# SECTION DLN DRIVELINE c

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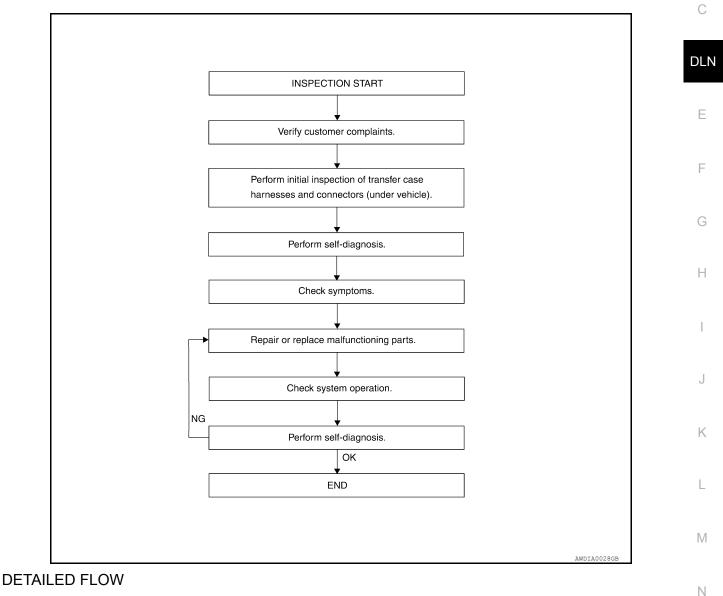
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# BASIC INSPECTION DIAGNOSIS AND REPAIR WORKFLOW

# Work Flow

WORK FLOW



# 1.CUSTOMER INFORMATION

Interview the customer to obtain detailed information about the symptom.

>> GO TO 2

# 2. INITIAL INSPECTION

Perform an initial inspection of all accessible transfer case harnesses and connectors under the vehicle.

#### >> GO TO 3 3.SELF-DIAGNOSIS

Perform self-diagnosis. Refer to DLN-16, "CONSULT Function (ALL MODE AWD/4WD)".

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#### DIAGNOSIS AND REPAIR WORKFLOW

< BASIC INSPECTION >

>> GO TO 4

# 4.SYMPTOM

Check for symptoms. Refer to DLN-72, "Symptom Table".

#### >> GO TO 5

5.MALFUNCTIONING PARTS

Repair or replace the applicable parts.

>> GO TO 6

6.SYSTEM OPERATION

Check system operation.

>> GO TO 7

7.SELF-DIAGNOSIS

Perform self-diagnosis. Are any DTCs displayed?

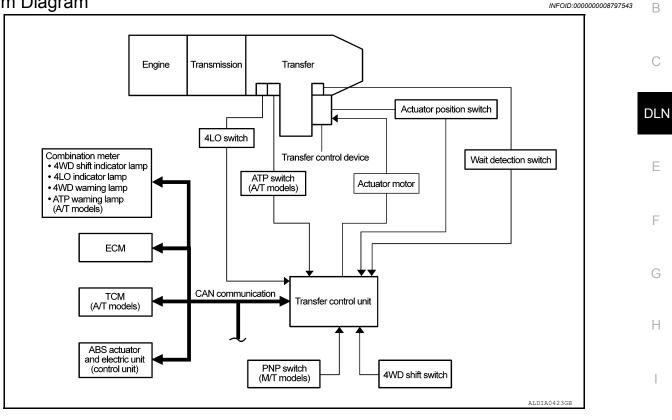
YES >> GO TO 5 NO >> Inspection End.

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#### < SYSTEM DESCRIPTION >

# SYSTEM DESCRIPTION **4WD SYSTEM**

# System Diagram



## COMPONENT DESCRIPTION

Components	Function
Transfer control unit	Controls transfer control device and controls shifts between 2WD/4WD and 4H/4LO.
Transfer control device	Integrates actuator motor and actuator position switch.
Actuator motor	Moves shift rods when signaled by transfer control unit.
Actuator position switch	Detects actuator motor position.
Wait detection switch	Detects if transfer case is in 4WD.
4LO switch	Detects if transfer case is in 4LO.
ATP switch (A/T models)	Detects if transfer case is in neutral.
4WD shift switch	Allows driver to select from 2WD/4WD and 4H/4LO.
4WD warning lamp	<ul> <li>Illuminates if malfunction is detected in 4WD system.</li> <li>Flashes (1 flash / 2 seconds) if rotation difference of front wheels and rear wheels is large.</li> </ul>
ATP warning lamp (A/T models)	Indicates that A/T parking mechanism does not operate when A/T selector lever is in "P" position be- cause transfer case is in neutral.
4WD shift indicator lamp	Displays driving range selected by 4WD shift switch.
4LO indicator lamp	Displays 4LO range.
PNP switch (M/T models)	Detects if manual transmission is under neutral condition.
ABS actuator and electric unit (control unit)	<ul><li>Transmits the following signals via CAN communication to transfer control unit.</li><li>Vehicle speed signal</li><li>Stop lamp switch signal (brake signal)</li></ul>

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#### < SYSTEM DESCRIPTION >

Components	Function
TCM (A/T models)	<ul> <li>Transmits the following signal via CAN communication to transfer control unit.</li> <li>Output shaft revolution signal</li> <li>A/T position indicator signal (transmission range switch signal)</li> </ul>
ECM	Transmits engine speed signal via CAN communication to transfer control unit.

#### System Description

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#### TRANSFER CONTROL DEVICE

Integrates actuator motor and actuator position switch.

Actuator Motor

Moves shift rods when signaled by transfer control unit.

Actuator Position Switch

Detects actuator motor position and then sends signal to transfer control unit.

#### WAIT DETECTION SWITCH

Detects if transfer case is in 4WD by the 2-4 shift fork position.

#### NOTE:

If 4WD shift switch is switched to 4H or 4LO and the transfer case is not in 4WD completely, the wait detection system will operate.

#### 4LO SWITCH

4LO switch detects if the transfer case is in 4LO by the position of the L-H shift fork.

#### ATP SWITCH (A/T MODELS)

ATP switch detects if transfer case is in neutral by the position of the L-H shift fork.

#### NOTE:

Transfer case may be in neutral when shifting between 4H-4LO.

#### PNP SWITCH (M/T models)

PNP switch detects if manual transmission is under neutral condition.

#### TRANSFER CONTROL UNIT

- Transfer control unit controls transfer control device and it directs shifts from 4H-4LO and 2WD-4WD.
- Self-diagnosis can be done.

#### TRANSFER SHIFT HIGH AND LOW RELAYS

Transfer shift high and low relays apply power supply to transfer control device (actuator motor).

TRANSFER SHUT OFF RELAYS

Transfer shut off relays 1 and 2 apply power supply to transfer control unit.

4WD SHIFT SWITCH AND INDICATOR LAMP

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4WD shift switch	Indicator	lamp			В
4WD Shift Switch	4WD shift	4LO	Operation of 4WD shift switch	Use condition	
2WD	₡ <del>₁</del> ₡ □∓₪	055	2WD⇔4H switching can be done while driving. The indicator lamp will change when the driving mode is changed. Gear shift in between 2WD⇔4H position	For driving on dry, paved roads.	С
4H	Ø <b>r</b> Ø D¥D	OFF	must be performed at speeds below 100 km/h (60 MPH).	For driving on rough, sandy or snow-covered roads.	DLM
	Ø <b>₽</b> Ø D <b>₽</b> D	Flashing	For M/T models, to shift between 4H⇔4LO, stop the vehicle and shift the transmission shift lever to the Neutral position with the clutch pedal depressed. For A/T models, to shift between 4H⇔4LO, stop the vehicle and shift the transmission selector to the "N"	The 4LO indicator lamp flashes when shifting between 4LO⇔4H.	E
4LO	Ø <b>r</b> Ø I <b>F</b> II	ON	position with the brake pedal depressed. Depressed and turn the 4WD shift switch. The 4WD shift switch will not shift to the desired mode if the transmission is not in "N" or the vehicle is moving. You must wait for the 4LO indicator lamp to stop	For use when maximum power and traction is required at low speeds (for example on step grades or rockey, sandy, muddy roads.).	F
	U 		flashing and remain lit or turned off before shifting your transmission into gear or releasing the clutch pedal.		G

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4WD Shift Switch

4WD shift switch is able to select from 2WD, 4H or 4LO.

4WD Shift Indicator Lamp

- Displays driving conditions selected by the 4WD shift switch while engine is running. When the 4WD warning lamp is turned on, all 4WD shift indicator lamps will turn off.
- Turns ON when ignition switch is turned ON, for purpose of lamp check. Turns OFF approximately for 1 second after the engine starts if system is normal.

4LO Indicator Lamp

- Displays 4LO while engine is running. 4LO indicator lamp flashes if transfer gear does not shift completely into 4H\ightarrow4LO. In this condition, the transfer case may be in neutral and the A/T parking mechanism may not operate.
- Turns ON when ignition switch is turned ON, for purpose of lamp check. Turns OFF approximately for 1 second after the engine starts if system is normal.

#### **4WD WARNING LAMP**

Turns on or flashes when there is a malfunction in 4WD system. Also turns on when ignition switch is turned ON, for purpose of lamp check. Turns OFF approximately for 1

second after the engine starts if system is normal.

4WD Warning Lamp Indication

Condition	4WD warning lamp	0
System normal	OFF	0
Lamp check	Turns ON when ignition switch is turned ON. Turns OFF after engine start.	P
4WD system malfunction	ON	
During self-diagnosis	Flashes malfunction mode.	
Large difference in diameter of front/ rear tires	Flashes slow (1 flash / 2 seconds) (Continues to flash until the ignition switch is turned OFF)	

ATP WARNING LAMP (A/T MODELS)

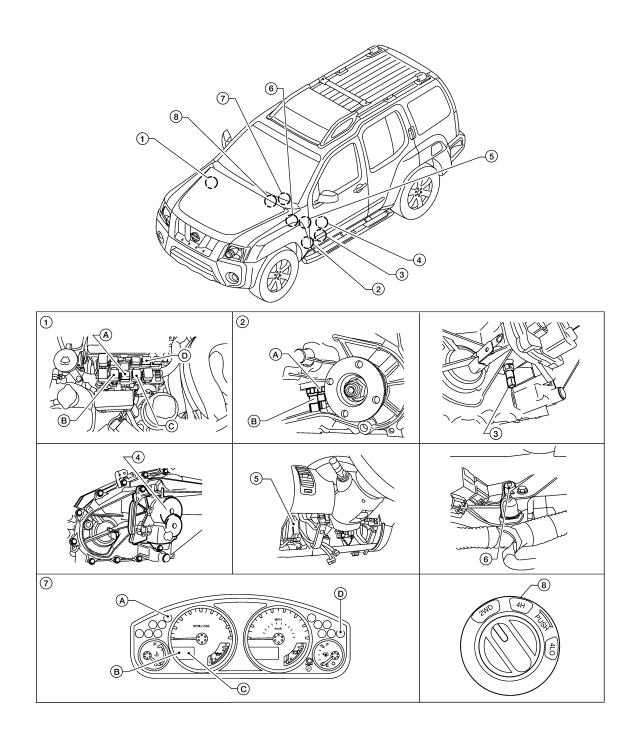
#### < SYSTEM DESCRIPTION >

#### [TRANSFER: TX15B]

When the A/T selector lever is in "P" position, the vehicle may move if the transfer case is in neutral. ATP warning lamp is turned on to indicate this condition to the driver.

## **Component Parts Location**

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- 1. Fuse and relay box
  - A: Transfer shut off relay 1 E156
  - B: Transfer shift high relay E46
  - C: Transfer shift low relay E47
  - D: Transfer shut off relay 2 E157
- A: ATP switch F55 (A/T models) B: 4 LO switch F60 (View with front propeller shaft removed.)
- 3. Wait detection switch F59

Transfer control unit M152, M153

(View with lower instrument cover LH

5.

8.

removed.)

4WD shift switch M141

#### < SYSTEM DESCRIPTION >

- 4. Transfer control device F58
- Combination meter M24

   A: 4WD warning lamp
   B: 4LO indicator lamp
   C: 4WD shift indicator lamp
   D: ATP warning lamp (A/T models)

#### **CAN** Communication

#### Refer to LAN-53, "DTC Index".

#### **Cross-Sectional View**

Park/neutral position switch F66 (M/T models)

6.

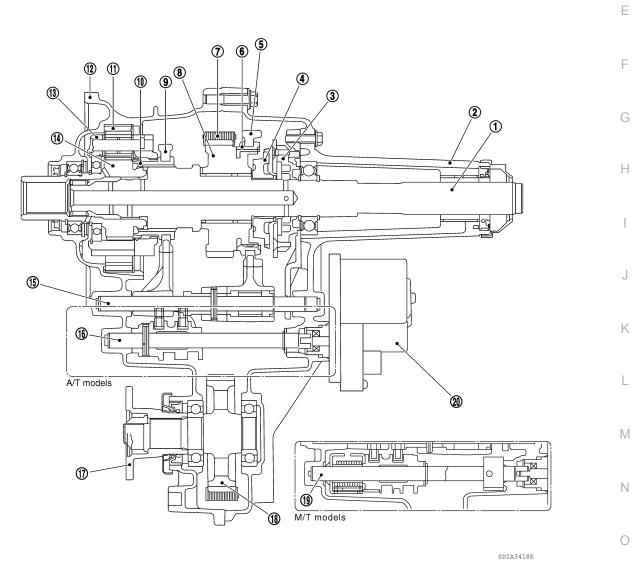
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- 1. Mainshaft
- 4. Clutch gear
- 7. Drive chain
- 10. L-H sleeve
- 13. Planetary carrier assembly
- 16. Control shift rod A/T
- 19. Control shift rod M/T

- 2. Rear case
- 5. 2-4 shift fork
- 8. Sprocket
- 11. Internal gear
- 14. Sun gear assembly
- 17. Companion flange
- 20. Transfer control device
- 3. Oil pump assembly
- 6. 2-4 sleeve
- 9. L-H shift fork
- 12. Front case
- 15. L-H shift rod
- 18. Front drive shaft

**DLN-13** 

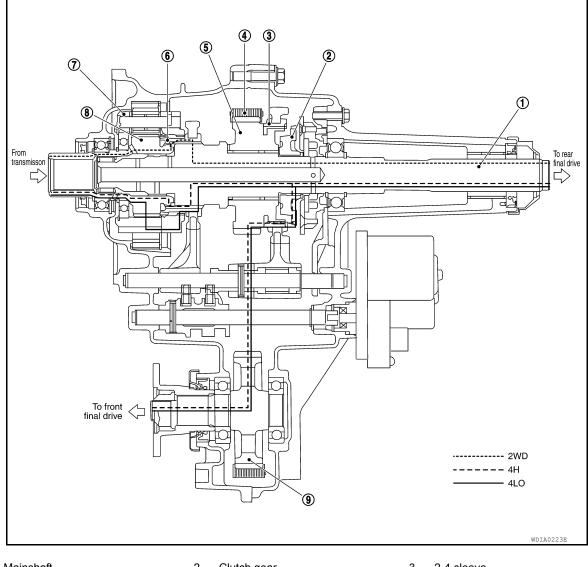
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[TRANSFER: TX15B]

# Power Transfer

INFOID:000000008797548

#### POWER TRANSFER DIAGRAM



- 1. Mainshaft
- 4. Drive chain
- 7. Planetary carrier assembly
- 2. Clutch gear
- 5. Sprocket
- 8. Sun gear assembly
- 3. 2-4 sleeve
- 6. L-H sleeve
- 9. Front drive shaft

#### POWER TRANSFER FLOW

Revision: January 2013

#### < SYSTEM DESCRIPTION >

## [TRANSFER: TX15B]

2WD         From transmisson         Sun gear         L-H sleeve         Mainshaft         To rear final drive	Α
4WD         4H         From transmisson → Sun gear → L-H sleeve → Mainshaft → To rear final drive	E
Clutch gear 2-4 sleeve Sprocket Drive chain Front drive shaft To front final drive	C
4LO From transmisson → Sun gear → Planetary carrier → L-H sleeve → Mainshaft → To rear final drive	DI
Clutch gear 2-4 sleeve Sprocket Drive chain Front drive shaft To front final drive	E

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# **DIAGNOSIS SYSTEM (TRANSFER CONTROL UNIT)**

< SYSTEM DESCRIPTION >

# DIAGNOSIS SYSTEM (TRANSFER CONTROL UNIT)

#### CONSULT Function (ALL MODE AWD/4WD)

INFOID:000000008797549

[TRANSFER: TX15B]

#### FUNCTION

CONSULT can display each diagnostic item using the following direct diagnostic modes.

Direct Diagnostic Mode	Description	
Self Diagnostic Result	The transfer control unit self diagnostic results are displayed.	
Data Monitor	The transfer control unit input/output data is displayed in real time.	
CAN Diag Support Monitor	The result of transmit/receive diagnosis of CAN communication is displayed.	

#### SELF DIAGNOSTIC RESULT

**Operation Procedure** 

- 1. Connect "CONSULT".
- 2. With engine at idle, touch "SELF-DIAG RESULTS". Display shows malfunction experienced since the last erasing operation.

#### NOTE:

The details for "TIME" are as follows:

- "0": Error currently detected with transfer control unit.
- Except for "0": Error detected in the past and memorized with transfer control unit. Detects frequency of driving after DTC occurs (frequency of turning ignition switch "ON/OFF").

How to Erase Self-diagnostic Results

- 1. Perform applicable inspection of malfunctioning item and then repair or replace.
- 2. Start engine and select "SELF-DIAG RESULTS" mode for "ALL MODE AWD/4WD" with CONSULT.
- 3. Touch "ERASE" on CONSULT screen to erase DTC memory. CAUTION:

#### If memory cannot be erased, perform applicable diagnosis.

#### SELF-DIAGNOSTIC PROCEDURE (WITHOUT CONSULT)

#### Description

If the engine starts when there is something wrong with the 4WD system, the 4WD warning lamp turns ON or flickers in the combination meter. When the system functions properly, the warning lamp turns ON when the ignition switch is turned to "ON", and it turns OFF after engine starts. To locate the cause of a problem, start the self-diagnosis function. The 4WD warning lamp in the combination meter will indicate the problem area by flickering according to the self-diagnostic results. Refer to <u>DLN-59</u>, "<u>DTC Index</u>".

Diagnostic Procedure (A/T models)

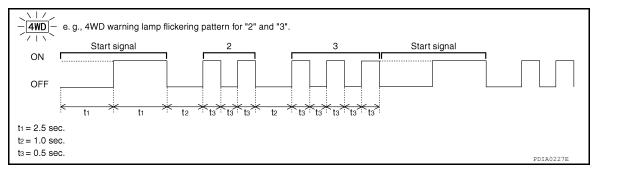
- 1. Warm up engine.
- 2. Turn ignition switch "ON" and "OFF" at least twice, and then turn ignition switch "OFF".
- 3. Move A/T selector lever to "P" position.
- 4. Turn 4WD shift switch to "2WD" position.
- 5. Turn ignition switch "ON". (Do not start engine.)
- 4WD warning lamp should turn ON. If 4WD warning lamp does not turn ON, refer to <u>DLN-73, "Diagnosis Procedure"</u>.
- 7. Move A/T selector lever to "R" position.
- 8. Turn 4WD shift switch to "2WD", "4H" and "2WD" in order.
- 9. Move A/T selector lever to "P" position.
- 10. Turn 4WD shift switch to "4H", "2WD" and "4H" in order.
- 11. Move A/T selector lever to "N" position.
- 12. Turn 4WD shift switch to "2WD" position.
- 13. Move A/T selector lever to "P" position.
- 14. Read the flickering of 4WD warning lamp.

# **DIAGNOSIS SYSTEM (TRANSFER CONTROL UNIT)**

< S	YSTEM DESCRIPTION >	[TRANSFER: TX15B]	
	Refer to "Judgement Self-diagnosis".		
Dia	gnostic Procedure (M/T models)		А
1.	Warm up engine.		
2.	Turn ignition switch "ON" and "OFF" at least twice, and then turn ignition switch "	OFF".	В
3.	Move M/T shift lever to neutral position.		D
4.	Turn 4WD shift switch to "2WD" position.		
5.	Turn ignition switch "ON". (Do not start engine.)		С
6.	4WD warning lamp should turn ON. If 4WD warning lamp does not turn ON, refer to <u>DLN-73</u> , "Diagnosis Procedure".		
7.	Move M/T shift lever to any position other than neutral.		DL
8.	Turn 4WD shift switch to "2WD", "4H" and "2WD" in order.		
9.	Move M/T shift lever to neutral position.		
10.	Turn 4WD shift switch to "4H", "2WD" and "4H" in order.		E
11.	Move M/T shift lever to any position other than neutral.		

- 12. Turn 4WD shift switch to "2WD" position.
- 13. Move M/T shift lever to neutral position.
- 14. Read the flickering of 4WD warning lamp. Refer to "Judgement Self-diagnosis".

Self-diagnosis example



#### DATA MONITOR

**Operation Procedure** 

- 1. Connect "CONSULT."
- 2. Touch "DATA MONITOR".
- 3. Select from "SELECT MONITOR ITEM", screen of data monitor mode is displayed. NOTE: When malfunction is detected, CONSULT performs REAL-TIME DIAGNOSIS.

Also, any malfunction detected while in this mode will be displayed at real time.

**Display Item List** 

×: Standard –: Not applicable

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	N	lonitor item select	ion		
Monitored item (Unit)	ECU INPUT SIGNALS	MAIN SIGNALS	SELECTION FROM MENU	Remarks	C
VHCL/S SEN·FR [km/h] or [mph]	×	_	×	Wheel speed calculated by ABS actuator and electric unit (control unit). Signal input with CAN communication line.	F
VHCL/S SEN·RR [km/h] or [mph]	×	-	×	Wheel speed calculated by TCM. Signal input with CAN communication line.	
ENGINE SPEED [rpm]	x	-	×	Engine speed is displayed. Signal input with CAN communication line.	
BATTERY VOLT [V]	×	-	×	Power supply voltage for transfer control unit.	

# **DIAGNOSIS SYSTEM (TRANSFER CONTROL UNIT)**

#### < SYSTEM DESCRIPTION >

# [TRANSFER: TX15B]

	М	onitor item select	on	
Monitored item (Unit)	ECU INPUT SIGNALS	MAIN SIGNALS	SELECTION FROM MENU	Remarks
2WD SWITCH [On/Off]	×	_	×	
4H SWITCH [On/Off]	×	_	×	4WD shift switch signal status is displayed. (4L means 4LO of 4WD shift switch.)
4L SWITCH [On/Off]	×	_	×	
4L POSI SW [On/Off]	×	-	×	4LO switch signal status is displayed.
ATP SWITCH [On/Off]	×	_	×	ATP switch signal status is displayed.
WAIT DETCT SW [On/Off]	×	_	×	Wait detection switch signal status is displayed.
4WD MODE [2H/4H/4L]	-	×	×	Control status of 4WD recognized by trans- fer control unit. (2WD, 4H or 4LO)
VHCL/S COMP [km/h] or [mph]	-	×	×	Vehicle speed recognized by transfer con- trol unit.
SHIFT ACT 1 [On/Off]	-	×	×	Output condition to actuator motor (clock- wise)
SHIFT AC MON1 [On/Off]	-	_	×	Check signal for transfer control unit signal output
SHIFT ACT 2 [On/Off]	-	×	×	Output condition to actuator motor (coun- terclockwise)
SHIFT AC MON2 [On/Off]	-	_	×	Check signal for transfer control unit signal output
SFT ACT/R MON [On/Off]	-	_	×	Operating condition of actuator motor relay (integrated in transfer control unit)
SHIFT POS SW1 [On/Off]	×	_	×	Condition of actuator position switch 1
SHIFT POS SW2 [On/Off]	×	_	×	Condition of actuator position switch 2
SHIFT POS SW3 [On/Off]	×	_	×	Condition of actuator position switch 3
SHIFT POS SW4 [On/Off]	×	_	×	Condition of actuator position switch 4
4WD FAIL LAMP [On/Off]	-	×	×	Control status of 4WD warning lamp is displayed.
2WD IND [On/Off]	-	_	×	Control status of 4WD shift indicator lamp (rear) is displayed.
4H IND [On/Off]	-	_	×	Control status of 4WD shift indicator lamp (front and center) is displayed.
4L IND [On/Off]	_	_	×	Control status of 4LO indicator lamp is displayed.

## NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING < SYSTEM DESCRIPTION > [TRANSFER: TX15B]

# NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

## NVH Troubleshooting Chart

INFOID:000000008797550

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Use the chart below to help you find the cause of the symptom. The numbers indicate the order of the inspection. If necessary, repair or replace these parts.

Reference page	9		DLN-90			DLN-102		DLN-102	DLN-102	DLN-102	С
		(		high)			(	jed)		<u> </u>	DLN
SUSPECTED F (Possible cause	-	TRANSFER FLUID (Level Iow)	TRANSFER FLUID (Wrong)	TRANSFER FLUID (Level too high)	LIQUID GASKET (Damaged)	O-RING (Worn or damaged)	OIL SEAL (Worn or damaged)	SHIFT FORK (Wom or damaged)	GEAR (Worn or damaged)	BEARING (Worn or damaged)	E F G
	Noise	1	2						3	3	
Symptom	Transfer fluid leakage		3	1	2	2	2				Н
	Hard to shift or will not shift		1	1				2			

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# P1801, P1811 POWER SUPPLY CIRCUIT FOR TRANSFER CONTROL UNIT < DTC/CIRCUIT DIAGNOSIS > [TRANSFER: TX15B]

# **DTC/CIRCUIT DIAGNOSIS**

# P1801, P1811 POWER SUPPLY CIRCUIT FOR TRANSFER CONTROL UNIT

# Description

INFOID:000000008797551

The transfer control unit controls the transfer control device which controls shifts between 4H and 4LO and between 2WD and 4WD. When the vehicle battery is removed, the power supply to the transfer control unit is interrupted, and self-diagnosis memory function is suspended. These DTCs may also set when the power supply voltage for the transfer control unit is abnormally low while driving.

# **DTC Logic**

INFOID:000000008797552

#### DTC DETECTION LOGIC

DTC	CONSULT	Diagnostic item is detected when	Reference
[P1801]	*INITIAL START*	Due to removal of battery which cuts off power supply to transfer control unit, self-diagnosis memory function is sus- pended.	<u>DLN-20</u>
[P1811]	BATTERY VOLTAGE	Power supply voltage for transfer control unit is abnormally low while driving.	

# DTC CONFIRMATION PROCEDURE

## **1.**DTC CONFIRMATION PROCEDURE

- 1. Turn ignition switch ON.
- 2. Perform self-diagnosis.

#### Are DTCs P1801 or P1811 detected?

YES >> Perform diagnosis procedure. Refer to <u>DLN-20, "Diagnosis Procedure"</u>.

NO >> Inspection End.

#### **Diagnosis** Procedure

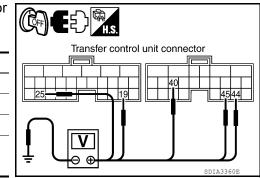
INFOID:000000008797553

Regarding Wiring Diagram information, refer to DLN-63, "Wiring Diagram".

# **1.**CHECK POWER SUPPLY

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Disconnect transfer control unit harness connector.
- Check voltage between transfer control unit harness connector terminals and ground.

Connector	Terminal	Voltage (Approx.)
M150	19 - Ground	Battery voltage
M152 —	25 - Ground	0V
	40 - Ground	Battery voltage
M153	44 - Ground	0)/
	45 - Ground	0V



#### P1801, P1811 POWER SUPPLY CIRCUIT FOR TRANSFER CONTROL UNIT **ITRANSFER: TX15B1**

#### < DTC/CIRCUIT DIAGNOSIS >

4. Turn ignition switch "ON". (Do not start engine.)

Terminal

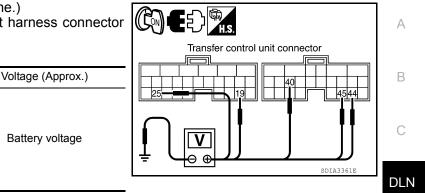
19 - Ground

25 - Ground 40 - Ground

44 - Ground

45 - Ground

5. Check voltage between transfer control unit harness connector terminals and ground.



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#### Is there voltage?

NO

Connector

M152

M153

YES >> GO TO 2.

Check the following. If any items are damaged, repair or replace damaged parts. >>

- 40A fuse (No. J, located in the fuse and fusible link box).
- 10A fuses (No. 18, located in the fuse block (J/B) and Nos. 57 and 58 located in the fuse and relav box).
- Harness for short or open between battery and transfer control unit harness connector M152 terminal 19.
- Harness for short or open between battery and transfer shut off relay 2 harness connector E157 terminal 1 and 3.
- Harness for short or open between battery and transfer shut off relay 1 harness connector E156 terminal 3.
- Harness for short or open between ignition switch and transfer control unit harness connector Н M152 terminal 25.
- Harness for short or open between ignition switch and transfer shut off relay 1 harness connector E156 terminal 1.
- Harness for short or open between transfer shut off relay 2 harness connector E157 terminal 5 and transfer control unit harness connector M153 terminals 44, 45.
- Harness for short or open between transfer shut off relay 1 harness connector E156 terminal 5 and transfer control unit harness connector M153 terminals 44, 45.
- Harness for short or open between transfer shut off relay 2 harness connector E157 terminal 2 and transfer control unit harness connector M153 terminal 40.
- · Harness for open between transfer shut off relay 1 harness connector E156 terminal 2 and ground.
- Battery and ignition switch.
- Transfer shut off relay 1, 2. Refer to DLN-22, "Component Inspection".

#### 2.check ground circuit

- 1. Turn ignition switch "OFF".
- Disconnect transfer control unit harness connector. 2.
- Check continuity between transfer control unit harness connec-3. tor M152 terminals 6 and 18, and M153 terminal 32 and ground.

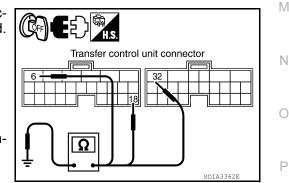
#### Continuity should exist.

Also check harness for short to power.

#### Do you have continuity?

YES >> GO TO 3.

NO >> Repair open circuit or short to power in harness or connectors.



# 3.CHECK TRANSFER CONTROL UNIT

Check transfer control unit input/output signal. Refer to DLN-56, "Reference Value".

Are the inspection results normal?

YES >> GO TO 4.

# P1801, P1811 POWER SUPPLY CIRCUIT FOR TRANSFER CONTROL UNIT

#### < DTC/CIRCUIT DIAGNOSIS >

NO >> Check transfer control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

#### 4.CHECK DTC

Drive vehicle and then perform Self-diagnosis.

Do DTCs P1801 or P1811 display?

YES >> Replace transfer control unit. Refer to DLN-91, "Removal and Installation".

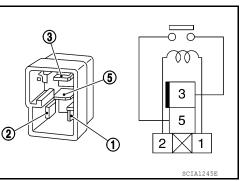
NO >> Inspection End.

#### Component Inspection

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Remove transfer shut off relay 1 and transfer shut off relay 2. Refer to DLN-12, "Component Parts Location".
- Apply 12V direct current between transfer shut off relay termi-3. nals 1 and 2.
- 4. Check continuity between relay terminals 3 and 5.

Condition	Continuity
12V direct current supply between terminals 1 and 2	Yes
OFF	No

5. If inspection results are not normal, replace the transfer shut off relay 1 or 2.



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[TRANSFER: TX15B]

# P1802 – P1804, P1809 TRANSFER CONTROL UNIT

#### < DTC/CIRCUIT DIAGNOSIS >

# P1802 – P1804, P1809 TRANSFER CONTROL UNIT

#### Description

The transfer control unit controls the transfer control device which controls shifts between 4H and 4LO and between 2WD and 4WD. A DTC may set when any of the following occur:

- Malfunction is detected in the memory (RAM) system of transfer control unit.
- Malfunction is detected in the memory (ROM) system of transfer control unit.
- Malfunction is detected in the memory (EEPROM) system of transfer control unit.
- AD converter system of transfer control unit is malfunctioning.

# DTC Logic

INFOID:000000008797556

#### DTC DETECTION LOGIC

DTC	CONSULT	Diagnostic item is detected when	Reference	E
[P1802]	CONTROL UNIT 1	Malfunction is detected in the memory (RAM) system of transfer control unit.		E
[P1803]	CONTROL UNIT 2	Malfunction is detected in the memory (ROM) system of transfer control unit.		Г
[P1804]	CONTROL UNIT 3	Malfunction is detected in the memory (EEPROM) system of transfer control unit.	<u>DLN-23</u>	G
[P1809]	CONTROL UNIT 4	AD converter system of transfer control unit is malfunctioning.		Н

#### DTC CONFIRMATION PROCEDURE

I.DTC CONFIRMATION PROCEDURE	
<ol> <li>Turn ignition switch ON.</li> <li>Perform self-diagnosis.</li> </ol>	
Are DTCs P1802 - P1804 or P1809 detected?	J
<ul> <li>YES &gt;&gt; Perform diagnosis procedure. Refer to <u>DLN-23. "Diagnosis Procedure"</u>.</li> <li>NO &gt;&gt; Inspection End.</li> </ul>	K
Diagnosis Procedure	P
1.INSPECTION START	L
Do you have CONSULT?	
YES or NO	
YES >> GO TO 2. NO >> GO TO 3.	N
2.PERFORM SELF-DIAGNOSIS (WITH CONSULT)	Ν
<ol> <li>Turn ignition switch "ON".</li> <li>Select "SELF-DIAG RESULTS" mode for "ALL MODE AWD/4WD" with CONSULT.</li> <li>Touch "ERASE".</li> </ol>	1.
4. Turn ignition switch "OFF" and wait at least 10 seconds.	С
5. Perform the self-diagnosis again.	
Is the "CONTROL UNIT 1 [P1802]", "CONTROL UNIT 2 [P1803]", "CONTROL UNIT 3 [P1804]" or CONTROL UNIT 4 [P1809]" displayed?	P
YES >> Replace transfer control unit. Refer to <u>DLN-91, "Removal and Installation"</u> . NO >> Inspection End.	
3. PERFORM SELF-DIAGNOSIS (WITHOUT CONSULT)	
1. Perform the self-diagnosis and then erase self-diagnostic results. Refer to <u>DLN-16</u> , " <u>CONSULT Function</u> ( <u>ALL MODE AWD/4WD</u> )".	

2. Perform the self-diagnosis again.

# **DLN-23**

[TRANSFER: TX15B]

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P1802 – P1804, P1809 TRANSFER CONTROL UNIT

< DTC/CIRCUIT DIAGNOSIS >

Do the self-diagnostic results indicate AD converter?

- YES >> Replace transfer control unit. Refer to <u>DLN-91, "Removal and Installation"</u>.
- NO >> Inspection End.

# P1807 VEHICLE SPEED SENSOR (A/T)

#### Description

The transmission control module (TCM) transmits the output shaft revolution signal via CAN communication to Transfer control unit. DTC P1807 will set when a malfunction is detected in the output shaft revolution signal or an improper signal is input while driving.

# **DTC Logic**

#### DTC DETECTION LOGIC

DLN DTC CONSULT Reference Diagnostic item is detected when... · Malfunction is detected in output shaft revolution signalthat is output from Е [P1807] VHCL SPEED SEN-AT **DLN-25** TCM through CAN communication. Improper signal is input while driving. DTC CONFIRMATION PROCEDURE F 1.DTC CONFIRMATION PROCEDURE 1. Turn ignition switch ON. 2. Perform self-diagnosis. Is DTC P1807 detected? >> Perform diagnosis procedure. Refer to DLN-25, "Diagnosis Procedure". YES Н >> Inspection End. NO Diagnosis Procedure INFOID:00000008797560 1. CHECK DTC WITH TCM Perform self-diagnosis with TCM. Refer to TM-102, "CONSULT Function (TRANSMISSION)" Is any malfunction detected by self-diagnosis? YES >> Check the malfunctioning system. NO >> GO TO 2. K 2.CHECK TRANSFER CONTROL UNIT Check transfer control unit input/output signal. Refer to DLN-56, "Reference Value". Are the inspection results normal? YES >> GO TO 3. NO >> Check transfer control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts. Μ 3.CHECK DTC Drive vehicle and then perform Self-diagnosis. Ν Is DTC P1807 displayed? YES >> Perform self-diagnosis with TCM again. NO >> Inspection End. Ρ

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# P1808 VEHICLE SPEED SENSOR (ABS)

#### Description

The ABS actuator and electric unit (control unit) transmits a vehicle speed signal via CAN communication to the transfer control unit. DTC P1808 sets when a malfunction is detected in the vehicle speed signal that is output from the ABS actuator and electric unit (control unit) or an improper signal is input while driving.

# DTC Logic

DTC DETECTION LOGIC

DTC	CONSULT	Diagnostic item is detected when	Reference
[P1808]	VHCL SPEED SEN-ABS	<ul> <li>Malfunction is detected in vehicle speed signal that is output from ABS actuator and electric unit (control unit) through CAN communication.</li> <li>Improper signal is input while driving.</li> </ul>	<u>DLN-26</u>

#### DTC CONFIRMATION PROCEDURE

# **1.**DTC CONFIRMATION PROCEDURE

1. Turn ignition switch ON.

2. Perform self-diagnosis.

#### Is DTC P1808 displayed?

YES >> Perform diagnosis procedure. Refer to <u>DLN-26. "Diagnosis Procedure"</u>.

NO >> Inspection End.

#### Diagnosis Procedure

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# 1. CHECK DTC WITH ABS ACTUATOR AND ELECTRIC UNIT (CONTROL UNIT)

Perform self-diagnosis with ABS actuator and electric unit (control unit) for specific BRC system type.

#### Is any malfunction detected by self-diagnosis?

YES >> Check the malfunctioning system.

NO >> GO TO 2.

# 2. CHECK TRANSFER CONTROL UNIT

Check transfer control unit input/output signal. Refer to <u>DLN-56, "Reference Value"</u>.

#### Are the inspection results normal?

YES >> GO TO 3.

NO >> Check transfer control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

# **3.**CHECK DTC

Drive vehicle and then perform Self-diagnosis.

#### Is DTC P1808 displayed?

- YES >> Perform self-diagnosis with ABS actuator and electric unit (control unit) for specific BRC system type.
- NO >> Inspection End.

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# P1810 4 LO SWITCH

#### Description

The 4LO switch detects that the transfer case is in 4LO range. DTC P1810 will set when an improper signal В from the 4LO switch is input due to an open or short circuit.

#### DTC Logic

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#### DTC DETECTION LOGIC

DTC	CONSULT	Diagnostic item is detected when	Reference	
[P1810]	4L POSI SW TF	Improper signal from 4LO switch is input due to open or short circuit.	<u>DLN-27</u>	
TC CONFII	RMATION PROCEDU	IRE		•
.DTC CONI	FIRMATION PROCEDU	IRE		
	ion switch ON.			-
<ol> <li>Perform s s DTC P1810</li> </ol>	self-diagnosis.			
		dure. Refer to <u>DLN-27, "Diagnosis Pro</u>	cedure".	
	spection End.			
Diagnosis I	Procedure		INFOID:00000008797566	5
Regarding Wi	ring Diagram informatio	n, refer to DLN-63, "Wiring Diagram".		
<b>1.</b> CHECK 4L	O POSITION SWITCH	SIGNAL		
				-
With CONSU 1. Start engine				

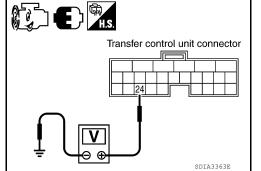
- Start engine.
- Select "DATA MONITOR" mode for "ALL MODE AWD/4WD" with CONSULT. 2.
- 3. Read out the value of "4L POSI SW".

Condition	Display value	
Vehicle stopped	4WD shift switch: 4LO	ON
<ul> <li>Engine running</li> <li>A/T selector lever "N" position</li> <li>Brake pedal depressed</li> </ul>	Except the above	OFF

# Without CONSULT 1. Start engine.

- Start engine.
- 2. Check voltage between transfer control unit harness connector terminal and ground.

Connector	Terminal	Condition		Voltage (Approx.)
		Vehicle stopped	4WD shift switch: 4LO	0V
M152	24 - Ground	<ul> <li>Engine running</li> <li>A/T selector lever "N" position</li> <li>Brake pedal de- pressed</li> </ul>	Except the above	Battery voltage



Are the inspection results normal?

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YES >> GO TO 5. NO >> GO TO 2.

2. CHECK HARNESS BETWEEN TRANSFER CONTROL UNIT AND 4LO SWITCH

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Disconnect transfer control unit harness connector and the 4LO switch harness connector.
- Check continuity between transfer control unit harness connector tor M152 terminal 24 and 4LO switch harness connector F60 terminal 13.

#### Continuity should exist.

Also check harness for short to ground and short to power.

#### Is there continuity?

YES >> GO TO 3.

NO >> Repair or replace damaged parts.

# 3. CHECK GROUND CIRCUIT

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Disconnect 4LO switch harness connector.
- Check continuity between 4LO switch harness connector F60 terminal 12 and ground.

#### Continuity should exist.

Also check harness for short to power.

#### Is there continuity?

- YES >> GO TO 4.
- NO >> Repair open circuit or short to power in harness or connectors.



- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Disconnect 4LO switch harness connector.
- 3. Remove 4LO switch. Refer to DLN-12, "Component Parts Location".
- Push and release 4LO switch and check continuity between 4LO switch terminals 12 and 13.

Terminal	Condition	Continuity
12 - 13	Push 4LO switch	Yes
12 - 15	Release 4LO switch	No

Are the inspection results normal?

YES >> GO TO 5.

NO >> Replace 4LO switch.

#### **5.**CHECK TRANSFER CONTROL UNIT

Check transfer control unit input/output signal. Refer to <u>DLN-56, "Reference Value"</u>.

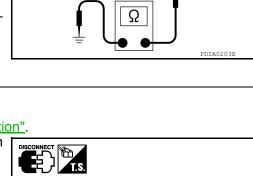
Are the inspection results normal?

YES >> GO TO 6.

NO >> Check transfer control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

# 6.CHECK DTC

Drive the vehicle and then perform self-diagnosis. <u>Is DTC P1810 displayed?</u>

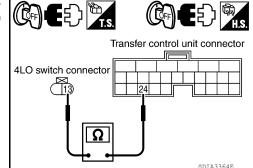


4LO switch connector

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4LO switch connector

(12)



PDTA0204F

# **P1810 4 LO SWITCH**

#### < DTC/CIRCUIT DIAGNOSIS >

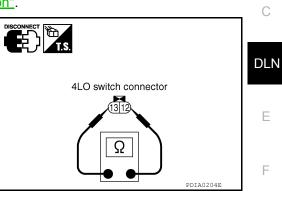
- YES >> Replace transfer control unit. Refer to DLN-91, "Removal and Installation".
- NO >> Inspection End.

# **Component Inspection**

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Disconnect 4LO switch harness connector.
- Remove 4LO switch. Refer to <u>DLN-12, "Component Parts Location"</u>.
- 4. Push and release 4LO switch and check continuity between 4LO switch terminals 12 and 13.

Terminal	Condition	Continuity
12 - 13	Push 4LO switch	Yes
12 - 15	Release 4LO switch	No

5. If the inspection results are not normal replace the 4LO switch.



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INFOID:000000008797567

# P1813 4WD SHIFT SWITCH

# Description

INFOID:00000008797568

[TRANSFER: TX15B]

The 4WD shift switch allows the driver to select 2WD or 4WD and 4H or 4LO. DTC P1813 will set if more than two switch inputs are simultaneously detected by the transfer control unit due to a short circuit in the 4WD shift switch.

#### DTC Logic

INFOID:000000008797569

#### DTC DETECTION LOGIC

DTC	CONSULT	Diagnostic item is detected when	Reference
[P1813]	4WD MODE SW	More than two switch inputs are simulta- neously detected due to short circuit of 4WD shift switch.	<u>DLN-30</u>

#### DTC CONFIRMATION PROCEDURE

# **1**.DTC CONFIRMATION PROCEDURE

1. Turn ignition switch ON.

Perform self-diagnosis. 2.

#### Is DTC P1813 displayed?

YES >> Perform diagnosis procedure. Refer to <u>DLN-30, "Diagnosis Procedure"</u>.

NO >> Inspection End.

## Diagnosis Procedure

Regarding Wiring Diagram information, refer to DLN-63, "Wiring Diagram".

# CHECK 4WD SHIFT SWITCH SIGNAL

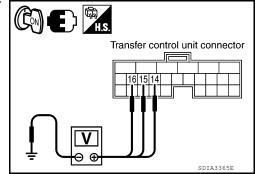
# () With CONSULT 1. Turn ignition

- Turn ignition switch "ON".
- 2. Select "DATA MONITOR" mode for "ALL MODE AWD/4WD" with CONSULT.
- 3. Read out ON/OFF switching action of the "2WD SWITCH", "4H SWITCH", "4L SWITCH" with operating 4WD shift switch.

# Without CONSULT 1. Turn ignition sw

- Turn ignition switch "ON".
- 2. Check voltage between transfer control unit harness connector terminals and ground.

Connector	Terminal	Condition	Voltage (Ap- prox.)
	14 - Ground	4WD shift switch: 2WD	Battery voltage
	14 - Giouna	4WD shift switch: 4H and 4LO	0V
M152	15 - Ground	4WD shift switch: 4H	Battery voltage
WI152	15 - Glound	4WD shift switch: 2WD and 4LO	0V
	16 - Ground	4WD shift switch: 4LO	Battery voltage
	io - Giouna	4WD shift switch: 2WD and 4H	0V

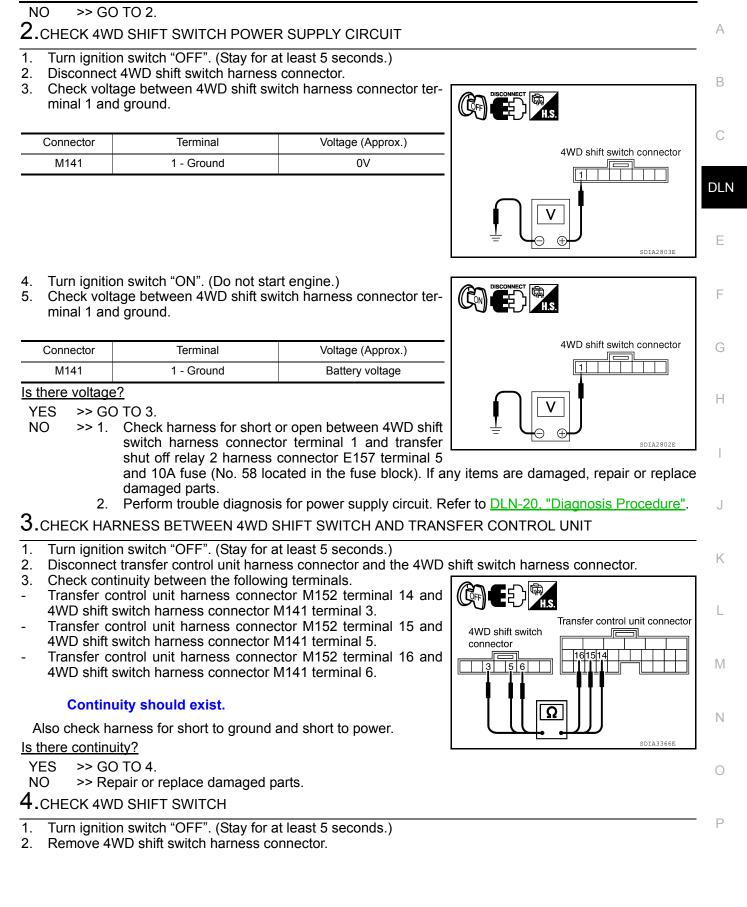


#### Are the inspection results normal?

YES >> GO TO 5. INFOID:000000008797570

# P1813 4WD SHIFT SWITCH

< DTC/CIRCUIT DIAGNOSIS >



# P1813 4WD SHIFT SWITCH

#### < DTC/CIRCUIT DIAGNOSIS >

3. Operate 4WD shift switch and check continuity between 4WD shift switch terminals.

Terminal	Condition	Continuity
1 - 3	4WD shift switch: 2WD	Yes
1-5	4WD shift switch: 4H and 4LO	No
1 - 5	4WD shift switch: 4H	Yes
	4WD shift switch: 2WD and 4LO	No
1 - 6	4WD shift switch: 4LO	Yes
	4WD shift switch: 2WD and 4H	No

Are the inspection results normal?

YES >> GO TO 5.

NO >> Replace 4WD shift switch.

**5.**CHECK TRANSFER CONTROL UNIT

#### Check transfer control unit input/output signal. Refer to DLN-56, "Reference Value".

Are the inspection results normal?

- YES >> GO TO 6.
- NO >> Check transfer control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

# 6.CHECK DTC

Drive the vehicle and then perform self-diagnosis.

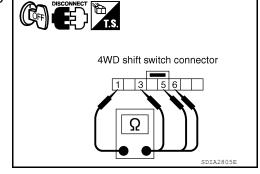
Is DTC P1813 displayed?

- YES >> Replace transfer control unit. Refer to <u>DLN-91, "Removal and Installation"</u>.
- NO >> Inspection End.

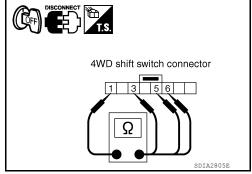
#### Component Inspection

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Remove 4WD shift switch harness connector.
- Operate 4WD shift switch and check continuity between 4WD shift switch terminals.

Terminal	Condition	Continuity
1 - 3	4WD shift switch: 2WD	Yes
1-5	4WD shift switch: 4H and 4LO	No
1 - 5	4WD shift switch: 4H	Yes
	4WD shift switch: 2WD and 4LO	No
1 - 6	4WD shift switch: 4LO	Yes
1-0	4WD shift switch: 2WD and 4H	No



4. If the inspection results are abnormal replace the 4WD shift switch.



[TRANSFER: TX15B]

#### INFOID:000000008797571

# P1814 WAIT DETECTION SWITCH

#### Description

The wait detection switch detects if the transfer case is in 4WD. DTC P1814 will set if an improper signal from В the wait detection switch is input due to open or short circuit.

## **DTC Logic**

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#### DTC DETECTION LOGIC

DTC	CONSULT	Diagnostic item is detected when	Reference	DLN
[P1814]	4WD DETECT SWITCH	Improper signal from wait detection switch is input due to open or short cir- cuit.	<u>DLN-33</u>	E
TC CONFIR	MATION PROCEDUR	Ξ		
.DTC CONF	IRMATION PROCEDURE	E		F
	on switch ON. elf-diagnosis.			
s DTC P1814 detected?				G
	erform diagnosis procedur spection End.	e. Refer to <u>DLN-33, "Diagnosis Pro</u>	ocedure".	
Diagnosis F	•		INFOID:00000008797574	Н
U				
Regarding Wir	ing Diagram information	refer to <u>DLN-63, "Wiring Diagram"</u> .		
togalang thi	ing Blagram mornation,	iolor to <u>Berroot, Thing Blagram</u> .		
<b>1</b> .CHECK WA	IT DETECTION SWITCH	ISIGNAL		J
With CONSUI . Start engir				K
•				

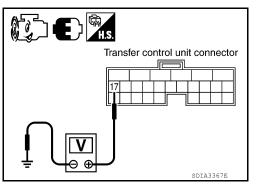
- Select "DATA MONITOR" mode for "ALL MODE AWD/4WD" with CONSULT. 2.
- 3. Read out the value of "WAIT DETCT SW".

Cond	Display value	
Vehicle stopped	4WD shift switch: 4H and 4LO	ON
<ul> <li>Engine running</li> <li>A/T selector lever "N" position</li> <li>Brake pedal depressed</li> </ul>	4WD shift switch: 2WD	OFF

# Without CONSULT 1. Start engine.

- Start engine.
- 2. Check voltage between transfer control unit harness connector terminal and ground.

Connector	Terminal	Condition		Voltage (Approx.)
		<ul><li>Vehicle stopped</li><li>Engine running</li></ul>	4WD shift switch : 4H and 4LO	0V
M152	52 17 - Ground • A/T selector lever "N" position • Brake pedal de- pressed	4WD shift switch: 2WD	Battery voltage	



INFOID:000000008797572

[TRANSFER: TX15B]

# **P1814 WAIT DETECTION SWITCH**

< DTC/CIRCUIT DIAGNOSIS >

YES >> GO TO 5. NO >> GO TO 2.

2. CHECK HARNESS BETWEEN TRANSFER CONTROL UNIT AND WAIT DETECTION SWITCH

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- Disconnect transfer control unit harness connector and the wait detection switch harness connector. 2.
- Check continuity between transfer control unit harness connec-3. tor M152 terminal 17 and wait detection switch harness connector F59 terminal 10. Transfer control unit connector

#### Continuity should exist.

Also check harness for short to ground and short to power.

#### Is there continuity?

YES >> GO TO 3.

NO >> Repair or replace damaged parts.

# 3. CHECK GROUND CIRCUIT

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- Disconnect wait detection switch harness connector. 2.
- Check continuity between wait detection switch harness con-3. nector F59 terminal 11 and ground.

#### Continuity should exist.

Also check harness for short to power.

#### Is there continuity?

- YES >> GO TO 4.
- >> Repair open circuit or short to power in harness or con-NO nectors.

## **4**.CHECK WAIT DETECTION SWITCH

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Disconnect wait detection switch harness connector.
- 3. Remove wait detection switch. Refer to DLN-12, "Component Parts Location"
- Push and release wait detection switch and check continuity 4. between wait detection switch terminals 10 and 11.

Terminal	Condition	Continuity
10 - 11	Push wait detection switch	Yes
	Release wait detection switch	No

Are the inspection results normal?

YES >> GO TO 5.

NO >> Replace wait detection switch.

#### ${f b}.$ CHECK TRANSFER CONTROL UNIT

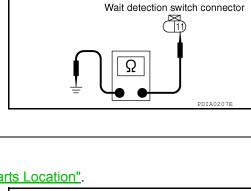
Check transfer control unit input/output signal. Refer to DLN-56, "Reference Value".

Are the inspection results normal?

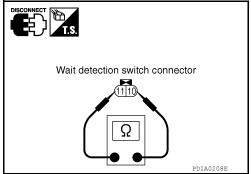
YES >> GO TO 6.

- NO >> Check transfer control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.
- CHECK DTC

Drive the vehicle and then perform self-diagnosis. Is DTC P1814 displayed?



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Wait detection switch

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connector

# P1814 WAIT DETECTION SWITCH

#### < DTC/CIRCUIT DIAGNOSIS >

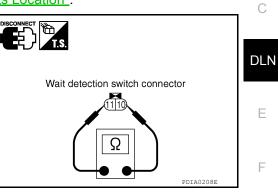
- YES >> Replace transfer control unit. Refer to <u>DLN-91, "Removal and Installation"</u>.
- NO >> Inspection End.

# **Component Inspection**

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Disconnect wait detection switch harness connector.
- 3. Remove wait detection switch. Refer to <u>DLN-12</u>, "Component Parts Location".
- 4. Push and release wait detection switch and check continuity between wait detection switch terminals 10 and 11.

Terminal	Condition	Continuity
10 - 11	Push wait detection switch	Yes
	Release wait detection switch	No

5. If the inspection results are abnormal replace the wait detection switch.





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[TRANSFER: TX15B]

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# P1816 PNP SWITCH (A/T)

#### Description

INFOID:000000008797576

The transmission range switch transmits the A/T position indicator signal (transmission range switch signal) via CAN communication to the transfer control unit. DTC P1816 will set when the transmission range switch signal is malfunctioning or there is a communication error.

## DTC Logic

INFOID:000000008797577

#### DTC DETECTION LOGIC

DTC	CONSULT	Diagnostic item is detected when	Reference
[P1816]	PNP SW/CIRC	When transmission range switch signal is malfunction or communication error between the control units.	<u>DLN-36</u>

#### DTC CONFIRMATION PROCEDURE

## **1.**DTC CONFIRMATION PROCEDURE

1. Turn ignition switch ON.

2. Perform self-diagnosis.

#### Is DTC P1816 displayed?

YES >> Perform diagnosis procedure. Refer to <u>DLN-36. "Diagnosis Procedure"</u>.

NO >> Inspection End.

# Diagnosis Procedure

INFOID:000000008797578

# **1**.CHECK DTC WITH TCM

Perform self-diagnosis with TCM. Refer to TM-102, "CONSULT Function (TRANSMISSION)".

Is any malfunction detected by self-diagnosis?

YES >> Check the malfunctioning system.

NO >> GO TO 2.

2. CHECK TRANSFER CONTROL UNIT

Check transfer control unit input/output signal. Refer to DLN-56. "Reference Value".

Is the inspection result normal?

YES >> GO TO 3.

NO >> Check transfer control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

3.CHECK DTC

Drive the vehicle and then perform self-diagnosis.

#### Is DTC P1816 displayed?

- YES >> Perform self-diagnosis with TCM again.
- NO >> Inspection End.

# P1816 PNP SWITCH (M/T)

### < DTC/CIRCUIT DIAGNOSIS >

# P1816 PNP SWITCH (M/T)

# Description

The M/T PNP switch signals neutral position to the transfer control unit. DTC P1816 will set when the M/T PNP switch signal is malfunctioning.

### DTC Logic

INFOID:000000008797580

INFOID:000000008797579

### DTC DETECTION LOGIC

DTC	CONSULT	Diagnostic item is detected when	Reference	DLN
[P1816]	PNP SW/CIRC	When M/T PNP switch signal is malfunc- tion.	<u>DLN-37</u>	
DTC CONFIR	MATION PROCEDURE			E
1.DTC CONF	RMATION PROCEDURE			
	n switch ON. If-diagnosis.			F
		e. Refer to <u>DLN-37, "Diagnosis Pro</u>	cedure".	G
Diagnosis P	rocedure		INFOID:00000008797581	Н

Regarding Wiring Diagram information, refer to <u>DLN-63, "Wiring Diagram"</u>.

# 1.CHECK PARK/NEUTRAL POSITION SWITCH SIGNAL

- 1. Turn ignition switch ON. 2. Check voltage between transfer control unit harness connector M152 terminal 33 and ground. ( Con Κ Transfer control unit connector Voltage Terminal Condition Connector (Approx.) L M/T shift lever neutral 0V position 33 -M152 Ignition switch: ON Ground Battery Except the above V Μ voltage Θ ⊕-Is the inspection result normal? WDIA0245E YES >> GO TO 5. Ν NO >> GO TO 2. 2.CHECK HARNESS BETWEEN TRANSFER CONTROL UNIT AND PARK/NEUTRAL POSITION SWITCH
- 1. Turn ignition switch OFF. (Stay for at least 5 seconds.)
- Disconnect transfer control unit harness connector and the park/neutral position switch harness connector.

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[TRANSFER: TX15B]

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# P1816 PNP SWITCH (M/T)

### < DTC/CIRCUIT DIAGNOSIS >

3. Check continuity between transfer control unit harness connector M152 terminal 33 and park/neutral position switch harness connector F66 terminal 1.

### Continuity should exist.

Also check harness for short to ground and short to power.

Is the inspection result normal?

YES >> GO TO 3.

NO >> Repair or replace damaged parts.

# 3. CHECK GROUND CIRCUIT

- 1. Turn ignition switch OFF. (Stay for at least 5 seconds.)
- 2. Disconnect park/neutral position switch harness connector.
- 3. Check continuity between park/neutral position switch harness connector F66 terminal 2 and ground.

### Continuity should exist.

Also check harness for short to power.

Is the inspection result normal?

- YES >> GO TO 4.
- NO >> Repair open circuit or short to power in harness or connectors.

### **4.**CHECK PARK/NEUTRAL POSITION SWITCH

- 1. Turn ignition switch OFF. (Stay for at least 5 seconds.)
- Remove park/neutral position switch. Refer to <u>DLN-12</u>, "Component Parts Location".
- 3. Push and release park/neutral position switch and check continuity between park/neutral position switch terminals 1 and 2.

Terminal	Condition	Continuity
	Push park/neutral position switch	Yes
1 - 2	Release park/neutral position switch	No

### Is the inspection result normal?

- YES >> GO TO 5.
- NO >> Replace park/neutral position switch. Refer to <u>DLN-12.</u> <u>"Component Parts Location"</u>.

# 5. CHECK TRANSFER CONTROL UNIT

Check transfer control unit input/output signal. Refer to DLN-56, "Reference Value".

### Is the inspection result normal?

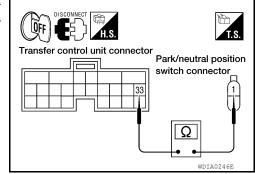
YES >> Inspection End.

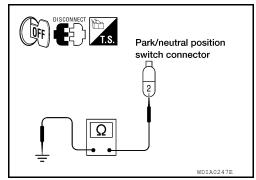
NO >> Check transfer control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

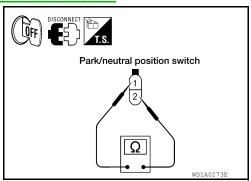
### **Component Inspection**

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Disconnect neutral position switch harness connector.
- 3. Remove neutral position switch. Refer to <u>DLN-12</u>, "Component Parts Location".

# [TRANSFER: TX15B]







INFOID:000000008797582

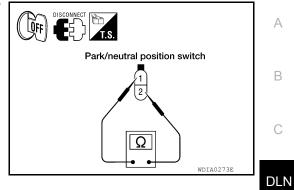
# P1816 PNP SWITCH (M/T)

### < DTC/CIRCUIT DIAGNOSIS >

4. Push and release neutral position switch and check continuity between neutral position switch terminals 1 and 2.

Terminal Condition		Continuity
1-2	Push neutral position switch	Yes
1 - 2	Release neutral position switch	No

5. If NG, replace the neutral position switch.



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### < DTC/CIRCUIT DIAGNOSIS >

# P1817 ACTUATOR MOTOR

### Description

The actuator motor receives signals from the transfer control unit and controls shift rods which shift the transfer case. DTC P1817 will set when any of the following occur:

- Motor does not operate properly due to open or short circuit in actuator motor.
- Malfunction is detected in the actuator motor. (When 4WD shift switch is operated and actuator motor does not operate)
- Malfunction is detected in transfer shift high relay or transfer shift low relay.

### DTC Logic

INFOID:000000008797584

INFOID:000000008797583

### DTC DETECTION LOGIC

DTC	CONSULT	Diagnostic item is detected when	Reference
[P1817]	SHIFT ACTUATOR	<ul> <li>Motor does not operate properly due to open or short circuit in actuator mo- tor.</li> <li>Malfunction is detected in the actuator motor. (When 4WD shift switch is op- erated and actuator motor is not oper- ated)</li> <li>Malfunction is detected in transfer shift high relay or transfer shift low relay.</li> </ul>	<u>DLN-40</u>

### DTC CONFIRMATION PROCEDURE

### **1**.DTC CONFIRMATION PROCEDURE

- 1. Turn ignition switch ON.
- Perform self-diagnosis. 2.

### Is DTC P1817 detected?

- YES >> Perform diagnosis procedure. Refer to DLN-40, "Diagnosis Procedure".
- >> Inspection End. NO

### **Diagnosis** Procedure

INFOID:00000008797585

Regarding Wiring Diagram information, refer to DLN-63, "Wiring Diagram".

# 1.CHECK ACTUATOR MOTOR SIGNAL

# With CONSULT 1. Start engine.

- Start engine.
- 2. Select "DATA MONITOR" mode for "ALL MODE AWD/4WD" with CONSULT.
- Read out the value of "SHIFT ACT1", "SHIFT AC MON1", "SHIFT ACT2", "SHIFT AC MON2". 3

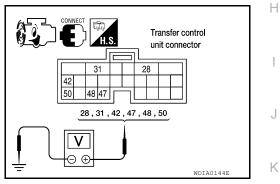
### < DTC/CIRCUIT DIAGNOSIS >

Monitored item		Condition	Display value
SHIFT ACT1		4WD shift switch: 2WD to 4H or 4H to 4LO or 2WD to 4LO	ON
		Except the above	OFF
SHIFT AC MON1	<ul> <li>Vehicle stopped</li> <li>Engine run-</li> </ul>	4WD shift switch: 2WD to 4H or 4H to 4LO or 2WD to 4LO	ON
	ning • A/T selector	Except the above	OFF
SHIFT ACT2	<ul><li>lever "N" po- sition</li><li>Brake pedal</li></ul>	4WD shift switch: 4LO to 4H or 4H to 2WD or 4LO to 2WD	ON
	depressed	Except the above	OFF
SHIFT AC MON2		4WD shift switch: 4LO to 4H or 4H to 2WD or 4LO to 2WD	ON
		Except the above	OFF

# Without CONSULT 1. Start engine.

- 2. Depress brake pedal and stop vehicle.
- 3. Set A/T selector lever to "N" position.
- 4. Check voltage between transfer control unit harness connector terminal and ground.

Connector	Terminal		Condition	Voltage (Approx.)
	28 - Ground	When 4WD shift switch is operated (While actuator motor is operating.)		Battery voltage → 0V
		When 4WD shif	When 4WD shift switch is not operated	
	31 - Ground	Always		0V
M153		<ul><li>Vehicle stopped</li><li>Engine run-</li></ul>	4WD shift switch: 2WD to 4H or 4H to 4LO or 2WD to 4LO	0V
	42 - Ground • A/T selector lever "N" po- sition • Brake pedal depressed	Except the above	Battery voltage	
M153	47 - Ground		4WD shift switch: 2WD to 4H or 4H to 4LO or 2WD to 4LO	Battery voltage → 0V
	Vehicle	<ul> <li>Vehicle stopped</li> </ul>	Except the above	0V
	48 - Ground 50 - Ground 50 - Ground	<ul> <li>Engine run- ning</li> </ul>	4WD shift switch: 4LO to 4H or 4H to 2WD or 4LO to 2WD	Battery voltage → 0V
			Except the above	0V
		4WD shift switch: 4LO to 4H or 4H to 2WD or 4LO to 2WD	0V	
		Except the above	Battery voltage	



### Revision: January 2013



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### < DTC/CIRCUIT DIAGNOSIS >

Are the inspection results normal?

