

# **CONTENTS**

VQ40DE	
PRECAUTION	2
PRECAUTIONS  Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TEN-SIONER"  Precaution for Liquid Gasket	2
PREPARATION	4
PREPARATION  Special Service Tool  Commercial Service Tool	4
SYSTEM DESCRIPTION	6
LUBRICATION SYSTEM  Lubrication Circuit  System Chart	6
PERIODIC MAINTENANCE	7
ENGINE OIL	

Changing Engine Oil8	F
OIL FILTER10 Removal and Installation10	G
REMOVAL AND INSTALLATION11	
OIL COOLER11Exploded View11Removal and Installation11	Н
OIL PUMP14Exploded View14Removal and Installation14	1
UNIT DISASSEMBLY AND ASSEMBLY16	J
OIL PUMP16 Disassembly and Assembly16	K
SERVICE DATA AND SPECIFICATIONS (SDS)18	L
SERVICE DATA AND SPECIFICATIONS	
(SDS)18 Standard and Limit18	N

 $\mathsf{D}$ 

Е

Ν

0

< PRECAUTION > [VQ40DE]

# **PRECAUTION**

### **PRECAUTIONS**

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal
  injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag
  Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

### **WARNING:**

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

Precaution for Liquid Gasket

INFOID:0000000007359913

### REMOVAL OF LIQUID GASKET

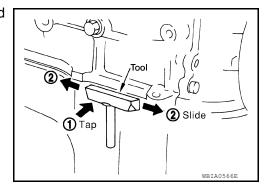
 After removing the bolts and nuts, separate the mating surface and remove the old liquid gasket using Tool.

Tool number : KV10111100 (J-37228)

### **CAUTION:**

Do not damage the mating surfaces.

- Tap the seal cutter to insert it (1).
- In areas where the Tool is difficult to use, lightly tap to slide it (2).



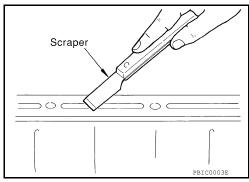
LIQUID GASKET APPLICATION PROCEDURE

### **PRECAUTIONS**

< PRECAUTION > [VQ40DE]

1. Remove the old liquid gasket adhering to the gasket application surface and the mating surface using suitable tool.

- Remove the liquid gasket completely from the groove of the liquid gasket application surface, bolts, and bolt holes.
- 2. Thoroughly clean the mating surfaces and remove adhering moisture, grease and foreign material.

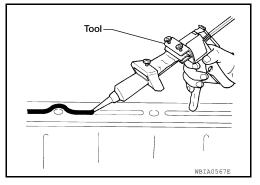


3. Attach the liquid gasket tube to the Tool.

Tool number : WS39930000 ( — )

Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-15, "Recommended Chemical Products and Sealants".

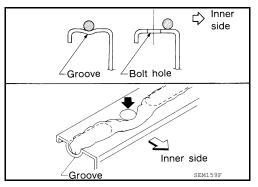
4. Apply the liquid gasket without breaks to the specified location with the specified dimensions.



- If there is a groove for the liquid gasket application, apply the liquid gasket to the groove.
- Normally apply the liquid gasket on the inside edge of the bolt holes. Also apply to the outside edge of the bolt holes when specified in the procedure.
- Within five minutes of liquid gasket application, install the mating component.
- If the liquid gasket protrudes, wipe it off immediately.
- · Do not retighten after the installation.
- Wait 30 minutes or more after installation before refilling the engine with oil or coolant.

### **CAUTION:**

Carefully follow all of the warnings, cautions, notes, and procedures contained in this manual.



