	QUICK REFERENCE INDEX		
Edition: September 2002	A GENERAL INFORMATION	GI General Information	Λ
Revision: February 2004	B ENGINE	EM Engine Mechanical	
Publication No. SM3E-1W22U2		LU Engine Lubrication System	
I		CO Engine Cooling System	B
		EC Engine Control System	
		FL Fuel System	С
		EX Exhaust System	
		ACC Accelerator Control System	
	C TRANSMISSION/	CL Clutch	
	TRANSAXLE	MT Manual Transmission	
		AT Automatic Transmission	
	D DRIVELINE/AXLE	TF Transfer	
		PR Propeller Shaft	
		FFD Front Final Drive	
		RFD Rear Final Drive	
		FAX Front Axle	C
		RAX Rear Axle	G
	E SUSPENSION	FSU Front Suspension	
NISSAN		RSU Rear Suspension	
		WT Road Wheels & Tires	
<b>XTERRA</b>	F BRAKES	BR Brake System	
		PB Parking Brake System	
MODEL WD22 SERIES		BRC Brake Control System	
	G STEERING	PS Power Steering System	
	H RESTRAINTS	SB Seat Belts	
		SRS Supplemental Restraint System (SRS)	
	I BODY	BL Body, Lock & Security System	
		GW Glasses, Window System & Mirrors	
		RF Roof	
		El Exterior & Interior	
		IP Instrument Panel	
		SE Seat	W
	J AIR CONDITIONER	MTC Manual Air Conditioner	
	K ELECTRICAL	SC Starting & Charging System	
		LT Lighting System	
		DI Driver Information System	
		WW Wiper, Washer & Horn	
		BCS Body Control System	
		AV Audio Visual & Telephone System	
		ACS Auto Cruise Control System	
		PG Power Supply, Ground & Circuit Elements	
	L MAINTENANCE	MA Maintenance	
	M INDEX	IDX Alphabetical Index	

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# FOREWORD

This manual contains maintenance and repair procedures for the 2003 NISSAN XTERRA.

In order to assure your safety and the efficient functioning of the vehicle, this manual should be read thoroughly. It is especially important that the PRECAUTIONS in the GI section be completely understood before starting any repair task.

All information in this manual is based on the latest product information at the time of publication. The right is reserved to make changes in specifications and methods at any time without notice.

# **IMPORTANT SAFETY NOTICE**

The proper performance of service is essential for both the safety of the technician and the efficient functioning of the vehicle. The service methods in this Service Manual are described in such a manner that the service may be performed safely and accurately. Service varies with the procedures used, the skills of the technician and the tools and parts available. Accordingly, anyone using service procedures, tools or parts which are not specifically recommended by NISSAN must first be completely satisfied that neither personal safety nor the vehicle's safety will be jeopardized by the service method selected.



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# QUICK REFERENCE CHART: XTERRA EQUIPPED WITH KA24DE ENGINE

### QUICK REFERENCE CHART: XTERRA EQUIPPED WITH KA24DE ENGINE

#### PFP:00027

#### **Engine Tune-Up Data**

Engine		KA24DE
Classification		Gasoline
Cylinder arrangement		In-line 4
Displacement		2,389 cm <sup>3</sup> (145.78 cu in)
Bore and stroke		89 x 96 mm (3.50 x 3.78 in)
Valve arrangement		DOHC
Firing order		1-3-4-2
Number of piston rings	Compression	2
	Oil	1
Number of main bearings		5
Compression ratio		9.2
Cap relief pressure	Standard kPa (kg/cm <sup>2</sup> , psi)	78 - 98 (0.8 - 1.0, 11 - 14)
	Limit kPa (kg/cm <sup>2</sup> , psi)	59 (0.6, 9)
Leakage test pressure kPa (kg/cm <sup>2</sup> , psi)		157 (1.6, 23)
Oil drain plug tightening specification		29.4 - 39.2 N·m (3.0 - 4.0 kg-m, 21.69 - 29 lb-ft)

#### Idle Speed and Ignition Timing

Base idle speed*1 rpm	No-load*3 (in "P" or "N" position)	750±50
Target idle speed*2 rpm	No-load*3 (in "P" or "N" position)	800±50
Air conditioner: ON rpm	In "P" or "N" position	875 or more
Ignition timing*1	In "P" or "N" position	20°±2° BTDC

\*1: Throttle position sensor harness connector disconnected or using CONSULT-II "WORK SUPPORT" mode

\*2: Throttle position sensor harness connector connected

\*3: Under the following conditions:

- Air conditioner switch: OFF
- Electrical load: OFF (Lights, heater fan & rear window defogger)
- Steering wheel: Kept in straight-ahead position

