	OI!	CK REFERENCE INDEX		
Edition, Folymore, 2005			CI	General Information
Edition: February 2005 Revision: February 2006		GENERAL INFORMATION	GI	
Publication No. SM5E-1N50U2	В	ENGINE	EM	Engine Mechanical
			LU	Engine Lubrication System
			CO	Engine Cooling System
			EC	Engine Control System
			FL	Fuel System
			EX	Exhaust System
	_	TD A NOMICCIONI/	ACC	Accelerator Control System Clutch
	С	TRANSMISSION/ TRANSAXLE	CL MT	Manual Transmission
		TRANOARE	AT	Automatic Transmission
	_	DRIVELINE/AXLE		
	D	DRIVELINE/AXLE	TF	Transfer Propeller Shoft
			PR FFD	Propeller Shaft Front Final Drive
			RFD	Rear Final Drive
			FAX	Front Axle
NISSAN			RAX	
	ᆕ	SUSPENSION	FSU	Front Suspension
XTERRA	_	SOSFENSION	RSU	Rear Suspension
MODEL N50 SERIES			WT	Road Wheels & Tires
MODEL MOD SERIES	F	BRAKES	BR	Brake System
	•	BITAILO	PB	Parking Brake System
			BRC	Brake Control System
	G	STEERING	PS	Power Steering System
	\overline{H}	RESTRAINTS	SB	Seat Belts
			SRS	Supplemental Restraint System (SRS)
	$\overline{}$	BODY	BL	Body, Lock & Security System
	-		GW	Glasses, Window System & Mirrors
			El	Exterior & Interior
			IP	Instrument Panel
			SE	Seat
	J	AIR CONDITIONER	MTC	Manual Air Conditioner
	K	ELECTRICAL	SC	Starting & Charging System
			LT	Lighting System
			DI	Driver Information System
			WW	Wiper, Washer & Horn
			BCS	Body Control System
			LAN	LAN System
			AV	Audio Visual & Telephone System
			ACS	Auto Cruise Control System
			PG	Power Supply, Ground & Circuit Elements
	L	MAINTENANCE	MA	Maintenance

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M INDEX

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IDX

Alphabetical Index

FOREWORD

This manual contains maintenance and repair procedures for the 2005 NISSAN Xterra.

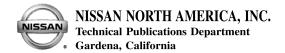
In order to assure your safety and the efficient functioning of the vehicle, this manual should be read thoroughly. It is especially important that the PRECAUTIONS in the GI section be completely understood before starting any repair task.

All information in this manual is based on the latest product information at the time of publication. The right is reserved to make changes in specifications and methods at any time without notice.

IMPORTANT SAFETY NOTICE

The proper performance of service is essential for both the safety of the technician and the efficient functioning of the vehicle.

The service methods in this Service Manual are described in such a manner that the service may be performed safely and accurately. Service varies with the procedures used, the skills of the technician and the tools and parts available. Accordingly, anyone using service procedures, tools or parts which are not specifically recommended by NISSAN must first be completely satisfied that neither personal safety nor the vehicle's safety will be jeopardized by the service method selected.





PLEASE HELP MAKE THIS SERVICE MANUAL BETTER!

Your comments are important to NISSAN and will help us to improve our Service Manuals. Use this form to report any issues or comments you may have regarding our Service Manuals. Please print this form and type or write your comments below. Mail or fax to:

> Nissan North America, Inc. **Technical Service Information** 39001 Sunrise Drive, P.O. Box 9200 Farmington Hills, MI USA 48331

FAX: (248) 488-3910

SERVICE MANUA	L: Model:	Year:
PUBLICATION NO	D. (Refer to Quick Reference Index):
	ny Service Manual issues or problem	
Page number(s)	Note: Please inc	clude a copy of each page, marked with your comments.
Are the trouble di	iagnosis procedures logical and e	asy to use? (circle your answer) YES NO
		include a copy of each page, marked with your comments.
. •		
_	n of the manual clear and easy to	· · · · · · · · · · · · · · · · · · ·
What information repairing custome		ervice Manuals to better support you in servicing or
DATE:	YOUR NAME:	POSITION:
DEALER:	DEALER NO.:	ADDRESS:
CITY:	STATE/PROV./COUN	ITRY: ZIP/POSTAL CODE:

