

### FSU

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# **CONTENTS**

PRECAUTION2	Disposal11
PRECAUTIONS	STABILIZER BAR12 Removal and Installation12
(SRS) "AIR BAG" and "SEAT BELT PRE-TEN-SIONER"2 Precaution2	UPPER LINK
PREPARATION3	LOWER LINK15
PREPARATION	Removal and Installation
SYMPTOM DIAGNOSIS4	JOINT17 Removal and Installation17
NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING	KNUCKLE
PERIODIC MAINTENANCE5	UNIT DISASSEMBLY AND ASSEMBLY20
ON-VEHICLE SERVICE 5 Front Suspension Parts5	COIL SPRING AND SHOCK ABSORBER20 Disassembly and Assembly20
Front Wheel Alignment5	SERVICE DATA AND SPECIFICATIONS
KNUCKLE 9 On-Vehicle Inspection and Service 9	(SDS)22
REMOVAL AND INSTALLATION10	SERVICE DATA AND SPECIFICATIONS (SDS)22
	General Specification (Front)22
FRONT SUSPENSION ASSEMBLY10 Exploded View10	Spring Free Height
COIL SPRING AND SHOCK ABSORBER11 Removal and Installation11	Ball Joint

#### **PRECAUTIONS**

#### < PRECAUTION >

### **PRECAUTION**

### **PRECAUTIONS**

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

#### **WARNING:**

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

Precaution

- When installing the rubber bushings, the final tightening must be done under unladen condition and with the tires on level ground. Oil will shorten the life of the rubber bushings, so wipe off any spilled oil immediately.
- Unladen condition means the fuel tank, engine coolant and lubricants are at the full specification. The spare tire, jack, hand tools, and mats are in their designated positions.
- After installing suspension components, check the wheel alignment.
- Lock nuts are not reusable. Always use new lock nuts for installation. New lock nuts are pre-oiled, do not apply any additional lubrication.

### **PREPARATION**

### < PREPARATION >

# **PREPARATION**

### **PREPARATION**

# Special Service Tool

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The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.
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Tool number (Kent-Moore No.) Tool name		Description
ST29020001 (J-24319-01) Gear arm puller	c ntesa	Removing ball joint for steering knuckle a: 34 mm (1.34 in) b: 6.5 mm (0.256 in) c: 61.5 mm (2.421 in)
HT72520000 (J-25730-A) Ball joint remover	PAT.P	Removing tie-rod outer end a: 33 mm (1.30 in) b: 50 mm (1.97 in) r: 11.5 mm (0.453 in)
— (J-49286-1) Drift and pull gauge		Measuring drift and pull

### **Commercial Service Tool**

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Tool name		Description	
Spring compressor	<b>5</b> 9	Removing and installing coil spring	
			ľ
	(Q)) kg		
	NT717		
Power tool		Loosening nuts, screws and bolts	
	PIIB1407E		

### NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING

< SYMPTOM DIAGNOSIS >

# SYMPTOM DIAGNOSIS

# NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING

### **NVH Troubleshooting Chart**

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Use the chart below to help you find the cause of the symptom. Repair or replace parts as necessary.

Reference pa	ge	<u>FSU-10</u>	<u>FSU-11</u>	<u>FSU-10</u>	<u>FSU-10</u>	<u>FSU-20</u>	<u>FSU-10</u>	FSU-5	<u>FSU-12</u>	DLN-128, "NVH Troubleshooting Chart" (2F1310)	DLN-161, "NVH Troubleshooting Chart"	FAX-4, "NVH Troubleshooting Chart"	FAX-4, "NVH Troubleshooting Chart"	WT-44, "NVH Troubleshooting Chart"	WT-44, "NVH Troubleshooting Chart"	BR-5, "NVH Troubleshooting Chart"	ST-5, "NVH Troubleshooting Chart"
Possible Cause and SUSPECTED PARTS				Bushing or mounting deterioration	Parts interference	Spring fatigue	Suspension looseness	Incorrect wheel alignment	Stabilizer bar fatigue	PROPELLER SHAFT	FRONT FINAL DRIVE	DRIVE SHAFT	WHEEL HUB	TIRES	ROAD WHEEL	BRAKES	STEERING
-	Noise	×	×	×	×	×	×			×	×	×	×	×	×	×	×
	Shake Vibration		×	×	×		×			×		×	×	×	×	×	×
Symptom			×	×	×	×				×		×	×	×			×
, ,	Shimmy	×	×	×	×			×					×	×	×	×	×
	Shudder Poor quality ride or handling	×	×	×	×	×		×	×				×	×	×	×	×
Poor quality ride or handling		^	^	^	^	^		^	^				^	^	^		

x: Applicable

### PERIODIC MAINTENANCE

### ON-VEHICLE SERVICE

### Front Suspension Parts

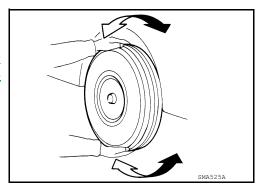
Check front suspension parts for excessive play, cracks, wear and other damage.

