

CONTENTS

2
G- 2
2
J4
6
8
8 8
9
9

Commercial Service Tool	9
ON-VEHICLE REPAIR	10
FRONT SEAT	
ComponentRemoval and Installation	10 13
REAR SEAT	17
Removal and Installation	17
DISASSEMBLY AND ASSEMBLY	18
FRONT SEAT	18
Component	18
Disassembly and Assembly	21
REAR SEAT	25
Disassembly and Assembly	25

F

Н

 D

Е

Κ

SE

L

M

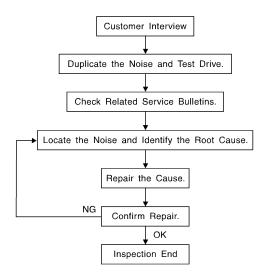
Ν

0

SERVICE INFORMATION

SQUEAK AND RATTLE TROUBLE DIAGNOSES

Work Flow



SBT842

CUSTOMER INTERVIEW

Interview the customer if possible, to determine the conditions that exist when the noise occurs. Use the Diagnostic Worksheet during the interview to document the facts and conditions when the noise occurs and any customer's comments; refer to <u>SE-6</u>, "<u>Diagnostic Worksheet</u>". This information is necessary to duplicate the conditions that exist when the noise occurs.

- The customer may not be able to provide a detailed description or the location of the noise. Attempt to obtain all the facts and conditions that exist when the noise occurs (or does not occur).
- If there is more than one noise in the vehicle, be sure to diagnose and repair the noise that the customer is concerned about. This can be accomplished by test driving the vehicle with the customer.
- After identifying the type of noise, isolate the noise in terms of its characteristics. The noise characteristics
 are provided so the customer, service adviser and technician are all speaking the same language when
 defining the noise.
- Squeak —(Like tennis shoes on a clean floor)
 Squeak characteristics include the light contact/fast movement/brought on by road conditions/hard surfaces
 higher pitch noise/softer surfaces = lower pitch noises/edge to surface = chirping.
- Creak—(Like walking on an old wooden floor)
 Creak characteristics include firm contact/slow movement/twisting with a rotational movement/pitch dependent on materials/often brought on by activity.
- Rattle—(Like shaking a baby rattle)
 Rattle characteristics include the fast repeated contact/vibration or similar movement/loose parts/missing clip or fastener/incorrect clearance.
- Knock —(Like a knock on a door)
 - Knock characteristics include hollow sounding/sometimes repeating/often brought on by driver action.
- Tick—(Like a clock second hand)
 Tick characteristics include gentle contacting of light materials/loose components/can be caused by driver action or road conditions.
- Thump—(Heavy, muffled knock noise)
 Thump characteristics include softer knock/dead sound often brought on by activity.
- Buzz—(Like a bumble bee)
 Buzz characteristics include high frequency rattle/firm contact.
- Often the degree of acceptable noise level will vary depending upon the person. A noise that you may judge
 as acceptable may be very irritating to the customer.
- Weather conditions, especially humidity and temperature, may have a great effect on noise level.

DUPLICATE THE NOISE AND TEST DRIVE

< SERVICE INFORMATION >

If possible, drive the vehicle with the customer until the noise is duplicated. Note any additional information on the Diagnostic Worksheet regarding the conditions or location of the noise. This information can be used to duplicate the same conditions when you confirm the repair.

If the noise can be duplicated easily during the test drive, to help identify the source of the noise, try to duplicate the noise with the vehicle stopped by doing one or all of the following:

- 1) Close a door.
- 2) Tap or push/pull around the area where the noise appears to be coming from.
- 3) Rev the engine.
- Use a floor jack to recreate vehicle "twist".
- 5) At idle, apply engine load (electrical load, shift selector in drive position).
- 6) Raise the vehicle on a hoist and hit a tire with a rubber hammer.
- Drive the vehicle and attempt to duplicate the conditions the customer states exist when the noise occurs.
- If it is difficult to duplicate the noise, drive the vehicle slowly on an undulating or rough road to stress the vehicle body.

CHECK RELATED SERVICE BULLETINS

After verifying the customer concern or symptom, check ASIST for Technical Service Bulletins (TSBs) related to that concern or symptom.

If a TSB relates to the symptom, follow the procedure to repair the noise.

LOCATE THE NOISE AND IDENTIFY THE ROOT CAUSE

- 1. Narrow down the noise to a general area. To help pinpoint the source of the noise, use a listening tool (Chassis Ear: J-39570, Engine Ear: J-39565 and mechanic's stethoscope).
- 2. Narrow down the noise to a more specific area and identify the cause of the noise by:
- removing the components in the area that you suspect the noise is coming from.

Do not use too much force when removing clips and fasteners, otherwise clips and fasteners can be broken or lost during the repair, resulting in the creation of new noise.

- tapping or pushing/pulling the component that you suspect is causing the noise.
 - Do not tap or push/pull the component with excessive force, otherwise the noise will be eliminated only tem-
- · feeling for a vibration with your hand by touching the component(s) that you suspect is (are) causing the
- placing a piece of paper between components that you suspect are causing the noise.
- looking for loose components and contact marks. Refer to SE-4, "Generic Squeak and Rattle Troubleshooting".

