspection".
- 4. Check for air in cooling system.

>> GO TO 5.

# 5. CHECK HEATER PUMP

- 1. Rotate temperature control dial to full hot 32°C (90°F).
- 2. Rotate fan control dial counterclockwise to maximum speed.

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#### < SERVICE INFORMATION >

Heater pump should be activated.

#### OK or NG

OK >> GO TO 6.

NG >> Check heater pump circuit. Refer to <a href="ATC-110">ATC-110</a>. "Heater Pump Circuit".

## 6. CHECK AIR MIX DOOR OPERATION

Check the operation of the air mix door.

#### OK or NG

OK >> GO TO 7.

NG >> Check the air mix door motor circuit. Refer to ATC-57, "Air Mix Door Motor Circuit".

## 7. CHECK AIR DUCTS

Check for disconnected or leaking air ducts.

#### OK or NG

OK >> GO TO 8.

NG >> Repair all disconnected or leaking air ducts.

# 8.CHECK HEATER HOSE TEMPERATURES

- 1. Start engine and warm it up to normal operating temperature.
- 2. Touch both the inlet and outlet heater hoses.

#### OK or NG

OK >> Hot inlet hose and a warm outlet hose: GO TO 9.

NG >> Both hoses warm: GO TO 10.

# 9. CHECK ENGINE COOLANT SYSTEM

Check engine control temperature sensor. Refer to EC-188.

#### OK or NG

OK >> System OK.

NG >> Repair or replace as necessary. Retest.

# 10. CHECK HEATER HOSES

Check heater hoses for proper installation.

#### OK or NG

OK >> System OK.

NG >> 1. Back flush heater core.

- 2. Drain the water from the system.
- 3. Refill system with new engine coolant. Refer to CO-11, "Changing Engine Coolant".
- 4. GO TO 11 to retest.

# 11. CHECK HEATER HOSE TEMPERATURES

- 1. Start engine and warm it up to normal operating temperature.
- Touch both the inlet and outlet heater hoses.

#### OK or NG

OK >> System OK.

NG >> Replace heater core. Refer to <u>ATC-140</u>.

# Heater Pump Circuit

INFOID:0000000001718875

#### SYSTEM DESCRIPTION

#### Component Parts

Heater pump control system components are:

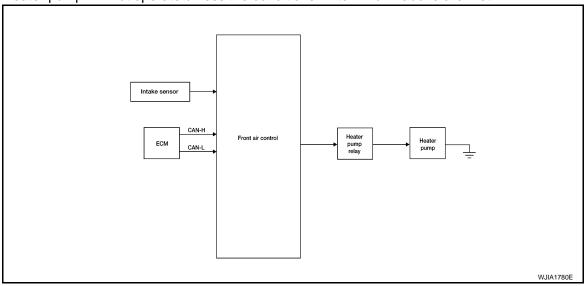
- Front air control
- Heater pump relay
- Heater pump
- · Intake sensor

System Operation

#### < SERVICE INFORMATION >

The heater pump improves heater performance specifically at idle conditions. It is designed to operate in either of the following 2 situations:

- Front blower motor set to maximum speed and temperature control dial (driver or passenger) set to full hot 32° C (90° F) or
- 2. Engine coolant temperature (signal via CAN communication) minus heater core outlet temperature (intake sensor input to front air control) is greater than 20° C (68° F). If the difference is less than 16° C (61° F), the heater pump will not operate unless the conditions in item No. 1 above are met.



#### DIAGNOSTIC PROCEDURE FOR HEATER PUMP CIRCUIT

# 1. CHECK POWER SUPPLY TO HEATER PUMP

- Disconnect heater pump connector.
- 2. Turn ignition switch ON.
- 3. Set front blower motor to maximum speed.
- Turn temperature control dial (passenger or driver) to full hot 32° C (90° F).
- Check voltage between heater pump harness connector E127 terminal 1 and ground.

#### **(1) - Ground**

#### : Battery voltage

#### OK or NG

OK >> GO TO 2. NG >> GO TO 3.

# 2.CHECK HEATER PUMP GROUND

- Turn ignition switch OFF.
- Check continuity between heater pump harness connector E127 terminal 2 and ground.

#### 2 - Ground

#### : Continuity should exist.

#### OK or NG

OK >> Replace heater pump. Refer to ATC-143.

NG >> Repair harness or connector.

# 1.s. OFF

# ${f 3.}$ CHECK HEATER PUMP RELAY

- Turn ignition switch OFF.
- Check heater pump relay. Refer to "Heater Pump Relay".

#### OK or NG

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#### < SERVICE INFORMATION >

OK >> GO TO 4.

NG >> Replace heater pump relay.

#### 4. CHECK RELAY POWER SUPPLY

Turn ignition switch ON.

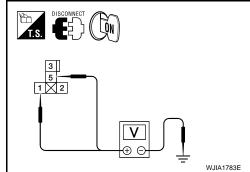
Check voltage between heater pump relay harness connector E128 terminals 1, 5 and ground.

> 1 - Ground : Battery voltage 5 - Ground : Battery voltage

#### OK or NG

OK >> GO TO 5.

NG >> Repair harness or connector.



# 5.CHECK HEATER PUMP MOTOR POWER CIRCUIT

Turn ignition switch OFF.

Check continuity between heater pump relay harness connector E128 (A) terminal 3 and heater pump harness connector E127 (B) terminal 1.

#### 3 - 1 : Continuity should exist.

Check continuity between heater pump relay harness connector E128 (A) terminal 3 and ground.

#### 3 - Ground : Continuity should not exist.

#### OK or NG

OK >> GO TO 6.

NG >> Repair harness or connector.

# 6.CHECK CIRCUIT BETWEEN HEATER PUMP RELAY AND FRONT AIR CONTROL

- Disconnect front air control connector.
- Check continuity between front air control harness connector M49 (A) terminal 10 and heater pump relay harness connector E128 (B) terminal 2.

#### 2 - 10 : Continuity should exist.

Check continuity between heater pump relay harness connector E128 (B) terminal 2 and ground.

#### 2 - Ground : Continuity should not exist.

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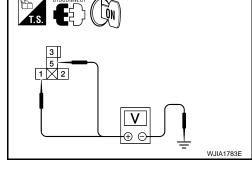
#### OK or NG

>> Replace front air control. Refer to ATC-127, "Removal and Installation". OK

NG >> Repair harness or connector.

#### COMPONENT INSPECTION

Heater Pump Relay



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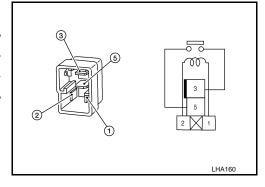
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## < SERVICE INFORMATION >

Check continuity between terminals 3 and 5.

Conditions	Continuity
12V direct current supply between terminals 1 and 2	Yes
No current supply	No

If NG, replace relay.



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SYMPTOM: Noise

Noise

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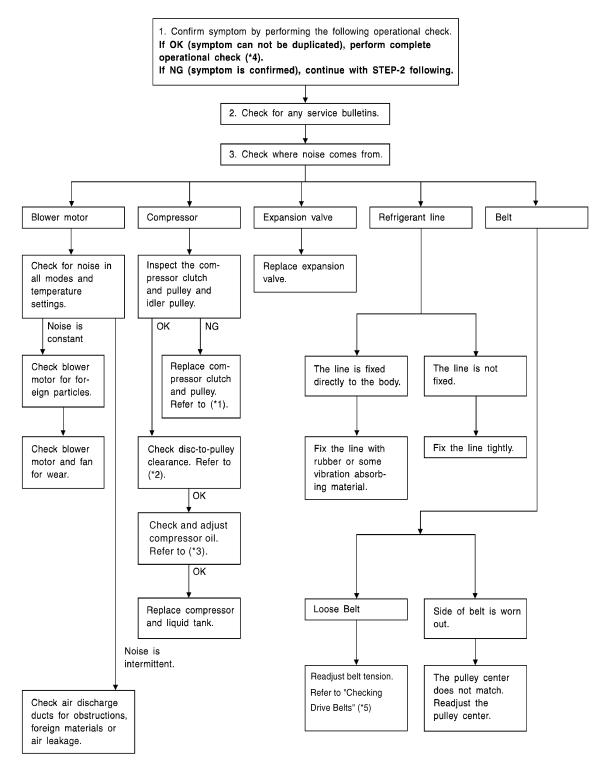
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- for Compressor Clutch"
- ATC-165, "Removal and Installation \*2 ATC-165, "Removal and Installation \*3 for Compressor Clutch"
- ATC-19, "Maintenance of Oil Quantity in Compressor"
- \*4 ATC-47, "Operational Check (Front)" \*5 EM-12, "Checking Drive Belts"

Self-Diagnosis

INFOID:0000000001718877

#### < SERVICE INFORMATION > INSPECTION FLOW Α 1.CONFIRM AUTO MODE OPERATION Press the AUTO switch. Display should indicate AUTO. (Discharge air and blower speed will depend on ambient, in-vehicle and set temperatures.) OK or NG OK >> GO TO 2. NG >> GO TO 3. 2.perform complete operational check (front) D Perform a complete operational check and check for any symptoms. Refer to ATC-47, "Operational Check Can a symptom be duplicated? Е YES >> Refer to MTC-29, "How to Perform Trouble Diagnosis for Quick and Accurate Repair". NO >> System OK. 3.CHECK FOR SERVICE BULLETINS Check for any service bulletins. Have any service bulletins been issued? >> Refer to appropriate service bulletin. NO >> GO TO 4. f 4.CHECK POWER AND GROUND CIRCUIT Check main power supply and ground circuit. Refer to ATC-49, "Power Supply and Ground Circuit for Front Air Control". OK or NG OK >> GO TO 5. NG >> Refer to MTC-48, "Power Supply and Ground Circuit for Front Air Control". ${f 5.}$ CHECK AMBIENT SENSOR CIRCUIT **ATC** Check ambient sensor circuit. Refer to ATC-117, "Ambient Sensor Circuit". OK or NG OK >> GO TO 6. K NG >> Repair or replace as necessary. O.CHECK IN-VEHICLE SENSOR CIRCUIT Check in-vehicle sensor circuit. Refer to ATC-119, "In-vehicle Sensor Circuit". OK or NG OK >> GO TO 7. M NG >> Repair or replace as necessary. 7.CHECK OPTICAL SENSOR CIRCUIT Check optical sensor circuit. Refer to ATC-122, "Optical Sensor Circuit". OK or NG OK >> GO TO 8. NG >> Repair or replace as necessary. $oldsymbol{eta}.$ CHECK INTAKE SENSOR CIRCUIT Check intake sensor circuit. Refer to ATC-125, "Intake Sensor Circuit". Р OK or NG OK >> GO TO 9. NG >> Repair or replace as necessary. 9. CHECK AIR MIX DOOR MOTORS PBR CIRCUIT Check air mix door motors PBR circuit. Refer to ATC-57, "Air Mix Door Motor Circuit".

ATC-115

OK or NG

#### < SERVICE INFORMATION >

OK >> GO TO 10.

NG >> Repair or replace as necessary.

## 10. RECHECK FOR SYMPTOMS

Perform a complete operational check for any symptoms. Refer to ATC-47, "Operational Check (Front)".

#### Does another symptom exist?

YES >> Refer to ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair".

NO >> Replace front air control. Refer to ATC-127, "Removal and Installation".

#### Memory Function

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SYMPTOM: Memory function does not operate.

#### INSPECTION FLOW

# 1.confirm symptom by performing operational check - memory function

- Set the temperature to 32°C (90°F).
- 2. Press the OFF switch.
- 3. Turn ignition switch OFF.
- 4. Turn ignition switch ON.
- 5. Press the AUTO switch.
- 6. Confirm that the set temperature remains at previous temperature.
- 7. Press OFF switch.

#### Can the symptom be duplicated?

YES >> GO TO 3.

NO >> GO TO 2.

# 2.PERFORM COMPLETE OPERATIONAL CHECK

Perform a complete operational check and check for any symptoms. Refer to <u>ATC-47, "Operational Check (Front)".</u>

#### Can a symptom be duplicated?

YES >> Refer to ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair".

NO >> System OK.

## 3.CHECK FOR SERVICE BULLETINS

Check for any service bulletins.

>> GO TO 4.

#### 4. PERFORM SELF-DIAGNOSIS

Perform self-diagnosis to check for any codes. Refer to ATC-45, "A/C System Self-Diagnosis Function".

#### Are any self-diagnosis codes present?

YES >> Refer to ATC-45, "A/C System Self-Diagnosis Function".

NO >> GO TO 5.

#### 5. CHECK POWER AND GROUND CIRCUIT

Check main power supply and ground circuit. Refer to <u>ATC-49</u>, "Power Supply and Ground Circuit for Front Air Control".

>> GO TO 6.

#### 6. RECHECK FOR SYMPTOMS

Perform a complete operational check for any symptoms. Refer to ATC-47, "Operational Check (Front)".

#### Does another symptom exist?

YES >> Refer to ATC-30, "How to Perform Trouble Diagnosis for Quick and Accurate Repair".

NO >> Replace front air control. Refer to ATC-127, "Removal and Installation".

#### **Ambient Sensor Circuit**

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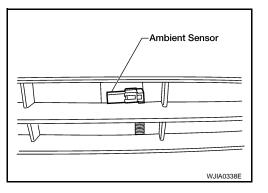
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#### COMPONENT DESCRIPTION

#### **Ambient Sensor**

The ambient sensor is attached on the radiator core support (driver side). It detects ambient temperature and converts it into a resistance value which is then input into the front air control.



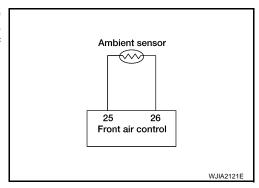
#### AMBIENT TEMPERATURE INPUT PROCESS

The front air control includes a processing circuit for the ambient sensor input. However, when the temperature detected by the ambient sensor increases quickly, the processing circuit retards the front air control function. It only allows the front air control to recognize an ambient temperature increase of 0.33°C (0.6°F) per 100 seconds.

This prevents constant adjustments due to momentary conditions, such as stopping after high speed driving. Although the actual ambient temperature has not changed, the temperature detected by the ambient sensor will increase. This is because the heat from the engine compartment can radiate to the front grille area, location of the ambient sensor.

#### DIAGNOSTIC PROCEDURE FOR AMBIENT SENSOR

SYMPTOM: Ambient sensor circuit is open or shorted. Using the CONSULT-III, DTC B257B or B257C is displayed. Without a CONSULT-III, code 40 or 41 is indicated on front air control as a result of conducting the front air control self-diagnosis.



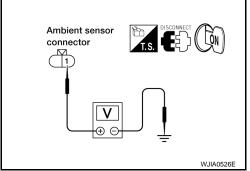
# 1. CHECK VOLTAGE BETWEEN AMBIENT SENSOR AND GROUND

- Disconnect ambient sensor connector.
- Turn ignition switch ON.
- 3. Check voltage between ambient sensor harness connector E1 terminal 1 and ground.

#### Approx. 5V

#### OK or NG

OK >> GO TO 2. NG >> GO TO 4.



