	QUIC	K REFERENCE INDEX			
Edition: July 2004	Α	GENERAL INFORMATION	GI	General Information	Λ
Revision: July 2005	В	ENGINE	EM	Engine Mechanical	
Publication No. SM5E-1B15U1			LU	Engine Lubrication System	
			CO	Engine Cooling System	B
			EC	Engine Control System	
			FL	Fuel System	C
			EX	Exhaust System	
			ACC	Accelerator Control System	
		TRANSMISSION/	CL	Clutch	
	•	TRANSAXLE	MT	Manual Transaxle	
			AT	Automatic Transaxle	
	D	DRIVELINE/AXLE	FAX	Front Axle	
	_		RAX	Rear Axle	
	E	SUSPENSION	FSU	Front Suspension	
			RSU	Rear Suspension	
			WT	Road Wheels & Tires	
NISSAN	F	BRAKES	BR	Brake System	G
INISSAIN			PB	Parking Brake System	
SENTRA			BRC	Brake Control System	
	G	STEERING	PS	Power Steering System	
MODEL B15 SERIES	Н	RESTRAINTS	SB	Seat Belts	
			SRS	Supplemental Restraint System (SRS)	
	1	BODY	BL	Body, Lock & Security System	
			GW	Glasses, Window System & Mirrors	
			RF	Roof	
			El	Exterior & Interior	
			IP	Instrument Panel	
			SE	Seat	
	J	AIR CONDITIONER	MTC	Manual Air Conditioner	
	K	ELECTRICAL	SC	Starting & Charging System	
			LT	Lighting System	R /I
			DI	Driver Information System	
			WW	Wiper, Washer & Horn] ———
			BCS	Body Control System	
			LAN	LAN System	
			AV	Audio Visual, Navigation & Telephone System	
			ACS	Auto Cruise Control System	
			PG	Power Supply, Ground & Circuit Elements	
	L	MAINTENANCE	MA	Maintenance	
	Μ	INDEX	IDX	Alphabetical Index	

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FOREWORD

This manual contains maintenance and repair procedures for the 2005 NISSAN SENTRA.

In order to assure your safety and the efficient functioning of the vehicle, this manual should be read thoroughly. It is especially important that the PRECAUTIONS in the GI section be completely understood before starting any repair task.

All information in this manual is based on the latest product information at the time of publication. The right is reserved to make changes in specifications and methods at any time without notice.

IMPORTANT SAFETY NOTICE

The proper performance of service is essential for both the safety of the technician and the efficient functioning of the vehicle. The service methods in this Service Manual are described in such a manner that the service may be performed safely and accurately. Service varies with the procedures used, the skills of the technician and the tools and parts available. Accordingly, anyone using service procedures, tools or parts which are not specifically recommended by NISSAN must first be completely satisfied that neither personal safety nor the vehicle's safety will be jeopardized by the service method selected.



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Please describe any Service Manual issues or problems in detail:	
Page number(s) Note: Please include a copy of each page, marked with your ca	ommonte
rage number(s) Note. Flease include a copy of each page, marked with your cl	Jiiiiieiiis.
Are the trouble diagnosis presedures legical and easy to use? (sincle your ensurer)	
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QUICK REFERENCE CHART: SENTRA (EQUIPPED WITH 1.8L, QG ENGINE)

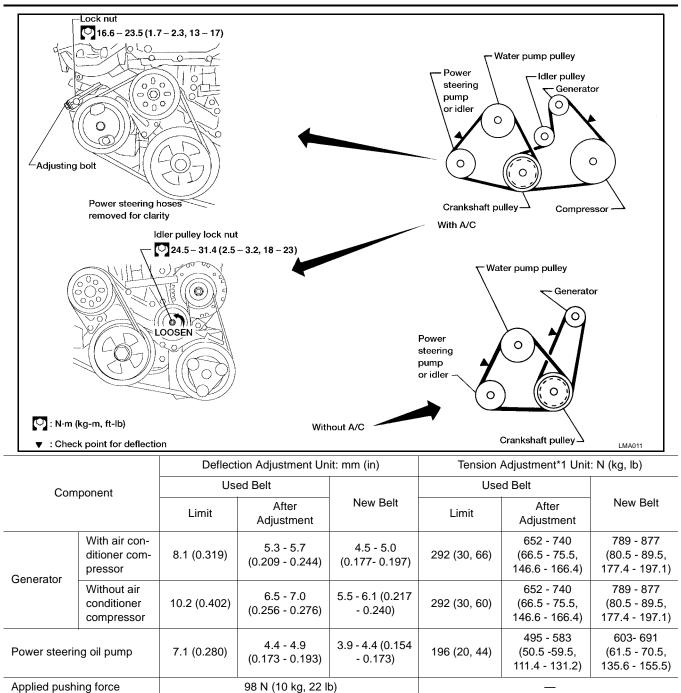
Engine Tune-Up Data

Engine		QG18DE	
Classification		Gasoline	
Cylinder arrangement		4 in-line	
Displacement		1,769 cm ³ (107.94 cu in)	
Bore × stroke		$80.0 \times 88.0 \text{ mm} (3.150 \times 3.465 \text{ in})$	
Valve arrangement		DOHC	
Firing order		1-3-4-2	
Number of picton rings	Compression	2	
Number of piston rings	Oil	1	
Number of main bearings		5	
Compression ratio		9.5: 1	

