

CONTENTS

PRECAUTIONS	2
Precautions for Supplemental Restraint System	
(SRS) "AIR BAG" and "SEAT BELT PRE-TEN-	
SIONER"	2
PREPARATION	3
Special Service Tools	3
Commercial Service Tool	3
FUEL SYSTEM	4
Checking Fuel Lines	4
General Precautions	
FUEL LEVEL SENSOR UNIT, FUEL FILTER AND	
FUEL PUMP ASSEMBLY	6
Removal and Installation	6

REMOVAL7
INSTALLATION10
INSPECTION AFTER INSTALLATION 10
Disassembly and Assembly 11
DISASSEMBLY11
ASSEMBLY 11
FUEL TANK12
Removal and Installation12
REMOVAL13
INSTALLATION16
INSPECTION AFTER INSTALLATION 16
SERVICE DATA AND SPECIFICATIONS (SDS) 17
Standard and Limit17

 \square

Е

F

Н

PRECAUTIONS

PRECAUTIONS PFP:00001

Precautions for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Man-

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PREPARATION

PREPARATION PFP:00002

Special Service Tools

EBS0003F

The actual shapes of the Kent-Moore tools may differ from those of the special tools illustrated here.

		1
Tool number (Kent-Moore No.) Tool name		Description
— (J-45722) 130 mm lock ring tool	LBIA0398E	Removing and installing fuel tank lock ring

Commercial Service Tool

EBS0003G

D

Tool name		Description
Power tool		Loosening bolts and nuts
	PBIC0190E	

G

Н

K

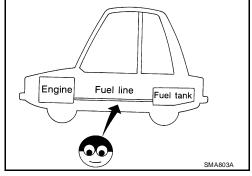
FUEL SYSTEM PFP:17503

Checking Fuel Lines

FBS00O3H

Inspect fuel lines, fuel filler cap and fuel tank for improper attachment, leaks, cracks, damage, loose connections, chafing or deterioration.

If necessary, repair or replace damaged parts.



General Precautions

EBS00031

WARNING:

When replacing fuel line parts, be sure to observe the following.

- Put a "CAUTION: FLAMMABLE" sign in the workshop.
- Be sure to work in a well ventilated area and furnish the workshop with a CO₂ fire extinguisher.
- Do not smoke while servicing the fuel system. Keep open flames and sparks away from the work area.

CAUTION:

- Use gasoline required by the regulations for the octane rating number. Refer to <u>GI-5</u>, "<u>Precautions</u> for Fuel (<u>Unleaded Gasoline Recommended</u>)".
- Before removing fuel line parts, carry out the following procedures:
- Put drained fuel in an explosion-proof container and put the lid on securely. Keep the container in safe area.
- Release fuel pressure from the fuel lines. Refer to EC-80, "FUEL PRESSURE RELEASE".
- Disconnect the battery negative terminal.
- Always replace O-rings and clamps with new ones.
- Do not kink or twist hoses when they are being installed.
- Do not tighten hose clamps excessively to avoid damaging hoses.
- Tighten high-pressure rubber hose clamp so that clamp end is 3 mm (0.12 in) from hose end.
- Ensure that clamp screw does not contact adjacent parts.

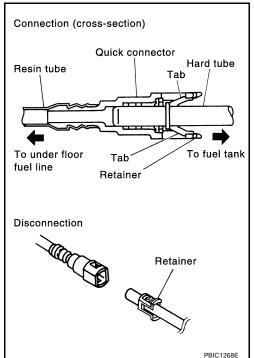
FUEL SYSTEM

- After connecting the fuel tube quick connectors, make sure the quick connectors are secure.
 Ensure that the connector and resin tube do not contact
 - any adjacent parts.

 After installing tubes, make sure there is no fuel leakage at
- Apply fuel pressure to fuel lines with turning ignition switch ON (with engine stopped). Then check for fuel leaks at connections.

connections in the following steps.