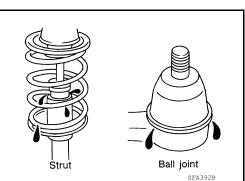
- · Shake each front wheel to check for excessive play. If looseness is noted, inspect wheel bearing end play, then check ball joint end play. Refer to FAX-5, "On-Vehicle Inspection and Service" and FSU-13, "Inspection".
- Make sure that the cotter pin is inserted (4WD only).
- Retighten all nuts and bolts to the specified torque.

#### Suspension component torque

: Refer to FSU-10, "Exploded View".

- Check shock absorber for oil leakage and other damage.
- Check suspension ball joint for grease leakage and ball joint dust cover for cracks and other damage.





### Front Wheel Alignment

#### PRELIMINARY INSPECTION

#### **WARNING:**

Always adjust the alignment with the vehicle on a flat surface.

If alignment is out of specification, inspect and replace any damaged or worn suspension parts before making any adjustments.

- 1. Check and adjust the wheel alignment with the vehicle under unladen conditions. "Unladen conditions" means that the fuel, coolant, and lubricant are full; and that the spare tire, jack, hand tools and mats are in their designated positions.
- 2. Check the tires for incorrect air pressure and excessive wear.
- Check the wheels for run out and damage. Refer to <u>WT-47</u>, "Inspection".
- 4. Check the wheel bearing axial end play. Refer to FAX-5, "On-Vehicle Inspection and Service".
- 5. Check the shock absorbers for leaks or damage.
- Check each mounting point of the suspension components for any excessive looseness or damage.
- 7. Check each link, arm, and the rear suspension member for any damage.
- 8. Check the vehicle height. Refer to FSU-23, "Wheelarch Height (Unladen\*1)".

#### GENERAL INFORMATION AND RECOMMENDATIONS

- 1. A Four-Wheel Thrust Alignment should be performed.
  - This type of alignment is recommended for any NISSAN vehicle.
  - The four-wheel "thrust" process helps ensure that the vehicle is properly aligned and the steering wheel

  - The alignment machine should be checked to ensure that it is level.
- 2. Make sure the alignment machine is properly calibrated.

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The alignment machine itself should be capable of accepting any NISSAN vehicle.

#### ON-VEHICLE SERVICE

#### < PERIODIC MAINTENANCE >

- Your alignment machine should be regularly calibrated in order to give correct information.
- Check with the manufacturer of your specific alignment machine for their recommended Service/Calibration Schedule.

#### THE ALIGNMENT PROCESS

**IMPORTANT:** Use only the alignment specifications listed in this Service Manual. Refer to <u>FSU-22</u>, "Wheel <u>Alignment (Unladen\*1)"</u>.

- 1. When displaying the alignment settings, many alignment machines use "indicators": (Green/red, plus or minus, Go/No Go). **Do NOT use these indicators.** 
  - The alignment specifications programmed into your alignment machine that operate these indicators may not be correct.
  - This may result in an ERROR.
- 2. Most camera-type alignment machines are equipped with both "Rolling Compensation" method and optional "Jacking Compensation" method to "compensate" the alignment targets or head units. "Rolling Compensation" is the preferred method.
  - If using the "Rolling Compensation" method, after installing the alignment targets or head units, push or pull on the rear wheel to move the vehicle. Do not push or pull on the vehicle body.
  - If using the "Jacking Compensation" method, after installing the alignment targets or head units, raise the vehicle and rotate the wheels 1/2 turn both ways.

#### NOTE:

Do not use the "Rolling Compensation" method if you are using sensor-type alignment equipment.

• Follow all instructions in the alignment machine you are using for more information.

#### CAMBER AND CASTER

Measure camber and caster of both the right and left wheels and adjust as necessary to specification.

Camber : Refer to FSU-22, "Wheel Alignment (Unand caster laden\*1)".

#### NOTE:

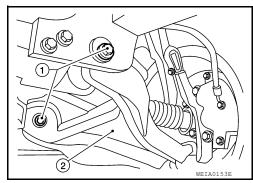
Some vehicles may be equipped with straight (non-adjustable) lower link bolts and washers. In order to adjust camber and caster on these vehicles, first replace the lower link bolts and washers with adjustable (cam) bolts and washers.

2. If outside of the specified value, adjust camber and caster using the cam bolts (1) in the front lower link (2).

#### **CAUTION:**

After adjusting the camber and caster check the toe-in. NOTE:

Camber changes about 3'  $(0.05^{\circ})$  with each graduation of one cam bolt (1). Refer to table below for examples of lower link cam bolt (1) effect on camber and caster.



Rear cam bolt	1 ln	1 Out	1 In	1 Out	0	0	1 ln	1 Out
Front cam bolt	1 Out	1 In	1 In	1 Out	1 ln	1 Out	0	0
Camber Degree minute (Decimal degree)	0 (0)	0 (0)	7' (0.12°)	- 7' (-0.12°)	3' (0.05°)	- 3' (-0.05°)	3' (0.05°)	- 3' (-0.05°)
Caster Degree minute (Decimal degree)	- 14' (-0.23°)	14' (0.23°)	0 (0)	0 (0)	7' (0.12°)	- 7' (-0.12°)	- 7' (-0.12°)	7' (0.12°)

Tighten the cam bolt nuts to specification. Refer to <u>FSU-10</u>, "Exploded View".