2005

ELS001CL

Drive Belt Deflection and Tension



*1: If the belt tension gauge cannot be installed at check points shown, check belt tension at a different location on the belt.

Spark Plugs (Double	Platinum Tinnad)		2005	
Spark Flugs (Double I	Standard		PLFR5A-11	
Туре	Hot		PLFR4A-11	
Туре	Cold		PLFR6A-11	
Plug gap (nominal)	Colu			
	nment (Unladen*1)		1 mm (0.043 in)	
		NAin inc	ELS0010	
Camber Degree minute (Decimal de	earee)	Minimum	-1°05' (-1.08°)	
- 3 -1-1 (-1-1-1		Nominal	-0°20' (-0.33°)	
		Maximum	0°25′ (0.42°)	
		Left and right difference	45' (0.75°) or less	
Caster Degree minute (Decimal de		Minimum	0°50′ (0.83°)	
Degree minute (Decimal de	-gree)	Nominal	1°35′ (1.58°)	
		Maximum	2°20′ (2.33°)	
		Left and right difference	45' (0.75°) or less	
Kingpin inclination		Minimum	13°52′ (13.87°)	
Degree minute (Decimal de	egree)	Nominal	14°37′ (14.62°)	
		Maximum	15°22′ (15.37°)	
Total toe-in		Minimum	1 (0.039")	
	Distance (A – B) mm (in)	Nominal	2 (0.079")	
		Maximum	3 (0.118")	
		Minimum	5.5′ (0.08°)	
	Angle (left plus right) Degree minute (Decimal degree)	Nominal	11′ (0.18°)	
	Degree minute (Decimar degree)	Maximum	16′ (0.27°)	
Wheel turning angle		Minimum	34° (34.0°)	
Full turn*2	Inside	Nominal	37° (37.0°)	
	Degree minute (Decimal degree)	Maximum	38° (38.0°)	
	Outside Degree minute (Decimal degree)	Nominal	31° (31.0°)	

*1: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

*2: On power steering models, wheel turning force (at circumference of steering wheel) of 98 to 147 N (10 to 15 kg, 22 to 33 lb) with engine idle.

Rear Wheel Alignment (Unladen*)

Unit: degree minute (decimal degree)

ELS001CN

Camber		Minimum	-1°45′ (-1.75°)
		Nominal	-1°00′ (-1.00°)
		Maximum	-0°15′ (-0.25°)
Total toe-in		Minimum	-3 mm (-0.12 in)
	Distance	Nominal	1 mm (0.04 in)
		Maximum	5 mm (0.20 in)
		Minimum	-16′ (-0.27°)
	Angle (left plus right)	Nominal	5′30″ (0.09°)
		Maximum	26′ (0.43°)

*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

2005

Brake		ELS001CO
		Unit: mm (in)
	Brake model	CL25VA
Front brake	Cylinder bore diameter	57.2 (2.252)
FIGHLEIAKE	Pad length \times width \times thickness	125.6 × 46.0 × 11.0 (4.94 × 1.811 × 0.433)
	Rotor outer diameter × thickness	257 × 22 (10.12 × 0.87)
	Brake model	LT20G
	Cylinder bore diameter/caliper bore diameter	15.87 (5/8) type a 17.45 (11/16) type b
Rear brake	Lining length \times width \times thickness	219.4 × 35 × 4.5 (8.64 × 1.38 × 0.177)
	Drum inner diameter/Disc diameter \times thickness	203.2 (8)
Master cylinder	Cylinder bore diameter	23.81 (15/16)
	Valve model	Dual proportioning valve
Control valve	Split point	1,961 kPa (20 kg/cm ² , 284 psi)] \times 0.2 reducing ratio
	Booster model	M215T
Brake booster	Diaphragm diameter	Primary: 230 (9.06) Secondary: 205 (8.07)
Brake fluid	Recommended brake fluid	Genuine NISSAN Super Heavy Duty Brake Fluid or equivalent DOT 3 (US FMVSS No. 116)

Disc Brake - Repair Limits

	Unit: mm (in)
Brake model	CL25VA
Pad wear limit Minimum thickness	2.0 (0.079)
Rotor repair limit Minimum thickness	20 (0.79)