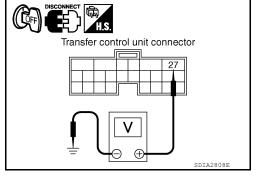
YES >> GO TO 9.

NO >> GO TO 2.

**2.**CHECK ACTUATOR MOTOR POWER SUPPLY CIRCUIT

- Turn ignition switch "OFF". (Stay for at least 5 seconds.) Disconnect transfer control unit harness connector. 1.
- 2.
- 3. Check voltage between transfer control unit harness connector terminal 27 and ground.

Connector	Terminal	Voltage (Approx.)
M153	27 - Ground	0V



- Turn ignition switch "ON". 4.
- Check voltage between transfer control unit harness connector 5. terminal 27 and ground.

Connector	Terminal	Voltage (Approx.)
M153	27 - Ground	Battery voltage

Are the inspection results normal?

YES >> GO TO 3.

NO >> 1. Check harness for short or open between transfer control unit harness connector M153 terminal 27 and transfer shut off relay 2 harness connector

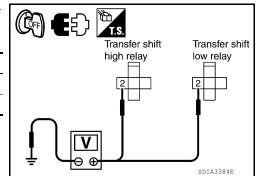
E157 terminal 5 and 10A fuse (No. 57, located in the fuse and relay block). If any items are damaged, repair or replace damaged parts.

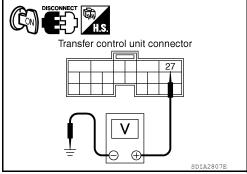
Perform trouble diagnosis for power supply circuit. Refer to <u>DLN-20, "Diagnosis Procedure"</u>.

**3.**CHECK TRANSFER RELAY POWER SUPPLY CIRCUIT

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- Remove transfer shift high relay and transfer shift low relay. Refer to DLN-12, "Component Parts Loca-2. tion".
- 3. Check voltage between transfer shift high and low relay connector terminals and ground.

Connector	Terminal	Voltage (Approx.)
E46	2 - Ground	0V
E47	2 - Ground	0V





### < DTC/CIRCUIT DIAGNOSIS >

- 4. Turn ignition switch "ON". (Do not start engine.)
- Check voltage between transfer shift high and low relay connector terminals and ground.

Connector	Terminal	Voltage (Approx.)
E46	2 - Ground	Battery voltage
E47	2 - Ground	Battery voltage

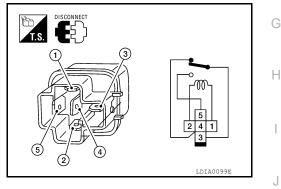
Are the inspection results normal?

- YES >> GO TO 4.
- NO >> Check the following. If any items are damaged, repair or replace damaged parts.
  - Harness for short or open between transfer control unit harness connector terminal 27 and transfer shift high relay harness connector E46 terminal 2.
  - Harness for short or open between transfer control unit harness connector terminal 27 and E transfer shift low relay harness connector terminal E47 terminal 2.

### **4.**CHECK TRANSFER RELAY

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Remove transfer shift high relay and transfer shift low relay.
- 3. Apply 12V direct current between transfer shift high and low relay terminals 1 and 2.
- 4. Check continuity between relay terminals 3 and 4, 3 and 5.

Terminal	Condition Conti	
3 - 4	12V direct current supply between terminals 1 and 2	No
3 - 4	OFF	Yes
3 - 5	12V direct current supply between terminals 1 and 2	Yes
5 - 5	OFF	No



### Are the inspection results normal?

- YES >> GO TO 5.
- NO >> Replace the transfer shift high or low relay.

 $\mathbf{5.}$  CHECK (1): HARNESS BETWEEN TRANSFER CONTROL UNIT AND TRANSFER SHIFT RELAY

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Disconnect transfer control unit harness connector.
- 3. Remove transfer shift high relay and transfer shift low relay.
- 4. Check continuity between the following terminals.
- Transfer control unit harness connector M153 terminal 42 and transfer shift high relay harness connector E46 terminal 1.
- Transfer control unit harness connector M153 terminal 50 and transfer shift low relay harness connector E47 terminal 1.

### Continuity should exist.

Also check harness for short to ground and short to power. <u>Is there continuity?</u>

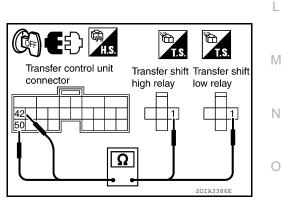
YES >> GO TO 6.

NO >> Repair or replace damaged parts.

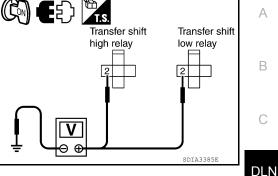
 $\mathbf{6}$ .CHECK (2): HARNESS BETWEEN TRANSFER CONTROL UNIT AND TRANSFER SHIFT RELAY

**DLN-43** 

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Disconnect transfer control unit harness connector.
- 3. Remove transfer shift high relay and transfer shift low relay.



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### < DTC/CIRCUIT DIAGNOSIS >

- 4. Check continuity between the following terminals.
- Transfer control unit harness connector M153 terminal 28 and transfer shift high relay harness connector E46 terminal 5.
- Transfer control unit harness connector M153 terminal 28 and transfer shift low relay harness connector E47 terminal 5.
- Transfer control unit harness connector M153 terminal 31 and transfer shift high relay harness connector E46 terminal 4.
- Transfer control unit harness connector M153 terminal 31 and transfer shift low relay harness connector E47 terminal 4.

### Continuity should exist.

Also check harness for short to ground and short to power.

### Is there continuity?

YES >> GO TO 7.

NO >> Repair or replace damaged parts.

7. CHECK ACTUATOR MOTOR OPERATION CIRCUIT

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- Disconnect transfer control unit harness connector and the transfer control device (actuator motor) harness connector.
- 3. Check continuity between the following terminals.
- Transfer control unit harness connector M153 terminal 47 and transfer control device (actuator motor) harness connector F58 terminal 23.
- Transfer control unit harness connector M153 terminal 48 and transfer control device (actuator motor) harness connector F58 terminal 24.
- Transfer control device (actuator motor) harness connector F58 terminal 24 and transfer shift high relay harness connector E46 terminal 3.
- Transfer control device (actuator motor) harness connector F58 terminal 23 and transfer shift low relay harness connector E47 terminal 3.

### Continuity should exist.

Also check harness for short to ground and short to power. <u>Is there continuity?</u>

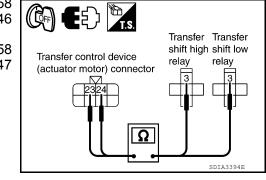
YES >> GO TO 8.

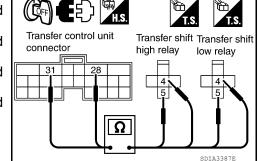
NO >> Repair or replace damaged parts.

8. CHECK ACTUATOR MOTOR

1. Remove transfer control device. Refer to DLN-96, "Removal and Installation".

# Transfer control unit connector





# [TRANSFER: TX15B]

### < DTC/CIRCUIT DIAGNOSIS >

Check operation by applying battery voltage to transfer control device (actuator motor) terminals 23 and 24.
 CAUTION:

### Be careful not to overheat the harness.

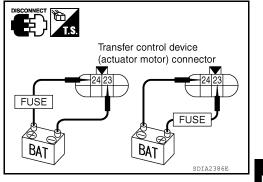
Terminal	Actuator motor
24 (Battery voltage) - 23 (Ground)	Clockwise rotate
23 (Battery voltage) - 24 (Ground)	Counterclockwise rotate

Does actuator motor rotate?

YES >> GO TO 9.

NO >> Replace transfer control device (actuator motor).

# 9.CHECK TRANSFER CONTROL UNIT



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### Check transfer control unit input/output signal. Refer to DLN-56, "Reference Value".

Are the inspection results normal?

YES >> GO TO 10.

NO >> Check transfer control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

# **10.**CHECK DTC

Perform the self-diagnosis, after driving a vehicle for a while.

### Is DTC P1817 displayed?

- YES >> Replace transfer control unit. Refer to <u>DLN-91, "Removal and Installation"</u>.
- NO >> Inspection End.

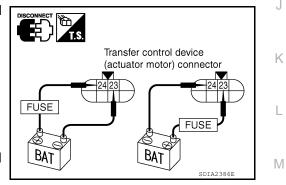
### Component Inspection

### ACTUATOR MOTOR

- 1. Remove transfer control device. Refer to DLN-96, "Removal and Installation".
- Check operation by applying battery voltage to transfer control device (actuator motor) terminals 23 and 24.
   CAUTION:

### Be careful not to overheat the harness.

Terminal	Actuator motor
24 (Battery voltage) - 23 (Ground)	Clockwise rotate
23 (Battery voltage) - 24 (Ground)	Counterclockwise rotate



 If the inspection results are abnormal replace the transfer control device (actuator motor).

### TRANSFER RELAY

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- Remove transfer shift high relay and transfer shift low relay 2. Refer to <u>DLN-12</u>. "Component Parts Location".
- 3. Apply 12V direct current between transfer shift high and low relay terminals 1 and 2.

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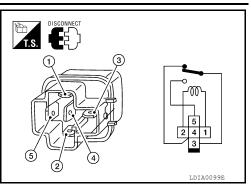
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### < DTC/CIRCUIT DIAGNOSIS >

# [TRANSFER: TX15B]

4. Check continuity between relay terminals 3 and 4, and 3 and 5.

Terminal	Condition	Continuity
3 - 4	12V direct current supply between terminals 1 and 2	No
3 - 4	OFF	Yes
3 - 5	12V direct current supply between terminals 1 and 2	Yes
3-3	OFF	No



5. If the inspection results are abnormal replace the transfer shift high or low relay.

# P1818 ACTUATOR POSITION SWITCH

### < DTC/CIRCUIT DIAGNOSIS >

# P1818 ACTUATOR POSITION SWITCH

### Description

The actuator position switch detects the current actuator motor range. DTC P1818 will set if either of the following occur:

• Improper signal from actuator position switch is input due to open or short circuit.

• Malfunction is detected in actuator position switch.

# DTC Logic

INFOID:000000008797588

INFOID:000000008797587

### DTC DETECTION LOGIC

-	CONSULT	Diagnostic item is detected when	Reference
[P1818]	SHIFT ACT POSI SW	<ul> <li>Improper signal from actuator position switch is input due to open or short cir cuit.</li> <li>Malfunction is detected in actuator po sition switch.</li> </ul>	- <u>DLN-47</u>
DTC CONFIRI	MATION PROCEDURE	E	
1.DTC CONFI	RMATION PROCEDURE	:	
2. Perform sel <u>Is DTC P1818 c</u> YES >> Per	letected?	e. Refer to <u>DLN-47, "Diagnosis Pr</u>	ocedure".
Diagnosis Pi	rocedure		INFOID:00000008797589
	ng Diagram information, i UATOR POSITION SWI	refer to <u>DLN-63, "Wiring Diagram"</u> TCH SIGNAL	
<b>1.</b> CHECK ACT <b>With CONSUL</b> 1. Start engine 2. Depress bra	UATOR POSITION SWI	TCH SIGNAL	
CHECK ACT     With CONSUL     Start engine     Depress bra     Set A/T sele     Select "DAT	UATOR POSITION SWI ake pedal and stop vehic ector lever to "N" positior A MONITOR" mode for	TCH SIGNAL	ISULT.
CHECK ACT     With CONSUL     Start engine     Depress bra     Set A/T sele     Select "DAT	UATOR POSITION SWI ake pedal and stop vehic ector lever to "N" positior A MONITOR" mode for	TCH SIGNAL de. n. "ALL MODE AWD/4WD" with CON	ISULT.
<b>1</b> .CHECK ACT With CONSULT 1. Start engine 2. Depress bra 3. Set A/T sele 4. Select "DAT 5. Read out the	UATOR POSITION SWI ake pedal and stop vehic ector lever to "N" position A MONITOR" mode for be value of "SHIFT POS S	TCH SIGNAL de. a. "ALL MODE AWD/4WD" with CON SW1", "SHIFT POS SW2", "SHIFT Display value	ISULT.

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### Without CONSULT

1. Start engine.

SHIFT POS SW2

SHIFT POS SW3

SHIFT POS SW4

4WD shift switch: 4LO

4WD shift switch: 4LO

4WD shift switch: 2WD

4WD shift switch: 2WD and 4H

4WD shift switch: 2WD and 4H

4WD shift switch: 4H and 4LO

ON

OFF

ON

OFF

ON

OFF

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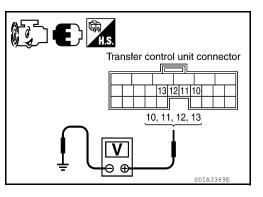
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# P1818 ACTUATOR POSITION SWITCH

### < DTC/CIRCUIT DIAGNOSIS >

- 2. Depress brake pedal and stop vehicle.
- 3. Set A/T selector lever to "N" position.
- 4. Check voltage between transfer control unit harness connector terminal and ground.

Connector	Terminal	Condition	Voltage (Approx.)
	10 - Ground	4WD shift switch: 2WD and 4LO	0V
		4WD shift switch: 4H	Battery voltage
	11 - Ground	4WD shift switch: 4LO	0V
		4WD shift switch: 2WD and 4H	Battery voltage
M152	12 - Ground	4WD shift switch: 2WD and 4H	0V
		4WD shift switch: 4LO	Battery voltage
	13 -	4WD shift switch: 4H and 4LO	0V
		Ground	4WD shift switch: 2WD



Are the inspection results normal?

 $2. {\sf CHECK}$  harness between transfer control unit and actuator position switch

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Disconnect transfer control unit harness connector and the transfer control device (actuator position switch) harness connector.
- 3. Check continuity between the following terminals.
- Transfer control unit harness connector M152 terminal 10 and transfer control device (actuator position switch) harness connector F58 terminal 26.
- Transfer control unit harness connector M152 terminal 11 and transfer control device (actuator position switch) harness connector F58 terminal 20.
- Transfer control unit harness connector M152 terminal 12 and transfer control device (actuator position switch) harness connector F58 terminal 21.
- Transfer control unit harness connector M152 terminal 13 and transfer control device (actuator position switch) harness connector F58 terminal 25.

### Continuity should exist.

Also check harness for short to ground and short to power.

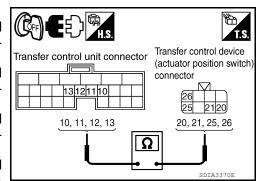
### Is there continuity?

YES >> GO TO 3.

NO >> Repair or replace damaged parts.

**3.**CHECK GROUND CIRCUIT

1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)



# P1818 ACTUATOR POSITION SWITCH

### < DTC/CIRCUIT DIAGNOSIS >

2. Check continuity between transfer control device (actuator position switch) harness connector F58 terminal 22 and ground.

### Continuity should exist.

Also check harness for short to power.

Is there continuity?

- YES >> GO TO 4.
- NO >> Repair open circuit or short to power in harness or connectors.

# **4.**CHECK TRANSFER CONTROL UNIT

Check transfer control unit input/output signal. Refer to DLN-56, "Reference Value".

Are the inspection results normal?

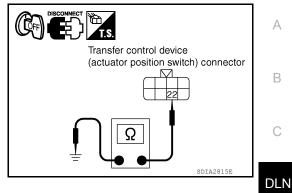
- YES >> GO TO 5.
- NO >> Check transfer control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

### 5. CHECK DTC

Perform the self-diagnosis, after driving a vehicle for a while.

### Is DTC P1818 displayed?

- YES >> Replace transfer control device. Refer to <u>DLN-96, "Removal and Installation"</u>.
- NO >> Inspection End.



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# P1819 TRANSFER CONTROL DEVICE

### < DTC/CIRCUIT DIAGNOSIS >

# P1819 TRANSFER CONTROL DEVICE

### Description

The transfer control device integrates the actuator motor and actuator position switch. DTC P1819 will set if either of the following conditions exist:

• Malfunction occurs in transfer control device drive circuit.

• Malfunction is detected in transfer shut off relay 1 and transfer shut off relay 2.

# DTC Logic

INFOID:000000008797591

INFOID:000000008797590

### DTC DETECTION LOGIC

DTC	CONSULT	Diagnostic item is detected when	Reference
[P1819]	SHIFT ACT CIR	<ul> <li>Malfunction is detected in transfer shut off relay 1 and transfer shut off re- lay 2.</li> <li>Malfunction occurs in transfer control device drive circuit.</li> </ul>	<u>DLN-50</u>

### DTC CONFIRMATION PROCEDURE

**1.**DTC CONFIRMATION PROCEDURE

1. Turn ignition switch ON.

2. Perform self-diagnosis.

### Is DTC P1819 detected?

YES >> Perform diagnosis procedure. Refer to <u>DLN-50, "Diagnosis Procedure"</u>.

NO >> Inspection End.

### **Diagnosis** Procedure

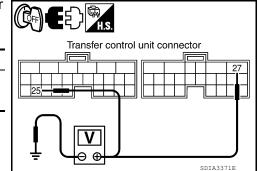
INFOID:000000008797592

Regarding Wiring Diagram information, refer to DLN-63, "Wiring Diagram".

# 1. CHECK POWER SUPPLY

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Disconnect transfer control unit harness connector.
- Check voltage between transfer control unit harness connector terminal and ground.

Connector	Terminal	Voltage (Approx.)
M152	25 - Ground	0V
M153	27 - Ground	00



# P1819 TRANSFER CONTROL DEVICE

### < DTC/CIRCUIT DIAGNOSIS >

- Turn ignition switch "ON". (Do not start engine.) 4.
- 5. Check voltage between transfer control unit harness connector terminals and ground.

Connector	Terminal	Voltage (Approx.)	
CONNECTOR	Terrinia	voltage (Approx.)	
M152	25 - Ground	Battery voltage	25
M153	27 - Ground	Dattery voltage	$c$

### Are the inspection results normal?

- YES >> GO TO 2.
- >> Check the following. If any items are damaged, repair NO or replace damaged parts.
  - 10A fuse (No. 57, located in the fuse and relay box).
  - 40A fuse (No. J, located in the fuse and fusible link box).
  - Harness for short or open between battery and transfer shut off relay 1 harness connector E156 Ε terminal 3.

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- Harness for short or open between transfer control unit harness connector M153 terminal 27 and transfer shut off relay 1 harness connector E156 terminal 5.
- Harness for short or open between ignition switch and transfer shut off relay 1 harness connector E156 terminal 1.
- Harness for short or open between transfer shut off relay 1 harness connector E156 terminal 2 and around.
- Harness for short or open between ignition switch and transfer control unit harness connector M152 terminal 25.
- · Battery and ignition switch.
- Transfer shut off relay 1. Refer to <u>DLN-22, "Component Inspection"</u>.

# 2.CHECK GROUND CIRCUIT

- Turn ignition switch "OFF". 1.
- Disconnect transfer control unit harness connector. 2.
- 3. Check continuity between transfer control unit harness connector M153 terminal 32 and ground.

### Continuity should exist.

Also check harness for short to power.

### Is there continuity?

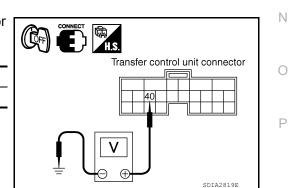
YES >> GO TO 3.

NO >> Repair open circuit or short to power in harness or connectors.



- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Connect transfer control unit harness connector.
- 3. Check voltage between transfer control unit harness connector terminal and ground.

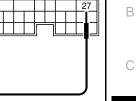
-	Connector	Terminal	Voltage (Approx.)
	M153	40 - Ground	Battery voltage



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Transfer control unit connector

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# P1819 TRANSFER CONTROL DEVICE

### < DTC/CIRCUIT DIAGNOSIS >

- 4. Turn ignition switch "ON". (Do not start engine.)
- Check voltage between transfer control unit harness connector terminal and ground.

Connector	Terminal	Voltage (Approx.)
M153	40 - Ground	0V

Are the inspection results normal?

### YES >> GO TO 4.

- NO >> Check the following. If any items are damaged, repair or replace damaged parts.
  - Harness for short or open between battery and transfer shut off relay 2 harness connector E157 terminal 1.
  - Harness for short or open between transfer shut off relay 2 harness connector E157 terminal 2 and transfer control unit harness connector M153 terminal 40.
  - Transfer shut off relay 2.

### **4.**CHECK TRANSFER CONTROL UNIT

Check transfer control unit input/output signal. Refer to DLN-56, "Reference Value".

### Are the inspection results normal?

- YES >> GO TO 5 (With CONSULT) or GO TO 6 (Without CONSULT).
- NO >> Check transfer control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

**5.**PERFORM SELF-DIAGNOSIS (WITH CONSULT)

### () With CONSULT

- 1. Turn ignition switch "ON". (Do not start engine.)
- 2. Select "SELF-DIAG RESULTS" mode for "ALL MODE AWD/4WD" with CONSULT.
- 3. Touch "ERASE".
- 4. Turn ignition switch "OFF" and wait at least 10 seconds.
- 5. Perform the self-diagnosis again.

Is the "SHIFT ACT CIR [P1819]" displayed?

- YES >> Replace transfer control unit. Refer to <u>DLN-91, "Removal and Installation"</u>.
- NO >> Inspection End.

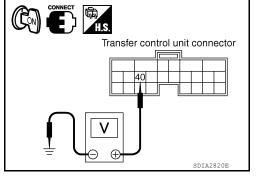
**6.**PERFORM SELF-DIAGNOSIS (WITHOUT CONSULT)

### Without CONSULT 1. Perform the sel

- Perform the self-diagnosis and then erase self-diagnostic results. Refer to <u>DLN-16</u>. "CONSULT Function (<u>ALL MODE AWD/4WD)</u>".
- 2. Perform the self-diagnosis again.

Do the self-diagnostic results indicate transfer control device?

- YES >> Replace transfer control unit. Refer to <u>DLN-91, "Removal and Installation"</u>.
- NO >> Inspection End.



[TRANSFER: TX15B]

# **P1820 ENGINE SPEED SIGNAL**

### < DTC/CIRCUIT DIAGNOSIS >

# P1820 ENGINE SPEED SIGNAL

### Description

The ECM transmits the engine speed signal via CAN communication to the transfer control unit. DTC P1820  $_{\rm B}$  will set when either of the following occur:

• Malfunction is detected in engine speed signal that is output from the ECM.

• Improper signal is input while driving.

# DTC Logic

INFOID:000000008797594

INFOID:000000008797593

### DTC DETECTION LOGIC

DTC	CONSULT	Diagnostic item is detected when	Reference
[P1820]	ENGINE SPEED SIG	<ul> <li>Malfunction is detected in engine speed signal that is output from ECM through CAN communication.</li> <li>Improper signal is input while driving.</li> </ul>	<u>DLN-53</u>
DTC CONFIF	RMATION PROCEDURE	Ξ	
1.DTC CONF	IRMATION PROCEDURE	1	
	on switch ON.		
2. Perform se Is DTC P1820	elf-diagnosis. detected?		
		e. Refer to <u>DLN-53, "Diagnosis Pro</u>	cedure"
	spection End.		<u></u> .
Diagnosis F	Procedure		INFOID:00000008797595
1.CHECK DT			
	agnosis with ECM. Refer tion detected by self-diagi	to <u>EC-53, "CONSULT Function"</u> .	
	neck the malfunctioning sy		
	O TO 2.		
2.CHECK TR	ANSFER CONTROL UNI	Т	
Check transfer	control unit input/output	signal. Refer to <u>DLN-56, "Reference</u>	<u>Value"</u> .
	tion results normal?		
	O TO 3. Deck transfer control unit r	oin terminals for damage or loose c	onnection with harness connector
		epair or replace damaged parts.	
3.CHECK DT	C		
Perform the se	elf-diagnosis, after driving	a vehicle for a while.	
<u>Is DTC P1820</u>	displayed?		
	erform self-diagnosis with	ECM again.	
NO >> Ins	spection End.		

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# U1000 CAN COMM CIRCUIT

### Description

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN-H line, CAN-L line) allowing a high rate of information transmission with less wiring. Each control unit communicate data but selectively reads required data only.

### DTC Logic

INFOID:000000009253742

INFOID:000000009253741

### DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
U1000	CAN COMM CIRCUIT	Transfer control unit is not transmitting/ receiving CAN communication signal for 2 seconds or more.	<ul> <li>CAN communication error</li> <li>Malfunction of transfer control unit</li> </ul>

### DTC CONFIRMATION PROCEDURE

### **1.**DTC REPRODUCTION PROCEDURE

### With CONSULT

- 1. Turn the ignition switch ON.
- Perform transfer control unit self-diagnosis. Refer to <u>DLN-16, "CONSULT Function (ALL MODE AWD/</u> <u>4WD)"</u>.

### Is DTC U1000 detected?

- YES >> Proceed to diagnosis procedure. Refer to <u>DLN-54, "Diagnosis Procedure"</u>.
- NO >> Inspection End.

### Diagnosis Procedure

INFOID:000000009253743

Proceed to LAN-14, "Trouble Diagnosis Flow Chart".

### < DTC/CIRCUIT DIAGNOSIS >

# U1010 CONTROL UNIT (CAN)

### Description

CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle, and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN-H line, CAN-L line) allowing a high rate of information transmission with less wiring. Each control unit communicate data but selectively reads required data only.

### DTC Logic

INFOID:000000008797597

INFOID:000000008797596

### DTC DETECTION LOGIC

DTC	Display item	Malfunction detected condition	Possible cause
U1010	CONTROL UNIT (CAN)	Detecting error during the initial diagno- sis of CAN controller of transfer control unit.	Malfunction of transfer control unit
TC CONFIR	MATION PROCEDURE		
1.DTC REPRO	ODUCTION PROCEDUR	E	
	nition switch ON. ansfer control unit self-di	agnosis. Refer to <u>DLN-16. "CONS</u>	ULT Function (ALL MODE AWD/
YES >> Pro		dure. Refer to <u>DLN-55, "Diagnosis F</u>	Procedure".
Diagnosis P	rocedure		INFOID:00000008797598
1.снеск тр	ANSFER CONTROL UNI	T CONNECTOR	
		or disconnection and deformation.	
YES >> Re	n result normal? place transfer control unit pair or replace parts as n	t. Refer to <u>DLN-91, "Removal and l</u> ecessary.	nstallation".

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# [TRANSFER: TX15B]

# ECU DIAGNOSIS INFORMATION TRANSFER CONTROL UNIT

# **Reference Value**

INFOID:000000008797599

# VALUE ON THE DIAGNOSIS TOOL

### CONSULT data monitor item

Monitored item [Unit]	Content	Con	dition	Display value
		Vehicle stopped		0 km/h (0 mph)
VHCL/S SEN·FR [km/h] or [mph]	Wheel speed (Front wheel)	Vehicle running CAUTION: Check air pressure of tire tion.	e under standard condi-	Approximately equal to the indica- tion on speedome- ter (Inside of ±10%)
		Vehicle stopped		0 km/h (0 mph)
VHCL/S SEN·RR [km/h] or [mph]	Wheel speed (Rear wheel)	Vehicle running CAUTION: Check air pressure of tire tion.	e under standard condi-	Approximately equal to the indica- tion on speedome- ter (Inside of ±10%)
		Engine stopped (Engine speed: Less than	400 rpm)	0 rpm
ENGINE SPEED [rpm]	Engine speed	Engine running (Engine speed: 400 rpm or	· more)	Approximately equal to the indica- tion on tachometer
BATTERY VOLT [V]	Power supply voltage for transfer control unit	Ignition switch: ON		Battery voltage
	Input condition from 4WD	4WD shift switch: 2WD		On
2WD SWITCH [On/Off]	shift switch	4WD shift switch: 4H and 4	ilo	Off
	Input condition from 4WD	4WD shift switch: 4H		On
4H SWITCH [On/Off]	shift switch	4WD shift switch: 2WD and	d 4LO	Off
	Input condition from 4WD	4WD shift switch: 4LO		On
4L SWITCH [On/Off]	shift switch	4WD shift switch: 2WD and	d 4H	Off
		Vehicle stopped	4WD shift switch: 4LO	On
4L POSI SW [On/Off]	Condition of 4LO switch	<ul> <li>Engine running</li> <li>A/T selector lever "N" position</li> <li>Brake pedal depressed</li> </ul>	Except the above	Off
ATP SWITCH [On/Off]	Condition of ATP switch	<ul> <li>Vehicle stopped</li> <li>Engine running</li> <li>A/T selector lever "N" position</li> </ul>	4WD shift switch : 4H to 4LO or 4LO to 4H (While actuator motor is operating.)	On
		Brake pedal depressed	Except the above	Off
WAIT DETCT SW [On/	Condition of wait detection	Vehicle stopped     Engine running	4WD shift switch : 4H and 4LO	On
Off]	switch	<ul> <li>A/T selector lever "N" position</li> <li>Brake pedal depressed</li> </ul>	4WD shift switch: 2WD	Off
	Control status of 4WD		2WD	2H
4WD MODE [2H/4H/4L]	(Output condition of 4WD shift indicator lamp and	4WD shift switch (Engine running)	4H	4H
	4LO indicator lamp)	()	4LO	4L

### < ECU DIAGNOSIS INFORMATION >

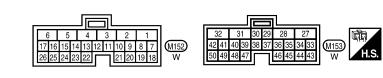
### [TRANSFER: TX15B]

Monitored item [Unit]	Content	Con	dition	Display value	
		Vehicle stopped		0 km/h (0 mph)	A
VHCL/S COMP [km/h] or [mph]	Vehicle speed	Vehicle running CAUTION: Check air pressure of tire tion.	e under standard condi-	Approximately equal to the indica- tion on speedome- ter (Inside of ±10%)	В
SHIFT ACT 1 [On/Off]	Output condition to actua- tor motor (clockwise)	<ul> <li>Vehicle stopped</li> <li>Engine running</li> <li>A/T selector lever "N" position</li> </ul>	4WD shift switch : 2WD to 4H or 4H to 4LO or 2WD to 4LO	On	С
		Brake pedal depressed	Except the above	Off	
SHIFT AC MON1 [On/ Off]	Check signal for transfer control unit signal output	<ul> <li>Vehicle stopped</li> <li>Engine running</li> <li>A/T selector lever "N" position</li> </ul>	4WD shift switch : 2WD to 4H or 4H to 4LO or 2WD to 4LO	On	DLN
		Brake pedal depressed	Except the above	Off	
SHIFT ACT 2 [On/Off]	Output condition to actua- tor motor (counterclock-	<ul> <li>Vehicle stopped</li> <li>Engine running</li> <li>A/T selector lever "N"</li> </ul>	4WD shift switch : 4LO to 4H or 4H to 2WD or 4LO to 2WD	On	F
	wise)	<ul><li>position</li><li>Brake pedal depressed</li></ul>	Except the above	Off	
SHIFT AC MON2 [On/ Off]	Check signal for transfer control unit signal output	<ul> <li>Vehicle stopped</li> <li>Engine running</li> <li>A/T selector lever "N"</li> </ul>	4WD shift switch : 4LO to 4H or 4H to 2WD or 4LO to 2WD	On	G
0.1	oona or ann orginal oatpat	<ul><li>position</li><li>Brake pedal depressed</li></ul>	Except the above	Off	Н
SHIFT ACT/R MON [On/	Operating condition of ac-	<ul> <li>Vehicle stopped</li> <li>Engine running</li> <li>A (T. coloridation lower "N")</li> </ul>	When 4WD shift switch is operated	On	. 1
Off]	tuator motor relay (integrat- ed in transfer control unit)	<ul> <li>A/T selector lever "N" position</li> <li>Brake pedal depressed</li> </ul>	When 4WD shift switch is not operated	Off	I
SHIFT POS SW1 [On/ Off]	Condition of actuator posi- tion switch 1		4WD shift switch: 2WD and 4LO	On	J
			4WD shift switch: 4H	Off	
SHIFT POS SW2 [On/	Condition of actuator posi-	Vehicle stopped	4WD shift switch: 4LO	On	K
Off]	tion switch 2	<ul> <li>Engine running</li> <li>A/T selector lever "N"</li> </ul>	4WD shift switch: 2WD and 4H	Off	
SHIFT POS SW3 [On/	Condition of actuator posi- tion switch 3	<ul><li>position</li><li>Brake pedal depressed</li></ul>	4WD shift switch: 2WD and 4H	On	L
Off]	tion switch 5		4WD shift switch: 4LO	Off	
SHIFT POS SW4 [On/	Condition of actuator posi- tion switch 4		4WD shift switch: 4H and 4LO	On	Μ
Off]	tion switch 4		4WD shift switch: 2WD	Off	
4WD FAIL LAMP [On/	4WD warning lamp condi-	4WD warning lamp: ON		On	N
Off]	tion	4WD warning lamp: OFF		Off	
2WD IND [On/Off]	Rear indicator of 4WD shift	Rear indicator of 4WD shif		On	0
· · · · · ·	indicator lamp condition	Rear indicator of 4WD shif	•	Off	-
4H IND [On/Off]	Front and center indicator of 4WD shift indicator lamp	Front and center indicator : ON	of 4WD shift indicator lamp	On	Р
	condition	Front and center indicator : OFF	of 4WD shift indicator lamp	Off	_
4L IND [On/Off]	4LO indicator lamp condi-	4LO indicator lamp: ON		On	-
	tion	4LO indicator lamp: OFF		Off	

# PHYSICAL VALUES

# < ECU DIAGNOSIS INFORMATION >

### Terminal Layout



[TRANSFER: TX15B]

WDIA0260E

Terminal	Wire color	ltem		Condition	Data (Approx.
1	L	CAN-H		-	-
2	Р	CAN-L		-	-
3	SB	K-LINE (CONSULT signal)		-	_
6	В	Ground		Always	0V
40				4WD shift switch: 2WD and 4LO	0V
10	LG	Actuator position switch 1		4WD shift switch: 4H	Battery voltage
4.4			Vehicle stopped	4WD shift switch: 4LO	0V
11	W	Actuator position switch 2	<ul> <li>Engine running</li> <li>A/T selector le-</li> </ul>	4WD shift switch: 2WD and 4H	Battery voltage
40			ver "N" position	4WD shift switch: 2WD and 4H	0V
12	BR	Actuator position switch 3	<ul> <li>Brake pedal de- pressed</li> </ul>	4WD shift switch: 4LO	Battery voltage
40				4WD shift switch: 4H and 4LO	0V
13	L	Actuator position switch 4		4WD shift switch: 2WD	Battery voltag
	_			4WD shift switch: 2WD	Battery voltag
14	G	4WD shift switch (2WD)		4WD shift switch: 4H and 4LO	0V
45	~			4WD shift switch: 4H	Battery voltag
15	0	4WD shift switch (4H)	Ignition switch: ON	4WD shift switch: 2WD and 4LO	0V
			_	4WD shift switch: 4LO	Battery voltag
16	W	4WD shift switch (4LO)		4WD shift switch: 2WD and 4H	0V
			Vehicle stopped	4WD shift switch: 4H and 4LO	0V
17	0	Wait detection switch	<ul> <li>Engine running</li> <li>A/T selector le- ver "N" position</li> <li>Brake pedal de- pressed</li> </ul>	4WD shift switch: 2WD	Battery voltag
18	В	Ground		Always	0V
40	-	Power supply	Ignition switch: ON		Battery voltag
19	R	(Memory back-up)	Ignition switch: OFF		Battery voltag
23	R	ATP switch	<ul> <li>Vehicle stopped</li> <li>Engine running</li> <li>A/T selector le- ver "N"</li> </ul>	4WD shift switch : 4H to 4LO or 4LO to 4H (While actuator motor is operating.)	0V
			<ul> <li>Brake pedal de- pressed</li> </ul>	Except the above	Battery voltag
			Vehicle stopped	4WD shift switch: 4LO	0V
24	Y	4LO switch	<ul> <li>Engine running</li> <li>A/T selector lever "N" position</li> <li>Brake pedal depressed</li> </ul>	Except the above	Battery voltag

Revision: January 2013

### < ECU DIAGNOSIS INFORMATION >

[TRANSFER: TX15B]

Terminal	Wire color	Item		Condition	Data (Approx.)
05			Ignition switch: ON		Battery voltage
25	W/G	Ignition switch monitor	Ignition switch: OFF		0V
			Ignition switch: ON		Battery voltage
27	L	Actuator motor power supply	Ignition switch: OFF OFF)	(5 seconds after ignition switch is turned	0V
28	SB	Actuator motor (+)	<ul><li>Vehicle stopped</li><li>Engine running</li></ul>	When 4WD shift switch is operated (while actuator motor is operating)	Battery voltage $\rightarrow$ 0V
			<ul> <li>A/T selector le- ver "N" position</li> </ul>	When 4WD shift switch is not operated	0V
31	G	Actuator motor (-)	<ul> <li>Brake pedal de- pressed</li> </ul>	Always	0V
32	В	Ground		Always	0V
22	Р	Park/Neutral position switch	Ignition outlah.	M/T shift lever neutral position	0V
33	Р	(M/T models)	Ignition switch:ON	Except the above	Battery voltage
			Ignition switch: ON		0V
40	V	Transfer shut off relay	Ignition switch: OFF OFF)	(5 seconds after ignition switch is turned	Battery voltage
			<ul><li>Vehicle stopped</li><li>Engine running</li></ul>	4WD shift switch: 2WD to 4H or 4H to 4LO or 2WD to 4LO	0V
42	LG	Transfer shift high relay	<ul> <li>A/T selector le- ver "N" position</li> <li>Brake pedal de- pressed</li> </ul>	Except the above	Battery voltage
			Ignition switch: ON		Battery voltage
44	Y	Power supply	Ignition switch: OFF OFF)	(5 seconds after ignition switch is turned	0V
			Ignition switch: ON		Battery voltage
45	GR	Power supply	Ignition switch: OFF OFF)	(5 seconds after ignition switch is turned	0V
47	0	Transfer shift high relay moni- tor		4WD shift switch: 2WD to 4H or 4H to 4LO or 2WD to 4LO (while actuator motor is op- erating)	Battery voltage $\rightarrow$ 0V
			<ul> <li>Vehicle stopped</li> </ul>	Except the above	0V
48	R	Transfer shift low relay moni- tor	<ul> <li>Engine running</li> <li>A/T selector lever "N" position</li> </ul>	4WD shift switch: 4LO to 4H or 4H to 2WD or 4LO to 2WD (while actuator motor is operating)	Battery voltage $\rightarrow$ 0V
			<ul> <li>Brake pedal de- pressed</li> </ul>	Except the above	0V
50	Y	Transfer shift low relay	F	4WD shift switch: 4LO to 4H or 4H to 2WD or 4LO to 2WD	0V
				Except the above	Battery voltage

### CAUTION:

When using a circuit tester to measure voltage for inspection, be sure not to extend forcibly any connector terminals. NOTE:

Data are reference value and are measured between each terminal and ground.

DTC Index

DTC CHART

INFOID:00000008797600

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### < ECU DIAGNOSIS INFORMATION >

[TRANSFER: TX15B]

DTC	CONSULT	Diagnostic item is detected when	Reference
[P1801]	*INITIAL START*	Due to removal of battery which cuts off power sup- ply to transfer control unit, self-diagnosis memory function is suspended.	<u>DLN-20</u>
[P1802]		Malfunction is detected in the memory (RAM) system of transfer control unit.	
[P1803]	CONTROL UNIT (1,2,3)	Malfunction is detected in the memory (ROM) system of transfer control unit.	<u>DLN-23</u>
[P1804]		Malfunction is detected in the memory (EEPROM) system of transfer control unit.	
[P1807]	VHCL SPEED SEN·AT	<ul> <li>Malfunction is detected in output shaft revolution signal that is output from TCM through CAN communication.</li> <li>Improper signal is input while driving.</li> </ul>	<u>DLN-25</u>
[P1808]	VHCL SPEED SEN-ABS	<ul> <li>Malfunction is detected in vehicle speed signal that is output from ABS actuator and electric unit (control unit) through CAN communication.</li> <li>Improper signal is input while driving.</li> </ul>	<u>DLN-26</u>
[P1809]	CONTROL UNIT 4	AD converter system of transfer control unit is mal- functioning.	<u>DLN-23</u>
[P1810]	4L POSI SW TF	Improper signal from 4LO switch is input due to open or short circuit.	<u>DLN-27</u>
[P1811]	BATTERY VOLTAGE	Power supply voltage for transfer control unit is ab- normally low while driving.	<u>DLN-20</u>
[P1813]	4WD MODE SW	More than two switch inputs are simultaneously de- tected due to short circuit of 4WD shift switch.	<u>DLN-30</u>
[P1814]	4WD DETECT SWITCH	Improper signal from wait detection switch is input due to open or short circuit.	<u>DLN-33</u>
[P1816]	PNP SW/CIRC	When transmission range switch signal is malfunc- tioning.	DLN-36 (A/T models)
		When PNP switch signal is malfunctioning.	DLN-37 (M/T models)
[P1817]	SHIFT ACTUATOR	<ul> <li>Motor does not operate properly due to open or short circuit in actuator motor.</li> <li>Malfunction is detected in the actuator motor. (When 4WD shift switch is operated and actuator motor is not operated)</li> <li>Malfunction is detected in transfer shift high relay or transfer shift low relay.</li> </ul>	<u>DLN-40</u>
[P1818]	SHIFT ACT POSI SW	<ul> <li>Improper signal from actuator position switch is input due to open or short circuit.</li> <li>Malfunction is detected in actuator position switch.</li> </ul>	<u>DLN-47</u>
[P1819]	SHIFT ACT CIR	<ul> <li>Malfunction is detected in transfer shut off relay 1 and transfer shut off relay 2.</li> <li>Malfunction occurs in transfer control device drive circuit.</li> </ul>	<u>DLN-50</u>
[P1820]	ENGINE SPEED SIG	<ul> <li>Malfunction is detected in engine speed signal that is output from ECM through CAN communi- cation.</li> <li>Improper signal is input while driving.</li> </ul>	<u>DLN-53</u>
[U1000]	CAN COMM CIRCUIT	When transfer control unit is not transmitting or re- ceiving CAN communication signal for 2 seconds or more.	DLN-54
[U1010]	CONTROL UNIT (CAN)	Detecting error during the initial diagnosis of CAN controller of transfer control unit.	DLN-55
NOTE:			

### NOTE:

### < ECU DIAGNOSIS INFORMATION >

If "SHIFT ACT POSI SW [P1818]" or "SHIFT ACT CIR [P1819]" is displayed, first erase self-diagnostic results. ("SHIFT ACT POSI SW [P1818]" or "SHIFT ACT CIR [P1819]" may be displayed after installing transfer control unit or transfer assembly.)

### FLASH CODE CHART

Flashing pattern	Item	Diagnostic item is detected when	Reference	В
2	Output shaft revolution signal (from TCM)	<ul> <li>Malfunction is detected in output shaft revolution signal that is output from TCM through CAN communication.</li> <li>Improper signal is input while driving.</li> </ul>	<u>DLN-25</u>	С
3	Vehicle speed signal (from ABS)	<ul> <li>Malfunction is detected in vehicle speed signal that is output from ABS actuator and electric unit (control unit) through CAN communication.</li> <li>Improper signal is input while driving.</li> </ul>	<u>DLN-26</u>	DLN
4	CAN communication	Malfunction has been detected from CAN communication.	<u>DLN-13</u>	E
5	AD converter	AD converter system of transfer control unit is malfunctioning.	DLN-23	F
6	4LO switch	Improper signal from 4LO switch is input due to open or short circuit.	DLN-27	
7	Engine speed signal	<ul> <li>Malfunction is detected in engine speed signal that is output from ECM through CAN communication.</li> <li>Improper signal is input while driving.</li> </ul>	<u>DLN-53</u>	G
8	Power supply	Power supply voltage for transfer control unit is abnormally low while driving.	DLN-20	11
9	4WD shift switch	More than two switch inputs are simultaneous- ly detected due to short circuit of 4WD shift switch.	<u>DLN-30</u>	I
10	Wait detection switch	Improper signal from wait detection switch is input due to open or short circuit.	DLN-33	J
11	Actuator motor	<ul> <li>Motor does not operate properly due to open or short circuit in actuator motor.</li> <li>Malfunction is detected in the actuator mo- tor. (When 4WD shift switch is operated and actuator motor is not operated.)</li> <li>Malfunction is detected in transfer shift high relay or transfer shift low relay.</li> </ul>	<u>DLN-40</u>	K
12	Actuator position switch	<ul> <li>Improper signal from actuator position switch is input due to open or short circuit.</li> <li>Malfunction is detected in the actuator posi- tion switch.</li> </ul>	<u>DLN-47</u>	Μ
13	Transfer control device	<ul> <li>Malfunction is detected in transfer shut off relay 1 and transfer shut off 2.</li> <li>Malfunction occurs in transfer control device drive circuit.</li> </ul>	<u>DLN-50</u>	Ν
14	Transmission range switch signal	When transmission range switch signal is mal- functioning.	DLN-36 (A/T models)	0
	PNP switch signal	When PNP switch signal is malfunctioning.	DLN-37 (M/T models)	
Repeats flickering every 0.25 sec.	Data erase display	<ul><li>Power supply failure of memory back-up.</li><li>Battery is disconnected for a long time.</li><li>Battery performance is poor.</li></ul>	DLN-20	Ρ
Repeats flickering every 2 to 5 sec.	_	Circuits that the self-diagnosis covers have no malfunction.		
No flickering	Transmission range switch (A/T models), PNP switch (M/T mod- els) or 4WD shift switch	Transmission range switch (A/T models), PNP switch (M/T models) or 4WD shift switch circuit is shorted or open.	DLN-36 (A/T models), DLN-37 (M/T models) or DLN-30	

[TRANSFER: TX15B]

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< ECU DIAGNOSIS INFORMATION >

### NOTE:

If actuator position switch" or transfer control device" is displayed, first erase self-diagnostic results. (They may be displayed after installing transfer control unit or transfer assembly.)



# WIRING DIAGRAM

PART TIME 4WD SYSTEM

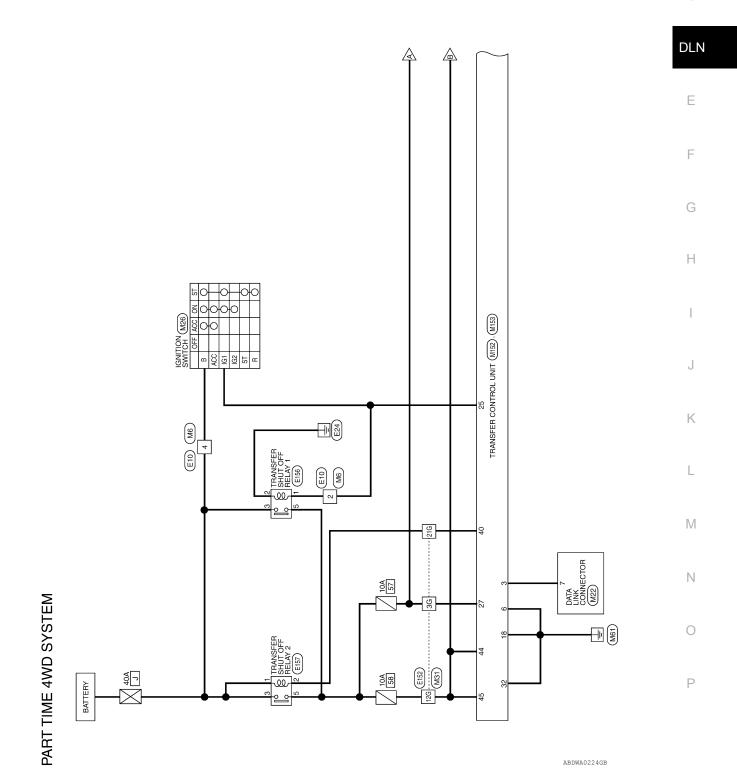
Wiring Diagram



INFOID:000000008797601

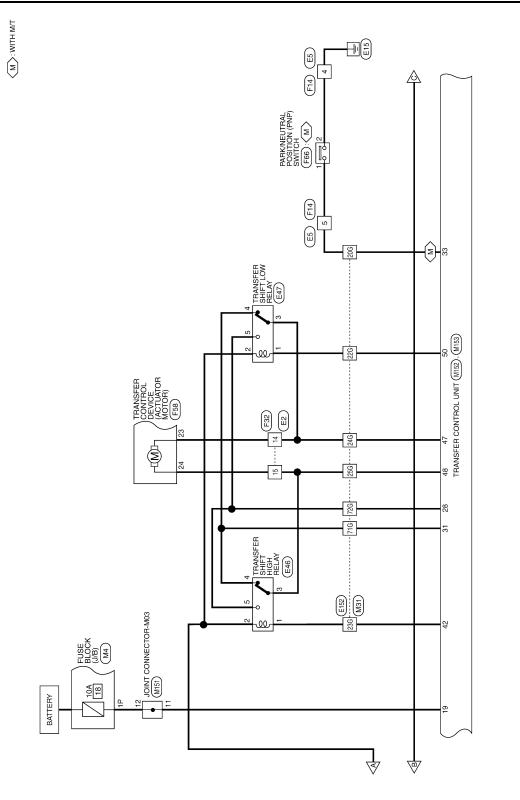


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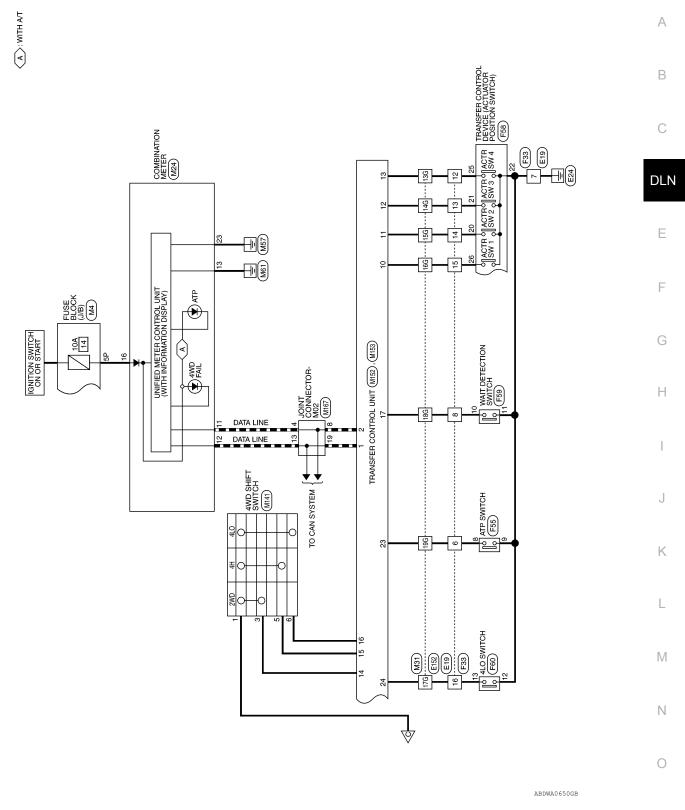
Revision: January 2013





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### < WIRING DIAGRAM >

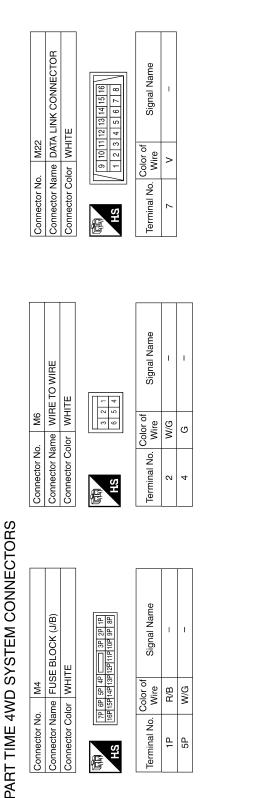


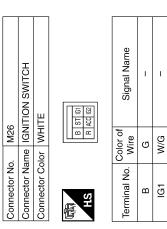
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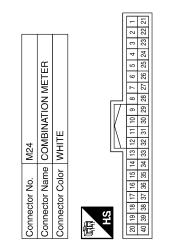
[TRANSFER: TX15B]





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Signal Name	CAN-L	CAN-H	GROUND	RUN START	POWER GND
Color of Wire	Ч	_	GR	W/G	В
Terminal No.	11	12	13	16	23



ABDIA1013GB

### < WIRING DIAGRAM >

### [TRANSFER: TX15B]

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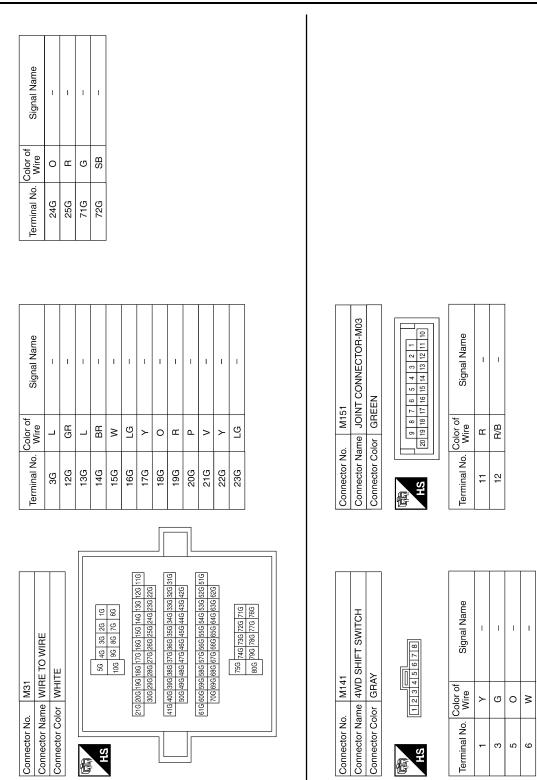
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Revision:	January	2013
nevision.	January	2013

### < WIRING DIAGRAM >

[TRANSFER: TX15B]

hector No. M167	Connector Name JOINT CONNECTOR-M02	Connector Color BLUE	)         	9         8         7         6         5         4         3         2         1           20         19         18         17         16         15         14         13         12         11         10	ninal No. Wire Signal Name	4 P I	о В В В В В В В В В В В В В В В В В В В	13 L –	19 L –
Connector No.	Connector	Connector		H.S.	Terminal No.	4	8	13	19

23	TRANSFER CONTROL UNIT	WHITE	31 30 29 28	40 39 38 37 36 35 34 33 48 47 46 45 44 43	Signal Name	V IGN	MOTOR +	I	I	MOTOR -	GND	NEUT SW (WITH M/T)	I	I	I	I	I	1	SSOF	I	MTR RLY 1	I	V IGN	V IGN	I	MTR MONITOR 1	MTR MONITOR 2	I	MTR RELAY 2
. M153		Color WH	33	42 41 50 49	Color of Wire	_	SB	I	I	σ	В	Ь	Ι	I	I	-	I	I	>	-	ГG	I	۲	GR	I	0	н	I	≻
Connector No.	Connector Name	Connector Co	E	H.S.	Terminal No.	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50

22	TRANSFER CONTROL UNIT	WHITE		14 13 12 11 10 9 8 7 14 13 12 11 10 9 8 7 23 22 12 21 20 19 18	Signal Name	CAN-H	CAN-L	K-LINE	Ι	I	GND	I	I	I	ACTR SW1	ACTR SW2	ACTR SW3	ACTR SW4	2WD SW	4H SW	4L SW	4WD POSITION SW	GND	MEMORY B/U	I	I	I	ATP-SW	4L POSITION SW	IGN SW	1
. M152		+		6 5 1 17 16 15 14 2 26 25 24 23 2	Color of Wire	_	٩	SB	I	I	В	I	I	Т	ГG	Μ	BR	_	G	0	Μ	0	В	щ	I	I	I	н	۲	W/G	I
Connector No	Connector Name	Connector Color	4	日 H.S.	Terminal No.	-	2	ĸ	4	5	9	7	8	6	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26

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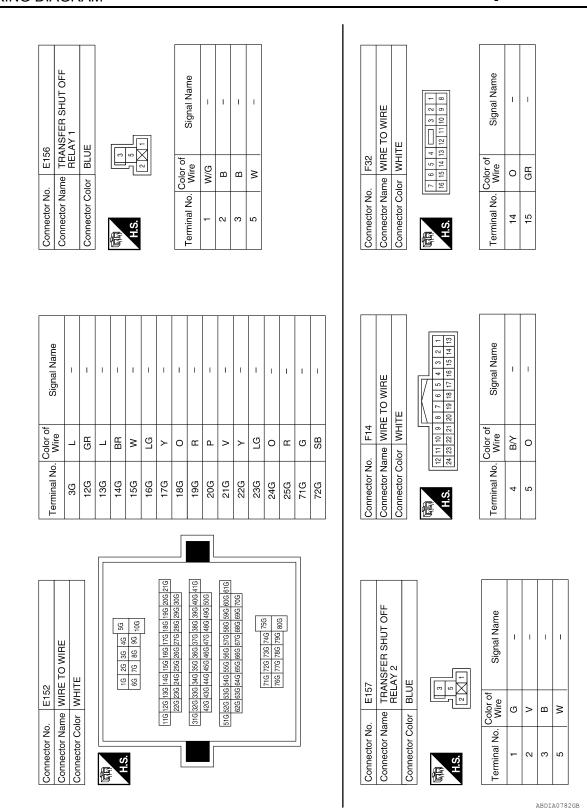
DIAGRAM >		ER: TX15B]
E10 WIRE TO WIRE WHITE	Terminal No.     Color of Wire     Signal Name       2     W/G     -       4     G     -       Connector No.     E47       Connector Name     TRANSFER SHIFT LOW       Terminal No.     Color of Signal Name       1     Y       2     R       3     O       5     SB	
Connector No. E Connector Name W Connector Color W	Terminal No. Color of Terminal No. Color of 4 G Connector Name TRA Connector Name REL Terminal No. Color of 1 Y 3 O 4 G 5 SB	-
D WIRE	r of Signal Name r of Signal Name F46 TRANSFER SHIFT HIGH RELAY BLACK C C C C C C C C C C C C C	
Connector No.         E5           Connector Name         WIRE TO WIRE           Connector Color         WHITE           Image: Connector Color         WHITE	Terminal No.     Color of Wire       4     B/Y       5     0       5     0       6     Connector No.       6     E46       Connector Name     TRANSF       Connector Name     TRANSF       1     1       1     LG       2     R       3     GR       5     SB	-
	Signal Name	
Connector No. E2 Connector Name WIRE TO WIRE Connector Color WHITE	Terminal No.     Color of Wire     Signe       14     O     14     O       15     GR     Signe       Connector No.     E19       Connector Name     WIRE TO WIRE       Connector Name     WIRE TO WIRE       Connector No.     E19       Connector No.     E19       Connector No.     E19       Connector Name     WIRE TO WIRE       Terminal No.     Color of       8     O       12     L       13     BR       15     L       16     L	_

# < WIRING DIAGRAM >

**ITRANSFER: TX15B1** 

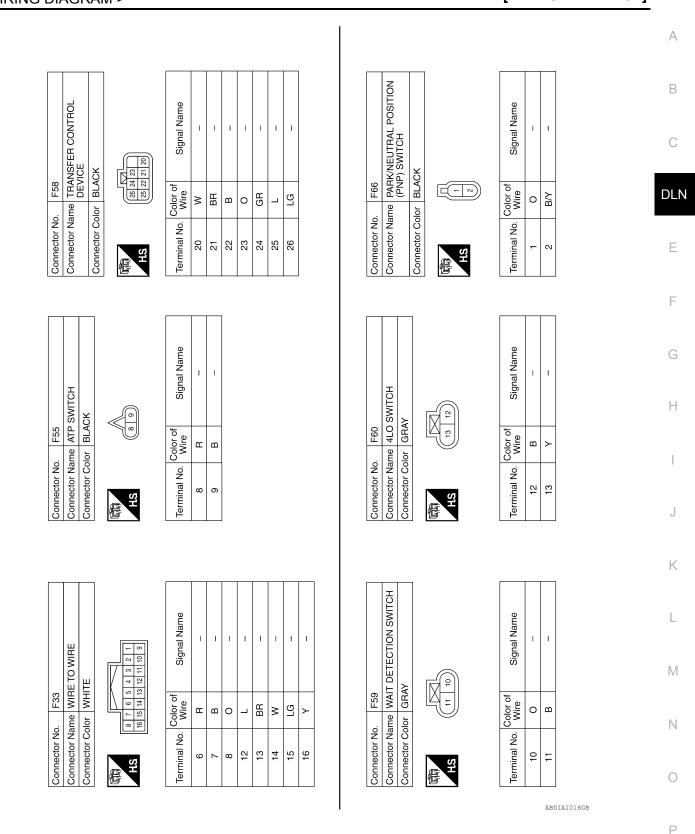
Revision: January 2013

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### < WIRING DIAGRAM >

[TRANSFER: TX15B]



### < WIRING DIAGRAM >

[TRANSFER: TX15B]

Revision: January 2013

# SYMPTOM DIAGNOSIS 4WD SYSTEM SYMPTOMS

# Symptom Table

INFOID:000000008797602

Symptom	Condition	Reference page
4 WD shift indicator lamp and $4 LO$ indicator lamp do not turn ON (lamp check)	Ignition switch: ON	<u>DLN-74</u>
4WD warning lamp does not turn ON (lamp check)		DLN-73
4WD shift indicator lamp or 4LO indicator lamp does not change	Engine running	<u>DLN-75</u>
ATP warning lamp does not turn ON		<u>DLN-77</u>
ATP switch is malfunctioning		<u>DLN-80</u>
4WD shift indicator lamp repeats flashing	While driving	<u>DLN-78</u>
4WD warning lamp flashes slowly (1 time/2 seconds)		<u>DLN-79</u>

4WD WARNING LAMP DOES NOT TURN ON < SYMPTOM DIAGNOSIS > [TRANSFER: TX15B]	
4WD WARNING LAMP DOES NOT TURN ON	٨
Description INFOID:000000008797603	A
4WD warning lamp does not turn ON when turning ignition switch to ON.	В
Diagnosis Procedure	
1.CHECK SELF-DIAGNOSIS	С
Perform transfer control unit self-diagnosis. Refer to <u>DLN-16</u> , "CONSULT Function (ALL MODE AWD/4WD)".	
Is the inspection result normal?	
YES >> GO TO 2	DLN
NO >> Check items displayed by self-diagnosis.	
2. CHECK COMBINATION METER	F
Check if the indication and operation of combination meter are normal. Refer to <u>MWI-24, "Diagnosis Descrip-</u> tion".	
Is the inspection result normal?	F
YES >> Replace transfer control unit. Refer to <u>DLN-91, "Removal and Installation"</u> .	
NO >> Replace combination meter. Refer to <u>MWI-84, "Removal and Installation"</u> .	
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#### 4WD SHIFT INDICATOR LAMP AND 4LO INDICATOR LAMP DO NOT TURN ON < SYMPTOM DIAGNOSIS > [TRANSFER: TX15B]

## 4WD SHIFT INDICATOR LAMP AND 4LO INDICATOR LAMP DO NOT TURN ON

#### Description

INFOID:000000008797605

4WD shift indicator lamp and 4LO indicator lamp do not turn ON for approx. 1 second when turning ignition switch to ON.

#### Diagnosis Procedure

INFOID:000000008797606

#### **1.**CHECK SELF-DIAGNOSIS

Perform transfer control unit self-diagnosis. Refer to <u>DLN-16, "CONSULT Function (ALL MODE AWD/4WD)"</u>. <u>Is the inspection result normal?</u>

YES >> GO TO 2

NO >> Check items displayed by self-diagnosis.

2. CHECK COMBINATION METER

Check if the indication and operation of combination meter are normal. Refer to <u>MWI-25, "CONSULT Function</u> (<u>METER/M&A)"</u>.

Is the inspection result normal?

- YES >> Replace transfer control unit. Refer to <u>DLN-91, "Removal and Installation"</u>.
- NO >> Replace combination meter. Refer to <u>MWI-84, "Removal and Installation"</u>.

4WD SHIFT INDICATOR LAMP OR 4LO INDICATOR LAMP DO NOT CHANGE < SYMPTOM DIAGNOSIS > [TRANSFER: TX15B]
4WD SHIFT INDICATOR LAMP OR 4LO INDICATOR LAMP DO NOT CHANGE
Description
4WD shift indicator lamp or 4LO indicator lamp do not change when switching the 4WD shift switch.
Diagnosis Procedure
1.CONFIRM THE SYMPTOM
Confirm 4WD shift indicator lamp and 4LO indicator lamp when ignition switch is turned to ON. Do 4WD shift indicator lamp and 4LO indicator lamp turn on? YES-1 (A/T models)>>GO TO 2. YES-2 (M/T models)>>GO TO 3. NO >> Go to DLN-74. "Diagnosis Procedure". 2.CHECK SYSTEM FOR STOP LAMP SWITCH
Perform trouble diagnosis for stop lamp switch system. Refer to <u>BRC-50, "Diagnosis Procedure"</u> (Type 1) of <u>BRC-165, "Diagnosis Procedure"</u> (Type 2).
Are the inspection results normal? YES >> GO TO 3. NO >> Repair or replace damaged parts.
3.CHECK SYSTEM FOR 4WD SHIFT SWITCH
Perform trouble diagnosis for 4WD shift switch system. Refer to <u>DLN-30</u> , " <u>Diagnosis Procedure</u> ". <u>Are the inspection results normal?</u> YES >> GO TO 4. NO >> Repair or replace damaged parts. <b>4</b> .CHECK SYSTEM FOR WAIT DETECTION SWITCH
Perform trouble diagnosis for wait detection switch system. Refer to DLN-33, "Diagnosis Procedure".
Are the inspection results normal? YES >> GO TO 5. NO >> Repair or replace damaged parts.
5.CHECK SYSTEM FOR 4LO SWITCH
Perform trouble diagnosis for 4LO switch system. Refer to <u>DLN-27</u> , " <u>Diagnosis Procedure</u> ". <u>Are the inspection results normal?</u> YES-1 (A/T models)>>GO TO 6. YES-2 (M/T models)>>GO TO 7. NO >> Repair or replace damaged parts. <b>6</b> .CHECK SYSTEM FOR ATP SWITCH
Perform trouble diagnosis for ATP switch system. Refer to <u>DLN-80, "Diagnosis Procedure"</u> .
Are the inspection results normal?         YES       >> GO TO 7.         NO       >> Repair or replace damaged parts.
Check again. <u>Does the symptom still occur?</u> YES >> GO TO 8. NO >> Inspection End 8.CHECK TRANSFER CONTROL UNIT
Check transfer control unit input/output signal. Refer to DLN-56, "Reference Value".