#### **Drive Belt Deflection and Tension**

	Deflection adjustment Unit: mm (in)			Tension adjustment *1 Unit: N (kg, lb)		nit: N (kg, lb)
	Us	sed belt	New belt	Used belt		New belt
	Limit	After adjustment	new beit	Limit	After adjustment	New Deit
Generator	17 (0.67)	10 - 12 (0.39 - 0.47)	8 - 10 (0.31 - 0.39)	222.4 (22.7, 50)	355.8 - 444.8 (36.3 - 45.4, 80 - 100)	489.3 - 578.2 (49.9 - 59.0, 110 - 130)
Air conditioner com- pressor	16 (0.63)	10 - 12 (0.39 - 0.47)	8 - 10 (0.31 - 0.39)	200.2 (20.4, 45)	355.8 - 444.8 (36.3 - 45.4, 80 - 100)	489.3 - 578.2 (49.9 - 59.0, 110 - 130)
Power steering oil pump	17 (0.67)	10 - 13 (0.39 - 0.51)	8 - 10 (0.31 - 0.39)	222.4 (22.7, 50)	355.8 - 444.8 (36.3 - 45.4, 80 - 100)	489.3 - 578.2 (49.9 - 59.0, 110 - 130)
Applied pushing force	98 N (10 kg, 22 lb)			_		

\*1: If belt tension gauge cannot be installed at check point shown, check belt tension at a different location on the belt.

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### QUICK REFERENCE CHART: XTERRA EQUIPPED WITH KA24DE ENGINE

Make	NGK
Standard type	PFR5G-11
Cold type	PFR6G-11
Plug gap	Nominal 1.1 mm (0.043 in)
Spark plug tightening specification	20 - 29 N·m (2.0 - 3.0 kg-m, 14 - 22 ft-lb)

# Wheel Bearing (Front)

Sperk Divers (Deviale Distingue Timesd)

Wheel bearing axial end play mm (in)		0 (0)
Wheel bearing lock nut	Tightening torque N·m (kg-m, ft-lb)	34 - 39 (3.5 - 4.0, 25 - 29)
wheel bearing lock hut	Return angle degree	45° - 60°
Wheel bearing starting torque	At wheel hub bolt With new grease seal N (kg, lb)	9.8 - 28.4 (1.0 - 2.9, 2.2 - 6.4)
	With used grease seal N (kg, lb)	9.8 - 23.5 (1.0 - 2.4, 2.2 - 5.3)

# **Clutch Pedal**

ELS000QH Unit: mm (in)

ELS000QI

Clearance between pedal stopper bracket and clutch interlock switch (with clutch pedal fully depressed.)	0.1 - 1.0 (0.004 - 0.039)
switch (with clutch pedal fully depressed.)	

\*: Measured from surface of dash lower panel to pedal pad.

# Front Wheel Alignment (Unladen\*1)

Lines parallel to center line of body Total toe-in = A - B Front SFA234AC Minimum -0°05′ (-0.08°) Nominal 0°25' (0.42°) Camber Degree minute (Decimal degree) 0°55′ (0.92°) Maximum Left and right difference 45' (0.75°) or less Minimum 0°06' (0.10°) Nominal 0°36' (0.60°) Caster Degree minute (Decimal degree) Maximum 1°06' (1.10°) Left and right difference 45' (0.75°) or less Minimum 8°35' (8.58°) Kingpin inclination Nominal 9°05' (9.08°) Degree minute (Decimal degree) Maximum 9°35' (9.58°) Minimum 2 (0.08) Distance (A - B) mm (in) Radial tire Nominal 3 (0.12) Maximum 4 (0.16) Total toe-in 11' (0.18°) Minimum Angle (left plus right) Radial tire 16' (0.27°) Degree minute (Decimal Nominal degree) Maximum 20' (0.33°)

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# QUICK REFERENCE CHART: XTERRA EQUIPPED WITH KA24DE ENGINE

Wheel turn- ing angle Full turn*2		Inside Degree minute (Decimal		P225/70R15
			Minimum	31°48′ (31.80°)
			Nominal	33°48′ (33.80°)
	degree)	Maximum	33°48′ (33.80°)	
		Outside	Minimum	28°36′ (28.60°)
	Degree minute (Decimal	Nominal	30°36′ (30.60°)	
		degree)	Maximum	30°36′ (30.60°)
Vehicle pos- ture	Lower arm pivot height mm (in)		)	115 - 119 (4.53 - 4.69)

\*1: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

\*2: Wheel turning force (at circumference of steering wheel) of 98 to 147 N (10 to 15 kg, 22 to 33 lb) with engine idle.