REPAIR THE CAUSE

- If the cause is a loose component, tighten the component securely.
- If the cause is insufficient clearance between components:
- separate components by repositioning or loosening and retightening the component, if possible.
- insulate components with a suitable insulator such as urethane pads, foam blocks, felt cloth tape or urethane tape. A NISSAN Squeak and Rattle Kit (J-43980) is available through your authorized NISSAN Parts Department.

CAUTION:

Do not use excessive force as many components are constructed of plastic and may be damaged.

Always check with the Parts Department for the latest parts information.

The following materials are contained in the NISSAN Squeak and Rattle Kit (J-43980). Each item can be ordered separately as needed.

URETHANE PADS [1.5 mm (0.059 in) thick]

Insulates connectors, harness, etc.

76268-9E005: 100×135 mm (3.94×5.31 in)/76884-71L01: 60×85 mm (2.36×3.35 in)/76884-71L02: 15×25 mm (0.59×0.98 in)

INSULATOR (Foam blocks)

Insulates components from contact. Can be used to fill space behind a panel.

73982-9E000: 45 mm (1.77 in) thick, 50×50 mm (1.97×1.97 in)/73982-50Y00: 10 mm (0.39 in) thick, 50×50 mm (1.97×1.97 in)

INSULATOR (Light foam block)

80845-71L00: 30 mm (1.18 in) thick, 30×50 mm (1.18×1.97 in)

FELT CLOTH TAPE

Used to insulate where movement does not occur. Ideal for instrument panel applications.

SE

В

D

Е

< SERVICE INFORMATION >

68370-4B000: 15×25 mm (0.59×0.98 in) pad/68239-13E00: 5 mm (0.20 in) wide tape roll. The following materials not found in the kit can also be used to repair squeaks and rattles.

UHMW (TEFLON) TAPE

Insulates where slight movement is present. Ideal for instrument panel applications.

SILICONE GREASE

Used instead of UHMW tape that will be visible or not fit.

Note: Will only last a few months.

SILICONE SPRAY

Use when grease cannot be applied.

DUCT TAPE

Use to eliminate movement.

CONFIRM THE REPAIR

Confirm that the cause of a noise is repaired by test driving the vehicle. Operate the vehicle under the same conditions as when the noise originally occurred. Refer to the notes on the Diagnostic Worksheet.

Generic Squeak and Rattle Troubleshooting

INFOID:0000000003082340

Refer to Table of Contents for specific component removal and installation information.

INSTRUMENT PANEL

Most incidents are caused by contact and movement between:

- 1. The cluster lid A and instrument panel
- 2. Acrylic lens and combination meter housing
- 3. Instrument panel to front pillar garnish
- 4. Instrument panel to windshield
- 5. Instrument panel mounting pins
- Wiring harnesses behind the combination meter
- 7. A/C defroster duct and duct joint

These incidents can usually be located by tapping or moving the components to duplicate the noise or by pressing on the components while driving to stop the noise. Most of these incidents can be repaired by applying felt cloth tape or silicone spray (in hard to reach areas). Urethane pads can be used to insulate wiring harness.

CAUTION:

Do not use silicone spray to isolate a squeak or rattle. If you saturate the area with silicone, you will not be able to recheck the repair.

CENTER CONSOLE

Components to pay attention to include:

- 1. Shifter assembly cover to finisher
- A/C control unit and cluster lid C
- 3. Wiring harnesses behind audio and A/C control unit

The instrument panel repair and isolation procedures also apply to the center console.

DOORS

Pay attention to the:

- 1. Finisher and inner panel making a slapping noise
- Inside handle escutcheon to door finisher
- 3. Wiring harnesses tapping
- 4. Door striker out of alignment causing a popping noise on starts and stops

Tapping or moving the components or pressing on them while driving to duplicate the conditions can isolate many of these incidents. You can usually insulate the areas with felt cloth tape or insulator foam blocks from the NISSAN Squeak and Rattle Kit (J-43980) to repair the noise.

TRUNK

Trunk noises are often caused by a loose jack or loose items put into the trunk by the owner. In addition look for:

1. Trunk lid bumpers out of adjustment

< SERVICE INFORMATION >

- Trunk lid striker out of adjustment
- The trunk lid torsion bars knocking together
- A loose license plate or bracket

Most of these incidents can be repaired by adjusting, securing or insulating the item(s) or component(s) causing the noise.

SUNROOF/HEADLINING

Noises in the sunroof/headlining area can often be traced to one of the following:

- Sunroof lid, rail, linkage or seals making a rattle or light knocking noise
- Sun visor shaft shaking in the holder
- Front or rear windshield touching headliner and squeaking

Again, pressing on the components to stop the noise while duplicating the conditions can isolate most of these incidents. Repairs usually consist of insulating with felt cloth tape.

OVERHEAD CONSOLE (FRONT AND REAR)

Overhead console noises are often caused by the console panel clips not being engaged correctly. Most of these incidents are repaired by pushing up on the console at the clip locations until the clips engage. In addition look for:

- Loose harness or harness connectors.
- Front console map/reading lamp lense loose.
- 3. Loose screws at console attachment points.

SEATS

When isolating seat noise it's important to note the position the seat is in and the load placed on the seat when the noise is present. These conditions should be duplicated when verifying and isolating the cause of the

Cause of seat noise include:

- Headrest rods and holder
- 2. A squeak between the seat pad cushion and frame
- The rear seatback lock and bracket

These noises can be isolated by moving or pressing on the suspected components while duplicating the conditions under which the noise occurs. Most of these incidents can be repaired by repositioning the component or applying urethane tape to the contact area.