Drum Brake - Repair Limits

		Unit: mm (in)
Brake model		LT20G
Lining wear limit	Minimum thickness	1.5 (0.059)
Drum repair limit	Maximum inner diameter	204.5 (8.05)
	Maximum out-of round	0.03 (0.0012)

2005

Description		Ca	Capacity (Approximate)			
		US measure	Imp measure	Liter		
Fuel		13 1/4 gal	11 gal	50		
Engine oil	With oil filter change	2 7/8 qt	2 3/8 qt	2.7		
Drain and refill	Without oil filter change	2 5/8 qt	2 1/4 qt	2.5		
Dry engine (engine overhaul)		3 1/4 qt	2 3/4 qt	3.1		
	M/T	1 3/4 gal	1 1/2 gal	6.7		
Cooling system (with reservoir)	A/T	1 3/4 gal	1 1/2 gal	6.6		
Manual transaxle fluid (MTF)	RS5F70A	3 1/8 qt	2 5/8 qt	3.0		
Automatic transaxle fluid (ATF)	RE4F03B	7 3/8 qt	6 1/8 qt	7.0		
Power steering fluid (PSF)	1	1 1/8 qt	7/8 qt	1.0		
Air conditioning system refrigerant		$1.10\pm0.11\text{ lb}$	$1.10\pm0.11~\text{lb}$	0.50 ± 0.05		
Air conditioning system lubricant		6.1 fl oz	6.3 fl oz	180 m ℓ		

QUICK REFERENCE CHART: SENTRA (EQUIPPED WITH 2.5L, QR ENGINE)

Engine Tune-Up Data

Engine						QR25DE
Cylinder arrangement	ylinder arrangement		4 in-line			
Displacement Bore and stroke				2,4	2,488 cm ³ (151.82 cu in)	
				89.0	x 100 mm (3.50 - 3.94 in)	
Valve arrangement					DOHC	
Firing order						1-3-4-2
Number of piston rings	C	Compression				2
Number of piston nings	C	Oil				1
Compression ratio						9.5
	s	Standard		1,	250 kPa (1	2.8 kg/cm ² , 181.3 psi) / 250 rpm
Compression pressure	N	/linimum		1,	060 kPa (1	0.8 kg/cm ² , 153.7 psi) / 250 rpm
	C	Differential limit betw	veen cylinders		100 kPa (1.0 kg/cm ² , 14 psi) / 250 rpm
Drive Belt Deflection	and Tension			<u></u>		
Tension of drive belts			ŀ	\uto	adjustmen	t by auto-tensioner
Spark Plugs (Double	Platinum Tippe	d)				
	S	Standard			PLFR5A-11	
Туре	Н	Hot		PLFR4A-11		
	С	Cold			PLFR6A-11	
Plug gap (nominal)			1.1		1.1 mm (0.043 in)	
Front Wheel Ali	gnment (Unla	aden*1)			Un	ELS001 it: degree minute (decimal degre
			Minimum			-1°12' (-1.2°)
			Nominal			-0°27' (-0.45°)
Camber			Maximum			0°18′ (0.3°)
			Left and right difference		nce	45' (0.75°) or less
			Minimum			0°58′ (0.97°)
Castor			Nominal			1°43′ (1.72°)
Caster			Maximum			2°28′ (2.47°)
			Left and right difference		nce	45' (0.75°) or less
Kingpin inclination		Minimum			14°03′ (14.05°)	
			Nominal			14°46′ (14.77°)
			Maximum			15°31′ (15.52°)
			Minimum	_		1 mm (0.039 in)
	Distance		Nominal			2 mm (0.079 in)
Total toe-in			Maximum			3 mm (0.118 in)
			Minimum			5.5′ (0.08°)

Minimum

Nominal

Maximum

Angle (left plus right)

2005

ELS001CR

5.5' (0.08°) 11' (0.18°)

16′ (0.27°)

2005

ELS001CT

Wheel turning angle		Minimum 29° (29.0°) Nominal 32° (32.0°)	
	Inside		
Full turn*2		Maximum	33° (33.0°)
	Outside	Nominal	27° (27.0°)

*1: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

*2: On power steering models, wheel turning force (at circumference of steering wheel) of 98 to 147 N (10 to 15 kg, 22 to 33 lb) with engine idle.