# **Rear Wheel Alignment (Unladen\*)**

	Lines parallel to center line of bo	Total toe-in = A - B	
	Front	SFA234AC Minimum	-1°45′ (-1.75°)
Camber		Nominal	-1°00′ (-1.00°)
Degree minute (dec	imal degree)	Maximum	
			-0°15′ (-0.25°)
		Minimum	-3 (-0.12)
	Distance (A - B) mm (in)	Nominal	1 (0.04)
Total toe-in		Maximum	5 (0.20)
		Minimum	-16′ (-0.27°)
	Angle (left plus right) Degree minute (decimal degree)	Nominal	5′30″ (0.09°)
		Maximum	26′ (0.43°)

\*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

# Brake

ELS000QK

		Unit: mm (in)
Front brake	Brake model	CL33VD
	Cylinder bore diameter × number of pistons	46.4 (1.827) x 2
	$\begin{array}{c} Pad \\ Length \times width \times thickness \end{array}$	132.0 x 52.5 x 11 (5.20 x 2.067 x 0.43)
	Rotor outer diameter × thickness	283 x 28 (11.4 x 1.10)
	Brake model	LT30A
Rear brake	Cylinder bore diameter	22.22 (7/8)
	Lining length $\times$ width $\times$ thickness	296 x 50 x 6.1 (11.65 x 1.97 x 0.240)
	Drum inner diameter	295.0 (11.61)
Master cylinder	Bore diameter	25.40 (1)

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# QUICK REFERENCE CHART: XTERRA EQUIPPED WITH KA24DE ENGINE

	Booster model	M230T
Brake booster	Diaphragm diameter	Pri: 230 (9.06) Sec: 230 (9.06)
Recommended brake fluid		Genuine NISSAN Super Heavy Duty Brake Fluid or equivalent DOT 3 (US FMVSS No. 116)

### Disc Brake - Repair Limits

		Unit: mm (in)
Brake model		CL33VD
Pad	Wear limit minimum thickness	2.0 (0.079)
	Standard pad thickness	10 (0.39)
Rotor repair limit	Minimum thickness	26.0 (1.024)
Rotor runout	Maximum	0.07 (0.0028)
Rotor thickness variation	Maximum	0.02 (0.0008)

#### **Drum Brake - Repair Limits**

		Unit: mm (in)
Brake model		LT30A
Lining wear limit	Minimum thickness	1.5 (0.059)
	Standard thickness	5.8 (0.228)
Drum repair limit	Maximum inner diameter	261.5 (10.30)
	Out-of-round limit	0.03 (0.0012)

# **Refill Capacities**

Description		Capacity (Approximate)			
		US measure	Imp mea- sure	Liter	
Engine Drain and Refill		With oil filter	3 3/4 qt	3 1/8 qt	3.5
Engine oil		Without oil filter	3 1/2 qt	2 7/8 qt	3.3
0	Dry engine (Engine overhaul)		4 1/2 qt	3 3/4 qt	4.1
Cooling system (With	n reservoir)	M/T	7 3/4 qt	6 3/8 qt	7.3
A/T		7 1/2 qt	6 1/4 qt	7.1	
Cooling system reservoir			7/8 qt	3/4 qt	0.8
Manual transmission gear oil (FS5W71C)		2 1/8 qt	1 3/4 qt	2.0	
Differential carrier gear oil C200			1 3/8 qt	1 1/8 qt	1.3
Automatic transmission fluid			8-3/8 qt	7 qt	7.9
Power steering fluid			30.4-33.8 fl oz	31.7-35.2 fl oz	0.9-1.0
Air conditioning system refrigerant HFC 134a (R-134a)		1.32 - 1.54 lb	1.32 - 1.54 Ib	60 - 70 kg	
Air conditioning system compressor oil Genuine NISSAN A/C System Lubricant Type R or equivalent		6.8 fl oz	7.0 fl oz	200 m ℓ	

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### QUICK REFERENCE CHART: XTERRA EQUIPPED WITH VG33E/VG33ER ENGINES

# Engine Tune-Up Data

Engine		VG33E/VG33ER	
Classification		Gasoline	
Cylinder arrangement		V-6	
Displacement		3,275 cm <sup>3</sup> (199.84 cu in)	
Bore and stroke		91.5 x 83 mm (3.602 x 3.27 in)	
Valve arrangement		OHC	
Firing order		1-2-3-4-5-6	
Number of piston rings	Compression	2	
	Oil	1	
Number of main bearings		4	
Compression ratio	VG33E	8.9:1	
	VG33ER	8.3:1	
Cap relief pressure	Standard kPa (kg/cm <sup>2</sup> , psi)	78 - 98 (0.8 - 1.0, 11 - 14)	
	Limit kPa (kg/cm <sup>2</sup> , psi)	59 (0.6, 9)	
Leakage test pressure kPa (kg/cm <sup>2</sup> , psi)		157 (1.6, 23)	
Oil drain plug tightening specification		29 - 39 N·m (3.0 - 4.0 kg-m, 22 - 29 lb-ft)	