UNDERHOOD

Some interior noise may be caused by components under the hood or on the engine wall. The noise is then transmitted into the passenger compartment.

Causes of transmitted underhood noise include:

- 1. Any component mounted to the engine wall
- 2. Components that pass through the engine wall
- Engine wall mounts and connectors
- Loose radiator mounting pins
- Hood bumpers out of adjustment
- Hood striker out of adjustment

These noises can be difficult to isolate since they cannot be reached from the interior of the vehicle. The best method is to secure, move or insulate one component at a time and test drive the vehicle. Also, engine RPM or load can be changed to isolate the noise. Repairs can usually be made by moving, adjusting, securing, or insulating the component causing the noise.

SE

Α

В

D

Е

K

L

N

< SERVICE INFORMATION >

Diagnostic Worksheet

INFOID:0000000003082341

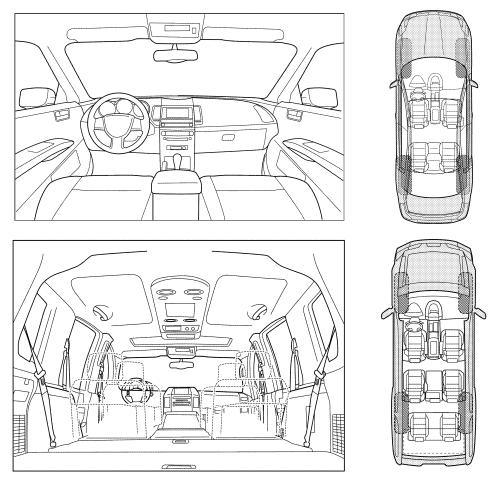
Dear Customer:

We are concerned about your satisfaction with your vehicle. Repairing a squeak or rattle sometimes can be very difficult. To help us fix your vehicle right the first time, please take a moment to note the area of the vehicle where the squeak or rattle occurs and under what conditions. You may be asked to take a test drive with a service advisor or technician to ensure we confirm the noise you are hearing.

SQUEAK & RATTLE DIAGNOSTIC WORKSHEET

I. WHERE DOES THE NOISE COME FROM? (circle the area of the vehicle)

The illustrations are for reference only, and may not reflect the actual configuration of your vehicle.



Continue to page 2 of the worksheet and briefly describe the location of the noise or rattle. In addition, please indicate the conditions which are present when the noise occurs.

Α

В

С

D

Е

F

G

Н

L

M

Ν

0

Р

< SERVICE INFORMATION >

Briefly describe the location where the noise o	ccurs:		
II. WHEN DOES IT OCCUR? (please check t	he hoves that any	olv)	
☐ Anytime ☐ 1st time in the morning ☐ Only when it is cold outside ☐ Only when it is hot outside ☐	After sitting or When it is rair Dry or dusty on Other:	ut in the ra ning or wet onditions	
☐ Through driveways ☐ Over rough roads ☐ Over speed bumps ☐ Only about mph ☐ On acceleration ☐ Coming to a stop ☐ On turns: left, right or either (circle) ☐ With passengers or cargo ☐ Other: miles or minutes TO BE COMPLETED BY DEALERSHIP PERS Test Drive Notes:	Squeak (like to Creak (like wath Rattle (like shaws Knock (like a low Tick (like a clow Thump (heavy Buzz (like a bu	ennis shoe Ilking on al aking a bal knock at th ock seconc muffled kr	es on a clean floor) n old wooden floor) py rattle) e door) I hand) nock noise)
	YES	NO	Initials of person performing
Vehicle test driven with customer - Noise verified on test drive			
Noise source located and repairedFollow up test drive performed to confirm repaired	oair 🔲	ш	
	_ Customer Name		

Revision: February 2010 SE-7 2008 Xterra

PRECAUTION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

Precaution for Work

- When removing or disassembling each component, be careful not to damage or deform it. If a component may be subject to interference, be sure to protect it with a shop cloth.
- When removing (disengaging) components with a screwdriver or similar tool, be sure to wrap the component with a shop cloth or vinyl tape to protect it.
- Protect the removed parts with a shop cloth and keep them.
- Replace a deformed or damaged clip.
- If a part is specified as a non-reusable part, always replace it with new one.
- Be sure to tighten bolts and nuts securely to the specified torque.
- After re-installation is completed, be sure to check that each part works normally.
- Follow the steps below to clean components.
- Water soluble foul: Dip a soft cloth into lukewarm water, and wring the water out of the cloth to wipe the fouled area.
 - Then rub with a soft and dry cloth.
- Oily foul: Dip a soft cloth into lukewarm water with mild detergent (concentration: within 2 to 3%), and wipe the fouled area.
 - Then dip a cloth into fresh water, and wring the water out of the cloth to wipe the detergent off. Then rub with a soft and dry cloth.
- Do not use organic solvent such as thinner, benzene, alcohol, or gasoline.
- For genuine leather seats, use a genuine leather seat cleaner.