K

L

M

Ν

0

Р

Α

LU

D

Е

F

Н

Revision: December 2011 LU-3 2012 Xterra

< PREPARATION > [VQ40DE]

# **PREPARATION**

# **PREPARATION**

Special Service Tool

INFOID:0000000007359914

Tool number (Kent-Moore No.) Tool name		Description
ST25051001 (J-25695-1) Oil pressure gauge		Measuring oil pressure  Maximum measuring range: 2,452 kPa (25 kg/cm², 356 psi)
ST25052000 (J-25695-2) Hose	S-NT050  PS1/4x19/in  PS1/4x19/in  S-NT559	Adapting oil pressure gauge to cylinder block
KV10111100 (J-37228) Seal cutter	NTO 4 6	Removing steel oil pan and rear timing chain case
KV10115801 (J-38956) Oil filter wrench	a S-NT375	Removing and installing oil filter a: 64.3 mm (2.531 in)
WS39930000 ( — ) Tube presser	S-NT052	Pressing the tube of liquid gasket

**Commercial Service Tool** 

INFOID:0000000007359915

### **PREPARATION**

[VQ40DE] < PREPARATION >

Tool name		Description	
Power tool		Loosening screws, bolts and nuts	
	PIIB1407E		
Deep socket		Removing and installing oil pressure switch a: 24 mm (0.94 in)	
	a PBIC2072E		
	1310107111		_

LU-5 Revision: December 2011 2012 Xterra G

F

Н

J

Κ

L

 $\mathbb{N}$ 

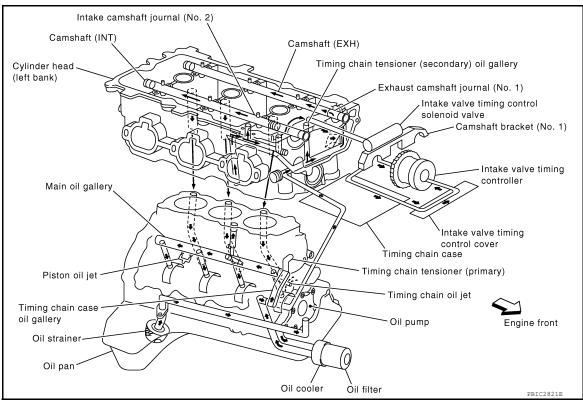
Ν

0

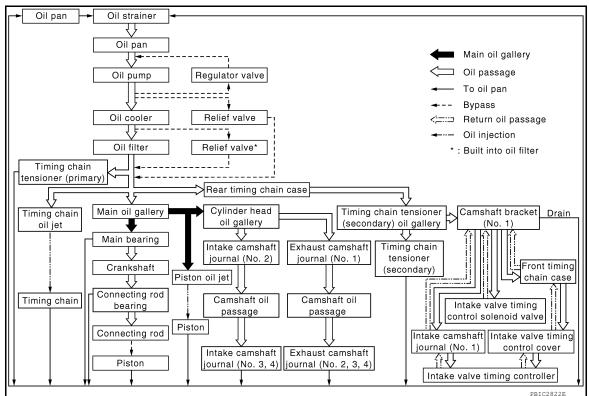
# SYSTEM DESCRIPTION

# **LUBRICATION SYSTEM**

Lubrication Circuit



System Chart



# PERIODIC MAINTENANCE

### **ENGINE OIL**

Inspection INFOID:0000000007359918

### LU

D

Е

Н

Α

### OIL LEVEL

- Before starting the engine make sure the vehicle is parked on a flat and level surface, then check the oil level. If the engine is already running, turn it off and allow 10 minutes before checking.
- · Pull out oil level gauge and wipe clean.
- · Insert oil level gauge.
- Check that the oil level is within the low (L) and high (H) range as indicated on the dipstick.
- If the engine oil level is out of range, add oil as necessary. Refer to MA-13, "Fluids and Lubricants".



Do not overfill the engine with oil.

# Overfull Normal range

### **OIL APPEARANCE**

- Check the engine oil for a white milky appearance or excessive contamination.
- If the engine oil is milky, it is highly probable that it is contaminated with engine coolant. Repair or replace damaged parts.