2.CHECK CIRCUIT CONTINUITY BETWEEN AMBIENT SENSOR AND FRONT AIR CONTROL

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#### < SERVICE INFORMATION >

- Turn ignition switch OFF.
- Disconnect front air control connector.
- 3. Check continuity between ambient sensor harness connector E1 (B) terminal 2 and front air control harness connector M49 (A) terminal 25.

# Continuity should exist.

#### OK or NG

OK >> GO TO 3.

NG >> Repair harness or connector.

# 3. CHECK AMBIENT SENSOR

Check ambient sensor. Refer to "Ambient Sensor".

#### OK or NG

OK >> 1. Replace front air control. Refer to ATC-127, "Removal and Installation".

2. Go to ATC-45, "A/C System Self-Diagnosis Function" and perform self-diagnosis.

NG >> 1. Replace ambient sensor. ATC-129.

2. Go to ATC-45, "A/C System Self-Diagnosis Function" and perform self-diagnosis.

# 4. CHECK CIRCUIT CONTINUITY BETWEEN AMBIENT SENSOR AND FRONT AIR CONTROL

- 1. Turn ignition switch OFF.
- 2. Disconnect front air control connector.
- Check continuity between ambient sensor harness connector E1 (B) terminal 1 and front air control harness connector M49 (A) terminal 26.

#### Continuity should exist.

 Check continuity between ambient sensor harness connector E1 terminal 1 and ground.

# DISCONNECT OFF

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#### Continuity should not exist.

#### OK or NG

OK >> 1. Replace front air control. Refer to ATC-127, "Removal and Installation".

2. Go to ATC-45, "A/C System Self-Diagnosis Function" and perform self-diagnosis.

NG >> Repair harness or connector.

#### COMPONENT INSPECTION

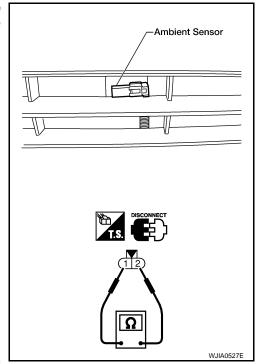
**Ambient Sensor** 

#### < SERVICE INFORMATION >

After disconnecting ambient sensor connector, measure resistance between terminals 2 and 1 at sensor component side, using the table below.

Temperature °C (°F)	Resistance kΩ
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07





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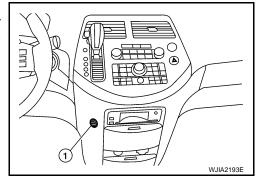
Installation".

#### In-vehicle Sensor Circuit

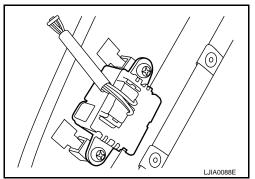
#### COMPONENT DESCRIPTION

In-vehicle Sensor

The in-vehicle sensor (1) is located on instrument lower driver panel. It converts variations in temperature of passenger compartment air (drawn in through the integrated fan) into a value. It is then input into the front air control.



DIAGNOSTIC PROCEDURE FOR IN-VEHICLE SENSOR



SYMPTOM: In-vehicle sensor circuit is open or shorted. Using the CONSULT-III, DTC B2578 or B2579 is displayed. Without a CONSULT-III, code 30 or 31 is indicated on front air control as a result of conducting the front air control self-diagnosis.

SYMPTOM: In-vehicle sensor motor circuit is open or shorted. Using the CONSULT-III, DTC B2570 or B257E is displayed. Without a CONSULT-III, code 44 or 46 is indicated on front air control as a result of conducting the front air control self-diagnosis

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#### < SERVICE INFORMATION >

# 1. CHECK VOLTAGE BETWEEN IN-VEHICLE SENSOR AND GROUND

Self-diagnosis DTC B2578 or B2579 (with CONSULT-III) or code 30 or 31 (without CONSULT-III) is present. Refer to ATC-28, "CONSULT-III Function (HVAC)".

#### Yes or No

Yes >> GO TO 2. No >> GO TO 7.

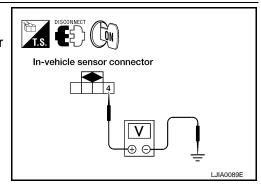
# 2.CHECK IN-VEHICLE SENSOR RETURN VOLTAGE

- 1. Disconnect in-vehicle sensor connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between in-vehicle sensor harness connector M32 terminal 4 and ground.

#### Approx. 5V.

#### OK or NG

OK >> GO TO 3. NG >> GO TO 5.



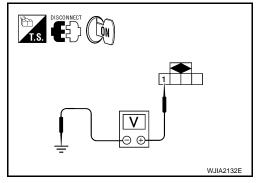
# 3. CHECK IN-VEHICLE SENSOR VOLTAGE

Check voltage between in-vehicle sensor harness connector M32 terminal 1 and ground.

#### Approx. 5V.

#### OK or NG

OK >> GO TO 4. NG >> GO TO 6.



# 4. CHECK IN-VEHICLE SENSOR

Check in-vehicle sensor. Refer to "In-vehicle Sensor".

#### OK or NG

OK >> 1. Replace front air control. Refer to ATC-127, "Removal and Installation".

2. Go to ATC-45, "A/C System Self-Diagnosis Function" and perform self-diagnosis.

NG >> 1. Replace in-vehicle sensor. Refer to ATC-130, "Removal and Installation".

2. Go to ATC-45, "A/C System Self-Diagnosis Function" and perform self-diagnosis.

# 5. CHECK CIRCUIT CONTINUITY BETWEEN IN-VEHICLE SENSOR AND FRONT AIR CONTROL

- 1. Turn ignition switch OFF.
- 2. Disconnect front air control connector.
- Check continuity between in-vehicle sensor harness connector M32 (B) terminal 4 and front air control harness connector M49 (A) terminal 26.

#### Continuity should exist.

 Check continuity between in-vehicle sensor harness connector M32 terminal 4 and ground.

# DISCONNECT OFF

#### Continuity should not exist.

#### OK or NG

OK >> 1. Replace front air control. Refer to <a href="ATC-127">ATC-127</a>, "Removal and Installation".

2. Go to self-diagnosis <u>ATC-45</u>, "A/C <u>System Self-Diagnosis Function"</u> and perform self-diagnosis.

#### < SERVICE INFORMATION >

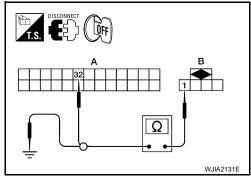
NG >> Repair harness or connector.

# 6.CHECK CIRCUIT CONTINUITY BETWEEN IN-VEHICLE SENSOR AND FRONT AIR CONTROL

- 1. Turn ignition switch OFF.
- 2. Disconnect front air control connector.
- Check continuity between in-vehicle sensor harness connector M32 (B) terminal 1 and front air control harness connector M50 (A) terminal 32.

#### Continuity should exist.

4. Check continuity between in-vehicle sensor harness connector M32 terminal 1 and ground.



#### Continuity should not exist.

#### OK or NG

OK >> 1. Replace front air control. Refer to <u>ATC-127</u>, "Removal and Installation".

2. Go to self-diagnosis <u>ATC-45</u>, "A/C <u>System Self-Diagnosis Function"</u> and perform self-diagnosis.

NG >> Repair harness or connector.

# 7. CHECK IN-VEHICLE SENSOR MOTOR VOLTAGE (SELF-DIAGNOSIS CODES 44 OR 46)

- 1. Turn ignition switch OFF.
- 2. Disconnect in-vehicle sensor connector.
- 3. Turn ignition switch ON.
- 4. Check voltage between in-vehicle sensor harness connector M32 terminal 3 and ground.

#### Battery voltage should exist.

#### OK or NG

OK >> GO TO 8. NG >> GO TO 9.

8. CHECK IN-VEHICLE SENSOR MOTOR GROUND CIRCUIT (SELF-DIAGNOSIS CODES 44 OR 46)

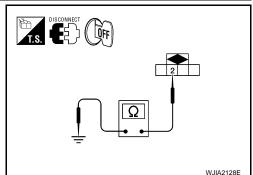
Check continuity between in-vehicle sensor harness connector M32 terminal 2 and ground.

#### Continuity should exist.

#### OK or NG

OK >> Replace the in-vehicle sensor. Refer to ATC-130.

NG >> Repair harness or connector.



9.check circuit continuity between in-vehicle sensor motor and front air control (self-diagnosis codes 44 or 46)

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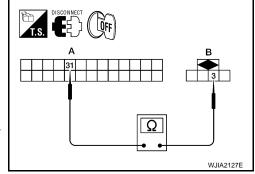
- 1. Disconnect front air control connector.
- Check continuity between in-vehicle sensor harness connector M32 (B) terminal 3 and front air control harness connector M50 (A) terminal 31.

#### Continuity should exist.

#### OK or NG

OK >> Replace the front air control. Refer to <u>ATC-127</u>, "Removal and Installation".

NG >> Repair harness or connector.

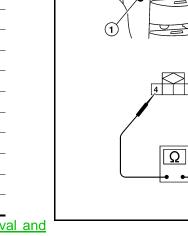


#### COMPONENT INSPECTION

#### In-vehicle Sensor

After disconnecting in-vehicle sensor (1) connector, measure resistance between terminals 1 and 4 at sensor component side, using the table below.

Temperature °C (°F)	Resistance k $\Omega$
-15 (5)	21.40
-10 (14)	16.15
-5 (23)	12.29
0 (32)	9.41
5 (41)	7.27
10 (50)	5.66
15 (59)	4.45
20 (68)	3.51
25 (77)	2.79
30 (86)	2.24
35 (95)	1.80
40 (104)	1.45
45 (113)	1.18



If NG, replace in-vehicle sensor. Refer to <u>ATC-130, "Removal and Installation"</u>.

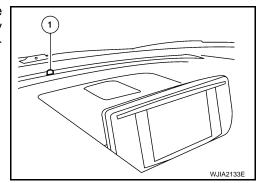
# **Optical Sensor Circuit**

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#### COMPONENT DESCRIPTION

The optical sensor M16 (1) is located on the passenger side defroster grille. It detects sunload entering through windshield by means of a photo diode. The sensor converts the sunload into a current value which is then input into the front air control



**OPTICAL INPUT PROCESS** 

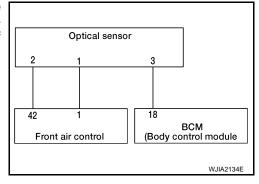
#### < SERVICE INFORMATION >

The front air control also includes a processing circuit which averages the variations in detected sunload over a period of time. This prevents adjustments in the ATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the optical sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time, so that the (insignificant) effect of the trees momentarily obstructing the sunlight does not cause any change in the ATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.

#### DIAGNOSTIC PROCEDURE FOR OPTICAL SENSOR

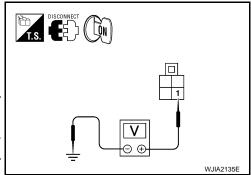
SYMPTOM: Optical sensor circuit is open or shorted. Using the CONSULT-III, DTC B257F or B2580 is displayed. Without a CONSULT-III, code 50 or 52 is indicated on front air control as a result of conducting the front air control self-diagnosis.



# ${\bf 1.} {\sf CHECK\ OPTICAL\ SENSOR\ (DRIVER)\ CIRCUIT\ VOLTAGE}$

- Turn ignition switch OFF.
- 2. Disconnect optical sensor connector.
- 3. Turn ignition switch ON.
- Check voltage between optical sensor harness connector M16 terminal 1 and ground.

Connector	Terminals		Voltage (Ap-
	(+)	(-)	prox.)
Optical sensor: M16	1	Ground	5V



#### OK or NG

OK >> GO TO 2. NG >> GO TO 5.

# 2.CHECK OPTICAL SENSOR (PASSENGER) CIRCUIT VOLTAGE

Check voltage between optical sensor harness connector M16 terminal 2 and ground.

Connector	Terminals		Voltage (Ap-
Connector	(+)	(-)	prox.)
Optical sensor: M16	2	Ground	5V

# DISCONNECT CONTROL OF THE PROPERTY OF THE PROP

#### OK or NG

OK >> GO TO 3. NG >> GO TO 6.

# 3.CHECK OPTICAL SENSOR GROUND CIRCUIT

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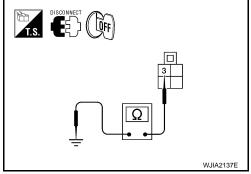
- 1. Turn ignition switch OFF.
- Check continuity between optical sensor harness connector M16 terminal 3 and ground.

#### Continuity should exist.

#### OK or NG

OK >> Replace optical sensor. Refer to ATC-131.

NG >> GO TO 4.



# 4. CHECK CIRCUIT CONTINUITY BETWEEN OPTICAL SENSOR AND BCM

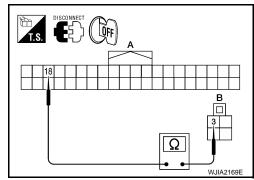
- Disconnect BCM.
- Check continuity between optical sensor harness connector M16 (B) terminal 3 and BCM harness connector M18 (A) terminal 18.

#### Continuity should exist.

#### OK or NG

OK >> Replace BCM. Refer to <u>BCS-18</u>, "Removal and Installation of BCM".

NG >> Repair harness or connector.



# ${\bf 5.} {\tt CHECK\ OPTICAL\ SENSOR\ (DRIVER)\ CIRCUIT\ FOR\ OPEN\ OR\ SHORTED}$

- Turn ignition switch OFF.
- 2. Disconnect front air control connector.
- Check continuity between optical sensor harness connector M16 (B) terminal 1 and front air control harness connector M49 (A) terminal 1.

#### Continuity should exist.

4. Check continuity between optical sensor harness connector M16 (B) terminal 1 and ground.

# 

#### Continuity should not exist.

#### OK or NG

OK >> Replace front air control. Refer to ATC-127, "Removal and Installation".

NG >> Repair harness or connector.

# 6. CHECK OPTICAL SENSOR (PASSENGER) CIRCUIT FOR OPEN AND SHORTED

- 1. Turn ignition switch OFF.
- Disconnect front air control connector.
- Check continuity between optical sensor harness connector M16 (B) terminal 2 and front air control harness connector M50 (A) terminal 42.

#### Continuity should exist.

 Check continuity between optical sensor harness connector M16 (B) terminal 2 and ground.

# 

#### Continuity should not exist.

#### OK or NG

OK >> Replace front air control. Refer to ATC-127, "Removal and Installation".

NG >> Repair harness or connector.

#### Intake Sensor Circuit

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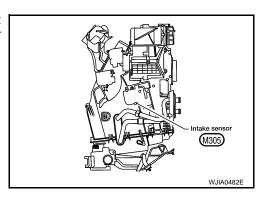
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#### COMPONENT DESCRIPTION

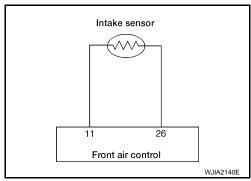
#### Intake Sensor

The intake sensor is located on the heater & cooling unit assembly. It converts temperature of air after it passes through the evaporator into a resistance value which is then input to the front air control.



#### DIAGNOSTIC PROCEDURE FOR INTAKE SENSOR

SYMPTOM: Intake sensor circuit is open or shorted. Using the CONSULT-III, DTC B2581 or B2582 is displayed. Without a CONSULT-III, code 56 or 57 is indicated on front air control as a result of conducting the front air control self-diagnosis.



