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# **PREPARATION**

# PREPARATION PFP:00002

# **Commercial Service Tools**

EFS003MO

Kent-Moore No. Tool name		Description
J-21177-A Brake drum clearance gauge	WFIA0167E	Measuring rear rotor drum to parking brake shoe clearance
Power tool	PBIC0190E	Loosening bolts and nuts

#### PARKING BRAKE SYSTEM

#### PARKING BRAKE SYSTEM

#### PFP:36010

#### On-Vehicle Service PEDAL STROKE

EFS003MP

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When parking brake pedal is operated with the specified force, make sure the stroke is within the specified number of notches. Check by listening and counting the ratchet clicks.

**Pedal stroke** : 3 – 4 notches [under force of 196 N (20.0 kg, 44.1 lb)]

#### INSPECT COMPONENTS

Make sure the components are attached properly (check for looseness, backlash, etc.).

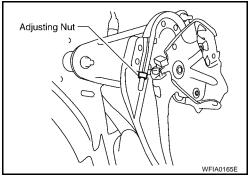
- Check parking brake pedal assembly for bend, damage and cracks, and replace if necessary.
- Check cable for wear and damage, and replace if necessary.
- Check parking brake warning lamp switch for malfunction, and replace if necessary.

#### ADJUSTMENT

- Remove the wheel and tire using power tool.
- 2. Insert a deep socket wrench to rotate adjusting nut and loosen cable sufficiently. Then, disengage the parking brake pedal to the return position.



Do not reuse adjusting nut after removing it.



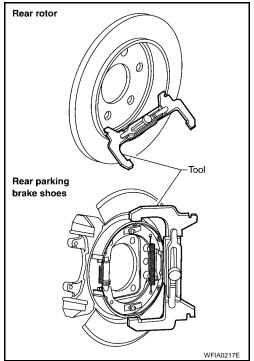
Remove the rotor and measure inner diameter at widest point using Tool.

Tool number : J-21177-A

- a. Transfer measurement less 0.6 mm using Tool as shown to the parking brake shoes, and adjust accordingly.
- 4. Using wheel nuts, secure disc to hub and prevent it from tilting.
- 5. Rotate disc rotor to make sure there is no drag.
- 6. Adjust cable as follows:
- a. Operate pedal 10 or more times with a force of 490 N (50 kg, 110 lb).
- b. Rotate adjusting nut with deep socket to adjust pedal stroke to specification.

**Pedal stroke** : 3 – 4 notches [under force of 196 N (20.0 kg, 44.1 lb)]

With pedal completely returned, make sure there is no drag on the parking brake.



**PB-3** 2004 Titan Revision: April 2004

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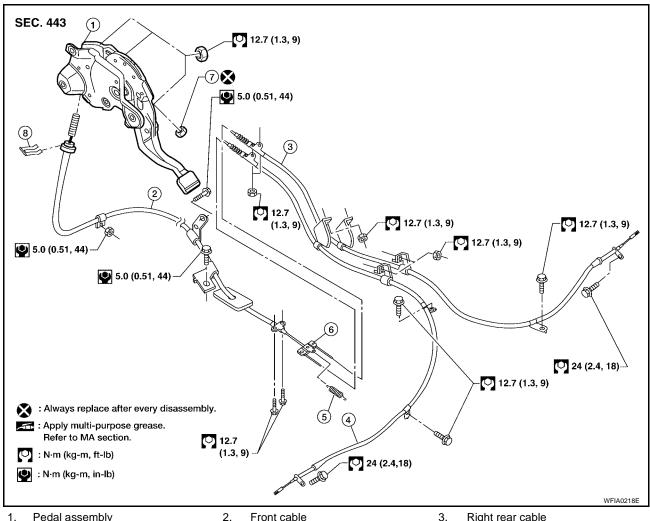
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## PARKING BRAKE CONTROL

#### PARKING BRAKE CONTROL

PFP:36010

Components EFS003MQ



- 1. Pedal assembly
- Left rear cable 4.
- Adjusting nut

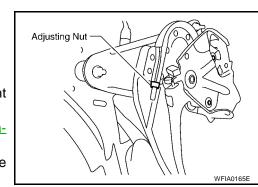
- Front cable
- 5. Return spring
- 8. Lock plate

- Right rear cable
- 6. Equalizer

## Removal and Installation **REMOVAL**

EFS003MR

- Remove lower instrument panel. Refer to IP-13, "LOWER INSTRUMENT PANEL LH" . 1.
- On models with floor shift, remove center console. Refer to <a href="P-15">| P-15</a>, "CENTER CONSOLE"</a>.
- Remove floor trim. Refer to El-41, "Removal and Installation". 3.
- 4. Remove adjusting nut.
- 5. Remove the lock plate from the front cable.
- 6. Remove front cable retaining bolts and nut.
- Disconnect return spring from equalizer.
- 8. Disconnect the front cable from the equalizer and remove front cable.
- Remove rear disc rotors. Refer to BR-29, "Removal and Installation of Brake Caliper Assembly and Disc Rotor".
- 10. Remove parking brake shoe, and remove rear cable from toggle lever. Refer to PB-6, "PARKING BRAKE SHOE".
- 11. Remove equalizer from right and left rear cables.
- 12. Remove right and left rear cables retaining bolts and nuts, then remove right and left rear cables.



# **PARKING BRAKE CONTROL**

#### **INSTALLATION**

Installation is in the reverse order of removal.

#### **CAUTION:**

Do not reuse adjusting nut after removing it.

• Adjust parking brake. Refer to PB-3, "ADJUSTMENT" .