### OIL LEAKAGE

Check for oil leakage around the following areas:

- Oil pans (lower and upper)
- Oil pan drain plug
- Oil pressure switch
- · Oil filter
- Oil cooler
- · Intake valve timing control cover
- Intake valve timing control solenoid valve
- · Water pump cover
- Chain tensioner cover
- Intake valve timing control cover and intake valve timing control solenoid valve
- Mating surface between cylinder block and cylinder head
- · Mating surface between lower cylinder block and cylinder block
- · Mating surface between cylinder head and rocker cover
- Mating surface between front timing chain case and rear timing chain case
- Mating surface between rear timing chain case and cylinder head
- Mating surface between rear timing chain case and cylinder block
- Mating surface between rear timing chain case and lower cylinder block
- Mating surface between rear timing chain case and oil pan (upper)
- Crankshaft oil seals (front and rear)
- Oil level gauge guide
- · Camshaft position sensor (PHASE)

### N

### OIL PRESSURE CHECK

### **WARNING:**

- Be careful not to burn yourself, as the engine and engine oil may be hot.
- Put the shift selector in the Park (P) position (A/T models) or Neutral position (M/T models), and apply parking brake securely.
- Check engine oil level. Refer to LU-7, "Inspection".
- 2. Remove engine under cover. Refer to EXT-15, "Removal and Installation".

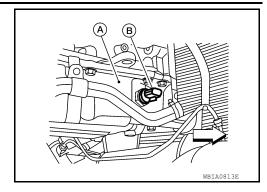
Ν

0

- Disconnect the oil pressure switch (B) harness connector.
  - A: Oil pan (upper)
  - <⊐: Front
- 4. Remove the oil pressure switch (B) using suitable tool.

### **CAUTION:**

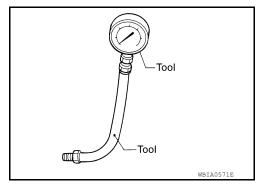
Do not drop or shock oil pressure switch.



Install Tools.

Tool numbers : ST25051001 (J-25695-1)

: ST25052000 (J-25695-2)



- 6. Start the engine and warm it up to normal operating temperature.
- Check the engine oil pressure with engine running under no-load. Refer to <u>LU-18</u>, "<u>Standard and Limit</u>".
   CAUTION:

If the difference between the test results and the specification is extreme, check the oil passages and oil pump for leaks and blockages.

- 8. After the inspections, install oil pressure switch as follows:
- Remove old liquid gasket adhering to oil pressure switch and engine.
- Apply liquid gasket and tighten oil pressure switch to the specification.
   Use Genuine RTV Silicone Sealant or equivalent. Refer to GI-15, "Recommended Chemical Products and Sealants".

Oil pressure switch torque : 14.7 N·m (1.5 kg-m, 11 ft-lb)

- c. After warming up engine, ensure there are no engine oil leaks.
- 9. Install the engine under cover. Refer to EXT-15, "Removal and Installation".

# **Changing Engine Oil**

INFOID:0000000007359919

### **WARNING:**

- Be careful not to burn yourself, as the engine and engine oil may be hot.
- Prolonged and repeated contact with used engine oil may cause skin cancer; try to avoid direct skin contact with used oil. If skin contact is made, wash thoroughly with soap or hand cleaner as soon as possible.
- Warm up the engine, and check for oil leaks.
- 2. Stop the engine and wait for at least 10 minutes.
- 3. Remove the oil drain plug and oil filler cap to drain the old oil.
- 4. Install a new copper sealing washer on the oil drain plug, then install the oil drain plug in the oil pan. CAUTION:
  - · Clean the drain plug.
  - · Do not reuse copper sealing washer.

Oil drain plug : Refer to EM-34, "Removal and Installation".

Refill the engine with new specified engine oil.

Oil grade and viscosity : Refer to MA-13, "Fluids and Lubricants".

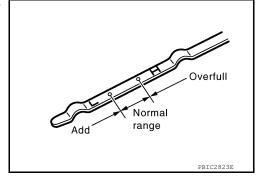
Oil capacity : Refer to MA-13, "Fluids and Lubricants".

### **CAUTION:**

The refill capacity depends on the oil temperature and drain time. Use the "Refill oil capacity" values as a reference and check the oil level using the dipstick when filling the engine with oil.

- 6. Warm up the engine and check the area around the drain plug and oil filter for oil leaks. Repair as necessary.
- 7. Stop the engine and wait for more than 10 minutes.
- Check the oil level using the dipstick as shown. Add oil as necessary and install the oil filler cap. Refer to <u>LU-7</u>, "<u>Inspection</u>".
   CAUTION:

Do not overfill the engine with oil.