- Start the engine and rev it up and check for fuel leaks at connections.
- Use only a Genuine NISSAN fuel filler cap as a replacement.
 If an incorrect fuel filler cap is used, the MIL may come on.
- For servicing "Evaporative Emission System" parts, refer to <u>EC-32, "EVAPORATIVE EMISSION SYSTEM"</u>.
- For servicing "On Board Refueling Vapor Recovery (ORVR)" parts, refer to <u>EC-39, "ON BOARD REFUELING</u> <u>VAPOR RECOVERY (ORVR)"</u>.



Revision: February 2007 FL-5 2006 Xterra

Α

FL

С

D

Е

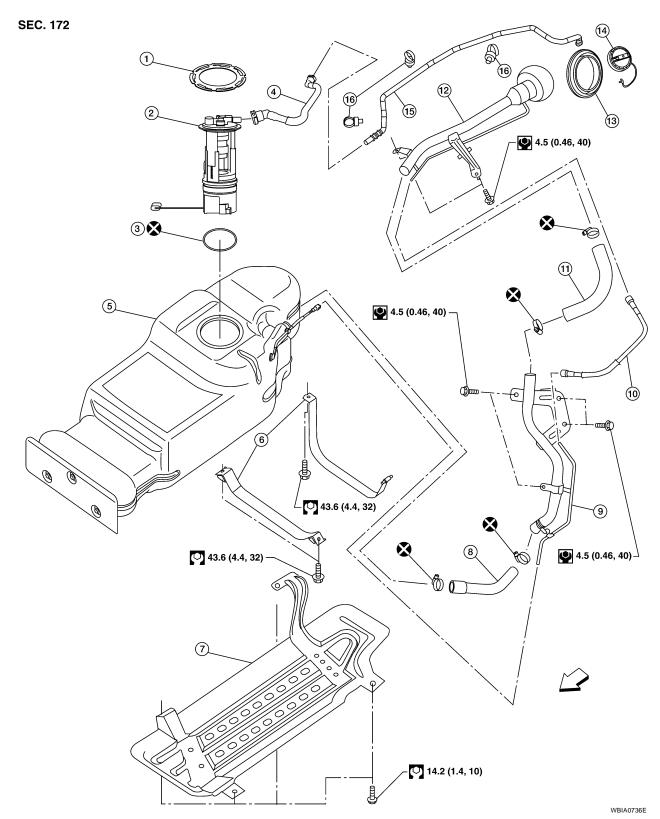
F

G

Н

1

FUEL LEVEL SENSOR UNIT, FUEL FILTER AND FUEL PUMP ASSEMBLY PFP:17042 Removal and Installation



- 1. Lock ring
- 4. EVAP hose
- 7. Fuel tank shield
- 10. Vent hose

- 2. Fuel level sensor, fuel filter, and fuel 3. pump assembly
- Fuel tank
- 8. Lower fuel filler hose
- 11. Upper fuel filler hose

- Fuel level sensor, fuel filter, and fuel pump assembly O-ring
- 6. Fuel tank straps
- 9. Fuel filler pipe and vent pipe
- 12. Fuel filler pipe and cup

- 13. Fuel filler hose grommet
- 14. Fuel filler cap

15. EVAP Canister hose

16. Clip

 \leftarrow Front

REMOVAL

WARNING:

Follow the "General Precautions" before working on the fuel system. Refer to <u>FL-4, "General Precautions"</u>.

- 1. Remove the fuel filler cap to release the pressure from inside the fuel tank.
- 2. Remove the LH rear wheel and tire. Refer to WT-7, "Rotation".
- Check the fuel level on level gauge. If the fuel gauge indicates more than the level as shown (full or almost full), drain the fuel from the fuel tank until the fuel gauge indicates the level as shown, or less.