# 1.CHECK VOLTAGE BETWEEN INTAKE SENSOR AND GROUND

- 1. Disconnect intake sensor connector.
- 2. Turn ignition switch ON.
- 3. Check voltage between intake sensor harness connector M305 terminal 2 and ground.

#### Approx. 5V

#### OK or NG

OK >> GO TO 2. NG >> GO TO 4.



- 1. Turn ignition switch OFF.
- 2. Disconnect front air control connector.
- Check continuity between intake sensor harness connector M305 (B) terminal 1 and front air control harness connector M49 (A) terminal 26.

#### Continuity should exist.

#### OK or NG

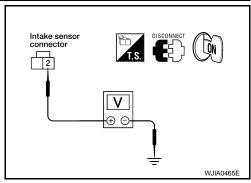
OK >> GO TO 3.

NG >> Repair harness or connector.

# 3. CHECK INTAKE SENSOR

Check intake sensor. Refer to "Intake Sensor".

OK or NG



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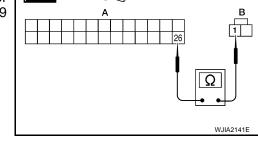
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#### < SERVICE INFORMATION >

OK >> 1. Replace front air control. Refer to ATC-127, "Removal and Installation".

2. Go to ATC-45, "A/C System Self-Diagnosis Function" and perform self-diagnosis.

NG >> 1. Replace intake sensor. Refer to ATC-132.

2. Go to ATC-45, "A/C System Self-Diagnosis Function" and perform self-diagnosis.

# 4. CHECK CIRCUIT CONTINUITY BETWEEN INTAKE SENSOR AND FRONT AIR CONTROL

1. Turn ignition switch OFF.

2. Disconnect front air control connector.

 Check continuity between intake sensor harness connector M305 (B) terminal 2 and front air control harness connector M49 (A) terminal 11.

#### Continuity should exist.

 Check continuity between intake sensor harness connector M305 (B) terminal 2 and ground.

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#### Continuity should not exist.

#### OK or NG

OK >> 1. Replace front air control. Refer to <a href="ATC-127">ATC-127</a>, "Removal and Installation".

2. Go to ATC-45, "A/C System Self-Diagnosis Function" and perform self-diagnosis.

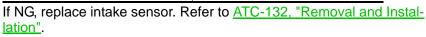
NG >> Repair harness or connector.

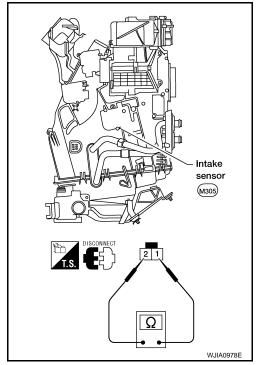
#### **COMPONENT INSPECTION**

#### Intake Sensor

After disconnecting intake sensor connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ
-15 (5)	209.0
-10 (14)	160.0
-5 (23)	123.0
0 (32)	95.8
5 (41)	74.9
10 (50)	58.9
15 (59)	46.7
20 (68)	37.3
25 (77)	30.0
30 (86)	24.2
35 (95)	19.7
40 (104)	16.1
45 (113)	13.2





#### **CONTROL UNIT**

#### Removal and Installation

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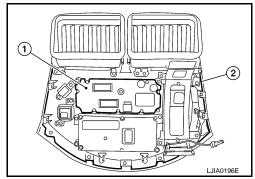
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#### FRONT AIR CONTROL

#### Removal

- 1. Remove the control knobs from the front air control.
- 2. Remove cluster lid C, disconnect the front air control electrical connector. Refer to IP-13, "Cluster Lid C".
- Remove the screws securing the front air control (1) to cluster lid C (2).



4. Remove the front air control.

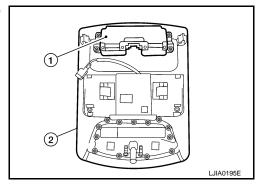
Installation

Installation is the reverse order of removal.

#### REAR AIR CONTROL (FRONT)

#### Removal

- 1. Remove the control knobs from the rear air control (front).
- 2. Remove the front roof console assembly from the headlining, located over the rear view mirror. Refer to EI-38.
- 3. Remove the screws securing the rear air control (front) (1) to the front roof console assembly (2).



4. Remove the rear air control (front).

Installation

Installation is in the reverse order of removal.

REAR AIR CONTROL (REAR)

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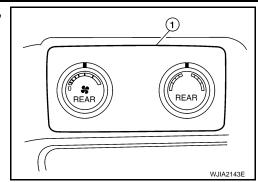
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#### **CONTROL UNIT**

#### < SERVICE INFORMATION >

 Remove the rear air control (rear) (1) from the headlining, located over the sliding door, RH.



2. Disconnect the rear air control (rear) electrical connector and remove the rear air control (rear).

Installation

Installation is in the reverse order of removal.

#### **AMBIENT SENSOR**

#### < SERVICE INFORMATION >

# AMBIENT SENSOR

# Removal and Installation

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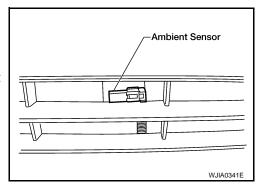
#### **REMOVAL**

1. Disconnect the ambient sensor connector.

#### NOTE:

The ambient sensor is located behind the front bumper opening, in front of the condenser.

2. Release the ambient sensor clip and then remove the ambient sensor.



#### **INSTALLATION**

Installation is in the reverse order of removal.

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#### **IN-VEHICLE SENSOR**

#### < SERVICE INFORMATION >

# **IN-VEHICLE SENSOR**

# Removal and Installation

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#### **REMOVAL**

- 1. Remove the center stack trim panel. Refer to <a href="IP-13">IP-13</a>, "Center Stack Trim Panel".
- 2. Remove the two screws and remove the in-vehicle sensor.

#### **INSTALLATION**

Installation is in the reverse order of removal.

#### **OPTICAL SENSOR**

#### < SERVICE INFORMATION >

# **OPTICAL SENSOR**

# Removal and Installation

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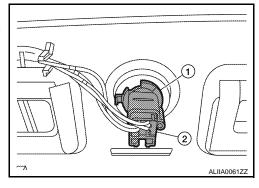
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#### **REMOVAL**

- 1. Remove the front demister grille. Refer to LT-46. "Removal and Installation".
- 2. Disconnect the optical sensor connector (2).
- 3. Twist the optical sensor (1) counter clockwise to remove it from the defroster grille.



#### **INSTALLATION**

Installation is in the reverse order of removal.

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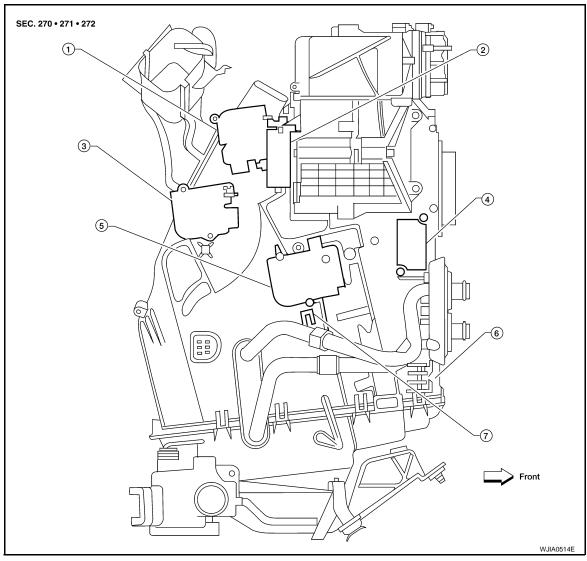
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# **INTAKE SENSOR**

## Removal and Installation

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# Intake Sensor

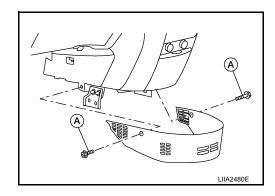


- Defroster door motor
- Variable blower control (front)
- Intake sensor

- Intake door motor (passenger)
- 5. Air mix door motor (passenger)
- Mode door motor
- Front heater and cooling unit assembly

#### **REMOVAL**

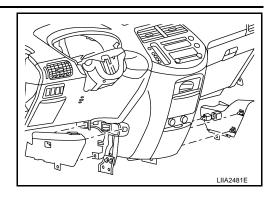
- Remove the glove box assembly. Refer to IP-14, "Glove Box".
- Remove the screws (A) and the center lower trim (1).



#### **INTAKE SENSOR**

#### < SERVICE INFORMATION >

3. Remove the center stack lower trim RH.



- 4. Disconnect the intake sensor electrical connector.
- 5. Twist the intake sensor to remove the intake sensor from the front heater and cooling unit assembly.

#### **INSTALLATION**

Installation is in the reverse order of removal.

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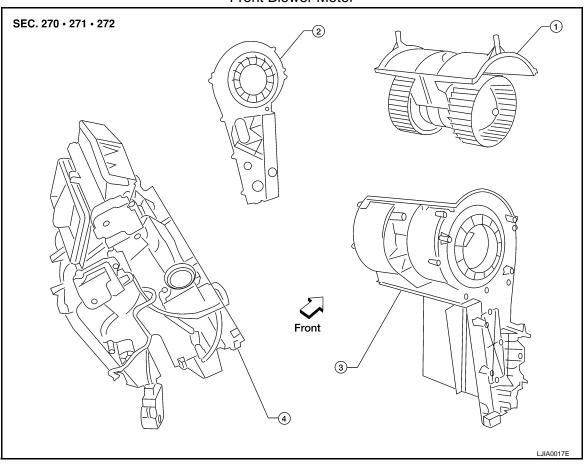
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# **BLOWER MOTOR**

Component INFOID:000000001718888

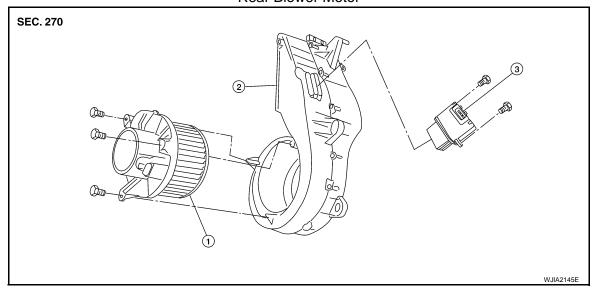
#### Front Blower Motor



- 1. Front blower motor
- 2. Blower motor side cover
- 3. Blower motor case

4. Heater core and evaporator case

#### Rear Blower Motor



- 1. Rear blower motor
- 2. Rear blower motor case
- 3. Variable blower control (rear)

#### **BLOWER MOTOR**

#### < SERVICE INFORMATION >

Removal and Installation

#### FRONT BLOWER MOTOR

#### Removal

- 1. Remove the front heater and cooling unit assembly. Refer to ATC-138, "Removal and Installation".
- 2. Remove the RH and LH ventilator duct. Refer to ATC-158, "Removal and Installation".
- 3. Remove the center ventilator duct. Refer to ATC-158, "Removal and Installation".
- 4. Remove the blower motor side cover.
- 5. Remove the front blower motor.

#### Installation

Installation is in the reverse order of removal.

#### **REAR BLOWER MOTOR**

#### Removal

- 1. Remove the rear heater and cooling unit assembly. Refer to ATC-138, "Removal and Installation".
- 2. Remove the three screws and remove the blower motor.

#### Installation

Installation is in the reverse order of removal.

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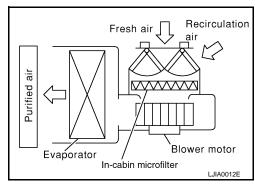
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#### IN-CABIN MICROFILTER

#### Removal and Installation

#### **FUNCTION**

The air inside the passenger compartment is filtered by the in-cabin microfilters when the heater or A/C controls are set on either the recirculation or fresh mode. The two in-cabin microfilters are located in the front heater and cooling unit assembly. The rear heater and cooling unit assembly only draws in air from the passenger compartment to recirculate into the passenger compartment, so the rear heater and cooling unit assembly is not equipped with in-cabin microfilters.



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#### REPLACEMENT TIMING

Replacement of the two in-cabin microfilters is recommended on a regular interval depending on the driving conditions. Refer to  $\underline{\text{MA-7}}$ . It may also be necessary to replace the two in-cabin microfilters as part of a component replacement if the in-cabin microfilters are damaged.

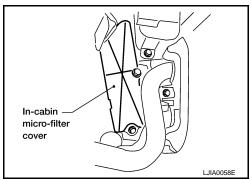
#### REPLACEMENT PROCEDURES

- 1. Remove the glove box assembly. Refer to <a href="IP-14">IP-14</a>, "Glove Box".
- 2. Remove the three screws and remove the in-cabin microfilter cover.
- 3. Remove the in-cabin microfilters from the front heater and cooling unit assembly.
- Install the in-cabin microfilters, replacing the two in-cabin microfilters with new filters, into the front heater and cooling unit assembly.

#### **CAUTION:**

When installing the two new in-cabin microfilters make sure that the filters are facing in the direction indicated by the direction arrow for the air flow. The direction arrow is printed on the side of the in-cabin microfilters.

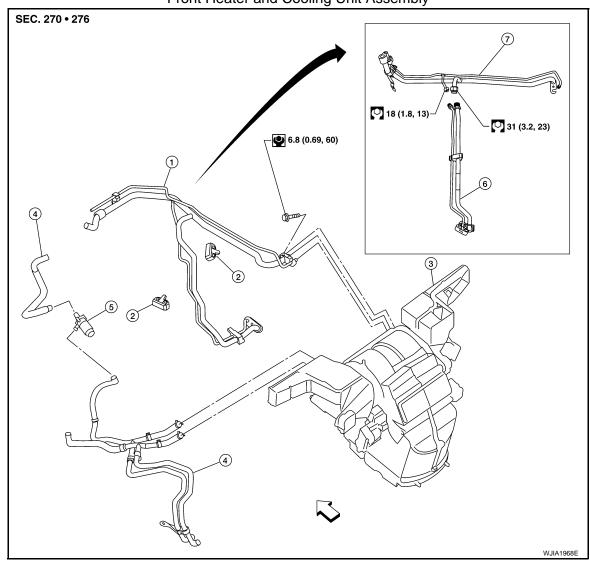
- 5. Install the in-cabin microfilter cover.
- 6. Install the glove box assembly. Refer to IP-14, "Glove Box".