LU

Α

С

D

Е

F

Н

1

K

L

M

Ν

0

### **OIL FILTER**

### Removal and Installation

### INFOID:0000000007359920

### **REMOVAL**

- Remove the engine under cover access door. Refer to <u>EXT-15</u>, "Removal and Installation".
- 2. Drain engine oil. Refer to LU-8, "Changing Engine Oil".
- 3. Remove the oil filter using Tool as shown.

Tool number : KV10115801 (J-38956)

### **WARNING:**

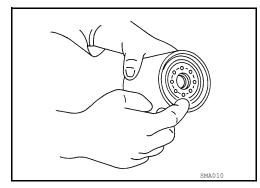
Be careful not to burn yourself, as the engine and engine oil may be hot.

### **CAUTION:**

- Oil filter is equipped with a pressure relief valve.
- Use Genuine NISSAN Oil Filter or equivalent.
- When removing, position a shop cloth to absorb any engine oil leaks or spills.
- Do not allow engine oil to adhere to drive belts.
- Completely wipe off any engine oil that adheres to the engine and the vehicle.

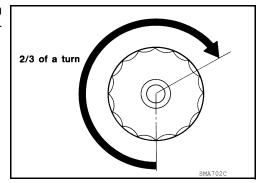


- 1. Remove foreign materials adhering to the oil filter seal mating surface.
- 2. Apply clean engine oil to the new oil filter seal as shown.



3. Screw on the oil filter manually until it touches the installation surface, then tighten it by 2/3 turn as shown. Or tighten to specification.

Oil filter : 17.7 N·m (1.8 kg-m, 13 ft-lb)



- 4. Refill engine with new engine oil. Refer to LU-8, "Changing Engine Oil".
- 5. Inspect the engine for oil leaks. Repair as necessary.
- 6. Install the engine under cover access door. Refer to EXT-15, "Removal and Installation".

### INSPECTION AFTER INSTALLATION

- Check the engine oil level. Refer to <u>LU-7</u>, "Inspection".
- Start the engine and check for engine oil leaks. Repair as necessary.
- 3. Stop the engine and wait for 10 minutes.
- Check the engine oil level and add engine oil as required.

Α

LU

D

Е

Н

Ν

0

Р

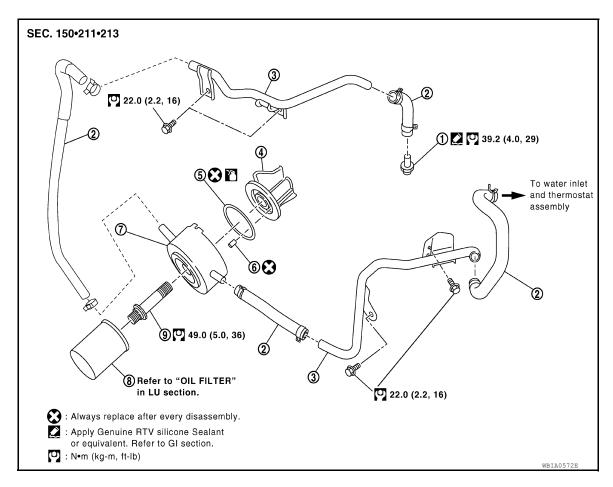
INFOID:0000000007359922

# REMOVAL AND INSTALLATION

### **OIL COOLER**

**Exploded View** 

INFOID:0000000007359921



- . Water connector
- 4. Oil pan (upper) front side
- Oil cooler

- 2. Water hose
- 5. O-ring
- 8. Oil filter

- 3. Water pipe
- 6. Relief valve
- 9. Connector bolt

### Removal and Installation

### **WARNING:**

Be careful not to burn yourself, as the engine oil and engine coolant may be hot. CAUTION:

- · Do not spill engine coolant on the drive belt.
- Do not spill engine oil on rubber parts such as drive belts and engine mounting insulator.
   NOTE:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

### **REMOVAL**

- 1. Drain engine coolant from radiator and cylinder block. Refer to <u>CO-11, "Changing Engine Coolant"</u> and <u>EM-103, "Disassembly and Assembly"</u>.
- 2. Remove engine under cover. Refer to EXT-15, "Removal and Installation".
- Disconnect water hoses from oil cooler. CAUTION:

Perform this step when engine is cold.

