	QUI	CK REFERENCE INDEX			
Edition: May 2011	Α	GENERAL INFORMATION	GI	General Information	Λ
Revision: February 2013	В	ENGINE	EM	Engine Mechanical	
Publication No. SM2E-1B16U3			LU	Engine Lubrication System	
			CO	Engine Cooling System	B
			EC	Engine Control System	
			FL	Fuel System	
			EX	Exhaust System	
			ACC	Accelerator Control System	
	С	TRANSMISSION/	CL	Clutch	
		TRANSAXLE	MT	Manual Transaxle	
			CVT	CVT	
	D	DRIVELINE/AXLE	FAX	Front Axle	
			RAX	Rear Axle	
	Е	SUSPENSION	FSU	Front Suspension	
			RSU	Rear Suspension	
NISSAN			WT	Road Wheels & Tires	
CENTRA	F	BRAKES	BR	Brake System	G
SENTRA			PB	Parking Brake System	
MODEL B16 SERIES			BRC	Brake Control System	
	G	STEERING	PS	Power Steering System	
			STC	Steering Control System	
	Н	RESTRAINTS	SB	Seat Belts	
			SRS	Supplemental Restraint System (SRS)	
	Τ	BODY	BL	Body, Lock & Security System	
			GW	Glasses, Window System & Mirrors	
			RF	Roof	
			E	Exterior & Interior	
			IP	Instrument Panel	
			SE	Seat	
	J	AIR CONDITIONER	MTC	Manual Air Conditioner	
	Κ	ELECTRICAL	SC	Starting & Charging System	\mathbf{N}
			LT	Lighting System	
			DI	Driver Information System	
			WW	Wiper, Washer & Horn	
			BCS	Body Control System	
			LAN	LAN System	
			AV	Audio Visual, Navigation & Telephone System	
			ACS	Auto Cruise Control System	
			PG	Power Supply, Ground & Circuit Elements	
	L	MAINTENANCE	MA	Maintenance	
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FOREWORD

This manual contains maintenance and repair procedures for the 2012 NISSAN SENTRA.

In order to assure your safety and the efficient functioning of the vehicle, this manual should be read thoroughly. It is especially important that the PRECAUTIONS in the GI section be completely understood before starting any repair task.

All information in this manual is based on the latest product information at the time of publication. The right is reserved to make changes in specifications and methods at any time without notice.

IMPORTANT SAFETY NOTICE

The proper performance of service is essential for both the safety of the technician and the efficient functioning of the vehicle. The service methods in this Service Manual are described in such a manner that the service may be performed safely and accurately. Service varies with the procedures used, the skills of the technician and the tools and parts available. Accordingly, anyone using service procedures, tools or parts which are not specifically recommended by NISSAN must first be completely satisfied that neither personal safety nor the vehicle's safety will be jeopardized by the service method selected.



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SERVICE MANUAL: Model: Year:	
PUBLICATION NO. (Refer to Quick Reference Index):	
Please describe any Service Manual issues or problems in detail:	
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DATE: YOUR NAME:	
DATE: YOUR NAME:	:

Engine Tune-up Data: MR20DE

GENERAL SPECIFICATIONS

Engine type		MR20DE
Cylinder arrangement		In-line 4
Displacement	1,997 (121.86)	
Bore and stroke	mm (in)	84.0 x 90.1 (3.307 x 3.547)
Valve arrangement		DOHC
Firing order	1-3-4-2	
Number of piston rings	Compression	2
Number of piston migs	Oil	1
Compression ratio		10.2
0	Standard	1,390 (14.2, 202)
Compression pressure kPa (kg/cm ² , psi) / 250 rpm	Minimum	1,140 (11.6, 165)
	Differential limit between cylinders	100 (1.0, 15)

DRIVE BELT

Tension of drive belt	Auto adjustment by auto-tensioner
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SPARK PLUG

		Unit: mm (in)
Application	Except for California	For California
Make	NGK	Denso
Standard type*	PLZKAR6A-11	FXE20HR-11
Spark plug gap	Nominal: 1.	1 (0.043)

*: Always check with the Parts Department for the latest parts information.