# **HEATER & COOLING UNIT ASSEMBLY**

Component A

# Front Heater and Cooling Unit Assembly



- 1. High/low pressure pipe (production) 2.
- High/low pressure pipe bracket
- Front heater core pipe and hose as- 5. sembly
- High/low pressure pipe upper (service)
- . Heater pump
- = Front

- 3. Front heater and cooling unit assembly
- 6. High/low pressure pipe lower (service)

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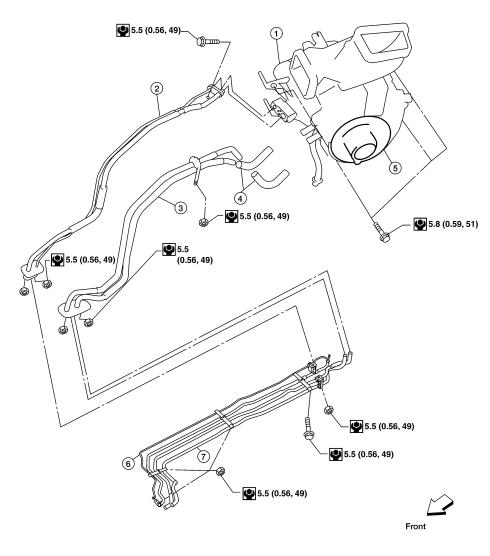
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#### Rear Heater and Cooling Unit Assembly

SEC. 270 • 276



N·m (kg-m, in-lb)

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- 1. Rear heater and cooling unit assembly 2.
  - Rear heater core hose 5. Rear blower motor
- 7. Underfloor rear heater core pipes

- 3. Rear heater core pipes
- 6. Underfloor rear A/C pipes

#### Removal and Installation

#### FRONT HEATER AND COOLING UNIT ASSEMBLY

#### Removal

- Discharge the refrigerant from the A/C system. Refer to <u>ATC-160, "HFC-134a (R-134a) Service Procedure"</u>.
- 2. Drain the coolant from the engine cooling system. Refer to CO-11, "Changing Engine Coolant".

Rear A/C pipes

- 3. Remove the cowl top extension. Refer to El-18, "Removal and Installation".
- 4. Disconnect the front heater hoses from the front heater core.
- 5. Disconnect the high/low pressure pipe from the front expansion valve.
- 6. Move the two front seats to the rearmost position on the seat track.
- 7. Remove the instrument panel. Refer to <a href="#IP-10">IP-10</a>, "Instrument Panel".

ATC-138

INFOID:0000000001718892

#### **HEATER & COOLING UNIT ASSEMBLY**

#### < SERVICE INFORMATION >

- 8. Disconnect the instrument panel wire harness at the RH and LH in-line connector brackets, and the fuse block (J/B) electrical connectors. Refer to PG-40, "Harness Layout".
- 9. Disconnect the steering member from each side of the vehicle body.
- Remove the front heater and cooling unit assembly with it attached to the steering member, from the vehicle.

#### **CAUTION:**

Use care not to damage the seats and interior trim panels when removing the front heater and cooling unit assembly with it attached to the steering member.

11. Remove the front heater and cooling unit assembly from the steering member.

#### Installation

Installation is in the reverse order of removal.

#### **CAUTION:**

- Replace the O-ring of the low-pressure flexible hose and high-pressure flexible hose with a new one, and apply compressor oil to it when installing it.
- After charging the refrigerant, check for leaks.

#### NOTE:

- Fill the engine cooling system with the specified coolant mixture. Refer to <u>CO-11, "Changing Engine Cool-ant"</u>.
- Recharge the A/C system. Refer to <u>ATC-160, "HFC-134a (R-134a) Service Procedure"</u>.

#### REAR HEATER AND COOLING UNIT ASSEMBLY

#### Removal

- 1. Discharge the refrigerant from the A/C system. Refer to ATC-160, "HFC-134a (R-134a) Service Procedure".
- Drain the coolant from the engine cooling system. Refer to <u>CO-11, "Changing Engine Coolant"</u>.
- Remove the rear RH interior trim panel. Refer to EI-31, "Removal and Installation".
- 4. Disconnect the rear heater core hoses from the rear heater core.
- 5. Disconnect the rear A/C pipes from the rear expansion valve.
- 6. Disconnect the following electrical connectors:
  - Rear blower motor
  - · Rear blower motor resistor
  - · Rear air mix door motor
- 7. Disconnect the ducts from the rear heater and cooling unit assembly.
- Remove the rear heater and cooling unit assembly.

# Rear air mix door motor Rear blower motor Rear heater core hoses

#### Installation

Installation is in the reverse order of removal.

#### **CAUTION:**

- Replace the O-ring of the low-pressure flexible hose and high-pressure flexible hose with a new one, and apply compressor oil to it when installing it.
- After charging the refrigerant, check for leaks.

#### NOTE:

- Fill the engine cooling system with the specified coolant mixture. Refer to <u>CO-11, "Changing Engine Coolant"</u>.
- Recharge the A/C system. Refer to ATC-160, "HFC-134a (R-134a) Service Procedure".

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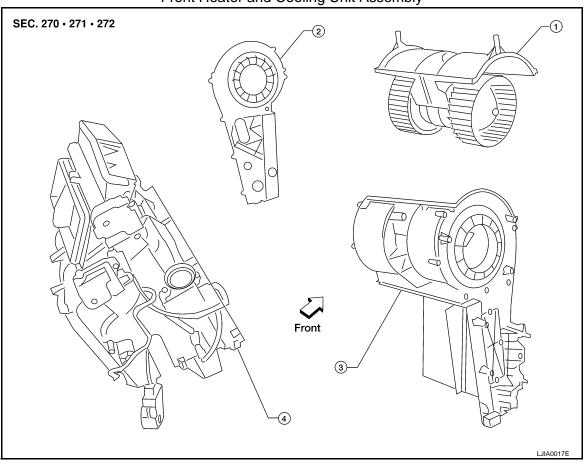
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# **HEATER CORE**

Component INFOID:0000000001718893

Front Heater and Cooling Unit Assembly



Front blower motor

Heater core and evaporator case

- Blower motor side cover
- 3. Blower motor case

# < SERVICE INFORMATION > Rear Heater and Cooling Unit Assembly Α SEC. 274 В D Е G Н ATC K WJIA2146E Evaporator M Front cover 2. Evaporator and heater core case 1. 3. Side cover Heater core Rear blower motor 4. Blower motor case Front Variable blower control (rear) Ν Removal and Installation INFOID:0000000001718894

#### FRONT HEATER CORE

#### Removal

Remove the front heater and cooling unit assembly. Refer to ATC-138, "Removal and Installation".

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Remove the side cover.

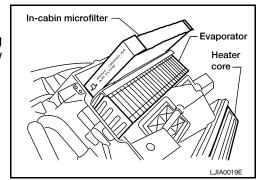
#### **HEATER CORE**

#### < SERVICE INFORMATION >

3. Remove the front heater core.

#### NOTE:

If the in-cabin microfilters are contaminated from coolant leaking from the heater core, replace the in-cabin microfilters with new ones before installing the new front heater core.



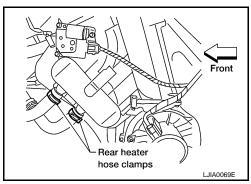
#### Installation

Installation is in the reverse order of removal.

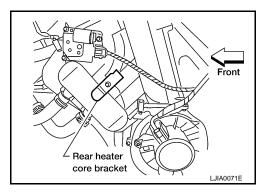
#### REAR HEATER CORE

#### Removal

- 1. Partially drain the engine cooling system. Refer to CO-11, "Changing Engine Coolant".
- 2. Remove the rear lower finisher assembly. Refer to EI-31, "Removal and Installation".
- 3. Disconnect the rear heater core hoses from the rear heater core.



- 4. Remove the rear heater core bracket.
- 5. Remove the rear heater core.



#### Installation

Installation is in the reverse order of removal.

# HEATER PUMP

#### Removal and Installation

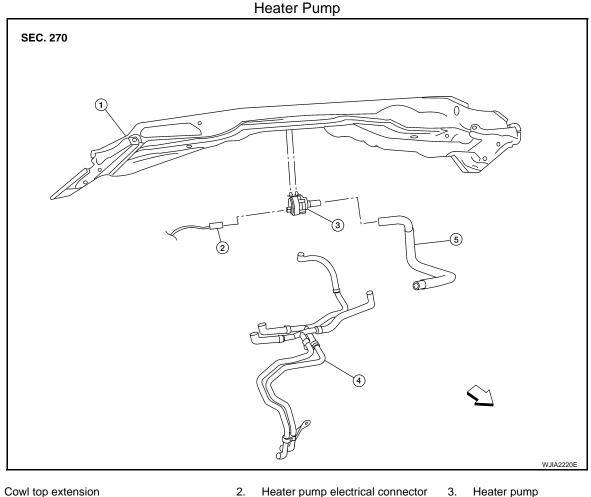
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Cowl top extension

- Heater pump electrical connector
  - Heater hose
- Front

#### **REMOVAL**

1. Remove the cowl top. Refer to El-18.

Front heater core pipe and hose assembly

Partially drain the engine cooling system. Refer to CO-11, "Changing Engine Coolant".

5.

- 3. Unclip the heater pump from the cowl top extension.
- Disconnect the heater pump electrical connector and the two heater hoses, then remove the heater pump. **CAUTION:**

Do not disassemble the heater pump, replace the heater pump as an assembly.

#### **INSTALLATION**

Installation is in the reverse order of removal.

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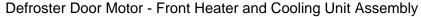
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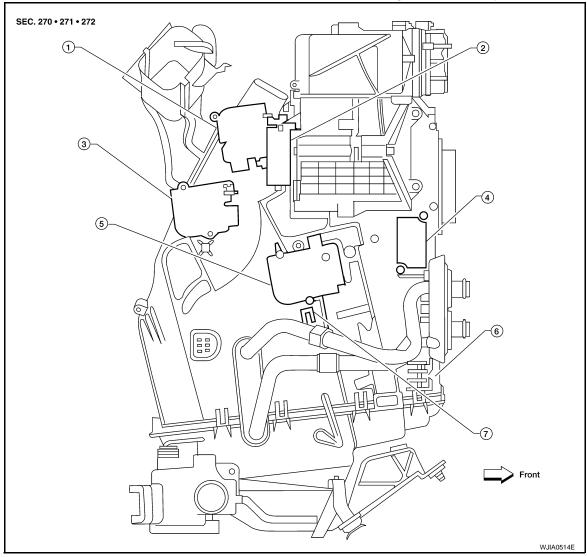
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## **DEFROSTER DOOR MOTOR**

#### Removal and Installation

INFOID:0000000001718896





- 1. Defroster door motor
- 2. Intake door motor (passenger)
- 4. Variable blower control (front)
- 5. Air mix door motor (passenger)
- 3. Mode door motor
- 6. Front heater and cooling unit assembly

# 7. Intake sensor

**REMOVAL** 

- 1. Remove the front heater and cooling unit assembly. Refer to ATC-138, "Removal and Installation".
- 2. Remove the steering member from the front heater and cooling unit assembly.
- 3. Disconnect the defroster door motor electrical connector.
- 4. Remove the two screws and remove the defroster door motor.

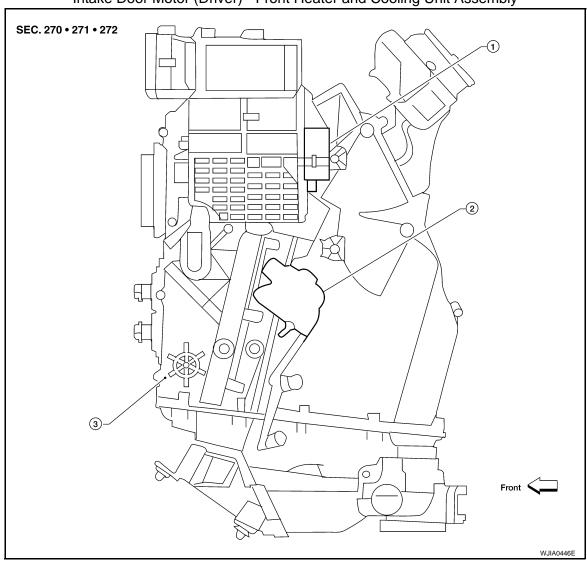
#### **INSTALLATION**

Installation is in the reverse order of removal.

# INTAKE DOOR MOTOR

Component A

Intake Door Motor (Driver) - Front Heater and Cooling Unit Assembly



- Intake door motor (driver)
- 2. Air mix door motor (driver)
- 3. Front heater and cooling unit assembly

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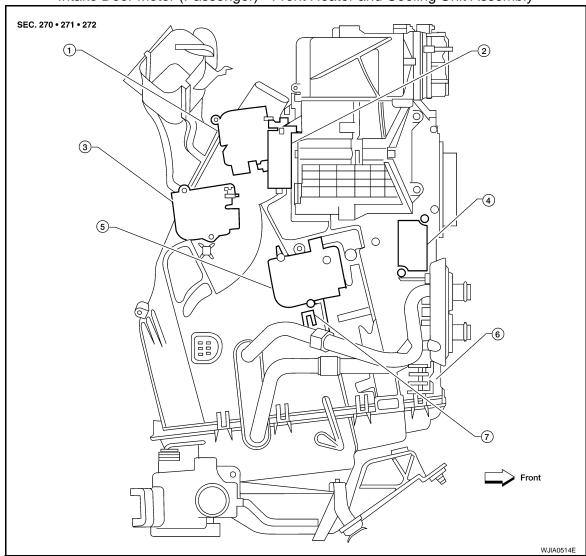
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Intake Door Motor (Passenger) - Front Heater and Cooling Unit Assembly



1. Defroster door motor

Intake sensor

- 2. Intake door motor (passenger)
- 4. Variable blower control (front)
- 5. Air mix door motor (passenger)
- 3. Mode door motor
- 6. Front heater and cooling unit assembly

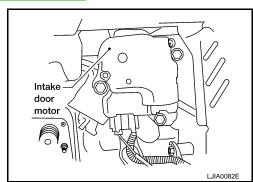
### Removal and Installation

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### **DRIVER SIDE**

#### Removal

- 1. Remove the instrument lower panel LH. Refer to IP-12, "Instrument Lower Panel LH".
- 2. Remove the center stack trim panel. Refer to IP-13, "Center Stack Trim Panel".
- 3. Disconnect the intake door motor electrical connector.
- 4. Remove the three screws and remove the intake door motor.



# **INTAKE DOOR MOTOR**

### < SERVICE INFORMATION >

Installation

Installation is in the reverse order of removal.

#### PASSENGER SIDE

#### Removal

- 1. Remove the front heater and cooling unit assembly. Refer to ATC-138, "Removal and Installation".
- 2. Disconnect the intake door motor electrical connector.
- 3. Remove the three screws and remove the intake door motor.

### Installation

Installation is in the reverse order of removal.

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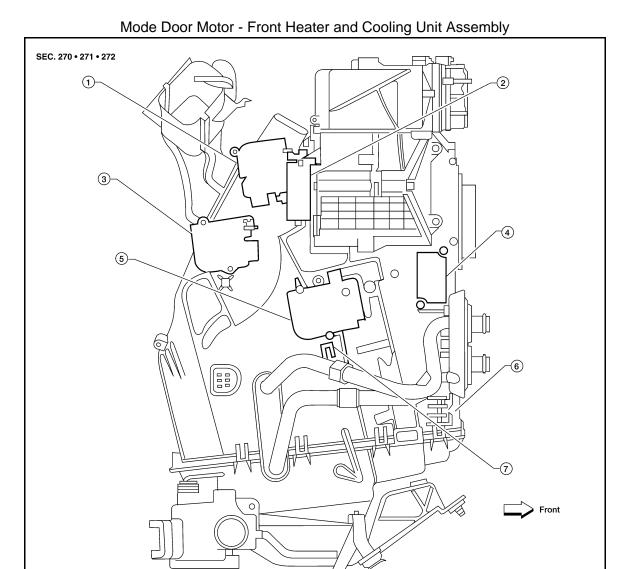
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# MODE DOOR MOTOR

### Removal and Installation

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1. Defroster door motor

Intake sensor

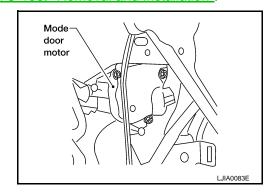
- Variable blower control (front)
- Intake door motor (passenger)

  Air mix door motor (passenger)
- 5. Air mix door motor (passenger)
- Mode door motor
- 6. Front heater and cooling unit assembly

# REMOVAL

7.