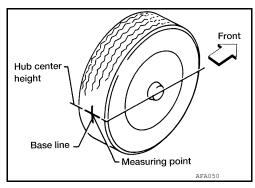
#### TOE-IN

#### WARNING:

#### **ON-VEHICLE SERVICE**

#### < PERIODIC MAINTENANCE >

- Always perform the following procedure on a flat surface.
- Make sure that no person is in front of the vehicle before pushing it.
- Bounce the front of vehicle up and down to stabilize the vehicle height (posture).
- Push the vehicle straight ahead about 5 m (16 ft).
- 3. Put a mark on base line of the tread (rear side) of both front tires at the same height as hub center as shown. These marks are measuring points.



Lines parallel to center line of body FSU

- 4. Measure the distance (A) on the rear side of the front tires as
- 5. Push the vehicle slowly ahead to rotate the wheels 180° degrees (1/2 a turn).

#### **CAUTION:**

If the wheels have rotated more than 180° (1/2 turn), start this procedure again from the beginning. Never push the vehicle backward.

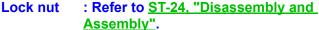
6. Measure the distance (B) on the front side of the front tires at the same marks as shown. Total toe-in is calculated as (A - B).

### Total toe-in: Refer to FSU-22, "Wheel Alignment (Unladen\*1)".

- 7. Adjust the toe-in by varying the length of the steering outer socket.
- Loosen the outer tie-rod lock nuts. a.
- Adjust the toe-in by screwing the outer tie-rods in or out.

Standard length (L) : Refer to ST-31, "Steering Outer Socket and Steering Inner Sock-

Tighten the outer tie-rod lock nuts to specification.



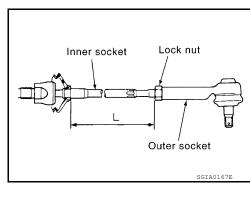
# FRONT WHEEL TURNING ANGLE

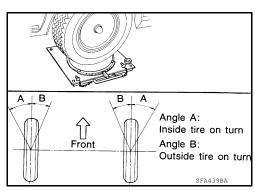
Check front wheel turning angle after the toe-in inspection.

- Place front wheels on turning radius gauges in straight ahead position and rear wheels on stands so that vehicle can be level. Check the maximum inner and outer wheel turning angles for LH and RH road wheels.
- 2. Start engine and run at idle, turn steering wheel all the way right and left, measure the turning angle.

Wheel turning angle (full turn)

: Refer to FSU-22, "Wheel Alignment (Unladen\*1)".





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Total toe-in = A - B

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### **ON-VEHICLE SERVICE**

### < PERIODIC MAINTENANCE >

- Any turning angles are not adjustable. If any of steering angles are out of the specification, check if the following parts are worn or damaged:
- Steering gear
- Steering column
- Front suspension components
  If found that they are worn or damaged, replace them with new ones.

### **KNUCKLE**

### < PERIODIC MAINTENANCE >

### **KNUCKLE**

### On-Vehicle Inspection and Service

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Make sure the mounting conditions (looseness, backlash) of each component and component status (wear, damage) are within specifications. Refer to <u>FSU-23</u>, "<u>Ball Joint</u>".

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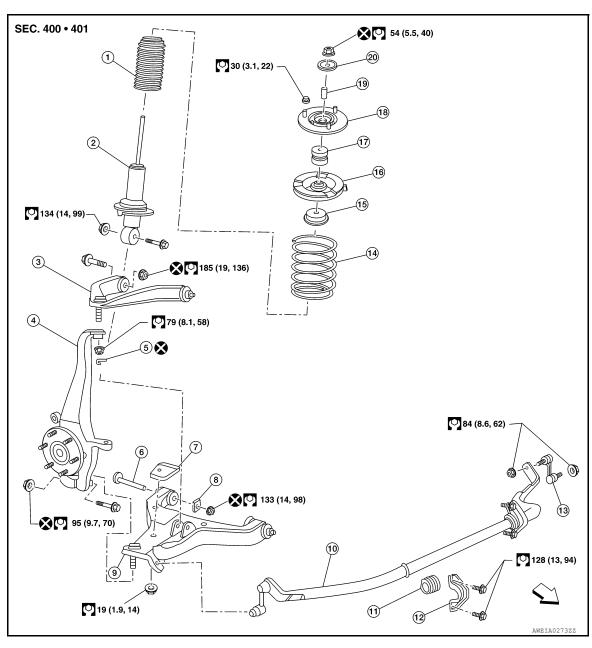
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# REMOVAL AND INSTALLATION