PREPARATION

< PREPARATION >

PREPARATION

PREPARATION

Special Service Tool

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name		Description	
 (J-39570) Chassis ear	SIIA0993E	Locating the noise	
— (J-43980) NISSAN Squeak and Rattle Kit	SIIA0994E	Repairing the cause of noise	
 (J-46534) Trim Tool Set	AWJIA0483ZZ	Removing trim components	

Commercial Service Tool

INFOID:0000000003082349

Α

В

INFOID:0000000003082348

(Kent-Moore No.) Tool name		Description	1
(J-39565) Engine ear		Locating the noise	(
	SIIA0995E		

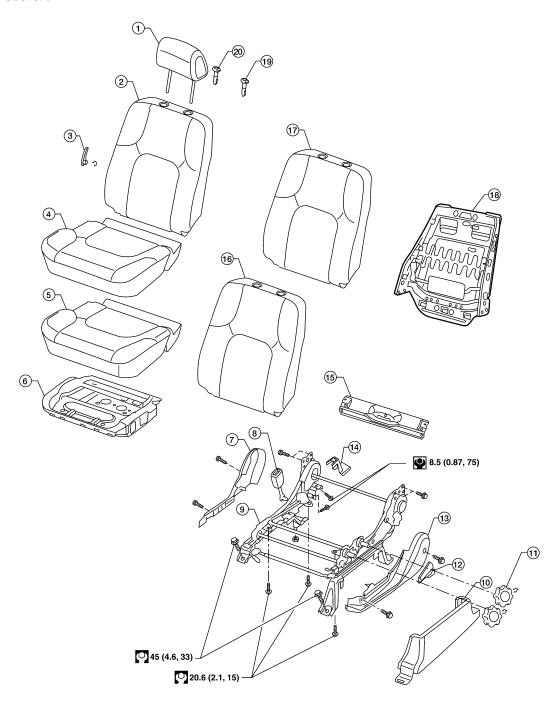
ON-VEHICLE REPAIR

FRONT SEAT

Component INFOID:000000003248813

Driver Seat

SEC. 870



WIIA1076E

< ON-VEHICLE REPAIR >

- 1. Headrest
- 4. Seat cushion trim
- 7. Seat cushion inner finisher
- 10. Outer pedestal finisher
- 13. Seat cushion outer finisher
- 16. Seatback trim without side air bag
- 19. Headrest guide

- 2. Seatback assembly with side air bag 3.
- 5. Seat cushion pad
- 8. Seat belt buckle
- 11. Seat cushion adjusting knobs (if equipped)
- 14. Leg cover
- 17. Seatback pad without side air bag
- 20. Locking headrest guide

- 3. Lumbar support lever (if equipped)
- 6. Seat cushion frame
- 9. Driver seat slide assembly
- 12. Seatback recline release lever
- 15. Seat cushion rear finisher
- 18. Seatback frame without side air bag

D

C

Α

В

Е

F

G

Н

SE

Κ

L

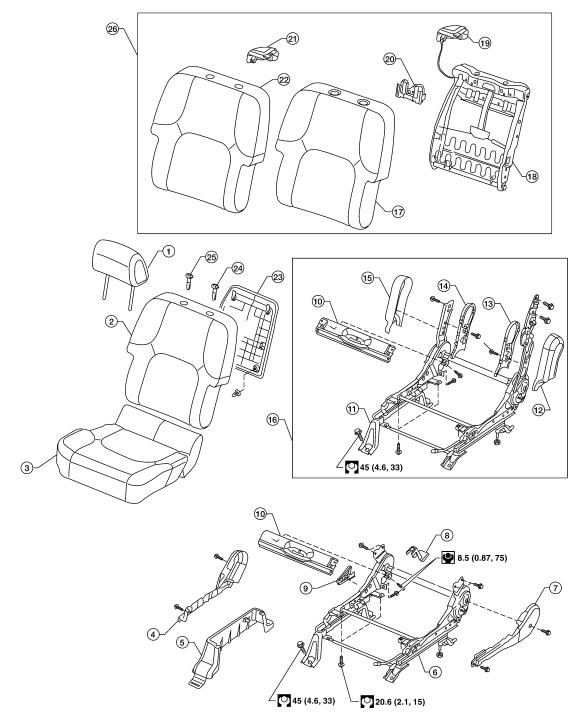
M

Ν

0

Passenger Seat

SEC. 870



LIIA2106E

- 1. Headrest
- 4. Seat cushion outer finisher
- 7. Seat cushion inner cover
- 10. Seat cushion rear finisher
- 13. Inboard reclining arm inner cover
- 16. Fold flat seat frame slide assembly
- 2. Seatback assembly with side air bag 3.
- 5. Outer pedestal finisher
- Leg cover
- 11. Fold flat seat frame
- 14. Outboard reclining arm inner cover
- 17. Seatback pad without side air bag
- Seat cushion assembly
- 6. Manual seat frame slide assembly
- 9. Seatback recline release lever
- 12. Inboard reclining arm outer cover
- 15. Outboard reclining arm outer cover
- 18. Seatback frame without side air bag

< ON-VEHICLE REPAIR >

- Seatback fold flat release lever assembly
- 20. Damper assembly
- 21. Front seatback lever

22. Seatback trim

- 23. Seatback board (if equipped)
- 24. Locking headrest guide

25. Headrest guide

Seatback assembly without side air

. Locking reducest guide

Removal and Installation

INFOID:0000000003248814

Α

В

D

Е

F

Н

SEAT ASSEMBLY

Removal

CAUTION:

- Before removing the front seat, turn the ignition switch off, disconnect both battery cables and wait at least 3 minutes.
- Do not drop, tilt, or bump the side air bag module while installing the seat. Always handle it with care.
- After front side air bag module inflates, front seatback assembly must be replaced.
- Front passenger seat is equipped with an Occupant Classification System sensor and control module. Do not disassemble front passenger seat cushion assembly or remove the trim as this will affect the Occupant Classification System calibration.
- Always replace passenger seat cushion as an assembly.
- 1. Slide the seat until the three bolts and one nut are visible and a tool can be inserted.