## 4WD SHIFT INDICATOR LAMP OR 4LO INDICATOR LAMP DO NOT CHANGE

< SYMPTOM DIAGNOSIS >

[TRANSFER: TX15B]

Are the inspection results normal?

YES >> GO TO 9.

NO >> Check transfer control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

 $9. {\sf CHECK \ TRANSFER \ INNER \ PARTS}$ 

- 1. Disassemble transfer assembly. Refer to DLN-102, "Disassembly and Assembly".
- 2. Check transfer inner parts.
- Are the inspection results normal?
- YES >> Inspection End.
- NO >> Repair or replace damaged parts.

## ATP WARNING LAMP DOES NOT TURN ON

< SYMPTOM DIAGNOSIS > [TRANSFER: TX15B]	
ATP WARNING LAMP DOES NOT TURN ON	A
Description	A
ATP warning lamp does not turn ON when the transfer case is switched in or out of 4LO with the A/T selector lever in N position.	В
Diagnosis Procedure	
1.CHECK SELF-DIAGNOSIS	С
Perform transfer control unit self-diagnosis. Refer to <u>DLN-16. "CONSULT Function (ALL MODE AWD/4WD)"</u> . <u>Is the inspection result normal?</u> YES >> GO TO 2	DL
NO >> Check items displayed by self-diagnosis. 2.CHECK COMBINATION METER	E
Check if the indication and operation of combination meter are normal. Refer to <u>MWI-24</u> , " <u>Diagnosis Descrip-</u> tion". Is the inspection result normal?	F
YES >> Replace transfer control unit. Refer to <u>DLN-91, "Removal and Installation"</u> . NO >> Replace combination meter. Refer to <u>MWI-84, "Removal and Installation"</u> .	G
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#### 4WD SHIFT INDICATOR LAMP KEEPS FLASHING

#### < SYMPTOM DIAGNOSIS >

## 4WD SHIFT INDICATOR LAMP KEEPS FLASHING

#### Description

The 4WD shift indicator lamp keeps flashing.

#### Diagnosis Procedure

**1**.CONFIRM THE SYMPTOM

1. Set 4WD shift switch to "2WD".

2. Drive the vehicle straight forward and backward keeping speed under 20 km/h (12 MPH).

#### Does 4WD shift indicator lamp keep flashing?

YES >> GO TO 2.

NO >> Inspection End.

2. CHECK SYSTEM FOR WAIT DETECTION SWITCH

Perform trouble diagnosis for wait detection switch system. Refer to DLN-33, "Diagnosis Procedure".

Are the inspection results normal?

YES >> GO TO 3.

NO >> Repair or replace damaged parts.

**3.**CHECK SYSTEM FOR 4LO SWITCH

Perform trouble diagnosis for 4LO switch. Refer to DLN-27, "Diagnosis Procedure".

Are the inspection results normal?

YES >> GO TO 4.

NO >> Repair or replace damaged parts.

**4.**SYMPTOM CHECK

Check again.

Does the symptom still occur?

YES >> GO TO 5.

NO >> Inspection End.

**5.**CHECK TRANSFER CONTROL UNIT

Check transfer control unit input/output signal. Refer to DLN-56, "Reference Value".

Are the inspection results normal?

- YES >> GO TO 6.
- NO >> Check transfer control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

**6.**CHECK TRANSFER INNER PARTS

1. Disassemble transfer assembly. Refer to <u>DLN-102, "Disassembly and Assembly"</u>.

2. Check transfer inner parts.

Are the inspection results normal?

YES >> Inspection End.

NO >> Repair or replace damaged parts.

[TRANSFER: TX15B]

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4WD WARNING LAWF I LASHES SLOWET	
< SYMPTOM DIAGNOSIS > [TRANSFER: TX15B]	
4WD WARNING LAMP FLASHES SLOWLY	
Description	А
The 4WD warning lamp flashes slowly while driving (1 time / 2 seconds). The lamp continues to flash until the ignition switch is turned OFF.	В
Diagnosis Procedure	
1.CHECK TIRES	С
Check the following. Refer to <u>WT-52, "Tire"</u> .  • Tire size	DLI
Tire wear	
Tire pressure	
Are the inspection results normal?	Ε
YES >> GO TO 2.	
NO >> Repair or replace damaged parts.	
2. SYMPTOM CHECK	F
Check again.	
Does the symptom still occur?	G
YES >> GO TO 3.	0
NO >> Inspection End.	
3. CHECK TRANSFER CONTROL UNIT	Н
Check transfer control unit input/output signal. Refer to DLN-56, "Reference Value".	
Are the inspection results normal?	
YES >> Inspection End.	
NO >> Check transfer control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.	

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#### < SYMPTOM DIAGNOSIS >

## **ATP SWITCH**

#### Description

The ATP indicator does not come on when the transfer is in neutral and the A/T lever is in neutral or, the ATP indicator stays on when the transfer case is not in neutral.

#### **Diagnosis** Procedure

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INFOID:000000008797615

Regarding Wiring Diagram information, refer to DLN-63, "Wiring Diagram".

1. CHECK ATP SWITCH SIGNAL

#### (B)With CONSULT

Start engine.

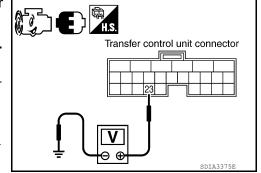
- 2. Select "DATA MONITOR" mode for "ALL MODE AWD/4WD" with CONSULT.
- Read out the value of "ATP SWITCH". 3.

	Condition	Display value
<ul> <li>Vehicle stopped</li> <li>Engine running</li> </ul>	4WD shift switch: 4H to 4LO or 4LO to 4H (While actuator motor is operating.)	ON
<ul> <li>A/T selector lever "N" position</li> <li>Brake pedal de- pressed</li> </ul>	Except the above	OFF

## Without CONSULT 1. Start engine.

- 2. Check voltage between transfer control unit harness connector terminal and ground.

Connector	Terminal	Condition		Voltage (Approx.)
M152	23 - Ground	<ul> <li>Vehicle stopped</li> <li>Engine running</li> <li>A/T selector lever "N" position</li> </ul>	4WD shift switch: 4H to 4LO or 4LO to 4H (While actuator motor is operating.)	0V
	<ul> <li>Brake pedal de- pressed</li> </ul>	Except the above	Battery voltage	



Are the inspection results normal?

YES >> GO TO 5.

2. Check harness between transfer control unit and atp switch

Turn ignition switch "OFF". (Stay for at least 5 seconds.) 1.

2. Disconnect transfer control unit harness connector and the ATP switch harness connector.

**Revision: January 2013** 

## ATP SWITCH

#### < SYMPTOM DIAGNOSIS >

 Check continuity between transfer control unit harness connector tor M152 terminal 23 and ATP switch harness connector F55 terminal 8.

#### Continuity should exist.

Also check harness for short to ground and short to power.

Does continuity exist?

YES >> GO TO 3.

NO >> Repair or replace damaged parts.

## 3. CHECK GROUND CIRCUIT

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Disconnect ATP switch harness connector.
- 3. Check continuity between ATP switch harness connector F55 terminal 9 and ground.

#### Continuity should exist.

Also check harness for short to power.

#### Does continuity exist?

YES >> GO TO 4.

NO >> Repair open circuit or short to power in harness or connectors.

#### **4**.CHECK ATP SWITCH

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Remove ATP switch. Refer to <u>DLN-12, "Component Parts Location"</u>.
- Push and release ATP switch and check continuity between ATP switch terminals 8 and 9.

Terminal	Condition	Continuity
8 - 9	Push ATP switch	Yes
	Release ATP switch	No

Are the inspection results normal?

YES >> GO TO 5.

NO >> Replace ATP switch.

### 5.check transfer control unit

Check transfer control unit input/output signal. Refer to DLN-56, "Reference Value".

Are the inspection results normal?

YES >> GO TO 6.

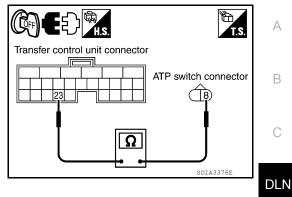
NO >> Check transfer control unit pin terminals for damage or loose connection with harness connector. If any items are damaged, repair or replace damaged parts.

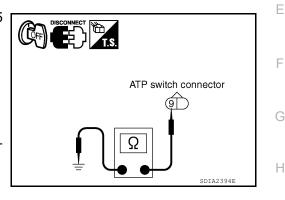
#### **6.**CHECK ATP WARNING LAMP

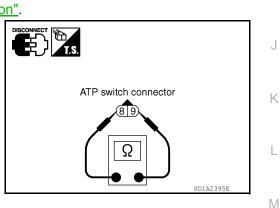
- 1. Turn ignition switch "ON". (Do not start engine.)
- 2. A/T selector lever "N" position and engage the parking brake.
- 3. Switch 4WD shift switch from 4H to 4LO or 4LO to 4H.

#### Does the ATP warning lamp turn ON while the actuator motor is operating?

- YES >> Inspection End.
- NO >> Refer to <u>DLN-77, "Diagnosis Procedure"</u>.







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[TRANSFER: TX15B]

## **ATP SWITCH**

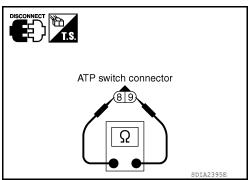
#### < SYMPTOM DIAGNOSIS >

#### Component Inspection

- 1. Turn ignition switch "OFF". (Stay for at least 5 seconds.)
- 2. Disconnect ATP switch harness connector.
- 3. Remove ATP switch. Refer to DLN-12, "Component Parts Location".
- 4. Push and release ATP switch and check continuity between ATP switch terminals 8 and 9.

Terminal	Condition	Continuity
8 - 9	Push ATP switch	Yes
	Release ATP switch	No

5. If the inspection results are abnormal replace the ATP switch.



#### [TRANSFER: TX15B]

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Revision: January 2013

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# < PRECAUTION > PRECAUTION PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

#### WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

#### PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

#### WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

Precaution for Transfer Assembly and Transfer Control Unit Replacement INFOLD:00000008797619

When replacing transfer assembly or transfer control unit, check the 4WD shift indicator pattern and adjustment of the position between transfer assembly and transfer control unit if necessary.

#### CHECK 4WD SHIFT INDICATOR PATTERN

- 1. Set 4WD shift switch to "2WD", "4H", "4LO", "4H" and "2WD" in order. Stay at each switch position for at least 2 seconds.
- 2. Confirm 4WD shift indicator lamp and 4LO indicator lamp change properly as follows.

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## PRECAUTIONS

#### < PRECAUTION >

4WD shift	Indicator lamp		Operation of 4WD shift switch	
switch	4WD shift	4LO	Operation of 4WD shift switch	
2WD	AWDIA087222	OFF	2WD ⇔ 4H switching can be done while driving. The indicator lam will change when the driving mode is changed. Gear shifting be- tween 2WD⇔ 4H position must be performed at speeds below 10 km/h (60 MPH).	
4H	AWDIAO87322	OFF		
		Flashing	For M/T models, to shift between 4H $\Leftrightarrow$ 4LO, stop the vehicle and shift the transmission shift selector to the Neutral position with the clutch pedal depressed.	
	AWDIA0873ZZ		For A/T models, to shift between $4H \Leftrightarrow 4LO$ , stop vehicle and shift transmission shift selector to the "N" position with brake pedal depressed.	
4LO	AWDIAO87322	ON	The 4WD shift switch will not shift to the desired mode if the trans- mission is not in "N" or the vehicle is moving. You must wait for the 4LO indicator lamp to stop flashing and re- main lit or turned off before shifting your transmission into gear or releasing the clutch pedal.	

• If OK, the position between transfer assembly and transfer control unit is correct.

• If NG, the position is different between transfer assembly and transfer control unit.

Adjust the position between transfer assembly and transfer control unit. Refer to pattern table below.

Transfer position adjustment pattern	
4WD shift switch condition	Refer procedure
4WD shift switch is in "2WD" when engine is stopped.	"METHOD FOR ADJUSTMENT WITH 4WD SHIFT SWITCH AT "2WD""
4WD shift switch is in "4H" or "4LO" when engine is stopped.	"METHOD FOR ADJUSTMENT WITH 4WD SHIFT SWITCH AT "4H" OR "4LO""

#### NOTE:

Method of adjustment can be chosen voluntarily, according to location of 4WD shift switch.

#### METHOD FOR ADJUSTMENT WITH 4WD SHIFT SWITCH AT "2WD"

#### Select Adjustment Pattern

- 1. Start engine. Run engine for at least 10 seconds.
- 2. Check 4WD shift indicator lamp and 4LO indicator lamp.

Indicator lamp condition	Refer procedure
When 4WD shift indicator lamp or 4LO indicator lamp is flashing.	"Pattern A"
Except for above.	"Pattern B"

## PRECAUTIONS

#### [TRANSFER: TX15B]

Patt	ern A	
	Shift the transmission according to the directions below, and stay in "N" for at least 2 seconds. or A/T models, stop vehicle and move shift selector to "N" position with brake pedal depressed.	А
• Fo	or M/T models, stop vehicle and move shift selector to the neutral position with brake and clutch pedal epressed.	В
2.	Turn 4WD shift switch to "4LO" position. Stay in "4LO" for at least 2 seconds.	
3.	Turn ignition switch "OFF".	
4.	Start engine.	С
5.	Erase self-diagnosis. Refer to <u>DLN-16, "CONSULT Function (ALL MODE AWD/4WD)"</u> .	
6.	Check 4WD shift indicator lamp and 4LO indicator lamp again. Refer to "CHECK 4WD SHIFT INDICATOR PATTERN".	DLI
	If 4WD shift indicator lamp and 4LO indicator lamp do not indicate proper pattern, install new transfer con- trol unit and retry the above check.	
Patt	ern B	E
1.	Shift the transmission according to the directions below, and stay in "N" for at least 2 seconds.	
• Fo	or A/T models, stop vehicle and move shift selector to "N" position with brake pedal depressed. or M/T models, stop vehicle and move shift selector to the neutral position with brake and clutch pedal epressed.	F
2.	Turn ignition switch "OFF".	0
3.	Start engine.	G
4.	Erase self-diagnosis. Refer to DLN-16, "CONSULT Function (ALL MODE AWD/4WD)".	
5.	Check 4WD shift indicator lamp and 4LO indicator lamp again. Refer to "CHECK 4WD SHIFT INDICATOR	Н
	PATTERN".	
	If 4WD shift indicator lamp and 4LO indicator lamp do not indicate proper pattern, install new transfer con- trol unit and retry the above check.	
ME	THOD FOR ADJUSTMENT WITH 4WD SHIFT SWITCH AT "4H" OR "4LO"	
1.	Start engine. Run the engine for at least 10 seconds.	
2.	Shift the transmission according to the directions below, and stay in "N" for at least 2 seconds.	J
• Fo	or A/T models, stop vehicle and move shift selector to "N" position with brake pedal depressed. or M/T models, stop vehicle and move shift selector to the neutral position with brake and clutch pedal epressed.	K
	Turn 4WD shift switch to "2WD" position. Stay in "2WD" for at least 2 seconds.	
	Turn ignition switch "OFF".	
5.	Start engine.	L
6.	Erase self-diagnosis. Refer to <u>DLN-16</u> , "CONSULT Function (ALL MODE AWD/4WD)".	
7.	Check 4WD shift indicator lamp and 4LO indicator lamp again. Refer to "CHECK 4WD SHIFT INDICATOR PATTERN".	M
	If 4WD shift indicator lamp and 4LO indicator lamp do not indicate proper pattern, install new transfer con- trol unit and retry the above check.	
Pre	ecaution	Ν
ha th	efore connecting or disconnecting the transfer control unit arness connector, turn ignition switch "OFF" and disconnect e battery cables. Battery voltage is applied to transfer con-	0
	ol unit even if ignition switch is turned "OFF".	
	BATTERY	Ρ

< PRECAUTION >

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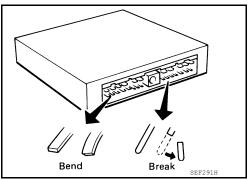
### PRECAUTIONS

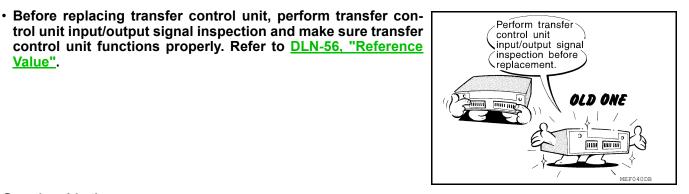
#### < PRECAUTION >

#### [TRANSFER: TX15B]

When connecting or disconnecting pin connectors into or ٠ from transfer control unit, take care not to damage pin terminals (bend or break).

When connecting pin connectors make sure that there are not any bends or breaks on transfer control unit pin terminals.





#### Service Notice

Value".

- · After overhaul refill the transfer with new transfer fluid.
- Check the fluid level or replace the fluid only with the vehicle parked on level ground.
- During removal or installation, keep inside of transfer clear of dust or dirt.
- Disassembly should be done in a clean work area.
- Before proceeding with disassembly, thoroughly clean the transfer. It is important to prevent the internal parts from becoming contaminated by dirt or other foreign matter.
- Check for the correct installation status prior to removal or disassembly. If matchmarks are required, be certain they do not interfere with the function of the parts when applied.
- All parts should be carefully cleaned with a general purpose, non-flammable solvent before inspection or reassembly.
- · Check appearance of the disassembled parts for damage, deformation, and unusual wear. Replace them with a new ones if necessary.
- Gaskets, seals and O-rings should replaced any time the transfer is disassembled.
- In principle, tighten bolts or nuts gradually in several steps working diagonally from inside to outside. If tightening sequence is specified, use it.
- Observe the specified torque when assembling.
- Clean and flush the parts sufficiently and blow-dry them.
- Be careful not to damage sliding surfaces and mating surfaces.
- Use lint-free cloth or towels for wiping parts clean. Common shop rags can leave fibers that could interfere with the operation of the transfer.

## PREPARATION

## PREPARATION

## Special Service Tool

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[TRANSFER: TX15B]

Γool number Kent-Moore No.) Γool name		Description
ST33290001 J-34286) Puller		<ul> <li>Removing front oil seal</li> <li>Removing rear oil seal</li> <li>Removing metal bushing</li> </ul>
(V38100500 — ) Drift		<ul> <li>Installing front oil seal</li> <li>Installing rear oil seal</li> <li>Installing rear bearing</li> <li>Installing front bearing</li> <li>a: 80 mm (3.15 in) dia.</li> <li>b: 60 mm (2.36 in) dia.</li> </ul>
(V40105310 — ) Drift	ZZANGIID	<ul> <li>Installing dust cover</li> <li>a: 89 mm (3.50 in) dia.</li> <li>b: 80.7 mm (3.17 in) dia.</li> </ul>
V38100200 — ) rrift	ab ZZA1143D	<ul> <li>Removing sun gear assembly and planetary carrier assembly</li> <li>Removing input bearing</li> <li>Installing sun gear assembly and planetary carrier assembly</li> <li>a: 65 mm (2.56 in) dia.</li> <li>b: 49 mm (1.93 in) dia.</li> </ul>
T30720000 J-25405) Drift		<ul> <li>Installing input bearing</li> <li>Installing input oil seal</li> <li>Installing carrier bearing</li> <li>a: 77 mm (3.03 in) dia.</li> <li>b: 55 mm (2.17 in) dia.</li> </ul>
(V32102700 — ) Drift	at bit	<ul> <li>Installing mainshaft rear bearing</li> <li>a: 48 mm (1.89 in) dia.</li> <li>b: 41 mm (1.61 in) dia.</li> </ul>

## PREPARATION

#### [TRANSFER: TX15B]

Tool number (Kent-Moore No.) Tool name		Description
KV40104830 ( — ) Drift	a to the second se	<ul> <li>Installing input oil seal</li> <li>a: 70 mm (2.76 in) dia.</li> <li>b: 63.5 mm (2.50 in) dia.</li> </ul>
ST35300000 ( — ) Drift	b o a NT073	<ul> <li>Removing carrier bearing</li> <li>Installing metal bushing</li> <li>Removing front bearing</li> <li>a: 59 mm (2.32 in) dia.</li> <li>b: 45 mm (1.77 in) dia.</li> </ul>
ST30021000 (J-22912-01) Puller		<ul> <li>Removing carrier bearing</li> <li>Removing front bearing</li> <li>Removing rear bearing</li> </ul>
ST33710000 ( — ) Drift	a ZZA1057D	<ul> <li>Removing needle bearing</li> <li>Removing metal bushing</li> <li>Removing rear bearing</li> <li>a: 89 mm (3.5 in)</li> <li>b: 30 mm (1.18 in) dia.</li> <li>c: 24 mm (0.94 in) dia.</li> </ul>
ST35325000 ( — ) Drift bar	a	<ul> <li>Removing metal bushing</li> <li>a: 215 mm (8.46 in)</li> <li>b: 25 mm (0.98 in) dia.</li> <li>c: M12 × 1.5P</li> </ul>
ST33220000 ( — ) Drift	C C C C C C C C C C C C C C C C C C C	<ul> <li>Installing needle bearing</li> <li>a: 37 mm (1.46 in) dia.</li> <li>b: 31 mm (1.22 in) dia.</li> <li>c: 22 mm (0.87 in) dia.</li> </ul>

< PREPARATION >

## PREPARATION

#### < PREPARATION >

#### [TRANSFER: TX15B]

Tool number (Kent-Moore No.) Tool name		Description	A
ST27863000 ( — ) Drift		<ul> <li>Installing carrier bearing</li> <li>a: 75 mm (2.95 in) dia.</li> <li>b: 62 mm (2.44 in) dia.</li> </ul>	В
	a b 22A1003D		С
ST30901000 (J-26010-01)		<ul><li>Installing rear bearing</li><li>Installing front bearing</li></ul>	DLN
Drift		a: 79 mm (3.11 in) dia. b: 45 mm (1.77 in) dia. c: 35.2 mm (1.38 in) dia.	E
	ZZA0978D		-

## **Commercial Service Tool**

Tool name		Description	
Puller		<ul><li> Removing companion flange</li><li> Removing mainshaft rear bearing</li></ul>	
Puller	NT077	Removing mainshaft rear bearing	
Pin punch		<ul> <li>Removing retaining pin</li> <li>a: 6 mm (0.24 in) dia.</li> </ul>	
	a		
	NT410		
Power tool		Loosening nuts, screws and bolts	
	PIIB1407E		

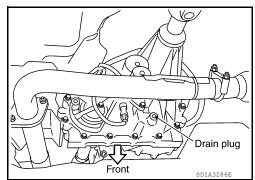
# < PERIODIC MAINTENANCE > PERIODIC MAINTENANCE TRANSFER FLUID

## Replacement

DRAINING

- 1. Stop engine.
- 2. Remove the drain plug and gasket. Drain the fluid.
- Install the drain plug with a new gasket to the transfer. Tighten to the specified torque. Refer to <u>DLN-102</u>. "Disassembly and <u>Assembly</u>".
   CAUTION:

Do not reuse gasket.



#### FILLING

- 1. Remove the filler plug and gasket.
- 2. Fill the transfer with new fluid until the fluid level reaches the specified limit near the filler plug hole.

Fluid grade and capacity

: Refer to MA-13, "Fluids and Lubricants".

#### **CAUTION:**

Carefully fill fluid. (Fill up slowly, taking approximately 3 minutes to complete.)

- 3. Leave the vehicle for 3 minutes, and check fluid level again.
- Install the filler plug with a new gasket to the transfer. Tighten to the specified torque. Refer to <u>DLN-102</u>, "<u>Disassembly</u> and <u>Assembly</u>".
   CAUTION:

Do not reuse gasket.

#### Inspection

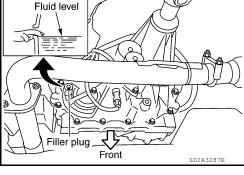
#### FLUID LEAKAGE AND FLUID LEVEL

- 1. Make sure that fluid is not leaking from the transfer assembly or around it.
- 2. Check fluid level from the filler plug hole as shown. CAUTION:

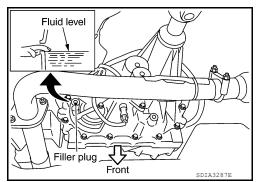
#### Do not start engine while checking fluid level.

 Install the filler plug with a new gasket to the transfer. Tighten to the specified torque. Refer to <u>DLN-102</u>, "<u>Disassembly</u> and <u>Assembly</u>".
 CAUTION:

Do not reuse gasket.



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## **TRANSFER CONTROL UNIT**

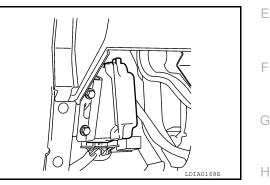
#### < REMOVAL AND INSTALLATION >

## **REMOVAL AND INSTALLATION** TRANSFER CONTROL UNIT

## Removal and Installation

#### REMOVAL

- 1. Switch 4WD shift switch to 2WD and set transfer assembly to 2WD. CAUTION: When removing transfer control unit, transfer state must be at 2WD.
- 2. Turn the ignition switch OFF and disconnect negative battery terminal. Refer to PG-72, "Removal and DLN Installation".
- 3. Remove the instrument lower panel LH. Refer to IP-10, "Exploded View".
- 4. Disconnect the two transfer control unit connectors.
- 5. Remove the transfer control unit bolts.
- 6. Remove the transfer control unit.



#### INSTALLATION

Installation is in the reverse order of removal.

• When installing the transfer control unit, tighten bolts to the specified torque.

#### Transfer control unit bolts : 3.4 N·m (0.35 kg-m, 30 in-lb)

J · After the installation, check 4WD shift indicator pattern. If NG, adjust position between transfer assembly and transfer control unit. Refer to DLN-83, "Precaution for Transfer Assembly and Transfer Control Unit Replacement".

**DLN-91** 

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< REMOVAL AND INSTALLATION >

## FRONT OIL SEAL

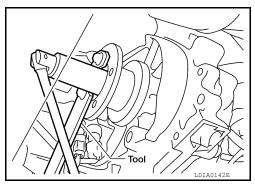
#### Removal and Installation

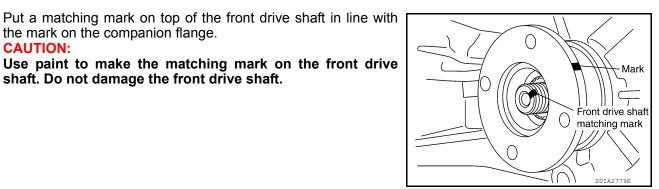
#### REMOVAL

4.

**CAUTION:** 

- 1. Partially drain the transfer fluid. Refer to DLN-90, "Replacement".
- 2. Remove the front propeller shaft. Refer to DLN-132, "Removal and Installation".
- 3. Remove the companion flange self-lock nut, using suitable tool.





5. Remove the companion flange, using suitable tool.

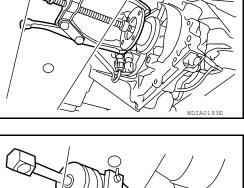
shaft. Do not damage the front drive shaft.

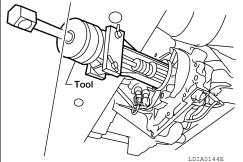
the mark on the companion flange.

6. Remove the front oil seal from the front case, using Tool.

**Tool number** : ST33290001 (J-34286)

**CAUTION:** Do not damage front case.





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[TRANSFER: TX15B]

**INSTALLATION** 

## **FRONT OIL SEAL**

#### < REMOVAL AND INSTALLATION >

1. Install the new front oil seal until it is flush with the end face of the front case, using Tool.

> : KV38100500 ( — ) **Tool number**

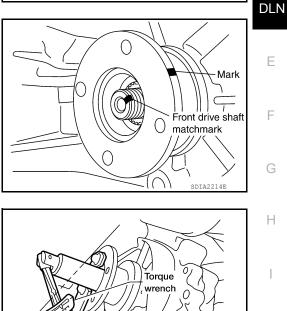
#### **CAUTION:**

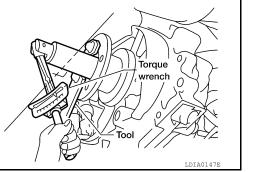
- Do not reuse oil seal.
- Apply petroleum jelly to oil seal.
- 2. Align the matching mark of the front drive shaft with the matching mark of the companion flange, then install the companion flange.

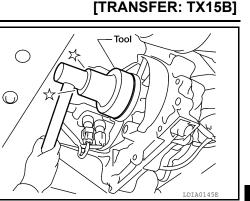
3. Install the new self-lock nut and tighten to the specified torque, using suitable Tool. Refer to DLN-101, "Exploded View". **CAUTION:** 

Do not reuse self-lock nut.

- 4. Install the front propeller shaft. Refer to <u>DLN-132</u>, "Removal and Installation".
- 5. Refill the transfer with fluid and check for fluid leaks and fluid level. Refer to DLN-90, "Replacement" and DLN-90, "Inspection".







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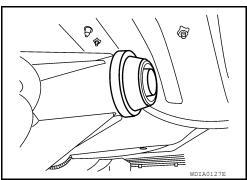
#### < REMOVAL AND INSTALLATION >

## REAR OIL SEAL

## Removal and Installation

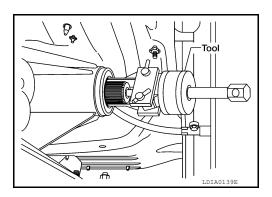
#### REMOVAL

- 1. Partially drain the transfer fluid. Refer to <u>DLN-90, "Replacement"</u>.
- 2. Remove the rear propeller shaft. Refer to <u>DLN-150</u>, "Removal and Installation".
- Remove the dust cover from the rear case.
   CAUTION: Do not damage the rear case.
- 4. Remove the oil cover from the dust cover.



Remove the rear oil seal from the rear case using Tool.
 CAUTION:
 Do not damage the rear case.

Tool number : ST33290001 (J-34286)



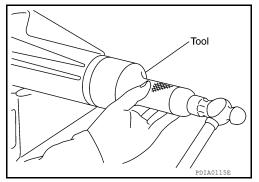
#### INSTALLATION

1. Install the new rear oil seal until it is flush with the end face of the rear case using Tool.

Tool number : KV38100500 ( — )

#### **CAUTION:**

- Do not reuse oil seal.
- Apply petroleum jelly to oil seal.

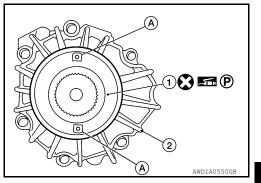


- 2. Install the oil cover until it reaches the end face of the new dust cover. CAUTION:
  - Do not reuse dust cover.
  - Position the oil cover with the notch at bottom position.

## **REAR OIL SEAL**

#### < REMOVAL AND INSTALLATION >

- Apply petroleum jelly to the circumference of the new dust cover (1). Position the new dust cover (1) as shown.
   CAUTION:
  - Do not reuse dust cover (1).
  - Position the protrusions (A) at the position shown.
  - (2): Rear case assembly

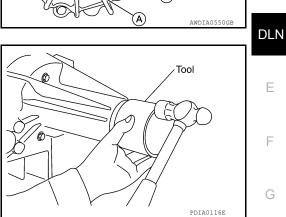


4. Install the new dust cover to the rear case using Tool.

Tool number : KV40105310 ( — )

#### CAUTION:

- Do not reuse dust cover.
- Apply petroleum jelly to dust cover.
- 5. Install the rear propeller shaft. Refer to <u>DLN-150, "Removal and</u> <u>Installation"</u>.
- Refill the transfer with fluid and check for fluid leaks and fluid level. Refer to <u>DLN-90, "Replacement"</u> and <u>DLN-90, "Inspection"</u>.



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#### < REMOVAL AND INSTALLATION >

## TRANSFER CONTROL DEVICE

#### Removal and Installation

#### REMOVAL

- 1. Switch the 4WD shift switch to 2WD and set the transfer assembly to 2WD.
- 2. Disconnect the harness connector from the transfer control device.
- 3. Remove the breather hose from the transfer control device.
- 4. Remove the bolts and detach the transfer control device.

Transfer control device connector 0 0 0 0 0 0 0 0 0 0 0 0

O-ring 🔀 🗺 🕑

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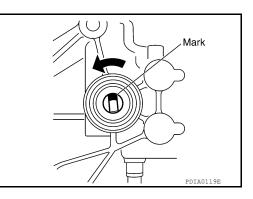
- 1. Install the new O-ring to the transfer control device. CAUTION:
  - Do not reuse O-ring.
  - Apply petroleum jelly to O-ring.

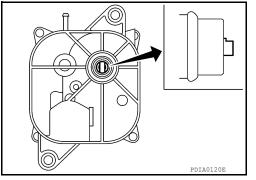


a. Turn the control shift rod fully counterclockwise using suitable tool, and then put a mark on the control shift rod.

 Align the transfer control device shaft cutout with the mark on the control shift rod, and install.
 NOTE:

Turn the transfer control device when the transfer control device connection does not match.



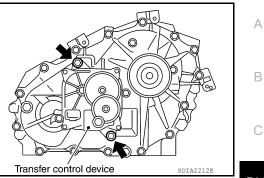




## TRANSFER CONTROL DEVICE

#### < REMOVAL AND INSTALLATION >

- Tighten the bolts to the specified torque. Refer to DLN-101. c. "Exploded View".
- 3. Install the breather hose to the transfer control device.
- 4. Connect the transfer control device harness connector.
- 5. After the installation, check the 4WD shift indicator pattern. If NG, adjust the position between the transfer assembly and transfer control unit. Refer to DLN-83, "Precaution for Transfer Assembly and Transfer Control Unit Replacement".



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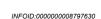
[TRANSFER: TX15B]

#### < REMOVAL AND INSTALLATION >

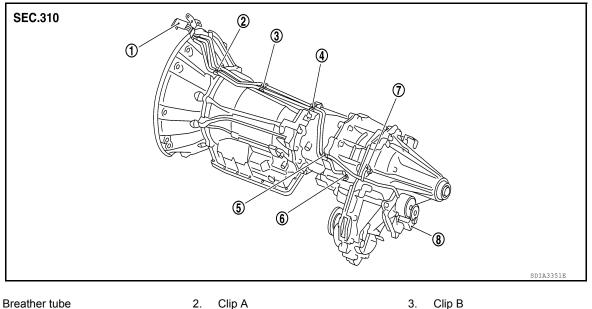
## **AIR BREATHER HOSE**

#### Removal and Installation

COMPONENTS



[TRANSFER: TX15B]



1. Clip C 4.

- Clip A
- Clip D 5.
- 7. Air breather hose clamp
- 8. Transfer control device
- 6. Breather tube (transfer)

#### REMOVAL

- 1. Disconnect air breather hose from transfer control device.
- 2. Disconnect air breather hose from breather tube (transfer).
- 3. Release air breather hose clamp and clips as necessary.
- 4. Disconnect air breather hoses from breather tube.

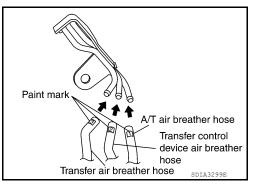
#### **CAUTION:** Note paint marks for installation.

#### INSTALLATION

#### **CAUTION:**

#### Make sure there are no pinched or restricted areas on each air breather hose caused by folding or bending when installing it.

Install each air breather hose into the breather tube (metal con-1. nector) until the hose end reaches the end of the curved section. Set each air breather hose with paint mark facing upward.



## **AIR BREATHER HOSE**

#### < REMOVAL AND INSTALLATION >

2. Install transfer control device air breather hose and transfer air breather hose on clip A and clip B with the paint mark facing upward.

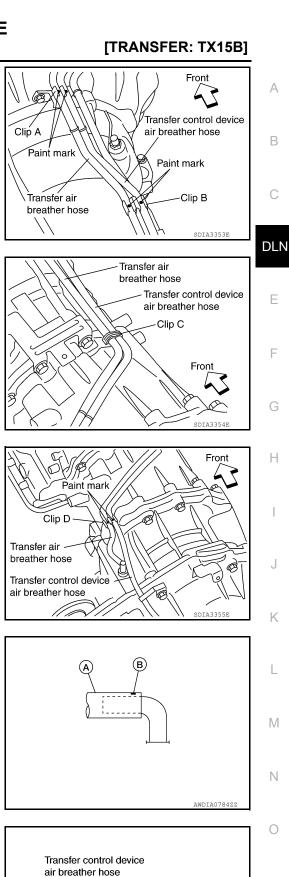
3. Install clip C on transfer control device air breather hose and transfer air breather hose with the paint mark matched.

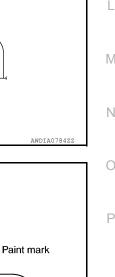
4 Install transfer control device air breather hose and transfer air breather hose on clip D with the paint mark facing upward.

5. Install transfer air breather hose (A) into the breather tube (transfer, metal connector) until the hose end reaches the base of the tube. Set transfer air breather hose with paint mark (B) facing upward.

6. Install transfer control device air breather hose into transfer control device (case connector) until the hose end reaches the base of the tube. Set transfer control device air breather hose with paint mark facing forward.







## UNIT REMOVAL AND INSTALLATION TRANSFER ASSEMBLY

#### Removal and Installation

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#### NOTE:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

#### REMOVAL

- 1. Switch 4WD shift switch to 2WD and set transfer assembly to 2WD.
- 2. Partially drain the transfer fluid. Refer to <u>DLN-90, "Replacement"</u>.
- 3. Remove under cover using power tool. Refer to EXT-15. "Removal and Installation".
- 4. Remove the center exhaust tube and main muffler. Refer to EX-5, "Exploded View".
- 5. Remove the front and rear propeller shafts. Refer to <u>DLN-132</u>, "Removal and Installation" (front), <u>DLN-141</u>, "Removal and Installation" (rear). **CAUTION**:

#### Do not damage spline, sleeve yoke and rear oil seal when removing rear propeller shaft.

- 6. Remove the insulator nuts from the transmission crossmember. Refer to <u>TM-21</u>, "Removal and Installation <u>from Vehicle"</u> (M/T) or <u>TM-250</u>, "Removal and Installation (4WD)" (A/T).
- 7. Position two suitable jacks under the transmission and transfer assembly.
- 8. Remove the transmission crossmember. Refer to <u>TM-21</u>, "Removal and Installation from Vehicle" (M/T) or <u>TM-250</u>, "Removal and Installation (4WD)" (A/T).

#### WARNING:

## Support transmission and transfer assembly using two suitable jacks while removing transmission crossmember.

- 9. Disconnect the harness connectors from the following:
  - ATP switch
  - 4LO switch
  - Wait detection switch
  - Transfer control device
- 10. Remove harness from retainers.
- 11. Disconnect each air breather hose from the following. Refer to DLN-98, "Removal and Installation".
  - Transfer control device
  - Breather tube (transfer)
- 12. Remove the transfer to transmission and transmission to transfer bolts.

#### WARNING:

#### Support transfer assembly with suitable jack while removing it.

Remove the transfer assembly.
 CAUTION:

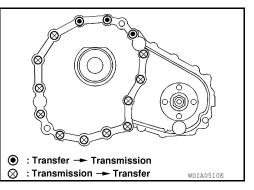
#### Do not damage transmission rear oil seal.

#### INSTALLATION

- Installation is in the reverse order of removal.
- Tighten the bolts to specification.

#### Tightening torque : 36 N·m (3.7kg-m, 27 ft-lb)

- Fill the transfer with new fluid. Refer to DLN-90, "Replacement".
- Check the transfer fluid. Refer to <u>DLN-90, "Inspection"</u>.
- Start the engine for one minute. Then stop the engine and recheck the transfer fluid. Refer to <u>DLN-90</u>, "Inspection".
- After the installation, check the 4WD shift indicator pattern. If NG, adjust the position between the transfer assembly and transfer control unit. Refer to <u>DLN-83</u>, "Precaution for Transfer Assembly and Transfer Control Unit Replacement".



## UNIT DISASSEMBLY AND ASSEMBLY TRANSFER ASSEMBLY

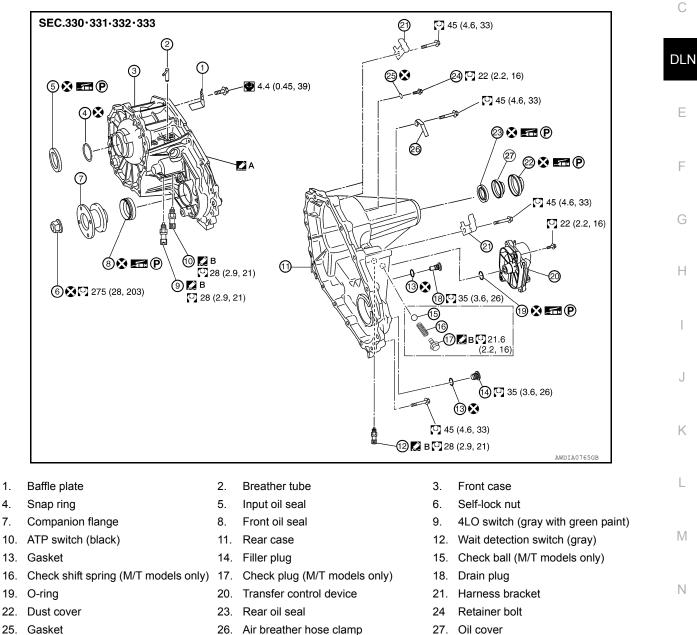
Exploded View

#### COMPONENTS



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Α. Apply Genuine Anaerobic Liquid Gasket or equivalent.

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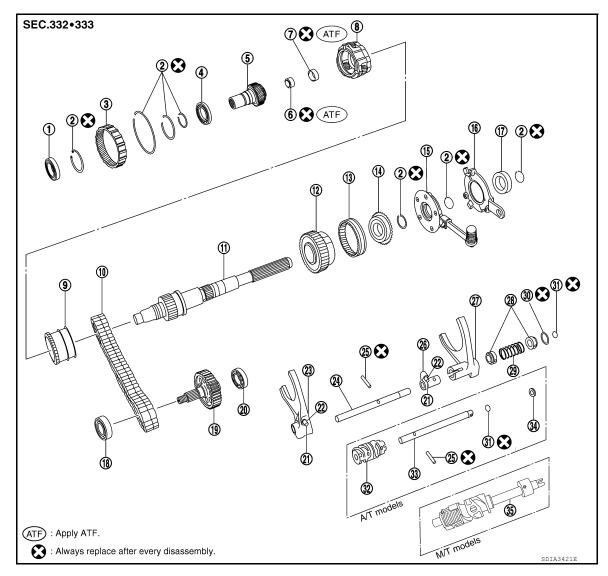
7.

- 26. Air breather hose clamp
- Apply Genuine Silicone RTV or Β. equivalent.

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#### < UNIT DISASSEMBLY AND ASSEMBLY >



- 1. Input bearing
- 4. Carrier bearing
- 7. Metal bushing
- 10. Drive chain
- 13. 2-4 sleeve
- 16. Retainer
- 19. Front drive shaft
- 22. Shift collar
- 25. Retaining pin
- 28. Fork guide collar
- 31. Snap ring
- 34. Spacer

- 2. Snap ring
- 5. Sun gear
- 8. Planetary carrier assembly
- 11. Mainshaft
- 14. Clutch gear
- 17. Mainshaft rear bearing
- 20. Rear bearing
- 23. L-H shift fork
- 26. 2-4 shift bracket
- 29. 2-4 shift fork spring
- 32. Drum cam
- 35. Control shift rod assembly

- 3. Internal gear
- 6. Needle bearing
- 9. L-H sleeve
- 12. Sprocket
- 15. Oil pump assembly
- 18. Front bearing
- 21. Clevis pin
- 24. L-H shift rod
- 27. 2-4 shift fork
- 30. Retaining ring
- 33. Control shift rod

#### **Disassembly and Assembly**

#### DISASSEMBLY

1. Remove the drain plug and filler plug.

**Revision: January 2013** 

6.

## TRANSFER ASSEMBLY

## < UNIT DISASSEMBLY AND ASSEMBLY >

- 2. Remove the transfer control device from the rear case.
- 3. Remove the O-ring from the transfer control device. **CAUTION:** Do not reuse O-ring.

4. Remove the self-lock nut from the companion flange, using suitable tool.

5. Put a matching mark on top of the front drive shaft in line with the mark on the companion flange. **CAUTION:** 

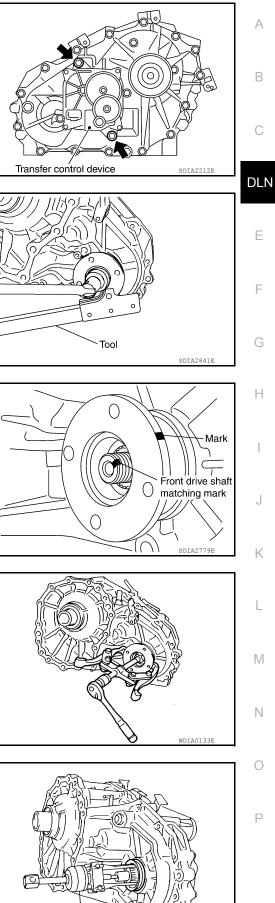
Use paint to make the matching mark on the front drive shaft. Do not damage the front drive shaft.

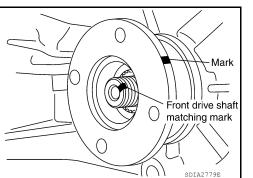
7. Remove the front oil seal from the front case, using Tool.

Remove the companion flange, using suitable tool.

**Tool number** : ST33290001 (J-34286)

Do not damage front case or front drive shaft.





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Tool

#### < UNIT DISASSEMBLY AND ASSEMBLY >

8. Remove the 4LO switch [gray (with green paint)] and ATP switch (black) from the front case.

9. Remove the wait detection switch (gray) from the rear case.

**Revision: January 2013** 

models only).

**CAUTION:** 

Do not damage rear case.

12. Remove oil cover from the dust cover.

13. Remove the rear oil seal from the rear case, using Tool.

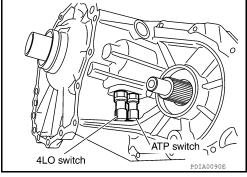
**Tool number** : ST33290001 (J-34286)

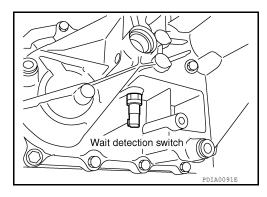
11. Remove the dust cover from the rear case, using suitable tool.

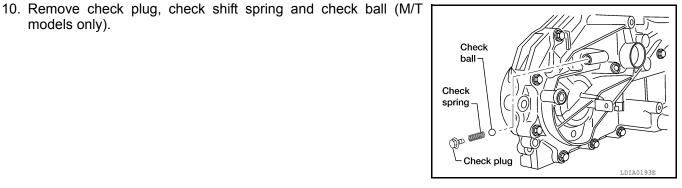
**CAUTION:** Do not damage rear case or mainshaft.

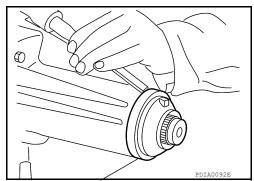
**TRANSFER ASSEMBLY** 

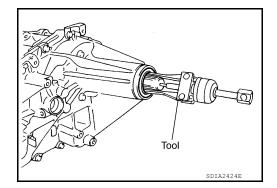
## [TRANSFER: TX15B]











**DLN-104** 

#### < UNIT DISASSEMBLY AND ASSEMBLY >

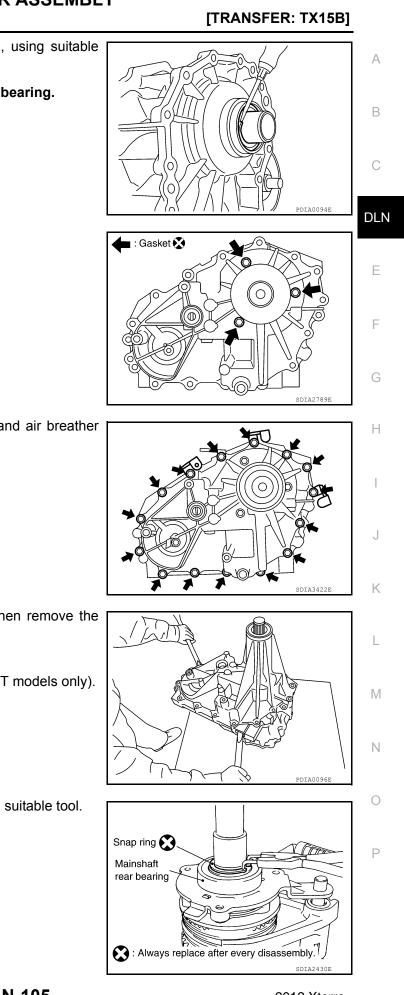
Remove the input oil seal from the front case, using suitable tool.
 CAUTION:

Do not damage front case, sun gear or input bearing.

15. Remove the retainer bolts and gaskets. CAUTION: Do not reuse gaskets.

16. Remove the rear case bolts, harness bracket and air breather hose clamp from the rear case.

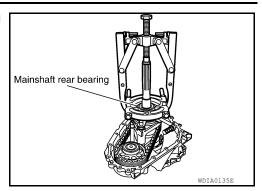
- 17. Separate the front case from the rear case. Then remove the rear case by prying it up, using suitable tool.
   CAUTION:
   Do not damage the mating surface.
- 18. Remove the spacer from the control shift rod (A/T models only).
   CAUTION:
   Do not drop spacer.
- Remove the snap ring from the mainshaft, using suitable tool.
   CAUTION:
   Do not reuse snap ring.

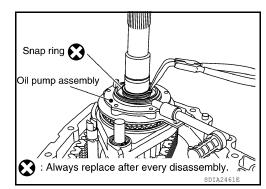


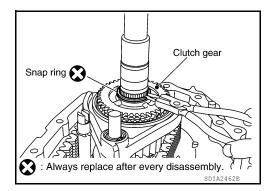
#### < UNIT DISASSEMBLY AND ASSEMBLY >

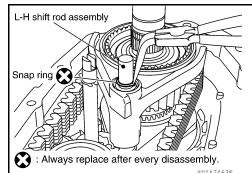
## [TRANSFER: TX15B]

- 20. Remove the mainshaft rear bearing from the mainshaft, using suitable tool.
- 21. Remove the retainer from the mainshaft.









Drive chain Sprocke Front drive shaft

22. Remove the snap ring from the mainshaft, using suitable tool. CAUTION:

#### Do not reuse snap ring.

23. Remove the oil pump assembly from the mainshaft.

24. Remove the snap ring from the mainshaft, using suitable tool. **CAUTION:** 

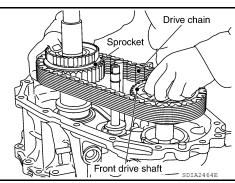
#### Do not reuse snap ring.

25. Remove the clutch gear from the mainshaft.

26. Remove the snap ring from the L-H shift rod assembly, using suitable tool. **CAUTION:** 

#### Do not reuse snap ring.

- 27. Remove the 2-4 sleeve and 2-4 shift fork assembly from the mainshaft.
- 28. Remove the drive chain together with the sprocket and front drive shaft from the front case.
- 29. Remove the mainshaft from the sun gear assembly.
- 30. Remove the L-H shift rod assembly and control shift rod assembly from the front case.
- 31. Remove the L-H sleeve together with the L-H shift fork from the planetary carrier assembly.



#### < UNIT DISASSEMBLY AND ASSEMBLY >

- 32. Remove the snap ring from the sun gear. CAUTION:
  - Do not reuse snap ring.
  - Do not damage sun gear or input bearing.

33. Press the sun gear assembly and planetary carrier assembly from the front case, using Tool.

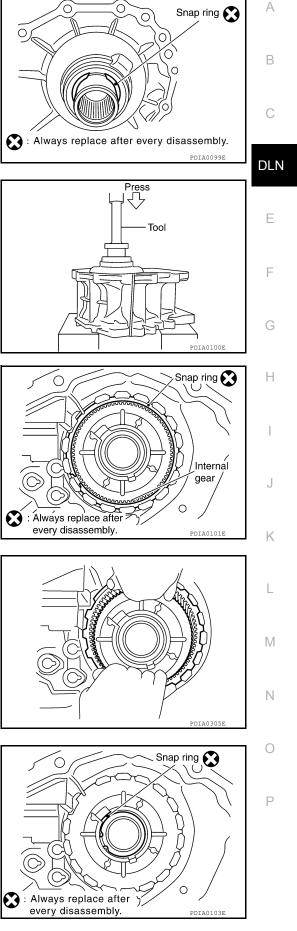
Tool number : KV38100200 ( — )

34. Remove the snap ring from the front case.CAUTION:Do not reuse snap ring.

35. Remove the internal gear from the front case.

Remove the snap ring from the front case.
 CAUTION:
 Do not reuse snap ring.





#### [TRANSFER: TX15B]

#### < UNIT DISASSEMBLY AND ASSEMBLY >

37. Remove the input bearing from the front case, using Tool.

**Tool number** : KV38100200 ( — )



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Case

Check the items below. If necessary, replace them with new ones.

- · Damage and excessive wear of the contact surfaces of the sprocket, mainshaft and sleeve.
- Sleeve must move smoothly.

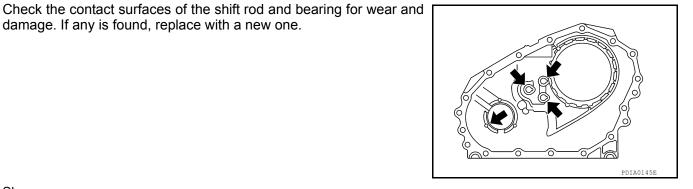
Gear, Shaft and Drive Chain

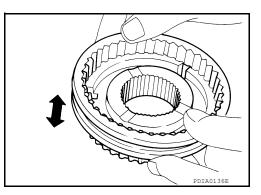
38. Remove the baffle plate from the front case.

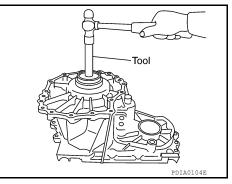
INSPECTION AFTER DISASSEMBLY

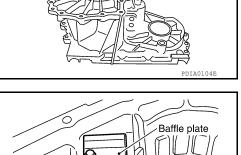
damage. If any is found, replace with a new one.

39. Remove the breather tube from the front case.







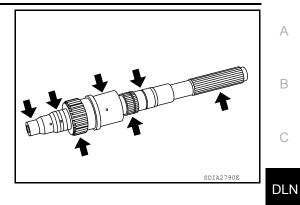




PDIA0105B

#### < UNIT DISASSEMBLY AND ASSEMBLY >

- Check the items below. If necessary, replace them with new ones.
- Damage, peeling, uneven wear and bending of the shaft.
- Excessive wear, damage and peeling of the gear.

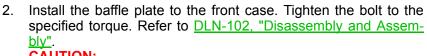


#### Bearing

Check the bearing for damage and rough rotation. If necessary, replace it with a new one.

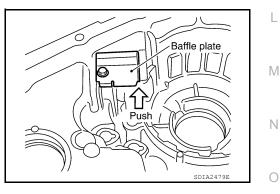
#### ASSEMBLY

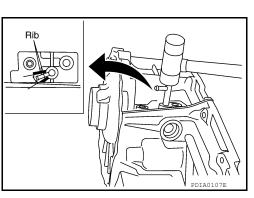
1. Install the breather tube. CAUTION: Install breather tube in the direction shown.



#### CAUTION:

Install baffle plate by pushing it in the direction shown while tightening the bolt.





**DLN-109** 

Revision: January 2013

[TRANSFER: TX15B]

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#### < UNIT DISASSEMBLY AND ASSEMBLY >

3. Install the input bearing to the front case, using Tool.

Tool number : ST30720000 (J-25405)

Install the new snap ring to the front case.
 CAUTION:
 Do not reuse snap ring.

5. Install the internal gear with the groove facing up into the front case.

Do not reuse snap ring.

Install the snap ring to the front case.

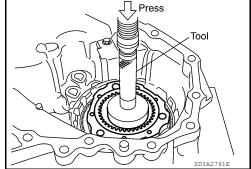
7. Install the planetary carrier assembly and sun gear assembly to the front case, using Tool.

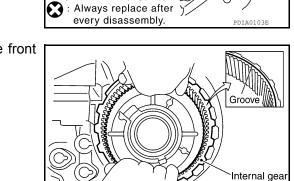
Tool number

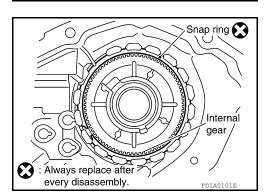
6.

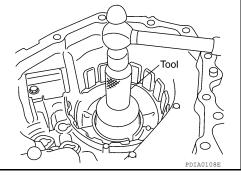
**CAUTION:** 

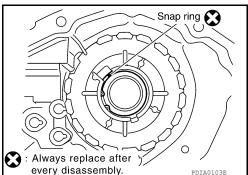
: KV38100200 ( — )











PDIA0102E

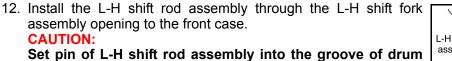
#### [TRANSFER: TX15B]

#### < UNIT DISASSEMBLY AND ASSEMBLY >

- 8. Install the snap ring to the sun gear. CAUTION:
  - Do not reuse snap ring.
  - Do not damage sun gear.

9. Set the L-H sleeve together with the L-H shift fork assembly onto the planetary carrier assembly.

- 10. Install the control shift rod assembly to the front case. CAUTION: Set pin of L-H shift fork assembly into the groove of drum cam.
- 11. Turn the control shift rod assembly fully counterclockwise.

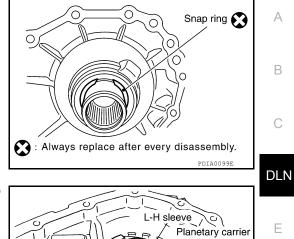


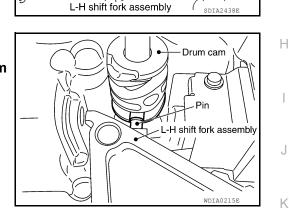
cam.

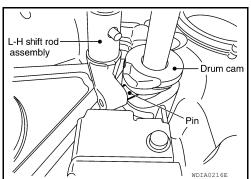
- 13. Install the mainshaft to the sun gear assembly.
- 14. Install the drive chain to the front drive shaft and sprocket. CAUTION:

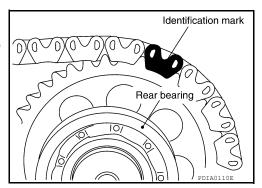
Install with the Identification mark of drive chain on the side of the rear bearing of front drive shaft.











[TRANSFER: TX15B]

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assembly

#### < UNIT DISASSEMBLY AND ASSEMBLY >

shaft. **CAUTION:** 

tool. **CAUTION:** 

**CAUTION:** 

Do not reuse snap ring.

Do not reuse snap ring.

18. Install the clutch gear to the mainshaft.

15. Install the drive chain together with the front drive shaft and sprocket to the front case.

Install with proper orientation of 2-4 sleeve.

fork in the retaining pin of 2-4 shift bracket.

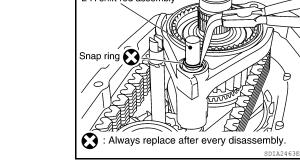
**Revision: January 2013** 

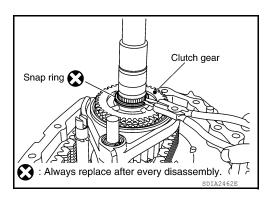
#### 21. Install the snap ring to the mainshaft, using suitable tool. **CAUTION:** Do not reuse snap ring.

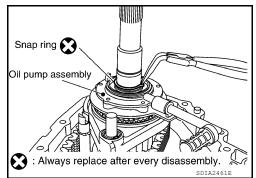
19. Install the snap ring to the mainshaft, using suitable tool.

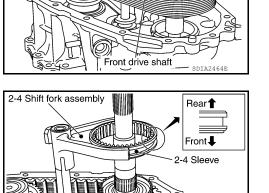
20. Install the oil pump assembly to the mainshaft.

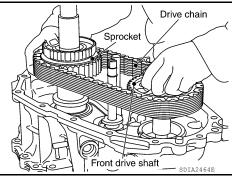
### 16. Install the 2-4 sleeve and 2-4 shift fork assembly to the main-Rear Front Install 2-4 shift fork with engaging the grooves of 2-4 shift 2-4 Sleeve SDIA2467E 17. Install the snap ring to the L-H shift rod assembly, using suitable L-H shift rod assembly











[TRANSFER: TX15B]

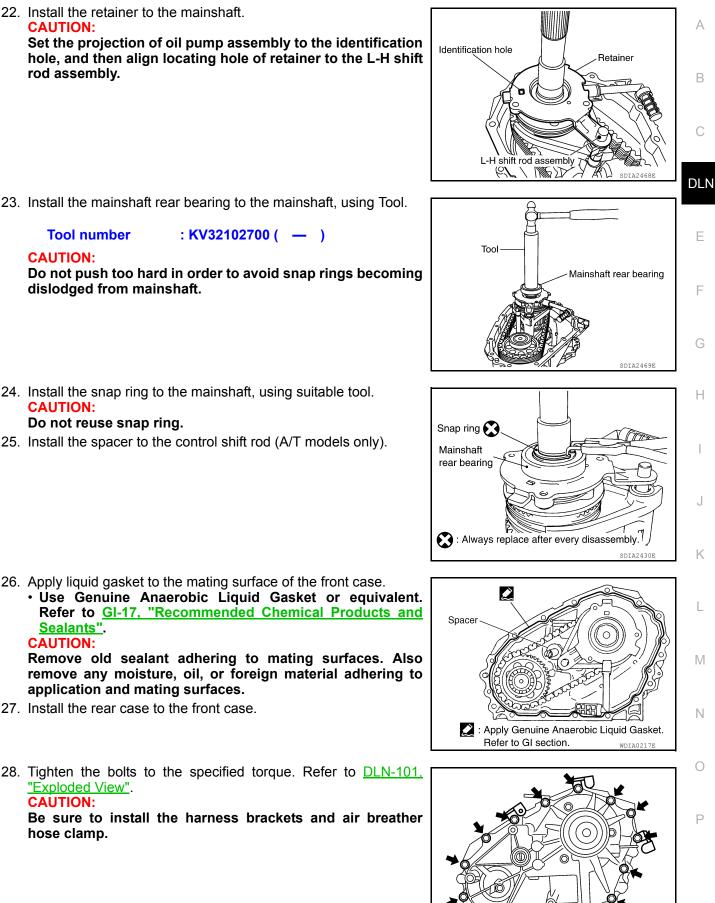


#### < UNIT DISASSEMBLY AND ASSEMBLY >

22. Install the retainer to the mainshaft. **CAUTION:** 

Set the projection of oil pump assembly to the identification hole, and then align locating hole of retainer to the L-H shift rod assembly.





**Tool number** : KV32102700 ( — )

**CAUTION:** 

Do not push too hard in order to avoid snap rings becoming dislodged from mainshaft.

24. Install the snap ring to the mainshaft, using suitable tool. CAUTION:

#### Do not reuse snap ring.

25. Install the spacer to the control shift rod (A/T models only).

- 26. Apply liquid gasket to the mating surface of the front case.
  - Use Genuine Anaerobic Liquid Gasket or equivalent. Refer to GI-17, "Recommended Chemical Products and Sealants". CAUTION:

Remove old sealant adhering to mating surfaces. Also remove any moisture, oil, or foreign material adhering to application and mating surfaces.

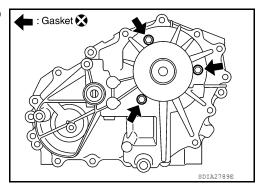
- 27. Install the rear case to the front case.
- 28. Tighten the bolts to the specified torque. Refer to DLN-101, "Exploded View". **CAUTION:** Be sure to install the harness brackets and air breather hose clamp.

SDIA3422E

#### < UNIT DISASSEMBLY AND ASSEMBLY >

- Install the retainer bolts with new gaskets. Tighten the bolts to the specified torque. Refer to <u>DLN-101, "Exploded View"</u>. CAUTION:
  - Do not reuse gasket.
  - Tighten them to the specified torque again.

[TRANSFER: TX15B]



30. Apply petroleum jelly to the circumference of the oil seal, and install it to the front case, using Tools.

Dimension (A) : 4.0 - 4.6 mm (0.157 - 0.181 in)

**Tool number** 

(A): ST30720000 (J-25405) (B): KV40104830 ( — )

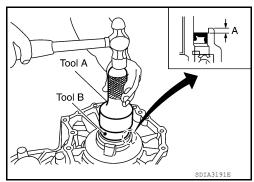
#### **CAUTION:**

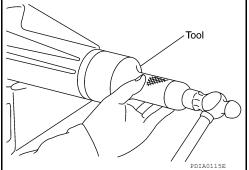
- Do not reuse oil seal.
- Apply petroleum jelly to oil seal.
- 31. Install the rear oil seal until it is flush with the end face of the rear case, using Tool.

Tool number : KV38100500 ( — )

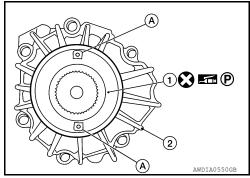
#### CAUTION:

- Do not reuse oil seal.
- Apply petroleum jelly to oil seal.