Revision: December 2011 LU-11 2012 Xterra

- Remove oil filter. Refer to <u>LU-10</u>, "Removal and Installation".
- 5. Remove connector bolt, oil cooler, and O-ring.

### **CAUTION:**

### Do not reuse O-ring.

6. Inspect the relief valve. Refer to "INSPECTION AFTER REMOVAL". If replacement of the relief valve is necessary, remove the relief valve by prying it out using suitable tool.

### INSPECTION AFTER REMOVAL

### Oil Cooler

Check oil cooler for cracks. Check oil cooler for clogging by blowing compressed air through engine coolant inlet. If necessary, replace oil cooler assembly.

### Relief Valve

Check relief valve for movement, cracks and breaks by pushing the ball. If necessary, replace relief valve.

### INSTALLATION

Installation is in the reverse order of removal, paying attention to the following.

If replacement of the relief valve is necessary, install the new relief valve in place by tapping it in using suitable tool.

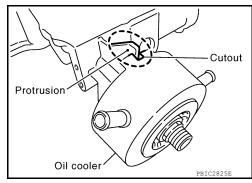
### **CAUTION:**

### Do not reuse relief valve.

- Confirm that no foreign objects are adhering to the sealing surfaces of the oil cooler and oil pan (upper).
- Tighten connector bolt after aligning cutout on oil cooler with protrusion on oil pan (upper) side.

### **CAUTION:**

Do not reuse O-ring.



### INSPECTION AFTER INSTALLATION

- Before starting engine, check oil/fluid levels including engine coolant and engine oil. If less than required quantity, fill to the specified level. Refer to MA-13, "Fluids and Lubricants".
- Use procedure below to check for fuel leakage.
- Turn ignition switch ON (with engine stopped). With fuel pressure applied to fuel piping, check for fuel leakage at connection points.
- Start engine. With engine speed increased, check again for fuel leakage at connection points.
- Run engine to check for unusual noise and vibration.

### NOTE:

If hydraulic pressure inside timing chain tensioner drops after removal and installation, slack in the guide may generate a pounding noise during and just after engine start. However, this is normal. Noise will stop after hydraulic pressure rises.

- Warm up engine thoroughly to make sure there is no leakage of fuel, exhaust gas, or any oils/fluids including engine oil and engine coolant.
- Bleed air from passages in lines and hoses, such as in cooling system.
- After cooling down engine, again check oil/fluid levels including engine oil and engine coolant. Refill to specified level, if necessary.
- Summary of the inspection items:

	Item	Before starting engine	Engine running	After engine stopped
Engine coolant		Level	Leakage	Level
Engine oil		Level	Leakage	Level
Transmission/	A/T and CVT Models	Leakage	Level/Leakage	Leakage
transaxle fluid	M/T Models	Level/Leakage	Leakage	Level/Leakage
Other oils and flui	ds*	Level	Leakage	Level

### **OIL COOLER**

# < REMOVAL AND INSTALLATION >

[VQ40DE]

Item	Before starting engine	Engine running	After engine stopped
Fuel	Leakage	Leakage	Leakage
Exhaust gas	_	Leakage	_

LU

\*Power steering fluid, brake fluid, etc.

С

 $\mathsf{D}$ 

Е

F

G

Н

J

K

L

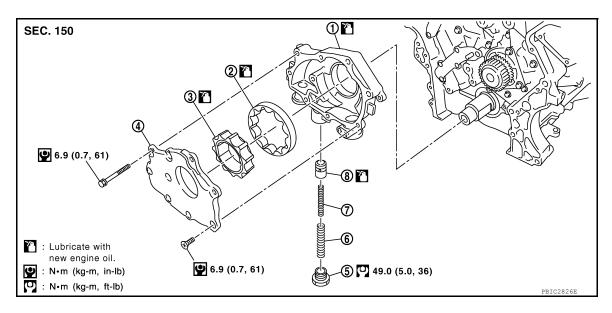
M

Ν

0

### OIL PUMP

Exploded View



- 1. Oil pump body
- 4. Oil pump cover
- 7. Regulator valve spring
- 2. Oil pump outer rotor
- Regulator valve plug
- 8. Regulator valve