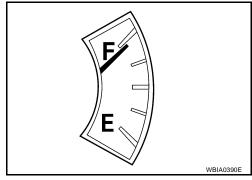
NOTE:

Fuel will be spilled when removing the fuel level sensor, fuel filter, and fuel pump assembly for the fuel level is above the fuel level sensor, fuel filter, and fuel pump assembly fuel tank opening.

- As a guide, the fuel level reaches the fuel gauge position as shown, or less, when approximately 15 ℓ (4 US gal, 3 1/4 Imp gal) of fuel are drained from the fuel tank.
- If the fuel pump does not operate, use the following procedure to drain the fuel to the specified level.
- a. Insert a suitable hose of less than 15 mm (0.59 in) diameter into the fuel filler pipe through the fuel filler opening to drain the fuel from fuel filler pipe.
- b. Disconnect the fuel filler hose from the fuel filler pipe.
- c. Insert a suitable hose into the fuel tank through the fuel filler hose to drain the fuel from the fuel tank.
- 4. Release the fuel pressure from the fuel lines. Refer to EC-80, "FUEL PRESSURE RELEASE".
- 5. Disconnect the battery negative terminal.
- 6. Disconnect the lower fuel filler hose from the fuel tank, the EVAP hose, and the vent pipe quick connector.
 - Disconnect the fuel feed hose from the molded clip in the side of the fuel tank.

Disconnect the quick connector as follows:

- Hold the sides of the connector, push in the tabs and pull out the tube.
- If the connector and the tube are stuck together, push and pull several times until they start to move.
 Then disconnect them by pulling.



C

FL

Α

D

Е

F

Н

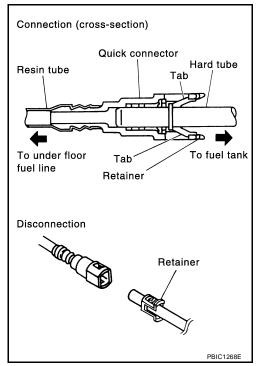
J

K

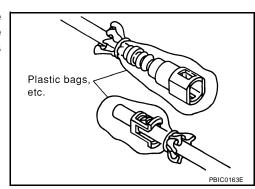
L

CAUTION:

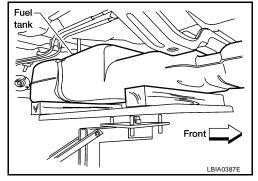
- The quick connector can be disconnected when the tabs are completely depressed. Do not twist the quick connector more than necessary.
- Do not use any tools to disconnect the quick connector.
- Keep the resin tube away from heat. Be especially careful when welding near the tube.
- Prevent any acid liquids such as battery electrolyte, from getting on the resin tube.
- Do not bend or twist the resin tube during connection.
- Do not remove the remaining retainer on the hard tube (or the equivalent) except when the resin tube or the retainer is replaced.
- When the resin tube or hard tube, or the equivalent, is replaced, also replace the retainer with a new one (semitransparent colored retainer).



 To keep the quick connector clean and to avoid damage and contamination from foreign materials, cover the quick connector with plastic bags or suitable material as shown.



- 7. Remove the four bolts and remove the fuel tank shield.
- 8. Remove the propeller shaft. Refer to PR-9, "REAR PROPELLER SHAFT".
- 9. Support the fuel tank using a suitable lift jack.
- 10. Remove the three fuel tank strap bolts while supporting the fuel tank with a suitable lift jack.

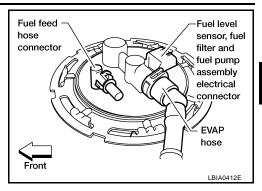


11. Remove the fuel tank straps and slowly lower the fuel tank to access the top of the fuel level sensor, fuel filter and fuel pump assembly.