- 32. Install the oil cover until it reaches the end face of the new dust cover. CAUTION:
  - Do not reuse dust cover.
  - Position the oil cover with the notch at bottom position.
- 33. Apply petroleum jelly to the circumference of the new dust cover (1). Position the dust cover (1) as shown.CAUTION:
  - Do not reuse dust cover (1).
  - Position the protrusions (A) at the position shown.
  - (2): Rear case assembly



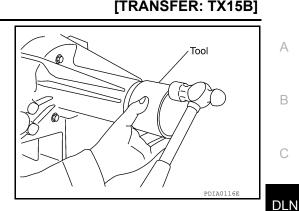
#### < UNIT DISASSEMBLY AND ASSEMBLY >

34. Install the dust cover to the rear case, using Tool.

Tool number : KV40105310 ( — )

#### **CAUTION:**

- Do not reuse dust cover.
- Apply petroleum jelly to dust cover.



- Install check ball and check spring to rear case (M/T models only).
- 36. Apply sealant to thread of check plug, then install it to rear case and tighten to the specified torque (M/T models only). Refer to DLN-101, "Exploded View".

• Use Genuine Silicone RTV or equivalent. Refer to GI-17, "Recommended Chemical Products and Sealants". CAUTION:

Remove old sealant and oil adhering to threads.

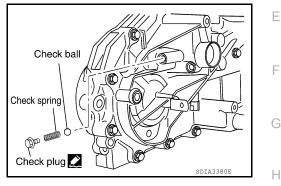
- 37. Apply sealant to the threads of the wait detection switch (gray). Then install it to the rear case and tighten to the specified torque. Refer to DLN-101, "Exploded View".
  - Use Genuine Silicone RTV or equivalent. Refer to GI-17, "Recommended Chemical Products and Sealants". CAUTION:

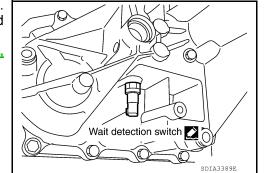
Remove old sealant and oil adhering to threads.

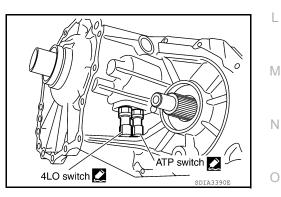
38. Apply sealant to the threads of the 4LO switch (gray with green paint) and ATP switch (black). Then install them to the front case and tighten to the specified torque. Refer to DLN-101, "Exploded View".

• Use Genuine Silicone RTV or equivalent. Refer to GI-17. "Recommended Chemical Products and Sealants". CAUTION:

Remove old sealant and oil adhering to threads.







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#### < UNIT DISASSEMBLY AND ASSEMBLY >

39. Install the front oil seal until it is flush with the end face of the front case, using Tool.

Tool number : KV38100500 ( — )

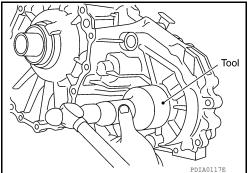
#### CAUTION:

- Do not reuse oil seal.
- Apply petroleum jelly to oil seal.



Mark

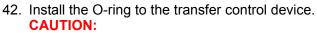
Front drive shaft matching mark



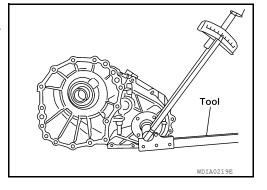
40. Align the matching mark on the front drive shaft with the mark on the companion flange, then install the companion flange.

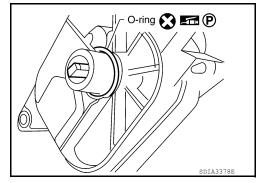
41. Install the companion flange self-lock nut. Tighten to the specified torque, using suitable tool. Refer to <u>DLN-101</u>. "Exploded <u>View"</u>.
 CAUTION:

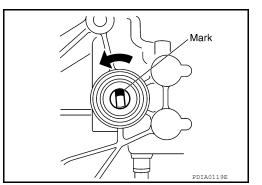
Do not reuse self-lock nut.



- Do not reuse O-ring.
- Apply petroleum jelly to O-ring.





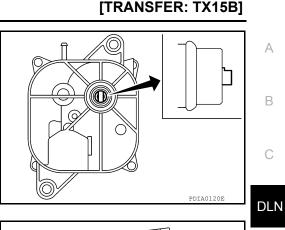


- 43. Install the transfer control device to the rear case.
- a. Turn the control shift rod fully counterclockwise using a suitable tool, and then put a mark on the control shift rod.

#### < UNIT DISASSEMBLY AND ASSEMBLY >

### Align the transfer control device shaft cutout with the mark on the control shift rod, and install it. NOTE:

Turn the transfer control device when the transfer control device connection does not match.



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Transfer control device

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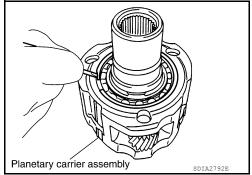
c. Tighten the bolts to the specified torque. Refer to <u>DLN-101.</u> <u>"Exploded View"</u>.

 44. Install the drain plug and filler plug with new gaskets to the rear case. Tighten to the specified torque. Refer to <u>DLN-101, "Exploded View"</u>.
 CAUTION: Do not reuse gaskets.

#### **Disassembly and Assembly**

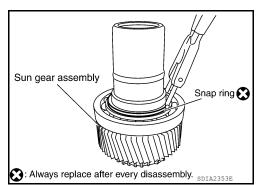
#### DISASSEMBLY

- 1. Remove the snap ring.
- 2. Remove the sun gear assembly from the planetary carrier assembly using suitable tool.



Remove the snap ring from the sun gear assembly using suitable tool.
 CAUTION:

Do not reuse snap ring.



4. Remove the carrier bearing from the sun gear using Tools.

Remove the needle bearing from the sun gear using Tool.

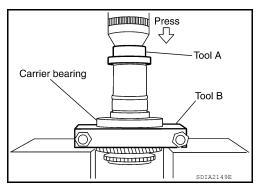
Tool number

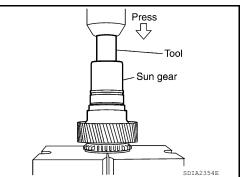
**Tool number** 

5.

(A): ST35300000 ( — ) (B): ST30021000 (J-22912-01)

: ST33710000 ( — )



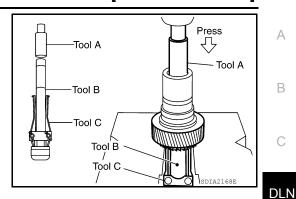


[TRANSFER: TX15B]

#### < UNIT DISASSEMBLY AND ASSEMBLY >

6. Remove the metal bushing from the sun gear using Tools.

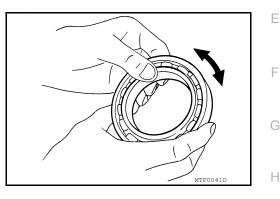
> **Tool number** (A): ST33710000 ( — ) (B): ST35325000 ( — ) (C): ST33290001 (J-34286)



#### INSPECTION AFTER DISASSEMBLY

Bearing

Check the bearing for damage and rough rotation. If necessary, replace the bearing with a new one.



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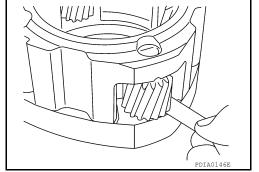
**Planetary Carrier** 

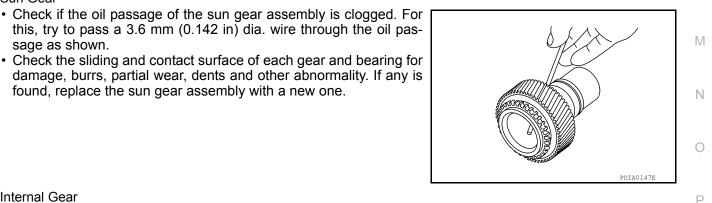
· Measure the end play of each pinion gear. If it is out of specification, replace the planetary carrier assembly with new one.

#### Pinion gear end play : 0.1 - 0.7 mm (0.004 - 0.028 in)

 Check the working face of each gear and bearing for damage, burrs, partial wear, dents and other abnormality. If any is found, replace the planetary carrier assembly with a new one.

found, replace the sun gear assembly with a new one.





Internal Gear

Sun Gear

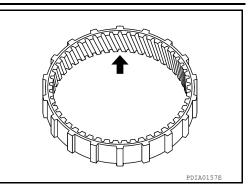
sage as shown.

[TRANSFER: TX15B]

#### < UNIT DISASSEMBLY AND ASSEMBLY >

Check the internal gear teeth for damage, partial wear, dents or other abnormality. If any is found, replace the internal gear with a new one.

#### [TRANSFER: TX15B]



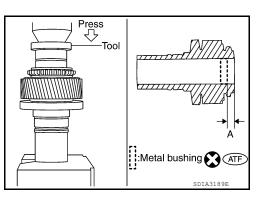
#### ASSEMBLY

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1. Apply ATF to the new metal bushing, then install the new metal bushing until it becomes Dimension (A) using Tool.

Tool number	: ST35300000( — )
Dimension (A)	: 7.7 - 8.3mm (0.303 - 0.327in)
AUTION:	

Do not reuse metal bushing.



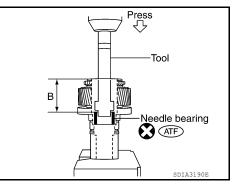
2. Apply ATF to the new needle bearing, then install the new needle bearing until it becomes Dimension (B) using Tool.

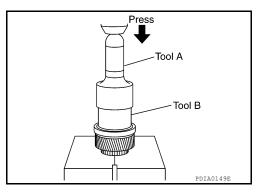
Tool number	: ST33220000( — )
Dimension (B)	: 62.5 - 63.1mm (2.461 - 2.484in)

**CAUTION:** Do not reuse needle bearing.

3. Install the carrier bearing to the sun gear using Tools.

Tool number (A): ST30720000 (J-25405) (B): ST27863000 ( — )





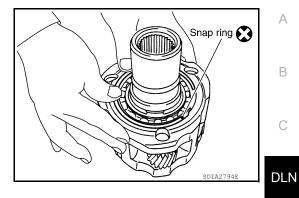
- Sun gear assembly Sun gear assembly Snap ring Snap ring
- Install the new snap ring to the sun gear assembly using suitable tool.
   CAUTION:

Do not reuse snap ring.

#### < UNIT DISASSEMBLY AND ASSEMBLY >

- [TRANSFER: TX15B]
- 5. Install the sun gear assembly to the planetary carrier assembly.
- 6. Install the new snap ring to the planetary carrier assembly. CAUTION:

Do not reuse snap ring.



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## FRONT DRIVE SHAFT

#### **Disassembly and Assembly**

#### DISASSEMBLY

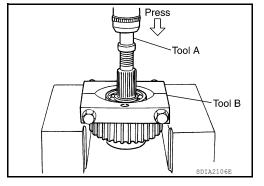
1. Remove the front bearing using Tools.

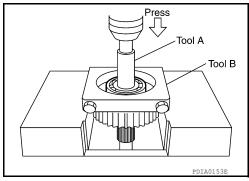
**Tool number** 

**Tool number** 

(A): ST35300000 ( — ) (B): ST30021000 (J-22912-01)

(A): ST33710000 ( — ) (B): ST30021000 (J-22912-01)





# INSPECTION AFTER DISASSEMBLY

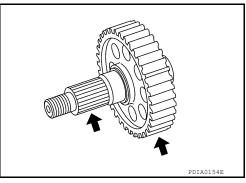
Remove the rear bearing using Tools.

Front Drive Shaft

2.

Check the items below. If necessary, replace them with new ones.

- Damage, peeling, dent, uneven wear and bending of the shaft.
- · Excessive wear, damage and peeling of the gear.

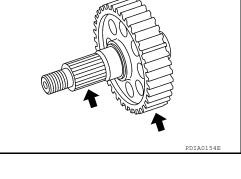


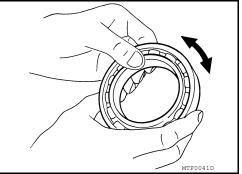
Bearing

Check the bearing for damage and rough rotation. If necessary, replace the bearing with a new one.



ASSEMBLY



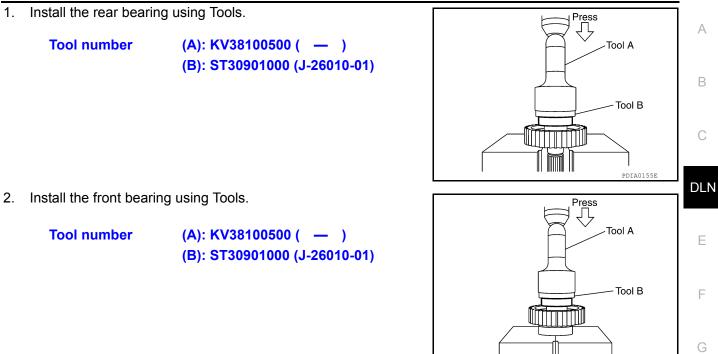


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#### FRONT DRIVE SHAFT

#### < UNIT DISASSEMBLY AND ASSEMBLY >

#### [TRANSFER: TX15B]



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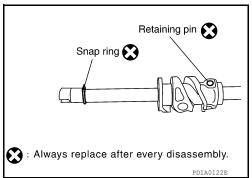
PDIA0156E

#### SHIFT CONTROL

#### **Disassembly and Assembly**

#### DISASSEMBLY (A/T MODELS)

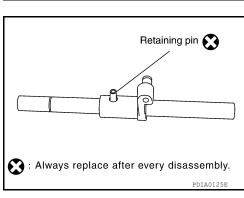
- Remove the snap ring. CAUTION: Do not reuse snap ring.
- Remove the retaining pin.
   CAUTION:
   Do not reuse retaining pin.
- 3. Remove the drum cam from the control shift rod.



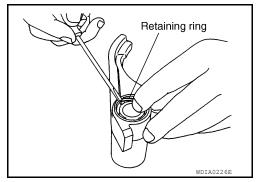
Remove the retaining pin from the L-H shift rod.
 CAUTION:
 Do not reuse retaining pin.

#### Do not reuse retaining pin.

5. Remove the 2-4 shift bracket.

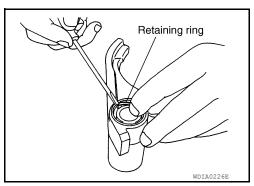


- 6. Remove the retaining ring from the 2-4 shift fork, using suitable tool.
- 7. Remove the fork guide collar and 2-4 shift fork spring from the 2-4 shift fork.



#### DISASSEMBLY (M/T MODELS)

- 1. Remove the retaining ring from the 2-4 shift fork, using suitable tool.
- Remove the fork guide collar and 2-4 shift fork spring from the 2-4 shift fork.



#### INSPECTION AFTER DISASSEMBLY

Shift Fork

[TRANSFER: TX15B]

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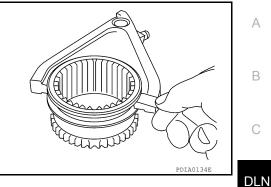
#### SHIFT CONTROL

#### < UNIT DISASSEMBLY AND ASSEMBLY >

• Measure the clearance between the shift fork and sleeve. If it is out of specification, replace it with a new one.

#### Standard value

- 2-4 : Refer to <u>DLN-127</u>, "Inspection and Adjustment"
- L-H : Refer to <u>DLN-127</u>, "Inspection and Adjustment"



Shift Rod and Fork Components

• Check the working face of the shift rod and fork for wear, partial wear, abrasion, bending and other abnormality. If any is found, replace with a new one.

#### ASSEMBLY (A/T MODELS)

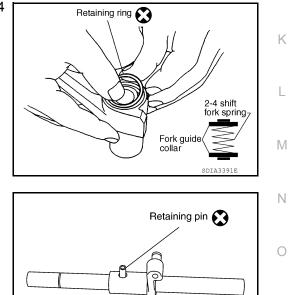
1. Install clevis pin and shift collar to L-H shift fork after assembling them. CAUTION:

Use caution when installing L-H shift fork, clevis pin or shift collar.

 Install clevis pin and shift collar to 2-4 shift bracket after assembling them. CAUTION:

#### Use caution when installing 2-4 shift bracket.

- Install the fork guide collar and 2-4 shift fork spring to the 2-4 shift fork, and then secure it with the retaining ring.
   CAUTION:
  - Do not reuse retaining ring.
  - Be careful with orientation.



: Always replace after every disassembly.

- 4. Install the 2-4shift bracket to the L-H shift rod.
- 5. Install the retaining pin evenly to the L-H shift rod. CAUTION:

Do not reuse retaining pin.

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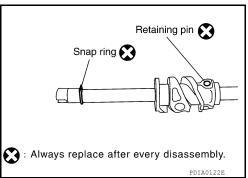
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#### SHIFT CONTROL

#### < UNIT DISASSEMBLY AND ASSEMBLY >

- Install the drum cam to the control shift rod, and then secure it with the retaining pin.
   CAUTION:
   Do not reuse retaining pin.
- Install the snap ring to the control shift rod. CAUTION: Do not reuse snap ring.



[TRANSFER: TX15B]

#### ASSEMBLY (M/T MODELS)

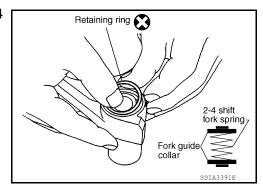
1. Install clevis pin and shift collar to L-H shift fork after assembling them. CAUTION:

#### Use caution when installing L-H shift fork, clevis pin or shift collar.

2. Install clevis pin and shift collar to 2-4 shift bracket after assembling them. CAUTION:

#### Use caution when installing 2-4 shift bracket.

- Install the fork guide collar and 2-4 shift fork spring to the 2-4 shift fork, and then secure it with the retaining ring.
   CAUTION:
  - Do not reuse retaining ring.
  - Be careful with orientation.



#### [TRANSFER: TX15B] < SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS)

## **General Specification**

Engine			VQ40DE	C	
Transfer model			TX15B		
Fluid capacity (Ap	prox.)	ℓ (US qt, Imp qt)	2.0 (2-1/8, 1-3/4)		
Gear ratio	High		1.000	DLN	
Gear fallo	Low		2.625		
	Planetary	Sun gear	56	F	
Number of teeth	gear	Internal gear	91		
Number of teeth	Front drive	sprocket	38		
_	Front drive	shaft	38	F	
Inspection a	nd Adjust	tment	INFOID:00000008797638		
PINION GEAR	END PLA	Y		G	
			Unit: mm (in)		

SERVICE DATA AND SPECIFICATIONS (SDS)

Item	Standard
Pinion gear end play	0.1 - 0.7 (0.004 - 0.028)

#### CLEARANCE BETWEEN SHIFT FORK AND SLEEVE

	Unit: mm (in)
Item	Standard
2-4 shift fork to 2-4 sleeve	Less than 0.46 (0.018)
L-H shift fork to L-H sleeve	Less than 0.46 (0.018)

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#### < PRECAUTION >

# PRECAUTION PRECAUTIONS

#### Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

#### WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

#### PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

#### WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

#### Revision: January 2013

# < PREPARATION > PREPARATION

Tool name Power tool

# PREPARATION

#### **Commercial Service Tool**

INFOID:000000008797640

# PREPARATION [P

	Description	0
	Loosening nuts, screws and bolts	С
		DLN
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#### NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING < SYSTEM DESCRIPTION > [PROPELLER SHAFT: 2F1310]

# SYSTEM DESCRIPTION

## NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING

#### NVH Troubleshooting Chart

INFOID:000000008797641

Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference page		DLN-130, "NVH Troubleshooting Chart"	DLN-130, "NVH Troubleshooting Chart"	DLN-130, "NVH Troubleshooting Chart"	DLN-159, "NVH Troubleshooting Chart" DLN-193, "NVH Troubleshooting Chart" DLN-225, "NVH Troubleshooting Chart" DLN-248, "NVH Troubleshooting Chart"	<u>FAX-4, "NVH Troubleshooting Chart"</u> <u>RAX-18, "NVH Troubleshooting Chart"</u> RAX-18, "NVH Troubleshooting Chart"	<u>FSU-5, "NVH Troubleshooting Chart"</u> RSU-4, "NVH Troubleshooting Chart"	WT-43, "NVH Troubleshooting Chart"	WT-43, "NVH Troubleshooting Chart"	FAX-4. "NVH Troubleshooting Chart" RAX-6. "NVH Troubleshooting Chart" RAX-18. "NVH Troubleshooting Chart"	BR-5, "NVH Troubleshooting Chart"	ST-5. "NVH Troubleshooting Chart"
Possible cause and suspe	ected parts	Uneven rotation torque	Rotation imbalance	Excessive run out	Differential	Axle	Suspension	Tires	Road wheel	Drive shaft	Brakes	Steering
	Noise	×	×	×	×	×	×	×	×	×	×	×
Symptom	Shake					×	×	×	×	×	×	×
	Vibration	×	×	×		×	×	×		×		×

×: Applicable

# BASIC INSPECTION PROPELLER SHAFT ASSEMBLY

Inspection

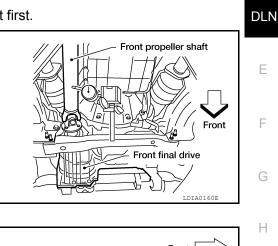
#### APPEARANCE AND NOISE INSPECTION

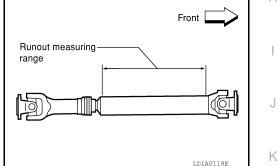
- Check the propeller shaft tube surface for dents or cracks. If damaged, replace the propeller shaft assembly.
- Check the bearings for noise and damage. Repair or replace the bearings as necessary.

#### PROPELLER SHAFT VIBRATION

If a vibration is present at high speed, inspect the propeller shaft runout first.

1. Measure the runout of the propeller shaft tube at several points by rotating the final drive companion flange with your hands. Refer to <u>DLN-136</u>, "General Specification".





- If the runout exceeds specifications, disconnect the propeller shaft at the final drive companion flange; then rotate the companion flange 90°, 180° and 270° and reconnect the propeller shaft.
- 3. Check the runout again. If the runout still exceeds specifications, replace the propeller shaft assembly.
- 4. After installation, check for vibration by driving the vehicle.

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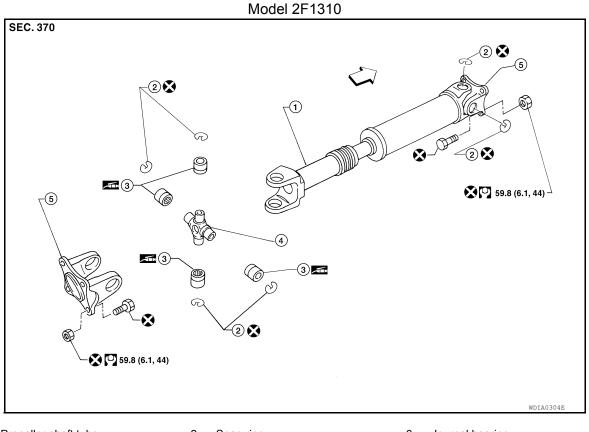
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# UNIT REMOVAL AND INSTALLATION PROPELLER SHAFT

#### Removal and Installation

INFOID:000000008797643

#### COMPONENTS



1. Propeller shaft tube

Journal

Snap ring
 Flange yoke

- 3. Journal bearing
- <⇒ Front

#### REMOVAL

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- 1. Remove under cover (if equipped). Refer to EXT-15, "Removal and Installation".
- Put matching marks on the front propeller shaft flange yoke and the front final drive companion flange as shown.
   CAUTION:
   For metabling marks, use point Do not demons the flange.

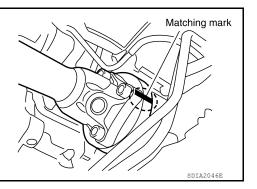
For matching marks, use paint. Do not damage the flange yoke and companion flange of the front final drive.

 Put matching marks on the front propeller shaft flange yoke and the transfer companion flange.
 CAUTION: For matching marks, use paint. Do not damage the flange

yoke and companion flange of the front final drive.

4. Remove the bolts and then remove the front propeller shaft from the front final drive and transfer.

#### INSPECTION

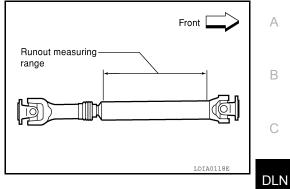


#### **PROPELLER SHAFT**

#### < UNIT REMOVAL AND INSTALLATION >

· Inspect the propeller shaft runout. If runout exceeds the limit, replace the propeller shaft assembly. Refer to DLN-136, "General Specification".

#### [PROPELLER SHAFT: 2F1310]



• While holding the flange yoke on one side, check axial play of the joint as shown. If the journal axial play exceeds the specification, repair or replace the journal parts. Refer to DLN-136, "General Ε · Check the propeller shaft tube surface for dents or cracks. If dam-LDIA0117E

**INSTALLATION** 

Specification".

Installation is in the reverse order of removal.

 After installation, check for vibration by driving the vehicle. Refer to <u>DLN-130, "NVH Troubleshooting Chart"</u>. **CAUTION:** 

Do not reuse the bolts and nuts. Always install new ones.

age is detected, replace the propeller shaft assembly.

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# UNIT DISASSEMBLY AND ASSEMBLY PROPELLER SHAFT

#### Disassembly and Assembly

DISASSEMBLY

Journal

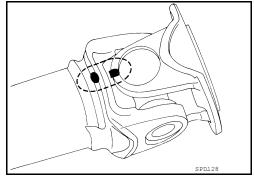
3.

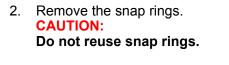
NOTE:

1. Put matching marks on the front propeller shaft and flange yoke as shown.

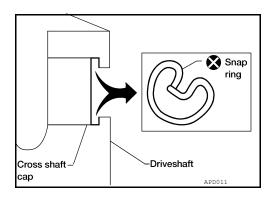
**CAUTION:** 

For matching marks, use paint. Do not damage the front propeller shaft or flange yoke.



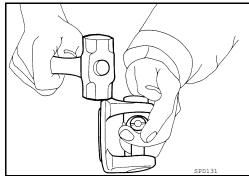


nal or flange yoke hole.



- Push out and remove the journal bearings by lightly tapping the flange yoke with a hammer, taking care not to damage the jour-Put marks on the disassembled parts so that they can be reinstalled in their original positions from which they were removed.
- Push out and remove the remaining journal bearings at the 4. opposite side by lightly tapping the flange yoke with a hammer, taking care not to damage the journal or flange yoke hole. NOTE:

Put marks on the disassembled parts so that they can be reinstalled in their original positions from which they were removed.



ASSEMBLY

SPD732

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#### PROPELLER SHAFT

#### < UNIT DISASSEMBLY AND ASSEMBLY >

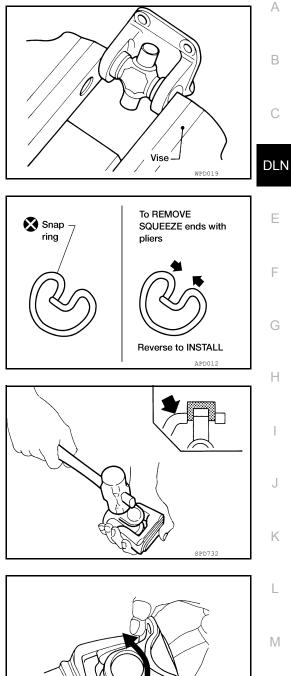
#### [PROPELLER SHAFT: 2F1310]

#### Journal

1. Assemble the journal bearings. Apply multipurpose grease on the bearing inner surface.

#### NOTE:

During assembly, use caution so that the needle bearings do not fall down.



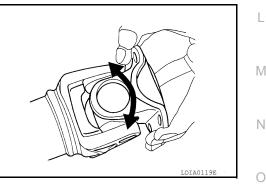
2. Select new snap rings that will provide the specified play in an axial direction of the journal, and install them. Refer to DLN-136. **CAUTION:** 

Do not reuse snap rings NOTE:

Select snap rings with a difference in thickness at both sides within 0.02 mm (0.0008 in).

3. Adjust the thrust clearance between the bearing and snap ring to zero by tapping the yoke.

4. Make sure that the journal moves smoothly and is below the joint flex effort specification. Refer to DLN-136, "General Specification".



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#### SERVICE DATA AND SPECIFICATIONS (SDS)

#### < SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

# SERVICE DATA AND SPECIFICATIONS (SDS)

#### **General Specification**

INFOID:000000008797645

[PROPELLER SHAFT: 2F1310]

		Unit: mm (in)	
	40	/D	
Applied model	VQ4	0DE	
	M/T	A/T	
Propeller shaft model	2F1	310	
Number of joints	2	2	
Coupling method with front final drive	Flange type		
Coupling method with transfer	Flange	e type	
Shaft length (Spider to spider)	696 ± 1.5 (2	7.40 ± 0.06)	
Shaft outer diameter	63.5 + 0.00/ - 0.13	(2.5 + 0.00/ - 0.01)	

#### PROPELLER SHAFT RUNOUT

	Unit: mm (in)
Item	Limit
Propeller shaft runout	0.6 (0.024)

#### PROPELLER SHAFT JOINT FLEX EFFORT

	Unit: N·m (kg-m, in-lb)
Item	Limit
Propeller shaft joint flex effort	2.26 (0.23, 20) or less

#### JOURNAL AXIAL PLAY

Unit: mm (in)

Item	Limit		
Journal axial play	0.02 (0.0008) or less		

#### Snap Ring

INFOID:000000008797646

Unit: mm (in)

Thickness	Color	Part Number*
1.99 (0.0783)	White	37146-C9400
2.02 (0.0795)	Yellow	37147-C9400
2.05 (0.0807)	Red	37148-C9400
2.08 (0.0819)	Green	37149-C9400
2.11 (0.0831)	Blue	37150-C9400
2.14 (0.0843)	Light brown	37151-C9400
2.17 (0.0854)	Black	37152-C9400
2.20 (0.0866)	No paint	37153-C9400

\*: Always check with the Parts Department for the latest parts information.

# < PRECAUTION > PRECAUTION PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

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- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

#### WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

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# < PREPARATION >

# PREPARATION PREPARATION

#### **Commercial Service Tool**

INFOID:000000008797648

Tool name		Description
Power tool		Loosening nuts, screws and bolts
	PIIB1407E	

#### NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING < SYSTEM DESCRIPTION > [PROPELLER SHAFT: 2S1330]

# SYSTEM DESCRIPTION

## NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING

#### NVH Troubleshooting Chart

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Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference page		Chart"	Chart"	chart"	Chart" Chart" Chart" Chart"	ורו מר שרו	빌	"tu	art"	thart" <u>Chart"</u> Chart"	티	5.1	С
		hooting C		hooting C	hooting C hooting C hooting C hooting C	oting Chart" oting Chart" ooting Chart	oting Chart" oting Chart"	oting Chart"	oting Chart"	0 U 0	ting Chart"	ing Chart	DLN
		H Troubleshooting	H Troubleshooting	"NVH Troubleshooting Chart"	I TroubleshootingI TroubleshootingI TroubleshootingI Troubleshooting	Troubleshooting Troubleshooting H Troubleshootin	"NVH Troubleshooting Chart" "NVH Troubleshooting Chart"	Troubleshooting	"NVH Troubleshooting	Troubleshooting C Troubleshooting C H Troubleshooting	"NVH Troubleshooting	Troubleshooting Chart"	E
		DLN-139, "NVH	DLN-139, "NVH	DLN-139, "NVI	DLN-159, "NVH DLN-193, "NVH DLN-225, "NVH DLN-248, "NVH	HVH HVN" .	- HVN" , -L	HVN"		4, "NVH -6, "NVH -18, "NVF		HVN"	F
		DLA	DLA	DLA		<u>FAX-4,</u> <u>RAX-6,</u> <u>RAX-18</u>	FSU-5. RSU-4.	<u>WT-43,</u>	WT-43,	RAX	<u>BR-5.</u>	<u>ST-5.</u>	
Possible cause and suspected parts		Uneven rotation torque	nbalance	run out	_		ц		ē				G
		Uneven ro	Rotation imbalance	Excessive run out	Differential	Axle	Suspension	Tires	Road wheel	Drive shaft	Brakes	Steering	
Symptom	Noise	×	×	×	×	×	×	×	×	×	х	×	•
	Shake					×	×	×	×	×	×	×	J
	Vibration	×	×	×		×	×	×		×		×	-

×: Applicable

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# BASIC INSPECTION PROPELLER SHAFT ASSEMBLY

Inspection

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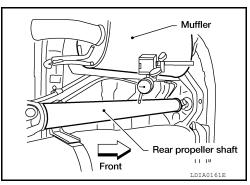
#### APPEARANCE AND NOISE INSPECTION

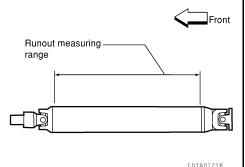
- Check the propeller shaft tube surface for dents or cracks. If damaged, replace the propeller shaft assembly.
- · Check the bearings for noise and damage. Repair or replace the bearings as necessary.

#### PROPELLER SHAFT VIBRATION

If a vibration is present at high speed, inspect the propeller shaft runout first.

1. Measure the runout of the propeller shaft tube at several points by rotating the final drive companion flange with your hands. Refer to <u>DLN-145</u>, "General Specification".



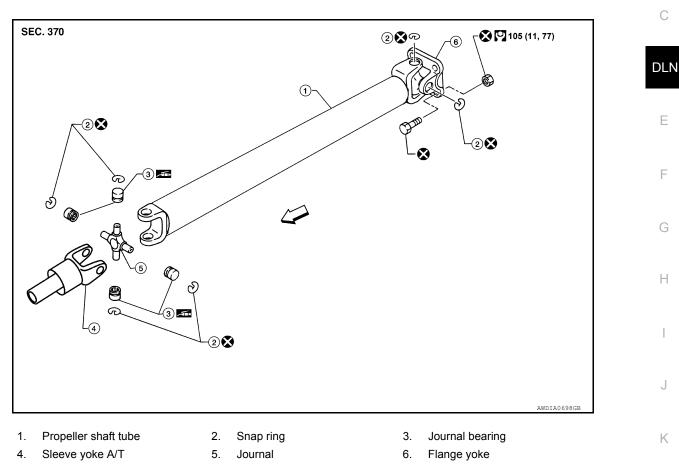


- 2. If the runout exceeds specifications, disconnect the propeller shaft at the final drive companion flange; then rotate the companion flange 90°, 180° and 270° and reconnect the propeller shaft.
- 3. Check the runout again. If the runout still exceeds specifications, replace the propeller shaft assembly.
- 4. After installation, check for vibration by driving vehicle.

# <u>< UNIT REMOVAL AND INSTALLATION ></u> UNIT REMOVAL AND INSTALLATION PROPELLER SHAFT

#### Removal and Installation

#### COMPONENTS



#### NOTE:

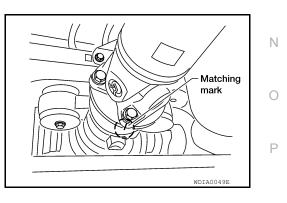
When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spill- ing.

#### REMOVAL

- 1. Put the transmission in neutral and release the parking brake.
- Put matching marks on the rear propeller shaft flange yoke and the rear final drive companion flange as shown.
   CAUTION: For matching marks, use paint. Do not damage the rear pro-

#### peller shaft flange yoke or the companion flange.

3. Remove the bolts, then remove the propeller shaft from the rear final drive and transmission.



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#### **PROPELLER SHAFT**

#### < UNIT REMOVAL AND INSTALLATION >

· Inspect the propeller shaft runout. If runout exceeds the limit, replace the propeller shaft assembly. Refer to DLN-145, "General Specification".

- While holding the flange yoke on one side, check axial play of the joint as shown. If the journal axial play exceeds the specification, repair or replace the journal parts. Refer to DLN-145, "General Specification".
- · Check the propeller shaft tube for dents or cracks. If damage is detected, replace the propeller shaft assembly.

#### INSTALLATION

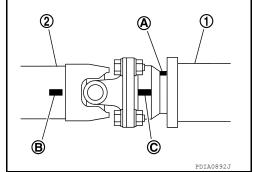
Installation is in the reverse order of removal.

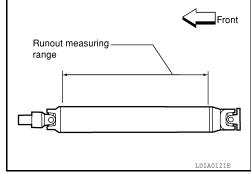
- After installation, check for vibration by driving the vehicle. Refer to <u>DLN-139</u>, "NVH Troubleshooting Chart".
- If propeller shaft assembly or final drive assembly has been replaced, connect them as follows:
- Face companion flange mark (A) of the final drive (1) upward. With the mark (A) faced upward, couple the propeller shaft and the final drive so that the matching mark (B) of the propeller shaft (2) can be positioned as closest as possible with the matching mark (C) of the final drive companion flange.
- Tighten propeller shaft and final drive bolts and nuts to specifications. Refer to DLN-141, "Removal and Installation".

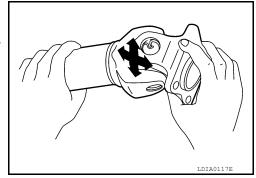
#### **CAUTION:**

**Revision: January 2013** 

Do not reuse the bolts and nuts. Always install new ones.







#### [PROPELLER SHAFT: 2S1330]

# UNIT DISASSEMBLY AND ASSEMBLY PROPELLER SHAFT

#### Disassembly and Assembly

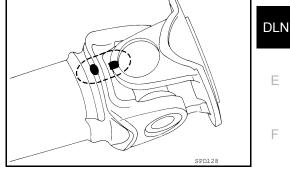
#### DISASSEMBLY

#### Journal

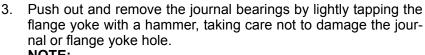
 Put matching marks on the rear propeller shaft and flange yoke as shown.

#### **CAUTION:**

For matching marks use paint. Do not damage the rear propeller shaft or flange yoke.

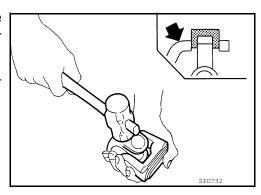


Remove the snap rings. **CAUTION:** Do not reuse snap rings.



#### NOTE:

Put marks on the disassembled parts so that they can be reinstalled in their original positions from which they were removed.



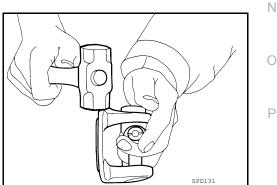
-Driveshaft

Cross shaft

cap

4. Push out and remove the remaining journal bearings at the opposite side by lightly tapping the flange yoke with a hammer, taking care not to damage the journal or flange yoke hole. NOTE:

Put marks on the disassembled parts so that they can be reinstalled in their original positions from which they were removed.





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INFOID:000000008797652

🗙 Snap

APD011

ring

#### **PROPELLER SHAFT**

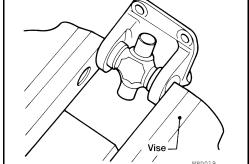
#### < UNIT DISASSEMBLY AND ASSEMBLY >

#### Journal

1. Assemble the journal bearings. Apply multipurpose grease on the bearing inner surface.

#### NOTE:

During assembly, use caution so that the needle bearings do not fall down.



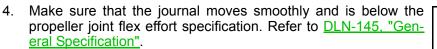
 Select new snap rings that will provide the specified play in an axial direction of the journal, and install them. Refer to <u>DLN-145</u>, <u>"Snap Ring"</u>.

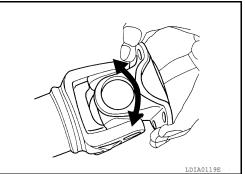
#### CAUTION: Do not reuse snap rings

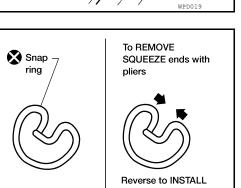
#### NOTE:

Select snap rings with a difference in thickness at both sides within 0.02 mm (0.0008 in).

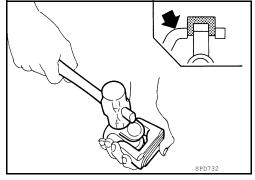
3. Adjust the thrust clearance between the bearing and snap ring to zero by tapping the yoke.







APD012



< SERVICE DATA AND SPECIFICA		PECIFICATIONS (SDS) [PROPELLER SHAFT: 2S1330]	
SERVICE DATA AND	) SPECIF	CATIONS (SDS)	
SERVICE DATA AND SPE			А
		10 (000)	
General Specification		INFOID:00000008797653	В
		Unit: mm (in)	
		2WD	С
Applied model		VQ40DE	0
		A/T	
		S, X Models	DLI
Propeller shaft model		2S1330 (aluminum tube)	
Number of joints		2	F
Coupling method with rear final drive		Flange type	
Coupling method with transmission		Sleeve type	
Shaft length (Spider to spider)		$1262.8 \pm 1.5 \ (49.72 \pm 0.06)$	F
Shaft outer diameter		102.5 + 0.17/ - 0.25 (4.04 ± 0.01)	
PROPELLER SHAFT RUNOUT		Unit: mm (in)	G
lītem		Limit	
Propeller shaft runout		Limit 1.02 (0.0402) or less	Н
Propeller shaft runout	FFEORT	Limit 1.02 (0.0402) or less	Η
Propeller shaft runout	EFFORT	1.02 (0.0402) or less	H
Propeller shaft runout	EFFORT		H
Propeller shaft runout PROPELLER SHAFT JOINT FLEX Item	EFFORT	1.02 (0.0402) or less Unit: N⋅m (kg-m, in-lb) Limit	H
Propeller shaft runout PROPELLER SHAFT JOINT FLEX Item Propeller shaft joint flex effort	EFFORT	1.02 (0.0402) or less Unit: N⋅m (kg-m, in-lb)	H I J
Propeller shaft runout PROPELLER SHAFT JOINT FLEX Item Propeller shaft joint flex effort	EFFORT	1.02 (0.0402) or less Unit: N⋅m (kg-m, in-lb) Limit	H I J
Propeller shaft runout PROPELLER SHAFT JOINT FLEX Item Propeller shaft joint flex effort	EFFORT	1.02 (0.0402) or less         Unit: N·m (kg-m, in-lb)         Limit         2.26 (0.23 20) or less	J
Propeller shaft runout PROPELLER SHAFT JOINT FLEX Item Propeller shaft joint flex effort JOURNAL AXIAL PLAY	EFFORT	1.02 (0.0402) or less         Unit: N·m (kg-m, in-lb)         Limit         2.26 (0.23 20) or less         Unit: mm (in)	H J K
Propeller shaft runout PROPELLER SHAFT JOINT FLEX Item Propeller shaft joint flex effort JOURNAL AXIAL PLAY Item Journal axial play	EFFORT	1.02 (0.0402) or less         Unit: N·m (kg-m, in-lb)         Limit         2.26 (0.23 20) or less         Unit: mm (in)         Limit	l J
Propeller shaft runout PROPELLER SHAFT JOINT FLEX Item Propeller shaft joint flex effort JOURNAL AXIAL PLAY Item Journal axial play	EFFORT	1.02 (0.0402) or less           Unit: N·m (kg-m, in-lb)           Limit           2.26 (0.23 20) or less           Unit: mm (in)           Limit           0.02 (0.0008) or less	J
Propeller shaft runout PROPELLER SHAFT JOINT FLEX Item Propeller shaft joint flex effort JOURNAL AXIAL PLAY Item Journal axial play Snap Ring		1.02 (0.0402) or less         Unit: N·m (kg-m, in-lb)         Limit         2.26 (0.23 20) or less         Unit: mm (in)         Limit         0.02 (0.0008) or less	I J K L
Propeller shaft runout PROPELLER SHAFT JOINT FLEX Item Propeller shaft joint flex effort JOURNAL AXIAL PLAY Item Journal axial play Snap Ring Thickness	Color	1.02 (0.0402) or less         Unit: N·m (kg-m, in-lb)         Limit         2.26 (0.23 20) or less         Unit: mm (in)         Limit         0.02 (0.0008) or less         INFOLD:00000008797654         Unit: mm (in)         Part Number*	I J L M
Propeller shaft runout PROPELLER SHAFT JOINT FLEX Item Propeller shaft joint flex effort JOURNAL AXIAL PLAY Item Journal axial play Snap Ring Thickness 1.600 - 1.638 (0.0630 - 0.0645)	Color Black	1.02 (0.0402) or less         Unit: N·m (kg-m, in-lb)         Limit         2.26 (0.23 20) or less         Unit: mm (in)         Limit         0.02 (0.0008) or less         INFOLD:00000008797654         Unit: mm (in)         Part Number*         37146-EA500	I J K L

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# < PRECAUTION > PRECAUTION PRECAUTIONS

#### Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

#### WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

#### PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

#### WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

#### [2S1330-BJ100]

## < PREPARATION > PREPARATION

## PREPARATION

#### **Commercial Service Tool**

INFOID:00000008797656 B

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ool name		Description	
ower tool		Loosening nuts, screws and bolts	(
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	PIIB1407E		l
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#### NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING < SYSTEM DESCRIPTION > [2S1330-BJ100]

## SYSTEM DESCRIPTION

## NOISE, VIBRATION, AND HARSHNESS (NVH) TROUBLESHOOTING

#### NVH Troubleshooting Chart

INFOID:000000008797657

Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference page		<u>DLN-149</u>	<u>DLN-149</u>	DLN-154	DLN-159. "NVH Troubleshooting Chart" DLN-193. "NVH Troubleshooting Chart" DLN-225. "NVH Troubleshooting Chart" DLN-248. "NVH Troubleshooting Chart"	RAX-6, "NVH Troubleshooting Chart" RAX-18, "NVH Troubleshooting Chart"	ESU-5, "NVH Troubleshooting Chart" RSU-4, "NVH Troubleshooting Chart"	WT-43, "NVH Troubleshooting Chart"	WT-43, "NVH Troubleshooting Chart"	<u>FAX-4. "NVH Troubleshooting Chart"</u> RAX-6. "NVH Troubleshooting Chart"	BR-5, "NVH Troubleshooting Chart"	ST-5, "NVH Troubleshooting Chart"
Possible cause and suspected parts		Uneven rotation torque	Rotation imbalance	Excessive run out	Differential	Axle	Suspension	Tires	Road wheel	Drive shaft	Brakes	Steering
	Noise	×	×	×	×	×	×	×	×	×	×	×
Symptom Shake						×	×	×	×	×	×	×
	Vibration	×	×	×		×	×	×		×		×

×: Applicable

Inspection

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#### APPEARANCE AND NOISE INSPECTION

**BASIC INSPECTION** 

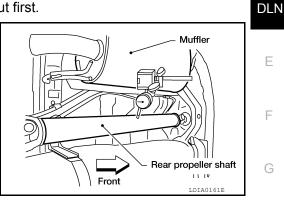
PROPELLER SHAFT ASSEMBLY

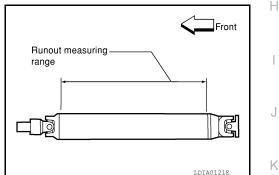
- Check the propeller shaft tube surface for dents or cracks. If damaged, replace the propeller shaft assembly.
- Check the bearings for noise and damage. Repair or replace the bearings as necessary.

#### PROPELLER SHAFT VIBRATION

If a vibration is present at high speed, inspect the propeller shaft runout first.

1. Measure the runout of the propeller shaft tube at several points by rotating the final drive companion flange with your hands. Refer to <u>DLN-154</u>, "<u>General Specification</u>".





- 2. If the runout exceeds specifications, disconnect the propeller shaft at the final drive companion flange; then rotate the companion flange 90°, 180° and 270° and reconnect the propeller shaft.
- 3. Check the runout again. If the runout still exceeds specifications, replace the propeller shaft assembly.
- 4. After installation, check for vibration by driving vehicle.

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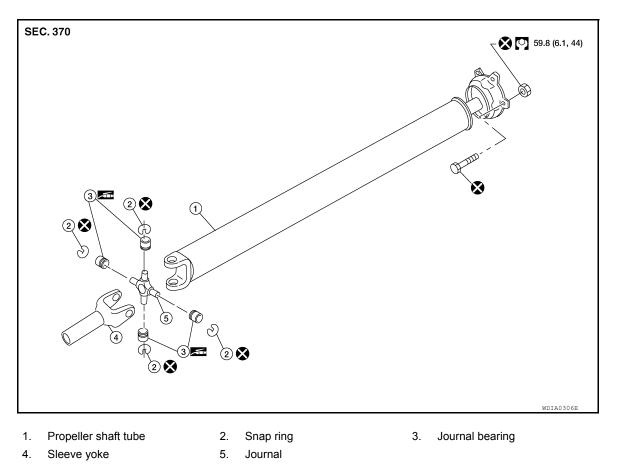
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## UNIT REMOVAL AND INSTALLATION PROPELLER SHAFT

#### Removal and Installation

#### COMPONENTS



#### NOTE:

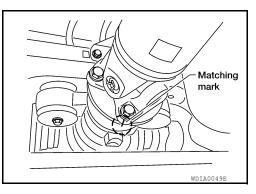
When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

#### REMOVAL

- 1. Put the transmission in neutral and release the parking brake.
- 2. Remove under cover (if equipped).
- Put matching marks on the rear propeller shaft flange yoke and the rear final drive companion flange as shown.
   CAUTION:

#### For matching marks, use paint. Do not damage the rear propeller shaft flange yoke or the companion flange.

4. Remove the bolts, then remove the propeller shaft from the rear final drive and transfer.



#### INSPECTION

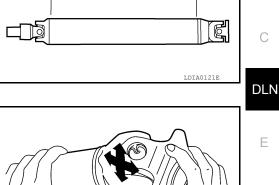
INFOID:000000008797659

#### PROPELLER SHAFT

#### < UNIT REMOVAL AND INSTALLATION >

· Inspect the propeller shaft runout. If runout exceeds the limit, replace the propeller shaft assembly. Refer to DLN-154, "General Specification".

- While holding the flange yoke on one side, check axial play of the joint as shown. If the journal axial play exceeds the specification, repair or replace the journal parts. Refer to DLN-154, "General Specification".
- · Check the propeller shaft tube for dents or cracks. If damage is detected, replace the propeller shaft assembly.



Runout measuring

range

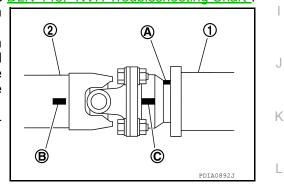
#### INSTALLATION

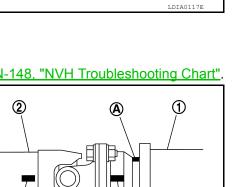
Installation is in the reverse order of removal.

- After installation, check for vibration by driving the vehicle. Refer to <u>DLN-148</u>, "NVH Troubleshooting Chart".
- If propeller shaft assembly of final drive assembly has been replaced, connect them as follows:
- Face companion flange mark (A) of the final drive (1) upward. With the mark (A) faced upward, couple the propeller shaft and the final drive so that the matching mark (B) of the propeller shaft (2) can be positioned as close as possible with the matching mark (C) of the final drive companion flange.
- Tighten propeller shaft and final drive bolts and nuts of the to specification. Refer to DLN-150, "Removal and Installation".

#### CAUTION:

Do not reuse the bolts and nuts. Always install new ones.







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#### [2S1330-BJ100]

Front

## UNIT DISASSEMBLY AND ASSEMBLY PROPELLER SHAFT

#### Disassembly and Assembly

#### DISASSEMBLY

Journal

1. Put matching marks on the rear propeller shaft and flange yoke as shown.

**CAUTION:** 

2. Remove the snap rings.

Do not reuse snap rings.

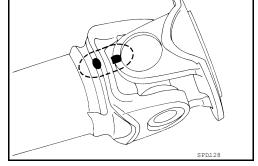
nal or flange yoke hole.

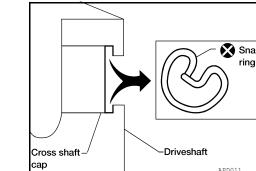
**CAUTION:** 

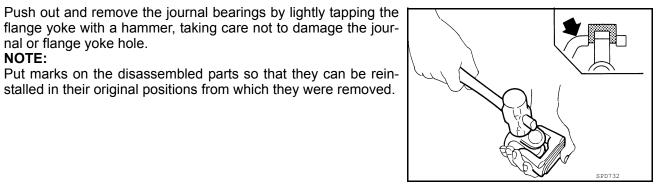
3.

NOTE:

For matching marks use paint. Do not damage the rear propeller shaft or flange yoke.







Push out and remove the remaining journal bearings at the 4. opposite side by lightly tapping the flange yoke with a hammer, taking care not to damage the journal or flange yoke hole. NOTE:

Put marks on the disassembled parts so that they can be reinstalled in their original positions from which they were removed.



INFOID:000000008797660

🗙 Snap

#### **PROPELLER SHAFT**

#### < UNIT DISASSEMBLY AND ASSEMBLY >

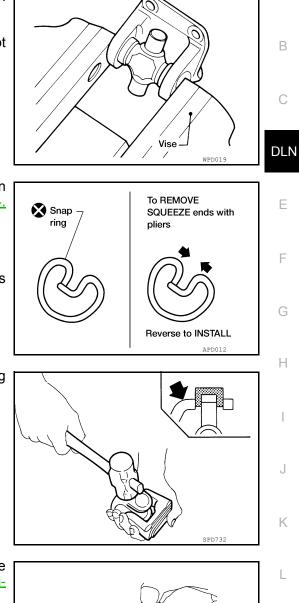
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#### Journal

1. Assemble the journal bearings. Apply multipurpose grease on the bearing inner surface.

#### NOTE:

During assembly, use caution so that the needle bearings do not fall down.



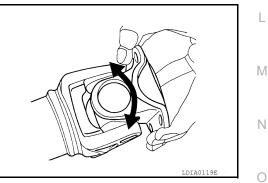
 Select new snap rings that will provide the specified play in an axial direction of the journal, and install them. Refer to <u>DLN-154</u>, <u>"Snap Ring"</u>.
 CAUTION: Do not reuse snap rings

#### NOTE:

Select snap rings with a difference in thickness at both sides within 0.02 mm (0.0008 in).

3. Adjust the thrust clearance between the bearing and snap ring to zero by tapping the yoke.

4. Make sure that the journal moves smoothly and is below the joint flex effort specification. Refer to <u>DLN-154</u>, "<u>General Specification</u>".



#### SERVICE DATA AND SPECIFICATIONS (SDS)

#### < SERVICE DATA AND SPECIFICATIONS (SDS)

## SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS)

#### **General Specification**

INFOID:000000008797661

				Unit: mm (in)				
Applied model		4WD						
			VQ40	DE				
		M/T		A/T				
	S,	Pro-4X	Pro-4X	S, X, SV				
Propeller shaft model			2S1330-BJ100	(steel tube)				
Number of joints			2					
Coupling method with rear final drive			Flange	type				
Coupling method with transfer			Sleeve	type				
Shaft length (Spider to flange mount surfa	ace) 7	90.0 ± 1.5 (3	1.10 ± 0.06)	$820.0 \pm 1.5~(32.28 \pm 0.06)$				
Shaft outer diameter		76	.2 + 0.00/ - 0.13 (3	.00 + 0.00/ - 0.01)				
Item		Unit: mm (in)						
Propeller shaft runout		0.60 (0.0236) or less						
•			0.00 ((					
PROPELLER SHAFT JOINT FL	EX EFFORT			Unit: N⋅m (kg-m, in-lb)				
Item				Limit				
Propeller shaft joint flex effort		2.26 (0.23, 20) or less						
JOURNAL AXIAL PLAY								
				Unit: mm (in)				
Item				Limit				
Journal axial play			0.02 (	0.0008) or less				
Snap Ring				INFOID:00000008797662				
				Unit: mm (in)				
Thickness	Colo	or		Part Number*				

1.99 (0.0783)	White	37146-C9400
2.02 (0.0795)	Yellow	37147-C9400
2.05 (0.0807)	Red	37148-C9400
2.08 (0.0819)	Green	37149-C9400
2.11 (0.0831)	Blue	37150-C9400
2.14 (0.0843)	Light brown	37151-C9400
2.17 (0.0854)	Black	37152-C9400
2.20 (0.0866)	No paint	37153-C9400

\*: Always check with the Parts Department for the latest parts information.

# < PRECAUTION > PRECAUTION PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

#### WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

#### PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

#### WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

#### Precaution for Servicing Front Final Drive

- Before starting diagnosis of the vehicle, understand the symptoms well. Perform correct and systematic operations.
- Check for the correct installation status prior to removal or disassembly. When matching marks are required, be certain they do not interfere with the function of the parts they are applied to.
- Overhaul should be done in a clean work area, a dust proof area is recommended.
- Before disassembly, completely remove sand and mud from the exterior of the unit, preventing them from entering into the unit during disassembly or assembly.
- Always use shop paper for cleaning the inside of components.
- Avoid using cotton gloves or a shop cloth to prevent the entering of lint.
- Check appearance of the disassembled parts for damage, deformation, and abnormal wear. Replace them with new ones if necessary.
- Gaskets, seals and O-rings should be replaced any time the unit is disassembled.
- Clean and flush the parts sufficiently and blow them dry.
- Be careful not to damage sliding surfaces and mating surfaces.
- When applying sealant, remove the old sealant from the mating surface; then remove any moisture, oil, and foreign materials from the application and mating surfaces.
- In principle, tighten nuts or bolts gradually in several steps working diagonally from inside to outside. If a tightening sequence is specified, observe it.
- During assembly, observe the specified tightening torque.
- Add new differential gear oil, petroleum jelly, or multi-purpose grease, as specified.

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## < PREPARATION > PREPARATION

#### PREPARATION

## Special Service Tool

INFOID:000000008797665

Tool number (Kent-Moore No.) Tool name	may differ from those of special service tools illust	Description
ST33290001 (J-34286) Puller		Removing front oil seal
ST30720000 (J-25405) Drift		<ul> <li>Installing front oil seal</li> <li>Installing side oil seal</li> <li>a: 77 mm (3.03 in) dia.</li> <li>b: 55.5 mm (2.185 in) dia.</li> </ul>
ST27863000 ( — ) Drift	a b l l l l l l l l l l l l l l l l l l	<ul> <li>Installing front oil seal</li> <li>Installing side oil seal</li> <li>a: 74.5 mm (2.933 in) dia.</li> <li>b: 62.5 mm (2.461 in) dia.</li> </ul>
ST3127S000 (J-25765-A) Preload gauge 1: GG91030000 (J-25765) Torque wrench 2: HT62940000 ( — ) Socket adapter (1/2") 3: HT62900000 ( — ) Socket adapter (3/8")	1 2 2 3 5 NT124	Measuring drive pinion bearing preload torque and total preload torque
KV10111100 (J-37228) Seal cutter	S-NT046	Removing carrier cover

### PREPARATION

#### [FRONT FINAL DRIVE: R180A]

	FREFARATION	
PREPARATION >		[FRONT FINAL DRIVE: R180A
Γοοl number Kent-Moore No.) Γοοl name		Description
5T3306S001 — ) Differential side bearing puller set 1: ST33051001 (J-22888-20) Puller 2: ST33061000 (J-8107-2) Base		Removing and installing side bearing inner race a: 28.5 mm (1.122 in) dia. b: 38 mm (1.50 in) dia.
T30031000 -22912-01) eplacer		Removing drive pinion rear bearing inner race
(V38100600 J-25267) Drift	SDIA0429J	Installing side bearing adjusting washer
ST30613000 J-25742-3) Drift		Installing drive pinion rear bearing outer race a: 72 mm (2.83 in) dia. b: 48 mm (1.89 in) dia.
ST30611000 J-25742-1) Drift bar	222L000D	Installing drive pinion rear bearing outer race (Use with ST30613000)
(V38100200 J-26233) Drift	ZZALI43D	Installing drive pinion front bearing outer race a: 65 mm (2.56 in) dia. b: 49 mm (1.93 in) dia.
ST30901000 J-26010-01) Drift		Installing drive pinion rear bearing inner race a: 79 mm (3.11 in) dia. b: 45 mm (1.77 in) dia. c: 35.2 mm (1.386 in) dia.

#### PREPARATION

#### [FRONT FINAL DRIVE: R180A]

FILE ANATION >		6
Tool number (Kent-Moore No.) Tool name		Description
ST33200000 (J-26082) Drift	a b c c c c c c c c c c c c c c c c c c	Installing drive pinion front bearing inner race a: 60 mm (2.36 in) dia. b: 44.5 mm (1.752 in) dia.
ST33230000 (J-35867) Drift	C C C C C C C C C C C C C C C C C C C	Installing side bearing inner race a: 51 mm (2.01 in) dia. b: 41 mm (1.61 in) dia. c: 28 mm (1.10 in) dia.
— (J-34309) Differential shim selector tool	15500000 155000000 10000000000000000000	Adjusting bearing preload and drive pinion height
 (J-25269-18) Side bearing disc (2 Req'd)	NT135	Selecting drive pinion height adjusting washer
KV10112100 (BT-8653-A) Angle wrench	NT014	Tightening bolts for drive gear

#### **Commercial Service Tool**

< PREPARATION >

INFOID:000000008797666

Tool name		Description
Power tool		Loosening nuts, screws and bolts
	PIIB1407E	

#### NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING [FRONT FINAL DRIVE: R180A] < SYSTEM DESCRIPTION >

## SYSTEM DESCRIPTION

## NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

#### NVH Troubleshooting Chart

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Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

					1	1					1	1	1	1	1	- C
Reference page		DLN-168	DLN-168	DLN-168	DLN-187	DLN-187	MA-13, "Fluids and Lubricants"	0. "NVH Troubleshooting Chart"	<b>DLN</b> E							
							<u>MA</u>	DLN-130,	FAX-4,	FSU-5, '	<u>WT-43, '</u>	<u>WT-43,</u>	FAX-4, "	<u>BR-5, "N</u>	ST-5, "N	F
Possible cause and PARTS	d SUSPECTED	Gear tooth rough	Gear contact improper	Tooth surfaces worn	Backlash incorrect	Companion flange excessive runout	Gear oil improper	PROPELLER SHAFT	FRONT AXLE	FRONT SUSPENSION	TIRES	ROAD WHEEL	DRIVE SHAFT	BRAKES	STEERING	G H I J
Symptom	Noise	×	×	×	×	×	×	×	×	×	×	×	×	×	×	-
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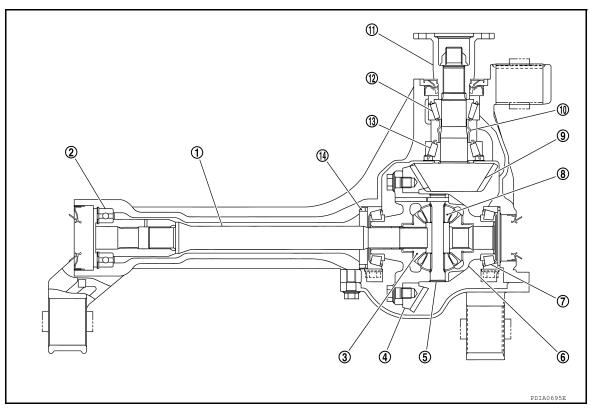
#### < SYSTEM DESCRIPTION >

#### [FRONT FINAL DRIVE: R180A]

## DESCRIPTION

**Cross-Sectional View** 

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- 1. Differential side shaft
- 4. Drive gear
- 7. Side bearing
- 10. Collapsible spacer
- 13. Drive pinion rear bearing
- 2. Differential side shaft bearing
- 5. Pinion mate shaft
- 8. Pinion mate gear
- 11. Companion flange
- 14. Housing spacer

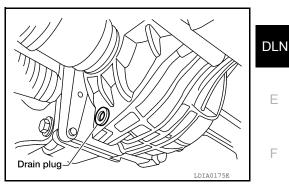
- 3. Side gear
- 6. Differential case
- 9. Drive pinion
- 12. Drive pinion front bearing

## PERIODIC MAINTENANCE DIFFERENTIAL GEAR OIL

Changing Differential Gear Oil

#### DRAINING

- 1. Stop the engine.
- 2. Remove the drain plug and gasket from the front final drive assembly to drain the differential gear oil.
- Install the drain plug with a new gasket to the front final drive assembly. Tighten to the specified torque. Refer to <u>DLN-166</u>. <u>"Removal and Installation"</u>. CAUTION: Do not reuse gasket.



#### FILLING

- 1. Remove the filler plug and gasket from the front final drive assembly.
- 2. Fill the front final drive assembly with new differential gear oil until the level reaches the specified level near the filler plug hole.

Differential gear oil grade and capacity

: Refer to <u>MA-13, "Fluids</u> and Lubricants".

 Install the filler plug with a new gasket on it to the front final drive assembly. Tighten to the specified torque. Refer to <u>DLN-166</u>. <u>"Removal and Installation"</u>. CAUTION:

Do not reuse gasket.

#### **Checking Differential Gear Oil**

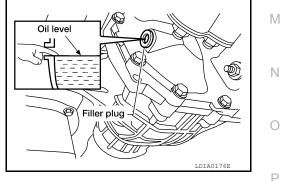
#### DIFFERENTIAL GEAR OIL LEAKAGE AND LEVEL

- 1. Make sure that differential gear oil is not leaking from the front final drive assembly or around it.
- 2. Check the differential gear oil level from the filler plug hole as shown.

#### CAUTION:

#### Do not start engine while checking differential gear oil level.

 Install the filler plug with a new gasket on it to the front final drive assembly. Tighten to the specified torque. Refer to <u>DLN-166</u>, <u>"Removal and Installation"</u>.
 CAUTION: Do not reuse gasket.