- 3. Oil pump inner rotor
- 6. Regulator valve spring

### Removal and Installation

INFOID:0000000007359924

### REMOVAL

- Disconnect the battery negative terminal. Refer to <u>PG-72, "Removal and Installation"</u>.
- 2. Remove engine under covers (front and rear) (if equipped).
- Remove the front final drive (4WD models). Refer to <u>DLN-168</u>, "Removal and Installation".
- 4. Remove the nuts and bolts of the steering gear assembly, using power tool, then remove the crossmember from the vehicle and support the steering gear assembly with a suitable wire.
- 5. Remove the air duct and resonator assembly and the air cleaner case (upper). Refer to <a href="EM-24">EM-24</a>, "Removal and Installation".
- Remove timing chain (primary) only. Refer to <u>EM-59, "Removal and Installation"</u>.
- 7. Remove the oil pump assembly.

### INSTALLATION

Installation is in the reverse order of removal, paying attention to the following.

• When installing, align crankshaft flat faces with inner rotor flat faces.

### INSPECTION AFTER INSTALLATION

- Before starting engine, check oil/fluid levels including engine coolant and engine oil. If less than required quantity, fill to the specified level. Refer to MA-13, "Fluids and Lubricants".
- Use procedure below to check for fuel leakage.
- Turn ignition switch ON (with engine stopped). With fuel pressure applied to fuel piping, check for fuel leakage at connection points.
- Start engine. With engine speed increased, check again for fuel leakage at connection points.
- Run engine to check for unusual noise and vibration.

### NOTE:

If hydraulic pressure inside timing chain tensioner drops after removal and installation, slack in the guide may generate a pounding noise during and just after engine start. However, this is normal. Noise will stop after hydraulic pressure rises.

• Warm up engine thoroughly to make sure there is no leakage of fuel, exhaust gas, or any oils/fluids including engine oil and engine coolant.

### **OIL PUMP**

### < REMOVAL AND INSTALLATION >

[VQ40DE]

- Bleed air from passages in lines and hoses, such as in cooling system.
- After cooling down engine, again check oil/fluid levels including engine oil and engine coolant. Refill to specified level, if necessary.
- Summary of the inspection items:

	Item	Before starting engine	Engine running	After engine stopped
Engine coolant		Level	Leakage	Level
Engine oil		Level	Leakage	Level
Transmission/	A/T and CVT Models	Leakage	Level/Leakage	Leakage
transaxle fluid	M/T Models	Level/Leakage	Leakage	Level/Leakage
Other oils and fluid	ds*	Level	Leakage	Level
Fuel		Leakage	Leakage	Leakage
Exhaust gas		_	Leakage	_

<sup>\*</sup>Power steering fluid, brake fluid, etc.

LU

С

D

F

Е

G

Н

1

J

K

L

M

Ν

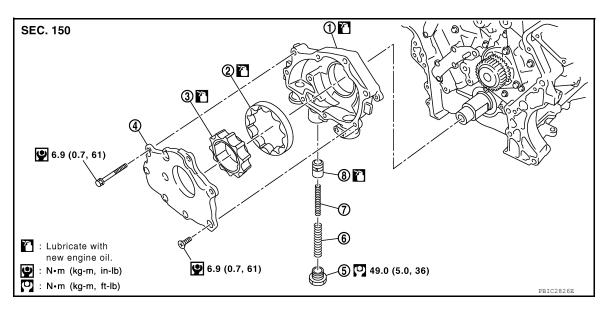
0

INFOID:0000000007359925

# **UNIT DISASSEMBLY AND ASSEMBLY**

### **OIL PUMP**

# Disassembly and Assembly



- 1. Oil pump body
- 4. Oil pump cover
- 7. Regulator valve spring
- 2. Oil pump outer rotor
- 5. Regulator valve plug
- 8. Regulator valve

- 3. Oil pump inner rotor
- 6. Regulator valve spring

### DISASSEMBLY

- 1. Remove oil pump cover.
- 2. Remove inner rotor and outer rotor from oil pump body.
- 3. Remove the regulator valve plug, regulator valve spring and regulator valve.