#### Idle Speed and Ignition Timing - VG33E

Base idle speed*1	No-load*4 (in "P" or N" position)	700±50 rpm
Target idle speed*2	No-load*4 (in "P" or N" position)	750±50 rpm
Air conditioner: ON	In "P" or N" position	850 rpm or more
Ignition timing*3	In "P" or N" position	10°±2° BTDC
Throttle position sensor idle position		0.15 - 0.85V

\*1: Throttle position sensor harness connector disconnected or using CONSULT-II "WORK SUPPORT" mode

\*2: Throttle position sensor harness connector connected

\*3: Throttle position sensor harness connector disconnected

\*4: Under the following conditions:

- Air conditioner switch: OFF
- Electric load: OFF (Lights, heater fan & rear window defogger)
- Steering wheel: Kept in straight-ahead position

#### Idle Speed and Ignition Timing - VG33ER

Base idle speed*1	No-load*4 (in "P" or N" position)	700±50 rpm
Target idle speed*2	No-load*4 (in "P" or N" position)	750±50 rpm
Air conditioner: ON	In "P" or N" position	850 rpm or more
Ignition timing*3	In "P" or N" position	10°±2° BTDC
Throttle position sensor idle position		0.15 - 0.85V

\*1: Throttle position sensor harness connector disconnected or using CONSULT-II "WORK SUPPORT" mode

\*2: Throttle position sensor harness connector connected

\*3: Throttle position sensor harness connector disconnected

\*4: Under the following conditions:

- Air conditioner switch: OFF
- Electric load: OFF (Lights, heater fan & rear window defogger)
- Steering wheel: Kept in straight-ahead position

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#### **Drive Belt Deflection and Tension**

	Deflection adjustment Unit: mm (in)		Tension adjustment *1 Unit: N (kg, lb)			
	Use	ed belt	New belt	Used belt		New belt
	Limit	After adjustment	New Delt	Limit	After adjustment	
Generator	11 (0.43)	7 - 8 (0.24 - 0.31)	6 - 7 (0.24 - 0.28)	226 (23, 51)	554.1 - 642.4 (56.5 - 65.5, 124.6 - 144.4)	671.8 - 760.0 (68.5 - 77.5, 151.0 - 170.9)
Air conditioner compressor - VG33E	18 (0.71)	12 - 13 (0.47 - 0.51)	10.5 - 11.5 (0.413 - 0.453)	196 (20, 44)	495.3 - 583.5 (50.5 - 59.5, 111.4 - 131.2)	603.1 - 691.4 (61.5 -70.5, 135.6 - 155.5)
Air conditioner compressor and supercharger - VG33ER	16.5 (0.65)	9.5 - 10.5 (0.374 - 0.413)	8.5-9.5 (0.33 - 0.37)	294 (30 , 66)	730 - 818 (75.5 - 83.5, 166.5 - 184.1)	838 - 926 (85.5 - 94.5, 188.5 - 208.4)
Power steering oil pump	15 (0.59)	9.5 - 10.5 (0.374 - 0.413)	8 - 9 (0.31 - 0.35)	275 (28, 62)	554.1 - 642.4 (56.5 - 65.5, 124.6 - 144.4)	671.8 - 760.0 (68.5 - 77.5, 151.0 - 170.9)
Applied pushing force		98 N (10 kg, 22 lb)			_	

\*1: If belt tension gauge cannot be installed at check point shown, check belt tension at a different location on the belt.

#### Spark plug (VG33E):

Description	NGK (Double Platinum Tipped)	
Hot type	PFR4G-11	
Standard type	PFR5G-11	
Cold type	PFR6G-11	
Plug gap	Nominal 1.1 mm (0.043 in)	
Spark plug tightening specification	20 - 29 N·m (2.0 - 3.0 kg-m, 14 - 22 ft-lb)	

#### Spark plug (VG33ER):

Description	NGK (Double Platinum Tipped)
Hot type	PFR5G-11
Standard type	PFR6G-11
Cold type	PFR7G-11
Plug gap	Nominal 1.1 mm (0.043 in)
Spark plug tightening specification	20 - 29 N·m (2.0 - 3.0 kg-m, 14 - 22 ft-lb)

#### Wheel Bearing (Front) 2WD MODELS

Wheel bearing axial end play mm (in)		0 (0)
Wheel bearing lock nut	Tightening torque N·m (kg-m, ft-lb)	34 - 39 (3.5 - 4.0, 25 - 29)
Wheel bearing lock hut	Return angle degree	45° - 60°
Wheel bearing starting torque	At wheel hub bolt With new grease seal N (kg, lb)	9.8 - 28.4 (1.0 - 2.9, 2.2 - 6.4)
	With used grease seal N (kg, lb)	9.8 - 23.5 (1.0 - 2.4, 2.2 - 5.3)

4WD MODELS				
	Tightening torque N·m (kg-m, ft-lb)	78 - 98 (8 - 10, 58 - 72)		
Wheel bearing lock nut	Retightening torque after loosening wheel bearing lock nut N·m (kg-m, in-lb)	0.5 - 1.5 (0.05 - 0.15, 4.3 - 13)		
	Axial end play mm (in)	0 (0)		
	Turning angle degree	15° - 30°		
Wheel bearing preload at wheel hub bolt N (kg, lb)		7.06 - 20.99 (0.72 - 2.14, 1.59 - 4.72)		

# **Clutch Pedal**

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Unit: mm (in)

Clearance between pedal stopper bracket and clutch interlock switch (with clutch pedal fully depressed.)