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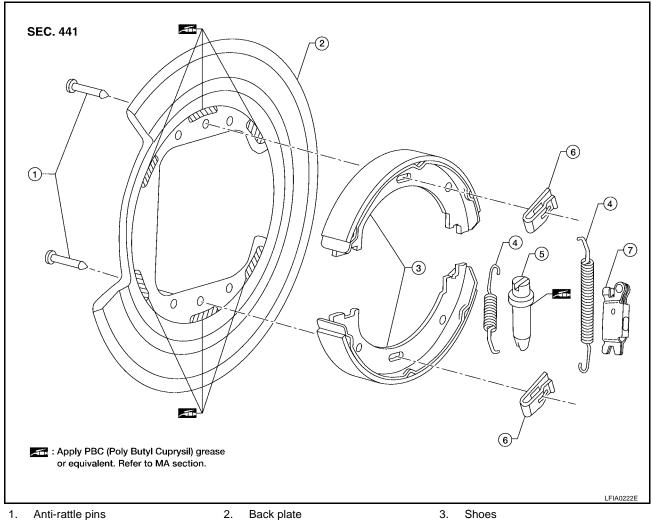
## PARKING BRAKE SHOE

## PARKING BRAKE SHOE

PFP:44060

### **Removal and Installation COMPONENTS**

EFS003MS



1. Anti-rattle pins

Return springs

- 5.
  - Adjuster

- 3. Shoes
- 6. Retainers

Toggle lever

# **REMOVAL**

Clean the brakes with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

#### NOTE:

4.

Remove the disc rotor only with the parking brake pedal completely in the released position.

- Remove the rear disc rotor. Refer to BR-29, "Removal and Installation of Brake Caliper Assembly and Disc Rotor".
- 2. Remove the return springs.
- 3. Remove the adjuster.
- 4. Remove the retainers, anti-rattle pins and shoes.
- 5. Disconnect the rear cable from the toggle lever.

#### PARKING BRAKE SHOE

#### **INSPECTION AFTER REMOVAL**

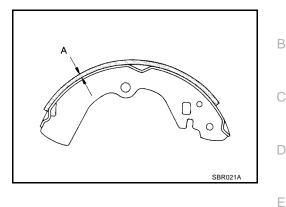
### **Lining Thickness Inspection**

Check thickness of lining.

Standard thickness "A" :  $3.79 \pm 0.21 \text{ mm}$ 

 $(0.149 \pm 0.008 in)$ 

Repair limit thickness "A" : 0.5 mm (0.020 in)



### **Drum Inner Diameter Inspection**

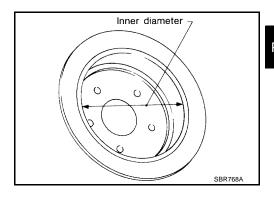
Check drum inner diameter.

**Standard inner** : 205  $\pm$  0.13 mm (8.07  $\pm$  0.01 in)

diameter

**Maximum inner** : 205.7 mm (8.10 in)

diameter



For RH brake

For LH brake

Vehicle front

### Other Inspections

- Check shoe sliding surface on back plate for excessive wear and damage.
- Check anti-rattle pins for excessive wear and corrosion.
- Check return springs for sagging.
- Check adjuster for rough operation.
- When disassembling adjuster, apply PBC (Poly Butyl Cuprysil) grease or equivalent to the threads. Refer to MA-10, "RECOMMENDED FLUIDS AND LUBRICANTS".
- Check either visually or with a vernier caliper to see if there is any excessive wear, cracks, or damage inside drum.

#### **INSTALLATION**

Installation is in the reverse order of removal.

- Refer to <u>PB-6</u>, "<u>COMPONENTS</u>" and apply brake grease to the specified points during assembly.
- Assemble adjuster so that threaded part expands when rotating it in the direction shown by the arrow.
- Shorten adjuster by rotating it.

#### NOTE:

After replacing brake shoes or disc rotors, or if brakes do not function well, perform break-in operation as follows.

Adjust parking brake pedal stroke. Refer to <u>PB-3, "ADJUST-MENT"</u>.

#### **CAUTION:**

 To prevent lining from getting too hot, allow a cool off period of approximately 5 minutes after every break-in operation.

- Do not perform excessive break-in operations, because it may cause uneven or early wear of lining.
- 2. Perform parking brake burnishing operation by driving the vehicle forward under the following conditions:

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# **PARKING BRAKE SHOE**

- Vehicle speed at 40 km/h (25 MPH)
- Parking brake operating force of 196 N (20.0 kg, 44.1 lb) set
- For a period of 30 seconds
- 3. After burnishing operation, check pedal stroke of parking brake. Readjust if it is no longer at the specified stroke. Refer to <a href="PB-3">PB-3</a>, "ADJUSTMENT"</a>.

# **SERVICE DATA AND SPECIFICATIONS (SDS)**

SERVICE DATA AND SPECIFICATIONS (SDS)		PFP:00030	
Parking Drum Brake		EFS003MT	
-		Unit: mm (in)	
Туре		Drum	
Brake lining	Standard thickness (new)	3.79 ± 0.21 (0.149 ± 0.008)	
	Wear limit thickness	0.5 (0.020)	
Drum inner diameter (disc)	Standard inner diameter (new)	205 ± 0.13 (8.07 ± 0.01)	
	Wear limit of inner diameter	205.7 (8.10)	
Parking Brake Contro	I	EFS003MU	
Control type		Foot pedal	
Number of notches [under force of 196 N (20.0 kg, 44.1 lb)]		3 – 4 notches	
Number of notches when warning lamp switch comes on		1 notch	

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# SERVICE DATA AND SPECIFICATIONS (SDS)