NOTE:

- If disassembling the seat after removal, set the front/rear cushion lifters to the top position (if equipped).
- Disconnect both battery cables and wait at least 3 minutes.
- 3. Remove the three bolts and one nut.
- 4. Disconnect the harness connectors and remove the seat from the vehicle.

NOTE:

When removing and installing the seat, use shop cloths to protect the vehicle from damage.

nstallation

Installation is in the reverse order of removal.

SEATBACK ASSEMBLY - DRIVERS

Removal

- 1. Remove the seat assembly. Refer to SE-13, "Removal and Installation".
- 2. Unzip the seatback trim flap (1).
- 3. Unclip the lower retainer (2).

SE

Κ

L

M

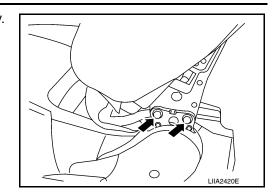
Ν

0

Ρ

Revision: February 2010 SE-13 2008 Xterra

4. Remove the bolts (2 for each side) and the seatback assembly.



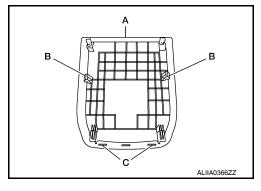
Installation

Installation is in the reverse order of removal.

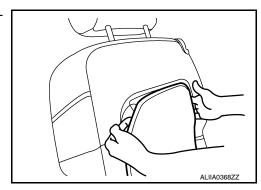
SEATBACK ASSEMBLY - PASSENGER, SOFT SEATBACK

Removal

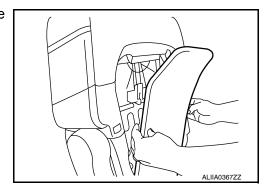
- 1. Remove the seat assembly. Refer to <u>SE-13, "Removal and Installation"</u>.
- 2. The seatback board is attached to the seat frame with the following:
 - 2 top tabs (A)
 - 2 side tabs (B)
 - 2 bottom clips (C) (must be replaced)
- 3. Move seat to forward position.



4. Hold the seatback board as shown and pull the top of the seat-back board away from the seat back frame.



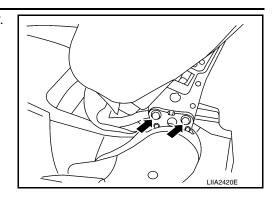
5. Pull the middle part of the seatback board to disengage the side tabs from the seatback frame.



6. Pull the lower part of the seatback board to disengage the bottom clips from the seatback frame.

< ON-VEHICLE REPAIR >

7. Remove the bolts (2 for each side) and the seatback assembly.



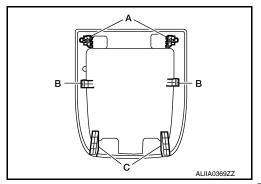
Installation

Installation is in the reverse order of removal.

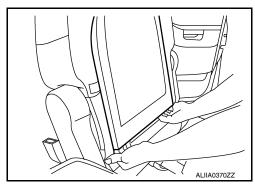
SEATBACK ASSEMBLY - PASSENGER, HARD SEATBACK

Removal

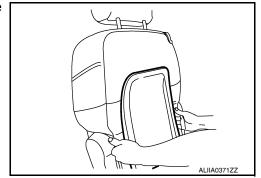
- 1. Remove the seat assembly. Refer to <u>SE-13, "Removal and Installation"</u>.
- The seatback board is attached to the seat frame with the following:
 - 2 top tabs (A)
 - 2 side tabs (B)
 - 2 bottom clips (C) (must be replaced)
- 3. Move seat to forward position.



4. Hold the seatback board as shown and pull the bottom of the seatback board away from the seat back frame.



5. Pull the middle part of the seatback board to disengage the side tabs from the seatback frame.



6. Lift the upper part of the seatback board to disengage the top tabs from the seatback frame.

Revision: February 2010 SE-15 2008 Xterra

C

В

Α

D

F

Е

G

Н

I

SE

L

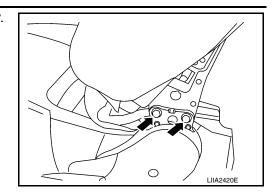
M

Ν

0

< ON-VEHICLE REPAIR >

7. Remove the bolts (2 for each side) and the seatback assembly.



Installation

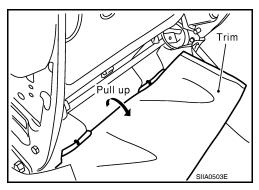
Installation is in the reverse order of removal.