CAUTION:

Do not lower the fuel tank too far to prevent damage to the fuel feed hose and the fuel level sensor, fuel filter and fuel pump assembly connector

12. Disconnect the fuel level sensor, fuel filter, and fuel pump assembly electrical connector, and the fuel feed hose.



Α

FL

D

Е

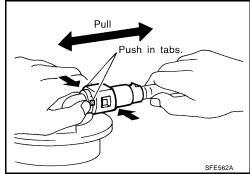
F

Н

M

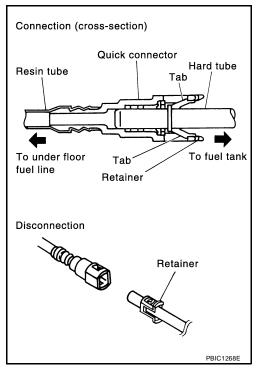
Disconnect the quick connector as follows:

- Hold the sides of the connector, push in the tabs and pull out the tube.
- If the connector and the tube are stuck together, push and pull several times until they start to move. Then disconnect them by pulling.



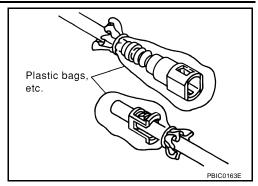
CAUTION:

- The quick connector can be disconnected when the tabs are completely depressed. Do not twist the quick connector more than necessary.
- Do not use any tools to disconnect the quick connector.
- Keep the resin tube away from heat. Be especially careful when welding near the tube.
- Prevent any acid liquids such as battery electrolyte, from getting on the resin tube.
- Do not bend or twist the resin tube during connection.
- Do not remove the remaining retainer on the hard tube (or the equivalent) except when the resin tube or the retainer is replaced.
- When the resin tube or hard tube, or the equivalent, is replaced, also replace the retainer with a new one (semitransparent colored retainer).



Revision: February 2007 FL-9 2006 Xterra

 To keep the quick connector clean and to avoid damage and contamination from foreign materials, cover the quick connector with plastic bags or suitable material as shown.



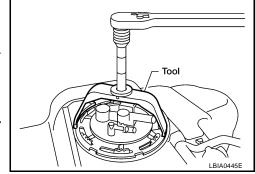
- 13. Lower the fuel tank using a suitable lift jack and remove the fuel tank.
- 14. Disconnect the EVAP hose from the fuel pump and remove the EVAP hose from the molded clip in the top of the fuel tank.
- 15. Remove the lock ring using Tool.

Tool number : — (J-45722)

Remove the fuel level sensor, fuel filter, and fuel pump assembly.

CAUTION:

- Do not bend the float arm during removal.
- Avoid impacts such as dropping when handling the components.



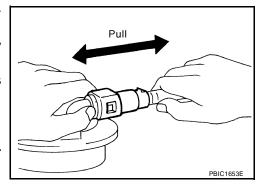
INSTALLATION

Installation is in the reverse order of removal.

- Connect the quick connector as follows:
- Check the connection for any damage or foreign materials.
- Align the connector with the pipe, then insert the connector straight into the pipe until a click is heard.
- After connecting the quick connector, make sure that the connection is secure by checking as follows:
- Pull the tube and the connector to make sure they are securely connected.
- Visually inspect the connector to make sure the two retainer tabs are securely connected.

CAUTION:

- Do not bend the float arm during installation.
- Avoid impacts such as dropping when handling the components.



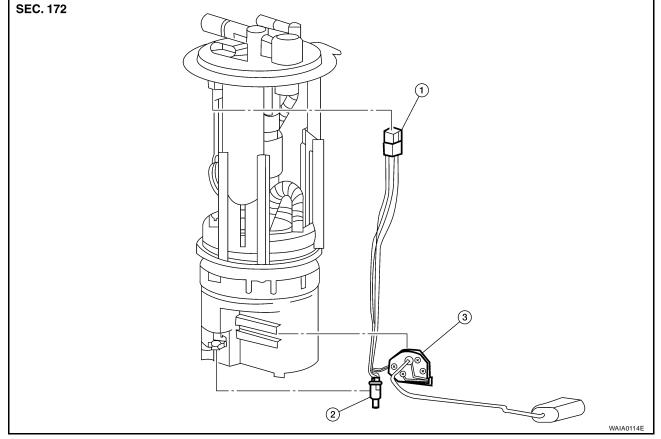
INSPECTION AFTER INSTALLATION

- 1. Turn the ignition switch ON but do not start engine, then check the fuel pipe and hose connections for leaks while applying fuel pressure.
- 2. Start the engine and rev it above idle, then check that there are no fuel leaks at any of the fuel pipe and hose connections.