### FRONT SUSPENSION ASSEMBLY

Exploded View



- 1. Dust cover
- 4. Steering knuckle
- 7. Jounce bumper
- 10. Stabilizer bar
- 13. Connecting rod
- 16. Upper spring seat
- 19. Spacer

- 2. Shock absorber
- Cotter pin
- 8. Washer
- 11. Stabilizer bar bushing
- 14. Coil spring
- 17. Shock absorber bushing
- 20. Washer

- Upper link
- 6. Lower link bolt/cam bolt (if equipped)
- 9. Lower link
- 12. Stabilizer bar mounting bracket
- 15. Upper seat
- 18. Shock absorber mounting insulator
- ← Front

#### **COIL SPRING AND SHOCK ABSORBER**

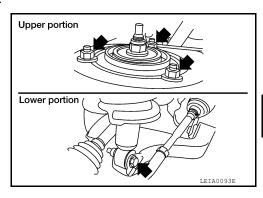
#### < REMOVAL AND INSTALLATION >

### COIL SPRING AND SHOCK ABSORBER

#### Removal and Installation

### REMOVAL

- 1. Remove the wheel and tire using power tool. Refer to WT-48, "Balancing Wheels".
- 2. Turn steering knuckle out to gain enough clearance for removal.
- 3. Remove the shock absorber lower bolt using power tool.
- 4. Remove the three shock absorber upper nuts using power tool.
- 5. Remove the coil spring and shock absorber.



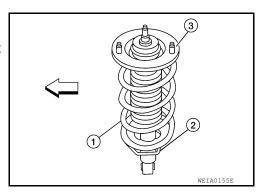
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#### INSTALLATION

Installation is in the reverse order of removal.

 Position the coil spring and shock absorber (1) in the vehicle with the studs on the shock absorber mounting insulator (3) in line with the lower shock mount and the lower seat step (2). The lower seat step faces the outside of the vehicle.

**⇔** : Front



Tighten all nuts and bolts to specification. Refer to <u>FSU-10</u>, "<u>Exploded View</u>".

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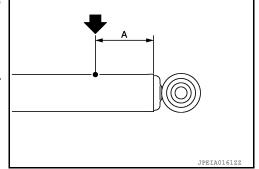
- 1. Set shock absorber horizontally with the piston rod fully extended.
- Drill 2 3 mm (0.08 0.12 in) hole at the position (●) from top as shown to release gas gradually.

#### **CAUTION:**

- Wear eye protection (safety glasses).
- · Wear gloves.
- Be careful with metal chips or oil blown out by the compressed gas.

#### NOTE:

- Drill vertically in this direction (←).
- Directly to the outer tube avoiding brackets.
- The gas is clear, colorless, odorless, and harmless.



(A) : 20 - 30 mm (0.79 - 1.18 in)

3. Position the drilled hole downward and drain oil by moving the piston rod several times. **CAUTION:** 

Dispose of drained oil according to the law and local regulations.

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### **STABILIZER BAR**

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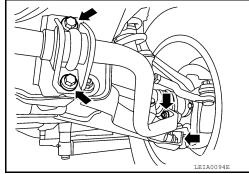
### STABILIZER BAR

### Removal and Installation

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#### **REMOVAL**

- 1. If equipped, remove the engine under cover or the skid plate using power tool. Refer to <u>EXT-15</u>, "Removal and Installation".
- 2. Remove stabilizer bar mounting bracket bolts and connecting rod nuts using power tool, as shown.
- 3. Remove bushings from stabilizer bar.



#### INSPECTION AFTER REMOVAL

- Check stabilizer bar for twist and deformation. Replace if necessary.
- · Check rubber bushing for cracks, wear and deterioration. Replace if necessary.

#### INSTALLATION

Installation is in the reverse order of removal.

#### NOTE:

Be sure the stabilizer bar mounting brackets are centered between the 2 stabilizer bar retention collars.

• Tighten all nuts and bolts to specification. Refer to FSU-10, "Exploded View".

#### UPPER LINK

#### Removal and Installation

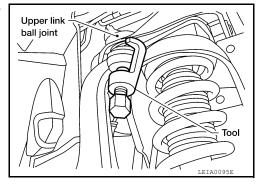
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**REMOVAL** 

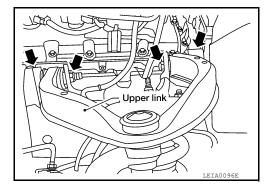
Remove the wheel and tire using power tool. Refer to WT-48, "Balancing Wheels".

- 2. Support the lower link with a jack.
- 3. Remove the fender protector to access the upper link. Refer to EXT-24, "Removal and Installation".
- 4. Remove the cotter pin and the nut from upper link ball joint. Discard the cotter pin.
- 5. Separate the upper link ball joint stud from the steering knuckle using Tool.

Tool number : ST29020001 (J-24319-01)



Remove the upper link bolts and nuts. Remove the upper link.



#### INSPECTION AFTER REMOVAL

Upper Link

Check for deformation and cracks. Replace if necessary.

Upper Link Ball Joint

Check for distortion and damage. Replace if necessary.