- 1. Remove the front heater and cooling unit assembly. Refer to ATC-138, "Removal and Installation".
- 2. Disconnect the mode door motor electrical connector.
- 3. Remove the three screws and remove the mode door motor.



# **MODE DOOR MOTOR**

# < SERVICE INFORMATION >

# INSTALLATION

Installation is in the reverse order of removal.

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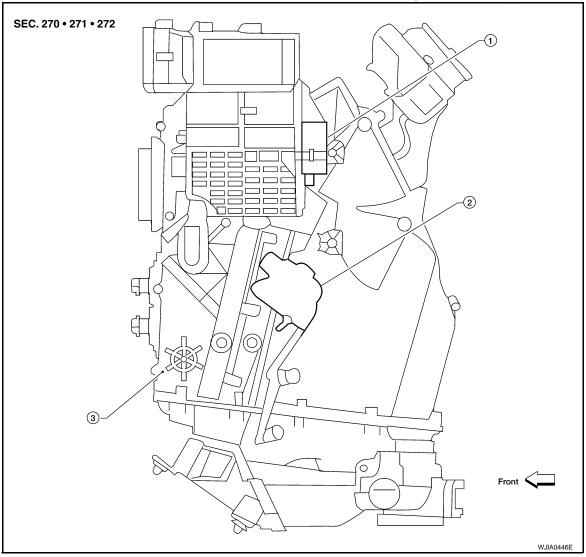
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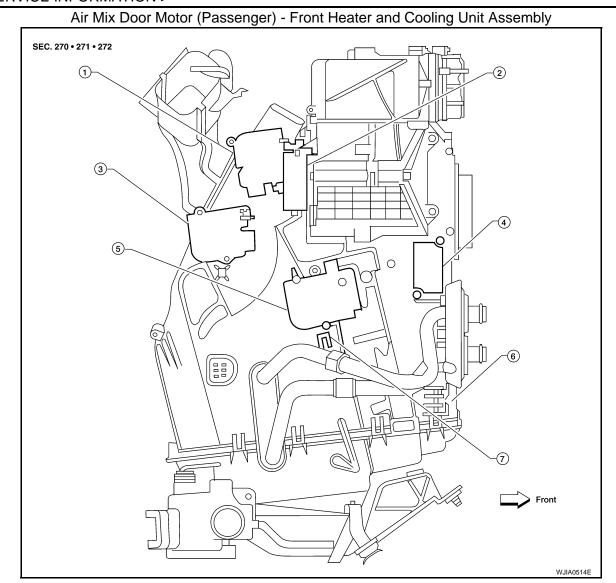
# **AIR MIX DOOR MOTOR**

Component INFOID:000000001718900

Air Mix Door Motor (Driver) - Front Heater and Cooling Unit Assembly



- 1. Intake door motor (driver)
- 2. Air mix door motor (driver)
- 3. Front heater and cooling unit assembly



Defroster door motor

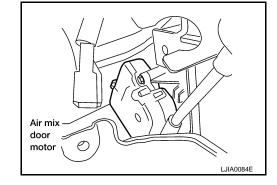
- Z. Intake door motor (pas
- 4. Variable blower control (front)
- 7. Intake sensor
- 2. Intake door motor (passenger)
- 5. Air mix door motor (passenger)
- 3. Mode door motor
- 6. Front heater and cooling unit assembly

### Removal and Installation

### FRONT AIR MIX DOOR MOTOR (DRIVER)

# Removal

- 1. Remove the instrument lower panel LH. Refer to IP-12, "Instrument Lower Panel LH".
- 2. Remove the center stack trim panel. Refer to IP-13, "Center Stack Trim Panel".
- 3. Disconnect the air mix door motor electrical connector.
- 4. Remove the three screws and remove the air mix door motor.



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### **AIR MIX DOOR MOTOR**

#### < SERVICE INFORMATION >

Installation

Installation is in the reverse order of removal.

### FRONT AIR MIX DOOR MOTOR (PASSENGER)

### Removal

- Remove the front heater and cooling unit assembly. Refer to <u>ATC-138, "Removal and Installation"</u>.
- 2. Disconnect the air mix door motor electrical connector.
- Remove the three screws and remove the air mix door motor.

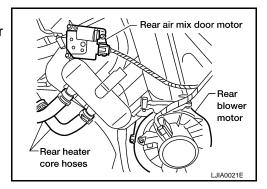
#### Installation

Installation is in the reverse order of removal.

### REAR AIR MIX DOOR MOTOR

#### Removal

- 1. Remove the rear lower finisher assembly. Refer to EI-31, "Removal and Installation".
- 2. Disconnect the rear air mix door motor electrical connector.
- 3. Remove the three screws and remove the rear air mix door motor.



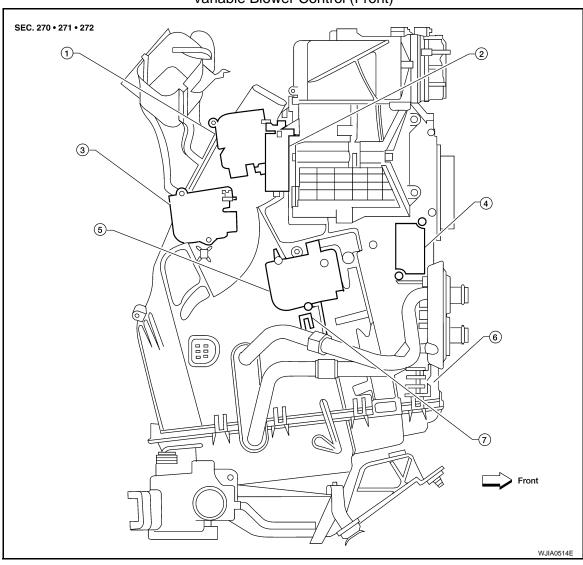
#### Installation

Installation is in the reverse order of removal.

# VARIABLE BLOWER CONTROL

Component A

# Variable Blower Control (Front)



- 1. Defroster door motor
- 4. Variable blower control (front)
- Intake sensor
- 2. Intake door motor (passenger)
- 5. Air mix door motor (passenger)
- 3. Mode door motor
- 6. Front heater and cooling unit assembly

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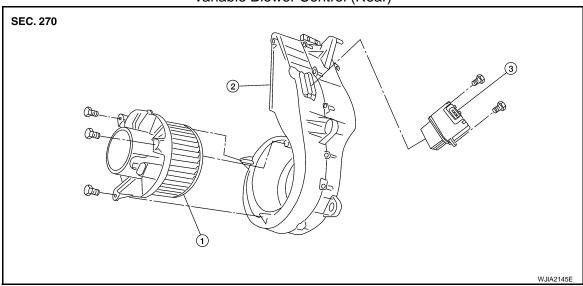
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### Variable Blower Control (Rear)



- 1. Rear blower motor
- Rear blower motor case
- Variable blower control (rear)

### Removal and Installation

INFOID:0000000001718903

## VARIABLE BLOWER CONTROL (FRONT)

#### Removal

- 1. Remove the instrument lower panel RH and glove box. Refer to IP-14. "Glove Box".
- 2. Remove the center stack trim panel. Refer to <a href="IP-13">IP-13</a>, "Center Stack Trim Panel".
- 3. Disconnect the variable blower control (front) electrical connector.
- 4. Remove the two screws and remove the variable blower control (front).

#### Installation

Installation is in the reverse order of removal.

### VARIABLE BLOWER CONTROL (REAR)

#### Removal

- 1. Remove the rear lower finisher assembly. Refer to EI-31, "Removal and Installation".
- Remove the two variable blower control (rear) screws.
- 3. Remove the variable blower control (rear).

#### Installation

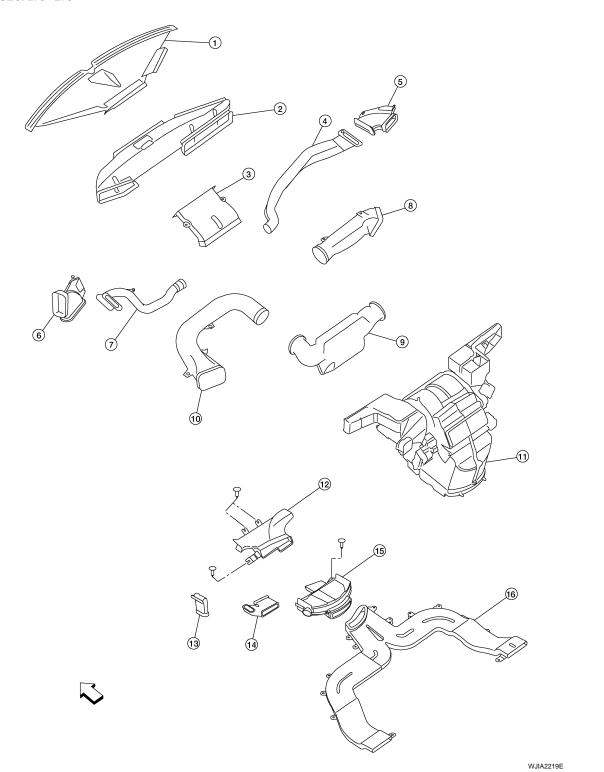
Installation is in the reverse order of removal.

# **DUCTS AND GRILLES**

Α Component INFOID:0000000001718904

# **Ducts - Front Heater and Cooling Unit Assembly**

SEC. 270 273



- Defroster nozzle (part of the instrument panel)
- RH side demister duct
- Fresh air duct
- RH side demister duct extension
- Defroster duct
- LH side demister duct extension

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## **DUCTS AND GRILLES**

### < SERVICE INFORMATION >

LH side demister duct

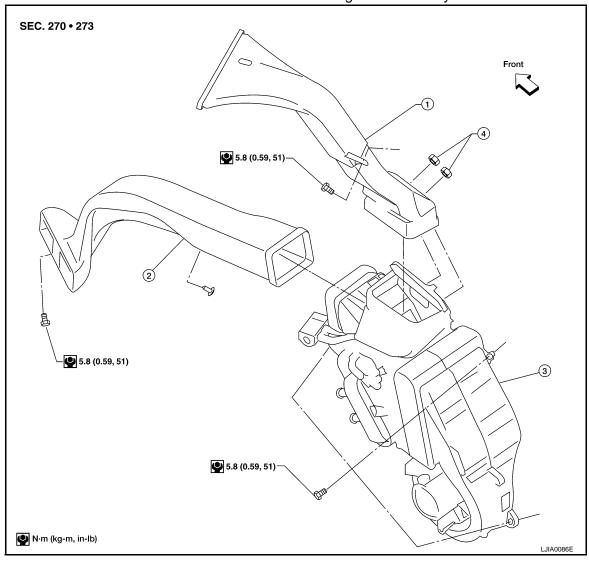
10. LH ventilator duct

16. Floor duct

- RH ventilator duct
- 11. Front heater and cooling unit assembly
- 13. Floor junction duct extension 14. Floor junction duct

- Center ventilator duct
- 12. Floor connector duct
- 15. Floor distribution duct
- Front

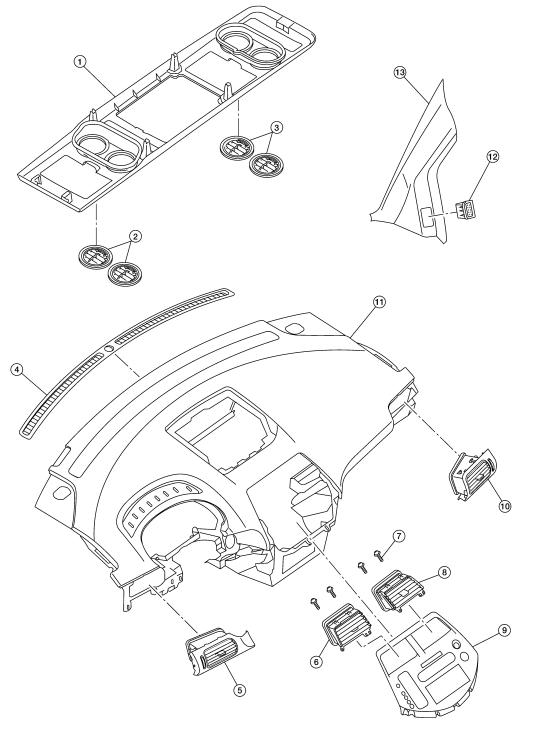
### **Ducts - Rear Heater and Cooling Unit Assembly**



- Rear overhead duct
- 2. Rear floor duct
- Rear heater and cooling unit assembly

4. Clips Grilles

SEC. 685 • 970



LJIA0197E

- 1. Overhead console
- 4. Front demister grille
- 7. Center ventilator grille screws
- 10. RH ventilator grille
- 13. Front pillar finisher RH
- 2. Overhead console front grilles
- 5. LH ventilator grille
- 8. Center RH ventilator grille
- 11. Instrument panel

- 3. Overhead console rear grilles
- 6. Center LH ventilator grille
- 9. Cluster lid C
- 12. RH side demister grille

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#### Removal and Installation

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#### **DEFROSTER NOZZLE**

#### NOTE:

The defroster nozzle is part of the instrument panel and is replaced as an assembly.

#### Removal

Remove the instrument panel. Refer to IP-10, "Instrument Panel".

#### Installation

Installation is in the reverse order of removal.

#### FRESH AIR DUCT

#### Removal

- 1. Remove the instrument panel. Refer to IP-10, "Instrument Panel".
- 2. Remove the defroster nozzle.
- 3. Remove the fresh air duct.

#### Installation

Installation is in the reverse order of removal.

#### **DEFROSTER DUCT**

#### Removal

- 1. Remove the front heater and cooling unit assembly. Refer to <a href="ATC-138">ATC-138</a>. "Removal and Installation".
- Remove the defroster duct.

#### Installation

Installation is in the reverse order of removal.

#### RH AND LH SIDE DEMISTER DUCT

#### Removal

- 1. Remove the front heater and cooling unit assembly. Refer to ATC-138, "Removal and Installation".
- 2. Remove the RH or LH side demister duct.

#### Installation

Installation is in the reverse order of removal.

### RH, LH, AND CENTER VENTILATOR DUCT

#### Removal

- Remove the instrument panel. Refer to <u>IP-10, "Instrument Panel"</u>.
- Remove the RH, center, and LH ventilator duct.

#### Installation

Installation is in the reverse order of removal.

#### FLOOR CONNECTOR DUCT

#### Removal

- 1. Remove the front heater and cooling unit assembly. Refer to ATC-138, "Removal and Installation".
- Remove the three clips and remove the floor connector duct.

#### Installation

Installation is in the reverse order of removal.

#### FLOOR DISTRIBUTION DUCT

#### Removal

- Remove the center lower trim. Refer to <u>IP-10, "Instrument Panel"</u>.
- Remove the clip and remove the floor distribution duct.