Disassembly and Assembly

EBS00ZB0

Fuel Level Sender Unit Assembly



1. Harness connector

Fuel sensor

3. Fuel level sender unit assembly

DISASSEMBLY

- 1. Disconnect the harness connector.
- 2. Remove the fuel sensor.
- 3. Remove the fuel level sender unit assembly.

ASSEMBLY

Assembly is the reverse order of disassembly.

EL

Α

D

Е

F

G

Н

J

K

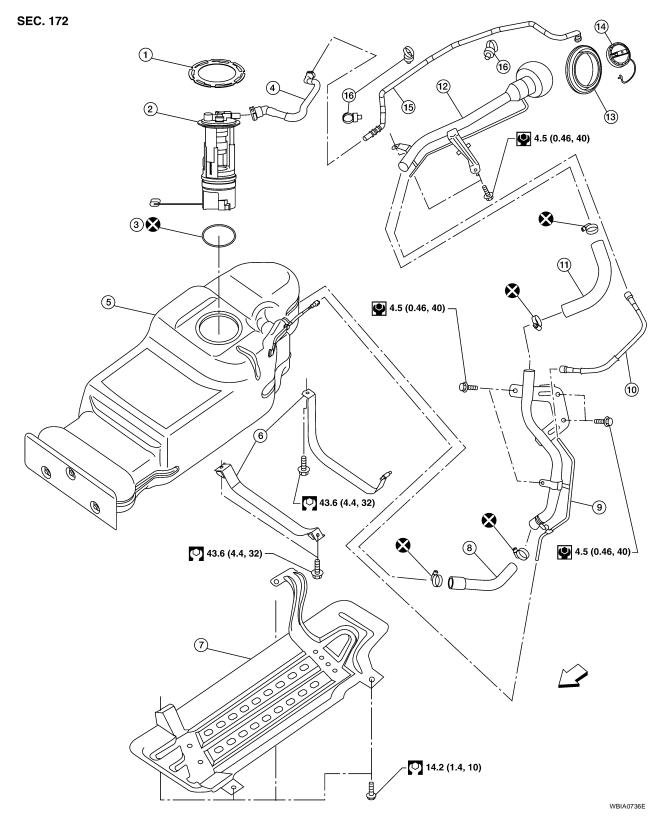
L

N

FUEL TANK
PFP:17202

Removal and Installation

EBS0003K



- 1. Lock ring
- 4. EVAP hose
- 7. Fuel tank shield
- 10. Vent hose

- 2. Fuel level sensor, fuel filter, and fuel 3. pump assembly
- 5. Fuel tank
- 8. Lower fuel filler hose
- 11. Upper fuel filler hose
- Fuel level sensor, fuel filter, and fuel pump assembly O-ring
- 6. Fuel tank straps
- 9. Fuel filler pipe and vent pipe
- 12. Fuel filler pipe and cup

FUEL TANK

- 13. Fuel filler pipe cup grommet
- 14. Fuel filler cap

15. EVAP Canister hose

16. Clip

← Front

REMOVAL

WARNING:

Follow the "General Precautions" before working on the fuel system. Refer to <u>FL-4, "General Precautions"</u>.

- 1. Remove the fuel filler cap to release the pressure from inside the fuel tank.
- 2. Remove the LH rear wheel and tire. Refer to WT-7, "Rotation" .
- Check the fuel level on level gauge. If the fuel gauge indicates more than the level as shown (full or almost full), drain the fuel from the fuel tank until the fuel gauge indicates the level as shown, or less.