QUICK REFERENCE CHART: XTERRA

PFP:00000

Engine Tune-Up Data

ELS001KR

Cylinder arrangemen	- t			V	′ -6	
Displacement						
Bore and stroke				3,954 cm ³ (241.30 in ³) 95.5 × 92.0 mm (3.76 × 3.622 in)		
Valve arrangement						
Firing order						
		Compression			2	
Number of piston ring	gs	Oil			 1	
Number of main bear	rings				4	
Compression ratio				9.	7:1	
		Standard			/cm ² , 185 psi) / 300	
Compression pressu	re	Minimum		981 kPa (10.0 kg/cm	n ² , 142 psi) / 300 rpm	
		Differential limit betw	een cylinders	98 kPa (1.0 kg/cm²	² , 14 psi) / 300 rpm	
		FRONT SEM713A				
Valve timing (Intake valve timing o	control - "OFF")		ONACTION OF INTAKE	CC EXHAUST CLOSES		
					Unit: degree	
а	b	С	d	е	f	
	240°	-4°	64°	6°		

Drive Belt Deflection and Tension

Tension of drive belt	Auto adjustment by auto-tensioner

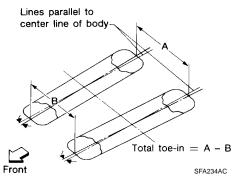
Spark Plugs (Double Platinum Tipped)

Make	NGK
Standard type	PLFR5A-11
Hot type	PLFR4A-11
Cold type	PLFR6A-11
Gap (nominal)	1.1 mm (0.043 in)

Wheel Alignment (Unladen*1)*6

ELS001KS

Drive type		2WD	4WD
	Minimum	-0° 30′ (-0.50°)	-0° 15′ (-0.25°)
Camber	Nominal	0° 15′ (0.25°)	0° 30′ (0.50°)
Degree minute (decimal degree)	Maximum	1° 00′ (1.00°)	1° 15′ (1.25°)
	Cross camber	0° 45′ (0.75°) or less	0° 45′ (0.75°) or less
	Minimum	2° 00′ (2.00°)	1° 45′ (1.75°)
Caster	Nominal	2° 45′ (2.75°)	2° 30′ (2.50°)
Degree minute (decimal degree)	Maximum	3° 30′ (3.50°)	3° 15′ (3.25)
	Cross caster	0° 45′ (0.75°) or less	0° 45′ (0.75°) or less
Kingpin inclination Degree minute (decimal degree)	Nominal	13° 0′ (13.00°)	12° 45′ (12.75°)



	Distance (A – B)		3.0 mm (0.12 in)	3.0 mm (0.12 in)	
Total toe-in			4.0 mm (0.16 in)	4.0 mm (0.16 in)	
			5.0 mm (0.20 in)	5.0 mm (0.20 in)	
	Angle (left wheel or right wheel) Degree minute (decimal degree)		0° 7′ (0.12°)	0° 7′ (0.12°)	
			0° 9′ (0.15°)	0° 9′ (0.15°)	
			0° 11′ (0.18°)	0° 11′ (0.18°)	
Wheel turning angle (full turn)		Inside Degree minute (decimal degree)	33° 27′ – 35° 27′ ^{*2} (33.45° – 35.45°)	33° 41′ – 35° 41′ * ⁴ (33.68° – 35.68°)	
		Outside Degree minute (decimal degree)	29° 25′ – 31° 25′ ^{*3} (29.42° – 31.42°)	29° 57′ – 31° 57′ * ⁵ (29.95° – 31.95°)	

^{*1:} Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

^{*2:} Target value 35° 27' (35.45°)

^{*3:} Target value 31° 25′ (31.42°)

^{*4:} Target value 35° 41′ (35.68°)

^{*5:} Target value 31° 57′ (31.95°)

^{*6:} Some vehicles may be equipped with straight (non-adjustable) lower link bolts and washers. In order to adjust camber and caster on these vehicles, first replace the lower link bolts and washers with adjustable (cam) bolts and washers.