#### INSTALLATION

Installation is in the reverse order of removal.

#### **CAUTION:**

Do not reuse the upper link ball joint cotter pin.

Tighten all nuts and bolts to specification. Refer to <u>FSU-10</u>, "<u>Exploded View</u>".

Inspection INFOID:0000000007948125

- Check ball joint for grease leakage. Check dust cover for damage.
- Check the ball joint for excessive play. Replace the upper or lower link assembly if any of the following exists:
- Ball joint stud is worn.
- Ball joint is hard to swing.
- Ball joint play in axial directions or end play is excessive.

#### NOTE:

Before checking the axial forces and end play, turn the lower ball joint at least 10 revolutions so that the ball joint is properly broken in.

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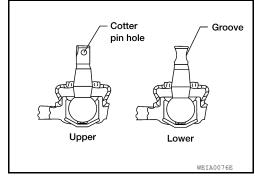
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### **UPPER LINK**

### < REMOVAL AND INSTALLATION >

Measure the ball joint swinging force, turning force, and vertical end play using a suitable tool.

- Measure at the cotter pin hole for upper ball joint as shown.
- Measure at the groove for lower ball joint as shown.



**Swinging force (A)** 

Upper ball joint : Refer to FSU-23, "Ball

Joint".

Lower ball joint : Refer to FSU-23, "Ball

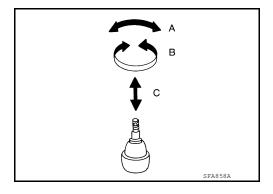
Joint".

Turning torque (B) : Refer to FSU-23, "Ball

Joint".

Vertical end play (C) : Refer to FSU-23, "Ball

Joint".



#### LOWER LINK

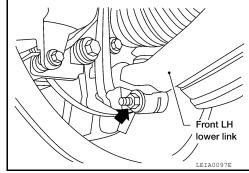
#### Removal and Installation

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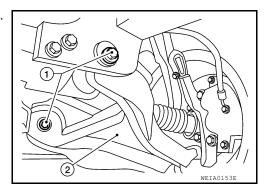
REMOVAL

Remove the wheel and tire using power tool. Refer to WT-48, "Balancing Wheels".

- Remove the lower shock absorber bolt.
- Remove the stabilizer bar connecting rod lower nut using power tool. Separate connecting rod from lower link. Refer to FSU-12, "Removal and Installation".
- Remove the drive shaft (if equipped). Refer to FAX-8, "Removal and Installation".
- 5. Remove the pinch bolt and nut from the steering knuckle using power tool. Separate the lower link ball joint from the steering knuckle.



Remove the lower link bolts/cam bolts (if equipped) (1) and nuts. Remove the lower link (2).



#### INSPECTION AFTER REMOVAL

Lower Link

Check for deformation and cracks. Replace if necessary.

Lower Link Bushing

Check for distortion and damage. Replace if necessary.

#### INSTALLATION

Installation is in the reverse order of removal.

#### **CAUTION:**

- Do not reuse the upper link ball joint cotter pin.
- · Do not reuse the lower link ball joint nut.
- Do not reuse the lower link nuts.

Some vehicles may be equipped with straight (non-adjustable) lower link bolts and washers. In order to adjust camber and caster on these vehicles, replace the lower link bolts and washers with cam (adjustable) bolts and washers.

- Tighten all nuts and bolts to specification. Refer to FSU-10, "Exploded View".
- Check the wheel alignment. Refer to <u>FSU-5</u>, "Front Wheel Alignment".
- Adjust the neutral position of the steering angle sensor. Refer to BRC-8, "ADJUSTMENT OF STEERING ANGLE SENSOR NEUTRAL POSITION: Special Repair Requirement".

Inspection INFOID:0000000008931709

Check ball joint for grease leakage. Check dust cover for damage.

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### **LOWER LINK**

#### < REMOVAL AND INSTALLATION >

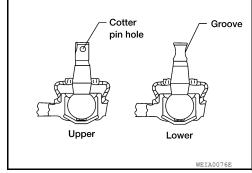
- Check the ball joint for excessive play. Replace the upper or lower link assembly if any of the following exists:
- Ball joint stud is worn.
- Ball joint is hard to swing.
- Ball joint play in axial directions or end play is excessive.

#### NOTE:

Before checking the axial forces and end play, turn the lower ball joint at least 10 revolutions so that the ball joint is properly broken in.

Measure the ball joint swinging force, turning force, and vertical end play using a suitable tool.

- Measure at the cotter pin hole for upper ball joint as shown.
- Measure at the groove for lower ball joint as shown.



Swinging force (A)

Upper ball joint : Refer to FSU-23, "Ball

Joint".

Lower ball joint : Refer to FSU-23, "Ball

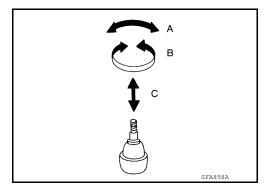
Joint".

Turning torque (B) : Refer to FSU-23, "Ball

Joint".