SEAT CUSHION ASSEMBLY

Removal

CAUTION:

- Front passenger seat is equipped with an Occupant Classification System sensor and control module. Do not disassemble front passenger seat cushion assembly or remove the trim as this will affect the Occupant Classification System calibration.
- · Always replace passenger seat cushion as an assembly.
- When removed, the passenger seat cushion must always be placed pan side UP to prevent damage.
- During installation, the wire harness clips must be reinstalled in the holes they were originally in. Do not add additional clips.
- The Occupant Classification System control module can only be replaced as part of the seat cushion assembly.
- 1. Remove the seat assembly. Refer to SE-17, "Removal and Installation".
- 2. Remove the recline release lever.
- 3. Remove four bolts and the seat cushion assembly.
 - On the fold flat passenger seat it is necessary to unclip the rear flap j-clip from the seat pan.



Installation

Installation is in the reverse order of removal.

REAR SEAT

Removal and Installation

INFOID:0000000003248816

Α

В

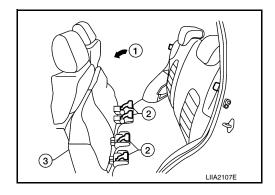
D

Е

SEAT CUSHION ASSEMBLY

Removal

- 1. Tilt seat cushion (3) forward (1).
- 2. Lift cushion lock handles (2).
- 3. Remove seat cushion assembly



Installation

Installation is in the reverse order of removal.

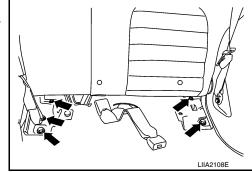
SEAT BACK ASSEMBLY

NOTE:

Left seatback shown, right seatback similar.

Removal

- 1. Remove the luggage floor storage tray. Refer to INT-23, "Removal and Installation".
- 2. Tilt the seat cushion forward.
- Remove the seat belt buckle bolt, seatback bolts and seatbackassembly.



Installation

Installation is in the reverse order of removal.

Seatback bolts : 45 N·m (4.6 kg·m, 33 ft-lb)

SE

Н

K

L

 \mathbb{N}

Ν

0

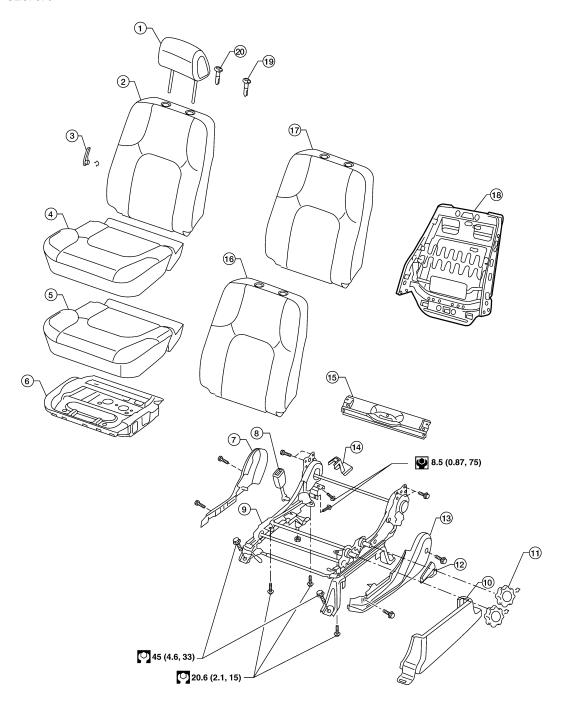
DISASSEMBLY AND ASSEMBLY

FRONT SEAT

Component INFOID:000000003248818

Driver Seat

SEC. 870



WIIA1076E

< DISASSEMBLY AND ASSEMBLY >

- Headrest
 Seat cushion trim
- 7. Seat cushion inner finisher
- 10. Outer pedestal finisher
- 13. Seat cushion outer finisher
- 16. Seatback trim without side air bag
- 19. Headrest guide

- 2. Seatback assembly with side air bag 3.
- 5. Seat cushion pad
- 8. Seat belt buckle
- 11. Seat cushion adjusting knobs (if equipped)
- 14. Leg cover
- 17. Seatback pad without side air bag
- 20. Locking headrest guide

- 3. Lumbar support lever (if equipped)
- 6. Seat cushion frame
- 9. Driver seat slide assembly
- 12. Seatback recline release lever
- 15. Seat cushion rear finisher
- 18. Seatback frame without side air bag