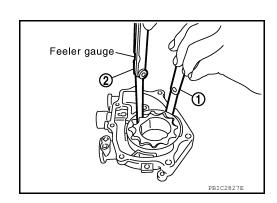
### INSPECTION AFTER DISASSEMBLY

### Clearance of Oil Pump Parts

Measure radial clearance using a suitable tool.

Body to outer rotor (position 1)
Refer to <u>LU-18</u>, "Standard and Limit".

Inner rotor to outer rotor tip (position 2) Refer to <u>LU-18</u>, "<u>Standard and Limit"</u>.

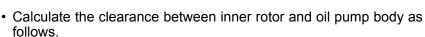


· Measure side clearance using suitable tools.

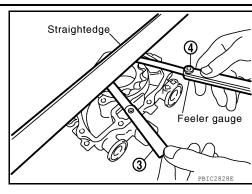
Body to inner rotor (position 3)
Refer to LU-18, "Standard and Limit".

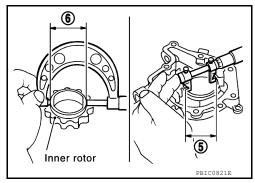
Body to outer rotor (position 4)

Refer to <u>LU-18</u>, "Standard and Limit".



- 1. Measure the inner diameter of oil pump body to brazed portion (position 5) using suitable tool.
- 2. Measure the outer diameter of protruded portion of inner rotor (position 6) using suitable tool.





- 3. Calculate the clearance using the following formula.
  - (Clearance) = (Inner diameter of oil pump body) (Outer diameter of inner rotor)

Inner rotor to brazed portion of housing clearance

Refer to LU-18, "Standard and Limit".

### Regulator Valve Clearance

Check regulator valve to oil pump cover clearance using the following formula.

 (Clearance) = D1 (Valve hole diameter) - D2 (Outer Diameter of valve)

Regulator valve to oil pump cover Refer to <u>LU-18</u>, "Standard and Limit".

### **CAUTION:**

- · Coat regulator valve with engine oil.
- Check that it falls smoothly into the regulator valve hole by its own weight.

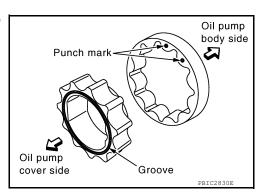
# Oil pump body

### **ASSEMBLY**

Installation is in the reverse order of removal.

### NOTE:

- Install oil pump inner rotor with the groove facing the oil pump cover side.
- Install the oil pump outer rotor with the punch mark facing the oil pump cover side.



LU

Α

D

Е

F

G

Н

J

Κ

L

M

Ν

0

### **SERVICE DATA AND SPECIFICATIONS (SDS)**

< SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ40DE]

# SERVICE DATA AND SPECIFICATIONS (SDS)

# SERVICE DATA AND SPECIFICATIONS (SDS)

Standard and Limit

### **OIL PRESSURE**

Unit: kPa (kg/cm<sup>2</sup>, psi)

Engine speed	Approximate discharge oil pressure*
Idle speed	More than 98 (1.0, 14)
2,000 rpm	More than 294 (3.0, 43)
6,000 rpm	More than 392 (4.0, 56.8)

<sup>\*:</sup> Engine oil temperature at 80°C (176°F)

### **OIL PUMP**

Unit: mm (in)

Body to outer rotor (Position 1)	0.120 - 0.195 (0.0047 - 0.0077)
Inner rotor to outer rotor tip (Position 2)	0.060 - 0.160 (0.0024 - 0.0063)
Body to inner rotor (Position 3)	0.030 - 0.070 (0.0012 - 0.0028)
Body to outer rotor (Position 4)	0.050 - 0.090 (0.0020 - 0.0035)
Inner rotor to brazed portion of housing	0.045 - 0.091 (0.0018 - 0.0036)

### **REGULATOR VALVE**

Unit: mm (in)

Regulator valve to oil pump cover	0.025 - 0.070 (0.0010 - 0.0028)

### ENGINE OIL CAPACITY (APPROXIMATE)

Unit:  $\ell$  (US qt, Imp qt)

Drain and refill	With oil filter change	5.1 (5-3/8, 4-1/2)
	Without oil filter change	4.8 (5-1/8, 4-1/4)
Dry engine (Overhaul)		6.3 (6-5/8, 5-1/2)