#### Installation

### **DUCTS AND GRILLES**

## < SERVICE INFORMATION > Installation is in the reverse order of removal. Α FLOOR JUNCTION DUCT Removal 1. Remove the center lower trim. Refer to IP-10, "Instrument Panel". В Remove the clip and remove the floor distribution duct. 3. Remove the floor junction duct. Installation Installation is in the reverse order of removal. FLOOR JUNCTION DUCT EXTENSION D Removal 1. Remove the center lower trim. Refer to IP-10, "Instrument Panel". Е Remove the clip and remove the floor junction duct extension. Installation Installation is in the reverse order of removal. F FLOOR DUCT Removal Remove the floor carpet. Refer to <u>El-36</u>. Remove the floor duct. Installation Installation is in the reverse order of removal. REAR OVERHEAD DUCT Removal Remove the rear lower finisher assembly. Refer to <u>EI-31, "Removal and Installation"</u>. 2. Remove the headliner. Refer to El-24, "Removal and Installation". **ATC** NOTE: The rear headliner duct connected to the rear overhead duct is part of the headlining trim panel and is replaced as an assembly. Refer to El-38. K 3. Remove the bolt and two clips, and remove the rear overhead duct. Installation Installation is in the reverse order of removal. REAR FLOOR DUCT Removal Remove the rear lower finisher assembly. Refer to <u>EI-31, "Removal and Installation"</u>. Reposition the floor carpet out of the way. 3. Remove the screw and clip, then remove the rear floor duct. N Installation Installation is in the reverse order of removal. **GRILLES** Removal 1. Remove the interior trim panel(s) as necessary that contains the grille to be removed. Refer to EI-31 or EI-Remove the grille from the interior trim panel. Installation

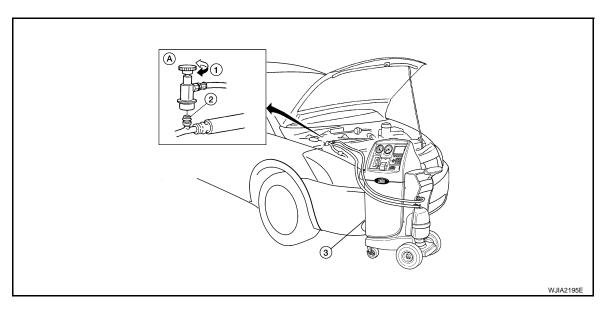
Installation is in the reverse order of removal.

HFC-134a (R-134a) Service Procedure

INFOID:0000000001718906

## SETTING OF SERVICE TOOLS AND EQUIPMENT

**Discharging Refrigerant** 



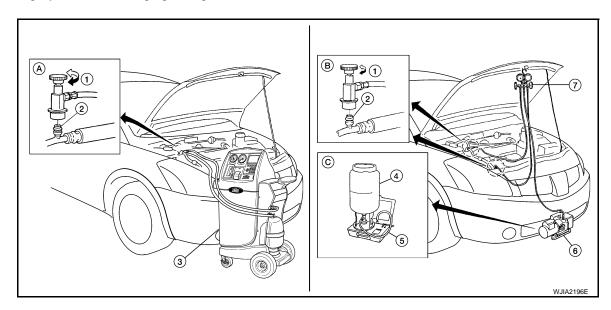
- Shut-off valve
- 2. A/C service valve
- 3. Recovery/recycling equipment

A. Preferred (best) method

### **WARNING:**

Avoid breathing A/C refrigerant and oil vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) refrigerant from the A/C system using certified service equipment meeting requirements of SAE J2210 HFC-134a (R-134a) recovery equipment. If an accidental system discharge occurs, ventilate the work area before resuming service. Additional health and safety information may be obtained from the refrigerant and oil manufacturers.

**Evacuating System and Charging Refrigerant** 



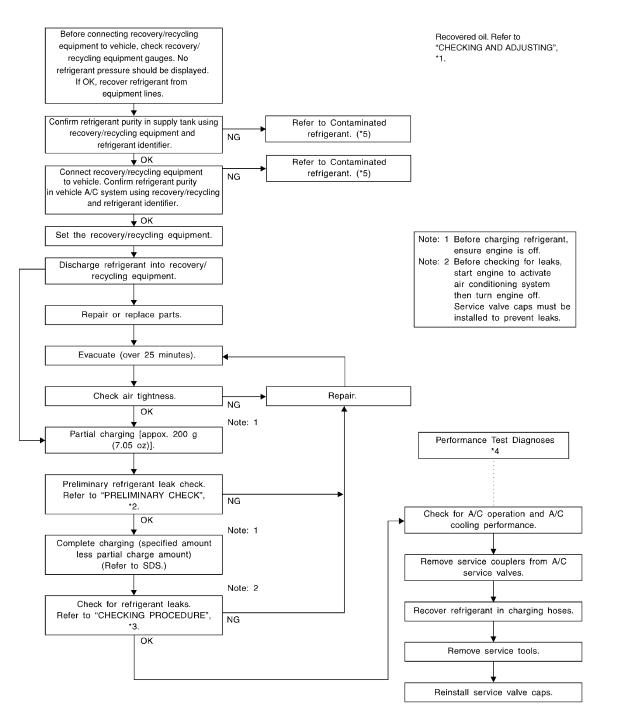
1. Shut-off valve

- 2. A/C service valve
- Refrigerant container (HFC-134a) 5. Weight scale (J-39650)
- 3. Recovery/recycling equipment
- 6. Evacuating vacuum pump (J-39699)

#### < SERVICE INFORMATION >

- Manifold gauge set (J-39183)
- Preferred (best) method
- Alternative method

C. For charging



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- ATC-19, "Maintenance of Oil Quanti- 3 ty in Compressor".
- ATC-179, "Checking of Refrigerant Leaks"
- ATC-3, "Contaminated Refrigerant". 5

- 2 ATC-179, "Checking of Refrigerant 4 Leaks".
- ATC-102, "Insufficient Cooling".

**ATC-161** 

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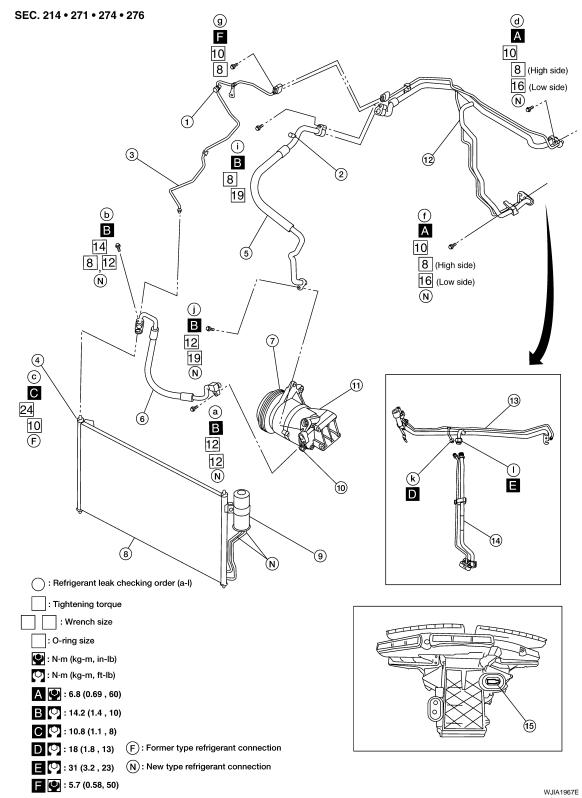
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Component

### Front A/C Compressor and Condenser



- 1. High-pressure service valve
- 4. Refrigerant pressure sensor
- 7. Shaft seal

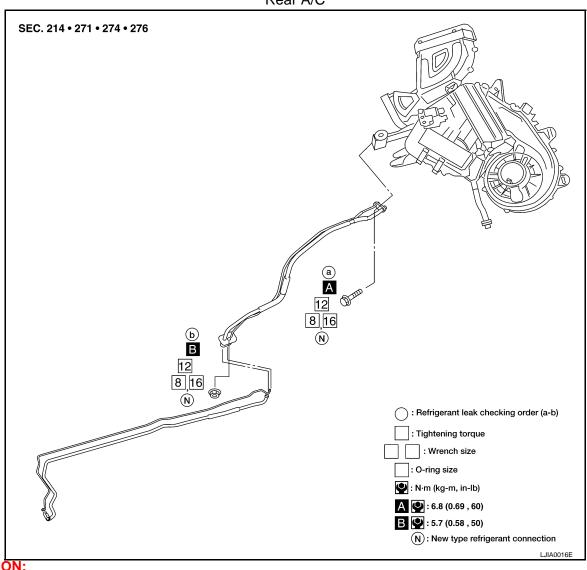
- 2. Low-pressure service valve
- 5. Low-pressure flexible hose
- 8. Condenser

- 3. High-pressure pipe
- 6. High-pressure flexible hose
- 9. Liquid tank

#### < SERVICE INFORMATION >

- 10. Pressure relief valve
- 13. High/low pressure pipe upper (service)
- 11. Compressor
- 14 High/low pressure pipe lower (service)
- 12. High/low pressure pipe (production)
- 15 Expansion valve (front)

#### Rear A/C



**CAUTION:** 

The new and former refrigerant connections use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at or around the connection.

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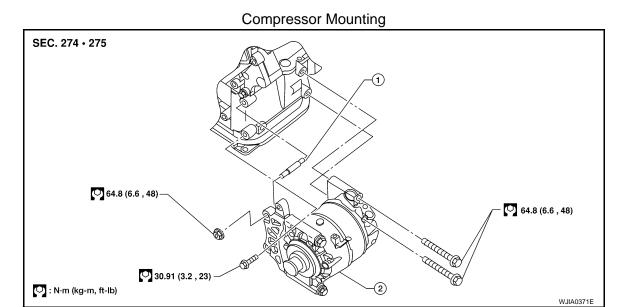
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# Removal and Installation for Compressor

INFOID:0000000001718908



1. Stud

Compressor

#### **REMOVAL**

- Discharge the refrigerant. Refer to <u>ATC-160, "HFC-134a (R-134a) Service Procedure"</u>.
- 2. Remove the engine under cover and the splash shield.
- 3. Remove the drive belt. Refer to MA-13, "Checking Drive Belts".
- 4. Remove the compressor mounting stud.
- 5. Disconnect the compressor connector.
- Disconnect the high-pressure flexible hose and low-pressure flexible hose from the compressor.CAUTION:

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

7. Remove the compressor bolts and nut using power tools.

#### INSTALLATION

Installation is in the reverse order of removal.

#### **CAUTION:**

- Replace the O-ring of the low-pressure flexible hose and high-pressure flexible hose with a new one, then apply compressor oil to it when installing it.
- · After charging refrigerant, check for leaks.

# Removal and Installation for Compressor Clutch

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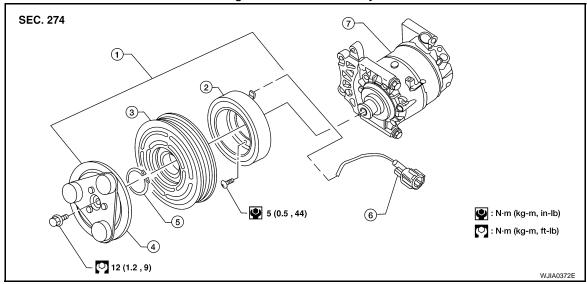
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### Magnet Clutch Assembly



- 1. Magnet clutch assembly
- 4. Clutch disc
- 7. Compressor

- 2. Magnet coil
- 5. Snap ring

- 3. Pulley
- 6. Thermal protector (built in)

#### **REMOVAL**

#### NOTE:

For clarity, the compressor is shown out of the vehicle, but the compressor does not need to be removed to remove the compressor clutch.

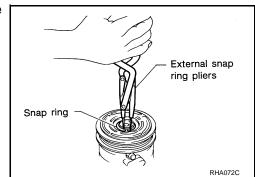
- 1. Remove the engine under cover and the splash shield.
- 2. Remove the drive belt. Refer to MA-13, "Checking Drive Belts".
- 3. Disconnect the compressor electrical connector.
- 4. Remove the center bolt while holding the clutch disc stationary using Tool as shown.

#### Tool number : J-44614

Remove the clutch disc.



Remove the snap ring using external snap ring pliers or suitable tool.



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#### < SERVICE INFORMATION >

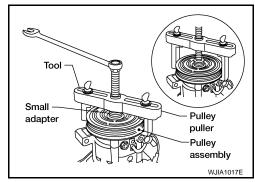
7. Remove the pulley using Tool with a small adapter. Position the small adapter on the end of the drive shaft and the center of the puller on the small adapter.

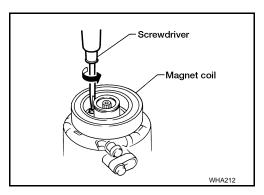
Tool number : KV99233130 (J-29884)

#### **CAUTION:**

To prevent deformation of the pulley groove, the puller claws should be hooked under the pulley groove and not into the pulley groove.

8. Remove the magnet coil harness clip using a screwdriver.



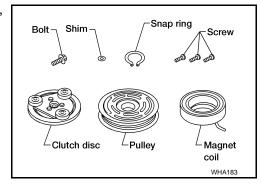


9. Remove the three magnet coil fixing screws and remove the magnet coil.

### **INSPECTION**

#### Clutch Disc

If the contact surface shows signs of damage due to excessive heat, replace clutch disc and pulley.



### Pulley

Check the appearance of the pulley assembly. If contact surface of pulley shows signs of excessive grooving, replace clutch disc and pulley. The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before reinstallation.

#### Coil

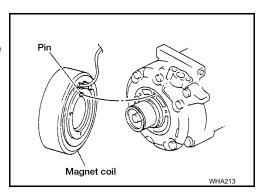
Check magnet coil for loose connections or any cracked insulation.

#### **INSTALLATION**

1. Install the magnet coil.

#### **CAUTION:**

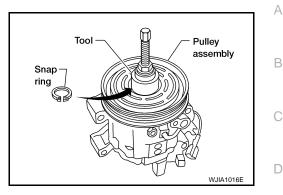
Be sure to align the magnet coil pin with the hole in the compressor front head.



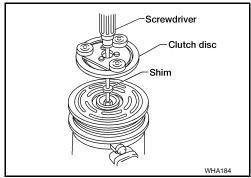
### < SERVICE INFORMATION >

- Install the magnet coil harness clip using a screwdriver.
- 3. Install the pulley assembly using Tool and a wrench, then install the snap ring using snap ring pliers.

**Tool number** (J-38873-A)



Install the clutch disc on the compressor shaft, together with the original shim(s). Press the clutch disc down by hand.

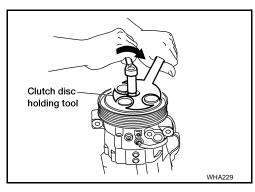


5. Install the clutch pulley bolt using Tool, to prevent the clutch disc from turning and tighten the bolt to specification. Refer to ATC-162, "Component".

> **Tool number** : J-44614

### **CAUTION:**

After tightening the clutch pulley bolt, check that the clutch pulley rotates smoothly.