0.1 - 1.0 (0.004 - 0.039)

\*: Measured from surface of dash lower panel to pedal pad.

# Front Wheel Alignment (Unladen\*1) 2WD MODELS

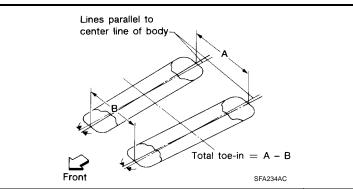
	Lines parallel to center line of body A B Total toe-in = A - B								
	Front	1	SFA234AC						
		Minimum		0°03′ (0.05°)					
Camber		Nominal		0°33′ (0.55°)					
Degree minut	e (Decimal degree)	Maximum		1°03′ (1.05°)					
		Left and right difference		45' (0.75°) or less					
		Minimum		2°04′ (2.07°)					
Caster		Nominal		2°34′ (2.57°)					
Degree minut	e (Decimal degree)	Maximum		3°04′ (3.07°)					
		Left and right	difference	45′ (0.75°) or less					
		Minimum		10°23′ (10.38°)					
Kingpin inclina	ation e (Decimal degree)	Nominal		10°53′ (10.88°)					
Degree minut	e (Decimal degree)	Maximum		11°23′ (11.38°)					
			Minimum	3 (0.12)					
	Distance (A – B) mm (in)	Radial tire	Nominal	4 (0.16)					
			Maximum	5 (0.20)					
Total toe-in	Angle (left plus right) Degree minute (Decimal degree)		Minimum	15′ (0.25°)					
		Radial tire	Nominal	20′ (0.33°)					
			Maximum	25' (0.42°)					

Wheel turn- ing angle	Full turn*2	Inside Degree minute (Decimal degree)		VG33E	VG33ER
			Minimum	31°00′ (31.00°)	30°48′ (30.80°)
			Nominal	33°00′ (33.00°)	32°48′ (32.80°)
			Maximum	33°00′ (33.00°)	32°48′ (32.80°)
		Outside Degree minute (Decimal degree)	Minimum	29°00′ (29.00°)	28°42′ (28.70°)
			Nominal	31°00′ (31.00°)	30°42′ (30.70°)
			Maximum	31°00′ (31.00°)	30°42′ (30.70°)
Vehicle pos- ture	Lower arm pivot height (H) mm (in)		i (in)	37.7 - 41.7 (1	.484 - 1.642)

\*1: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

\*2: Wheel turning force (at circumference of steering wheel) of 98 to 147 N (10 to 15 kg, 22 to 33 lb) with engine idle.

#### **4WD MODEL**



				VG33E	VG33ER	
		Minimum		0°06′ (0.10°)	0°03′ (0.05°)	
Camber Degree minute (Decimal degree)		Nominal		0°36′ (0.60°)	0°33′ (0.55°)	
		Maximum		1°06′ (1.10°)	1°03′ (1.05°)	
		Left and right	difference	45′ (0.75°) or less		
Caster		Minimum		1°40′ (1.67°)	2°04′ (2.07°)	
		Nominal		2°10′ (2.17°)	2°34′ (2.57°)	
Degree minut	Degree minute (Decimal degree)			2°40′ (2.67°)	3°04′ (3.07°)	
		Left and right difference		45′ (0.75°) or less		
		Minimum		10°18′ (10.30°)		
Kingpin inclina	ation e (Decimal degree)	Nominal		10°48′ (10.80°)		
Degree minut		Maximum		11°18′ (11.30°)		
			Minimum	3 (0.1)	2)	
	Distance (A – B) mm (in)	Radial tire	Nominal	4 (0.16)		
Total tao in			Maximum	5 (0.20)		
Total toe-in		Minimum		15′ (0.25°)		
	Angle (left plus right) Degree minute (Decimal degree)	Radial tire	Nominal	20′ (0.33°)		
			Maximum	25′ (0.42°)		

	Full turn*2	Inside Degree minute (Decimal degree)	Minimum	31°00′ (31.00°)	30°48′ (30.80°)
			Nominal	33°00′ (33.00°)	32°48′ (32.80°)
Wheel turn-			Maximum	33°00′ (33.00°)	32°48′ (32.80°)
ing angle		Outside Degree minute (Decimal degree)	Minimum	29°00′ (29.00°)	28°42′ (28.70°)
			Nominal	31°00′ (31.00°)	30°42′ (30.70°)
			Maximum	31°00′ (31.00°)	30°42′ (30.70°)
Vehicle pos- ture	Lower arm pivot height (H) mm (in)		in)	45.5 - 49.5 (1.791 - 1.949)	37.7 - 41.7 (1.484 - 1.642)

\*1: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

\*2: Wheel turning force (at circumference of steering wheel) of 98 to 147 N (10 to 15 kg, 22 to 33 lb) with engine idle.