Vertical end play (C) : Refer to FSU-23, "Ball

Joint".



### **UPPER BALL JOINT AND LOWER BALL JOINT**

< REMOVAL AND INSTALLATION >

### UPPER BALL JOINT AND LOWER BALL JOINT

# Removal and Installation

INFOID:0000000007948129

The ball joints are part of the upper and lower links. Refer to <u>FSU-13</u>, "Removal and Installation" (upper link), <u>FSU-15</u>, "Removal and Installation" (lower link).

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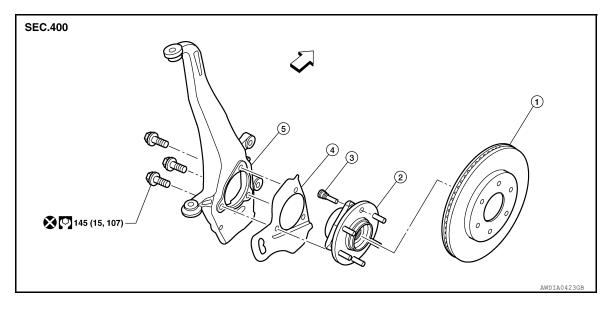
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### **KNUCKLE**

#### Removal and Installation

INFOID:0000000007948128



- 1. Disc rotor
- 4. Splash guard

- 2. Wheel hub and bearing assembly
- 5. Steering knuckle

- 3. Wheel stud
- ← Front

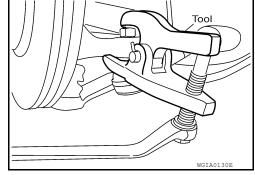
#### REMOVAL

- Remove the wheel and tire using power tool. Refer to <u>WT-48, "Balancing Wheels"</u>.
- 2. Disconnect wheel sensor harness connector. Do not remove the wheel sensor from the wheel hub and bearing assembly for this procedure.
- 3. Remove the wheel hub and bearing assembly. Refer to FAX-6, "Removal and Installation".
- 4. Remove the steering outer socket from the steering knuckle using Tool.

### **CAUTION:**

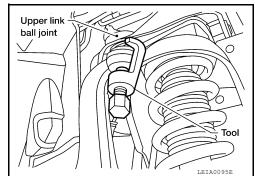
- Be careful to not damage the ball joint boot.
- Temporarily tighten the nut to prevent damage to the threads and to prevent Tool from coming off.

Tool number : HT72520000 (J-25730-A)



- 5. Remove the cotter pin and the nut from the upper link ball joint and discard the cotter pin.
- 6. Separate the upper link ball joint from the steering knuckle using Tool.

Tool number : ST29020001 (J-24319-01)

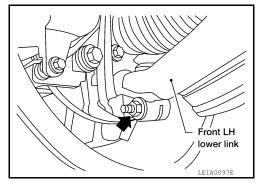


7. Remove the stabilizer bar connecting rod lower nut using power tool. Separate the connecting rod from the lower link. Refer to <u>FSU-12</u>, "<u>Removal and Installation</u>".

### **KNUCKLE**

#### < REMOVAL AND INSTALLATION >

Remove the pinch bolt and nut from the steering knuckle using power tool. Separate the lower link ball joint from the steering knuckle.



9. Remove the steering knuckle from the vehicle.

#### INSPECTION AFTER REMOVAL

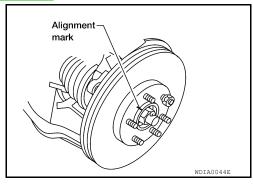
- Check for deformity, cracks and damage on each part, replace if necessary.
- Perform ball joint inspection. Refer to <u>FSU-13</u>, "Inspection".

### **INSTALLATION**

Installation is in the reverse order of removal.

#### **CAUTION:**

- Do not reuse the lower link ball joint nut.
- Do not reuse the upper link ball joint cotter pin.
- Tighten all nuts and bolts to specification. Refer to <u>FSU-10</u>, "<u>Exploded View</u>".
- When installing disc rotor on wheel hub and bearing assembly, align the marks.
- Check the wheel alignment. Refer to <u>FSU-5</u>, "<u>Front Wheel Alignment</u>".
- Adjust the neutral position of the steering angle sensor. Refer to <u>BRC-8</u>, "ADJUSTMENT OF STEERING ANGLE SENSOR NEU-<u>TRAL POSITION</u>: Special Repair Requirement".



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#### COIL SPRING AND SHOCK ABSORBER

< UNIT DISASSEMBLY AND ASSEMBLY >

### UNIT DISASSEMBLY AND ASSEMBLY

### COIL SPRING AND SHOCK ABSORBER

### Disassembly and Assembly

#### INFOID:0000000007948135

Commercial service

#### DISASSEMBLY

1. Set the coil spring and shock absorber in a vise.

#### **CAUTION:**

Do not remove the piston rod lock nut at this time.

- 2. Use a suitable bar to prevent the shock absorber mounting insulator from turning.
- 3. Loosen (without removing) the piston rod lock nut as shown.
- 4. Compress the coil spring using spring compressors (commercial service tools) until the shock absorber mounting insulator can be turned by hand.