Rear Wheel Alignment (Unladen*)

Unit: degree minute (decimal degree)

Camber		Minimum	-1°45′ (-1.75°)
		Nominal	-1°00′ (-1.00°)
		Maximum	-0°15′ (-0.25°)
Total toe-in		Minimum	-3 mm (-0.12 in)
	Distance	Nominal	1 mm (0.04 in)
		Maximum	5 mm (0.20 in)
		Minimum	-16′ (-0.27°)
	Angle (left plus right)	Nominal	5′30″ (0.09°)
		Maximum	26′ (0.43°)

*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

Brake

ELS001CU

			Unit: mm (in)	
Front brake	Brake model	CL25VB	OPB27VA	
	Cylinder bore diameter	57.2 (2.252)	38 (1.50) x 2 + 44 (1.73) x 2	
	Pad length \times width \times thickness	125.6 × 46.0 × 11.0 (4.94 × 1.811 × 0.433)	117.1 x 53.3 x 9.3 (4.61 x 2.098 x 0.366)	
	Rotor outer diameter × thickness	280×22 (11.02 \times 0.87)	324 x 30.0 (12.76 x 1.181)	
Rear brake	Brake model	CL9HC		
	Cylinder bore diameter/caliper bore diameter	33.96 (1 11/32)		
	Lining length \times width \times thickness	89.1 × 39.5 × 10 (3.508 × 1.555 × 0.39)		
	Drum inner diameter/Disc diameter × thickness	232 × 7 (9.13 × 0.28)	$232 \times 7 (9.13 \times 0.28)$ or $278 \times 9 (10.94 \times 0.35)^*$	
Master cylinder	Cylinder bore diameter	23.81 (15/16)		
	Valve model	CL25VBOPB27V $57.2 (2.252)$ $38 (1.50) \times 2 + 44$ $125.6 \times 46.0 \times 11.0 (4.94 \times 117.1 \times 53.3)$ 117.1×53.3 $1.811 \times 0.433)$ (4.61×2.098) $280 \times 22 (11.02 \times 0.87)$ $324 \times 30.0 (12.7)$ CL9HC $CL9HC$ eter $33.96 (1 \times 11/32)$ $89.1 \times 39.5 \times 10 (3.508 \times 1.555 \times 0.39)$ $232 \times 7 (9.13 \times 0.28)$ $232 \times 7 (9.13 \times 0.28)$ $23.81 (15/16)$ Dual proportioning valve $2,942$ kPa (30 kg/cm ² , 427 psi)] $\times 0.2$ reducinM215TPrimary: 230 (9.06), Secondary: 205 (8.07)	ioning valve	
Control valve	Split point		7 psi)] \times 0.2 reducing ratio	
	Booster model	M215T		
Brake booster	Diaphragm diameter	$\begin{array}{c} 89.1 \times 39.5 \times 10 \ (3.508 \times 1.555 \times 0.39) \\ 232 \times 7 \ (9.13 \times 0.28) \\ 232 \times 7 \ (9.13 \times 0.28) \\ 23.81 \ (15/16) \\ \hline \\ Dual \ proportioning \ valve \\ 2,942 \ kPa \ (30 \ kg/cm^2 \ , 427 \ psi)] \times 0.2 \ reducing \\ \hline \\ M215T \\ \hline \\ Primary: \ 230 \ (9.06), \ Secondary: \ 205 \ (8.07 \ Genuine \ NISSAN \ Super \ Heavy \ Duty \ Brake \ Fluid \ or \\ \end{array}$	Secondary: 205 (8.07)	
Brake fluid	Recommended brake fluid	Genuine NISSAN Super Heavy Duty Brake Fluid or equivalent DOT 3 (US FMVSS No. 116)		

*: With Spec V brake package.

Disc Brake - Repair Limits

Unit: mm (in)

			•••••••••••••••••••••••••••••••••••••••
Brake model	CL25VB (Front)	OPB27VA (Front)	CL9HC (Rear)
Pad wear limit Minimum thickness	2.0 (0.079)	2.0 (0.079)	2.0 (0.079)
Rotor repair limit Minimum thickness	20 (0.79)	20 (0.79)	8.0 (0.31) or 6.0 (0.24)*

*: With Spec V brake package.

2005

Refill Capacities				ELS001C
Description		Capacity (Approximate)		
Description	US measure	Imp measure	Liter	
Fuel		13 1/4 gal	11 gal	50
Engine oil	With oil filter change	4 1/4 qt	3 1/2 qt	4.0
Drain and refill	Without oil filter change	4 qt	3 3/8 qt	3.8
Dry engine (engine overhaul)		4 3/4 qt	4 qt	4.5
	M/T	1 3/4 gal	1 1/2 gal	6.8
Cooling system (with reservoir)	A/T	1 3/4 gal	1 1/2 gal	6.7
Manual transaxle fluid (MTF)	RS6F51H	2 3/8 qt	2 qt	2.2
Automatic transaxle fluid (ATF)	RE4F04B	9.0 qt	7.5 qt	8.5
Power steering fluid (PSF)		1 1/8 qt	7/8 qt	1.0
Air conditioning system refrigerant		$1.10\pm0.11\text{ lb}$	1.10 ± 0.11 lb	$0.50 \pm 0.05 \text{ kg}$
Air conditioning system lubricant		6.1 fl oz	6.3 fl oz	180 m ℓ