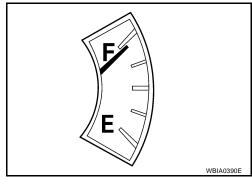
NOTE:

Fuel will be spilled when removing the fuel level sensor, fuel filter, and fuel pump assembly for the fuel level is above the fuel level sensor, fuel filter, and fuel pump assembly fuel tank opening.

- As a guide, the fuel level reaches the fuel gauge position as shown, or less, when approximately 15 ℓ (4 US gal, 3 1/4 Imp gal) of fuel are drained from the fuel tank.
- If the fuel pump does not operate, use the following procedure to drain the fuel to the specified level.
- a. Insert a suitable hose of less than 15 mm (0.59 in) diameter into the fuel filler pipe through the fuel filler opening to drain the fuel from fuel filler pipe.
- b. Disconnect the fuel filler hose from the fuel filler pipe.
- c. Insert a suitable hose into the fuel tank through the fuel filler hose to drain the fuel from the fuel tank.
- 4. Release the fuel pressure from the fuel lines. Refer to EC-80, "FUEL PRESSURE RELEASE".
- 5. Disconnect the battery negative terminal.
- 6. Disconnect the lower fuel filler hose from the fuel tank, the EVAP hose, and the vent pipe quick connector.
 - Disconnect the fuel feed hose from the molded clip in the side of the fuel tank.

Disconnect the quick connector as follows:

- Hold the sides of the connector, push in the tabs and pull out the tube.
- If the connector and the tube are stuck together, push and pull several times until they start to move.
 Then disconnect them by pulling.



FL

Α

П

Е

F

G

Н

I

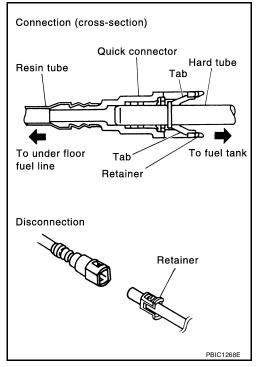
K

M

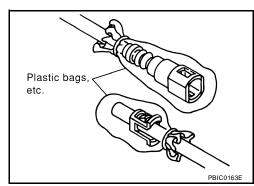
L

CAUTION:

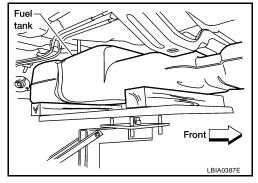
- The quick connector can be disconnected when the tabs are completely depressed. Do not twist the quick connector more than necessary.
- Do not use any tools to disconnect the quick connector.
- Keep the resin tube away from heat. Be especially careful when welding near the tube.
- Prevent any acid liquids such as battery electrolyte, from getting on the resin tube.
- Do not bend or twist the resin tube during connection.
- Do not remove the remaining retainer on the hard tube (or the equivalent) except when the resin tube or the retainer is replaced.
- When the resin tube or hard tube, or the equivalent, is replaced, also replace the retainer with a new one (semitransparent colored retainer).



 To keep the quick connector clean and to avoid damage and contamination from foreign materials, cover the quick connector with plastic bags or suitable material as shown.



- 7. Remove the four bolts and remove the fuel tank shield.
- 8. Remove the propeller shaft. Refer to PR-9, "REAR PROPELLER SHAFT".
- 9. Support the fuel tank using a suitable lift jack.
- 10. Remove the three fuel tank strap bolts while supporting the fuel tank with a suitable lift jack.

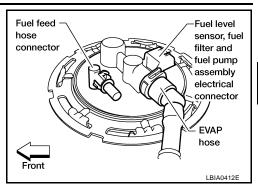


11. Remove the fuel tank straps and slowly lower the fuel tank to access the top of the fuel level sensor, fuel filter and fuel pump assembly.