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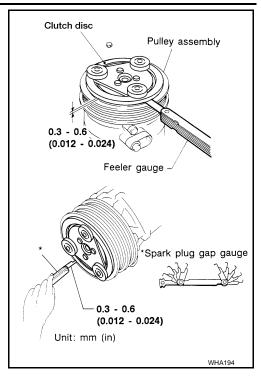
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#### < SERVICE INFORMATION >

Check the pulley clearance all the way around the clutch disc as shown.

Clutch disc-to-pulley clearance : 0.3 - 0.6 mm (0.012 - 0.024 in)

- If the specified clearance is not obtained, replace the adjusting spacer to readjust.
- 8. Connect the compressor electrical connector.
- Install the drive belt. Refer to <u>MA-13, "Checking Drive Belts"</u>.
- 10. Install the engine under cover and the splash shield.



#### **BREAK-IN OPERATION**

When replacing compressor clutch assembly, always conduct the break-in operation. This is done by engaging and disengaging the clutch about 30 times. Break-in operation raises the level of transmitted torque.

### Removal and Installation for Low-Pressure Flexible Hose

INFOID:0000000001718910

#### **REMOVAL**

- 1. Remove the engine under cover.
- Discharge the refrigerant. Refer to <u>ATC-160, "HFC-134a (R-134a) Service Procedure"</u>.
   CAUTION:

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

3. Remove the low-pressure flexible hose. Refer to <a href="ATC-162">ATC-162</a>, "Component".

#### INSTALLATION

Installation is in the reverse order of removal.

Refer to ATC-162, "Component".

#### **CAUTION:**

- Replace the O-ring of the low-pressure flexible hose with a new one, then apply compressor oil to it
  when installing it.
- After charging refrigerant, check for leaks.

Removal and Installation for High-pressure Flexible Hose

INFOID:0000000001718911

#### REMOVAL

- Remove the engine under cover.
- Discharge the refrigerant. Refer to <u>ATC-160, "HFC-134a (R-134a) Service Procedure"</u>.
- Remove the high-pressure flexible hose. Refer to <u>ATC-162, "Component"</u>. CAUTION:

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

#### INSTALLATION

Installation is in the reverse order of removal.

Refer to ATC-162, "Component".

#### **CAUTION:**

Replace the O-ring of the high-pressure flexible hose with a new one, then apply compressor oil to it
when installing it.

#### < SERVICE INFORMATION >

· After charging refrigerant, check for leaks.

### Removal and Installation for High-pressure Pipe

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#### REMOVAL

- 1. Reposition the IPDM E/R aside.
- 2. Remove the windshield washer fluid bottle filler neck.
- 3. Reposition the coolant reservoir tank aside.
- 4. Reposition the power steering fluid reservoir aside.
- Discharge the refrigerant. Refer to <u>ATC-160, "HFC-134a (R-134a) Service Procedure"</u>.
- Remove the high-pressure pipe. Refer to <u>ATC-162, "Component"</u>. CAUTION:

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

#### INSTALLATION

Installation is in the reverse order of removal.

Refer to ATC-162, "Component".

#### **CAUTION:**

- Replace the O-ring of the high-pressure pipe with a new one, then apply compressor oil to it when installing it.
- After charging refrigerant, check for leaks.

Removal and Installation for High/Low-Pressure Pipe

INFOID:0000000001718913

#### **REMOVAL**

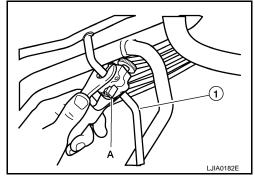
1. Discharge the refrigerant. Refer to ATC-160, "HFC-134a (R-134a) Service Procedure".

#### **WARNING:**

- Avoid breathing the A/C refrigerant and oil vapor or mist. Exposure may irritate the eyes, nose and throat.
- If an accidental system discharge occurs, ventilate the work area before resuming removal.
- Remove the cowl top cover. Refer to <u>EI-18</u>, "Removal and Installation".
- Disconnect the ECM from the cowl top extension and reposition it out of the way.
- Remove the two heater pump clips from the cowl top extension and reposition the heater pump out of the way. Refer to <u>ATC-143</u>, "Removal and Installation".
- 5. Disconnect the heater hose clips from the cowl top extension and reposition the heater hose out of the way.
- Remove the wiper motor and linkage. Refer to <u>WW-19</u>, "Wiper Motor and Linkage".
- Remove the cowl top extension. Refer to <u>EI-18</u>, "Removal and Installation".
- 8. Carefully cut the high pressure pipe (1) using a suitable tool (ratchet-type pipe cutter) (A) as shown.

#### **CAUTION:**

- Do NOT damage the hydraulic brake lines or any other surrounding parts when cutting the pipe.
- A small amount of refrigerant may discharge from the pipe when it is cut.
- Do not allow debris to fall into the cut ends of the pipe.



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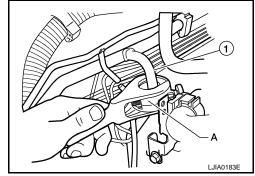
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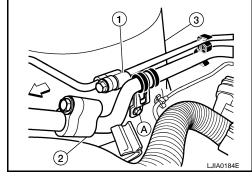
9. Carefully cut the low pressure pipe (1) using a suitable tool (ratchet-type pipe cutter) (A) as shown.

#### **CAUTION:**

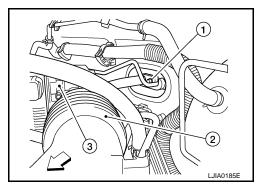
- Do NOT damage the hydraulic brake lines or any other surrounding parts when cutting the pipe.
- A small amount of refrigerant may discharge from the pipe when it is cut.



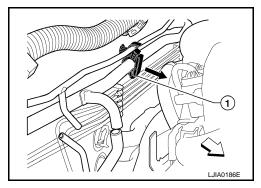
- 10. Disconnect the power brake booster vacuum hose from the intake manifold collector to allow removal of the cut A/C pipes.
- 11. Disconnect the high pressure pipe connection (1), low pressure pipe connection (2), and the A/C pipe clamp bolt (A) located near the RH front suspension strut tower (3) as shown.



- 12. Disconnect the high/low pressure pipe connector bolt (1) from the front expansion valve as shown.
  - Air cleaner to electric throttle control actuator tube (2)
  - Electric throttle control actuator (3)
  - **⇐**: Front



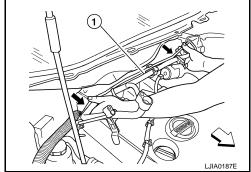
- 13. Use a suitable tool to pry the pipe support clip (1) from the threaded stud on the dash panel as shown.
  - ⇐: Front



#### < SERVICE INFORMATION >

- 14. Remove the top section of the high/low pressure pipe (1) as shown.
  - **CAUTION:**

Cap or wrap the open pipe connections with a suitable material such as vinyl tape to avoid the entry of air, moisture and contamination.

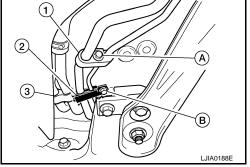


- 15. Remove the lower section of the high/low pressure pipe.
- a. Access the lower section of the high/low pressure pipe from under the vehicle.
- b. Remove the high/low pressure pipe connection (1) bolt (A).
- c. Remove the A/C pipe clamp bolt (B) to release the A/C pipe clamp (2).

#### NOTE:

Reposition the rear heater pipe clamp (3) for additional clearance to remove the lower section of the high/low pressure pipe as necessary.

d. Pry off the pipe support clip (1) secured to the dash panel threaded stud, using a suitable tool.

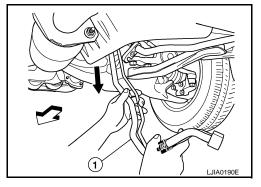


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Carefully remove the lower section of the high/low pressure pipe (1).

### **CAUTION:**

Cap or wrap the open pipe connections with a suitable material such as vinyl tape to avoid the entry of air, moisture and contamination.



#### **INSTALLATION**

#### **CAUTION:**

- Clean all of the A/C pipe fittings and connections.
- Replace the O-rings of the high/low-pressure pipe with new ones.
- Lubricate all the O-rings with the specified A/C system oil.

The service replacement high/low pressure pipe is a two piece pipe assembly.

1. Install and position the new lower high/low pressure pipe without tightening the connections. NOTE:

To ease installation, first remove the A/C support clip from the lower section high/low pressure pipe and secure it to the dash panel threaded stud.

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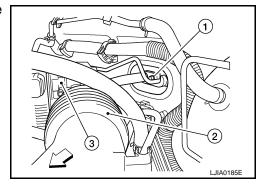
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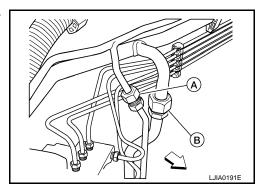
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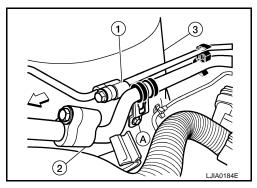
- 2. Install the new upper high/low pressure pipe through the engine compartment.
- a. Install the high/low pressure pipe to the front expansion valve and only hand tighten the connector bolt (1) as shown.
  - Air cleaner to electric throttle control actuator tube (2)
  - Electric throttle control actuator (3)
  - ⇐: Front



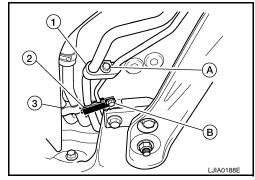
- b. Hand tighten the fittings between the upper and lower high pressure pipe (A) and the low pressure pipe (B) as shown.
  - ⇐: Front



- c. Hand tighten the high pressure pipe connection (1) and low pressure pipe connection (2) located near the RH front suspension strut tower (3) as shown.
- d. Install the A/C pipe clamp bolt (A) to the RH front suspension strut tower (3) as shown.
- e. Attach the high/low pressure pipe to the A/C support clip (secured to the dash panel threaded stud).
- f. Tighten the high pressure pipe connection (1) and low pressure pipe connection (2) located near the RH front suspension strut tower (3) as shown to specification.



- Complete the installation of the lower high/low pressure pipe.CAUTION:
  - Clean all of the A/C pipe fittings and connections.
  - Replace the O-rings of the high/low-pressure pipe with new ones.
  - Lubricate all the O-rings with the specified A/C system oil.
- a. Under the vehicle, tighten the high/low pressure pipe connection(1) bolt (A) as shown to specification.
- b. Install the A/C pipe clamp (2) and tighten the A/C pipe clamp bolt (B).
- c. As necessary, reposition the rear heater pipe clamp (3).



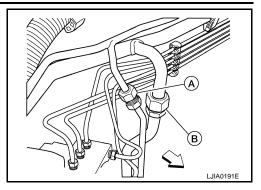
d. Attach the other pipe support clip to the dash panel threaded stud.

#### < SERVICE INFORMATION >

- From the engine compartment, tighten the fittings between the upper and lower high pressure pipe (A) and the low pressure pipe (B) as shown to specification.

### **CAUTION:**

. Do NOT damage the hydraulic brake lines or any other surrounding parts when tightening the fittings.



- Connect the power brake booster vacuum hose to the intake manifold collector.
- 5. Check that there is sufficient clearance between the lower high/low pressure pipe and the front stabilizer bar. Adjust the lower high/low pressure pipe as necessary.
- Evacuate and recharge the A/C system and check the A/C system for leaks. Refer to ATC-160, "HFC-134a (R-134a) Service Procedure".
- 7. Install the remaining components in the reverse order of removal.

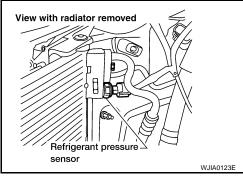
## Removal and Installation for Refrigerant Pressure Sensor

INFOID:0000000001718914

### REMOVAL

- Discharge the refrigerant. Refer to <u>ATC-160, "HFC-134a (R-134a) Service Procedure"</u>.
- 2. Disconnect the refrigerant pressure sensor connector and remove the refrigerant pressure sensor from the condenser. **CAUTION:**

Be careful not to damage the condenser fins.



#### INSTALLATION

Installation is in the reverse order of removal.

Refer to ATC-162, "Component".

### **CAUTION:**

- Be careful not to damage the condenser fins.
- Replace the O-ring of the refrigerant pressure sensor with a new one, then apply compressor oil to it when installing it.
- · After charging refrigerant, check for leaks.

### Removal and Installation for Condenser

INFOID:0000000001718915

#### REMOVAL

- 1. Discharge the refrigerant. Refer to ATC-160, "HFC-134a (R-134a) Service Procedure".
- Remove the radiator. Refer to CO-16.

#### CAUTION:

Be careful not to damage the core surface of the condenser and the radiator.

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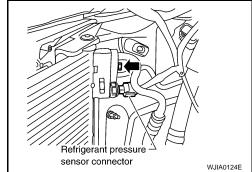
### < SERVICE INFORMATION >

3. Disconnect the high-pressure flexible hose and the high-pressure pipe from the condenser.

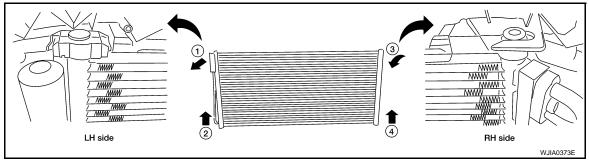
### **CAUTION:**

Cap or wrap the joint of the pipe with suitable material such as vinyl tape to avoid the entry of air.

- 4. Disconnect the refrigerant pressure sensor connector.
- 5. Remove the refrigerant pressure sensor.



6. Carefully release retaining clips located on top driver side of condenser and rotate the condenser out of its mounts as shown.



#### INSTALLATION

Installation is in the reverse order of removal.

Refer to ATC-162, "Component".

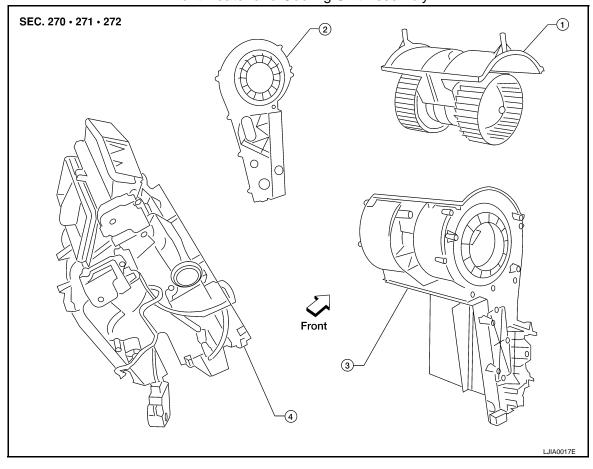
#### **CAUTION:**

- Replace the O-rings of the high-pressure pipe, refrigerant pressure sensor, and high-pressure flexible hose with new ones, then apply compressor oil to them when installing them.
- After charging refrigerant, check for leaks.

# Removal and Installation for Front Evaporator

INFOID:0000000001718916

## Front Heater and Cooling Unit Assembly

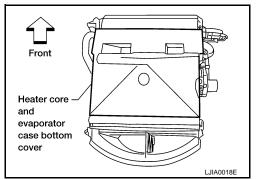


- 1. Front blower motor
- 2. Blower motor side cover
- Blower motor case

4. Heater core and evaporator case

### **REMOVAL**

- 1. Remove the front heater and cooling unit assembly. Refer to ATC-138, "Removal and Installation".
- 2. Remove the blower motor side cover.
- 3. Remove the front blower motor.
- 4. Remove the heater core and evaporator case bottom cover.