# Rear Wheel Alignment (Unladen\*)

Lines parallel to center line of body Total toe-in = A - B Front SFA234AC Minimum -1°45' (-1.75°) Camber -1°00′ (-1.00°) Nominal Degree minute (decimal degree) Maximum -0°15′ (-0.25°) Minimum -3(-0.12)Distance Nominal 1 (0.04) mm (in) Maximum 5 (0.20) Total toe-in Minimum -16' (-0.27°) Angle (left plus right) Nominal 5'30" (0.09°) Degree minute (decimal degree) Maximum 26' (0.43°)

\*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

#### **Brake**

ELS000QR Unit: mm (in)

	Unit: mm (in)
Brake model	CL33VD
Cylinder bore diameter × number of pistons	46.4 (1.827) x 2
Pad Length × width × thickness	132.0 x 52.5 x 11 (5.20 x 2.067 x 0.43)
Rotor outer diameter × thickness	283 x 28 (11.4 x 1.10)
Brake model	LT30A
Cylinder bore diameter	22.22 (7/8)
Lining length $\times$ width $\times$ thickness	$296 \times 50 \times 6.1$ (11.65 × 1.97 × 0.240)
Drum inner diameter	295.0 (11.61)
Bore diameter	25.40 (1)
	Cylinder bore diameter × number of pistons         Pad         Length × width × thickness         Rotor outer diameter × thickness         Brake model         Cylinder bore diameter         Lining length × width × thickness         Drum inner diameter

2003

ELS000QQ

	Booster model	M230t
Brake booster	Diaphragm diameter	Pri: 230 (9.06) Sec: 230 (9.06)
Recommended brake fluid		Genuine NISSAN Super Heavy Duty Brake Fluid or equivalent DOT 3 (US FMVSS No. 116)

#### **Disc Brake - Repair Limits**

Brake model		CL33VD
Ded	Wear limit minimum thickness	2.0 (0.079)
Pad	Standard pad thickness	10 (0.39)
Rotor repair limit	Minimum thickness	26.0 (1.024)
Rotor runout	Maximum	0.07 (0.0028)
Rotor thickness variation	Maximum	0.02 (0.0008)

#### **Drum Brake - Repair Limits**

 Brake model
 LT30A

 Lining wear limit
 Minimum thickness
 1.5 (0.059)

 Standard thickness
 5.8 (0.228)

 Drum repair limit
 Maximum inner diameter
 296.5 (11.67)

 Out-of-round limit
 0.03 (0.0012)

#### **Refill Capacities**

Capacity (Approximate) US measure Imp measure Liter With oil filter 3 1/2 qt 2 7/8 qt 3.3 Drain and refill Without oil filter Engine oil 3 1/8 qt 2 5/8 qt 3.0 Dry engine (Engine overhaul) 4 qt 3 3/8 qt 3.8 M/T Cooling system (without reservoir) 6 7/8 qt 5 3/4 qt 6.5 A/T 5 5/8 qt 5 1/2 qt 6.3 Cooling system reservoir 7/8 qt 3/4 qt 0.8 2WD 5 7/8 pt 4 7/8 pt 2.8 Manual transmission gear oil (FS5R30A) 4WD 10 3/4 pt 9 pt 5.1 Transfer fluid (TX10A) 2 3/8 qt 2 qt 2.2 Front (4WD) 3 1/8 pt 3 3/4 pt 1.75 R200A Differential carrier gear oil Rear 5 7/8 pt 4 7/8 pt 2.8 H233B 2WD 8 3/4 qt 7 1/4 qt 8.3 Automatic transmission fluid 4WD 7 1/2 qt 9 qt 8.5 35.2-38.7 fl 33.8-37.2 fl oz Power steering fluid 1.0-1.1 oz Air conditioning system refrigerant HFC 134a (R-134a) 1.32 - 1.54 lb 1.32 - 1.54 lb 0.60 - 0.70 kg Air conditioning system compressor oil Genuine NISSAN A/C System Lubricant 200 m  $\ell$ 6.8 fl oz 7.0 fl oz Type R or equivalent

2003

Unit: mm (in)

Unit: mm (in)

ELS000QS

#### TEST VALUE AND TEST LIMIT (GST ONLY - NOT APPLICABLE TO CONSULT-II)

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The test value is a parameter used to determine whether a system/circuit diagnostic test is "OK" or "NG" while being monitored by the ECM during self-diagnosis. The test limit is a reference value which is specified as the maximum or minimum value and is compared with the test value being monitored.