Engine Tune-up Data:: QR25DE

GENERAL SPECIFICATIONS

Model		SE-R	SE-R Spec V
Cylinder arrangement		In-	line 4
Displacement cm ³ (in ³)		2,488	(151.82)
Bore and stroke mm (in)		89.0 x 100	(3.50 x 3.94)
Valve arrangement		D	OHC
Firing order		1-3	3-4-2
Number of piston rings	Compression		2
Number of piston nings	Oil		1
Compression ratio		9.5:1	10.5:1
	Standard	1,250 (1	2.8, 181.3)
Compression pressure	Minimum	1,060 (1	0.8, 153.7)
kPa (kg/cm ² , psi) / 250 rpm	Differential limit be- tween cylinders	100 (1.0, 14)

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INFOID:000000007738591

Valve timing			POPECTON OF ATTOM OF	EXHAUST BCC PBICO182E	
					Unit: degree
а	b	С	d	e	f
224°	244°	0°	64°	3°	41°

DRIVE BELTS

	Tension of drive belts	Auto adjustment by auto-tensioner
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SPARK PLUG

Unit: mm (in)

Make		NGK
Type*	Standard	DILKAR6A-11
Gap (nominal)		1.1 (0.043)

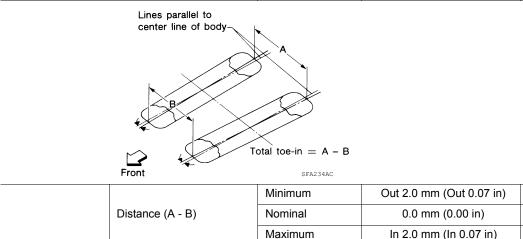
*: Always check with the Parts Department for the latest parts information.

Front Wheel Alignment (Unladen*)

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Model			MDOODE	QR25DE	QR25DE
woder		MR20DE -		SE-R	SE-R SPEC-V
		Minimum	-0° 37	′ (-0.62°)	-0° 42′ (-0.70°)
	LH	Nominal	-0° 10	′ (-0.17°)	-0° 15′ (-0.25°)
		Maximum	0° 29	′ (0.48°)	0° 24′ (0.40°)
Camber		Minimum	-0° 49	′ (-0.82°)	-0° 54′ (-0.90°)
Degree minute	RH	Nominal	-0° 10	′ (-0.17°)	-0° 15′ (-0.25°)
(Decimal degree)		Maximum	0° 17	′ (0.28°)	0° 12′ (0.20°)
		Minimum	-0° 22	′ (-0.37°)	-0° 22′ (-0.37°)
LH - RH	LH - RH	Nominal	0° 0	′ (0.0°)	0° 0′ (0.0°)
		Maximum	0° 46	′ (0.77°)	0° 46′ (0.77°)
		Minimum	4° 15	′ (4.25°)	4° 30′ (4.50°)
	LH	Nominal	4° 48	′ (4.80°)	5° 3′ (5.05°)
		Maximum	5° 21	′ (5.35°)	5° 36' (5.60°)
Caster Degree minute RH (Decimal degree)		Minimum	4° 29	′ (4.48°)	4° 44′ (4.73°)
	RH	Nominal	5° 02′ (5.03°)		5° 17′ (5.28°)
		Maximum	5° 35	′ (5.58°)	5° 50′ (5.83°)
		Minimum	-0° 48	′ (-0.80°)	-0°48′(-0.80°)
	LH - RH	Nominal	-0° 14	′ (-0.23°)	-0° 14′ (-0.23°)
		Maximum	0° 20	′ (0.33°)	0° 20′ (0.33°)

Kingpin inclination	LH	10° 58′ (10.97°)	11° 13′ (11.22°)
Degree minute (Decimal degree)	RH	11° 12′ (11.20°)	11° 27′ (11.45°)