5. Remove the blower motor case.

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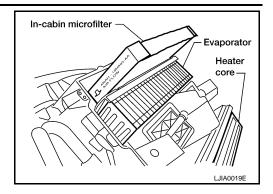
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### < SERVICE INFORMATION >

- 6. Remove the two in-cabin microfilters.
- 7. Remove the evaporator.



### **INSTALLATION**

Installation is in the reverse order of removal.

#### **CAUTION:**

- Replace the O-rings on the low-pressure flexible hose and the high-pressure pipe with new ones. Apply compressor oil to the O-rings before installing them.
- When installing the in-cabin microfilters, face the microfilters according to the air flow direction arrow printed on the side of the filters.

# Removal and Installation for Rear Evaporator

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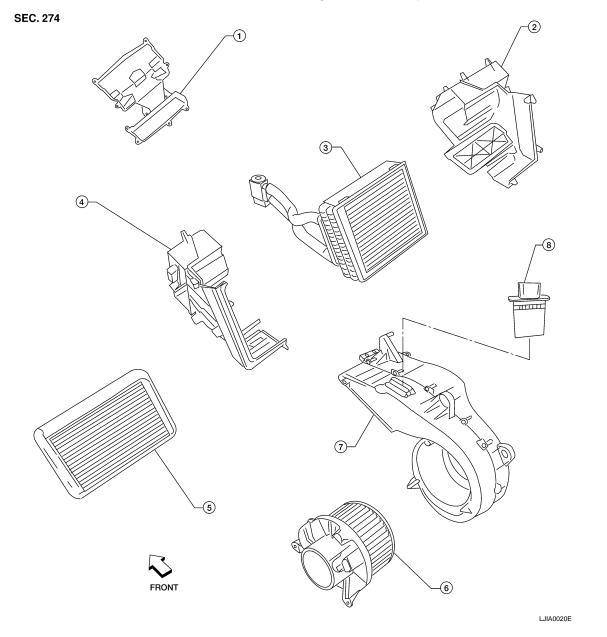
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### Rear Heater and Cooling Unit Assembly



- 1. Front cover
- 4. Side cover
- 7. Blower motor case
- 2. Evaporator and heater core case
- 5. Heater core
- 8. Variable blower control (rear)
- 3. Evaporator
- 6. Rear blower motor

#### **REMOVAL**

- 1. Remove the rear heater and cooling unit assembly from the vehicle. Refer to <a href="ATC-138">ATC-138</a>, "Removal and <a href="Installation"</a>.
- 2. Remove the rear blower motor.
- Remove the variable blower control (rear).

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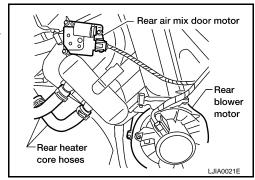
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#### < SERVICE INFORMATION >

- Remove the rear air mix door motor.
- 5. Remove the rear duct and blend door assembly. Refer to <u>ATC-158</u>, "Removal and Installation".
- 6. Disassemble the rear heater and cooling unit assembly to remove the evaporator.



#### INSTALLATION

Installation is in the reverse order of removal.

#### **CAUTION:**

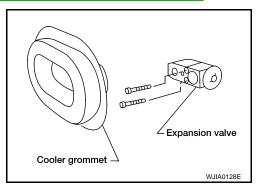
- Replace the O-rings on the rear A/C pipes with new ones, then apply compressor oil to them when installing them.
- · After charging refrigerant, check for leaks

Removal and Installation for Front Expansion Valve

INFOID:0000000001718918

#### **REMOVAL**

- 1. Discharge the refrigerant. Refer to ATC-160, "HFC-134a (R-134a) Service Procedure".
- 2. Remove the front heater and cooling unit assembly. Refer to ATC-138, "Removal and Installation".
- 3. Remove the cooler grommet.
- 4. Remove the expansion valve.



### **INSTALLATION**

Installation is in the reverse order of removal.

Expansion valve bolts : 4 N·m (0.4 kg-m, 35 in-lb)

A/C refrigerant pipe to expansion valve bolt : Refer to ATC-162, "Component".

#### **CAUTION:**

- Replace the O-rings on the A/C refrigerant pipes with new ones, then apply compressor oil to them when installing them.
- · After charging refrigerant, check for leaks

Removal and Installation for Rear Expansion Valve

INFOID:0000000001718919

#### **REMOVAL**

- 1. Discharge the refrigerant. Refer to ATC-160, "HFC-134a (R-134a) Service Procedure".
- 2. Remove the rear RH interior side trim panel. Refer to EI-31, "Removal and Installation".
- Disconnect the A/C refrigerant pipes from the expansion valve. CAUTION:

Cap or wrap the A/C refrigerant pipe ends with a suitable material such as vinyl tape to avoid the entry of air and contaminants.

4. Remove the expansion valve.

### **INSTALLATION**

#### < SERVICE INFORMATION >

Installation is in the reverse order of removal.

Expansion valve bolts : 4 N·m (0.4 kg-m, 35 in-lb)

A/C refrigerant pipe to expansion valve bolt : Refer to ATC-162, "Component".

#### **CAUTION:**

- Replace the O-rings on the A/C refrigerant pipes with new ones, then apply compressor oil to them when installing them.
- After charging refrigerant, check for leaks

### Checking of Refrigerant Leaks

Perform a visual inspection of all refrigeration parts, fittings, hoses and components for signs of A/C oil leakage, damage, and corrosion. Any A/C oil leakage may indicate an area of refrigerant leakage. Allow extra inspection time in these areas when using either an electronic refrigerant leak detector (J-41995) or fluorescent dye leak detector (J-42220).

If any dye is observed using a fluorescent dye leak detector (J-42220), confirm the leak using a electronic refrigerant leak detector (J-41995). It is possible that the dye is from a prior leak that was repaired and not properly cleaned.

When searching for leaks, do not stop when one leak is found but continue to check for additional leaks at all system components and connections.

When searching for refrigerant leaks using an electronic refrigerant leak detector (J-41995), move the probe along the suspected leak area at 25 - 50 mm (1 - 2 in) per second and no further than 6 mm (1/4 in) from the component.

#### **CAUTION:**

Moving the electronic refrigerant leak detector probe slower and closer to the suspected leak area will improve the chances of finding a leak.

# Checking System for Leaks Using the Fluorescent Dye Leak Detector

- Check the A/C system for leaks using the fluorescent dye leak detector and safety goggles (J-42220) in a
  low sunlight area (area without windows preferable). Illuminate all components, fittings and lines. The dye
  will appear as a bright green/yellow area at the point of leakage. Fluorescent dye observed at the evaporator drain opening indicates an evaporator core assembly leak (tubes, core or expansion valve).
- 2. If the suspected area is difficult to see, use an adjustable mirror or wipe the area with a clean shop rag or cloth, then inspect the shop rag or cloth with the fluorescent dye leak detector (J-42220) for dye residue.
- 3. After the leak is repaired, remove any residual dye using refrigerant dye cleaner (J-43872) to prevent future misdiagnosis.
- Perform a system performance check and then verify the leak repair using a electronic refrigerant leak detector (J-41995).

#### NOTE:

- Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid, solvents and oils, may falsely trigger the leak detector. Make sure the surfaces to be checked are clean.
- Clean with a dry cloth or blow off with shop air.
- Do not allow the sensor tip of the electronic refrigerant leak detector (J-41995) to contact with any substance. This can also cause false readings and may damage the detector.

# Dye Injection

#### NOTE:

This procedure is only necessary when recharging the system or when the compressor has seized and must be replaced.

- 1. Check the A/C system static (at rest) pressure. Pressure must be at least 345 kPa (3.52 kg/cm<sup>2</sup>, 50 psi).
- Pour one bottle 7.4 cc (1/4 ounce) of the HFC-134a (R-134a) fluorescent leak detection dye (J-41447) into the HFC-134a (R-134a) dye injector (J-41459).
   CAUTION:

If repairing the A/C system or replacing a component, pour the HFC-134a (R-134a) fluorescent leak detection dye (J-41447) directly into the open system connection and proceed with the service procedures.

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- 3. Connect the injector tool (J-41459) to the low-pressure service valve.
- 4. Start the engine and switch the A/C system ON.
- 5. When the A/C system is operating (compressor running), inject one bottle 7.4 cc (1/4 ounce) of HFC-134a (R-134a) fluorescent leak detection dye (J-41447) through the low-pressure service valve using HFC-134a (R-134a) dye injector (J-41459). Refer to the manufacturer's operating instructions.
- 6. With the engine still running, disconnect the HFC-134a (R-134a) dye injector (J-41459) from the low-pressure service valve.
- 7. Operate the A/C system for a minimum of 20 minutes to mix the HFC-134a (R-134a) fluorescent leak detection dye (J-41447) with the A/C system oil. Depending on the leak size, operating conditions and location of the leak, it may take from minutes to days for the HFC-134a (R-134a) fluorescent leak detection dye to penetrate an A/C system leak and become visible.

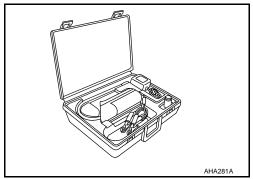
## Electronic Refrigerant Leak Detector

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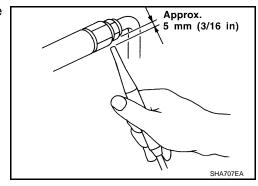
# PRECAUTIONS FOR HANDLING LEAK DETECTOR

When performing a refrigerant leak check, use a electronic refrigerant leak detector (J-41995) or equivalent. Ensure that the electronic refrigerant leak detector (J-41995) is calibrated and set properly according to the manufacturer's operating instructions.

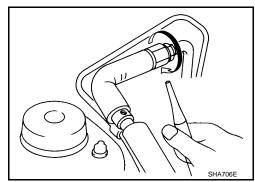
The electronic refrigerant leak detector (J-41995) is a delicate device. To use the electronic refrigerant leak detector (J-41995) properly, read the manufacturer's operating instructions and perform any specified maintenance.



1. Position the probe approximately 5 mm (3/16 in) away from the point to be checked as shown.

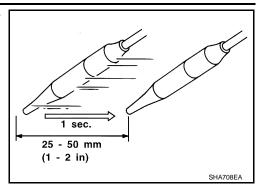


2. When checking for leaks, circle each fitting completely with the probe as shown.



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3. Move the probe along each component at a speed of approximately 25 - 50 mm (1 - 2 in)/second as shown.



### CHECKING PROCEDURE

#### NOTE:

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals, or cigarette smoke in the vicinity of the vehicle. Perform the leak test in a calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

1. Turn the engine OFF.

- 2. Connect the manifold gauge set (J-39183-C) to the A/C service ports. Refer to ATC-160, "HFC-134a (R-134a) Service Procedure".
- 3. Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm², 50 psi) above a temperature of 16°C (61°F). If less than specification, recover/evacuate and recharge the system with the specified amount of refrigerant. Refer to <u>ATC-160</u>, "HFC-134a (R-134a) Service Procedure".

NOTE:

At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.52 kg/cm<sup>2</sup>, 50 psi) pressure.

- 4. Conduct the leak test from the high pressure side (compressor discharge to evaporator inlet) to the low pressure side (evaporator drain hose to shaft seal). Refer to <u>ATC-162</u>, "Component". Clean the component to be checked and carefully move the electronic refrigerant leak detector probe completely around the following connections and components.
  - Compressor
  - High and low-pressure pipe and hose fittings, relief valve, and compressor shaft seal
  - Liquid tank
  - Refrigerant pressure sensor
  - Service valves. Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).

NOTE:

After removing manifold gauge set (J-39183-C) from the service valves, wipe any residue from the service valves to prevent any false readings by the electronic refrigerant leak detector (J-41995).

Evaporator

With engine OFF, turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the heater and cooling unit assembly. Wait a minimum of 10 minutes accumulation time (refer to the manufacturer's recommended procedure for actual wait time) before inserting the electronic refrigerant leak detector probe into the heater and cooling unit assembly drain hose.

NOTE:

Keep the probe inserted for at least 10 seconds. Use caution not to contaminate the probe tip with water or dirt that may be in the drain hose.

- 5. If a leak is detected, verify at least once by blowing compressed air into the area of the suspected leak, then repeat the leak check.
- 6. Do not stop when one leak is found. Continue to check for additional leaks at all system components and connections.
- 7. If no leaks are found, perform steps 8 11.
- Start the engine.
- 9. Set the heater A/C controls as follows:

NOTE:

For the automatic system, turn OFF the automatic controls and set the heater A/C controls manually.

- a. A/C switch: ON
- b. Air flow: VENT mode

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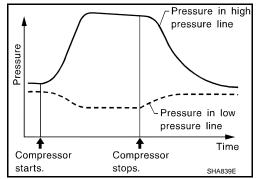
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c. Intake position: RECIRCULATION mode

d. Temperature: MAX colde. Blower fan speed: HIGH

- 10. Run the engine at 1,500 rpm for at least 2 minutes.
- 11. Turn the engine OFF and perform the leak check again following steps 4 through 6 above.

Refrigerant leaks should be checked immediately after turning the engine OFF. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after the refrigerant circulation stops and pressure on the low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when the pressure is high.



- 12. Before connecting the recovery/recycling equipment to the vehicle, check the recovery/recycling equipment gauges. No refrigerant pressure should be displayed. If pressure is displayed, recover the refrigerant from the equipment lines and then check the refrigerant purity.
- 13. Confirm refrigerant purity in supply tank using recovery/recycling equipment and refrigerant identifier equipment (J-41810-NI).
- 14. Confirm the refrigerant purity in the vehicle's A/C system using recovery/recycling equipment and refrigerant identifier equipment (J-41810-NI).
- 15. Discharge the A/C system using recovery/recycling equipment. Repair the leaking fitting or component as necessary.
- 16. Evacuate and recharge the A/C system and perform the leak test to confirm that there are no refrigerant leaks.
- 17. Conduct the Operational Check to ensure system works properly. Refer to <u>ATC-47. "Operational Check (Front)"</u>.

# **SERVICE DATA AND SPECIFICATIONS (SDS)**

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# SERVICE DATA AND SPECIFICATIONS (SDS)

# Service Data and Specification (SDS)

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# COMPRESSOR

Make	ZEXEL VALEO CLIMATE CONTROL
Model	DKS-17D
Туре	Swash plate
Displacement	175.5 cm <sup>3</sup> (10.7 in <sup>3</sup> ) / revolution
Cylinder bore x stroke	30.5 x 24.0 mm (1.20 x 0.94 in)
Direction of rotation	Clockwise (viewed from drive end)
Drive belt	Poly V ribbed

### OIL

Name		NISSAN A/C System Oil Type S
Capacity	Total in system	220 m ℓ (7.44 US fl oz, 7.7 lmp fl oz)
	Compressor (service part) charging amount	Refer to ATC-19, "Maintenance of Oil Quantity in Compressor".

### **REFRIGERANT**

Туре	HFC-134a (R-134a)
Capacity	900 ± 50 g (1.98 ± 0.11 lb)

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