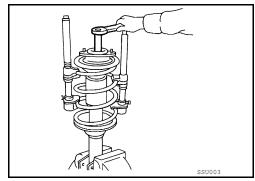
#### **WARNING:**

Make sure that the pawls of the spring compressors (commercial service tools) are firmly hooked on the coil spring. The spring compressors (commercial service tools) must be tightened alternately and evenly so as not to tilt the coil spring.

Suitable

bar

- 5. Remove the piston rod lock nut.
- Remove the washer, the spacer, the shock absorber mounting insulator, the shock absorber bushing, and the upper spring seat.
- 7. Remove the dust cover and the upper seat.
- 8. Gradually release the spring compressors (commercial service tools) and remove the coil spring.



#### INSPECTION AFTER DISASSEMBLY

#### Shock Absorber

- Check the shock absorber for smooth operation through a full stroke, both compression and extension.
- Check the shock absorber for oil leakage on welded or gland packing portions.
- Check the piston rod for cracks, deformation or other damage and replace if necessary.

#### Mounting Insulator and Rubber Parts

Check the cemented rubber-to-metal portion for separation or cracks. Check rubber parts for deterioration and replace if necessary.

#### Coil Spring

- Check for cracks, deformation or other damage and replace if necessary.
- Check the free spring height.

#### Front spring free height

2WD : Refer to <u>FSU-22</u>, "Spring Free Height".4WD : Refer to <u>FSU-22</u>, "Spring Free Height".

#### **ASSEMBLY**

Compress the coil spring using spring compressors (commercial service tools).

#### **WARNING:**

Make sure that the pawls of the spring compressors (commercial service tools) are firmly hooked on the coil spring. The spring compressors (commercial service tools) must be tightened alternately and evenly so as not to tilt the coil spring.

2. Install the coil spring to the shock absorber.

### **COIL SPRING AND SHOCK ABSORBER**

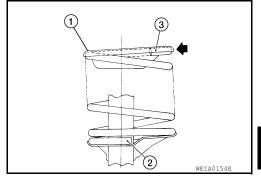
#### < UNIT DISASSEMBLY AND ASSEMBLY >

- Install the dust cover and the upper seat.
- 4. Install the upper spring seat, the shock absorber bushing, the shock absorber mounting insulator, the spacer, and the washer. Temporarily install, but do not tighten, the piston rod lock nut. **CAUTION:**

#### Do not reuse the piston rod lock nut.

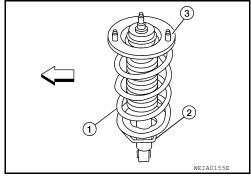
- 5. Position the coil spring lower end (2) and upper end (3) as shown.
  - **(1)** : Shock absorber mounting insulator

: Flat tail

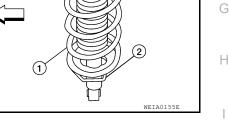


6. Position the shock absorber mounting insulator (3) with the studs in line with the lower shock mount and the lower seat step (2). The lower seat step faces the outside of the vehicle.

> $\triangleleft$ : Front



- 7. Gradually release the spring compressors (commercial service tools).
- Tighten the piston rod lock nut to specification. Refer to FSU-10, "Exploded View".
- 9. Remove the coil spring and shock absorber from the vise.



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### **SERVICE DATA AND SPECIFICATIONS (SDS)**

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### General Specification (Front)

INFOID:0000000007948136

Suspension type	Independent double wishbone coil over shock				
Shock absorber type	Double-acting hydraulic				
Stabilizer	Standard equipment				

### Spring Free Height

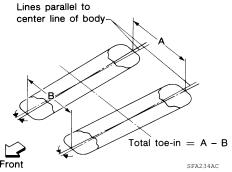
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2WD	$325.5 \pm 3 \text{ mm } (12.8 \pm 0.1 \text{ in})$
4WD	$335.0 \pm 3$ mm (13.2 $\pm$ 0.1 in)

## Wheel Alignment (Unladen\*1)

INFOID:0000000007948138

Drive type		2WD	4WD
	Minimum	-0° 57′ (-0.95°)	-0° 27′ (-0.45°)
Camber *6	Nominal	-0° 12′ (-0.20°)	0° 18′ (0.30°)
Degree minute (decimal degree)	Maximum	0° 33′ (0.55°)	1° 03′ (1.05°)
	Cross camber	0° 45′ (0.7	′5°) or less
aster *6	Minimum	2° 15′ (2.25°)	1° 27′ (1.45°)
	Nominal	3° 0′ (3.00°)	2° 12′ (2.20°)
Degree minute (decimal degree)	Maximum	3° 45′ (3.75°)	2° 57′ (2.95°)
	Cross caster	0° 45′ (0.7	′5°) or less
Kingpin inclination (reference only) Degree minute (decimal degree)		13° 33′ (13.55°)	13° 0′ (13.00°)