These data (test value and test limit) are specified by Test ID (TID) and Component ID (CID) and can be displayed on the GST screen.

SRT item	Self-diagnostic test item	DTC	Test value (GST display) TID CID		Test limit	Conversion
		P0420	01H	CID 01H	Max.	1/128
CATALYST	Three way catalyst function	P0420	02H	81H	Min.	1
		P0442	05H	03H	Max.	1/128mm <sup>2</sup>
	EVAP control system (Small leak)	P1442	05H	03H	Max.	1/128mm <sup>2</sup>
EVAP SYSTEM	EVAP control system purge flow monitoring	P0441	06H	83H	Min.	20mV
	· · · •	P0456	07H	03H	Max.	1/128mm <sup>2</sup>
	EVAP control system (Very small leak)	P1456	07H	03H	Max.	1/128mm <sup>2</sup>
		P0133	09H	04H	Max.	16ms
	Heated oxygen sensor 1	P1143	0AH	84H	Min.	10mV
		P1144	0BH	04H	Max.	10mV
		P0132	0CH	04H	Max.	10mV
HO2S		P0134	0DH	04H	Max.	1s
	Heated oxygen sensor 2	P0139	19H	86H	Min.	10mV/500ms
		P1147	1AH	86H	Min.	10mV
		P1146	1BH	06H	Max.	10mV
		P0138	1CH	06H	Max.	10mV
	Heated oxygen sensor 1 heater	P0032	29H	08H	Max.	20mV
HO2S HTR		P0031	2AH	88H	Min.	20mV
1023 NIK	Heated oxygen sensor 2 heater	P0038	2DH	0AH	Max.	20mV
	Fleated oxygen sensor 2 fleater	P0037	2EH	8AH	Min.	20mV
		P0400	31H	8CH	Min.	1°C
		P0400	32H	8CH	Min.	1°C
	EGR function	P0400	33H	8CH	Min.	1°C
EGR SYSTEM		P0400	34H	8CH	Min.	1°C
		P1402	35H	0CH	Max.	1°C
	EGRC-BPT valve function	P0402	36H	0CH	Max.	1count
		P0402	37H	8CH	Min.	1count

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SRT item	Self-diagnostic test item	DTC			Test limit	Conversion
			TID	CID		
	Three way catalyst function (Bank 1)	P0420	01H	01H	Max.	1/128           1           1/128mm²           1/128mm²           1/128mm²           20mV           1/128mm²           1/128mm²           1/128mm²           1/128mm²           1/128mm²           1/128mm²           1/128mm²           1/128mm²           1/128mm²           10mV           20mV           20mV           20mV           20mV           20mV           20mV           20mV
CATALYST	Three way catalyst function (Dank T)	P0420	02H	81H	Min.	1
OATALIOT	Three way catalyst function (Bank 2)	P0430	03H	02H	Max.	1/128
	Three way catalyst function (Dank 2)	P0430	04H	TID         CID           01H         01H         Max.           02H         81H         Min.           03H         02H         Max.           04H         82H         Min.           05H         03H         Max.           05H         03H         Max.           05H         03H         Max.           05H         03H         Max.           06H         83H         Min.           07H         03H         Max.           09H         04H         Max.           01H         04H         Max.           11H         05H         Max.           12H         85H         Min.           13H         05H         Max.           14H         05H         Max.           15H         05H         Max.           15H         05H         Max.	Min.	-
	EVAP control system (Small leak)	P0442	05H	03H	Max.	1/128mm <sup>2</sup>
	EVAP control system (Small leak)	P1442	05H	03H	Max.	1/128mm <sup>2</sup>
EVAP SYSTEM	EVAP control system purge flow monitoring	P0441	06H	83H	Min.	20mV
	EVAP control system (Very small leak)	P0456	07H	03H	Max.	1/128mm <sup>2</sup>
	EVAP control system (very small leak)	P1456	07H	03H	Max.	1/128mm <sup>2</sup>
		P0133	09H	04H	Max.	16ms
		P1143	0AH	84H	Min.	10mV
	Heated oxygen sensor 1 (Bank 1)	P1144	0BH	04H	Max.	10mV
		P0132	0CH	04H	Max.	10mV
		P0134	0DH	04H	Max.	1s
		P0153	11H	05H	Max.	16ms
		P1163	12H	85H	Min.	10mV
	Heated oxygen sensor 1 (Bank 2)	P1164	13H	05H	Max.	10mV
11000		P0152	14H	05H	Max.	10mV
HO2S		P0154	15H	05H	Ay)         Test limit         Conversion           ID         III         Max.         1/1           IH         Max.         1/1           IH         Min.         1           IH         Max.         1/1           IH         Min.         1           IH         Max.         1/1           IH         Max.         1/12           IH         Max.         1/128           IH         Max.         1007           IH         Max.         1007           IH         Max.         1007           IH         Max.         1007	1s
	Heated oxygen sensor 2 (Bank 1)	P0139	19H	86H	Min.	10mV/500ms
		P1147	1AH	86H	Min.	10mV
		P1146	1BH	06H	Max.	10mV
		P0138	1CH	06H	Max.	10mV
		P0159	21H	87H	Min.	10mV/500ms
		P1167	22H	87H	Min.	10mV
	Heated oxygen sensor 2 (Bank 2)	P1166	23H	07H	Max.	10mV
		P0158	24H	07H	Max.	10mV
		P0032	29H	08H	Max.	20mV
	Heated oxygen sensor 1 heater (Bank 1)	P0031	2AH	88H	Min.	20mV
F		P0052	2BH	09H	Max.	20mV
	Heated oxygen sensor 1 heater (Bank 2)	P0051	2CH	89H	Min.	20mV
HO2S HTR		P0038	2DH		Max.	20mV
	Heated oxygen sensor 2 heater (Bank 1)	P0037	2EH	8AH	Min.	20mV
F		P0058	2FH	0BH	Max.	
	Heated oxygen sensor 2 heater (Bank 2)	P0057				
		P0400				
		P0400				
	EGR function	P0400				-
EGR SYSTEM		P0400				
		P1402				1°C
F		P0402				1count
	EGRC-BPT valve function	P0402				1count