Brake

ELSOOTKU
Unit: mm (in)

Front brake	Brake model	CLZ33VB	
	Rotor outer diameter × thickness	296 × 28 (11.654 × 1.102)	
	Pad Length × width × thickness	111.0 × 73.5 × 10.0 (4.73 × 2.894 × 0.394)	
	Cylinder bore diameter	46.4 (1.83)	
Rear brake	Brake model	CLZ14VB	
	Rotor outer diameter × thickness	286 × 18.0 (11.260 × 0.709)	
	Pad Length × width × thickness	83.0 × 33.0 × 11.0 (3.268 × 1.299 × 0.433)	
	Cylinder bore diameter	38.1 (1.50)	
Control valve	Valve model	Electric brake force distribution	
Brake booster	Booster model	C215T	
	Diaphragm diameter	215 (8.46)	
Recommended brake fluid		Genuine NISSAN Super Heavy Duty Brake Fluid or equivalent, DOT 3 (US FMVSS No. 116)	

Disc Brake - Repair Limits FRONT DISC BRAKE

ELS001KV

Unit: mm (in)

Brake model		CLZ33VB
Brake pad	Standard thickness (new)	10.0 (0.394)
	Repair limit thickness	2.0 (0.079)
	Standard thickness (new)	28.0 (1.102)
Disc rotor	Repair limit thickness	26.0 (1.024)
	Maximum uneven wear (measured at 8 positions)	0.015 (0.0006)
	Runout limit (with it attached to the vehicle)	0.05 (0.0020)

REAR DISC BRAKE

	CLZ14VB	
Standard thickness (new)	11.0 mm (0.433 in)	
Repair limit thickness	2.0 mm (0.079 in)	
Standard thickness (new)	18.0 mm (0.709 in)	
Repair limit thickness	16.0 mm (0.630 in)	
Maximum uneven wear (measured at 8 positions)	0.015 mm (0.0006 in)	
Runout limit (with it attached to the vehicle)	0.05 mm (0.0020 in)	
	Repair limit thickness Standard thickness (new) Repair limit thickness Maximum uneven wear (measured at 8 positions)	

Brake Pedal

Unit: mm (in)

Floor carpet 90° Dash insulator

Dash lower panel

WFIA0160E

Free height "H"	182.1 - 192.1 (7.17 - 7.56)
Depressed pedal height ("D" [under a force of 490 N (50 kg, 110 lb) with engine running]	105 - 115 (4.13 - 4.53)
Clearance between pedal stopper and threaded end of stop lamp switch and ASCD switch "C1" or "C2"	0.74 - 1.96 (0.029 - 0.077)
Pedal play "A"	3 - 11 (0.12 - 0.43)

Refill Capacities

ELS001KX

Description		Ca	Capacity (Approximate)			
		Metric	US measure	Imp measure		
Fuel		80 ℓ	21 1/8 gal	17 5/8 gal		
Engine oil	With oil filter change	5.1 ℓ	5 3/8 qt	4 1/2 qt		
Drain and refill	Without oil filter change	4.8 ℓ	5 1/8 qt	4 1/4 qt		
Dry engine (engine overhaul)		6.3 ℓ	6 5/8 qt	5 1/2 qt		
Cooling system	With reservoir at MAX level	10.2 ℓ	2 3/4 gal	2 1/4 gal		
Automatic transmission fluid (ATF)	1	10.3 ℓ	10 7/8 qt	9 1/8 qt		
Manual transmission fluid (MTF) (6 M/T model)	2WD4WD	3.98 ℓ	4 1/4 qt	3 1/2 qt		
	4WD	4.18 ℓ	4 3/8 qt	3 5/8 qt		
D (11)	C200	1.6 ℓ	3 3/8 pt	2 7/8 pt		
Rear final drive oil	M226	2.01 ℓ	4 1/4 pt	3 1/2 pt		
Transfer fluid	TX15B	2.0 ℓ	2 1/8 qt	1 3/4 qt		
Front final drive oil	1	0.85 ℓ	1 3/4 pt	1 1/2 pt		
Power steering fluid (PSF)		1.0 ℓ	2 1/8 pt	1 3/4 pt		
Windshield washer fluid		4.5 ℓ	1 1/4 gal	1 gal		
A/C system refrigerant		$0.70 \pm 0.05 \text{ kg}$	1.54 ± 0.11 lb	1.54 ± 0.11 lb		
A/C system lubricant		180 m ℓ	6.1 fl oz	6.3 fl oz		