CAUTION:

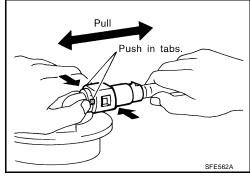
Do not lower the fuel tank too far to prevent damage to the fuel feed hose and the fuel level sensor, fuel filter and fuel pump assembly connector.

12. Disconnect the fuel level sensor, fuel filter, and fuel pump assembly electrical connector, and the fuel feed hose.



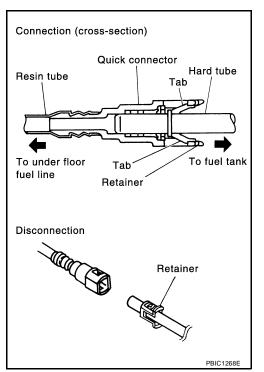
Disconnect the quick connector as follows:

- Hold the sides of the connector, push in the tabs and pull out the tube.
- If the connector and the tube are stuck together, push and pull several times until they start to move. Then disconnect them by pulling.



CAUTION:

- The quick connector can be disconnected when the tabs are completely depressed. Do not twist the quick connector more than necessary.
- Do not use any tools to disconnect the quick connector.
- Keep the resin tube away from heat. Be especially careful when welding near the tube.
- Prevent any acid liquids such as battery electrolyte, from getting on the resin tube.
- Do not bend or twist the resin tube during connection.
- Do not remove the remaining retainer on the hard tube (or the equivalent) except when the resin tube or the retainer is replaced.
- When the resin tube or hard tube, or the equivalent, is replaced, also replace the retainer with a new one (semitransparent colored retainer).



Revision: February 2007 FL-15 2006 Xterra

FL

Α

D

Е

F

Н

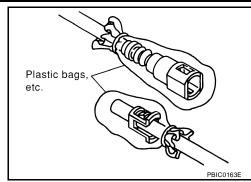
I

J

K

L

 To keep the quick connector clean and to avoid damage and contamination from foreign materials, cover the quick connector with plastic bags or suitable material as shown.



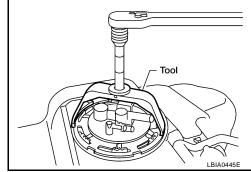
- 13. Lower the fuel tank using a suitable lift jack and remove the fuel tank.
- 14. Disconnect the EVAP hose from the fuel pump and remove the EVAP hose from the molded clip in the top of the fuel tank.
- 15. Remove the lock ring using Tool.

Tool number : — (J-45722)

16. Remove the fuel level sensor, fuel filter, and fuel pump assembly.

CAUTION:

- Do not bend the float arm during removal.
- Avoid impacts such as dropping when handling the components.



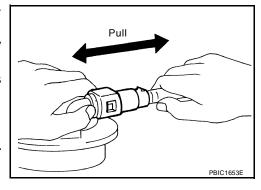
INSTALLATION

Installation is in the reverse order of removal.

- Connect the quick connector as follows:
- Check the connection for any damage or foreign materials.
- Align the connector with the pipe, then insert the connector straight into the pipe until a click is heard.
- After connecting the quick connector, make sure that the connection is secure by checking as follows:
- Pull the tube and the connector to make sure they are securely connected.
- Visually inspect the connector to make sure the two retainer tabs are securely connected.

CAUTION:

- Do not bend the float arm during installation.
- Avoid impacts such as dropping when handling the components.



INSPECTION AFTER INSTALLATION

- 1. Turn the ignition switch ON but do not start engine, then check the fuel pipe and hose connections for leaks while applying fuel pressure.
- 2. Start the engine and rev it above idle, then check that there are no fuel leaks at any of the fuel pipe and hose connections.

SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

PFP:00030

EBS0003L

Standard and Limit

Fuel tank capacity

80 ℓ (21 1/8 US gal, 17 5/8 Imp gal)

FL

Α

С

D

Е

F

G

Н

L

SERVICE DATA AND SPECIFICATIONS (SDS)