D

C

Α

В

Е

F

G

Н

SE

Κ

L

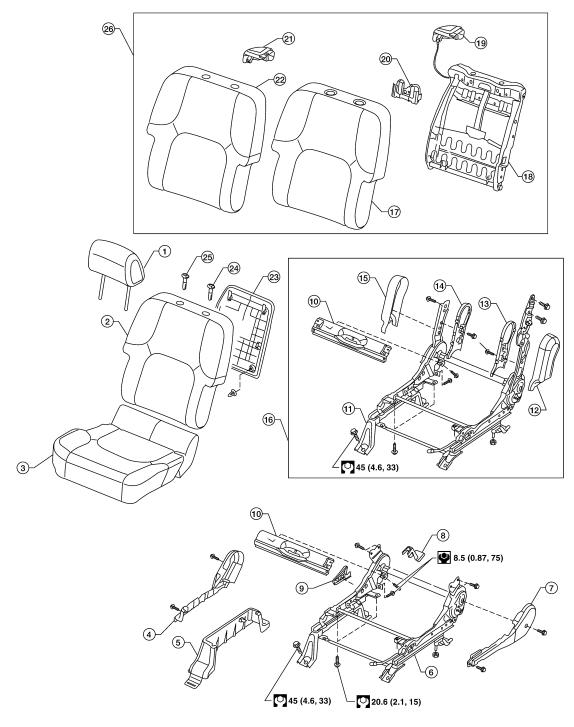
M

Ν

0

Passenger Seat

SEC. 870



LIIA2106E

- 1. Headrest
- 4. Seat cushion outer finisher
- 7. Seat cushion inner cover
- 10. Seat cushion rear finisher
- 13. Inboard reclining arm inner cover
- 16. Fold flat seat frame slide assembly
- 2. Seatback assembly with side air bag 3.
- 5. Outer pedestal finisher
- 8. Leg cover
- 11. Fold flat seat frame
- 14. Outboard reclining arm inner cover
- 17. Seatback pad without side air bag
- Seat cushion assembly
- 6. Manual seat frame slide assembly
- 9. Seatback recline release lever
- 12. Inboard reclining arm outer cover
- 15. Outboard reclining arm outer cover
- 18. Seatback frame without side air bag

< DISASSEMBLY AND ASSEMBLY >

- Seatback fold flat release lever assembly
- 20. Damper assembly
- 21. Front seatback lever
- Α

В

D

Е

22. Seatback trim

- 23. Seatback board (if equipped)
- 24. Locking headrest guide

25. Headrest guide

26. Seatback assembly without side air

Disassembly and Assembly

INFOID:0000000003248820

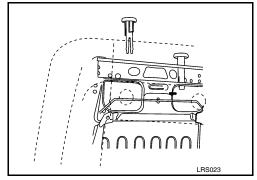
SEATBACK TRIM AND PAD - DRIVERS

Disassembly

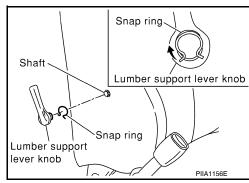
CAUTION:

- Only complete seatback assemblies can be replaced on vehicles equipped with side air bags.
- When removing or installing the seat trim, handle it carefully to keep dirt out and avoid damage.
- 1. Remove the seatback assembly. Refer to SE-13, "Removal and Installation".
- 2. Remove the headrest.
- From inside of the seatback, squeeze the headrest holder tabs at the base of the stay pipe and pull the up to remove. NOTE:

Before installing the headrest holder, check its orientation (front/rear and right/left).



Remove the snap ring and the lumbar support lever knob (if equipped).



- 5. Remove the seatback trim and pad assembly.
- Remove the hog rings to separate the seatback trim from the pad.

Assembly

Assembly is in the reverse order of disassembly.

SEATBACK ASSEMBLY - PASSENGER, SOFT SEATBACK

Removal

1. Remove the seat assembly. Refer to SE-13. "Removal and Installation".

SE

Н

Κ

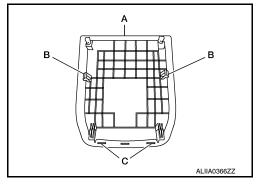
M

Ν

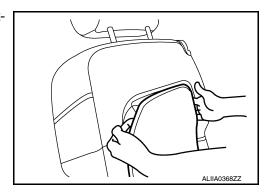
0

< DISASSEMBLY AND ASSEMBLY >

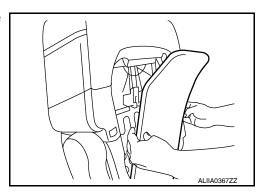
- The seatback board is attached to the seat frame with the following:
 - 2 top tabs (A)
 - 2 side tabs (B)
 - 2 bottom clips (C) (must be replaced)
- 3. Move seat to forward position.



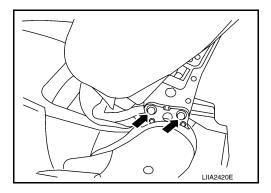
4. Hold the seatback board as shown and pull the top of the seatback board away from the seat back frame.



5. Pull the middle part of the seatback board to disengage the side tabs from the seatback frame.



- 6. Pull the lower part of the seatback board to disengage the bottom clips from the seatback frame.
- 7. Remove the bolts (2 for each side) and the seatback assembly.



Installation

Installation is in the reverse order of removal.

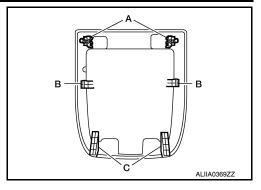
SEATBACK ASSEMBLY - PASSENGER, HARD SEATBACK

Removal

1. Remove the seat assembly. Refer to <u>SE-13, "Removal and Installation"</u>.

< DISASSEMBLY AND ASSEMBLY >

- The seatback board is attached to the seat frame with the following:
 - 2 top tabs (A)
 - 2 side tabs (B)
 - 2 bottom clips (C) (must be replaced)
- 3. Move seat to forward position.



Α

В

D

Е

F

Н

SE

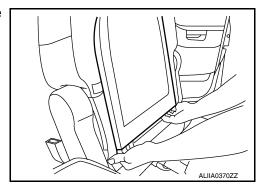
K

M

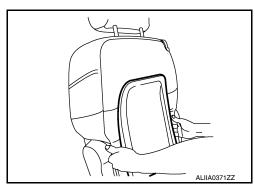
Ν

Р

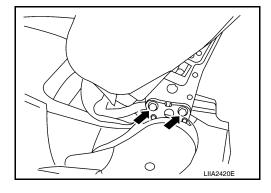
4. Hold the seatback board as shown and pull the bottom of the seatback board away from the seat back frame.