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## REMOVAL AND INSTALLATION FRONT OIL SEAL

#### Removal and Installation

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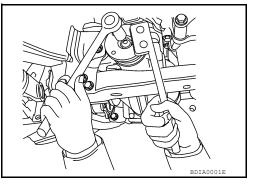
#### NOTE:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

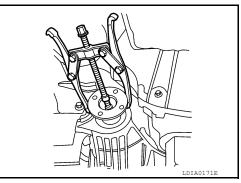
#### REMOVAL

- 1. Remove the drive shafts from the front final drive assembly. Refer to <u>FAX-6, "Removal and Installation"</u>.
- 2. Remove the front propeller shaft from the front final drive assembly. Refer to <u>DLN-132</u>, "<u>Removal and</u> <u>Installation</u>".
- Measure the total preload torque. Refer to <u>DLN-187, "Inspection and Adjustment"</u>. NOTE: Record the total preload torque measurement.
- 4. Remove the drive pinion lock nut using suitable tool.
- 5. Put matching marks on the companion flange and drive pinion using paint. CAUTION:

Use paint to make the matching marks. Do not damage the companion flange or drive pinion.

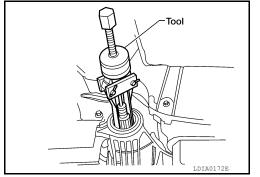


6. Remove the companion flange using suitable tool.



7. Remove the front oil seal using Tool.

Tool number : ST33290001 (J-34286)



#### INSTALLATION

#### FRONT OIL SEAL

#### < REMOVAL AND INSTALLATION >

1. Apply multi-purpose grease to the lips and differential gear oil to the circumference of the new front oil seal. Then drive the new front oil seal in evenly until it becomes flush with the gear carrier using Tools.

Tool number (A)

er (A): ST30720000 (J-25405) (B): ST27863000 ( — )

#### CAUTION:

- Do not reuse front oil seal.
- Do not incline the new front oil seal when installing.
- Apply multi-purpose grease to the lips and differential gear oil to the circumference of the new front oil seal.
- 2. Install the companion flange to the drive pinion while aligning the matching marks.
- 3. Apply anti-corrosive oil to the threads of the drive pinion and the seating surface of the new drive pinion lock nut. Then adjust the drive pinion lock nut tightening torque using suitable tool (A), and check the total preload torque using Tool (B).

#### Tool number (B): ST3127S000 (J-25765-A)

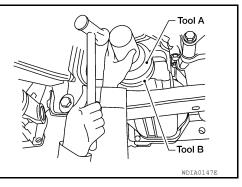
## Total preload torque: Refer to <u>DLN-187</u>, "Inspection <u>and Adjustment"</u>.

- The total preload torque should be within the total preload torque specification. When not replacing the collapsible spacer, it should also be equal to the measurement taken during removal plus an additional 0.56 N·m (0.06 Kg-m, 5 in-lb).
- If the total preload torque is low, tighten the drive pinion lock nut in 6.8 N·m (0.69 Kg-m, 5ft-lb) increments until the total preload torque is met.

#### CAUTION:

- Do not reuse drive pinion lock nut.
- Apply anti-corrosive oil to the threads of the drive pinion and the seating surface of the new drive pinion lock nut.
- Adjust the drive pinion lock nut tightening torque to the lower limit first. Do not exceed the drive pinion lock nut specified torque. Refer to <u>DLN-187</u>, <u>"Inspection and</u> Adjustment".
- Do not loosen drive pinion lock nut to adjust the total preload torque. If the drive pinion lock nut torque or the total preload torque exceeds the specifications, replace the collapsible spacer and tighten it again to adjust. Refer to <u>DLN-187</u>, "Inspection and Adjustment".
- After adjustment, rotate drive pinion back and forth 2 to 3 times to check for unusual noise, rotation malfunction, and other malfunctions.
- 4. Install new side oil seals into the front final drive assembly. Refer to DLN-164, "Removal and Installation".
- 5. Installation of the remaining components is in the reverse order of removal. **CAUTION:**

Check the differential gear oil level after installation. Refer to <u>DLN-161, "Checking Differential Gear</u> <u>Oil"</u>.





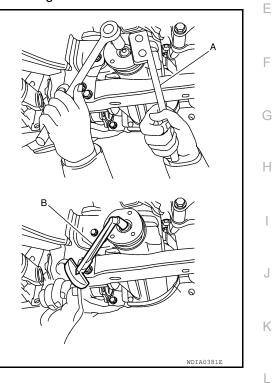
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#### < REMOVAL AND INSTALLATION >

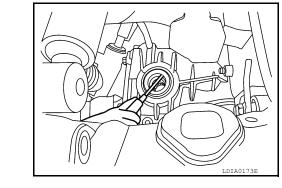
## SIDE OIL SEAL

**Removal and Installation** 

#### REMOVAL

- 1. Remove the drive shafts from the front final drive assembly. Refer to FAX-6. "Removal and Installation".
- 2. Remove the side oil seal using suitable tool. CAUTION:

Do not reuse the side oil seal.



## Tool A Tool B Tool B PDIA0826E

#### INSTALLATION

1. Apply multi-purpose grease to the lips and differential gear oil to the circumference of the new side oil seal. Then drive the new side oil seal in evenly until it becomes flush with the gear carrier using Tools.

Tool number

(A): ST30720000 (J-25405) (B): ST27863000 ( — )

#### **CAUTION:**

- Do not reuse side oil seal.
- Do not incline the new side oil seal when installing.
- Apply multi-purpose grease to the lips and differential gear oil to the circumference of the new side oil seal.
- 2. Installation of the remaining components is in the reverse order of removal. **CAUTION:**

Check the differential gear oil level after installation. Refer to <u>DLN-161, "Checking Differential Gear</u> <u>Oil"</u>.

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## < REMOVAL AND INSTALLATION >

## CARRIER COVER

#### Removal and Installation

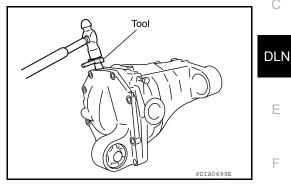
#### REMOVAL

- 1. Drain the differential gear oil. Refer to <u>DLN-161, "Changing Differential Gear Oil"</u>.
- 2. Remove the front final drive assembly. Refer to DLN-166, "Removal and Installation".
- 3. Remove the carrier cover bolts and separate the carrier cover from the gear carrier using Tool.

#### Tool number : KV10111100 (J-37228)

#### **CAUTION:**

- Do not damage the mating surface.
- Do not insert flat-bladed screwdriver, this will damage the mating surface.



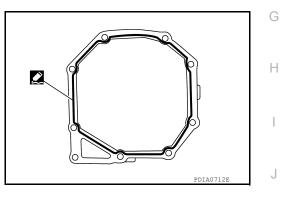
#### INSTALLATION

- 1. Apply a 3 mm (0.12 in) bead of sealant to the mating surface of the carrier cover as shown.
  - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-17</u>, <u>"Recommended Chemical Products and Sealants"</u>.

Remove any old sealant adhering to the mating surfaces. Also remove any moisture, oil, or foreign material adhering to the application and mating surfaces.

- Install the carrier cover to the gear carrier. Tighten the bolts to the specified torque. Refer to <u>DLN-168</u>, "<u>Disassembly</u> and <u>Assembly</u>".
- Install the front final drive assembly. Refer to <u>DLN-166</u>, <u>"Removal and Installation"</u>. CAUTION:

Fill the front final drive assembly with recommended differential gear oil. Refer to DLN-161.



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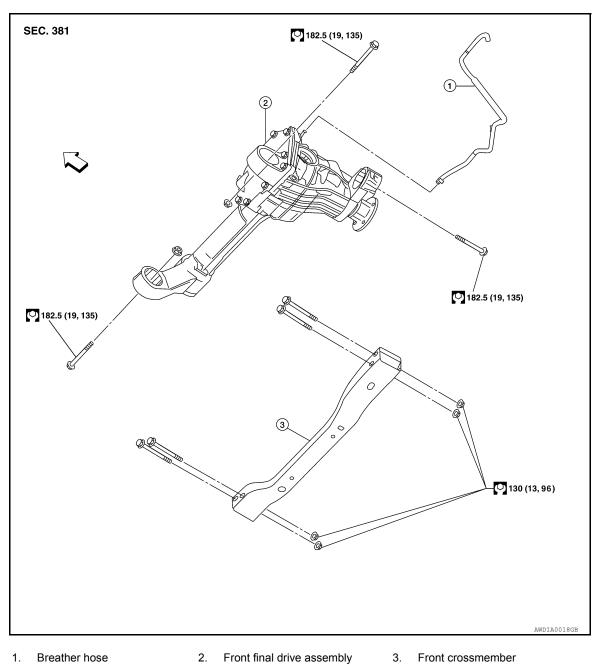
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## UNIT REMOVAL AND INSTALLATION FRONT FINAL DRIVE ASSEMBLY

Removal and Installation

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↓ Front

#### NOTE:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

#### REMOVAL

- 1. Remove the drive shafts from the front final drive assembly. Refer to FAX-6, "Removal and Installation".
- 2. Remove the front crossmember.
- 3. Remove the front propeller shaft from the front final drive assembly. Refer to <u>DLN-132</u>, "Removal and <u>Installation"</u>.

#### **DLN-166**

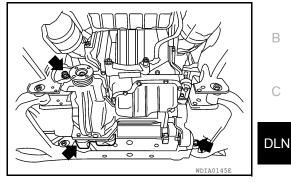
#### FRONT FINAL DRIVE ASSEMBLY

#### < UNIT REMOVAL AND INSTALLATION >

- 4. Disconnect the vent hose from the front final drive assembly.
- 5. Support the front final drive assembly using a suitable jack.
- 6. Remove the front final drive assembly bolts, then remove the front final drive assembly.

#### WARNING:

Support the front final drive assembly while removing using a suitable jack.



#### **INSTALLATION**

Installation is in the reverse order of removal.

- Install new side oil seals into the front final drive assembly. Refer to <u>DLN-164, "Removal and Installation"</u>. **CAUTION:**
- Make sure there are no pinched or restricted areas on the breather hose caused by folding or bending when installing it.
- Check the front final drive assembly differential gear oil after installation and refill as necessary. Refer to DLN-161, "Checking Differential Gear Oil".



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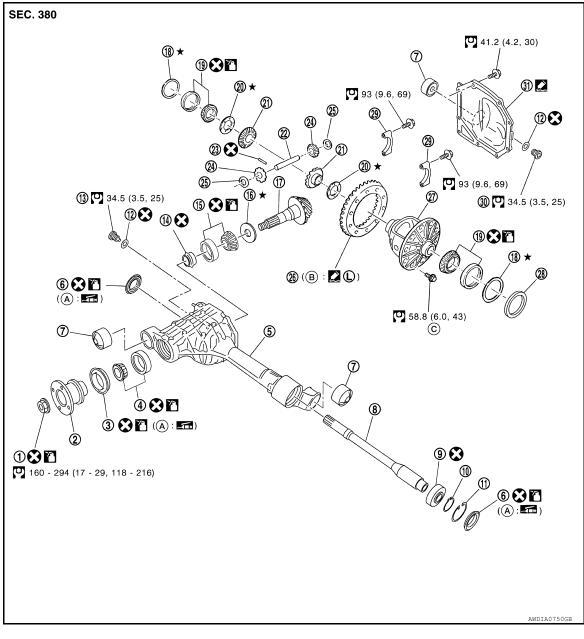
[FRONT FINAL DRIVE: R180A]

## < UNIT DISASSEMBLY AND ASSEMBLY > UNIT DISASSEMBLY AND ASSEMBLY FRONT FINAL DRIVE

#### **Disassembly and Assembly**

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**COMPONENTS** 



- Drive pinion lock nut 1.
- Drive pinion front bearing 4.
- Bushing 7.
- 10. Snap ring
- 13. Drain plug
- 16. Drive pinion height adjusting washer 17. Drive pinion
- 19. Side bearing
- 22. Pinion mate shaft
- 25. Pinion mate thrust washer

- Companion flange 2.
- Gear carrier 5.
- 8. Differential side shaft
- 11. Snap ring
- 14. Collapsible spacer
- 20. Side gear thrust washer
- 23. Lock pin
- 26. Drive gear

- Front oil seal 3.
- Side oil seal 6.
- 9. Differential side shaft bearing
- 12. Gasket
- 15. Drive pinion rear bearing
- 18. Side bearing adjusting washer
- 21. Side gear
- 24. Pinion mate gear
- 27. Differential case

#### **DLN-168**

29. Side bearing cap

A. Seal lip

#### < UNIT DISASSEMBLY AND ASSEMBLY >

- 28. Housing spacer
- 31. Carrier cover
- C. Refer to "INSTALLATION"

#### ASSEMBLY INSPECTION AND ADJUSTMENT

- Drain the differential gear oil before inspection and adjustment. Refer to DLN-161.
- Remove and install the carrier cover as necessary for inspection and adjustment. Refer to <u>DLN-165</u>.
   <u>"Removal and Installation"</u>.

#### Total Preload Torque

1. Install the differential side shaft if necessary. Refer to <u>DLN-164</u>, "<u>Removal and Installation</u>". CAUTION:

#### The differential side shaft must be installed in order to measure total preload torque.

- 2. Rotate the drive pinion back and forth 2 to 3 times to check for unusual noise and rotation malfunction.
- 3. Rotate the drive pinion at least 20 times to check for smooth operation of the bearings.
- 4. Measure total preload torque using Tool.

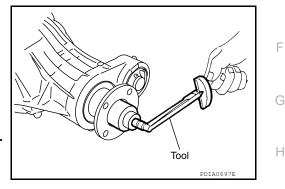
Tool number : ST3127S000 (J-25765-A)

Total preload torque:

Refer to DLN-187, "Inspection and Adjustment"

NOTE:

Total preload torque = Drive pinion bearing preload torque + Side bearing preload torque



• If the measured value is out of the specification, check and adjust each part. Adjust the drive pinion bearing preload torque first, then adjust the side bearing preload torque.

 If the total preload torque is greater than specification
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 On drive pinion bearings:
 Replace the collapsible spacer.

 On side bearings:
 Use thinner side bearing adjusting washers by the same amount on each side. Refer to <u>DLN-187, "Inspection and Adjust-ment"</u>.

If the total preload torque is less than specification				
On drive pinion bearings:	Tighten the drive pinion lock nut.			
On side bearings:	Use thicker side bearing adjusting washers by the same amount on each side. Refer to <u>DLN-187, "Inspection and Adjust-ment"</u> .	M		

#### CAUTION:

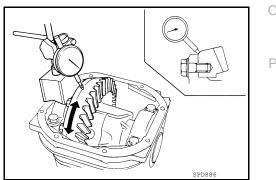
Select a side bearing adjusting washer for right and left individually.

Drive Gear Runout

- 1. Fit a dial indicator to the drive gear back face.
- 2. Rotate the drive gear to measure runout.

## Runout limit: Refer to DLN-187, "Inspection and Adjustment"

 If the runout is outside of the limit, check the condition of the drive gear assembly. Foreign material may be caught between the drive gear and differential case, or the differential case or drive gear may be deformed.
 CAUTION:



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30. Filler plug

B. Screw holes

#### < UNIT DISASSEMBLY AND ASSEMBLY >

#### Replace drive gear and drive pinion as a set.

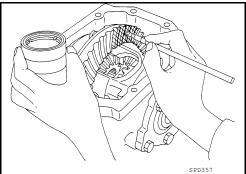
**Tooth Contact** 

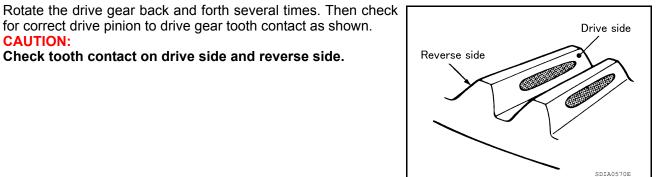
- 1. Apply red lead to the drive gear.
- NOTE:

2.

**CAUTION:** 

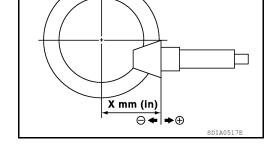
Apply red lead to both faces of three to four gears, at four locations evenly spaced on the drive gear.

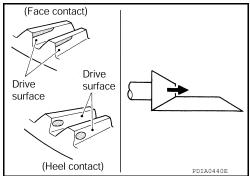




· If the tooth contact is improperly adjusted, adjust the drive pinion height (dimension X).

Check tooth contact on drive side and reverse side.



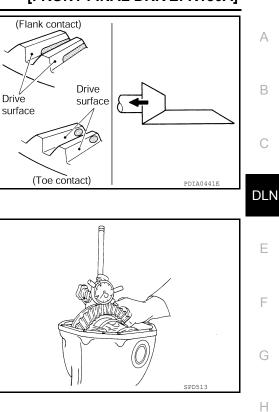


- If the tooth contact is near the face (face contact), or near the heel (heel contact), use a thicker drive pinion height adjusting washer to move drive pinion closer to the drive gear. Refer to DLN-168, "Disassembly and Assembly".

#### < UNIT DISASSEMBLY AND ASSEMBLY >

- If the tooth contact is near the flank (flank contact), or near the toe (toe contact), use a thinner drive pinion height adjusting washer to move the drive pinion farther from the drive gear. Refer to DLN-187. "Inspection and Adjustment".

#### [FRONT FINAL DRIVE: R180A]



#### Backlash

1. Fit a dial indicator to the drive gear face to measure the backlash.

#### **Backlash:**

Refer to DLN-187, "Inspection and Adjustment"

 If the backlash is outside of the specification, change the thickness of the side bearing adjusting washers.

#### If the backlash is greater than specification:

Make side bearing adjusting washer thicker on drive gear back side, and side bearing adjusting washer thinner on drive gear tooth side by the same amount. Refer to DLN-187, "Inspection and Adjustment".

If the backlash is less than specification:

Make side bearing adjusting washer thinner on drive gear back side, and side bearing adjusting washer thicker on drive gear tooth side by the same amount. Refer to DLN-187. "Inspection and Adjustment".

#### CAUTION:

Do not change the total thickness of side bearing adjusting washers as it will change the side bearing preload torque.

**Companion Flange Runout** 

Rotate companion flange and check for runout on the compan-1. ion flange face (inner side of the bolt holes) and companion flange inner side (socket diameter) using suitable tool.

#### Runout limit: **Refer to DLN-187**, "Inspection and Adjustment"

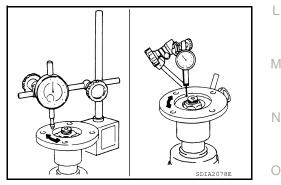
- If the runout is outside the runout limit, follow the procedure 2. below to adjust.
- a. Rotate the companion flange on the drive pinion by 90°, 180° and 270° while checking for the position where the runout is minimum.
- If the runout is still outside of the runout limit after the companion flange has been rotated on the drive pinh ion, possible cause could be an assembly malfunction of drive pinion and drive pinion bearing or a malfunctioning drive pinion bearing.
- If the runout is still outside of the runout limit after repair of the assembly of drive pinion and drive pinion C. bearing or drive pinion bearing, replace the companion flange.

#### DISASSEMBLY

#### Differential side shaft

**Revision: January 2013** 

1. Drain the differential gear oil if necessary.



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#### < UNIT DISASSEMBLY AND ASSEMBLY >

2. Remove the carrier cover bolts and separate the carrier cover from the gear carrier using Tool.

Tool number : KV10111100 (J-37228)

#### **CAUTION:**

- Do not damage the mating surface.
- Do not insert flat-bladed screwdriver, this will damage the mating surface.
- Remove side oil seal.
   CAUTION: Do not damage gear carrier.

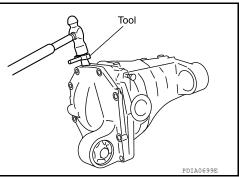
4. Remove snap ring (hole side) using suitable tool.

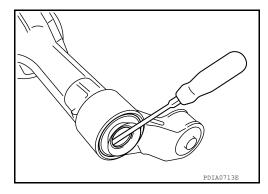
 Remove differential side shaft assembly out of gear carrier using suitable tool.
 NOTE:

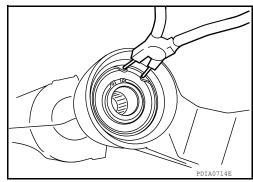
Tap on differential side shaft assembly from side gear side.

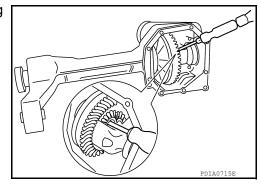
6. Remove snap ring (differential side shaft side).

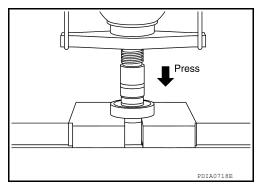
 Press differential side shaft out of differential side shaft bearing. CAUTION: Do not drop differential side shaft.







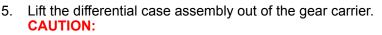




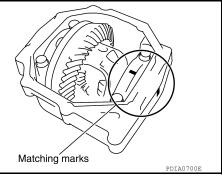
#### < UNIT DISASSEMBLY AND ASSEMBLY >

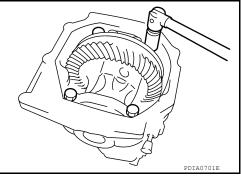
#### Differential Assembly

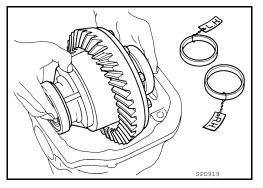
- 1. Remove differential side shaft assembly. Refer to <u>DLN-164, "Removal and Installation"</u>.
- 2. Remove side seal from gear carrier using suitable tool.
- For proper reinstallation, paint matching marks on one side of the side bearing cap and gear carrier. CAUTION:
  - For matching marks, use paint. Do not damage side bearing cap or gear carrier.
  - Side bearing caps are line-board during manufacture. The matching marks are used to reinstall them in their original positions.
- 4. Remove the side bearing caps.



- Keep side bearing outer races together with side bearing inner races. Do not mix them up.
- Keep side bearing adjusting washers together with side bearings.







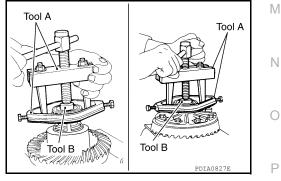
- 6. Remove housing spacer.
- 7. Remove side bearing inner race using Tools as shown.

Tool number

(A): ST33051001 (J-22888-20) (B): ST33061000 (J-8107-2)

#### CAUTION:

- Do not remove side bearing inner race unless it is being replaced.
- Place copper plates between the vise and the side bearing inner race and drive gear to prevent damage.



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Revision: January 2013

#### < UNIT DISASSEMBLY AND ASSEMBLY >

· Keep side bearing outer races together with side bearing inner races. Do not mix them up.

8. For proper reinstallation, paint matching marks on the differential case and drive gear. **CAUTION:** 

Use paint for matching marks. Do not damage differential case or drive gear.

9. Remove the drive gear bolts.

12. Remove the pinion mate shaft.

10. Tap the drive gear off the differential case using suitable tool. CAUTION:

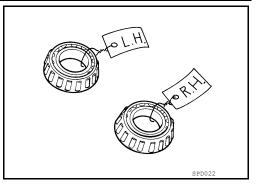
Tap evenly all around to keep drive gear from bending.

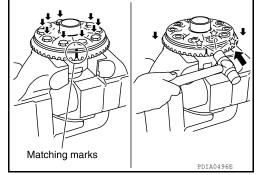
11. Remove the lock pin of the pinion mate shaft from the drive gear side using suitable tool.

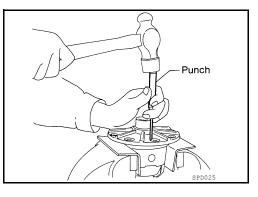
13. Turn the pinion mate gear, then remove the pinion mate gear,

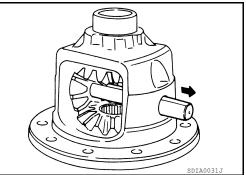
### pinion mate thrust washer, side gear and side gear thrust washer from the differential case.











SDIA0032J

**DLN-174** 

#### < UNIT DISASSEMBLY AND ASSEMBLY >

#### [FRONT FINAL DRIVE: R180A]

#### Drive Pinion Assembly

- 1. Remove the differential assembly. Refer to <u>DLN-168, "Disassembly and Assembly"</u>.
- 2. Remove the drive pinion lock nut using suitable tool.
- Put matching marks on the companion flange and drive pinion using paint. CAUTION:

Use paint to make the matching marks. Do not damage the companion flange or drive pinion.

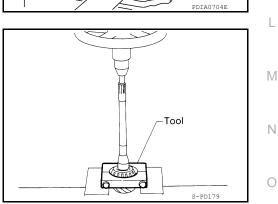
4. Remove the companion flange using suitable tool.

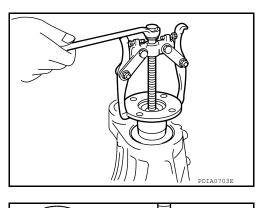
5. Press the drive pinion assembly (with rear inner bearing race and collapsible spacer) out of the gear carrier. CAUTION:

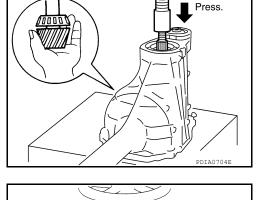
Do not drop drive pinion assembly.

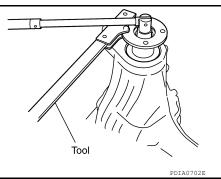
6. Remove the drive pinion rear bearing inner race and drive pinion height adjusting washer using Tool.

Tool number : ST30031000 (J-22912-01)









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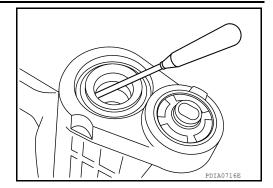
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#### < UNIT DISASSEMBLY AND ASSEMBLY >

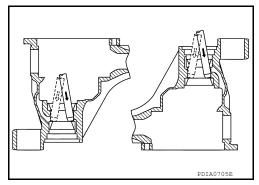
Remove the front oil seal using suitable tool.
 CAUTION:
 Do not damage gear carrier.



8. Remove the drive pinion front bearing inner race.

 Remove the drive pinion front and rear bearing outer races by tapping them uniformly using suitable tool.
 CAUTION:

Do not damage gear carrier.



#### INSPECTION AFTER DISASSEMBLY

Clean the disassembled parts. Then inspect the parts for wear or damage. If wear or damage are found, follow the measures below.

Drive Pinion and Drive Gear

- If the drive pinion and drive gear teeth do not mesh or line-up correctly, determine the cause and adjust, repair, or replace as necessary.
- If the drive pinion or drive gear are worn, cracked, damaged, pitted or chipped (by friction) noticeably, replace with new drive pinion and drive gear.
- Drive pinion and drive gear are supplied in matched sets only. Matching numbers on both drive pinion and drive gear are etched for verification. If a new drive pinion and drive gear set are being used, verify the numbers of each drive pinion and drive gear before proceeding with assembly.

Bearing

- If bearings are chipped (by friction), pitted, worn, rusted, scratched, or unusual noise is coming from bearing, replace with new bearing assembly (as a new set).
- · Bearing must be replaced with a new one whenever disassembled.

#### Side Gear and Pinion Mate Gear

- If any cracks or damage are found on the surface of the teeth, replace with new one.
- If any worn or chipped marks are found on the side of the side gear and pinion mate gear which contact the thrust washer, replace with new one.
- Replace both side gear and pinion mate gear as a set when replacing side gear or pinion mate gear.

Side Gear Thrust Washer and Pinion Mate Thrust Washer

• If any chips (by friction), damage, or unusual wear are found, replace with new one.

#### Gear Carrier

• If any wear or cracks are found on the contact sides of gear carrier, replace with new one.

Companion Flange

• If any chips (about 0.1mm, 0.004 in) or other damage on the companion flange surface which contacts the front oil seal lips are found, replace with new one.

#### ADJUSTING AND SELECTING WASHERS

Side Gear Back Clearance

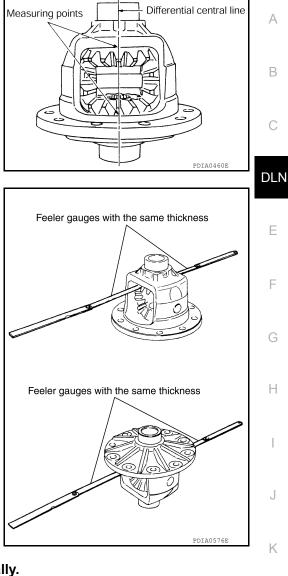
· Assemble the differential parts if they are disassembled. Refer to DLN-168, "Disassembly and Assembly".

#### **DLN-176**

#### < UNIT DISASSEMBLY AND ASSEMBLY >

1. Place the differential case straight up so that the side gear to be measured is upward.

#### [FRONT FINAL DRIVE: R180A]



2. Using feeler gauges, measure the clearance between the side gear back and differential case at three different points, while rotating the side gear. Average the three readings to calculate the clearance. (Measure the clearance of the other side as well.)

> Side gear back clearance: Refer to <u>DLN-187, "Inspec-</u> tion and Adjustment"

• If the side gear back clearance is outside of the specification, use a thicker or thinner side gear thrust washer to adjust. Refer to DLN-187, "Inspection and Adjustment".

If the side gear back clearance is greater than specification:

Use a thicker side gear thrust washer.

If the side gear back clearance is less than specification:

Use a thinner side gear thrust washer.

#### CAUTION:

- Insert feeler gauges with the same thickness on both sides to prevent side gear from tilting.
- · Each gear should rotate smoothly without excessive resistance during differential motion.
- Select a side gear thrust washer for right and left individually. NOTE:

Side gear back clearance is clearance between side gear and differential case for adjusting side gear backlash.

**Drive Pinion Height** 

- Make sure all parts are clean and that the bearings are well lubricated. 1.
- 2. Assemble the drive pinion bearings onto the Tool.

Tool number (J-34309)

Ρ SPD769

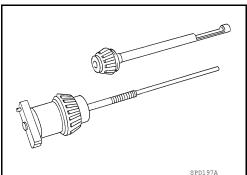
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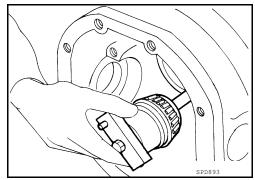
#### < UNIT DISASSEMBLY AND ASSEMBLY >

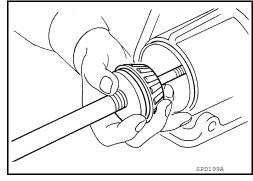
- **Drive pinion front bearing;** make sure the J-34309-3 drive pinion front bearing seat is secured tightly against the J-34309-2 gauge anvil. Then turn the J-34309-7 drive pinion front bearing pilot to secure the drive pinon front bearing in its proper position.
- **Drive pinion rear bearing;** the J-34309-8 drive pinion rear bearing pilot is used to center the drive pinion rear bearing only. The J-34309-4 drive pinion rear bearing locking seat is used to lock the drive pinion rear bearing to the assembly.
- Installation of J-34309-9 and J-34309-16; place a suitable 2.5 mm (0.098 in) thick plain washer between J-34309-9 and J-34309-16. Both surfaces of J-34309-9 and J-34309-16 must be parallel with a clearance of 2.5 mm (0.098 in).
- 3. Install the drive pinion rear bearing inner race into the gear carrier. Then insert the drive pinion height adjusting washer selector tool, J-34309-1, gauge screw assembly.

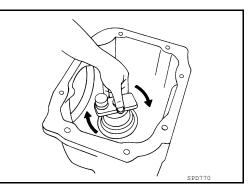
4. Assemble the drive pinion front bearing inner race and the J-34309-2 gauge anvil. Assemble them together with the J-34309-1 gauge screw in the gear carrier. Make sure that the drive pinion height gauge plate, J-34309-16, will turn a full 360°. Tighten the two sections together by hand.

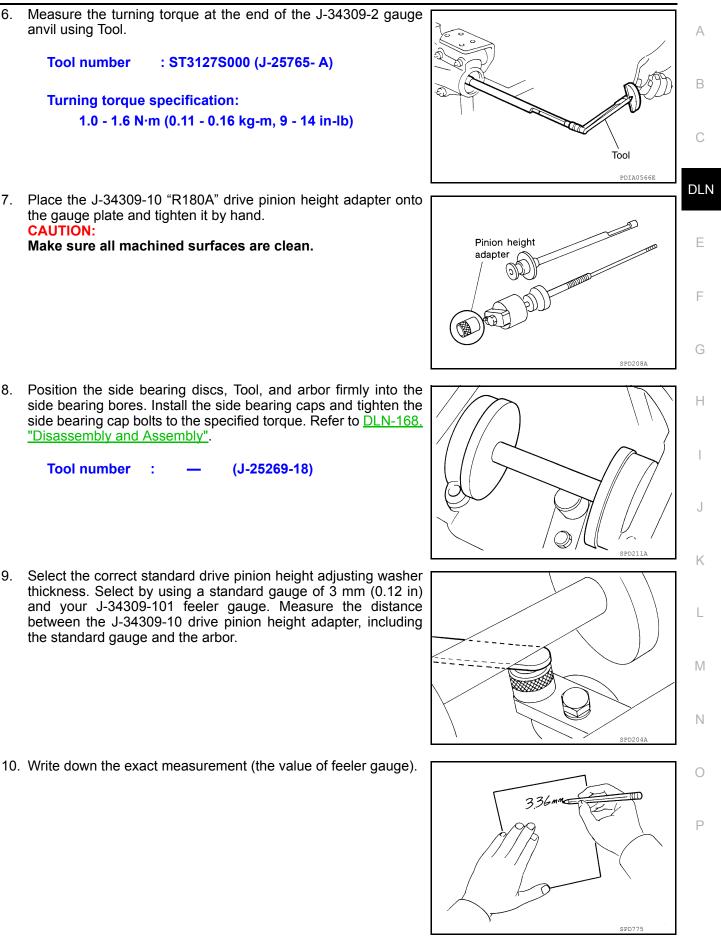
5. Turn the assembly several times to seat the drive pinon bearings.











#### < UNIT DISASSEMBLY AND ASSEMBLY >

**FRONT FINAL DRIVE** 

6. Measure the turning torque at the end of the J-34309-2 gauge anvil using Tool.

**Tool number** 

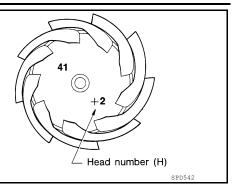
## [FRONT FINAL DRIVE: R180A]

#### < UNIT DISASSEMBLY AND ASSEMBLY >

11. Correct the drive pinion height adjusting washer size by referring to the drive pinion "head number".

There are two numbers painted on the drive pinion. The first one refers to the drive pinion and drive gear as a matched set. This number should be the same as the number on the drive gear. The second number is the drive pinion "head number". It refers to the ideal drive pinion height from standard for quietest operation. Use the following chart to determine the correct drive pinion height adjusting washer.



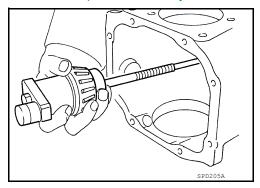


-	Head number	Add or remove from the standard drive pinion height adjusting washer thickness measurement
	- 6	Add 0.06 mm (0.0024 in)
	- 5	Add 0.05 mm (0.0020 in)
	- 4	Add 0.04 mm (0.0016 in)
	- 3	Add 0.03 mm (0.0012 in)
	- 2	Add 0.02 mm (0.0008 in)
	- 1	Add 0.01 mm (0.0004 in)
	0	Use the selected washer thickness
	+1	Subtract 0.01 mm (0.0004 in)
	+2	Subtract 0.02 mm (0.0008 in)
	+3	Subtract 0.03 mm (0.0012 in)
	+4	Subtract 0.04 mm (0.0016 in)
	+5	Subtract 0.05 mm (0.0020 in)
	+6	Subtract 0.06 mm (0.0024 in)

12. Select the correct drive pinion height adjusting washer. Refer to DLN-187, "Inspection and Adjustment".

13. Remove the Tool from the gear carrier and disassemble to retrieve the drive pinion bearings.

Tool number : — (J-34309)



ASSEMBLY Drive Pinion Assembly

## FRONT FINAL DRIVE

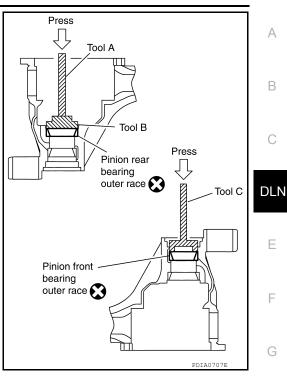
## < UNIT DISASSEMBLY AND ASSEMBLY >

1. Install drive pinion rear bearing outer race and drive pinion front bearing outer race using Tools.

Tool number (A): ST30611000 (J-25742-1) (B): ST30613000 (J-25742-3) (C): KV38100200 (J-26233)

#### CAUTION:

- First tap the drive pinion bearing outer race until it becomes flush with the gear carrier.
- Do not reuse drive pinion front and rear bearing outer race.



[FRONT FINAL DRIVE: R180A]

- 2. Select drive pinion height adjusting washer. Refer to <u>DLN-187. "Inspection and Adjustment"</u>.
- Install the selected drive pinion height adjusting washer to the drive pinion. Press the drive pinion rear bearing inner race to it using Tool.

#### Tool number : ST30901000 (J-26010-01)

#### CAUTION:

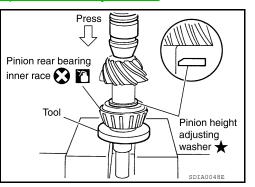
- Install the drive pinion height adjusting washer in the proper direction as shown.
- Do not reuse drive pinion rear bearing inner race.
- 4. Install the collapsible spacer to the drive pinion. CAUTION:

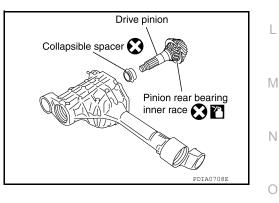
#### Do not reuse collapsible spacer.

- 5. Apply differential gear oil to the drive pinion rear bearing, and install the drive pinion assembly to the gear carrier.
- Apply differential gear oil to the drive pinion front bearing, and install the drive pinion front bearing inner race to the drive pinion assembly.

#### CAUTION:

Do not reuse drive pinion front bearing inner race.





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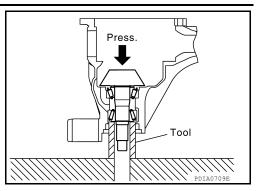
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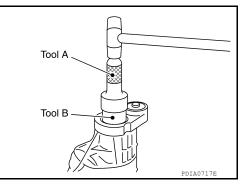
## FRONT FINAL DRIVE

#### < UNIT DISASSEMBLY AND ASSEMBLY >

7. Press the drive pinion front bearing inner race to the drive pinion as far as drive pinion lock nut can be tightened using Tool.

Tool number : ST33200000 (J-26082)





8. Apply multi-purpose grease to the lips and differential gear oil to the circumference of the new front oil seal. Then drive the new front oil seal in evenly until it becomes flush with the gear carrier using Tools.

Tool number (A)

(A): ST30720000 (J-25405) (B): ST27863000 ( — )

#### **CAUTION:**

- Do not reuse front oil seal.
- Do not incline the new front oil seal when installing.
- Apply multi-purpose grease to the lips and differential gear oil to the circumference of the new front oil seal.
- 9. Install the companion flange to the drive pinion while aligning the matching marks.
- Apply anti-corrosive oil to the threads of the drive pinion and the seating surface of the new drive pinion lock nut. Then adjust the drive pinion lock nut tightening torque using suitable tool (A), and check the drive pinion bearing preload torque using Tool (B).

Tool number (B): ST3127S000 (J-25765-A)

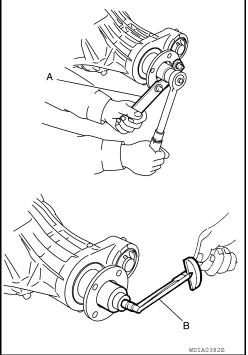
#### Drive pinion bearing preload torque:

1.08 - 1.66 N·m (0.11 - 0.16 kg-m, 10 - 14 in-lb)

#### **CAUTION:**

- Do not reuse drive pinion lock nut.
- Apply anti-corrosive oil to the threads of the drive pinion and the seating surface of the new drive pinion lock nut.
- Adjust the drive pinion lock nut tightening torque to the lower limit first. Do not exceed the drive pinion lock nut specified torque. Refer to <u>DLN-168</u>, "Disassembly and <u>Assembly"</u>.
- If the drive pinion bearing preload torque exceeds the specified value, replace collapsible spacer and tighten it again to adjust. Do not loosen drive pinion lock nut to adjust the drive pinion bearing preload torque.
- After adjustment, rotate drive pinion back and forth 2 to 3 times to check for unusual noise, rotation malfunction, and other malfunctions.
- 11. Check companion flange runout. Refer to DLN-187, "Inspection and Adjustment".
- 12. Install the differential case assembly. Refer to DLN-168, "Disassembly and Assembly".

**Differential Assembly** 



1. Install side gear thrust washers with the same thickness as the ones installed prior to disassembly, or reinstall the old ones on the side gears.

- 2. Install the side gears and side gear thrust washers into the differential case.
- Install the pinion mate thrust washers to the two pinion mate gears. Then install the pinion mate gears with the pinion mate thrust washers by aligning them in diagonally opposite positions and rotating them into the differential case.
- 4. Install the pinion mate shaft and align the lock pin hole on the pinion mate shaft with the lock pin hole on the differential case.
- Measure the side gear end play. If necessary, select the appropriate side gear thrust washers. Refer to <u>DLN-187</u>, "Inspection and Adjustment".

 Drive a new lock pin into the pinion mate shaft until it is flush with the differential case using suitable tool.
 CAUTION:
 Do not reuse lock pin.

7. Align the matching mark of the differential case with the mark of the drive gear, then place the drive gear onto the differential case.

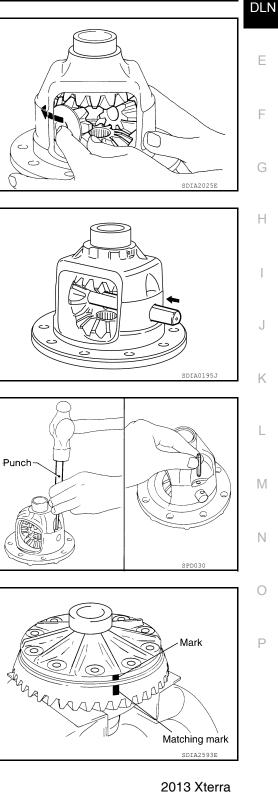


**DLN-183** 

#### [FRONT FINAL DRIVE: R180A]

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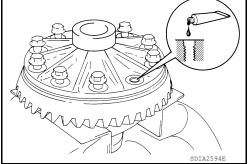
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## FRONT FINAL DRIVE

#### < UNIT DISASSEMBLY AND ASSEMBLY >

- 8. Apply thread locking sealant into the threaded holes of the drive gear and install the new drive gear bolts.
  - Use Genuine High Strength Thread Locking Sealant or equivalent. Refer to GI-17, "Recommended Chemical Products and Sealants". **CAUTION:**

Make sure the drive gear back and threaded holes are clean.



9. Tighten the new drive gear bolts to the specified torque. Refer to DLN-168, "Disassembly and Assembly". After tightening the new drive gear bolts to the specified torque, tighten an additional 34° to 39° using Tool (A).

**Tool number** 

: KV10112100 (BT-8653-A)

#### **CAUTION:**

- Always use Tool. Avoid tightening based on visual check alone.
- Tighten new drive gear bolts in a crisscross pattern.
- 10. Press the new side bearing inner races to the differential case using Tools.

**Tool number** (A): ST33230000 (J-35867)

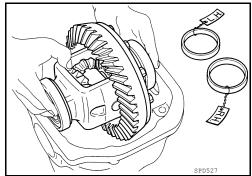
(B): ST33061000 (J-8107-2)

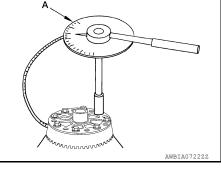
#### **CAUTION:**

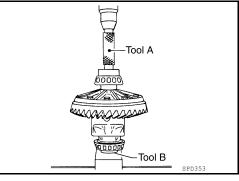
Do not reuse side bearing inner races.

- 11. Install housing spacer into gear carrier.
- 12. Apply differential gear oil to the side bearings, and install the differential case assembly with the side bearing outer races into the gear carrier. **CAUTION:**

Do not reuse side bearing outer race when replacing side bearing inner race (replace as a set).







[FRONT FINAL DRIVE: R180A]

13. Insert left and right original side bearing adjusting washers in place between side bearings and gear carrier using Tool.

> **Tool number** : KV38100600 (J-25267)

#### [FRONT FINAL DRIVE: R180A]

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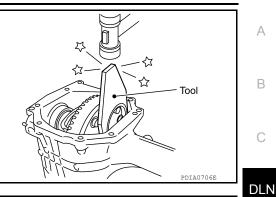
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14. Install the side bearing caps with the matching marks aligned and tighten the side bearing cap bolts to the specified torque. Refer to DLN-168, "Disassembly and Assembly".

15. Apply multi-purpose grease to the lips and differential gear oil to the circumference of the new side oil seal. Then drive the new side oil seal in evenly until it becomes flush with the gear carrier using Tools.

**Tool number** 

(A): ST30720000 (J-25405) (B): ST27863000 ( — )

#### **CAUTION:**

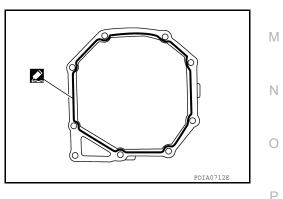
- Do not reuse side oil seal.
- Do not incline the new side oil seal when installing.
- Apply multi-purpose grease to the lips and differential gear oil to the circumference of the new side oil seal.
- 16. Check and adjust tooth contact, backlash, drive gear runout and total preload torque. Refer to DLN-187. "Inspection and Adjustment". Recheck above items.
- 17. Apply a 3 mm (0.12 in) bead of sealant to the mating surface of the carrier cover as shown.

• Use Genuine Silicone RTV or equivalent. Refer to GI-17, "Recommended Chemical Products and Sealants". CAUTION:

Remove any old sealant adhering to the mating surfaces. Also remove any moisture, oil, or foreign material adhering to the application and mating surfaces.

18. Install the carrier cover to the gear carrier. Tighten the bolts to the specified torque. Refer to DLN-168, "Disassembly and Assembly".

Differential side shaft



Tool B Tool A

Matching marks

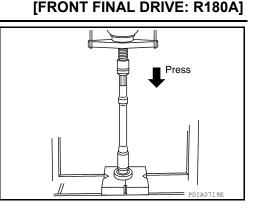
## FRONT FINAL DRIVE

#### < UNIT DISASSEMBLY AND ASSEMBLY >

 Press differential side shaft bearing to differential side shaft. CAUTION:

## Do not reuse differential side shaft bearing.

- 2. Install snap ring (differential side shaft side).
- 3. Install differential side shaft assembly into gear carrier.
- 4. Install snap ring (hole side).



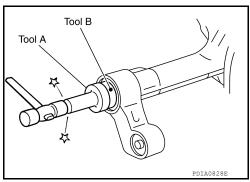
5. Apply multi-purpose grease to the lips and differential gear oil to the circumference of the new side oil seal. Then drive the new side oil seal in evenly until it becomes flush with the gear carrier using Tools.

Tool number (A): ST30720000 (J-25405)

(B): ST27863000 ( — )

#### **CAUTION:**

- Do not reuse side oil seal.
- Do not incline the new side oil seal when installing.
- Apply multi-purpose grease to the lips and differential gear oil to the circumference of the new side oil seal.



SERVICE DATA AND SPECIFICATION	DNS (SDS)
< SERVICE DATA AND SPECIFICATIONS (SDS)	[FRONT FINAL DRIVE: R180A]

# SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS)

## **General Specification**

INFOID:000000008797676

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Applied model		VQ40	DE	
Final drive model		R18	0A	
Transmission type		A/T	М	/Т
Grade	S, X, SV	Pro-4X	S	Pro-4X
Gear ratio	3.133	3.357	3.538	3.692
Number of teeth (Drive gear/Drive pinion)	45/17	47/14	46/13	48/13
Differential gear oil capacity (Approx.)		0.85 ℓ (1-3/4 US	pt, 1-1/2 Imp pt)	
Number of pinion gears		2		
Drive pinion adjustment spacer type		Collap	sible	
nspection and Adjustment				INFOID:000000008797677
DRIVE GEAR RUNOUT				
				Unit: mm (in)
Item			Runout limit	
Drive gear back face		0.0	08 (0.0031) or less	
SIDE GEAR CLEARANCE				
				Unit: mm (in)
Item			Specification	
Side gear back clearance (Clearance between sid ential case for adjusting side gear backlash)	e gear and differ-	(Each gear should rotate		
		during	g differential motion.)	
PRELOAD TORQUE			l	Jnit: N·m (kg-m, in-lb)
Item			Specification	,
Drive pinion bearing preload torque		1.08 - 1.0	66 (0.11 - 0.16, 10 -	14)
Side bearing preload torque		0.59 - 1	.08 (0.06 - 0.11, 6 -	
				9)
Total preload torque (Total preload torque = drive pinion bearing preload bearing preload torque).	ad torque + side		74 (0.17 - 0.27, 15 - )	
(Total preload torque = drive pinion bearing preloa bearing preload torque).	ad torque + side			
(Total preload torque = drive pinion bearing preloa	ad torque + side			24)
(Total preload torque = drive pinion bearing preloa bearing preload torque). BACKLASH	ad torque + side	1.67 - 2.7	74 (0.17 - 0.27, 15	24) Unit: mm (in)
(Total preload torque = drive pinion bearing preload bearing preload torque). BACKLASH Item	ad torque + side	1.67 - 2.7	74 (0.17 - 0.27, 15 - 3	24) Unit: mm (in)
(Total preload torque = drive pinion bearing preload bearing preload torque). BACKLASH Item Drive gear to drive pinion backlash	ad torque + side	1.67 - 2.7	74 (0.17 - 0.27, 15 - 3	24) Unit: mm (in) 9)
(Total preload torque = drive pinion bearing preload bearing preload torque). BACKLASH Item Drive gear to drive pinion backlash COMPANION FLANGE RUNOUT	ad torque + side	1.67 - 2. 	74 (0.17 - 0.27, 15 - 5 Specification 0.15 (0.0039 - 0.0059	24) Unit: mm (in) 9)

Drive Pinion Height Adjusting Washer

## SERVICE DATA AND SPECIFICATIONS (SDS)

#### < SERVICE DATA AND SPECIFICATIONS (SDS)

[FRONT FINAL DRIVE: R180A]

Unit: mm (in)

			Unit: mm (in)
Thickness	Part number*	Thickness	Part number*
3.09 (0.1217)	38154 EA000	3.39 (0.1335)	38154 EA010
3.12 (0.1228)	38154 EA001	3.42 (0.1346)	38154 EA011
3.15 (0.1240)	38154 EA002	3.45 (0.1358)	38154 EA012
3.18 (0.1252)	38154 EA003	3.48 (0.1370)	38154 EA013
3.21 (0.1264)	38154 EA004	3.51 (0.1382)	38154 EA014
3.24 (0.1276)	38154 EA005	3.54 (0.1394)	38154 EA015
3.27 (0.1287)	38154 EA006	3.57 (0.1406)	38154 EA016
3.30 (0.1299)	38154 EA007	3.60 (0.1417)	38154 EA017
3.33 (0.1311)	38154 EA008	3.63 (0.1429)	38154 EA018
3.36 (0.1323)	38154 EA009	3.66 (0.1441)	38154 EA019

\*: Always check with the Parts Department for the latest parts information.

Side Gear Thrust Washer

Thickness	Part number*	Thickness	Part number*
0.75 (0.0295)	38424 W2010	0.87 (0.0343)	38424 W2014
0.78 (0.0307)	38424 W2011	0.90 (0.0354)	38424 W2015
0.81 (0.0319)	38424 W2012	0.93 (0.0366)	38424 W2016
0.84 (0.0331)	38424 W2013	0.96 (0.0378)	38424 W2017

\*: Always check with the Parts Department for the latest parts information.

Side Bearing Adjusting Washer

			Unit: mm (in)
Thickness	Part number*	Thickness	Part number*
1.95 (0.0768)	38453 EA000	2.35 (0.0925)	38453 EA008
2.00 (0.0787)	38453 EA001	2.40 (0.0945)	38453 EA009
2.05 (0.0807)	38453 EA002	2.45 (0.0965)	38453 EA010
2.10 (0.0827)	38453 EA003	2.50 (0.0984)	38453 EA011
2.15 (0.0846)	38453 EA004	2.55 (0.1004)	38453 EA012
2.20 (0.0866)	38453 EA005	2.60 (0.1024)	38453 EA013
2.25 (0.0886)	38453 EA006	2.65 (0.1043)	38453 EA014
2.30 (0.0906)	38453 EA007	. ,	

\*: Always check with the Parts Department for the latest parts information.

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## PRECAUTION PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT **PRF-TENSIONER**" INFOID:00000008797678

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front DLN air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

#### WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

#### PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

#### WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious iniury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

## Precaution for Servicing Rear Final Drive

- Before starting diagnosis of the vehicle, understand the symptoms well. Perform correct and systematic operations.
- Check for the correct installation status prior to removal or disassembly. When matching marks are required, be certain they do not interfere with the function of the parts they are applied to.
- Overhaul should be done in a clean work area, a dust proof area is recommended.
- Before disassembly, completely remove sand and mud from the exterior of the unit, preventing them from entering into the unit during disassembly or assembly.
- Always use shop paper for cleaning the inside of components.
- Avoid using cotton gloves or a shop cloth to prevent the entering of lint.
- Check appearance of the disassembled parts for damage, deformation, and abnormal wear. Replace them Ν with new ones if necessary.
- Gaskets, seals and O-rings should be replaced any time the unit is disassembled.
- Clean and flush the parts sufficiently and blow them dry.
- · Be careful not to damage sliding surfaces and mating surfaces.
- When applying sealant, remove the old sealant from the mating surface; then remove any moisture, oil, and foreign materials from the application and mating surfaces.
- In principle, tighten nuts or bolts gradually in several steps working diagonally from inside to outside. If a P tightening sequence is specified, observe it.
- During assembly, observe the specified tightening torque.
- Add new differential gear oil, petroleum jelly, or multi-purpose grease, as specified.

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# PREPARATION

## PREPARATION

## **Special Service Tool**

INFOID:000000008797680

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here. Tool number Description (Kent-Moore No.) Tool name KV38100500 Installing front oil seal (J-25273) a: 80 mm (3.15 in) dia. Drift b: 60 mm (2.36 in) dia. ZZA0811D ST3127S000 Measuring drive pinion bearing preload torque (J-25765-A) and total preload torque Preload gauge 1: GG91030000 (J-25765) (1 Torque wrench 2: HT62940000 ) \_ Socket adapter (1/2") 3: HT62900000 NT124 \_ ) Socket adapter (3/8") KV10111100 Removing carrier cover (J-37228) Seal cutter S-NT046 ST3306S001 Removing and installing side bearing inner \_ ) race ( Differential side bearing puller set a: 28.5 mm (1.122 in) dia. 1: ST33051001 b: 38 mm (1.50 in) dia. (J-22888-20) Puller 2: ST33061000 (J-8107-2) NT072 Base ST30031000 Removing drive pinion rear bearing inner race (J-22912-01) Puller 6 ZZA0700D

## PREPARATION

< PREPARATION >

NT127

(J-25267) Drift a a a 8 mm (0.31 in) b: R42.5 mm (1.673 in) b: S730611000 Calling drive pinion rear bearing a: 79 mm (2.32 in) dia. b: 59 mm (2.32 in) dia. b: 48 mm (1.89 in) dia. b: 48 mm (1.89 in) dia. b: 48 mm (1.89 in) dia.	Tool number		Description
J-25267)       a: 8 mm (0.31 in)         Diff       b: 842.5 mm (1.673 in)         ST30621000       a: 79 mm (3.11 in) dia.         J-25742-5)       b: 95 mm (2.32 in) dia.         ST30613000       a: 72 mm (2.83 in) dia.         J-25742-3)       b: 95 mm (2.32 in) dia.         ST30611000       a: 72 mm (2.83 in) dia.         J-25742-1)       b: 48 mm (1.89 in) dia.         ST30611000       a: 72 mm (2.83 in) dia.         J-25742-1)       b: 48 mm (1.89 in) dia.         ST30001000       a: 1000         J-25742-1)       b: 1000         J-25742-1)       a: 1000         J-25742-10       a: 10000         J-25742-10       a: 10000         J-25000-010       a: 10			
ST30621000       J-25742-5)         Drift       Installing drive pinion rear bearing:         stacoco       Installing drive pinion front bearing:         ST30613000       J-25742-3)         J-25742-3)       Installing drive pinion front bearing:         stacoco       Installing drive pinion rear bear	J-25267)	a	
ST30613000 J-25742-3) Drift       Installing drive pinion front bearing a: 72 mm (2.83 in) dia. b: 48 mm (1.89 in) dia. b: 48 mm (1.89 in) dia.         ST30611000 J-25742-1) Drift bar       Installing drive pinion front bearing (Use with ST30613000 (J-25742-3) ST30621000 (J-25742-5))         ST30901000 J-25010-01) Drift       Installing drive pinion rear bearing a: 79 mm (3.11 in) dia. b: 45 mm (1.77 in) dia. c: 35.2 mm (1.386 in) dia.         ST3323 0000 J-25805-01) Drift       Installing side bearing inner race a: 51 mm (2.01 in) dia. b: 41 mm (1.61 in) dia. c: 28.5 mm (1.122 in) dia.	J-25742-5)	NT528	
J-25742-3) Drift		→ a →	
ST30611000       Installing drive pinion front bearing         J-25742-1)       Jule with ST30613000 (J-25742-3)         ST30621000 (J-25742-5)]       ST30621000 (J-25742-5)]         s-HT090       Installing drive pinion rear bearing         a       b         b       c         z       79 mm (3.11 in) dia.         c: 35.2 mm (1.386 in) dia.         ST3323 0000         J-25805-01)         Drift         a       b         a       b         b       c         a       b         b       c         c       35.2 mm (1.386 in) dia.         c: 28.5 mm (1.122 in) dia.         c: 28.5 mm (1.122 in) dia.	J-25742-3)		
ST3323 0000 (J-25805-01) Drift ST3323 0000 (J-25805-01) Drift ST333 0000 (J-25805-01) Drift ST3323 0000 (J-25805-01) Drift ST3323 0000 (J-25805-01) Drift ST3323 0000 (J-25805-01) Drift ST3323 0000 (J-25805-01) Drift ST3323 0000 (J-25805-01) Drift ST3323 0000 (J-25805-01) Drift ST332 0000 (J-25805-	(J-25742-1)		Installing drive pinion front bearing outer race [Use with ST30613000 (J-25742-3) and ST30621000 (J-25742-5)]
$\frac{3.226010-01)}{2rift}$ a: 79 mm (3.11 in) dia. b: 45 mm (1.77 in) dia. c: 35.2 mm (1.386 in) dia. c: 35.2 mm (1.386 in) dia. c: 35.2 mm (1.128 in) dia. c: 35.2 mm (1.122 in) dia. b: 41 mm (1.61 in) dia. c: 28.5 mm (1.122 in) dia.	5T30901000		Installing drive pinion rear bearing inner race
ST3323 0000 (J-25805-01) Drift A b c c c c c c c c c c c c c c c c c c	(J-26010-01)		a: 79 mm (3.11 in) dia. b: 45 mm (1.77 in) dia.
NT085	(J-25805-01)		a: 51 mm (2.01 in) dia. b: 41 mm (1.61 in) dia.
		NT085	
(J-8129) Spring gauge			Measuring turning torque

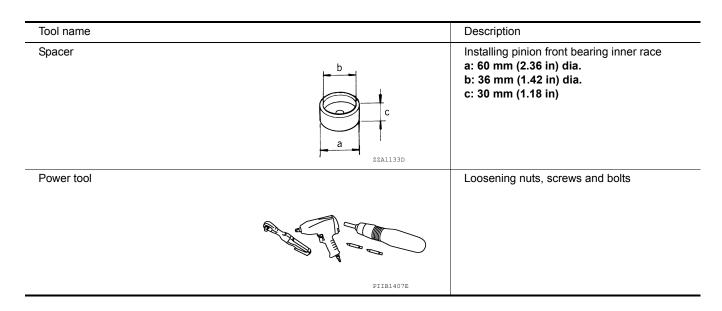
## PREPARATION

#### < PREPARATION >

Tool number (Kent-Moore No.) Tool name		Description
— (J-34309) Differential shim selector tool	CO00000 CO00000 CO00000 CO00000 CO00000 CO00000 CO00000 CO00000 CO0000000 CO000000 CO000000 CO000000 CO000000 CO000000 CO000000 CO000000 CO000000 CO000000 CO000000 CO000000 CO000000 CO000000 CO0000000 CO000000 CO000000 CO000000 CO00000000	Adjusting bearing preload and pinion gear height
 (J-25269-4) Side bearing disc (2 Req'd)	NT136	Selecting pinion height adjusting washer

## **Commercial Service Tool**

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# NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING < SYSTEM DESCRIPTION >

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## SYSTEM DESCRIPTION

## NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

## NVH Troubleshooting Chart

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Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

		T - 1						1		1			1		C
	and Assembly"	and Assembly"	and Assembly"	and Assembly"	and Assembly"	Lubricants"	hooting Chart" hooting Chart"	nooting Chart"	ooting Chart"	ooting Chart"	ooting Chart"	ooting Chart" nooting Chart"	ooting Chart"	oting Chart"	DL
Reference page	"Disassembly a	"Disassembly a	"Disassembly a	"Disassembly a	"Disassembly a	"Fluids and	"NVH Troubleshooting "NVH Troubleshooting	"NVH Troubleshooting "NVH Troubleshooting	"NVH Troubleshooting	"NVH Troubleshooting	E				
	DLN-200, '	DLN-200, '	DLN-200, '	DLN-200, '	DLN-200, '	<u>MA-13,</u>	DLN-139, '	<u>RAX-18, "</u>	<u>RSU-4, "N</u>	<u>WT-43, "N</u>	<u>WT-43, "N</u>	<u>RAX-6, "N</u> RAX-18, "	<u>BR-5, "N</u>	<u>ST-5, "N</u>	F
		ų			excessive runout										G
Possible cause and SUSPECTED PARTS	Gear tooth rough	Gear contact improper	Tooth surfaces worn	Backlash incorrect	Companion flange ex	Gear oil improper	PROPELLER SHAFT	REAR AXLE	REAR SUSPENSION	TIRES	ROAD WHEEL	DRIVE SHAFT	BRAKES	STEERING	J
Symptom Noise	×	×	×	۲ ۲	×	×	×	Ľ	×	×	×	⊔ ×	×	×	-
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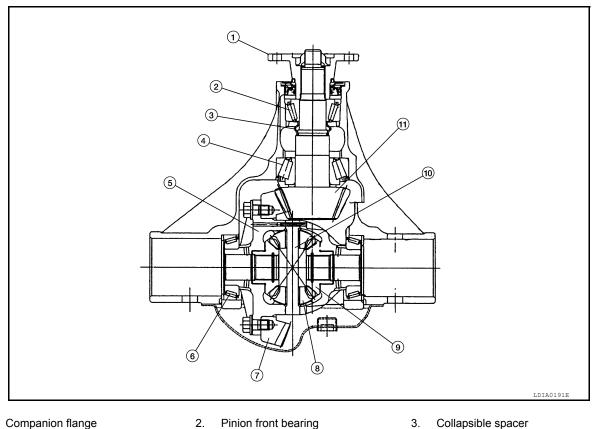
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## < SYSTEM DESCRIPTION >

## DESCRIPTION

## **Cross-Sectional View**

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- Companion flange 1.
- 4. Pinion rear bearing
- 7. Drive gear
- 10. Pinion mate shaft
- 2. Pinion front bearing
- 5. Differential case
- 8. Pinion mate gear
- 11. Drive pinion

- Collapsible spacer
- 6. Side bearing
- Side gear 9.

# PERIODIC MAINTENANCE DIFFERENTIAL GEAR OIL

Changing Differential Gear Oil

#### DRAINING

- 1. Stop engine.
- 2. Remove the drain plug from the rear final drive assembly to drain the differential gear oil.
- Install the drain plug with a new gasket to the rear final drive assembly. Tighten to the specified torque. Refer to <u>DLN-200</u>. <u>"Disassembly and Assembly"</u>. CAUTION: Do not reuse gasket.

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Drain plug

#### FILLING

- 1. Remove the filler plug from the rear final drive assembly.
- 2. Fill the rear final drive assembly with new differential gear oil until the level reaches the specified level near the filler plug hole.

Differential gear oil grade and capacity

: Refer to <u>MA-13, "Fluids</u> and Lubricants".

- Install the filler plug with sealant applied on the threads to the rear final drive assembly. Tighten to the specified torque. Refer to <u>DLN-200</u>, "Disassembly and Assembly".
  - Use High Performance Thread Sealant or equivalent. Refer to <u>GI-17, "Recommended Chemical Products and Sealants"</u>.

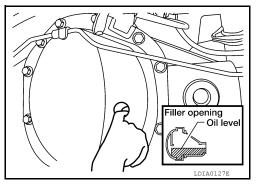
## Checking Differential Gear Oil

## DIFFERENTIAL GEAR OIL LEAKAGE AND LEVEL

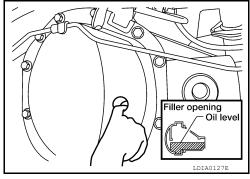
- 1. Make sure that differential gear oil is not leaking from the rear final drive assembly or around it.
- Check the differential gear oil level from the filler plug hole as shown.
   CAUTION:

#### Do not start engine while checking differential gear oil level.

- Install the filler plug with sealant applied on the threads to the rear final drive assembly. Tighten to the specified torque. Refer to <u>DLN-200, "Disassembly and Assembly"</u>.
  - Use High Performance Thread Sealant or equivalent. Refer to <u>GI-17, "Recommended Chemical Products and Sealants"</u>.