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SRT item	Self-diagnostic test item	DTC			Test limit	Conversion
	-		TID	CID		
	There are a state of the strength of (Decale 4)	P0420	01H	01H	Max.	1/128
	Three way catalyst function (Bank 1)	P0420	02H	81H	Min.	1
CATALYST	There are a state of the string (Decily 0)	P0430	03H	02H	Max.	1/128
	Three way catalyst function (Bank 2)	P0430	TID         CID           01H         01H         Max.           02H         81H         Min.	1		
		P0442	05H	03H	Max.	1/128mm <sup>2</sup>
	EVAP control system (Small leak)	P1442	05H	03H	Max.	1/128mm <sup>2</sup>
EVAP SYSTEM	EVAP control system purge flow monitoring	P0441	06H	83H	Min.	20mV
	EV/AD control system (V/ory small look)	P0456	07H	03H	Max.	1/128mm <sup>2</sup>
	EVAP control system (Very small leak)	P1456	07H	03H	Max.	1/128mm <sup>2</sup>
		P0133	09H	04H	Max.	16ms
		P1143	0AH	84H	Min.	10mV
	Heated oxygen sensor 1 (Bank 1)	P1144	0BH	04H	Max.	10mV
		P0132	0CH	04H	Max.	10mV
		P0134	0DH	04H	Max.	1s
-	Heated oxygen sensor 1 (Bank 2)	P0153	11H	05H	Max.	16ms
		P1163	12H	85H	Min.	10mV
		P1164	13H	05H	Max.	10mV
HO2S		P0152	14H	05H	Max.	10mV
HU23		P0154	15H	05H	Max.	1s
		P0139	19H	86H	Min.	10mV/500ms
	Heated oxygen sensor 2 (Bank 1)	P1147	1AH	86H	Min.	10mV
		P1146	1BH	06H	Max.	10mV
		P0138	1CH	06H	Max.	10mV
		P0159	21H	87H	Min.	10mV/500ms
	Heated oxygen sensor 2 (Bank 2)	P1167	22H	87H	Min.	10mV
	Healed oxygen sensor 2 (Bank 2)	P1166	23H	07H	Max.	10mV
		P0158	24H	07H	Max.	10mV
	Heated evygen concert 1 heater (Peak 1)	P0032	29H	08H	Max.	20mV
	Heated oxygen sensor 1 heater (Bank 1)	P0031	2AH	88H	Min.	20mV
	Heated oxygen sensor 1 heater (Bank 2)	P0052	2BH	09H	Max.	20mV
HO2S HTR	neated oxygen sensor i neater (Bank 2)	P0051	2CH	89H	Min.	20mV
1025 HIK	Hostod ovygon concer 2 bostor (Pool: 4)	P0038	2DH	0AH	Max.	20mV
	Heated oxygen sensor 2 heater (Bank 1)	P0037	2EH	8AH	Min.	20mV
	Hostod ovygon concer 2 bostor (Pool: 2)	P0058	2FH	0BH	Max.	20mV
	Heated oxygen sensor 2 heater (Bank 2)	P0057	30H	8BH	Min.	20mV