5. Pull the middle part of the seatback board to disengage the side tabs from the seatback frame.



- 6. Lift the upper part of the seatback board to disengage the top tabs from the seatback frame.
- 7. Remove the bolts (2 for each side) and the seatback assembly.



Installation

Installation is in the reverse order of removal.

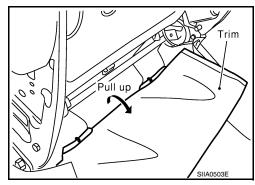
SEAT CUSHION TRIM AND PAD

Disassembly

CAUTION:

< DISASSEMBLY AND ASSEMBLY >

- Front passenger seat is equipped with an Occupant Classification System sensor and control module. Do not disassemble front passenger seat cushion assembly or remove the trim as this will affect the Occupant Classification System calibration.
- · Always replace passenger seat cushion as an assembly.
- When removed, the passenger seat cushion must always be placed pan side UP to prevent damage.
- During installation, the wire harness clips must be reinstalled in the holes they were originally in. Do not add additional clips.
- The Occupant Classification System control module can only be replaced as part of the seat cushion assembly.
- 1. Remove the recline release lever.
- 2. Remove four bolts and the seat cushion assembly.
 - On the fold flat passenger seat it is necessary to unclip the rear flap j-clip from the seat pan.



- 3. On the drivers seat only, remove the seat cushion trim and pad.
- 4. On the drivers seat only, remove the hog rings to separate the trim cover from the pad.

Assembly

Assembly is in the reverse order of disassembly.

LH

REAR SEAT

Disassembly and Assembly

INFOID:0000000003248822

Α

В

 D

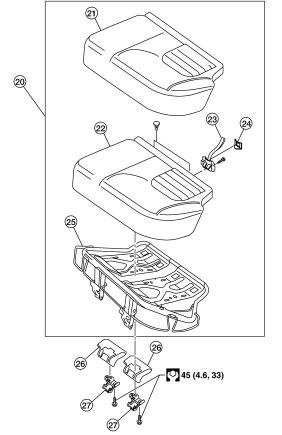
Е

F

G

Н

SEC. 880



SE

Κ

L

M

Ν

0

Р

WIIA0940E

- 1. Seatback assembly
- 4. Seatback board

- 2. Tie down hook outboard
- 5. Seatback frame assembly
- 3. Tie down hook inboard
- 6. Headrest guide

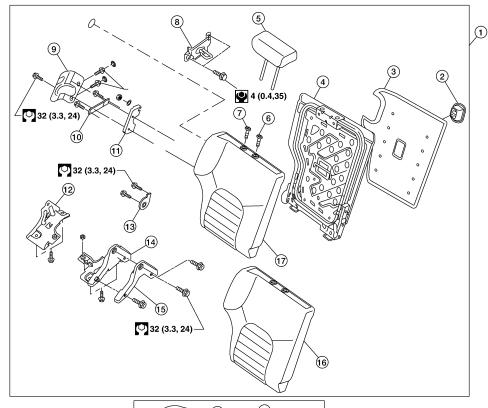
REAR SEAT

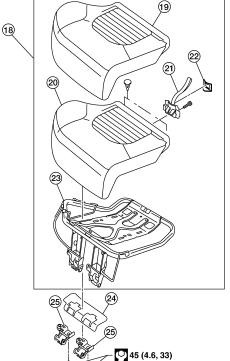
< DISASSEMBLY AND ASSEMBLY >

7.	Seat belt comfort guide	8.	Locking headrest guide	9.	Headrest
10.	Seatback trim	11.	Seat back pad	12.	Inboard hinge cover
13.	Inboard hinge bracket	14.	Outboard hinge bracket	15.	Outboard pivot cover
16.	Seatback release strap	17.	Seatback latch assembly	18.	Seatback latch cover
19.	Seatback striker	20.	Seat cushion assembly	21.	Seat cushion trim
22.	Seat cushion pad	23.	Rear seat assembly lock	24.	Rear seat lock cover
25.	Seat cushion frame assembly	26.	Seat cushion pivot cover	27.	Seat cushion pivot

RH

SEC. 880





WIIA0861E

- 1. Seatback assembly
- 4. Seatback frame assembly
- 7. Locking headrest guide
- 10. Seatback release strap
- 13. Outboard pivot cover
- 16. Seatback trim

- 2. Tie down hook
- 5. Headrest
- 8. Seatback striker
- 11. Seatback latch assembly
- 14. Inboard hinge bracket
- 17. Seatback pad

- 3. Seatback board
- 6. Headrest guide
- 9. Seatback latch cover
- 12. Outboard hinge bracket
- 15. Inboard hinge cover
- 18. Seat cushion assembly

SE

Α

В

С

D

Е

F

Н

Κ

L

M

N

0

Р

Revision: February 2010 SE-27 2008 Xterra

REAR SEAT

< DISASSEMBLY AND ASSEMBLY >

- 19. Seat cushion trim
- 20. Seat cushion pad 22. Rear seat lock cover
 - 23. Seat cushion frame assembly
- 21. Rear seat lock assembly

25. Seat cushion pivot

24. Seat cushion pivot cover