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## < REMOVAL AND INSTALLATION >

# REMOVAL AND INSTALLATION FRONT OIL SEAL

## Removal and Installation

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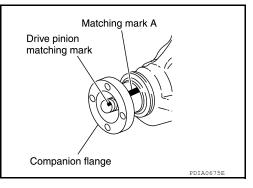
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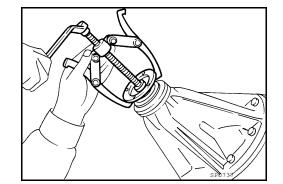
#### REMOVAL

- 1. Remove the propeller shaft. Refer to <u>DLN-141</u>, "<u>Removal and Installation</u>" (2S1330) or <u>DLN-150</u>, <u>"Removal and Installation</u>" (2S1330-BJ100).
- Put matching mark on the end of the drive pinion. The matching mark should be in line with the matching mark (A) on companion flange.
   CAUTION:

#### For matching mark, use paint. Do not damage drive pinion. NOTE:

The matching mark (A) on the final drive companion flange indicates the maximum vertical runout position.





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3. Remove the drive pinion lock nut using suitable tool.

4. Remove the companion flange using suitable tool.

5. Remove the front oil seal using suitable tool.

**Revision: January 2013** 

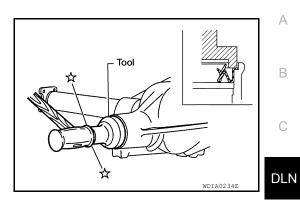
#### < REMOVAL AND INSTALLATION >

- 1. Apply multi-purpose grease to the front oil seal lips.
- 2. Install the new front oil seal using Tool.

#### Tool number : KV38100500 (J-25273)

#### **CAUTION:**

- Do not reuse oil seal.
- Do not incline oil seal when installing.



Matching mark A

Drive pinion matching mark

Companion flange

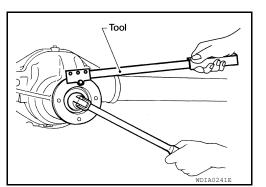
3. Align the matching mark of drive pinion with the matching mark (A) of companion flange, then install the companion flange.

- Apply gear oil on the screw part of drive pinion and the seating surface of drive pinion lock nut.
- Install the new drive pinion lock nut and tighten to the specified torque using suitable tool. Refer to <u>DLN-200, "Disassembly and</u> <u>Assembly"</u>.
   CAUTION:

#### Do not reuse drive pinion lock nut.

 Install the propeller shaft. Refer to <u>DLN-141</u>, "<u>Removal and</u> <u>Installation</u>" (2S1330) or <u>DLN-150</u>, "<u>Removal and Installation</u>" (2S1330-BJ100).
 CAUTION: Check the differential gear oil level after installation. Refer

to <u>DLN-195, "Checking Differential Gear Oil</u>".



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< REMOVAL AND INSTALLATION >

## CARRIER COVER

## Removal and Installation

#### REMOVAL

- 1. Drain the differential gear oil. Refer to <u>DLN-195, "Changing Differential Gear Oil"</u>.
- 2. Remove the rear stabilizer bar. Refer to RSU-14, "Removal and Installation".
- 3. Disconnect the parking brake cable and brake tube from the carrier cover.
- 4. Remove the carrier cover bolts and separate the carrier cover from the gear carrier using Tool.

#### Tool number : KV10111100 (J-37228)

#### CAUTION:

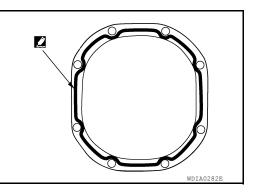
- Do not damage the mating surface.
- Do not insert flat-bladed screwdriver, this will damage the mating surface.

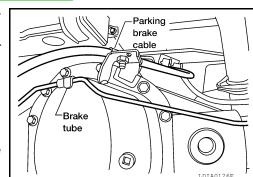
#### INSTALLATION

- 1. Apply a bead of sealant to the mating surface of the carrier cover as shown.
  - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-17</u>, <u>"Recommended Chemical Products and Sealants"</u>. CAUTION:

Remove any old sealant adhering to the mating surfaces. Also remove any moisture, oil, or foreign material adhering to the application and mating surfaces.

- Install the carrier cover to the gear carrier. Tighten the bolts to the specified torque. Refer to <u>DLN-200</u>, "Disassembly and <u>Assembly</u>".
- 3. Connect the parking brake cable and brake tube to the carrier cover.
- 4. Install the rear stabilizer bar. Refer to RSU-14, "Removal and Installation".
- 5. Fill the rear final drive assembly with recommended differential gear oil. Refer to <u>DLN-195</u>, "Checking Differential Gear Oil".





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#### Removal and Installation

#### **CAUTION:**

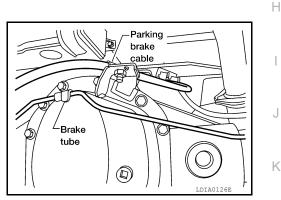
- · Do not damage spline, companion flange and front oil seal when removing propeller shaft.
- Before removing final drive assembly or rear axle assembly, disconnect wheel sensor harness connector from the assembly and move it away from final drive/rear axle assembly area. Failure to do so may result in sensor wires being damaged and sensor becoming inoperative.
   NOTE:

REAR FINAL DRIVE

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

#### REMOVAL

- 1. Remove spare wheel and tire.
- 2. Remove rear brake disc rotors. Refer to <u>BR-39</u>, "Removal and Installation of Brake Caliper and Disc <u>Rotor"</u>.
- Remove the rear propeller shaft. Refer to <u>DLN-141. "Removal and Installation"</u> (2S1330), <u>DLN-150.</u> <u>"Removal and Installation"</u> (2S1330-BJ100).
- 4. Remove exhaust tailpipe. Refer to <u>EX-5. "Exploded View"</u>.
- 5. Remove the stabilizer bar. Refer to RSU-14, "Removal and Installation".
- 6. Disconnect the following components from the rear final drive.
  - Wheel sensor harness
  - Parking brake cable
  - Brake hoses and tubes



7. Support rear final drive assembly using a suitable jack.	L
<ol><li>Remove rear shock absorber lower bolts. Refer to <u>RSU-9, "Removal and Installation"</u>.</li></ol>	
<ol><li>Remove leaf springs. Refer to <u>RSU-10, "Removal and Installation"</u>.</li></ol>	
10. Remove rear final drive assembly	M
CAUTION:	
Secure rear final drive assembly to the jack while removing it.	
INSTALLATION	Ν
Installation is in the reverse order of removal.	
CAUTION:	
Check the rear final drive assembly differential gear oil level and refill as necessary. Check for fluid	0
leaks. Refer to <u>DLN-195, "Checking Differential Gear Oil"</u> .	
<ul> <li>Bleed the air from brake system. Refer to <u>BR-17, "Bleeding Brake System"</u>.</li> </ul>	
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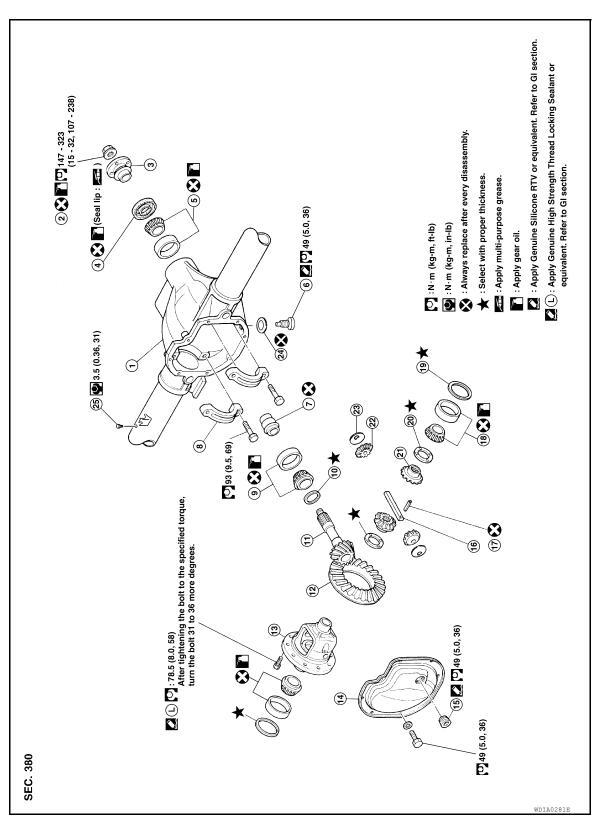
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# UNIT DISASSEMBLY AND ASSEMBLY REAR FINAL DRIVE

Disassembly and Assembly

COMPONENTS



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#### < UNIT DISASSEMBLY AND ASSEMBLY >

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1.	Gear carrier	2.	Drive pinion lock nut	3.	Companion flange	А
4.	Front oil seal	5.	Drive pinion front bearing	6.	Drain plug	
7.	Collapsible spacer	8.	Side bearing cap	9.	Drive pinion rear bearing	
10.	Drive pinion height adjusting washer	11.	Drive pinion	12.	Drive gear	В
13.	Differential case	14.	Carrier cover	15.	Filler plug	
16.	Pinion mate shaft	17.	Lock pin	18.	Side bearing	

- 16. Pinion mate shaft
- 19. Side bearing adjusting washer
- 22. Pinion mate gear 25. Breather

#### ASSEMBLY INSPECTION AND ADJUSTMENT

- Drain the differential gear oil before inspection and adjustment. Refer to <u>DLN-195</u>, "Changing Differential Gear Oil".
- Ε • Remove and install the carrier cover as necessary for inspection and adjustment. Refer to DLN-198, "Removal and Installation".

#### **Total Preload Torque**

1. Rotate drive pinion back and forth 2 to 3 times to check for unusual noise and rotation malfunction.

20. Side gear thrust washer

23. Pinion mate thrust washer

- Rotate drive pinion at least 20 times to check for smooth operation of the bearing.
- 3. Measure total preload torque using Tool.

#### **Tool number** : ST3127S000 (J-25765-A)

#### **Total preload torque**

: Refer to DLN-219, "Inspection and Adjustment"

# Tool PDTA0309E

21. Side gear

24. Gasket

#### NOTE:

Total preload torque = Drive pinion bearing preload torque + Side bearing preload torque

If the measured value is out of the specification, check and adjust

each part. Adjust the drive pinion bearing preload torque first, then adjust the side bearing preload torque.

On drive pinion bearings:	Replace the collapsible spacer.
On side bearings:	Use thinner side bearing adjusting washers by the same amount to each side. Refer to <u>DLN-219, "Inspection and Adjust-ment"</u> .

If the total preload torque is	less than specification	
On drive pinion bearings:	Tighten the drive pinion nut.	
On side bearings:	Use thicker side bearing adjusting washers by the same amount to each side. Refer to <u>DLN-219, "Inspection and Adjust-</u> ment".	Ν
	<u>ment</u> .	0

Drive Gear Runout

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- 1. Fit a dial indicator to the drive gear back face.
- 2. Rotate the drive gear to measure runout.

#### Runout limit

#### : Refer to <u>DLN-219, "Inspection</u> and Adjustment"

• If the runout is outside of the limit, check the condition of the drive gear assembly. Foreign material may be caught between the drive gear and differential case, or the differential case or drive gear may be deformed.

#### CAUTION:

#### Replace drive gear and drive pinion as a set.

#### Tooth Contact

Checking gear tooth contact pattern is necessary to verify correct relationship between drive gear and drive pinion. Gears which are not positioned in proper arrangement may be noisy and/or have a short life. Check gear tooth contact pattern to obtain the best contact for low noise and long life.

1. Apply red lead to drive gear.

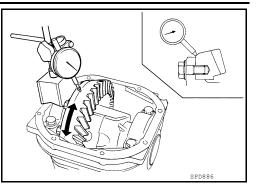
NOTE:

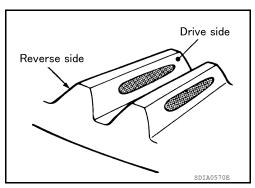
Apply red lead to both faces of three to four gears, at four locations evenly spaced on the drive gear.

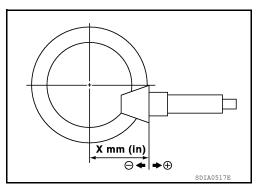
2. Rotate the drive gear back and forth several times. Then check for correct drive pinion to drive gear tooth contact as shown. CAUTION:

Check tooth contact on drive side and reverse side.

3. If the tooth contact is improperly adjusted, follow the procedure below to adjust the pinion height (dimension X).







#### < UNIT DISASSEMBLY AND ASSEMBLY >

• If the tooth contact is near the face (face contact), or near the heel (heel contact), use a thicker drive pinion height adjusting washers to move the drive pinion closer to the drive gear. Refer to DLN-219, "Inspection and Adjustment".

• If the tooth contact is near the flank (flank contact), or near the toe (toe contact), use a thinner drive pinion height adjusting washers to move the drive pinion farther from the drive gear. Refer to DLN-219, "Inspection and Adjustment".

Backlash

1. Fit a dial indicator to the drive gear face to measure the backlash.

#### Backlash:

**Refer to DLN-219**, "Inspection and Adjustment"

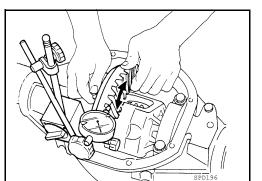
- · If the backlash is outside of the specification, change the thickness of each side bearing adjusting washer.
  - If the backlash is greater than specification:
    - Make drive gear back side adjusting washer thicker, and drive gear tooth side adjusting washer thinner by the same amount. Refer to DLN-219, "Inspection and Adjustment".
  - If the backlash is less than specification:

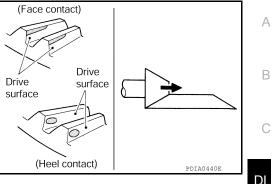
Make drive gear back side adjusting washer thinner, and drive gear tooth side adjusting washer thicker by the same amount. Refer to <u>DLN-219</u>, "Inspection and Adjustment".

#### CAUTION:

Do not change the total thickness of side bearing adjusting washers as it will change the side bearing preload torque.

**Companion Flange Runout** 





(Flank contact)

(Toe contact)

Drive

surface

Drive

surface

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#### < UNIT DISASSEMBLY AND ASSEMBLY >

1. Rotate companion flange and check for runout on the companion flange face (inner side of the bolt holes) and companion flange inner side (socket diameter) using suitable tool.

> **Runout limit:** Refer to DLN-219, "Inspection and Adjustment"

- 2. If the runout is outside the runout limit, follow the procedure below to adjust.
- Rotate the companion flange on the drive pinion by 90°, 180° a. and 270° while checking for the position where the runout is minimum.
- If the runout is still outside of the runout limit after the companion flange has been rotated on the drive pinh ion, possible cause could be an assembly malfunction of drive pinion and drive pinion bearing or a malfunctioning drive pinion bearing.
- If the runout is still outside of the runout limit after repair of the assembly of drive pinion and drive pinion C. bearing or drive pinion bearing, replace the companion flange.

#### DISASSEMBLY

Differential Assembly

- 1. Remove carrier cover bolts.
- 2. Remove carrier cover using Tool.

**Tool number** : KV10111100 (J-37228)

#### **CAUTION:**

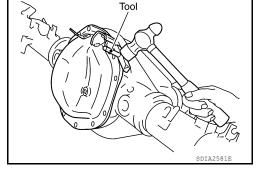
side bearing cap. **CAUTION:** 

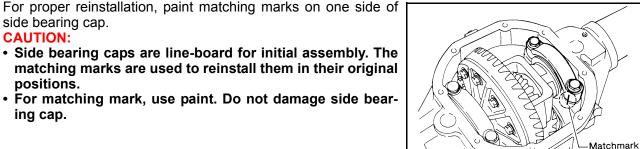
positions.

ing cap.

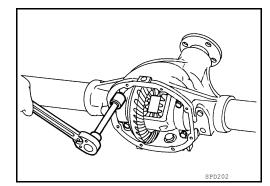
3.

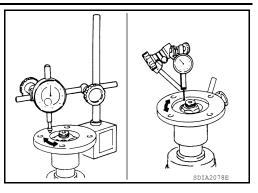
- Do not damage the mating surface.
- · Do not insert flat-bladed screwdriver, this will damage the mating surface.





Remove side bearing caps. 4





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## < UNIT DISASSEMBLY AND ASSEMBLY >

together with bearings.

**Tool number** 

except if it is replaced.

**CAUTION:** 

6.

Remove side bearing inner race using Tools.

(A): ST33051001 (J-22888-20)

(B): ST33061000 (J-8107-2)

5. Remove differential case assembly using suitable tool.

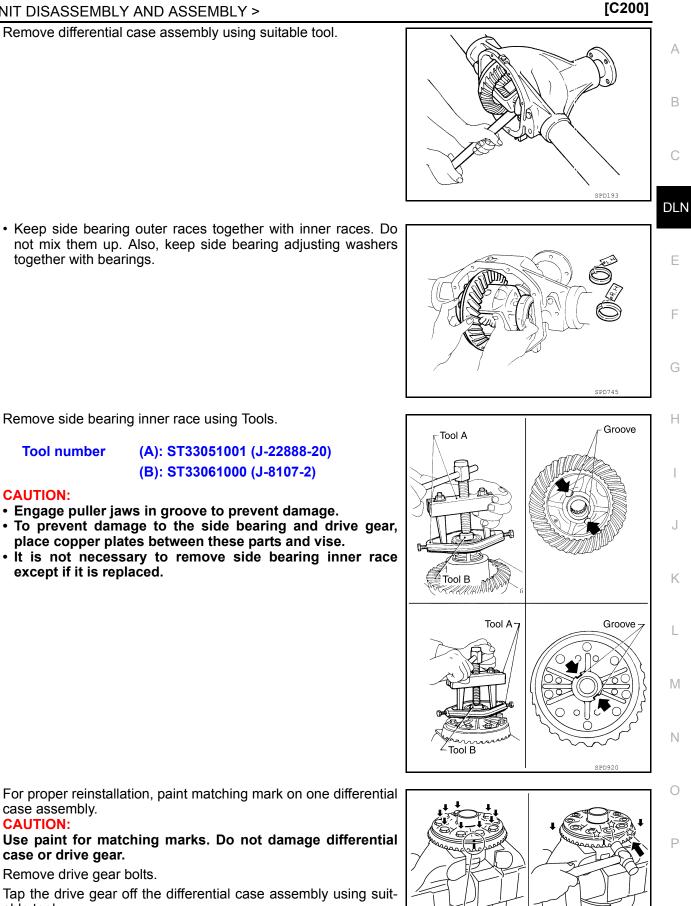
7. For proper reinstallation, paint matching mark on one differential case assembly. CAUTION:

Use paint for matching marks. Do not damage differential case or drive gear.

**DLN-205** 

- 8. Remove drive gear bolts.
- 9. Tap the drive gear off the differential case assembly using suitable tool. **CAUTION:**

Tap evenly all around to keep drive gear from binding.



Matching marks

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#### < UNIT DISASSEMBLY AND ASSEMBLY >

10. Remove the lock pin of pinion mate shaft from the drive gear side using suitable tool.

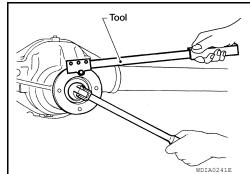
11. Remove pinion mate shaft.

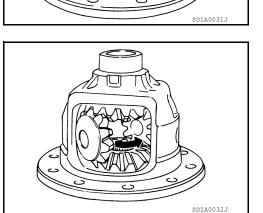
12. Turn the pinion mate gear, then remove the pinion mate gear, pinion mate thrust washer, side gear and side gear thrust washer from differential case.

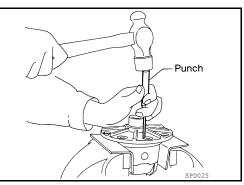
Drive Pinion Assembly

- 1. Remove differential case assembly. Refer to <u>DLN-200, "Disassembly and Assembly"</u>.
- 2. Remove drive pinion lock nut using suitable tool.
- Put matching marks on the companion flange and drive pinion using paint. CAUTION:

Use paint to make the matching marks. Do not damage the companion flange or drive pinion.







## < UNIT DISASSEMBLY AND ASSEMBLY >

Do not drop drive pinion assembly.

7. Remove drive pinion front bearing inner race.

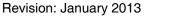
tool. **CAUTION:** 

Remove front oil seal.

8. Remove collapsible spacer.

Tool number

4. Remove companion flange using suitable Tool.

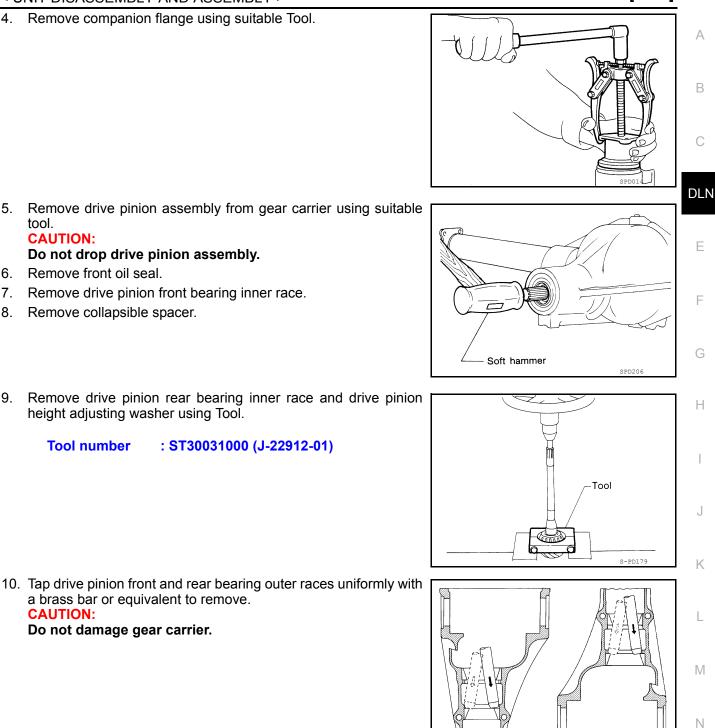


9. Remove drive pinion rear bearing inner race and drive pinion height adjusting washer using Tool.

10. Tap drive pinion front and rear bearing outer races uniformly with a brass bar or equivalent to remove. CAUTION:

: ST30031000 (J-22912-01)

Do not damage gear carrier.



#### INSPECTION AFTER DISASSEMBLY

Clean up the disassembled parts. Then, inspect if the parts are worn or damaged. If so, follow the measures below.

Drive Pinion and Drive Gear

- If the drive pinion and drive gear teeth do not mesh or line-up correctly, determine the cause and adjust, repair, or replace as necessary.
- If the drive pinion or drive gear are worn, cracked, damaged, pitted or chipped (by friction) noticeably, replace with new drive pinion and drive gear.
- Drive pinion and drive gear are supplied in matched sets only. Matching numbers on both drive pinion and drive gear are etched for verification. If a new drive pinion and drive gear set are being used, verify the numbers of each drive pinion and drive gear before proceeding with assembly.

**DLN-207** 

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## < UNIT DISASSEMBLY AND ASSEMBLY >

#### Bearing

- If bearings are chipped (by friction), pitted, worn, rusted, scratched, or unusual noise is coming from bearing, replace with new bearing assembly (as a new set).
- · Bearing must be replaced with a new one whenever disassembled.

#### Side Gear and Pinion Mate Gear

- If any cracks or damage are found on the surface of the teeth, replace with new one.
- If any worn or chipped marks are found on the side of the side gear and pinion mate gear which contact the thrust washer, replace with new one.
- Replace both side gear and pinion mate gear as a set when replacing side gear or pinion mate gear.

Side Gear Thrust Washer and Pinion Mate Thrust Washer

• If any chips (by friction), damage, or unusual wear are found, replace with new one.

#### Gear Carrier

• If any wear or cracks are found on the contact sides of gear carrier, replace with new one.

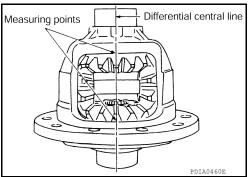
#### Companion Flange

• If any chips (about 0.1 mm, 0.004 in) or other damage on the companion flange surface which contacts the front oil seal lips are found, replace with new one.

#### ADJUSTING AND SELECTING WASHERS

#### Side Gear Back Clearance

- · Assemble the differential parts if they are disassembled. Refer to "Differential Assembly".
- Place the differential case straight up so that the side gear to be measured is upward.



2. Using feeler gauges, measure the clearance between the side gear back and differential case at three different points, while rotating the side gear. Average the three readings to calculate the clearance. (Measure the clearance of the other side as well.)

#### Side gear back clearance: Refer to <u>DLN-219</u>, "Inspection and Adjustment"

• If the side gear back clearance is outside of the specification, use a thicker or thinner side gear thrust washer to adjust. Refer to <u>DLN-200</u>, "Disassembly and Assembly".

# If the side gear back clearance is greater than specification:

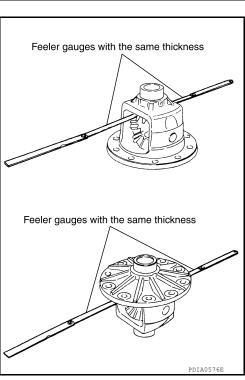
Use a thicker side gear thrust washer.

If the side gear back clearance is less than specification:

#### Use a thinner side gear thrust washer.

#### **CAUTION:**

- Insert feeler gauges with the same thickness on both sides to prevent side gear from tilting.
- Each gear should rotate smoothly without excessive resistance during differential motion.
- Select a side gear thrust washer for right and left individually.



## **DLN-208**

#### < UNIT DISASSEMBLY AND ASSEMBLY >

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#### NOTE:

Side gear back clearance is clearance between side gear and differential case for adjusting side gear A backlash.

Side Bearing Preload Torque

Tool number

ing mark on the gear carrier.

and Assembly".

bearings.

- A selection of side bearing adjusting washers is required for successful completion of this procedure.
- Apply differential gear oil to the side bearings, and install the differential case assembly with the side bearing outer races into the gear carrier.
   CAUTION:

2. Insert the left and right original side bearing adjusting washers in

3. Align the matching mark on the side bearing cap with the match-

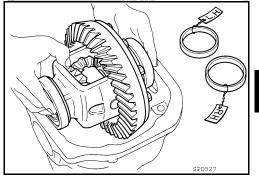
 Install the side bearing caps and tighten the side bearing cap bolts to the specified torque. Refer to <u>DLN-200</u>, "Disassembly

5. Turn the differential assembly several times to seat the side

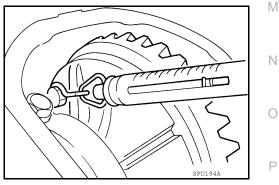
: KV38100600 (J-25267)

place between side bearings and gear carrier using Tool.

Do not reuse side bearing outer race when replacing side bearing inner race (replace as a set).



- Side bearing spacer
- Matching marks



6. To determine side bearing preload torque, measure the pulling force of the differential assembly at the drive gear bolt using Tool.

Tool number : — (J-8129)

Specification : Refer to <u>DLN-219</u>, "Inspection and Adjustment"

#### NOTE:

If pulling force of the differential assembly at the drive gear bolt is within specification, side bearing preload torque will also be within specification. Refer to <u>DLN-200</u>, "<u>Disassembly and Assembly</u>".

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#### **Revision: January 2013**

## **REAR FINAL DRIVE**

#### < UNIT DISASSEMBLY AND ASSEMBLY >

7. If the pulling force is outside the specification, use a thicker or thinner side bearing adjusting washer to adjust. Refer to DLN-200, "Disassembly and Assembly".

> If the pulling force is less than the specification: Use a thicker side bearing adjusting washer.

If the pulling force is greater than the specification: Use a thinner side bearing adjusting washer.

#### **CAUTION:**

Select a side bearing adjusting washer for right and left individually.

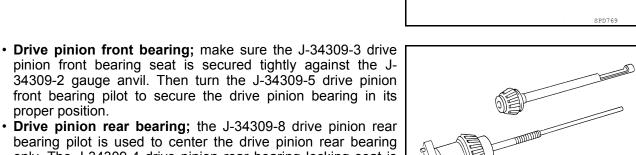
8. Record the total amount of washer thickness required for the correct side bearing preload torque.

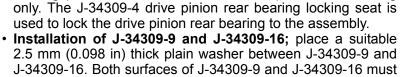
#### **Drive Pinion Height**

proper position.

- Make sure all parts are clean and that the bearings are well 1. lubricated.
- 2. Assemble the drive pinion bearings onto the Tool.

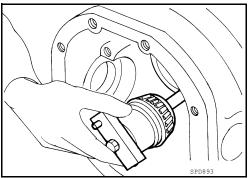
**Tool number** (J-34309)

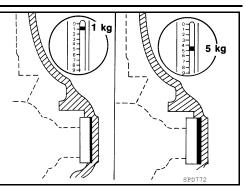




be parallel with a clearance of 2.5 mm (0.098 in).

Install the drive pinion rear bearing inner race into the gear car-3. rier. Then insert the drive pinion height adjusting washer selector tool, J-34309-1, gauge screw assembly.





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#### < UNIT DISASSEMBLY AND ASSEMBLY >

4. Assemble the drive pinion front bearing inner race and the J-34309-2 gauge anvil. Assemble them together with the J-34309-1 gauge screw in the gear carrier. Make sure that the drive pinion height gauge plate, J-34309-16, will turn a full 360°. Tighten the two sections together by hand.

5. Turn the assembly several times to seat the drive pinion bearings.

6. Measure the turning torque at the end of the J-34309-2 gauge anvil using Tool.

> **Tool number** : ST3127S000 (J-25765- A)

Turning torque : 1.0 - 1.3 N·m (0.11 - 0.13 kgm, 9 - 11 in-lb)

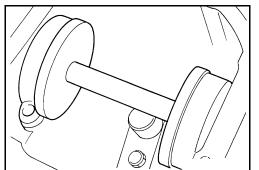
7. Place the J-34309-11 drive pinion height adapter onto the gauge plate and tighten it by hand. CAUTION:

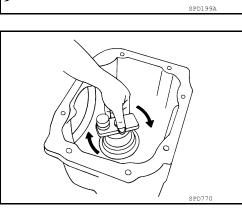
Make sure all machined surfaces are clean.

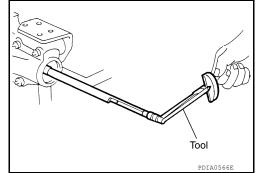
8. Position the side bearing discs, Tool, and arbor firmly into the side bearing bores. Install the side bearing caps and tighten the side bearing cap bolts to the specified torque. Refer to DLN-200. "Disassembly and Assembly".

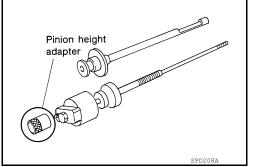
**DLN-211** 

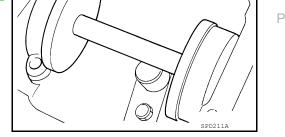
**Tool number** (J-25269-4)











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9. Select the correct standard drive pinion height adjusting washer thickness. Select by using a standard gauge of 3 mm (0.12 in) and your J-34309-101 feeler gauge. Measure the distance between the J-34309-11 drive pinion height adapter, including the standard gauge and the arbor.

10. Write down the exact measurement (the value of feeler gauge).



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11. Correct the drive pinion height adjusting washer size by referring to the drive pinion "head number".

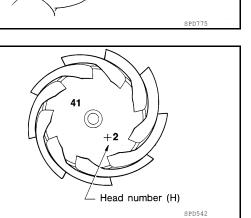
There are two numbers painted on the drive pinion. The first one set. driv nun dare dete

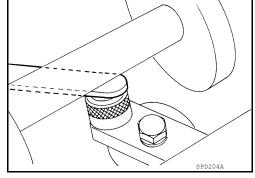
e refers to the drive pinion and drive gear as a matched			
. This number should be the same as the number on the			
ve gear. The second number is the drive pinion "head			
mber". It refers to the ideal drive pinion height from stan-			
rd for quietest operation. Use the following chart to			
termine the correct drive pinion height adjusting washer.			

Head number	Add or remove from the standard drive pinion height adjusting washer thickness measurement
- 6	Add 0.06 mm (0.0024 in)
- 5	Add 0.05 mm (0.0020 in)
- 4	Add 0.04 mm (0.0016 in)
- 3	Add 0.03 mm (0.0012 in)
- 2	Add 0.02 mm (0.0008 in)
- 1	Add 0.01 mm (0.0004 in)
0	Use the selected washer thickness
+1	Subtract 0.01 mm (0.0004 in)
+2	Subtract 0.02 mm (0.0008 in)
+3	Subtract 0.03 mm (0.0012 in)
+4	Subtract 0.04 mm (0.0016 in)
+5	Subtract 0.05 mm (0.0020 in)

12. Select the correct drive pinion height adjusting washer. Refer to DLN-200, "Disassembly and Assembly".

Subtract 0.06 mm (0.0024 in)



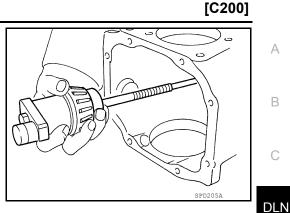


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13. Remove the Tool from the gear carrier and disassemble to retrieve the drive pinion bearings.

> **Tool number** (J-34309) 2



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#### ASSEMBLY

**Drive Pinion Assembly** 

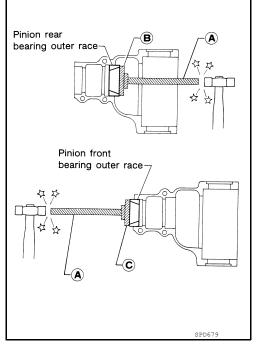
1. Install the new drive pinion front and rear bearing outer races using Tools.

**Tool number** 

(A): ST30611000 (J-25742-1) (B): ST30621000 (J-25742-5) (C): ST30613000 (J-25742-3)

#### **CAUTION:**

- · First tap the drive pinion bearing outer race until it becomes flush with the gear carrier.
- Do not reuse drive pinion front and rear bearing outer race.



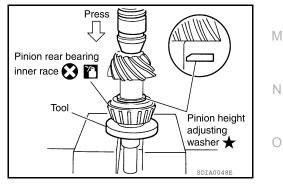
- 2. Select a drive pinion height adjusting washer. Refer to DLN-200, "Disassembly and Assembly".
- 3. Install the selected drive pinion height adjusting washer to the drive pinion. Press the new drive pinion rear bearing inner race to it using Tool.

**Tool number** 

: ST30901000 (J-26010-01)

#### **CAUTION:**

- · Install the drive pinion height adjusting washer in the proper direction as shown.
- Do not reuse drive pinion rear bearing inner race.



- Assemble the new collapsible spacer to the drive pinion.
   CAUTION:
   Do not reuse collapsible spacer.
- 5. Apply differential gear oil to the drive pinion rear bearing, and install the drive pinion assembly to the gear carrier.
- Apply differential gear oil to the drive pinion front bearing, and install the new drive pinion front bearing inner race to the drive pinion assembly.
   CAUTION:

#### Do not reuse drive pinion front bearing inner race.

7. Press the drive pinion front bearing inner race to the drive pinion as far as drive pinion lock nut can be tightened using suitable spacer.

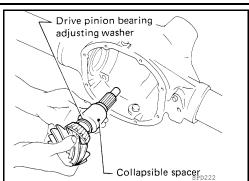
8. Apply multi-purpose grease to the lips and differential gear oil to the circumference of the new front oil seal. Then drive the new front oil seal in evenly until it becomes flush with the gear carrier using Tool.

#### Tool number : KV38100500 (J-25273)

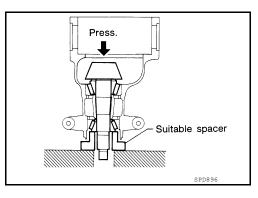
#### CAUTION:

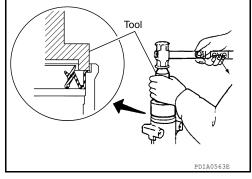
- Do not reuse front oil seal.
- Do not incline the new front oil seal when installing.
- Apply multi-purpose grease to the lips and differential gear oil to the circumference of the new front oil seal.
- 9. Install the companion flange to the drive pinion while aligning the matching marks.

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## < UNIT DISASSEMBLY AND ASSEMBLY >

10. Apply anti-corrosive oil to the threads of the drive pinion and the seating surface of the new drive pinion lock nut. Then adjust the drive pinion lock nut tightening torque using suitable tool (A), and check the drive pinion bearing preload torque using Tool (B).

#### **Tool number** (B): ST3127S000 (J-25765-A)

#### Drive pinion bearing preload torque:

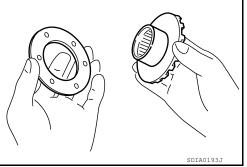
#### Refer to DLN-219, "Inspection and Adjustment"

#### CAUTION:

- Do not reuse drive pinion lock nut.
- Apply anti-corrosive oil to the threads of the drive pinion and the seating surface of the new drive pinion lock nut.
- Adjust the drive pinion lock nut tightening torque to the lower limit first. Do not exceed the drive pinion lock nut specified torque. Refer to DLN-200, "Disassembly and Assembly".
- If the drive pinion bearing preload torque exceeds the specified value, replace collapsible spacer and tighten it again to adjust. Do not loosen drive pinion lock nut to adjust the drive pinion bearing preload torque.
- After adjustment, rotate drive pinion back and forth 2 to 3 times to check for unusual noise, rotation malfunction, and other malfunctions.
- Check companion flange runout. Refer to DLN-200, "Disassembly and Assembly".
- 12. Install differential case assembly. Refer to DLN-200, "Disassembly and Assembly".

#### Differential Assembly

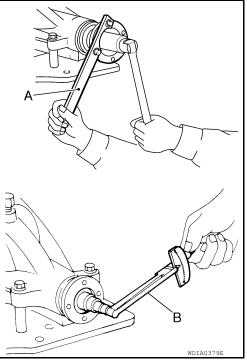
1. Install side gear thrust washers with the same thickness as the ones installed prior to disassembly, or reinstall the old ones on the side gears.

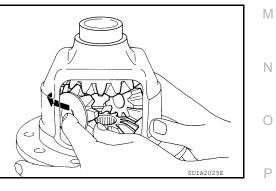


2. Install the side gears and side gear thrust washers into the differential case. CAUTION:

#### Make sure that the circular clip is installed to side gears.

Install the pinion mate thrust washers to the two pinion mate 3 gears. Then install the pinion mate gears with the pinion mate thrust washers by aligning them in diagonally opposite positions and rotating them into the differential case.





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### < UNIT DISASSEMBLY AND ASSEMBLY >

- 4. Align the lock pin hole on the differential case with the lock pin hole on the pinion mate shaft, and install the pinion mate shaft.
- Measure the side gear end play. If necessary, select the appro-5. priate side gear thrust washers. Refer to DLN-200, "Disassembly and Assembly".

Drive a new lock pin into the pinion mate shaft until it is flush 6. with the differential case using suitable tool. **CAUTION:** Do not reuse lock pin.

7. Align the matching mark of the differential case with the mark of the drive gear, then place the drive gear onto the differential case.

- 8. Apply thread locking sealant into the threaded holes of the drive gear and install the bolts.
  - Use Genuine Medium Strength Thread Locking Sealant or equivalent. Refer to GI-17, "Recommended Chemical Products and Sealants".

CAUTION:

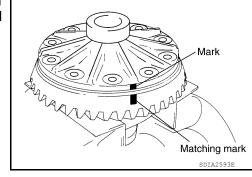
Make sure the drive gear back and threaded holes are clean.

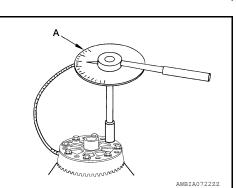
9. Tighten the drive gear bolts to the specified torque. Refer to DLN-200, "Disassembly and Assembly". After tightening the drive gear bolts to the specified torque, tighten an additional 31° to 36° using Tool (A).

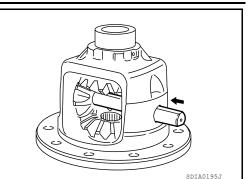
#### **Tool number**

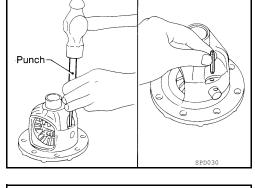
#### : KV10112100 (BT-8653-A) **CAUTION:**

- Always use Tool. Avoid tightening based on visual check alone.
- Tighten drive gear bolts in a crisscross pattern.









SDIA2594E



## **REAR FINAL DRIVE**

#### < UNIT DISASSEMBLY AND ASSEMBLY >

10. Press the new side bearing inner races to the differential case using Tools.

> **Tool number** (A): ST33230000 (J-25805-01) (B): ST33061000 (J-8107-2)

CAUTION:

Do not reuse side bearing inner race.

- 11. Install the differential case assembly with the side bearing outer races into gear carrier.
- 12. Measure the side bearing preload torque. If necessary, select the appropriate side bearing adjusting washers. Refer to DLN-200, "Disassembly and Assembly".

13. Insert the selected left and right side bearing adjusting washers in place between the side bearings and gear carrier using Tool.

> **Tool number** : KV38100600 (J-25267)

14. Install the side bearing caps with the matching marks aligned and tighten the side bearing cap bolts to the specified torque. Refer to DLN-200, "Disassembly and Assembly".

15. Check and adjust the drive gear runout, tooth contact, drive gear to drive pinion backlash, and total pre-Ο load torgue. Refer to DLN-200, "Disassembly and Assembly". Recheck above items.

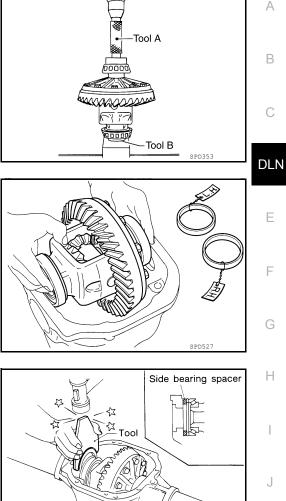
**DLN-217** 

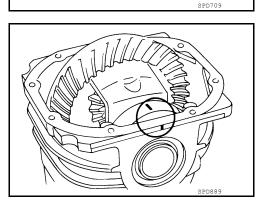
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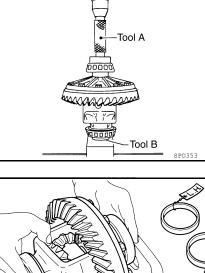
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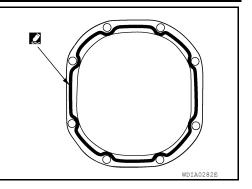
## **REAR FINAL DRIVE**

#### < UNIT DISASSEMBLY AND ASSEMBLY >

- 16. Apply sealant to the mating surface of the carrier cover.
  - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-17</u>, <u>"Recommended Chemical Products and Sealants"</u>.
     CAUTION:

Remove any old sealant adhering to the mating surfaces. Also remove any moisture, oil, or foreign material adhering to the application and mating surfaces.

17. Install the carrier cover to the gear carrier. Tighten the bolts to the specified torque. Refer to <u>DLN-200</u>, "<u>Disassembly</u> and <u>Assembly</u>".



#### Revision: January 2013

Companion flange Inner side

### SERVICE DATA AND SPECIFICATIONS (SDS)

### < SERVICE DATA AND SPECIFICATIONS (SDS)

## SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS)

## **General Specification**

#### C200

	VQ40DE				
Applied model	5A/T				
	2WD	4WD			
Final drive model	C200				
Gear ratio	2.937	3.133			
Number of teeth (Drive gear/Drive pinion)	47/16	45/17			
Oil capacity (Approx.)	1.6 ℓ (3-3/8 US pt, 2-7/8 Imp pt)				
Number of pinion gears	2				
Drive pinion adjustment spacer type	Collapsible				
nspection and Adjustment		INFOID:000000008797691			
DRIVE GEAR RUNOUT		Unit: mm (in)			
Item					
Drive gear back face	0.08 (0.0031) or	less			
SIDE GEAR CLEARANCE		Linit: mm (in)			
Item	Unit: r				
	0.1 - 0.2 (0.004 - 0.008) or less				
Side gear back clearance (Clearance between side gear and differential case for adjusting side gear backlash)	(Each gear should rotate smoothly wit	hout excessive resistance			
(Clearance between side gear and differential case for adjusting	(Each gear should rotate smoothly wit	hout excessive resistance			
(Clearance between side gear and differential case for adjusting side gear backlash)	(Each gear should rotate smoothly wit	hout excessive resistance notion.) Unit: N·m (kg-m, in-lb)			
(Clearance between side gear and differential case for adjusting side gear backlash) PRELOAD TORQUE	(Each gear should rotate smoothly wit during differential m	hout excessive resistance notion.) Unit: N⋅m (kg-m, in-lb)			
(Clearance between side gear and differential case for adjusting side gear backlash) PRELOAD TORQUE Item	(Each gear should rotate smoothly wit during differential m Specification	hout excessive resistance notion.) Unit: N·m (kg-m, in-lb) 10 - 12)			
(Clearance between side gear and differential case for adjusting side gear backlash) PRELOAD TORQUE Item Drive pinion bearing preload torque Side bearing preload torque (reference value determined by drive	(Each gear should rotate smoothly wit during differential m Specification 1.1 - 1.4 (0.12 - 0.14,	hout excessive resistance notion.) Unit: N·m (kg-m, in-lb) 10 - 12) , 3 - 13)			
(Clearance between side gear and differential case for adjusting side gear backlash) PRELOAD TORQUE Item Drive pinion bearing preload torque Side bearing preload torque (reference value determined by drive gear bolt pulling force)	(Each gear should rotate smoothly wit during differential m Specification 1.1 - 1.4 (0.12 - 0.14, 0.3 - 1.5 (0.03 - 0.15	hout excessive resistance notion.) Unit: N·m (kg-m, in-lb) 10 - 12) 5, 3 - 13) 7.7 - 8.8 lb)			
(Clearance between side gear and differential case for adjusting side gear backlash)	(Each gear should rotate smoothly wit during differential m Specification 1.1 - 1.4 (0.12 - 0.14, 0.3 - 1.5 (0.03 - 0.15 34.2 - 39.2 N (3.5 - 4 kg,	hout excessive resistance notion.) Unit: N·m (kg-m, in-lb) 10 - 12) 5, 3 - 13) 7.7 - 8.8 lb)			
(Clearance between side gear and differential case for adjusting side gear backlash) PRELOAD TORQUE Item Drive pinion bearing preload torque Side bearing preload torque (reference value determined by drive gear bolt pulling force) Drive gear bolt pulling force (by spring gauge) Total preload torque (Total preload torque = drive pinion bearing preload torque + Side bearing preload torque)	(Each gear should rotate smoothly wit during differential m Specification 1.1 - 1.4 (0.12 - 0.14, 0.3 - 1.5 (0.03 - 0.15 34.2 - 39.2 N (3.5 - 4 kg,	hout excessive resistance notion.) Unit: N·m (kg-m, in-lb) 10 - 12) 5, 3 - 13) 7.7 - 8.8 lb) 13 - 25) Unit: mm (in)			
(Clearance between side gear and differential case for adjusting side gear backlash) PRELOAD TORQUE Item Drive pinion bearing preload torque Side bearing preload torque (reference value determined by drive gear bolt pulling force) Drive gear bolt pulling force (by spring gauge) Total preload torque (Total preload torque = drive pinion bearing preload torque + Side bearing preload torque) BACKLASH	(Each gear should rotate smoothly wit during differential m Specification 1.1 - 1.4 (0.12 - 0.14, 0.3 - 1.5 (0.03 - 0.15 34.2 - 39.2 N (3.5 - 4 kg, 1.4 - 2.9 (0.15 - 0.29,	hout excessive resistance notion.) Unit: N·m (kg-m, in-lb) 10 - 12) 5, 3 - 13) 7.7 - 8.8 lb) 13 - 25) Unit: mm (in)			
(Clearance between side gear and differential case for adjusting side gear backlash) PRELOAD TORQUE Item Drive pinion bearing preload torque Side bearing preload torque (reference value determined by drive gear bolt pulling force) Drive gear bolt pulling force (by spring gauge) Total preload torque (Total preload torque = drive pinion bearing preload torque + Side bearing preload torque) BACKLASH Item	(Each gear should rotate smoothly wit during differential m Specification 1.1 - 1.4 (0.12 - 0.14, 0.3 - 1.5 (0.03 - 0.15 34.2 - 39.2 N (3.5 - 4 kg, 1.4 - 2.9 (0.15 - 0.29, Specification	hout excessive resistance notion.) Unit: N·m (kg-m, in-lb) 10 - 12) 5, 3 - 13) 7.7 - 8.8 lb) 13 - 25) Unit: mm (in)			
(Clearance between side gear and differential case for adjusting side gear backlash) PRELOAD TORQUE Item Drive pinion bearing preload torque Side bearing preload torque (reference value determined by drive gear bolt pulling force) Drive gear bolt pulling force (by spring gauge) Total preload torque = drive pinion bearing preload torque + Side bearing preload torque) BACKLASH Item Drive gear to drive pinion gear	(Each gear should rotate smoothly wit during differential m Specification 1.1 - 1.4 (0.12 - 0.14, 0.3 - 1.5 (0.03 - 0.15 34.2 - 39.2 N (3.5 - 4 kg, 1.4 - 2.9 (0.15 - 0.29, Specification	hout excessive resistance notion.) Unit: N·m (kg-m, in-lb) 10 - 12) , 3 - 13) 7.7 - 8.8 lb) 13 - 25) Unit: mm (in) 0.0059) Unit: mm (in)			

0.08 (0.0031) or less

[C200]

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## SERVICE DATA AND SPECIFICATIONS (SDS)

## < SERVICE DATA AND SPECIFICATIONS (SDS)

#### SELECTIVE PARTS

#### Side Gear Thrust Washer

			Unit: mm (in)
Thickness	Part number*	Thickness	Part number*
0.75 (0.0295) 0.78 (0.0307) 0.81 (0.0319) 0.84 (0.0331)	38424 EC000 38424 EC001 38424 EC002 38424 EC003	0.87 (0.0343) 0.90 (0.0350) 0.93 (0.0366)	38424 EC004 38424 EC005 38424 EC006

\*: Always check with the Parts Department for the latest parts information.

#### Drive Pinion Height Adjusting Washer

			Unit: mm (in)
Thickness	Part number*	Thickness	Part number*
3.05 (0.1201)	38154 0C000	3.29 (0.1295)	38154 0C008
3.08 (0.1213)	38154 0C001	3.32 (0.1307)	38154 0C009
3.11 (0.1224)	38154 0C002	3.35 (0.1319)	38154 0C010
3.14 (0.1236)	38154 0C003	3.38 (0.1331)	38154 0C011
3.17 (0.1248)	38154 0C004	3.41 (0.1343)	38154 0C012
3.20 (0.1260)	38154 0C005	3.44 (0.1354)	38154 0C013
3.23 (0.1272)	38154 0C006	3.47 (0.1366)	38154 0C014
3.26 (0.1283)	38154 0C007	3.50 (0.1378)	38154 0C015

\*: Always check with the Parts Department for the latest parts information.

#### Side Bearing Adjusting Washer

Thickness	Part number*	Thickness	Part number*
2.00 (0.0787)	38453 N3100	2.35 (0.0925)	38453 N3107
2.05 (0.0807)	38453 N3101	2.40 (0.0945)	38453 N3108
2.10 (0.0827)	38453 N3102	2.45 (0.0965)	38453 N3109
2.15 (0.0846)	38453 N3103	2.50 (0.0984)	38453 N3110
2.20 (0.0866)	38453 N3104	2.55 (0.1004)	38453 N3111
2.25 (0.0886)	38453 N3105	2.60 (0.1024)	38453 N3112
2.30 (0.0906)	38453 N3106	2.65 (0.1043)	38453 N3113

\*: Always check with the Parts Department for the latest parts information.

[C200]

## < PRECAUTION > PRECAUTION PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT **PRF-TENSIONER**" INFOID:000000008797692

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front DLN air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

#### WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

#### PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

#### WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious iniury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

### Precaution for Servicing Rear Final Drive

- Before starting diagnosis of the vehicle, understand the symptoms well. Perform correct and systematic operations.
- Check for the correct installation status prior to removal or disassembly. When matching marks are required, be certain they do not interfere with the function of the parts they are applied to.
- Overhaul should be done in a clean work area, a dust proof area is recommended.
- Before disassembly, completely remove sand and mud from the exterior of the unit, preventing them from entering into the unit during disassembly or assembly.
- Always use shop paper for cleaning the inside of components.
- · Avoid using cotton gloves or a shop cloth to prevent the entering of lint.
- Check appearance of the disassembled parts for damage, deformation, and abnormal wear. Replace them Ν with new ones if necessary.
- Gaskets, seals and O-rings should be replaced any time the unit is disassembled.
- Clean and flush the parts sufficiently and blow them dry.
- · Be careful not to damage sliding surfaces and mating surfaces.
- When applying sealant, remove the old sealant from the mating surface; then remove any moisture, oil, and foreign materials from the application and mating surfaces.
- In principle, tighten nuts or bolts gradually in several steps working diagonally from inside to outside. If a P tightening sequence is specified, observe it.
- During assembly, observe the specified tightening torque.
- Add new differential gear oil, petroleum jelly, or multi-purpose grease, as specified.

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# < PREPARATION > PREPARATION

## PREPARATION

## **Special Service Tool**

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Tool number (Kent-Moore No.) Tool name	ay differ from those of special service tools illustrat	Description
ST33290001 (J-34286) Puller		Removing front oil seal
ST15310000 ( — ) Drift	a b NT115	Installing front oil seal a: 96 mm (3.77 in) dia. b: 84 mm (3.30 in) dia.
ST3127S000 (J-25765-A) Preload gauge set 1. GG91030000 (J-25765) Torque wrench 2. HT62940000 (1/2") ( ) Socket adapter 3. HT62900000 (3/8") ( ) Socket adapter		Inspecting drive pinion bearing preload and total preload
 (C-4164) Adjuster tool	WDIA0192E	Removing and installing side bearing ad- juster

## PREPARATION

## [REAR FINAL DRIVE: M226]

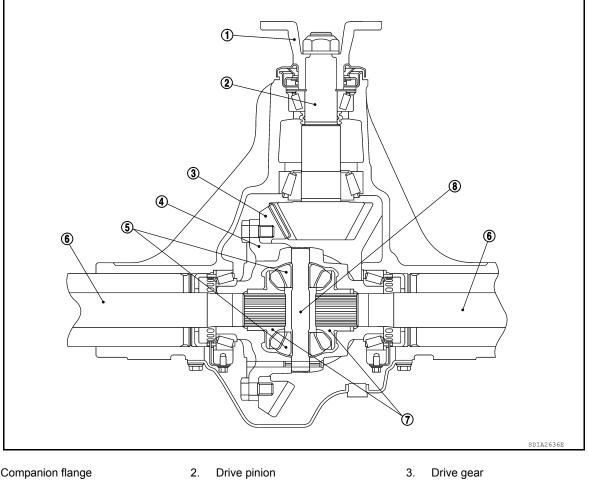
PREPARATION >		[REAR FINAL DRIVE: M226
Tool number (Kent-Moore No.) Tool name		Description
V10111100 J-37228) eal cutter		Removing carrier cover
T23550000 — )	S-NT046	Removing and installing lock pin a:4.5 mm (0.177 in) dia.
	a	
ommercial Service Tool	NT410	INFOID:0000000879
· .		
		Description Removing companion flange and side bearing inner race
Puller	NT077	Removing companion flange and side bearing inner race
Fool name Puller Puller	NTO77	Removing companion flange and side
Puller	Image: Constraint of the second se	Removing companion flange and side bearing inner race
Puller		Removing companion flange and side bearing inner race Removing side bearing inner race

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## < SYSTEM DESCRIPTION > SYSTEM DESCRIPTION DESCRIPTION

**Cross-Sectional View** 

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- Companion flange 1.
- Differential case 4.
- 7. Side gear

- 2. Drive pinion
- 5. Pinion mate gear

6.

Axle shaft

8. Pinion mate shaft

## NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING < SYMPTOM DIAGNOSIS > [REAR FINAL DRIVE: M226]

## SYMPTOM DIAGNOSIS

## NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

## NVH Troubleshooting Chart

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Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

			1	1	1	1	1	1	1	1		1	1	1	0
Reference page		1	DLN-231	I	DLN-240	DLN-240	DLN-226	"NVH Troubleshooting Chart"	Troubleshooting Chart", Troubleshooting Chart"	Troubooting Obod		Troubleshooting Chart"	Troubleshooting Chart"	Troubleshooting Chart"	DLN
						D		DLN-148, "NVH Tr	RAX-18, "NVH Tro RSU-4, "NVH Tro	24 LIVIN" CF TVV		RAX-18, "NVH Tr	BR-5, "NVH Tro	ST-5, "NVH Trou	F
Possible cause and SUS	SPECTED PARTS	Gear tooth rough	Gear contact improper	Tooth surfaces worn	Backlash incorrect	Companion flange excessive runout	Gear oil improper	PROPELLER SHAFT	AXLE AND SUSPENSION	TIRES	ROAD WHEEL	AXLE SHAFT	BRAKES	STEERING	G H J
Symptom	Noise	×	×	×	×	×	×	×	×	×	×	×	×	×	
×. Applicable															K

×: Applicable

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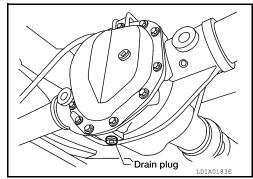
### < PERIODIC MAINTENANCE >

## PERIODIC MAINTENANCE DIFFERENTIAL GEAR OIL

## Changing Differential Gear Oil

#### DRAINING

- 1. Stop engine.
- 2. Remove the drain plug from the rear final drive assembly to drain the differential gear oil.
- Install the drain plug with sealant applied on the threads to the rear final drive assembly. Tighten to the specified torque. Refer to <u>DLN-231</u>, "Disassembly and Assembly".
  - Use High Performance Thread Sealant or equivalent. Refer to <u>GI-17, "Recommended Chemical Products and Sealants"</u>.



### FILLING

- 1. Remove the filler plug from the rear final drive assembly.
- 2. Fill the rear final drive assembly with new differential gear oil until the level reaches the specified level near the filler plug hole.

Differential gear oil grade and capacity

: Refer to <u>MA-13, "Fluids</u> and Lubricants".

- Install the filler plug with sealant applied on the threads to the rear final drive assembly. Tighten to the specified torque. Refer to <u>DLN-231</u>, "Disassembly and Assembly".
  - Use High Performance Thread Sealant or equivalent. Refer to <u>GI-17. "Recommended Chemical Products and Sealants"</u>.

## Checking Differential Gear Oil

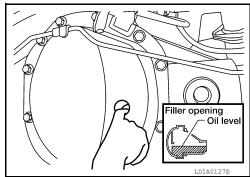
#### DIFFERENTIAL GEAR OIL LEAKAGE AND LEVEL

- 1. Make sure that differential gear oil is not leaking from the rear final drive assembly or around it.
- 2. Check the differential gear oil level from the filler plug hole as shown.

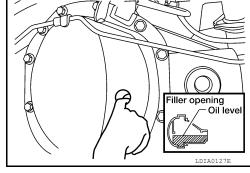
### CAUTION:

#### Do not start engine while checking differential gear oil level.

- Install the filler plug with sealant applied on the threads to the rear final drive assembly. Tighten to the specified torque. Refer to <u>DLN-231, "Disassembly and Assembly"</u>.
  - Use High Performance Thread Sealant or equivalent. Refer to <u>GI-17. "Recommended Chemical Products and Sealants"</u>.



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## REMOVAL AND INSTALLATION FRONT OIL SEAL

## Removal and Installation

#### NOTE:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

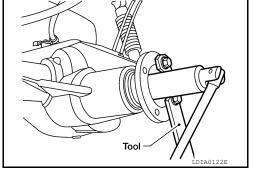
#### REMOVAL

- 1. Remove rear propeller shaft. Refer to <u>DLN-150, "Removal and Installation"</u>.
- Remove brake calipers and rotors. Refer to <u>BR-39</u>, "Removal and Installation of Brake Caliper and Disc <u>Rotor"</u>.
- Measure the total preload torque. Refer to <u>DLN-231, "Disassembly and Assembly"</u>. NOTE:

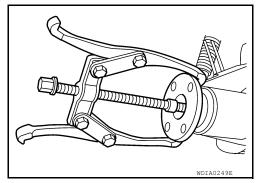
Record the total preload torque measurement.

- 4. Remove the drive pinion lock nut using suitable tool.
- Put matching marks on the companion flange and drive pinion using paint. CAUTION:

Use paint to make the matching marks. Do not damage the companion flange or drive pinion.

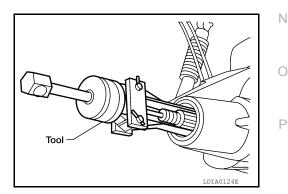


6. Remove the companion flange using suitable tool.



- Remove the oil seal/dust shield and discard.
   CAUTION: Do not reuse oil seal/dust shield.
- 8. Remove the front oil seal using Tool.

Tool number : ST33290001 (J-34286)



#### INSTALLATION



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## FRONT OIL SEAL

#### < REMOVAL AND INSTALLATION >

1. Apply multi-purpose grease to the lips of the new front oil seal. Then drive the new front oil seal in evenly until it becomes flush with the gear carrier using Tool.

Tool number : ST15310000 ( — )

#### CAUTION:

- Do not reuse front oil seal.
- Do not incline the new front oil seal when installing.
- Apply multi-purpose grease to the lips and differential gear oil to the circumference of the new front oil seal.
- 2. Install oil seal/dust shield. CAUTION:

#### Do not reuse oil seal/dust shield.

- 3. Install the companion flange to the drive pinion while aligning the matching marks.
- 4. Apply anti-corrosive oil to the threads of the drive pinion and the seating surface of the new drive pinion lock nut and new drive pinion lock nut washer. Then adjust the drive pinion lock nut tightening torque using suitable tool (A), and check the total pre-load torque using Tool (B).

#### Tool number (B): ST3127S000 (J-25765-A)

#### Total preload torque: Refer to <u>DLN-240, "Inspection</u> <u>and Adjustment"</u>.

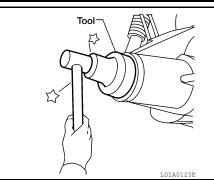
- The total preload torque should be within the total preload torque specification. When not replacing the collapsible spacer, it should also be equal to the measurement taken during removal plus an additional 0.56 N·m (0.06 Kg-m, 5 in-lb).
- If the total preload torque is low, tighten the drive pinion lock nut in 6.8 N⋅m (0.69 Kg-m, 5ft-lb) increments until the total preload torque is met.

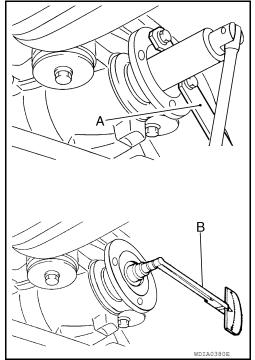
#### **CAUTION:**

- Do not reuse drive pinion lock nut or drive pinion lock nut washer.
- Apply anti-corrosive oil to the threads of the drive pinion and the seating surface of the new drive pinion lock nut.
- Adjust the drive pinion lock nut tightening torque to the lower limit first. Do not exceed the drive pinion lock nut specified torque. Refer to <u>DLN-231, "Dis-</u> <u>assembly and Assembly"</u>.
- Do not loosen drive pinion lock nut to adjust the total preload torque. If the total preload torque
  exceeds the specifications, replace the collapsible spacer and tighten it again to adjust. Refer to
  <u>DLN-231, "Disassembly and Assembly"</u>.
- After adjustment, rotate drive pinion back and forth 2 to 3 times to check for unusual noise, rotation malfunction, and other malfunctions.
- 5. Installation of the remaining components is in the reverse order of removal. **CAUTION:**

Check the differential gear oil level after installation. Refer to <u>DLN-226, "Checking Differential Gear</u> <u>Oil"</u>.

## [REAR FINAL DRIVE: M226 ]





< REMOVAL AND INSTALLATION >

## CARRIER COVER

### Removal and Installation

#### REMOVAL

- 1. Drain the differential gear oil. Refer to <u>DLN-226, "Changing Differential Gear Oil"</u>.
- 2. Remove the rear stabilizer bar. Refer to <u>RSU-14</u>, "Removal and Installation".
- 3. Disconnect the parking brake cable and brake tube from the carrier cover.
- 4. Remove the carrier cover bolts and separate the carrier cover from the gear carrier using Tool.

#### Tool number : KV10111100 (J-37228)

#### CAUTION:

- Do not damage the mating surface.
- Do not insert flat-bladed screwdriver, this will damage the mating surface.

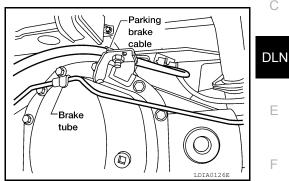
#### INSTALLATION

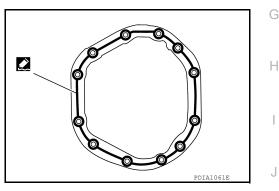
- 1. Apply a bead of sealant to the mating surface of the carrier cover as shown.
  - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-17,</u> <u>"Recommended Chemical Products and Sealants"</u>. CAUTION:

Remove any old sealant adhering to the mating surfaces. Also remove any moisture, oil, or foreign material adhering to the application and mating surfaces.

- Install the carrier cover to the gear carrier. Tighten the bolts to the specified torque. Refer to <u>DLN-231</u>, "<u>Disassembly</u> and <u>Assembly</u>".
- 3. Connect the parking brake cable and brake tube to the carrier cover.
- 4. Install the rear stabilizer bar. Refer to RSU-14, "Removal and Installation".
- 5. Fill the rear final drive assembly with recommended differential gear oil. Refer to <u>DLN-226</u>, "Checking Differential Gear Oil".