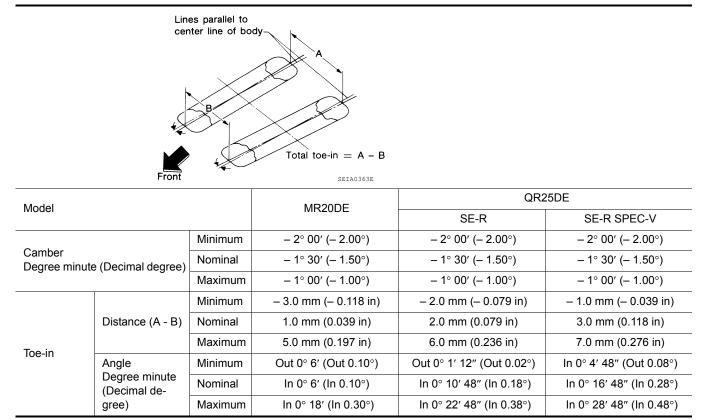


		Minimum	Out 2.0 mm (Out 0.07 in)	Out 2 mm (Out 0.07 in)
Toe-in	Distance (A - B)	Nominal	0.0 mm (0.00 in)	0.0 mm (0.00 in)
		Maximum	In 2.0 mm (In 0.07 in)	In 2 mm (In 0.07 in)
	Angle Degree minute (Decimal degree)	Minimum	Out 0° 9′ 36″ (Out 0.16°)	Out 0° 9' 36" (Out 0.16°)
		Nominal	ln 0° 0′ 0″ (ln 0.00°)	ln 0° 0′ 0″ (ln 0.00°)
		Maximum	ln 0° 9′ 36″ (ln 0.16°)	ln 0° 9′ 36″ (ln 0.16°)

*: Fuel, engine coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

Rear Wheel Alignment (Unladen*)

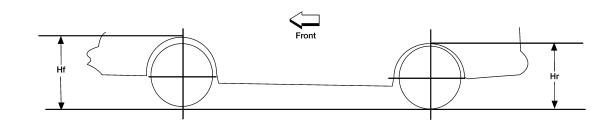
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*: Fuel, engine coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

Wheelarch Height (Unladen*)

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Engine	MR20DE		QR	25DE
Tire Size	P205/60HR15	P205/55HR16	P225/45VR17	P225/45WR17
Front (Hf) mm (in)	689 (27.13)	692 (27.24)	690 (27.17)	679 (26.73)
Rear (Hr) mm (in)	688 (27.09)	692 (27.24)	690 (27.17)	677 (26.65)

*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

Brake Specifications

INFOID:000000007738586

Unit: mm (in)

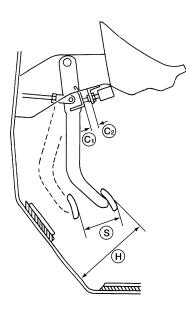
Applied model		MR20DE	MR20DE QR25DE	
		Base, S, SR, SL	SE-R	SE-R SPEC-V
Front disc brake	Brake model	CLZ25VB	CLZ25VJ	AD25
	Cylinder bore diameter	57.2 (2.252)	57.2 (2.252)	57.15 (2.250)
	Pad thickness	11 (0.433)	11 (0.433)	11 (0.433)
	Rotor outer diameter × thickness	280 × 24.0 (11.02 × 0.945)	296 × 26.0 (11.65 × 1.024)	320 × 28.0 (12.60 × 1.102)
Rear disc brake	Brake model	—	AD9A/DS17	
	Cylinder bore diameter	—	34.93 (1.375)	
Pad thickness		—	8.5 (0.335)	
	Rotor outer diameter × thickness	_	292 × 9.0 (11.50 × 0.354)	
Rear drum brake	Brake model	LT23E		
	Cylinder bore diameter	19.05 (0.750)		
	Lining Length × width × thickness	194.1 × 35 × 2.9 (7.642 × 1.378 × 0.114)		
	Drum inner diameter 22		_	_
Master cylinder	Cylinder bore diameter	23.81 (0.937)		1
Brake booster Booster model Diaphragm diameter		C255		
		255 (10.04)		
Recommended brake fluid		DOT 3		

Brake Pedal

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2012

Unit: mm (in)



AWFIA0557ZZ

Brake pedal height (H) (from dash lower panel top surface)	164.0 +10.0/-0.0 (6.46 +39.0/-0.0)
Brake pedal full stroke (S)	135.1 (5.32)
Clearance between pedal stopper bracket and threaded end of the stop lamp switch (C1) and ASCD cancel switch (C2), if equipped.	0.74 - 1.96 (0.0291 - 0.0772)