		Minimum	In 0.5 mm (In 0.02 in)				
	Total toe-in Distance (A – B)	Nominal	In 2.5 mm (In 0.10 in)				
Total too in	Maximu		In 4.5 mm (In 0.17 in)				
rotar toe-in	Total toe-in	Minimum	In 0° 0′ 36″ (In 0.01°)				
Angle	Angle	Nominal	In 0° 10′ 12″ (In 0.17°)				
	Degree minute (decimal degree)	Maximum	In 0° 19′ 48″ (In 0.33°)				
Wheel turning angle	Inside Degree minute (decimal degree)		34° 30′– 38° 30′ * <sup>2</sup> (34.50°– 38.50°)	34° 56′– 38° 56′ * <sup>4</sup> (34.93°– 38.93°)			
Total toe-in  Total toe-in Angle Degree minute (decimal degree)  Inside Degree minute (decimal degree)  Wheel turning angle (full turn)  Outside	Outside Degree minute (decimal degree)		30° 58′– 34° 58′ * <sup>3</sup> (30.97°– 34.97°)	31° 01′– 35° 01′ * <sup>5</sup> (31.02°– 35.02°)			

<sup>\*1:</sup> Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

### **SERVICE DATA AND SPECIFICATIONS (SDS)**

### < SERVICE DATA AND SPECIFICATIONS (SDS)

- \*2: Target value 37° 30' (37.50°)
- \*3: Target value 33° 58' (33.97°)
- \*4: Target value 37° 56' (37.93°)
- \*5: Target value 34° 01' (34.02°)

\*6: Some vehicles may be equipped with straight (non-adjustable) lower link bolts and washers. In order to adjust camber and caster on these vehicles, first replace the lower link bolts and washers with adjustable (cam) bolts and washers.

Ball Joint INFOID:0000000007948139



 Swinging force (A)

 Upper ball joint
 8.1 – 103.2 N (0.8 – 10.5 kg-f, 1.8 – 23.2 lb-f) \*1

 Lower ball joint
 11.4 – 145.5 N (1.1 – 14.8 kg-f, 2.5 – 32.7 lb-f) \*2

 Turning torque (B)
 0.5 – 6.4 N·m (0.05 – 0.65 kg-m, 4 – 57 in-lb)

 Vertical end play (C)
 0 mm (0 in)

## Wheelarch Height (Unladen\*1)

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Unit: mm (in)

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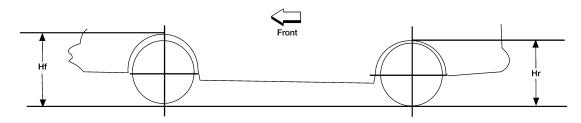
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Groove

Lower



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Drive type			2V	VD			4W	D*2		4WD*3			
Wheel base	Short Long		ong	Short			Long		Short		Long		
Body	lv J		Crew Cab	King Cab	Crew Cab	King Cab	Crew Cab	King Cab	Crew Cab	King Crew Cab Cab		King Cab	Crew Cab
Front wheel arch height (Hf)	P265/ 70R18	912 (35.91)	914 (35.98)	912 (35.91)	914 (35.98)	949 (37.36)	951 (37.44)	949 (37.36)	951 (37.44)	949 (37.36)	951 (37.44)	949 (37.36)	951 (37.44)
	P275/ 70R18	922 (36.30)	925 (36.42)	922 (36.30)	925 (36.42)	960 (37.80)	962 (37.87)	959 (37.76)	962 (37.87)	960 (37.80)	962 (37.87)	959 (37.76)	962 (37.87)
	P275/ 60R20	917 (36.10)	919 (36.18)	917 (36.10)	920 (36.22)	955 (37.60)	957 (37.68)	954 (37.56)	957 (37.68)	955 (37.60)	957 (37.68)	954 (37.56)	957 (37.68)

Revision: October 2012 FSU-23 2013 Titan

<sup>\*1</sup> Measure at cotter pin hole

<sup>\*2</sup> Measure at groove

### **SERVICE DATA AND SPECIFICATIONS (SDS)**

### < SERVICE DATA AND SPECIFICATIONS (SDS)

Rear	P265/	952	954	950	951	991	994	989	991	991	993	989	991
	70R18	(37.48)	(37.56)	(37.40)	(37.44)	(39.02)	(39.13)	(38.94)	(39.02)	(39.02)	(39.09)	(38.94)	(39.02)
wheel arch height	P275/ 70R18	962 (37.87)	965 (37.99)	960 (37.80)	962 (37.87)	1002 (39.45)	1004 (39.53)	1000 (39.37)	1002 (39.45)	1001 (39.41)	1004 (39.53)	1000 (39.37)	1002 (39.45)
(Hr)	P275/	957	959	955	956	996	999	995	996	996	998	995	996
	60R20	(37.68)	(37.76)	(37.60)	(37.64)	(39.21)	(39.33)	(39.17)	(39.21)	(39.21)	(39.29)	(39.17)	(39.21)

<sup>\*1:</sup> Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

<sup>\*2:</sup> Without tow package.

<sup>\*3:</sup> With tow package.