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## UNIT REMOVAL AND INSTALLATION REAR FINAL DRIVE ASSEMBLY

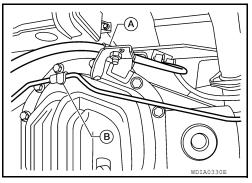
Removal and Installation

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#### REMOVAL

#### **CAUTION:**

- Do not damage spline, companion flange and front oil seal when removing propeller shaft.
- Before removing final drive assembly or rear axle assembly, disconnect wheel sensor harness connector from the assembly and move it away from final drive/rear axle assembly area. Failure to do so may result in sensor wires being damaged and sensor becoming inoperative.
- 1. Remove spare wheel and tire.
- 2. Remove rear brake disc rotors. Refer to <u>BR-39</u>, "Removal and Installation of Brake Caliper and Disc <u>Rotor"</u>.
- 3. Remove the rear propeller shaft. Refer to <u>DLN-150</u>, "Removal and Installation".
- 4. Remove exhaust tailpipe. Refer to EX-5, "Exploded View".
- 5. Remove the stabilizer bar. Refer to RSU-14, "Removal and Installation".
- 6. Disconnect the following components from the rear final drive assembly.
  - Wheel sensor harness. Refer to <u>BRC-110, "Removal and Installation"</u> (Type 1), <u>BRC-228, "Removal and Installation"</u> (Type 2).
  - Parking brake cable (A)
  - Brake tube (B)



- 7. Support rear final drive assembly using a suitable jack.
- 8. Remove rear shock absorber lower bolts. Refer to RSU-9, "Removal and Installation".
- 9. Remove leaf springs. Refer to RSU-10, "Removal and Installation".
- 10. Remove rear final drive assembly. CAUTION:

#### Secure rear final drive assembly to the jack while removing it.

#### INSTALLATION

Installation is in the reverse order of removal.

#### CAUTION:

- Check the rear final drive assembly differential gear oil level and refill as necessary. Refer to <u>DLN-</u> <u>226, "Checking Differential Gear Oil"</u>.
- Bleed the air from brake system. Refer to <u>BR-17, "Bleeding Brake System"</u>.

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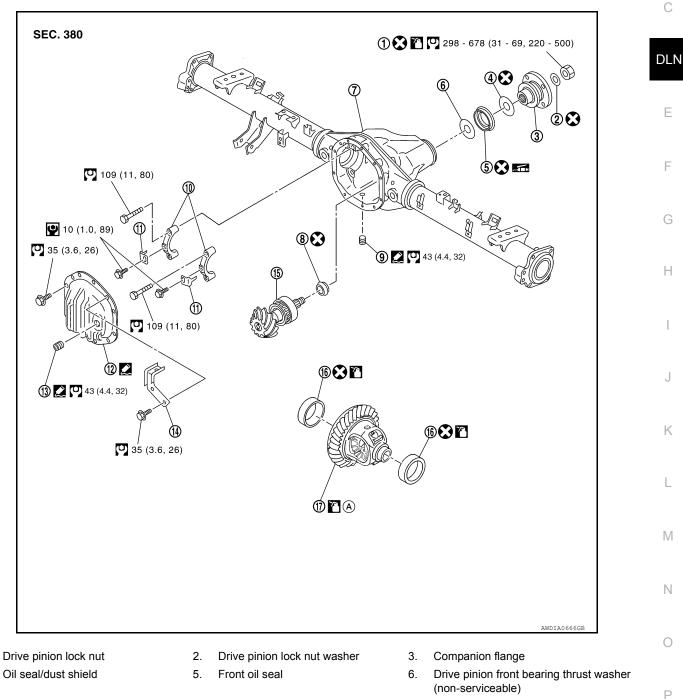
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## UNIT DISASSEMBLY AND ASSEMBLY REAR FINAL DRIVE ASSEMBLY

**Disassembly and Assembly** 

#### COMPONENTS



- Gear carrier (non-serviceable) 7.
- 10. Side bearing cap (non-serviceable)
- 13. Filler plug

1.

4.

- 16. Side bearing outer race
- 8. Collapsible spacer
- 11. Adjuster lock plate (non-serviceable) 12. Carrier cover
- Bracket 14.
- 17. Differential case assembly (non-ser- A. viceable)
- (non-serviceable)
- Drain plug (non-serviceable)

9.

- Drive pinion assembly (non-serviceable) 15.
  - Gear oil

**DLN-231** 

## < UNIT DISASSEMBLY AND ASSEMBLY >

- [REAR FINAL DRIVE: M226]
- Drain the differential gear oil before inspection and adjustment. Refer to <u>DLN-226</u>, "<u>Changing Differential</u> <u>Gear Oil</u>".
- Remove and install the carrier cover as necessary for inspection and adjustment. Refer to <u>DLN-230</u>. <u>"Removal and Installation"</u>.

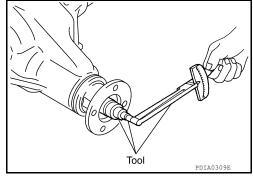
Total Preload Torque

- 1. Rotate the drive pinion back and forth 2 to 3 times to check for unusual noise and rotation malfunction.
- 2. Rotate the drive pinion at least 20 times to check for smooth operation of the bearings.
- Measure total preload torque using Tool. Refer to <u>DLN-240</u>, <u>"Inspection and Adjustment"</u>.
  - If the measured value is out of the specification, check and adjust each part. Adjust the drive pinion bearing preload torque first, then adjust the side bearing preload torque.

#### Tool number : ST3127S000 (J-25765-A)

#### NOTE:

Total preload torque = Drive pinion bearing preload torque + Side bearing preload torque



If the total preload torque is greater than specification

On drive pinion bearings	: Replace collapsible spacer.
On side bearings	: Loosen side bearing adjuster.

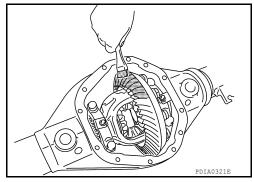
#### If the total preload torque is less than specification

On drive pinion bearings	: Tighten drive pinion lock nut.
On side bearings	: Tighten side bearing adjuster.

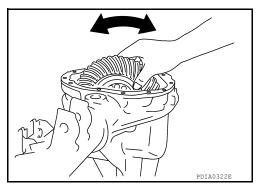
#### Tooth Contact

Checking gear tooth contact pattern is necessary to verify correct relationship between drive gear and drive pinion. Gears which are not positioned in proper arrangement may be noisy and/or have a short life. Check gear tooth contact pattern to obtain the best contact for low noise and long life.

- 1. Thoroughly clean drive gear and drive pinion teeth.
- 2. Apply red lead to the drive gear.
  - Apply red lead to both faces of three to four gears, at four locations evenly spaced on the drive gear.

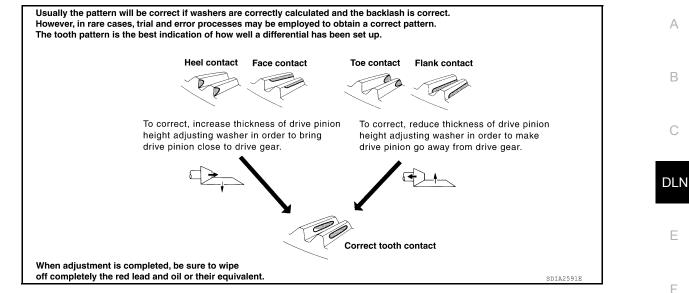


3. Hold companion flange steady by hand and rotate drive gear in both directions.



#### < UNIT DISASSEMBLY AND ASSEMBLY >

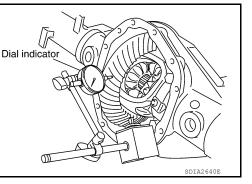
## [REAR FINAL DRIVE: M226]



4. If outside the standard, replace the final drive assembly. Refer to DLN-230. "Removal and Installation".

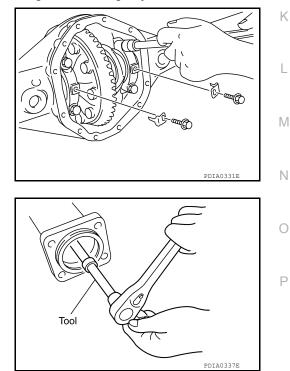
#### Backlash

- 1. Fit a dial indicator to the drive gear face to measure the backlash.
  - Backlash : Refer to <u>DLN-240, "Inspection and Adjust-</u> <u>ment"</u>



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- 2. If the backlash is outside of the specification, adjust each side bearing side bearing adjuster.
- a. Remove adjuster lock plates.
- b. Loosen side bearing cap bolts.



c. Tighten or loosen each side bearing adjuster using Tool.

Tool number : --- (C - 4164)

#### < UNIT DISASSEMBLY AND ASSEMBLY >

#### If the backlash is greater than specification: Loosen side bearing adjuster (A) and tighten side bearing adjuster (B) by the same amount.

If the backlash is less than specification:

Loosen side bearing adjuster (B) and tighten side bearing adjuster (A) by the same amount.

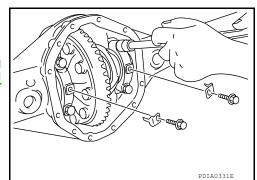
#### **CAUTION:**

Do not change the side bearing side bearing adjusters by different amounts as it will change the side bearing preload torque.

- d. Tighten side bearing cap bolts to the specified torque.
- e. Install adjuster lock plate and tighten to the specified torque. CAUTION:

Check tooth contact and total preload torque after adjusting side bearing adjuster. Refer to <u>DLN-240</u>, "Inspection and <u>Adjustment"</u>.

## [REAR FINAL DRIVE: M226]



Companion Flange Runout

- 1. Rotate companion flange and check for runout on the companion flange face (inner side of the bolt holes) and companion flange inner side (socket diameter) using suitable tool. Refer to <u>DLN-240, "Inspection and Adjustment"</u>.
- 2. If the runout is outside the runout limit, follow the procedure below to adjust.
- a. Rotate the companion flange on the drive pinion by  $90^\circ,\,180^\circ$  and  $270^\circ$  while checking for the position where the runout is minimum.
- b. If the runout is still outside of the runout limit after the companion flange has been rotated on the drive pinion, possible cause could be an assembly malfunction of drive pinion and drive pinion bearing or a malfunctioning drive pinion bearing.
- c. If the runout is still outside of the runout limit after replacing the companion flange. Replace the rear final drive assembly. Refer to <u>DLN-230</u>, "<u>Removal and Installation</u>".

#### DISASSEMBLY

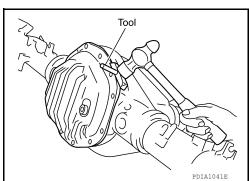
#### **Differential Assembly**

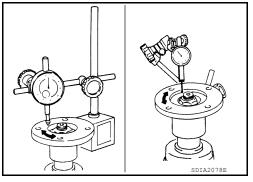
- 1. Remove carrier cover bolts.
- 2. Remove carrier cover using Tool.

#### Tool number : KV10111100 (J-37228)

#### CAUTION:

- Do not damage the mating surface.
- Do not insert flat-bladed screwdriver, this will damage the mating surface.

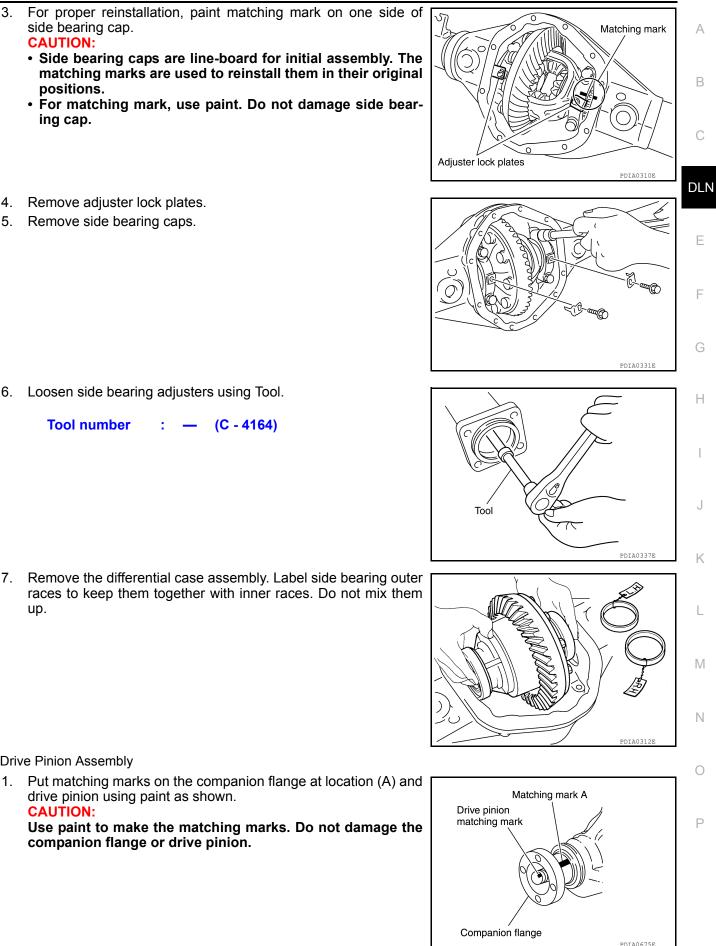




#### < UNIT DISASSEMBLY AND ASSEMBLY >

- 3. For proper reinstallation, paint matching mark on one side of side bearing cap. **CAUTION:** 
  - Side bearing caps are line-board for initial assembly. The matching marks are used to reinstall them in their original positions.
  - · For matching mark, use paint. Do not damage side bearing cap.





4. Remove adjuster lock plates. 5. Remove side bearing caps.

Loosen side bearing adjusters using Tool.

Tool number	: <u> </u>	(C - 4164)
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7. Remove the differential case assembly. Label side bearing outer races to keep them together with inner races. Do not mix them up.

Drive Pinion Assembly

**CAUTION:** 

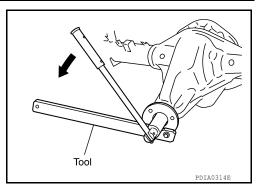
drive pinion using paint as shown.

companion flange or drive pinion.

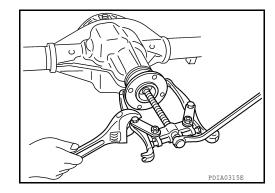
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#### < UNIT DISASSEMBLY AND ASSEMBLY >

2. Remove drive pinion lock nut and washer using suitable tool.



[REAR FINAL DRIVE: M226]



- Remove oil seal/dust shield and discard.
   CAUTION: Do not reuse oil seal/dust shield.
- 5. Remove front oil seal using Tool.

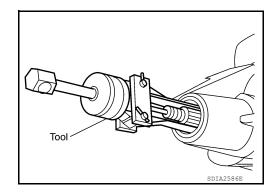
Tool number : ST33290001 (J-34286)

Remove companion flange using a suitable tool.

CAUTION:

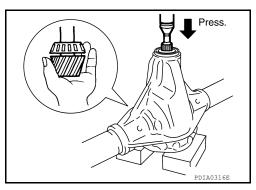
3.

Do not damage gear carrier.



- 6. Remove drive pinion front bearing thrust washer.
- Remove drive pinion assembly (with rear inner bearing race and collapsible spacer) out of gear carrier.
   CAUTION:

Do not drop drive pinion assembly.



8. Remove collapsible spacer from drive pinion assembly and discard collapsible spacer. **CAUTION:** 

#### Do not reuse the collapsible spacer.

#### INSPECTION AFTER DISASSEMBLY

Clean the disassembled parts. Then inspect the parts for wear or damage. If wear or damage are found, follow the measures below.

#### < UNIT DISASSEMBLY AND ASSEMBLY >

## [REAR FINAL DRIVE: M226]

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#### Drive Pinion and Drive Gear

- If the gear teeth do not mesh or line-up correctly, replace with new rear final drive assembly. Refer to <u>DLN-</u> <u>230, "Removal and Installation"</u>.
- If the gears are worn, cracked, damaged, pitted or chipped (by friction) noticeably, replace with new rear final drive assembly. Refer to <u>DLN-230</u>, "Removal and Installation".

#### Bearings

• If bearings are chipped (by friction), pitted, worn, rusted, scratched, or unusual noise is coming from the bearing, replace with new rear final drive assembly. Refer to <u>DLN-230</u>, "Removal and Installation".

#### **Differential Case Assembly**

- If the gears are worn, cracked, damaged, pitted or chipped (by friction) noticeably, replace with new rear final drive assembly. Refer to <u>DLN-230</u>, "Removal and Installation".
- If the movement is not smooth when pushing cam ring of differential case assembly by hand. Replace with new rear final drive assembly. Refer to <u>DLN-230</u>, "Removal and Installation".

**Companion Flange** 

• If any chips (about 0.1 mm, 0.004 in) or other damage on the companion flange surface which contacts the front oil seal lips are found, replace with new one. Refer to <u>DLN-231</u>, "<u>Disassembly and Assembly</u>".

#### ASSEMBLY

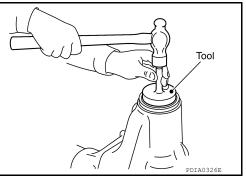
#### Drive Pinion Assembly

- 1. Install drive pinion front bearing thrust washer.
- Apply multi-purpose grease to new front oil seal lip. Install front oil seal into gear carrier using Tool.

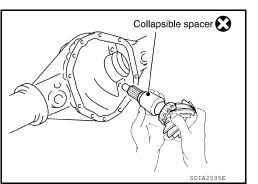
Tool number : ST15310000 ( — )

#### CAUTION:

- Do not reuse front oil seal.
- Do not incline the new front oil seal when installing.
- Apply multi-purpose grease to the lips of the new front oil seal.



- Install new collapsible spacer to drive pinion. And then install drive pinion assembly into gear carrier.
   CAUTION:
  - Do not reuse collapsible spacer.
  - Do not damage front oil seal.



Install a new oil seal/dust shield.
 CAUTION:
 Do not reuse oil seal/dust shield.

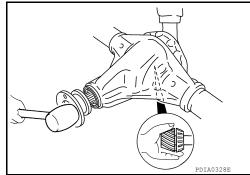
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#### < UNIT DISASSEMBLY AND ASSEMBLY >

 Install the companion flange onto the drive pinion while aligning the matching marks. Then tap the companion flange using suitable tool.
 CAUTION:

Do not damage companion flange or front oil seal.





 Apply anti-corrosive oil to the threads of the drive pinion and the seating surface of the new drive pinion lock nut and new drive pinion lock nut washer. Then adjust the drive pinion lock nut tightening torque using suitable tool (A), and check the drive pinion bearing preload torque using Tool (B). Refer to <u>DLN-240</u>, <u>"Inspection and Adjustment"</u>.

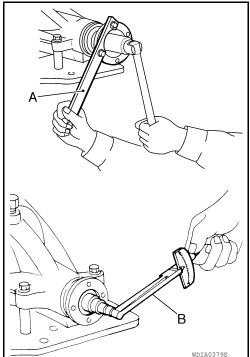
#### Tool number (B): ST3127S000 (J-25765-A)

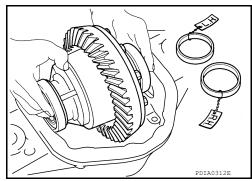
#### **CAUTION:**

- Do not reuse drive pinion lock nut or drive pinion lock nut washer.
- Apply anti-corrosive oil to the threads of the drive pinion and the seating surface of the new drive pinion lock nut.
- Adjust the drive pinion lock nut tightening torque to the lower limit first. Do not exceed the drive pinion lock nut specified torque.
- If the drive pinion bearing preload torque exceeds the specified value, replace collapsible spacer and tighten it again to adjust. Do not loosen drive pinion lock nut to adjust the drive pinion bearing preload torque.
- After adjustment, rotate drive pinion back and forth 2 to 3 times to check for unusual noise, rotation malfunction, and other malfunctions.

#### **Differential Assembly**

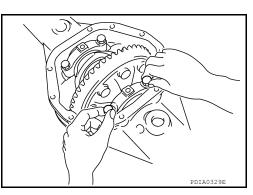
1. Apply gear oil to side bearings. Install differential case assembly with side bearing outer races into gear carrier.





 Align paint matching mark on side bearing caps with that on gear carrier and install side bearing caps on gear carrier. CAUTION:

Do not tighten side bearing cap bolts at this point. This allows further tightening of side bearing adjusters.



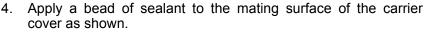
#### < UNIT DISASSEMBLY AND ASSEMBLY >

### [REAR FINAL DRIVE: M226]

3. Tighten each side bearing adjusters using Tool.

Tool number : — (C - 4164)

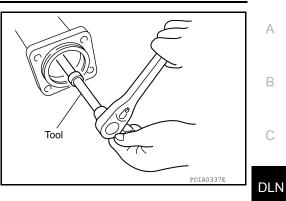
- Adjusting backlash of drive gear and drive pinion. Refer to <u>DLN-240, "Inspection and Adjustment"</u>.
- Check total preload. Refer to <u>DLN-240</u>, "Inspection and <u>Adjustment"</u>.
- Check tooth contact. Refer to <u>DLN-240</u>, "Inspection and <u>Adjustment"</u>.

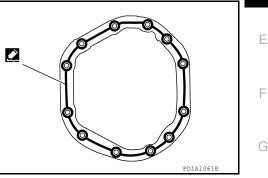


• Use Genuine Silicone RTV or equivalent. Refer to <u>GI-17.</u> <u>"Recommended Chemical Products and Sealants"</u>. CAUTION:

Remove any old sealant adhering to the mating surfaces. Also remove any moisture, oil, or foreign material adhering to the application and mating surfaces.

5. Install the carrier cover to the gear carrier. Tighten the bolts to the specified torque.





**Revision: January 2013** 

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### SERVICE DATA AND SPECIFICATIONS (SDS)

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## SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS)

## **General Specification**

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[REAR FINAL DRIVE: M226]

Applied model	VQ40DE
Applied model	6M/T
Final drive model	M226
Gear ratio	3.538
Number of pinion gears	2
Number of teeth (Drive gear / drive pinion)	46/13
Oil capacity (Approx.)	2.01 ℓ (4-1/4 US pt, 3-1/2 Imp pt)
Drive pinion adjustment spacer type	Collapsible

### Inspection and Adjustment

INFOID:000000008797705

### DIFFERENTIAL SIDE GEAR CLEARANCE

	Unit: mm (in)
Item	Standard
Side gear back clearance	0.305 (0.0120) or less.
(Clearance between side gear and differential case for adjusting side gear backlash)	(Each gear should rotate smoothly without excessive resistance during differ- ential motion.)

#### PRELOAD TORQUE

Unit: N·m (kg-m, in-lb)

Item	Specification
Drive pinion bearing preload torque	1.7 - 3.1 (0.18 - 0.31, 15 - 27)
Total preload torque (Total preload torque = drive pinion bearing preload torque + Side bearing preload torque)	2.49 - 4.57 (0.26 - 0.46, 22 - 40)

#### BACKLASH

	Unit: mm (in)
Item	Standard
Drive gear to drive pinion gear	0.12 - 0.20 (0.0050 - 0.0079)

#### COMPANION FLANGE RUNOUT

Unit: mm (in)

Item	Runout limit	
Companion flange face	– 0.13 (0.0051) or less	
Companion flange inner side		

## BASIC INSPECTION DIAGNOSIS AND REPAIR WORKFLOW

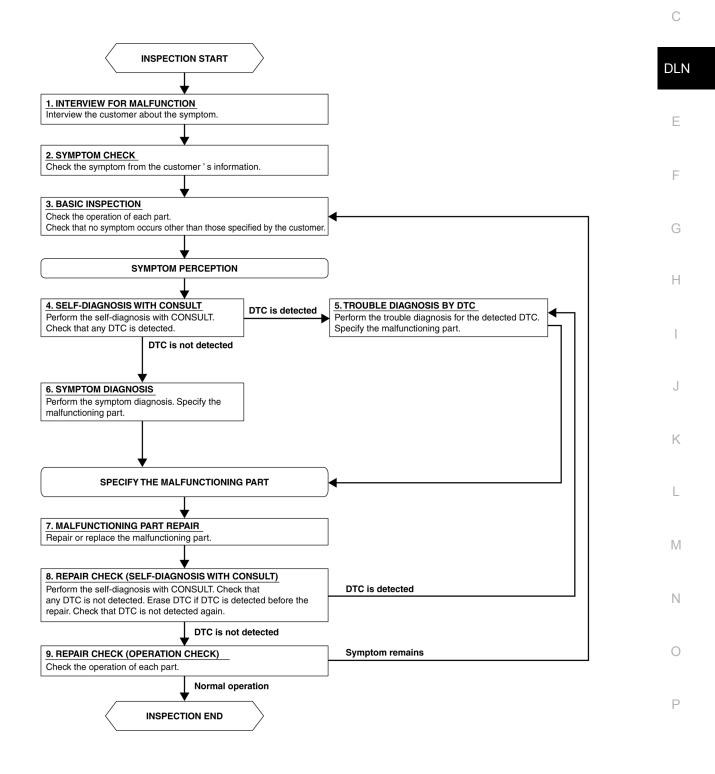
#### Work Flow

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[REAR FINAL DRIVE: M226 (ELD)]

#### **OVERALL SEQUENCE**



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#### DETAILED FLOW

**Revision: January 2013** 

#### **DIAGNOSIS AND REPAIR WORKFLOW**

< BASIC INSPECTION >

[REAR FINAL DRIVE: M226 (ELD)]

## **1**.INTERVIEW FOR MALFUNCTION

Interview the customer about the symptom.

#### >> GO TO 2

## 2.SYMPTOM CHECK

Verify the symptom from the customer's information.

#### >> GO TO 3

**3.**BASIC INSPECTION

Check the operation of each part. Check that no symptoms occur other than those specified by the customer.

>> GO TO 4

**4.**SELF-DIAGNOSIS WITH CONSULT

Perform the self diagnosis with CONSULT. Check that any DTC is detected.

Is any DTC detected?

YES >> GO TO 5 NO >> GO TO 6

**5.**TROUBLE DIAGNOSIS BY DTC

Perform the trouble diagnosis for the detected DTC. Specify the malfunctioning part.

>> GO TO 7

### **6.**SYMPTOM DIAGNOSIS

Perform the symptom diagnosis. Specify the malfunctioning part.

>> GO TO 7

**1**.MALFUNCTIONING PART REPAIR

Repair or replace the malfunctioning part.

>> GO TO 8

8.REPAIR CHECK (SELF-DIAGNOSIS WITH CONSULT)

Perform the self diagnosis with CONSULT. Verify that no DTCs are detected. Erase all DTCs detected prior to the repair. Verify that DTC is not detected again.

Is any DTC detected?

YES >> GO TO 5 NO >> GO TO 9

9.REPAIR CHECK (OPERATION CHECK)

Check the operation of each part.

Does it operate normally?

YES >> Inspection End.

NO >> GO TO 3

## < SYSTEM DESCRIPTION >

## [REAR FINAL DRIVE: M226 (ELD)]

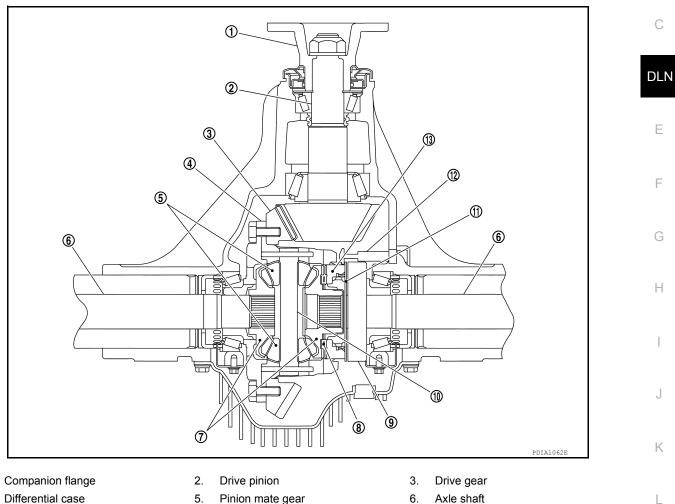
## SYSTEM DESCRIPTION DIFFERENTIAL LOCK SYSTEM

**Cross-Sectional View** 

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4. 7. Side gear

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- Pinion mate shaft 10.
- 13. Cam ring

- 5. Pinion mate gear
- 8. Spring
- 11. Pressure plate

- 6. Axle shaft
- 9. Differential lock solenoid
- 12. Differential lock position switch
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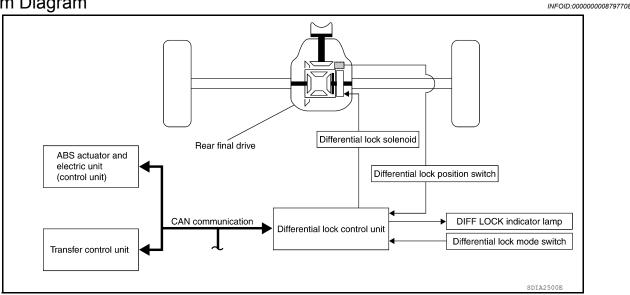
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## DIFFERENTIAL LOCK SYSTEM

< SYSTEM DESCRIPTION >

### System Diagram



## System Description

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The differential lock system consists of the following components

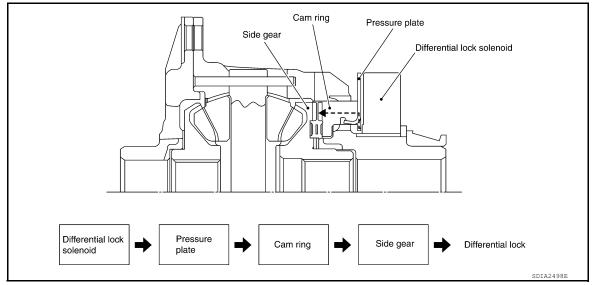
- Differential lock control unit
- Differential lock mode switch
- Differential lock position switch
- Differential lock solenoid
- · ABS actuator and electric unit (control unit)
- Transfer control unit

#### DIFFERENTIAL LOCK SYSTEM OPERATION

When the differential lock mode switch is in the LOCK position, a signal is sent to the differential lock control unit. The differential lock control unit monitors input from the ABS actuator and electric unit (vehicle speed and VDC operation) and the transfer control unit (4WD shift switch). If conditions are set, the differential lock control unit provides power and ground to the differential lock solenoid to lock the differential. The differential lock position switch provides feedback to the differential lock control unit as to whether the lock is engaged based on pressure plate position. The differential lock control unit provides ground to the DIFF LOCK indicator lamp to activate the lamp. Refer to the Owner's Manual for differential lock system operating instructions.

As a fail-safe function, the differential lock disengages when a malfunction is detected in the differential lock system. Self-diagnostics can be performed using CONSULT. Refer to <u>DLN-247</u>, "<u>DIFFERENTIAL LOCK CON-</u><u>TROL UNIT : CONSULT Function (DIFF LOCK)</u>".

#### DIFFERENTIAL LOCK OPERATION



## DIFFERENTIAL LOCK SYSTEM

#### < SYSTEM DESCRIPTION >

- [REAR FINAL DRIVE: M226 (ELD)]
- 1. Differential lock solenoid operates pressure plate.
- 2. Pressure plate presses cam ring.
- 3. Engage cam ring and side gear, and the differential is locked.

#### DIFFERENTIAL LOCK INDICATOR LAMP OPERATION

Condition	DIFF LOCK indicator lamp
Differential lock/unlock	ON/OFF
Differential lock standby condition	Flashing once every 2 seconds
Differential lock system malfunction	OFF (even if differential lock mode switch is in LOCK position)
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#### NOTE:

The differential lock standby condition is the time where the differential lock mode switch is in the LOCK position and the differential is unlocked.

### **Component Parts Location**

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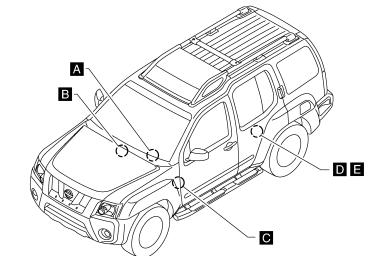


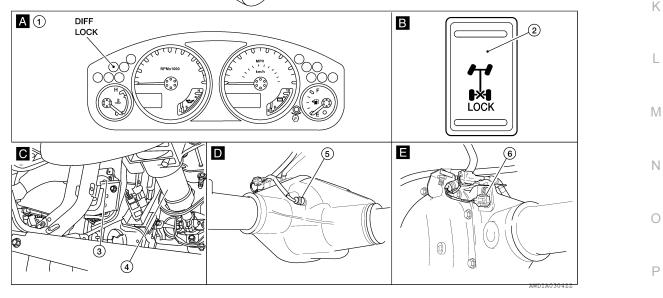
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1. Combination meter M24

4. Steering column

- Differential lock mode switch M149 3.
   Differential lock position switch C116 6.
- Differential lock control unit M70 Differential lock solenoid C117

## < SYSTEM DESCRIPTION >

## **Component Description**

INFOID:000000008797711

### DIFFERENTIAL LOCK SYSTEM [REAR FINAL DRIVE: M226 (ELD)]

Component	Function
Differential lock control unit	<ul> <li>Controls differential lock solenoid to lock/unlock the differential.</li> <li>As a fail-safe function, the differential lock disengages when a malfunction is detected within the differential lock system.</li> </ul>
Differential lock solenoid	Controls pressure plate operation when provided power and ground from the differential lock control unit.
Differential lock position switch	Detects differential lock/unlock condition based on the position of the pressure plate.
Differential lock mode switch	Allows driver input for differential LOCK/UNLOCK to the differential lock control unit.
DIFF LOCK indicator lamp	Illuminates to indicate the differential lock is locked or in standby condition.
ABS actuator and electric unit (control unit)	<ul> <li>Transmits the following signals via CAN communication to the differential lock control unit.</li> <li>Vehicle speed signal</li> <li>VDC operation signal</li> </ul>
Transfer control unit	Transmits the 4WD shift switch signal via CAN communication to the differential lock control unit.

## DIAGNOSIS SYSTEM (DIFFERENTIAL LOCK CONTROL UNIT) < SYSTEM DESCRIPTION > [REAR FINAL DRIVE: M226 (ELD)]

## DIAGNOSIS SYSTEM (DIFFERENTIAL LOCK CONTROL UNIT) DIFFERENTIAL LOCK CONTROL UNIT

## DIFFERENTIAL LOCK CONTROL UNIT : CONSULT Function (DIFF LOCK)

#### INFOID:000000008797712

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#### APPLICATION ITEM

CONSULT performs the following functions via DDL2 communication with differentail lock control unit.

Direct Diagnostic Mode	Description	
ECU Identification	The differential lock control unit part number is displayed.	DLN
Self Diagnostic Result	The differential lock control unit self diagnostic results are displayed.	
Data Monitor	The differential lock control unit input/output data is displayed in real time.	
CAN Diag Support Mntr	The result of transmit/receive diagnosis of CAN communication is displayed.	

#### SELF DIAGNOSTIC RESULT

Refer to <u>DLN-271, "DTC Index"</u>.

#### DATA MONITOR

Monitor Item [Unit]	ECU INPUT SIGNALS	MAIN SIGNALS	Description
BATTERY VOLT [V]	х	х	Indicates voltage supply to differential lock control unit.
4WD MODE [2H/4H/4Lo]	x	x	Indicates condition of 4WD shift switch signal received from transfer con- trol unit on CAN communication line.
VHCL S/SEN-R [km/h] or [mph]	x	_	Indicates right rear wheel speed signal received from ABS actuator and electric unit (control unit) on CAN communication line (approx. vehicle speed).
VHCL S/SEN-L [km/h] or [mph]	x	_	Indicates left rear wheel speed signal received from ABS actuator and electric unit (control unit) on CAN communication line (approx. vehicle speed).
VHCL S/SEN-RL [km/h] or [mph]	x	x	Indicates average of rear wheel speed signal (left and right) received from ABS actuator and electric unit (control unit) on CAN communication line.
D-LOCK SW SIG [On/Off]	х	х	Indicates condition of differential lock mode switch.
D-LOCK SIG [On/Off]	х	х	Indicates condition of differential lock.
RELAY ON [On/Off]	x	x	Indicates operating condition of differential lock solenoid relay (integrated in differential lock control unit).
RELAY MTR [On/Off]	x	x	Indicates control status of differential lock solenoid relay (integrated in dif- ferential lock control unit).
SOL MTR [On/Off]	х	х	Indicates condition of differential lock solenoid.
IND MTR [On/Off]	х	х	Indicates condition of DIFF LOCK indicator lamp.
D-LOCK POS SW [On/Off]	х	х	Indicates condition of differential lock position switch.

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**DLN-247** 

## NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING < SYSTEM DESCRIPTION > [REAR FINAL DRIVE: M226 (ELD)]

## NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

## NVH Troubleshooting Chart

INFOID:000000008797713

Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference page		DLN-293	DLN-293	DLN-293	DLN-293	DLN-293	MA-5, "General Maintenance"	DLN-130, "NVH Troubleshooting Chart" DLN-148, "NVH Troubleshooting Chart"	RAX-6. "NVH Troubleshooting Chart" RAX-18. "NVH Troubleshooting Chart"	RSU-4, "NVH Troubleshooting Chart"	WT-43, "NVH Troubleshooting Chart"	WT-43. "NVH Troubleshooting Chart"	RAX-6, "NVH Troubleshooting Chart" RAX-18, "NVH Troubleshooting Chart"	BR-5, "NVH Troubleshooting Chart"	ST-5, "NVH Troubleshooting Chart"
Possible cause and SUSF	PECTED PARTS	Gear tooth rough	Gear contact improper	Tooth surfaces worn	Backlash incorrect	Companion flange excessive runout	Gear oil improper	PROPELLER SHAFT	REAR AXLE	REAR SUSPENSION	TIRES	ROAD WHEEL	AXLE SHAFT	BRAKES	STEERING
Symptom	Noise	×	×	×	×	×	×	×	×	×	×	×	×	×	×

×: Applicable

## DTC/CIRCUIT DIAGNOSIS **U1000 CAN COMM CIRCUIT**

## Description

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CAN (Controller Area Network) is a serial communication line for real time application. It is an on-vehicle multiplex communication line with high data communication speed and excellent error detection ability. Many electronic control units are equipped onto a vehicle and each control unit shares information and links with other control units during operation (not independent). In CAN communication, control units are connected with 2 communication lines (CAN-H, CAN-L) allowing a high rate of information transmission with less wiring. Each control unit transmits/receives data but selectively reads required data only. CAN Communication Signal Chart. Refer to LAN-47, "CAN Communication Signal Chart".

DTC Logic

### DTC DETECTION LOGIC

DTC	Display contents of CON- SULT	Diagnostic item is detected when	Probable malfunction location
U1000	CAN COMM CIRCUIT	When differential lock control unit is not trans- mitting or receiving CAN communication signal for 2 seconds or more.	CAN communication system

## **Diagnosis** Procedure

**1**.PERFORM SELF DIAGNOSTIC

- Turn ignition switch ON and wait for 2 seconds or more. 1.
- 2. Check "Self Diagnostic Result" of differential lock control unit.

Is "CAN COMM CIRCUIT" displayed?

YES >> Refer to LAN-14, "Trouble Diagnosis Flow Chart".

>> Refer to GI-40, "Intermittent Incident". NO

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[REAR FINAL DRIVE: M226 (ELD) ]

## < DTC/CIRCUIT DIAGNOSIS >

## P1833 INITIAL START

## Description

Self-diagnosis memory function was suspended due to low battery voltage at the differential lock control unit.

DTC Logic

INFOID:000000008797718

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DTC	Display contents of CONSULT	DTC Detection Condition	Action to take
P1833	INITIAL START [P1833]	Low battery voltage available to the differential lock con- trol unit.	Check differential lock con- trol unit power supply and ground circuit. Refer to <u>DLN-</u> <u>250, "Diagnosis Procedure"</u> .

## **Diagnosis Procedure**

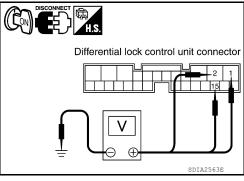
INFOID:000000008797719

Regarding Wiring Diagram information, refer to DLN-272, "Wiring Diagram".

## 1. CHECK DIFFERENTIAL LOCK CONTROL UNIT POWER SUPPLY

- 1. Turn ignition switch OFF.
- 2. Disconnect differential lock control unit harness connector.
- 3. Turn ignition switch ON.
- 4. Check voltage between differential lock control unit harness connector M70 terminals 1, 2, 15 and ground.

(	+)	(-)	Voltage (Approx.)		
Connector	Terminal	(-)			
	1				
M70	2	Ground	Battery voltage		
	15				



Is the inspection result normal?

YES >> GO TO 2.

NO >> Check fuse. Repair harness or connectors.

2. CHECK DIFFERENTIAL LOCK CONTROL UNIT GROUND CIRCUIT

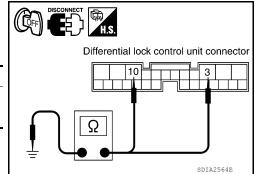
- 1. Turn ignition switch OFF.
- 2. Check continuity between differential lock control unit harness connector M70 terminals 3, 10 and ground.

Connector	Terminal	—	Continuity	
MZO	3	Ground	Yes	
M70	10	Giounu		

Is the inspection result normal?

YES >> Power and ground supply is normal.

NO >> Repair harness or connectors.



## P1834 CONTROL UNIT 1

#### < DTC/CIRCUIT DIAGNOSIS >

## P1834 CONTROL UNIT 1

## Description

Replace the differential lock control unit if this DTC is displayed. Refer to <u>DLN-284</u>, "<u>Removal and Installation</u>". DTC Logic

DTC	Display contents of CONSULT	DTC Detection Condition	Action to take	
P1834	CONTROL UNIT 1 [P1834]	A malfunction is detected in the memory (RAM) of the dif- ferential lock control unit.	Replace differential lock control unit. Refer to <u>DLN-</u> <u>284, "Removal and Installa-</u> <u>tion"</u> .	DLN

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## P1835 CONTROL UNIT 2

#### < DTC/CIRCUIT DIAGNOSIS >

## P1835 CONTROL UNIT 2

## Description

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Replace the differential lock control unit if this DTC is displayed. Refer to <u>DLN-284</u>. "Removal and Installation". DTC Logic

DTC	Display contents of CONSULT	DTC Detection Condition	Action to take
P1835	CONTROL UNIT 2 [P1835]	A malfunction is detected in the memory (ROM) of the dif- ferential lock control unit.	Replace differential lock control unit. Refer to <u>DLN-</u> <u>284, "Removal and Installa-</u> <u>tion"</u> .

# P1836 CONTROL UNIT 3

#### < DTC/CIRCUIT DIAGNOSIS >

# P1836 CONTROL UNIT 3

# Description

Replace the differential lock control unit if this DTC is displayed. Refer to <u>DLN-284</u>, "<u>Removal and Installation</u>". DTC Logic

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DTC	Display contents of CONSULT	DTC Detection Condition	Action to take	
P1836	CONTROL UNIT 3 [P1836]	A malfunction is detected in the memory (EEPROM) of the differential lock control unit.	Replace differential lock control unit. Refer to <u>DLN-</u> <u>284, "Removal and Installa-</u> <u>tion"</u> .	DLN

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# P1837 CONTROL UNIT 4

#### < DTC/CIRCUIT DIAGNOSIS >

# P1837 CONTROL UNIT 4

# Description

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Replace the differential lock control unit if this DTC is displayed. Refer to <u>DLN-284</u>, "<u>Removal and Installation</u>". DTC Logic

DTC	Display contents of CONSULT	DTC Detection Condition	Action to take
P1837	CONTROL UNIT 4 [P1837]	The AD converter system of the differential lock control unit is malfunctioning.	Replace differential lock control unit. Refer to <u>DLN-</u> <u>284, "Removal and Installa-</u> <u>tion"</u> .

# P1838 ON SWITCH

# Description

The differential lock mode switch sends differential lock ON/OFF request signals to the differential lock control unit.

# DTC Logic

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DTC	Display contents of CC	NSULT	l	DTC Detection Condition	on	Action to take	
P1838	ON SW [P1838]			s were simultaneously e differential lock mode		Inspect the differential lock mode switch. Refer to <u>DLN-</u> <u>255. "Diagnosis Procedure"</u> .	DI
iagno	sis Procedure					INFOID:00000008797730	E
egardir	ng Wiring Diagram in	formation, re	efer to <u>DLI</u>	N-272, "Wiring Dia	gram".		F
			E SWITCH	OPERATION			C
. Usin	ignition switch ON. g CONSULT, select e operating the diffe					anges between ON/OFF.	ŀ
	witch ON		splay iten				
S	witch OFF	Dis	splay iten	n OFF			
	spection result norma						
	>> Differential lock r >> GO TO 2.	mode switch	is operati	ng properly.			
-	22 GO 10 2. CK DIFFERENTIAL I						
	onnect differential lo						
. Turn	ignition switch ON. ck voltage between					H.S.	
	nector M149 termina			e switch hamess			
					Differe	ntial lock mode switch connector	
	(+)		(-)	Voltage (Approx.)			
Conr	nector Termina	ıl	()	relage (rippioni)			
M	149 3	0	Ground	Battery voltage		V	
					$\pm \mathbf{U}_{\mathbf{E}}$	SDIA2534E	
the inc	naction regult norm	20					
<u>YES</u>	spection result normation >> GO TO 3.	<u>ai (</u>					
NO	>> Repair harness of	or connector.					

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# P1838 ON SWITCH

Voltage (Approx.)

Battery voltage

0V

0V

Battery voltage

#### < DTC/CIRCUIT DIAGNOSIS >

1. Turn ignition switch OFF.

Terminal

9

22

- Connect differential lock mode switch harness connector.
   Check voltage between differential lock control unit harness
- 3. Check voltage between differential lock control unit harness connector M70 terminals 9, 22 and ground.

Differential lock mode

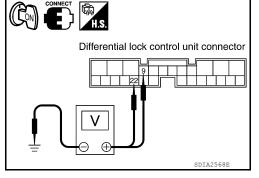
switch

ON

OFF

ON

OFF



[REAR FINAL DRIVE: M226 (ELD) ]

# Is the inspection result normal?

YES >> Replace the differential lock control unit. Refer to <u>DLN-284, "Removal and Installation"</u>.

NO >> GO TO 4.

(+)

Connector

M70

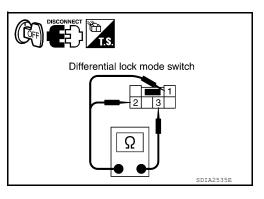
## **4.**CHECK DIFFERENTIAL LOCK MODE SWITCH

(-)

Ground

- 1. Turn ignition switch OFF.
- 2. Disconnect differential lock mode switch harness connector.
- 3. Operate differential lock mode switch and check continuity between differential lock mode switch terminals.

Terminals	Differential lock mode switch	Continuity
1 - 3	ON	No
1-5	OFF	Yes
2 - 3	ON	Yes
2 - 3	OFF	No



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22

Is the inspection result normal?

YES >> GO TO 5.

NO >> Replace differential lock mode switch.

**5.** CHECK HARNESS BETWEEN DIFFERENTIAL LOCK CONTROL UNIT AND DIFFERENTIAL LOCK MODE SWITCH

1. Check continuity between differential lock control unit harness connector M70 (A) terminals 9, 22 and differential lock mode switch harness connector M149 (B) terminals 2, 1.

Connector	Terminal	Connector	Terminal	Continuity
M70 (A)	9	M149 (B)	2	Yes
	22	W149 (D)	1	165

2. Check continuity between differential lock control unit harness connector M70 (A) terminals 9, 22 and ground.

Connector	Terminal		Continuity
M70 (A)	9	Ground	No
	22		NO

#### Is the inspection result normal?

YES >> Replace the differential lock control unit. Refer to DLN-284, "Removal and Installation".

NO >> Repair harness or connector.



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# P1839 POSITION SWITCH ON

#### Description

The differential lock position switch sends a signal to the differential lock control unit when the differential lock is engaged. The differential lock control unit monitors the left and right rear wheel speed sensor signals to determine wheel slippage. When the differential lock is engaged the left and right rear wheel speed sensor signals should match.

# DTC Logic

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DTC	Display contents of CONSULT	DTC Detection Condition	Action to take	DL
P1839	POSI SW ON [P1839]	The differential lock position switch is ON indicating the differential is locked, but the differential lock control unit detects a difference between left and right rear wheel speeds.	Inspect the differential lock position switch. Refer to <u>DLN-257, "Diagnosis Proce-</u> <u>dure"</u> .	E

# **Diagnosis** Procedure

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# 1. CHECK DIFFERENTIAL LOCK POSITION SWITCH SIGNAL

Regarding Wiring Diagram information, refer to DLN-272, "Wiring Diagram".

- 1. Start engine.
- Using CONSULT, select "D-LOCK POS SW SIG" of DIFF LOCK data monitor. 2.
- Activate the differential lock according to the directions listed in the table and monitor the display value. 3

Monitor item	Condition		Display value
D-LOCK POS SW SIG	<ul><li>Vehicle stopped</li><li>Engine running</li></ul>	Differential lock mode switch: ON (DIFF LOCK indicator lamp: ON)	ON
D-LOUK FUS SW SIG	<ul><li>VDC OFF switch: ON</li><li>4WD shift switch: 4LO</li></ul>	Differential lock mode switch: OFF (DIFF LOCK indicator lamp: OFF)	OFF

#### Is the inspection result normal?

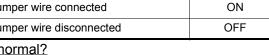
YES >> Differential lock position switch is operating normally.

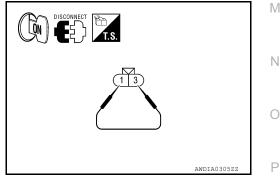
NO >> GO TO 2.

## 2 . CHECK DIFFERENTIAL LOCK POSITION SWITCH

- 1 Disconnect differential lock position switch harness connector.
- 2. Turn ignition switch ON.
- Select "D-LOCK POS SW SIG" of DIFF LOCK data monitor. 3.
- Monitor the display value while connecting and disconnecting a 4 jumper wire between differential lock position switch harness connector C116 terminals 1 and 3.

Monitor item	Condition	Display value
D-LOCK POS SW SIG	Jumper wire connected	ON
D-2001(1 00 0W 010	Jumper wire disconnected	OFF





#### Is the inspection result normal?

YES >> Check the mechanical operation of the differential lock. Replace the differential lock position switch. Refer to DLN-285, "Removal and Installation".

# 3.CHECK DIFFERENTIAL LOCK POSITION SWITCH VOLTAGE

Check voltage between differential lock position switch harness connector C116 terminal 3 and ground.

# **P1839 POSITION SWITCH ON**

#### < DTC/CIRCUIT DIAGNOSIS >

(+)		(-)	Voltage (Approx.)
Connector	Terminal	(-)	voltage (Applox.)
C116	3	Ground	Battery voltage

Is the inspection result normal?

YES >> GO TO 4.

NO >> GO TO 5.

# 4.CHECK GROUND CIRCUIT

- 1. Turn ignition switch OFF.
- Check continuity between differential lock position switch har-2. ness connector C116 terminal 1 and ground.

Connector	Terminal	—	Continuity
C116	1	Ground	Yes

Is the inspection result normal?

- YES >> Replace the differential lock control unit. Refer to DLN-284, "Removal and Installation".
- NO >> Repair harness or connector.

AWDTA030722 5.CHECK HARNESS BETWEEN DIFFERENTIAL LOCK CONTROL UNIT AND DIFFERENTIAL LOCK PO-

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#### Turn ignition switch OFF. 1.

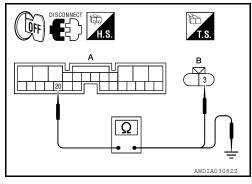
SITION SWITCH

Disconnect differential lock control unit harness connector. 2.

Check continuity between differential lock control unit harness 3. connector M70 (A) terminal 20 and differential lock position switch harness connector C116 (B) terminal 3.

Connector	Terminal	Connector	Terminal	Continuity
M70 (A)	20	C116 (B)	3	Yes

Check continuity between differential lock control unit harness 4. connector M70 (A) terminal 20 and ground.



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Connector	Terminal	Ground	Continuity
M70 (A)	20	Ground	No

Is the inspection result normal?

YES >> Replace differential lock control unit. Refer to DLN-284, "Removal and Installation".

NO >> Repair harness or connector.

# P1844 RELAY

# Description

The differential lock solenoid relay is an integral part of the differential lock control unit.

# DTC Logic

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DTC	Display contents of CONSULT	DTC Detection Condition	Action to take
P1844	RELAY [P1844]	The differential lock control unit relay monitor did not de- tect expected voltage at the relay.	Inspect differential lock con- trol unit relay power and ground supply circuit. Refer to <u>DLN-259, "Diagnosis Pro-</u> <u>cedure"</u> .

# **Diagnosis Procedure**

Regarding Wiring Diagram information, refer to DLN-272, "Wiring Diagram".

# 1. CHECK DIFFERENTIAL LOCK CONTROL UNIT POWER SUPPLY

- 1. Turn ignition switch OFF.
- 2. Disconnect differential lock control unit harness connector.
- 3. Turn ignition switch ON.
- 4. Check voltage between differential lock control unit harness connector M70 terminals 1, 2, 15 and ground.

(	(+)		Voltage (Approv.)
Connector	Terminal	(-)	Voltage (Approx.)
	1		
M70	2	Ground	Battery voltage
	15		

#### Is the inspection result normal?

YES >> GO TO 2.

NO >> Check fuse. Repair harness or connectors.

## 2.check differential lock control unit ground circuit

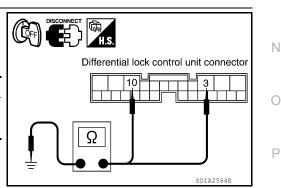
#### 1. Turn ignition switch OFF.

2. Check continuity between differential lock control unit harness connector M70 terminals 3, 10 and ground.

Connector	Terminal	_	Continuity
M70	3	Ground	Yes
1017 0	10	Ground	165

#### Is the inspection result normal?

- YES >> Replace the differential lock control unit. Refer to <u>DLN-</u> <u>284, "Removal and Installation"</u>.
- NO >> Repair harness or connectors.



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Differential lock control unit connector

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# P1847 SOLENOID CIRCUIT

# Description

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Replace the differential lock control unit if this DTC is displayed. Refer to DLN-284, "Removal and Installation"

# DTC Logic

INFOID:000000008797738

DTC	Display contents of CONSULT	DTC Detection Condition	Action to take
P1847	SOL CIRCUIT [P1847]	A malfunction is detected in the differential lock control unit internal circuit.	Replace differential lock control unit. Refer to <u>DLN-</u> <u>284, "Removal and Installa-</u> <u>tion"</u> .

# P1848 SOLENOID DISCONNECT

## Description

When power and ground is supplied from the differential lock control unit, the differential lock solenoid will В actuate to move the pressure plate against the cam ring to lock the differential. By reversing polarity at the differential lock control unit, the differential lock solenoid moves the pressure plate away from the cam ring to unlock the differential.

# DTC Logic

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DTC	Display contents of CONSULT	DTC Detection Condition	Action to take	DLN
P1848	SOL DISCONNECT [P1848]	An open was detected in the differential lock solenoid or circuit.	Inspect differential lock sole- noid. Refer to <u>DLN-261, "Di-</u> agnosis Procedure".	Е

## **Diagnosis** Procedure

Regarding Wiring Diagram information, refer to DLN-272, "Wiring Diagram".

# 1. CHECK DIFFERENTIAL SOLENOID CONTROL

- 1. Start engine.
- 2. Using CONSULT, select "RELAY ON", "RELAY MTR", "SOL MTR" of DIFF LOCK data monitor.
- 3. Observe the display values while operating the differential lock system.

Monitor item	Condition	Differential lock mode switch	Display value
		ON	ON
RELAY ON	- Vahiela stannad	OFF	OFF
	Vehicle stopped     ELAY MTR     VDC OFF switch: ON     VMD shift switch: 41 O	ON	ON
RELATIMIR		OFF	OFF
• 4WD shift switch: 4LO SOL MTR	ON	ON	
	OFF	OFF	

Is the inspection result normal?

- YES >> Differential lock solenoid control system is operating normally.
- NO >> GO TO 2.

# 2. CHECK DIFFERENTIAL LOCK SOLENOID RESISTANCE

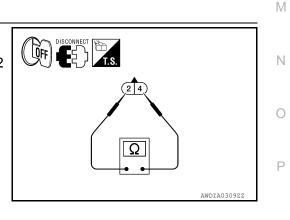
- 1. Turn ignition switch OFF.
- Disconnect differential lock solenoid harness connector C117. 2.
- Check resistance between differential lock solenoid terminals 2 3. and 4.

#### 2 - 4 : Approx. 3.4Ω

Is the inspection result normal?

- YES >> GO TO 3.
- NO >> Replace differential solenoid.

3.check differential lock solenoid operation



# [REAR FINAL DRIVE: M226 (ELD)]

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# P1848 SOLENOID DISCONNECT

#### < DTC/CIRCUIT DIAGNOSIS >

Check operation by applying power and ground to the differential lock solenoid terminals.

Component	(+) Terminal	(-) Terminal	Solenoid operation
Differential lock solenoid	4	2	Yes

Is the inspection result normal?

YES >> GO TO 4.

- NO >> Check for a mechanical malfunction with the differential lock system. Replace differential solenoid.
- 4. CHECK DIFFERENTIAL LOCK SOLENOID CIRCUIT
- 1. Disconnect differential lock control unit harness connector.
- 2. Check continuity between differential lock control unit harness connector M70 (A) terminals 11, 12 and differential lock solenoid harness connector C117 (B) terminals 4, 2.

	A	В		Continuity	
Connector	Terminal	Connector	Terminal	Continuity	
M70	11	C117	4	Yes	
1017 0	12	CIII	2	163	

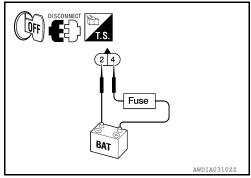
3. Check continuity between differential lock control unit harness connector M70 (A) terminals 11, 12 and ground.

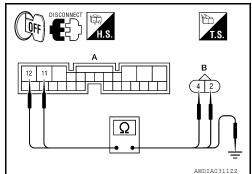
A			Continuity
Connector	Terminal		Continuity
M70	11	Ground	No
WI7 O	12	Ground	110

Is the inspection result normal?

- YES >> Replace the differential lock control unit. Refer to DLN-284, "Removal and Installation".
- NO >> Repair harness or connector.

# [REAR FINAL DRIVE: M226 (ELD) ]





# P1849 SOLENOID SHORT

# Description

When power and ground is supplied from the differential lock control unit, the differential lock solenoid will actuate to move the pressure plate against the cam ring to lock the differential. By reversing polarity at the differential lock control unit, the differential lock solenoid moves the pressure plate away from the cam ring to unlock the differential.

# DTC Logic

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DTC	Display contents of CONSULT	DTC Detection Condition	Action to take	DLN
P1849	SOL SHORT [P1849]	A short was detected in the differential lock solenoid inter- nal circuit or in the harness.	Inspect the differential lock solenoid. Refer to <u>DLN-263.</u> <u>"Diagnosis Procedure"</u> .	E

## **Diagnosis** Procedure

Regarding Wiring Diagram information, refer to <u>DLN-272, "Wiring Diagram"</u>.

# 1. CHECK DIFFERENTIAL SOLENOID CONTROL

- 1. Start engine.
- 2. Using CONSULT, select "RELAY ON", "RELAY MTR", "SOL MTR" of DIFF LOCK data monitor.
- 3. Observe the display values while operating the differential lock system.

Monitor item	Condition	Differential lock mode switch	Display value
		ON	ON
RELAY ON	- Vahiela stannad	OFF	OFF
	Vehicle stopped     Engine running	ON	ON
RELAY MTR	VDC OFF switch: ON	OFF	OFF
	• 4WD shift switch: 4LO	ON	ON
SOL MTR	OFF	OFF	

Is the inspection result normal?

- YES >> Differential lock solenoid control system is operating normally.
- NO >> GO TO 2.

# 2. CHECK DIFFERENTIAL LOCK SOLENOID RESISTANCE

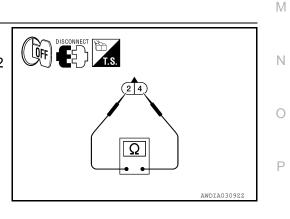
- 1. Turn ignition switch OFF.
- 2. Disconnect differential lock solenoid harness connector C117.
- Check resistance between differential lock solenoid terminals 2 and 4.

#### **2 - 4** : Approx. 3.4Ω

Is the inspection result normal?

- YES >> GO TO 3.
- NO >> Replace differential solenoid.

**3.**CHECK DIFFERENTIAL LOCK SOLENOID OPERATION



# P1849 SOLENOID SHORT

#### < DTC/CIRCUIT DIAGNOSIS >

Check operation by applying power and ground to the differential lock solenoid terminals.

Component	(+) Terminal	(-) Terminal	Solenoid operation
Differential lock solenoid	4	2	Yes

Is the inspection result normal?

YES >> GO TO 4.

- NO >> Check for a mechanical malfunction with the differential lock system. Replace differential solenoid.
- 4. CHECK DIFFERENTIAL LOCK SOLENOID CIRCUIT
- 1. Disconnect differential lock control unit harness connector.
- 2. Check continuity between differential lock control unit harness connector M70 (A) terminals 11, 12 and differential lock solenoid harness connector C117 (B) terminals 4, 2.

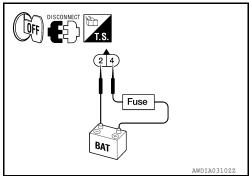
	A	В		Continuity
Connector	Terminal	Connector	Terminal	Continuity
M70	11	C117	4	Yes
1017 0	12	CIII	2	163

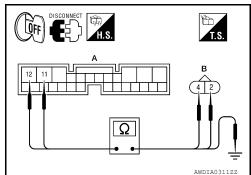
3. Check continuity between differential lock control unit harness connector M70 (A) terminals 11, 12 and ground.

	A		Continuity
Connector	Terminal		Continuity
M70	11	Ground	No
W70	12	Ground	NO

Is the inspection result normal?

- YES >> Replace the differential lock control unit. Refer to DLN-284, "Removal and Installation".
- NO >> Repair harness or connector.





# P1850 SOLENOID CURRENT

## Description

The differential lock control unit supplies power and ground to the differential lock solenoid via the differential lock solenoid relay (integral to the differential lock control unit).

## DTC Logic

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INFOID:000000008797747

INFOID:00000008797745

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DTC	Display contents of CONSULT	DTC Detection Condition	Action to take	
P1850	SOL CURRENT [P1850]	The differential lock relay does not switch to OFF or there is a short to power in the harness.	Inspect the differential lock solenoid. Refer to <u>DLN-265.</u> <u>"Diagnosis Procedure"</u> .	DLN

# **Diagnosis** Procedure

Regarding Wiring Diagram information, refer to DLN-272, "Wiring Diagram".

# 1. CHECK DIFFERENTIAL SOLENOID CONTROL

- 1. Start engine.
- 2. Using CONSULT, select "RELAY ON", "RELAY MTR", "SOL MTR" of DIFF LOCK data monitor.
- 3. Observe the display values while operating the differential lock system.

Monitor item	Condition	Differential lock mode switch	Display value	
	ELAY ON	ON	ON	
RELAY UN		OFF	OFF	
	• Vehicle stopped     • Engine running	ON	ON	
RELAY MTR	VDC OFF switch: ON	OFF	OFF	
	• 4WD shift switch: 4LO	ON	ON	
SOL MTR	-	OFF	OFF	

#### Is the inspection result normal?

YES >> Differential lock solenoid control system is operating normally.

NO >> GO TO 2.

#### 2.CHECK DIFFERENTIAL LOCK SOLENOID RESISTANCE

- 1. Turn ignition switch OFF.
- Disconnect differential lock solenoid harness connector C117.

3.check differential lock solenoid operation

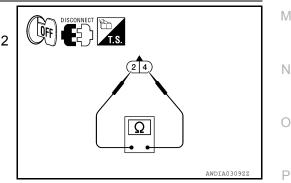
 Check resistance between differential lock solenoid terminals 2 and 4.

# **2 - 4** : Approx. 3.4Ω

#### Is the inspection result normal?

YES >> GO TO 3.

NO >> Replace differential solenoid.



# P1850 SOLENOID CURRENT

#### < DTC/CIRCUIT DIAGNOSIS >

Check operation by applying power and ground to the differential lock solenoid terminals.

Component	(+)	(-)	Solenoid operation
e e p e e	Terminal	Terminal	
Differential lock solenoid	4	2	Yes

Is the inspection result normal?

YES >> GO TO 4.

- NO >> Check for a mechanical malfunction with the differential lock system. Replace differential solenoid.
- 4. CHECK DIFFERENTIAL LOCK SOLENOID CIRCUIT
- 1. Disconnect differential lock control unit harness connector.
- 2. Check continuity between differential lock control unit harness connector M70 (A) terminals 11, 12 and differential lock solenoid harness connector C117 (B) terminals 4, 2.

	A	В		Continuity
Connector	Terminal	Connector	Terminal	Continuity
M70	11	C117	4	Yes
1017 0	12	CIII	2	163

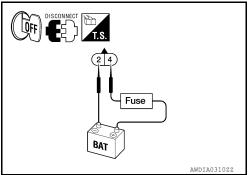
3. Check continuity between differential lock control unit harness connector M70 (A) terminals 11, 12 and ground.

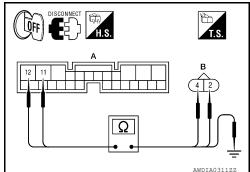
A			Continuity
Connector	Terminal		Continuity
M70	11	Ground	No
M70	12	Ground	NO

Is the inspection result normal?

- YES >> Replace the differential lock control unit. Refer to DLN-284, "Removal and Installation".
- NO >> Repair harness or connector.

# [REAR FINAL DRIVE: M226 (ELD) ]





# C1203 ABS SYSTEM

Display contents of CONSULT

#### Description

The differential lock control unit and the ABS actuator and electric unit (control unit) are in communication via the CAN communication network. Vehicle speed and wheel slippage information is used by the differential lock control unit to determine if conditions are met to actuate the differential lock solenoid.