Front Disc Brake

CLZ25VB

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		Unit: mm (in)
Droke nod	Standard thickness (new)	11 (0.433)
Brake pad	Repair limit thickness	2.0 (0.079)
Disc rotor	Standard thickness (new)	24.0 (0.945)
	Repair limit thickness	22.0 (0.866)
	Runout limit	0.035 (0.0014)
	Maximum uneven wear (mea- sured at 8 positions)	0.02 (0.0008) or less

CLZ25VJ

		Unit: mm (in)
Brake pad	Standard thickness (new)	11 (0.433)
Brake pad	Repair limit thickness	2.0 (0.079)
	Standard thickness (new)	26.0 (1.024)
	Repair limit thickness	24.0 (0.945)
Disc rotor	Runout limit	0.035 (0.0014)
	Maximum uneven wear (mea- sured at 8 positions)	0.02 (0.0008) or less

2012 Unit: mm (in)

Brake pad	Standard thickness (new)	11 (0.433)
Brake pad	Repair limit thickness	2.0 (0.079)
	Standard thickness (new)	28.0 (1.102)
	Repair limit thickness	26.0 (1.024)
Disc rotor	Runout limit	0.035 (0.0014)
	Maximum uneven wear (mea- sured at 8 positions)	0.02 (0.0008) or less

Rear Disc Brake

AD9A/DS17

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Unit: mm (in)

Droke nod	Standard thickness (new)	8.5 (0.335)
Brake pad	Repair limit thickness	2.0 (0.079)
	Standard thickness (new)	9.0 (0.354)
	Repair limit thickness	8.0 (0.315)
Disc rotor	Runout limit	0.07 (0.0028)
	Maximum uneven wear (mea- sured at 8 positions)	0.015 (0.0006) or less

Rear Drum Brake

LT23E

		Unit: mm (in)
Brake lining	Standard thickness (new)	2.9 (0.114)
brake ining	Repair limit thickness	1.5 (0.059)
Drum	Standard inner diameter (new)	228.6 (9.000)
Dium	Repair limit inner diameter	230.0 (9.055)

MR20DE

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Description -		Capacity (Approximate)		
		Liter	US measure	Imp measure
		55.0	14 1/2 gal	12 1/8 gal
Engine oil	With oil filter change	3.9	4 1/8 qt	3 3/8 qt
Drain and refill	Without oil filter change	3.6	3 7/8 qt	3 1/8 qt
Dry engine (engine overhaul)		4.4	4 5/8 qt	3 7/8 qt
Cooling system (with reservoir at MAX level)		7.0	7 3/8 qt	6 1/8 qt
Manual transaxle fluid (MTF)		2.0	4 1/4 pt	3 1/2 pt
CVT fluid		7.3	7 3/4 qt	6 3/8 qt
Brake and clutch fluid		_	—	_
Multi-purpose grease		—	—	
Windshield washer fluid		3.5	3 3/4 qt	3 1/8 qt
Air conditioning system refrigerant		$0.50\pm0.025~\text{kg}$	$1.10\pm0.055~\text{lb}$	1.10 ± 0.055 lb
Air conditioning system oil		150 mℓ	5.03 fl oz	5.3 fl oz

QR25DE

2012

Description		Capacity (Approximate)		
		Liter	US measure	Imp measure
Fuel		55.0	14 1/2 gal	12 1/8 gal
Engine oil	With oil filter change	4.3	4 1/2 qt	3 3/4 qt
Drain and refill	Without oil filter change	4.0	4 1/4 qt	3 1/2 qt
Dry engine (engine overhaul)	5.1	5 3/8 qt	4 1/2 qt
Cooling system	M/T models	6.9	7 1/4 qt	6 1/8 qt
(with reservoir at MAX level)	CVT models	7.1	7 1/2 qt	6 1/4 qt
Manual transaxle fluid (MTF)		1.7	3 5/8 pt	3 pt
CVT fluid		7.5	7 7/8 qt	6 5/8 qt
Brake and clutch fluids		_	—	_
Multi-purpose grease		_	—	_
Windshield washer fluid		3.5	3 3/4 qt	3 1/8 qt
Air conditioning system refrigerant		$0.50 \pm 0.025 \text{ kg}$	$1.10\pm0.055~\text{lb}$	1.10 ± 0.055 lb
Air conditioning system oil		150 mℓ	5.03 fl oz	5.3 fl oz