**DTC Detection Condition** 

# DTC Logic

DTC

INFOID:000000008797749

Action to take

INFOID:000000008797748

[REAR FINAL DRIVE: M226 (ELD)]

C1203	ABS SYSTEM [C1203]	A malfunction related to wheel speed sensors has been detected by the ABS actuator and electric unit (control unit).	Check for proper ABS oper- ation. Refer to <u>BRC-29</u> , <u>"CONSULT Function (ABS)"</u> or <u>BRC-143</u> , <u>"CONSULT</u> <u>Function (ABS)"</u> .

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# LOCK INDICATOR LAMP

# Description

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[REAR FINAL DRIVE: M226 (ELD) ]

The DIFF LOCK indicator lamp has power available to it any time the ignition switch is in the ON or START position. The differential lock control unit supplies ground to activate the DIFF LOCK indicator lamp. The DIFF LOCK indicator lamp will go through a prove out at initial key ON. The DIFF LOCK will flash while the differential lock system is activating or while waiting for conditions to be met to activate. Once the differential lock has been engaged, the DIFF LOCK indicator lamp will remain ON. For more information about the DIFF LOCK indicator lamp, refer to the Owner's Manual.

## Component Function Check

INFOID:000000008797751

**1.**CHECK DIFF LOCK INDICATOR LAMP OPERATION

- 1. Turn the ignition switch ON.
- 2. Observe the DIFF LOCK indicator lamp.

#### Ignition switch ON Indicator prove out

Does the DIFF LOCK indicator lamp prove out normally?

YES >> DIFF LOCK indicator lamp is operating normally.

NO, ALWAYS ON>> Perform self diagnostics on differential lock control unit. Refer to <u>DLN-247</u>, "<u>DIFFEREN-</u> <u>TIAL LOCK CONTROL UNIT : CONSULT Function (DIFF LOCK)</u>".

NO, ALWAYS OFF>>Check DIFF LOCK indicator lamp control circuit. Refer to <u>DLN-268</u>, "<u>Diagnosis Proce-</u> <u>dure</u>".

## Diagnosis Procedure

INFOID:000000008797752

Regarding Wiring Diagram information, refer to DLN-272. "Wiring Diagram".

# **1.**CHECK DIFFERENTIAL LOCK CONTROL UNIT POWER AND GROUND SUPPLY

Check the differential lock control unit power and ground supply. Refer to <u>DLN-250, "Diagnosis Procedure"</u>. <u>Is the inspection result normal?</u>

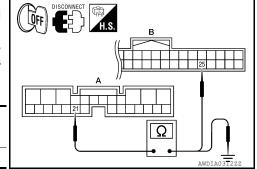
YES >> GO TO 2.

NO >> Repair or replace malfunctioning component.

2. CHECK HARNESS BETWEEN DIFFERENTIAL LOCK CONTROL UNIT AND COMBINATION METER

- 1. Turn ignition switch OFF.
- 2. Disconnect differential lock control unit harness connector and combination meter harness connector.
- 3. Check continuity between differential lock control unit harness connector M70 (A) terminal 21 and combination meter harness connector M24 (B) terminal 25.

A		В		Continuity
Connector	Terminal	Connector	Terminal	Continuity
M70	21	M24	25	Yes



4. Check continuity between differential lock control unit harness connector M70 (A) terminal 21 and ground.

A			Continuity	
Connector	Terminal		Continuity	
M70	21	Ground	No	

Is the inspection result normal?

# LOCK INDICATOR LAMP

< DTC	DTC/CIRCUIT DIAGNOSIS > [REAR FINAL DRIVE: M226 (EL	
YES NO	<ul> <li>&gt;&gt; Replace combination meter. Refer to <u>MWI-84, "Remov</u></li> <li>&gt;&gt; Repair harness or connector.</li> </ul>	ral and Installation". A
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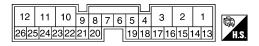
DIFFERENTIAL LOCK CONTROL UNIT RMATION > [REAR FINAL DRIVE: M226 (ELD)]

# ECU DIAGNOSIS INFORMATION DIFFERENTIAL LOCK CONTROL UNIT

# **Reference Value**

INFOID:000000008797753

## DIFFERENTIAL LOCK CONTROL UNIT TERMINAL CONNECTOR LAYOUT



		and are measured between each		ground:	
	nal No. color)	Description		Condition	Voltage (V) (Ap
+	-	Signal name	Input/ Output	Condition	prox.)
1 (W/G)	Ground	Ign power supply	Input	Ignition ON or START	Battery voltag
2 (W/G)	Ground	Ign power supply	Input	Ignition ON or START	Battery voltag
3 (B)	Ground	Ground	Input	Ignition ON	Less than 0.2
4 (P)	_	CAN-L	_		-
5 (L)	-	CAN-H	_		-
9	Ground	Differential lock mode switch	Input	Differential lock mode switch: ON	Battery voltag
(Y)	Ground	(ON)		Differential lock mode switch: OFF	0V
10 (B)	Ground	Ground	Input	Ignition ON	Less than 0.2
11	Cround	Differential lock solenoid	Outout	Differential lock mode switch: ON	0V
(GR)	Ground	(LO)	Output	Differential lock mode switch: OFF	Battery voltag
12	Ground	Differential lock solenoid	Output	Differential lock mode switch: ON	0V
(L)	Ground	(HIGH)	Output	Differential lock mode switch: OFF	Battery voltag
13 (SB)	-	K-LINE	_	-	-
15 (R/Y)	Ground	Battery power supply (Memory back-up)	Input	Ignition OFF	Battery voltag
20	Ground	Differential lock position	Innut	Differential lock mode switch: ON (DIFF LOCK indicator lamp: ON)	0V
(BR)	(BR) Ground switch	Input	Differential lock mode switch: OFF (DIFF LOCK indicator lamp: OFF)	Battery voltag	
21		DIEE LOCK indicator lama	Output	DIFF LOCK indicator lamp: ON	0V
(SB)	Ground	DIFF LOCK indicator lamp	Output	DIFF LOCK indicator lamp: OFF	Battery voltag
22	Orrest	Differential lock mode switch	la a ci	Differential lock mode switch: ON	0V
(G) Ground (OFF)		(OFF)	Input	Differential lock mode switch: OFF	Battery voltag

When using a circuit tester to measure voltage for inspection, be sure not to extend forcibly any connector terminals.

# DIFFERENTIAL LOCK CONTROL UNIT

#### < ECU DIAGNOSIS INFORMATION >

# DTC Index

[REAR FINAL DRIVE: M226 (ELD) ]

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Items (CONSULT screen terms)	Diagnostic item is detected when	Check item	E
INITIAL START [P1833]	Due to removal of battery which cuts off power supply to differential control unit, self-diagnosis memory function is suspended.	DLN-250. "Description"	
CONTROL UNIT 1 [P1834]	Malfunction is detected in the memory (RAM) system of differential lock control unit.	DLN-251, "Description"	C
CONTROL UNIT 2 [P1835]	Malfunction is detected in the memory (ROM) system of differential lock control unit.	DLN-252, "Description"	DI
CONTROL UNIT 3 [P1836]	Malfunction is detected in the memory (EEPROM) system of differ- ential lock control unit.	DLN-253. "Description"	
CONTROL UNIT 4 [P1837]	AD converter system of differential lock control unit is malfunctioning.	DLN-254, "Description"	E
ON SW [P1838]	More than two switch inputs are simultaneously detected due to short circuit of differential lock mode switch.	DLN-255, "Description"	E
POSI SW ON [P1839]	When differential lock position switch is ON, rotation difference oc- curs in wheel speed (rear wheel right and left).	DLN-257, "Description"	· Г
RELAY [P1844]	Differential lock control unit detects as irregular by comparing target value with monitor value.	DLN-259. "Description"	0
SOL CIRCUIT [P1847]	Malfunction is detected in differential lock control unit internal circuit.	DLN-260. "Description"	
SOL DISCONNECT [P1848]	<ul> <li>Differential lock solenoid internal circuit or harness is open.</li> <li>Differential lock solenoid relay does not switch to ON position.</li> </ul>	DLN-261, "Description"	-  -
SOL SHORT [P1849]	Differential lock solenoid internal circuit or harness is shorted.	DLN-263, "Description"	
SOL CURRENT [P1850]	Differential lock solenoid relay does not switch to OFF position.	DLN-265, "Description"	-
ABS SYSTEM [C1203]	Malfunction related to wheel sensor has been detected by ABS ac- tuator and electric unit (control unit).	DLN-267, "Description"	
CAN COMM CIRCUIT [U1000]	Malfunction has been detected from CAN communication line.	DLN-249. "Description"	ŀ
NO DTC IS DETECTED. FURTHER TESTING MAY BE REQUIRED.	No malfunction has been detected.	_	L

#### CAUTION:

If "CAN COMM CIRCUIT [U1000]" is displayed with other DTCs, first perform the trouble diagnosis for CAN communication line.

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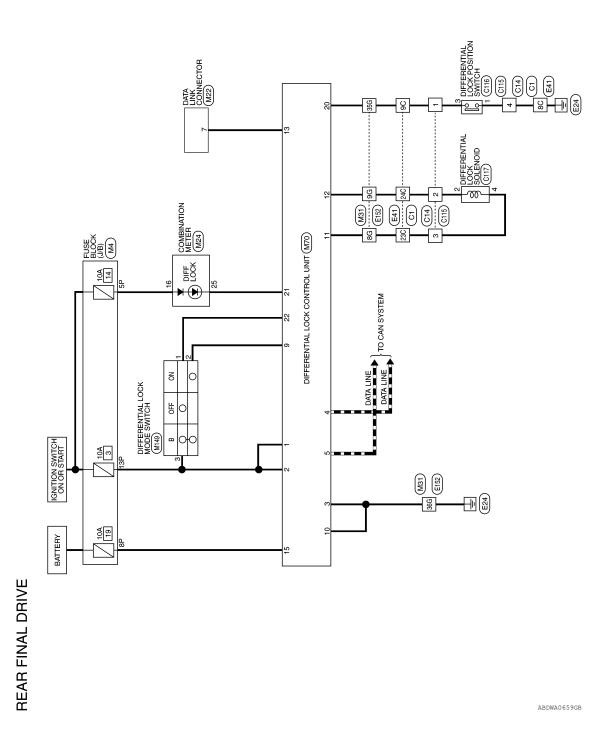
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# [REAR FINAL DRIVE: M226 (ELD) ]

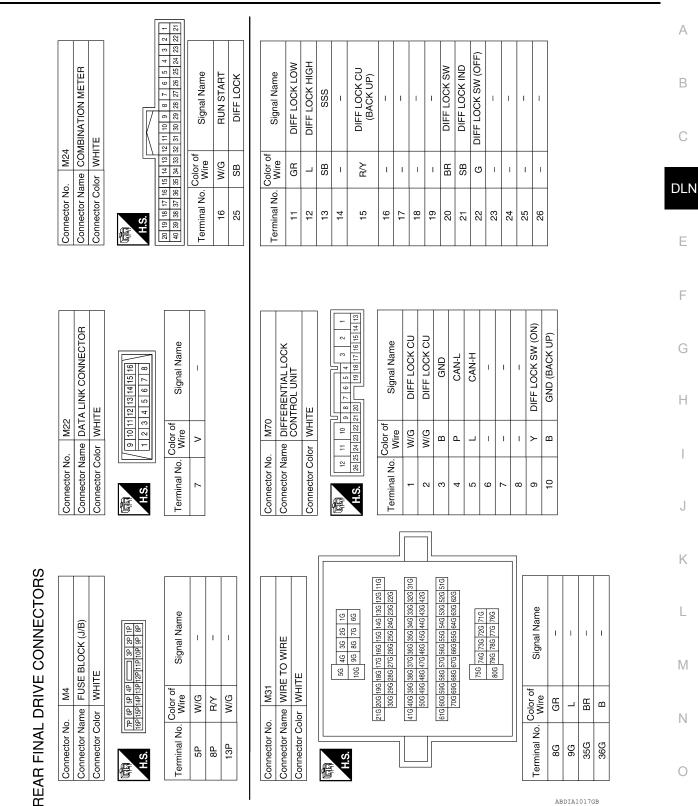
# WIRING DIAGRAM REAR FINAL DRIVE

Wiring Diagram

INFOID:000000008797755



#### < WIRING DIAGRAM >



**REAR FINAL DRIVE** 

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[REAR FINAL DRIVE: M226 (ELD)]

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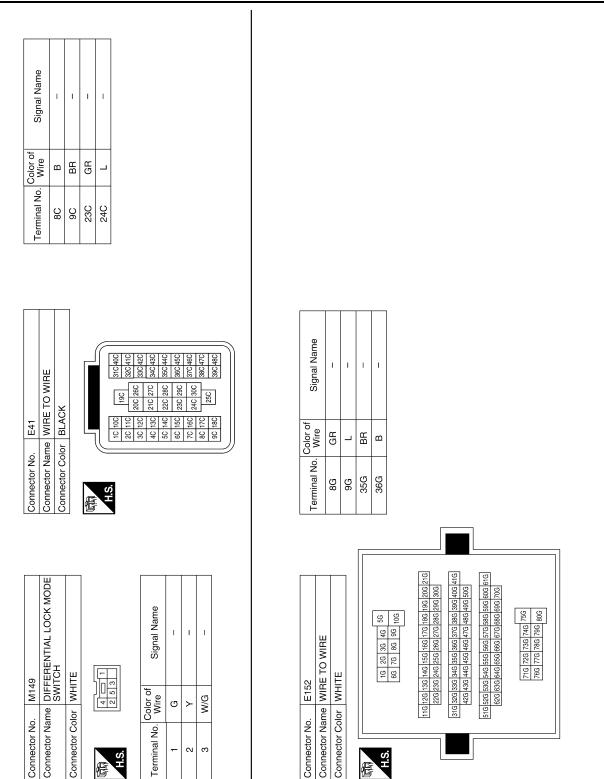
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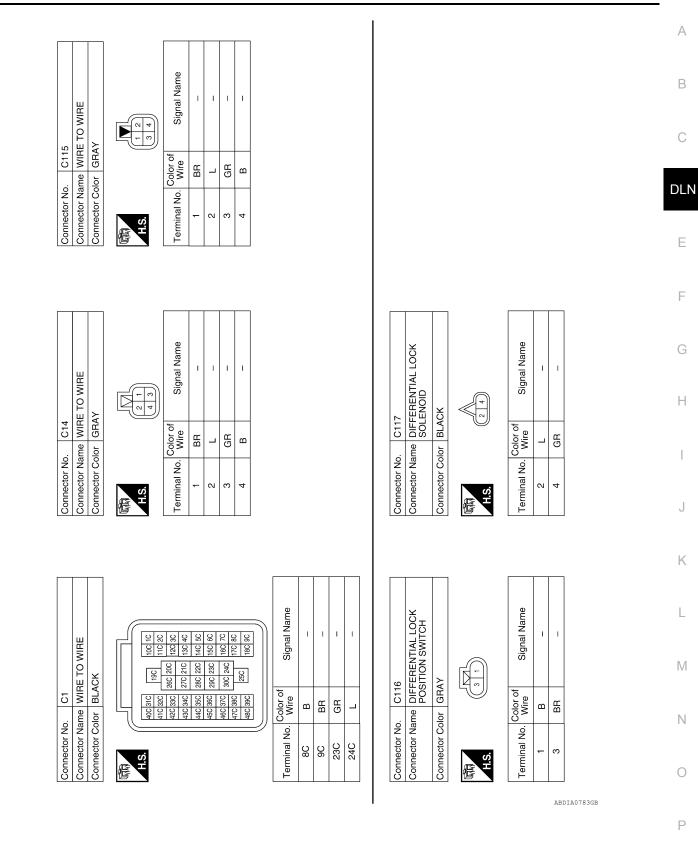
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#### < WIRING DIAGRAM >



#### < WIRING DIAGRAM >

[REAR FINAL DRIVE: M226 (ELD)]

Revision: January 2013

#### DIFF LOCK INDICATOR LAMP INOPERATIVE

# SYMPTOM DIAGNOSIS

DIFF LOCK INDICATOR LAMP INOPERATIVE

Inspection Procedure

INFOID:000000008797756

SYMPTOM:

DIFF LOCK indicator lamp does not turn ON for approx. 1 second when turning ignition switch to "ON".

DIAGNOSTIC PROCEDURE

**1.**PERFORM DIFFERENTIAL LOCK CONTROL UNIT SELF DIAGNOSIS

Perform self-diagnosis. Refer to <u>DLN-247, "DIFFERENTIAL LOCK CONTROL UNIT : CONSULT Function</u> (<u>DIFF LOCK)</u>".

Were any DTC's displayed?

YES >> Refer to <u>DLN-271, "DTC Index"</u>.

NO >> GO TO 2.

2. CHECK DIFFERENTIAL LOCK CONTROL UNIT POWER SUPPLY AND GROUND CIRCUIT

Check the differential lock control unit for proper power and ground. Refer to <u>DLN-250, "Diagnosis Procedure"</u>. Is the inspection result normal?

YES >> GO TO 3.

NO >> Repair harness or connector.

3.CHECK DIFF LOCK INDICATOR LAMP POWER SUPPLY

Check power supply to the combination meter (DIFF LOCK indicator lamp). Refer to <u>MWI-30, "COMBINATION</u> <u>METER : Diagnosis Procedure"</u>.

Is the inspection result normal?

YES >> GO TO 4.

NO >> Repair harness or connectors.

**4.**CHECK DIFF LOCK INDICATOR LAMP CONTROL

Check the DIFF LOCK indicator lamp control circuit. Refer to <u>DLN-268</u>, "Description".

Is the inspection result normal?

YES >> Replace the differential lock control unit. Refer to <u>DLN-284, "Removal and Installation"</u>.

NO >> Repair malfunctioning component.

# DIFF LOCK INDICATOR LAMP DOES NOT TURN ON WITH DIFFERENTIAL LOCK SWITCHED ON

LOCK SWITCHED ON	
< SYMPTOM DIAGNOSIS > [REAR FINAL DRIVE: M226 (ELD)]	
DIFF LOCK INDICATOR LAMP DOES NOT TURN ON WITH DIFFEREN-	
TIAL LOCK SWITCHED ON	A
Inspection Procedure	В
SYMPTOM: DIFF LOCK indicator lamp does not turn ON when turning differential lock mode switch to "ON" after engine start.	С
DIAGNOSTIC PROCEDURE	
1.CHECK DIFF LOCK INDICATOR LAMP	DLN
Confirm the DIFF LOCK indicator lamp proves out when ignition switch is turned ON.	
<u>Is the inspection result normal?</u> YES >> GO TO 2. NO >> Refer to <u>DLN-276, "Inspection Procedure"</u> .	Е
2. CHECK SELF-DIAGNOSTIC RESULTS	
Perform self-diagnosis. Refer to <u>DLN-247. "DIFFERENTIAL LOCK CONTROL UNIT : CONSULT Function</u> ( <u>DIFF LOCK)"</u> .	F
Is any DTC detected by self-diagnosis?	G
YES >> Check the malfunctioning system. Refer to <u>DLN-271, "DTC Index"</u> . NO >> GO TO 3.	G
3. CHECK DIFFERENTIAL LOCK MODE SWITCH OPERATION	Н
Check differential lock mode switch. Refer to <u>DLN-255, "Description"</u> .	
Is the inspection result normal?	I
YES >> GO TO 4. NO >> Repair component, harness or connector.	I
4. CHECK DIFFERENTIAL LOCK CONTROL UNIT POWER SUPPLY AND GROUND CIRCUIT	
Check differential lock control unit power supply and ground circuit. Refer to <u>DLN-250, "Diagnosis Procedure"</u> .	J
Is the inspection result normal?	LZ.
<ul> <li>YES &gt;&gt; Replace the differential lock control unit. Refer to <u>DLN-284, "Removal and Installation"</u>.</li> <li>NO &gt;&gt; Repair harness or connector.</li> </ul>	K
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# DIFF LOCK INDICATOR LAMP FLASHES WHILE DRIVING < SYMPTOM DIAGNOSIS > [REAR FINAL DRIVE: M226 (ELD)]

# DIFF LOCK INDICATOR LAMP FLASHES WHILE DRIVING

## Description

INFOID:000000008797758

The DIFF LOCK indicator lamp will flash once every 2 seconds when the differential lock system is in standby condition. Standby condition is the time between when the differential lock mode switch is turned ON and when the differential lock control unit see's all conditions are met to engage the differential lock. The DIFF LOCK indicator lamp should be OFF if there has been a malfunction detected. For more information regarding the differential lock system operation, refer to the Owner's Manual.

#### Inspection Procedure

INFOID:000000008797759

#### SYMPTOM: DIFF LOCK indicator lamp sometimes flashes while driving.

DIAGNOSTIC PROCEDURE

**1.**CHECK SELF-DIAGNOSTIC RESULTS

Perform self-diagnosis. Refer to <u>DLN-247, "DIFFERENTIAL LOCK CONTROL UNIT : CONSULT Function</u> (<u>DIFF LOCK)"</u>.

Is any malfunction detected by self-diagnosis?

YES >> Check the malfunctioning system. Refer to <u>DLN-271, "DTC Index"</u>.

NO >> GO TO 2.

2. CHECK DIFFERENTIAL LOCK MODE SWITCH

Perform trouble diagnosis for differential lock mode switch. Refer to DLN-255, "Description".

Is the inspection result normal?

- YES >> Condition is intermittent. Refer to <u>GI-40, "Intermittent Incident"</u>.
- NO >> Repair or replace malfunctioning component.

# < PRECAUTION > PRECAUTION

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PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

#### WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

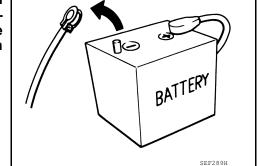
PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

#### WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

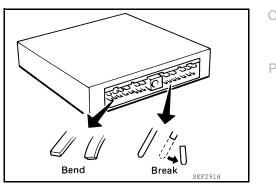
#### Precaution

 Before connecting or disconnecting differential lock control unit harness connector, turn ignition switch "OFF" and disconnect the battery cable from the negative terminal. Because battery voltage is applied to differential lock control unit even if ignition switch is turned "OFF".



• When connecting or disconnecting pin connectors into or from differential lock control unit, take care not to damage pin terminals (bend or break).

When connecting pin connectors make sure that there are not any bends or breaks on differential lock control unit pin terminal.



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# PRECAUTIONS

 Before replacing differential lock control unit, perform differential lock control unit input/output signal inspection and make sure whether differential lock control unit functions properly or not. Refer to <u>DLN-270</u>, "<u>Reference Value</u>".

# [REAR FINAL DRIVE: M226 (ELD) ]

INFOID:000000008797762

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- Before starting diagnosis of the vehicle, understand the symptoms well. Perform correct and systematic operations.
- Check for the correct installation status prior to removal or disassembly. When matching marks are required, be certain they do not interfere with the function of the parts they are applied to.
- Overhaul should be done in a clean work area, a dust proof area is recommended.
- Before disassembly, completely remove sand and mud from the exterior of the unit, preventing them from entering into the unit during disassembly or assembly.
- Always use shop paper for cleaning the inside of components.
- Avoid using cotton gloves or a shop cloth to prevent the entering of lint.
- Check appearance of the disassembled parts for damage, deformation, and abnormal wear. Replace them with new ones if necessary.
- Gaskets, seals and O-rings should be replaced any time the unit is disassembled.
- Clean and flush the parts sufficiently and blow them dry.

Precaution for Servicing Rear Final Drive

- · Be careful not to damage sliding surfaces and mating surfaces.
- When applying sealant, remove the old sealant from the mating surface; then remove any moisture, oil, and foreign materials from the application and mating surfaces.
- In principle, tighten nuts or bolts gradually in several steps working diagonally from inside to outside. If a tightening sequence is specified, observe it.
- During assembly, observe the specified tightening torque.
- Add new differential gear oil, petroleum jelly, or multi-purpose grease, as specified.

# PREPARATION

# PREPARATION

# **Special Service Tool**

INFOID:000000008797763

[REAR FINAL DRIVE: M226 (ELD)]

#### The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here. Tool number Description С (Kent-Moore No.) Tool name ST33290001 Removing front oil seal (J-34286) DLN Puller Ŕ Ε ZZA0601D F ST15310000 Installing front oil seal a: 96 mm (3.77 in) dia. ( \_\_\_\_ ) Drift b: 84 mm (3.30 in) dia. Н NT115 ST3127S000 Inspecting drive pinion bearing preload torque and total preload torque (J-25765-A) Preload gauge set GG91030000 1. (J-25765) Torque wrench J 2. HT62940000 (1/2") ) Socket adapter (3 HT62900000 (3/8") 3. NT124 Κ ) Socket adapter Removing and installing side bearing ad-L (C-4164) juster Adjuster tool Μ WDTA0192 Ν KV10111100 Removing carrier cover (J-37228) Seal cutter 0 Ρ S-NT046

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# PREPARATION

# < PREPARATION >

# **Commercial Service Tool**

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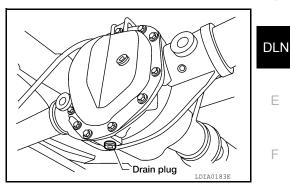
Tool name		Description
Puller	NTO 77	Removing companion flange and side bearing inner race
Power tool		Loosening nuts, screws and bolts
	PIIB1407E	

# PERIODIC MAINTENANCE DIFFERENTIAL GEAR OIL

# Changing Differential Gear Oil

## DRAINING

- Stop engine. 1.
- 2. Remove the drain plug from the rear final drive assembly to drain the differential gear oil.
- 3. Install the drain plug with sealant applied on the threads to the rear final drive assembly. Tighten to the specified torque. Refer to DLN-293, "Disassembly and Assembly".
  - · Use High Performance Thread Sealant or equivalent. Refer to GI-17, "Recommended Chemical Products and Sealants".



## FILLING

- Remove the filler plug from the rear final drive assembly. 1.
- 2. Fill the rear final drive assembly with new differential gear oil until the level reaches the specified level near the filler plug hole.

**Differential gear oil** grade and capacity

: Refer to MA-13, "Fluids and Lubricants".

- 3. Install the filler plug with sealant applied on the threads to the rear final drive assembly. Tighten to the specified torque. Refer to DLN-293, "Disassembly and Assembly".
  - Use High Performance Thread Sealant or equivalent. Refer to GI-17, "Recommended Chemical Products and Sealants".

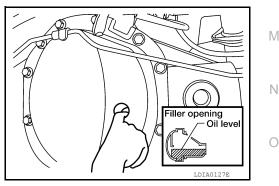
# Checking Differential Gear Oil

## DIFFERENTIAL GEAR OIL LEAKAGE AND LEVEL

- 1. Make sure that differential gear oil is not leaking from the rear final drive assembly or around it.
- 2. Check the differential gear oil level from the filler plug hole as shown. **CAUTION:**

## Do not start engine while checking differential gear oil level.

- 3. Install the filler plug with sealant applied on the threads to the rear final drive assembly. Tighten to the specified torque. Refer to DLN-293, "Disassembly and Assembly"
  - Use High Performance Thread Sealant or equivalent. Refer to GI-17, "Recommended Chemical Products and Sealants".







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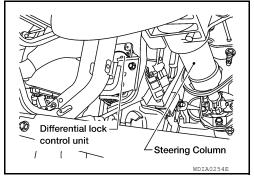
# REMOVAL AND INSTALLATION DIFFERENTIAL LOCK CONTROL UNIT

# Removal and Installation

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#### REMOVAL

- 1. Disconnect the negative battery terminal. Refer to PG-72, "Removal and Installation".
- 2. Remove the instrument lower panel LH. Refer to IP-14, "Removal and Installation".
- 3. Disconnect the harness connector from the differential lock control unit.
- 4. Remove the two bolts and remove the differential lock control unit.



#### INSTALLATION

Installation is in the reverse order of removal.

• When installing differential lock control unit, tighten bolts to the specified torque.

#### Differential lock control unit bolts : 5.1 N·m (0.52 kg-m, 45 in-lb)

• After the installation, check DIFF LOCK indicator lamp. Refer to <u>DLN-280, "Precaution for Servicing Rear</u> <u>Final Drive"</u>.

#### < REMOVAL AND INSTALLATION >

# DIFFERENTIAL LOCK POSITION SWITCH

#### Removal and Installation

#### NOTE:

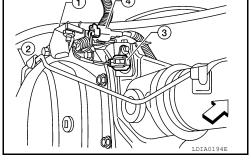
When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

#### REMOVAL

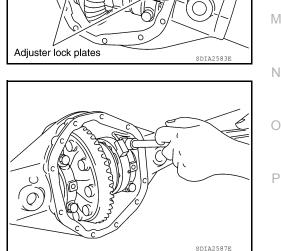
**Differential Lock Position Switch** 

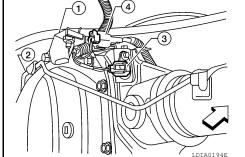
#### CAUTION:

- Do not damage spline, companion flange and front oil seal when removing propeller shaft.
- Before removing final drive assembly or rear axle assembly, disconnect wheel sensor harness connector from the assembly and move it away from final drive/rear axle assembly area. Failure to do so may result in sensor wires being damaged and sensor becoming inoperative.
- 1. Drain rear final drive gear oil. Refer to DLN-283, "Changing Differential Gear Oil".
- Remove rear propeller shaft. Refer to DLN-141, "Removal and Installation".
- 3. Remove both RH and LH axle shafts. Refer to RAX-20, "Removal and Installation".
- Remove the rear stabilizer bar. Refer to RSU-14, "Removal and Installation".
- 5. Disconnect the following components from the rear final drive.
  - <\-: Front
  - Parking brake cable (1). Refer to <u>PB-5, "Component"</u>.
  - · Brake hoses and tubes (2). Refer to BR-23, "Removal and Installation of Rear Brake Piping and Brake Hose"
  - Differential lock position switch harness connector (4)
- 6. Remove the bolt from the differential lock solenoid (3) and remove the solenoid from the axle housing.



- Remove the carrier cover. Refer to DLN-291, "Removal and Installation".
- 8. For installation, apply a paint matching mark on one side of side bearing cap. **CAUTION:** 
  - Side bearing caps are line-board for initial assembly. The matching marks are used to install them in their original positions.
  - For matching mark, use paint. Do not damage side bearing cap.
- Remove adjuster lock plates.
- 10. Remove side bearing caps.





[REAR FINAL DRIVE: M226 (ELD) ]

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Matching mark

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#### < REMOVAL AND INSTALLATION >

11. Loosen the side bearing adjusters using Tool.

(C - 4164) **Tool number** t

- 12. Keep side bearing outer races together with inner races. Do not
- mix them up. Also, keep side bearing adjusters together with bearing.

- 14. Remove the differential lock position switch harness from the bracket.
- 15. Remove differential lock position switch.

13. Remove side bearing adjusters from axle housing.

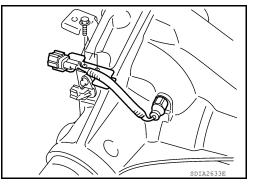
#### INSTALLATION

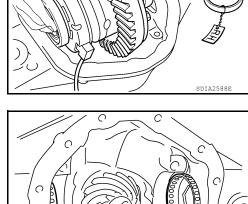
1. Apply sealant to threads of differential lock position switch and install it to the axle housing with the specified torque. Refer to DLN-293, "Disassembly and Assembly".

#### • Use Genuine Silicone RTV or equivalent. Refer to GI-17, "Recommended Chemical Products and Sealants". **CAUTION:**

Remove old sealant adhering to axle housing and differential lock position switch. Also remove any moisture, oil, or foreign material adhering to application and axle housing and differential lock position switch.

2. Install differential lock position switch harness to the bracket on axle housing.

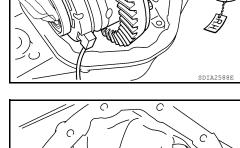




Side bearing adjuster

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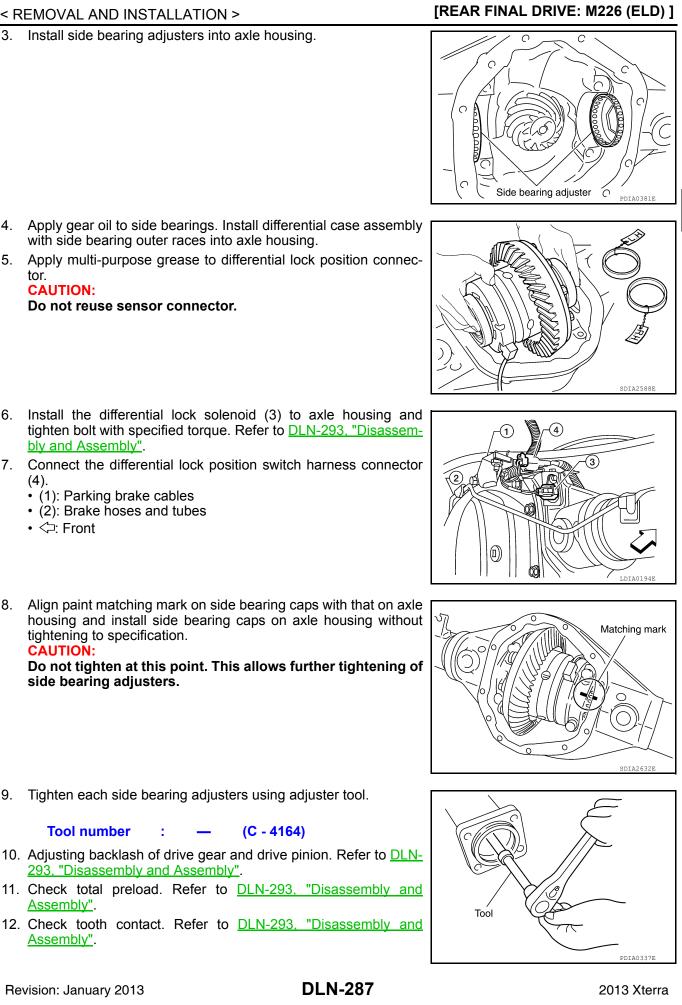


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Tool

#### < REMOVAL AND INSTALLATION >

3. Install side bearing adjusters into axle housing.



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- 6. Install the differential lock solenoid (3) to axle housing and tighten bolt with specified torque. Refer to DLN-293, "Disassembly and Assembly".
- 7. Connect the differential lock position switch harness connector (4).
  - (1): Parking brake cables
  - (2): Brake hoses and tubes

Do not reuse sensor connector.

• < : Front

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tor.

CAUTION:

8. Align paint matching mark on side bearing caps with that on axle housing and install side bearing caps on axle housing without tightening to specification. CAUTION:

Do not tighten at this point. This allows further tightening of side bearing adjusters.

9. Tighten each side bearing adjusters using adjuster tool.

> **Tool number** (C - 4164)

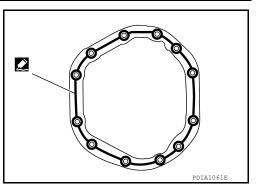
- 10. Adjusting backlash of drive gear and drive pinion. Refer to DLN-293. "Disassembly and Assembly".
- 11. Check total preload. Refer to DLN-293, "Disassembly and Assembly".
- 12. Check tooth contact. Refer to DLN-293, "Disassembly and Assembly".

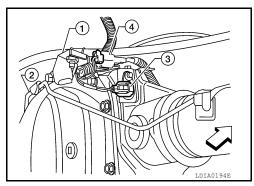
#### < REMOVAL AND INSTALLATION >

- [REAR FINAL DRIVE: M226 (ELD)]
- 13. Apply sealant to mating surface of carrier cover.
  - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-17,</u> <u>"Recommended Chemical Products and Sealants"</u>.
     CAUTION:

Remove old sealant adhering to mating surfaces. Also remove any moisture, oil, or foreign material adhering to application and mating surfaces.

- 14. Install carrier cover on axle housing and tighten carrier cover bolts with the specified torque. Refer to <u>DLN-293</u>, "<u>Disassembly</u> and <u>Assembly</u>".
- Connect the brake hoses and tubes (2) and parking brake cables (1) to the carrier cover and tighten to the specified torque. Refer to <u>DLN-293</u>, "Disassembly and Assembly".
  - (3): Differential lock solenoid
  - (4): Differential lock position switch harness connector
  - < : Front





- 16. Install the rear stabilizer bar. Refer to RSU-14, "Removal and Installation".
- 17. Install both RH and LH axle shafts. Refer to RAX-20. "Removal and Installation".
- 18. Install propeller shaft. Refer to DLN-141, "Removal and Installation".
- 19. Refill rear final drive oil. Refer to DLN-283, "Checking Differential Gear Oil".

< REMOVAL AND INSTALLATION >

## FRONT OIL SEAL

## Removal and Installation

#### NOTE:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

#### REMOVAL

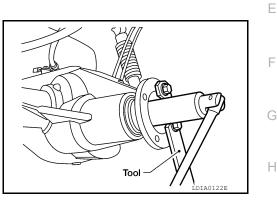
- 1. Remove the rear propeller shaft. Refer to DLN-141, "Removal and Installation".
- 2. Remove the brake calipers and rotors. Refer to <u>BR-39</u>, "<u>Removal and Installation of Brake Caliper and Disc Rotor</u>".
- Measure the total preload torque. Refer to <u>DLN-293</u>, "Disassembly and Assembly". NOTE:

Record the total preload torque measurement.

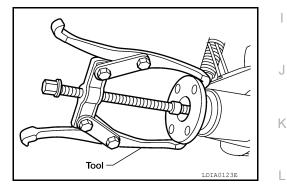
4. Remove the drive pinion nut using suitable tool.

 Put matching marks on the companion flange and drive pinion using paint. CAUTION:

Use paint to make the matching marks. Do not damage the companion flange or drive pinion.

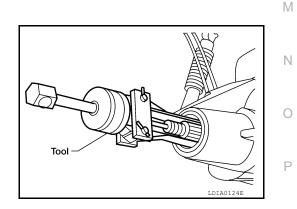


6. Remove the companion flange using suitable tool.



- Remove oil seal/dust shield and discard.
   CAUTION:
   Do not reuse oil seal/dust shield.
- 8. Remove the front oil seal using Tool.

Tool number : ST33290001 (J-34286)



## INSTALLATION

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## FRONT OIL SEAL

## < REMOVAL AND INSTALLATION >

1. Apply multi-purpose grease to the lips of the new front oil seal. Then drive the new front oil seal in evenly until it becomes flush with the gear carrier using Tool.

Tool number : ST15310000 ( — )

#### CAUTION:

- Do not reuse front oil seal.
- Do not incline the new front oil seal when installing.
- Apply multi-purpose grease to the lips and differential gear oil to the circumference of the new front oil seal.
- 2. Install oil seal/dust shield. CAUTION:

#### Do not reuse oil seal/dust shield.

- 3. Install the companion flange to the drive pinion while aligning the matching marks.
- 4. Apply anti-corrosive oil to the threads of the drive pinion and the seating surface of the new drive pinion lock nut and new drive pinion lock nut washer. Then adjust the drive pinion lock nut tightening torque using suitable tool (A), and check the total preload torque using Tool (B).

#### Tool number (B): ST3127S000 (J-25765-A)

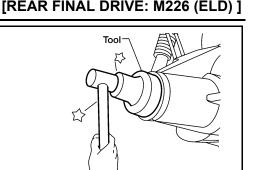
#### Total preload torque: Refer to <u>DLN-293</u>, "Disassembly and Assembly".

- The total preload torque should be within the total preload torque specification. When not replacing the collapsible spacer, it should also be equal to the measurement taken during removal plus an additional 0.56 N·m (0.06 Kg-m, 5 in-lb).
- If the total preload torque is low, tighten the drive pinion lock nut in 6.8 N·m (0.69 Kg-m, 5ft-lb) increments until the total preload torque is met.

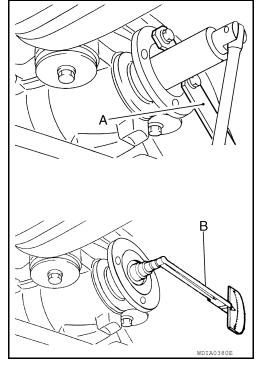
#### CAUTION:

- Do not reuse drive pinion lock nut or drive pinion lock nut washer.
- Apply anti-corrosive oil to the threads of the drive pinion and the seating surface of the new drive pinion lock nut.
- Adjust the drive pinion lock nut tightening torque to the lower limit first. Do not exceed the drive pinion lock nut specified torque. Refer to <u>DLN-293, "Disassembly and Assembly"</u>.
- Do not loosen drive pinion lock nut to adjust the total preload torque. If the total preload torque exceeds the specifications, replace the collapsible spacer and tighten it again to adjust. Refer to <u>DLN-293</u>, "Disassembly and Assembly".
- After adjustment, rotate drive pinion back and forth 2 to 3 times to check for unusual noise, rotation malfunction, and other malfunctions.
- 5. Installation of the remaining components is in the reverse order of removal.

Check the differential gear oil level after installation. Refer to <u>DLN-283, "Checking Differential Gear</u> <u>Oil"</u>.



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#### < REMOVAL AND INSTALLATION >

## CARRIER COVER

## Removal and Installation

#### REMOVAL

- 1. Drain the differential gear oil. Refer to <u>DLN-283, "Changing Differential Gear Oil"</u>.
- 2. Remove the rear stabilizer bar. Refer to <u>RSU-14, "Removal and Installation"</u>.
- 3. Disconnect the parking brake cable (A) and brake tube (B) from the carrier cover.
- 4. Remove the carrier cover bolts and separate the carrier cover from the gear carrier using Tool.

#### Tool number : KV10111100 (J-37228)

#### CAUTION:

- Do not damage the mating surface.
- Do not insert flat-bladed screwdriver, this will damage the mating surface.

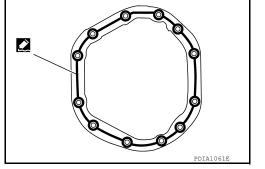
#### INSTALLATION

- 1. Apply a bead of sealant to the mating surface of the carrier cover as shown.
  - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-17,</u> <u>"Recommended Chemical Products and Sealants"</u>. CAUTION:

Remove any old sealant adhering to the mating surfaces. Also remove any moisture, oil, or foreign material adhering to the application and mating surfaces.

- Install the carrier cover to the gear carrier. Tighten the bolts to the specified torque. Refer to <u>DLN-293</u>, "<u>Disassembly</u> and <u>Assembly</u>".
- 3. Connect the parking brake cable and brake tube to the carrier cover.
- 4. Install the rear stabilizer bar. Refer to RSU-14, "Removal and Installation".
- 5. Fill the rear final drive assembly with recommended differential gear oil. Refer to <u>DLN-283</u>, "Checking Differential Gear Oil".





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# UNIT REMOVAL AND INSTALLATION

REAR FINAL DRIVE ASSEMBLY

## Removal and Installation

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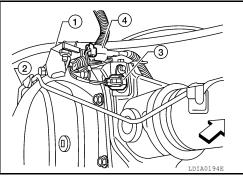
#### NOTE:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

#### REMOVAL

#### **CAUTION:**

- Do not damage spline, companion flange and front oil seal when removing propeller shaft.
- Before removing final drive assembly or rear axle assembly, disconnect wheel sensor harness connector from the assembly and move it away from final drive/rear axle assembly area. Failure to do so may result in sensor wires being damaged and sensor becoming inoperative.
- 1. Remove spare wheel and tire.
- 2. Remove rear brake disc rotors. Refer to <u>BR-39</u>, "Removal and Installation of Brake Caliper and Disc <u>Rotor"</u>.
- 3. Remove the rear propeller shaft. Refer to <u>DLN-141, "Removal and Installation"</u>.
- 4. Remove exhaust tailpipe. Refer to EX-5, "Exploded View".
- 5. Remove the stabilizer bar. Refer to RSU-14. "Removal and Installation".
- Disconnect the following components from the rear final drive assembly.
  - (1): Parking brake cables. Refer to <u>PB-6. "Removal and Instal-</u> lation".
  - (2): Brake hoses and tubes. Refer to <u>BR-23, "Removal and</u> <u>Installation of Rear Brake Piping and Brake Hose"</u>.
  - (3): Differential lock solenoid
  - (4): Differential lock position switch harness connector
  - < : Front
  - Wheel sensor harness



- 7. Support the rear final drive assembly using a suitable jack.
- 8. Remove rear shock absorber lower bolts. Refer to <u>RSU-9</u>, "Removal and Installation".
- 9. Remove leaf springs. Refer to RSU-10, "Removal and Installation".
- 10. Remove rear final drive assembly.

#### Secure rear final drive assembly to the jack while removing it.

## INSTALLATION

**CAUTION:** 

Installation is in the reverse order of removal.

#### CAUTION:

- Check the rear final drive assembly differential gear oil level and refill as necessary. Refer to <u>DLN-</u> <u>283, "Checking Differential Gear Oil"</u>.
- Bleed the air from brake system. Refer to **BR-17**, "Bleeding Brake System".
- After the installation, check DIFF LOCK indicator lamp. Refer to <u>DLN-280, "Precaution for Servicing</u> <u>Rear Final Drive"</u>.

[REAR FINAL DRIVE: M226 (ELD)]

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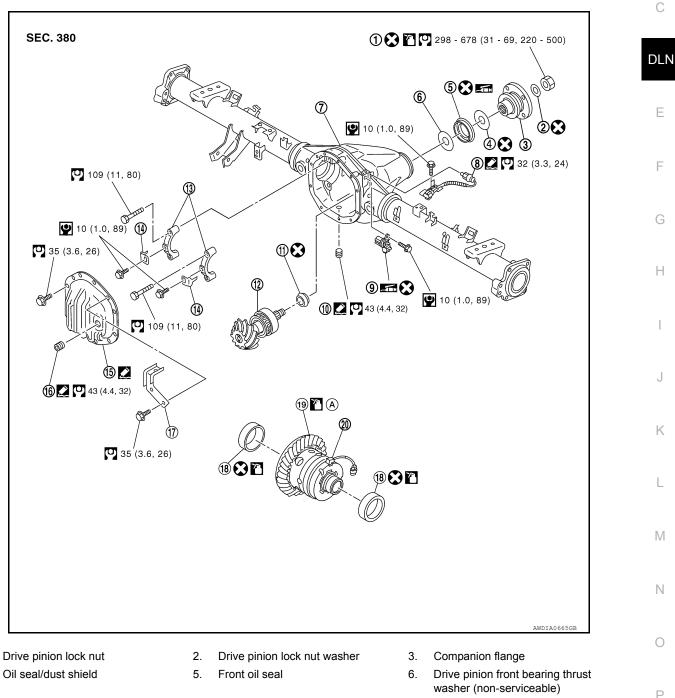
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## UNIT DISASSEMBLY AND ASSEMBLY **REAR FINAL DRIVE**

## **Disassembly and Assembly**

COMPONENTS



- 7. Gear carrier (non-serviceable)
- 10. Drain plug (non-serviceable)
- 13. Side bearing cap (non-serviceable)
- 16. Filler plug

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- 19. Differential lock solenoid (non-serviceable)
- Differential lock position switch 8.
- 11. Collapsible spacer
- 14. Adjuster lock plate (non-serviceable) 15.
- 17. Bracket
- 20 Differential case assembly (non-ser- A. viceable)
- washer (non-serviceable)
- 9. Sensor connector
- 12. Drive pinion assembly (non-serviceable)
  - Carrier cover
- Side bearing 18.
  - Gear oil

#### < UNIT DISASSEMBLY AND ASSEMBLY >

#### INSPECTION AND ADJUSTMENT

- Drain the differential gear oil before inspection and adjustment. Refer to <u>DLN-283</u>, "<u>Changing Differential</u> <u>Gear Oil</u>".
- Remove and install the carrier cover as necessary for inspection and adjustment. Refer to <u>DLN-292</u>.
   <u>"Removal and Installation"</u>.

#### Total Preload Torque

- 1. Rotate the drive pinion back and forth 2 to 3 times to check for unusual noise and rotation malfunction.
- 2. Rotate the drive pinion at least 20 times to check for smooth operation of the bearings.
- 3. Measure total preload torque using Tool. Refer to <u>DLN-303.</u> <u>"Inspection and Adjustment"</u>.
  - If the measured value is out of the specification, check and adjust each part. Adjust the drive pinion bearing preload torque first, then adjust the side bearing preload torque.

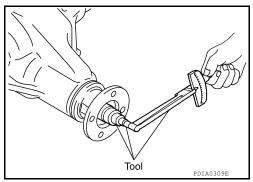
#### Tool number : ST3127S000 (J-25765-A)

#### NOTE:

Total preload torque = Drive pinion bearing preload torque + Side bearing preload torque

If the total preload torque is greater than specification

On drive pinion bearings	: Replace collapsible spacer.
On side bearings	: Loosen side bearing adjuster.



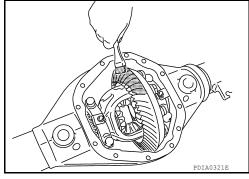
#### If the total preload torque is less than specification

On drive pinion bearings	: Tighten drive pinion lock nut.
On side bearings	: Tighten side bearing adjuster.

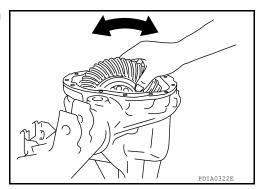
#### Tooth Contact

Checking gear tooth contact pattern is necessary to verify correct relationship between drive gear and drive pinion. Gears which are not positioned in proper arrangement may be noisy and/or have a short life. Check gear tooth contact pattern to obtain the best contact for low noise and long life.

- 1. Thoroughly clean drive gear and drive pinion teeth.
- 2. Apply red lead to the drive gear.
  - Apply red lead to both faces of three to four gears, at four locations evenly spaced on the drive gear.

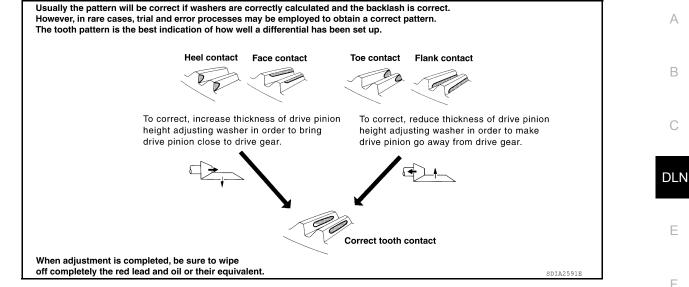


3. Hold companion flange steady by hand and rotate drive gear in both directions.



#### < UNIT DISASSEMBLY AND ASSEMBLY >



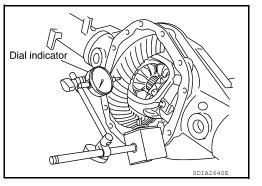


4. If outside the standard, replace the rear final drive assembly. Refer to <u>DLN-292</u>, "<u>Removal and Installa-</u> <u>tion</u>".

#### Backlash

1. Fit a dial indicator to the drive gear face to measure the backlash.

Backlash : 0.12 - 0.20 mm (0.0050 - 0.0078 in)



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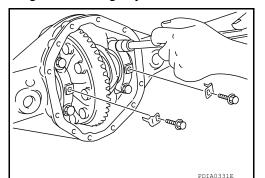
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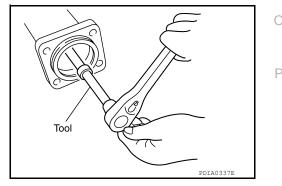
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- 2. If the backlash is outside of the specification, adjust each side bearing side bearing adjuster.
- a. Remove adjuster lock plates.
- b. Loosen side bearing cap bolts.



c. Tighten or loosen each side bearing adjuster using Tool.





#### If the backlash is greater than specification: Loosen side bearing adjuster (A) and tighten side bearing adjuster (B) by the same amount.

If the backlash is less than specification:

Loosen side bearing adjuster (B) and tighten side bearing adjuster (A) by the same amount.

#### **CAUTION:**

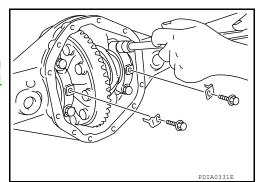
Do not change the side bearing side bearing adjusters by different amounts as it will change the side bearing preload torque.

- d. Tighten side bearing cap bolts to the specified torque.
- e. Install adjuster lock plate and tighten to the specified torque. CAUTION:

Check tooth contact and total preload torque after adjusting side bearing adjuster. Refer to <u>DLN-303</u>, "Inspection and <u>Adjustment"</u>.

## [REAR FINAL DRIVE: M226 (ELD) ]

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Companion Flange Runout

- 1. Rotate companion flange and check for runout on the companion flange face (inner side of the bolt holes) and companion flange inner side (socket diameter) using suitable tool. Refer to <u>DLN-303, "Inspection and Adjustment"</u>.
- 2. If the runout is outside the runout limit, follow the procedure below to adjust.
- a. Rotate the companion flange on the drive pinion by  $90^\circ,\,180^\circ$  and  $270^\circ$  while checking for the position where the runout is minimum.
- b. If the runout is still outside of the runout limit after the companion flange has been rotated on the drive pinion, possible cause could be an assembly malfunction of drive pinion and drive pinion bearing or a malfunctioning drive pinion bearing.
- c. If the runout is still outside of the runout limit after replacing the companion flange. Replace the rear final drive assembly. Refer to <u>DLN-292</u>, "<u>Removal and Installation</u>".

#### DISASSEMBLY

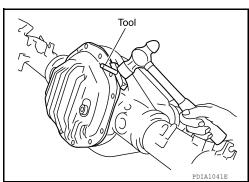
#### **Differential Assembly**

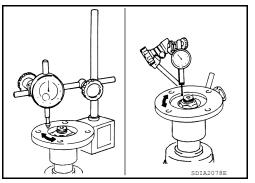
- 1. Remove carrier cover bolts.
- 2. Remove carrier cover using Tool.

#### Tool number : KV10111100 (J-37228)

#### CAUTION:

- Do not damage the mating surface.
- Do not insert flat-bladed screwdriver, this will damage the mating surface.





#### < UNIT DISASSEMBLY AND ASSEMBLY >

3. Remove sensor connector bolts and disconnect differential lock solenoid connector.

#### [REAR FINAL DRIVE: M226 (ELD)]

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Matching mark

4. For proper reinstallation, paint matching mark on one side of side bearing cap.

- Side bearing caps are line-board for initial assembly. The matching marks are used to reinstall them in their original positions.
- · For matching mark, use paint. Do not damage side bearing cap.
- **CAUTION:**
- - Adjuster lock plates SDIA2583E
- 7. Loosen side bearing adjusters using Tool.

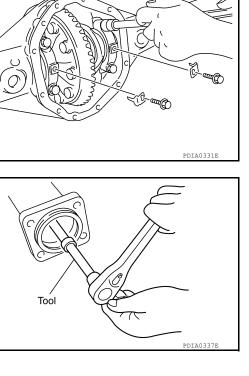
5. Remove adjuster lock plates.

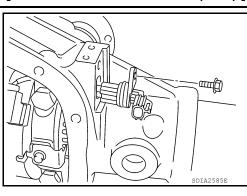
Remove side bearing caps.

6.

**Tool number** (C - 4164) 5

- Remove differential lock position switch. 8.
- 9. Remove differential lock position switch bracket.





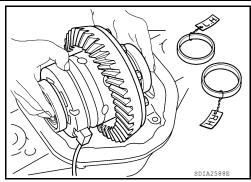
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#### < UNIT DISASSEMBLY AND ASSEMBLY >

10. Remove the differential case assembly. Label side bearing outer races to keep them together with inner races. Do not mix them up.

#### [REAR FINAL DRIVE: M226 (ELD) ]

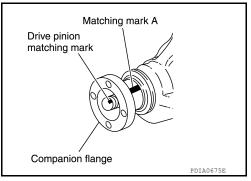


**Drive Pinion Assembly** 

3.

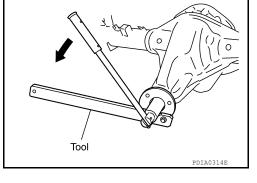
 Put matching marks on the companion flange at location (A) and drive pinion using paint as shown.
 CAUTION:

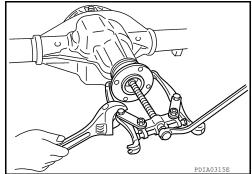
Use paint to make the matching marks. Do not damage the companion flange or drive pinion.



2. Remove drive pinion lock nut and washer using suitable tool.

Remove companion flange using a suitable tool.





 Remove oil seal/dust shield and discard.
 CAUTION: Do not reuse oil seal/dust shield.

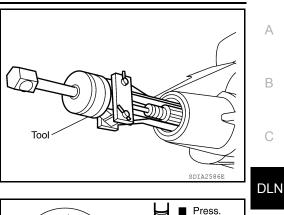
5. Remove front oil seal using Tool.

#### Tool number : ST33290001 (J-34286)

#### **CAUTION:** Do not damage gear carrier.

6. Remove drive pinion front bearing thrust washer.

#### [REAR FINAL DRIVE: M226 (ELD) ]



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 Remove drive pinion assembly (with rear inner bearing race and collapsible spacer) out of gear carrier. CAUTION:

Do not drop drive pinion assembly.

 Remove collapsible spacer from drive pinion assembly and discard collapsible spacer. CAUTION:

#### Do not reuse the collapsible spacer.

#### INSPECTION AFTER DISASSEMBLY

Clean the disassembled parts. Then inspect the parts for wear or damage. If wear or damage are found, follow the measures below.

Drive Pinion and Drive Gear

- If the gear teeth do not mesh or line-up correctly, replace with new rear final drive assembly. Refer to <u>DLN-</u> <u>292, "Removal and Installation"</u>.
- If the gears are worn, cracked, damaged, pitted or chipped (by friction) noticeably, replace with new rear final drive assembly. Refer to <u>DLN-292, "Removal and Installation"</u>.

Bearings

• If bearings are chipped (by friction), pitted, worn, rusted, scratched mark, or unusual noise from the bearing, replace with new rear final drive assembly. Refer to <u>DLN-292</u>, "Removal and Installation".

#### Differential Case Assembly

- If the gears are worn, cracked, damaged, pitted or chipped (by friction) noticeably, replace with new rear final drive assembly. Refer to <u>DLN-292</u>, "<u>Removal and Installation</u>".
- If the movement is not smooth when pushing cam ring of differential case assembly by hand. Replace with new rear final drive assembly. Refer to <u>DLN-292</u>, "<u>Removal and Installation</u>".

Differential Lock Solenoid

• If the operating part of differential lock solenoid is not smooth, perform component inspection. Refer to <u>DLN-247</u>, "DIFFERENTIAL LOCK CONTROL UNIT : CONSULT Function (DIFF LOCK)".

Companion Flange

• If any chips [about 0.1 mm (0.004 in)] or other damage on the companion flange surface which contacts the front oil seal lips are found, replace with new one. Refer to <u>DLN-293</u>, "<u>Disassembly and Assembly</u>".

#### ASSEMBLY

**Drive Pinion Assembly** 

1. Install drive pinion front bearing thrust washer.

## < UNIT DISASSEMBLY AND ASSEMBLY >

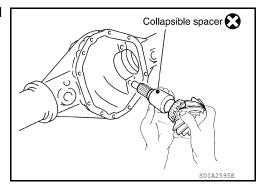
2. Apply multi-purpose grease to new front oil seal lip. Install new front oil seal into gear carrier using Tool.

Tool number : ST15310000 ( — )

## CAUTION:

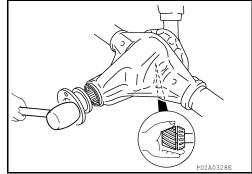
- Do not reuse front oil seal.
- Do not incline the new front oil seal when installing.
- Apply multi-purpose grease to the lips of the new front oil seal.
- Install new collapsible spacer on drive pinion assembly. And then install drive pinion assembly into gear carrier. CAUTION:
  - Do not reuse collapsible spacer.
  - Do not damage front oil seal.





- Install a new oil seal/dust shield.
   CAUTION:
   Do not reuse oil seal/dust shield.
- Install the companion flange onto the drive pinion while aligning the matching marks. Then tap the companion flange using suitable tool.
   CAUTION:

Do not damage companion flange or front oil seal.



 Apply anti-corrosive oil to the threads of the drive pinion and the seating surface of the new drive pinion lock nut and new drive pinion lock nut washer. Then adjust the drive pinion lock nut tightening torque using suitable tool (A), and check the drive pinion bearing preload torque using Tool (B). Refer to <u>DLN-303</u>, <u>"Inspection and Adjustment"</u>.

#### Tool number (B): ST3127S000 (J-25765-A)

#### **CAUTION:**

- Do not reuse drive pinion lock nut or drive pinion lock nut washer.
- Apply anti-corrosive oil to the threads of the drive pinion and the seating surface of the new drive pinion lock nut.
- Adjust the drive pinion lock nut tightening torque to the lower limit first. Do not exceed the drive pinion lock nut specified torque.
- If the drive pinion bearing preload torque exceeds the specified value, replace collapsible spacer and tighten it again to adjust. Do not loosen drive pinion lock nut to adjust the drive pinion bearing preload torque.
- After adjustment, rotate drive pinion back and forth 2 to 3 times to check for unusual noise, rotation malfunction, and other malfunctions.

#### Differential Assembly

- 1. Apply sealant to threads of differential lock position switch.
  - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-17, "Recommended Chemical Products and Seal-ants"</u>.

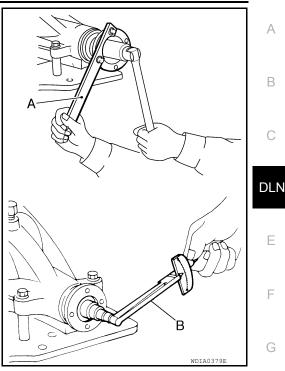
#### CAUTION:

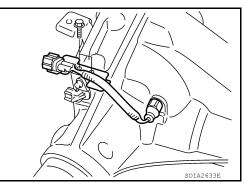
Remove old sealant adhering to gear carrier and differential lock position switch. Also remove any moisture, oil, or foreign material adhering to application and gear carrier and differential lock position switch.

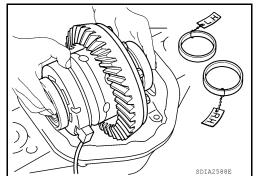
2. Install differential lock position switch on gear carrier and tighten differential lock position switch bolts to the specified torque.

# 3. Apply gear oil to side bearings. Install differential case assembly with side bearing outer races into gear carrier.

Apply multi-purpose grease to new sensor connector.
 CAUTION:
 Do not reuse sensor connector.







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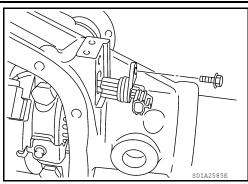
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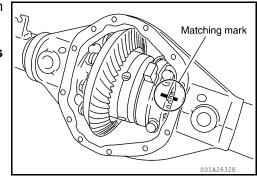
5. Connect differential lock solenoid harness to new sensor connector. Then install new sensor connector to gear carrier and tighten to the specified torque.

 Align paint matching mark on side bearing caps with those on gear carrier and install side bearing caps on gear carrier.
 CAUTION:

Do not tighten side bearing cap bolts at this point. This allows further tightening of side bearing adjusters.







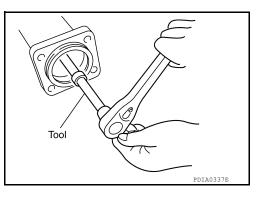
7. Tighten each side bearing adjusters using adjuster tool. Perform the following adjustments.

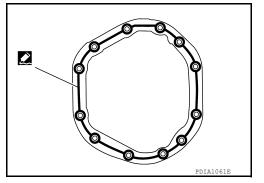
Tool number : — (C - 4164)

- Adjusting backlash of drive gear and drive pinion. Refer to <u>DLN-303</u>, "Inspection and Adjustment".
- Check total preload. Refer to <u>DLN-303</u>, "Inspection and <u>Adjustment"</u>.
- Check tooth contact. Refer to <u>DLN-293</u>, "Disassembly and <u>Assembly</u>".
- 8. Apply a bead of sealant to the mating surface of the carrier cover as shown.
  - Use Genuine Silicone RTV or equivalent. Refer to <u>GI-17</u>, <u>"Recommended Chemical Products and Sealants"</u>.
     CAUTION:

Remove any old sealant adhering to the mating surfaces. Also remove any moisture, oil, or foreign material adhering to the application and mating surfaces.

9. Install the carrier cover to the gear carrier. Tighten the bolts to the specified torque.





## SERVICE DATA AND SPECIFICATIONS (SDS) D SPECIFICATIONS (SDS) [REAR FINAL DRIVE: M226 (ELD)]

## SERVICE DATA AND SPECIFICATIONS (SDS) SERVICE DATA AND SPECIFICATIONS (SDS)

## **General Specification**

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Applied model	VQ40DE 4WD		
			5A/T
	Final drive model	M226	
Gear ratio	3.357	3.692	
Number of pinion gears	2		
Number of teeth (Drive gear / drive pinion)	47/14	48/13	
Oil capacity (Approx.)	2.01 ℓ (4-1/4 US pt, 3-1/2 Imp pt)		
Drive pinion adjustment spacer type	Collapsible		
Inspection and Adjustment		INFOID:00000008797774	
PRELOAD TORQUE			
RECAD TORQUE		Unit: N⋅m (kg-m, in-lb)	
Item	Speci	fication	
Drive pinion bearing preload torque	1.7 - 3.1 (0.18 - 0.31, 15 - 27)		
Total preload torque (Total preload torque = drive pinion bearing preload torque + Side bearing preload torque)	2.38 - 4.46 (0.25 - 0.45, 21 - 39)		
BACKLASH			
		Unit: mm (in)	
Item	Standard		
Drive gear to drive pinion gear	0.12 - 0.20 (0.0050 - 0.0079)		
COMPANION FLANGE RUNOUT			
		Unit: mm (in)	
Item	Runout limit		
Companion flange face	0.10 (0.0039) or less		
Companion flange inner side	0.13 (0.0051) or less		

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