**Revision: August 2014** 



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### **PRECAUTIONS**

### < PRECAUTION >

## **PRECAUTION**

### **PRECAUTIONS**

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SR and SB section of this Service Manual.

#### **WARNING:**

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal
  injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag
  Module, see the SR section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

#### **WARNING:**

WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery and wait at least three minutes before performing any service.

Precaution for Brake System

#### •

Clean any dust from the front brake and rear brake with a vacuum dust collector. Do not blow with compressed air.

- Brake fluid use refer to MA-12, "Fluids and Lubricants".
- · Do not reuse drained brake fluid.
- Do not spill or splash brake fluid on painted surfaces. Brake fluid may seriously damage paint. Wipe it off immediately and wash with water if it gets on a painted surface.
- Always confirm the specified tightening torque when installing the brake pipes.
- After pressing the brake pedal more deeply or harder than normal driving, such as air bleeding, inspect the brake pedal height and play. Adjust brake pedal if it is outside the standard value.
- Always clean with new brake fluid when cleaning the brake caliper and other components.
- Do not use mineral oils such as gasoline or light oil to clean. They may damage rubber parts and cause improper operation.
- Always loosen the brake tube flare nut with a flare nut wrench.

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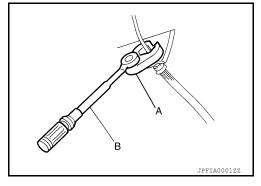
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### **PRECAUTIONS**

### < PRECAUTION >

- Tighten the brake tube flare nut to the specified torque with a crowfoot (A) and torque wrench (B).
- Brake system is an important safety part. If a brake fluid leak is detected, always disassemble the affected part. If a malfunction is detected, replace part with a new one.
- Always connect the battery terminals when moving the vehicle.
- Check that no brake fluid leakage is present after replacing the parts.
- Burnish the brake contact surfaces after refinishing or replacing disc brake rotors, after replacing brake pads, or if a soft pedal occurs at very low mileage.
- Front brake pad: Refer to BR-8, "BRAKE PAD: Inspection".
- Front disc brake rotor: Refer to BR-8, "DISC ROTOR: Inspection".
- Rear brake pad: Refer to BR-10, "BRAKE PAD: Inspection".
- Rear disc brake rotor: Refer to BR-10, "DISC ROTOR: Inspection".



### **PREPARATION**

### < PREPARATION >

# **PREPARATION**

## **PREPARATION**

## Special Service Tool

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The actual shape	of the tools may	differ from those	illustrated here.

	Description
	Measuring brake pedal height
LFIA0227E	
	Refinishing rotors
	LFIA0227E

## **Commercial Service Tool**

INFOID:0000000011069870

Tool name	Description	_
1. Flare nut crowfoot 2. Torque wrench	Tightening brake tube flare nuts a: 10 mm (0.39 in) / 12 mm (0.47 in)	_
/course pump	 Air tight	_
/acuum pump	Inspection of check valve	

Revision: August 2014 BR-5 2015 Xterra

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### **PREPARATION**

### < PREPARATION >

Tool name		Description
Brake caliper wrench		Return the piston
	NNFIA00402Z	
Power tool		Loosening nuts, screws and bolts
	PIIB1407E	

### NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

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< SYSTEM DESCRIPTION >

## SYSTEM DESCRIPTION

## NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

## **NVH Troubleshooting Chart**

Use the chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference p	page	<u>BR-8, BR-10</u>	<u>BR-8, BR-10</u>	<u>BR-8, BR-10</u>	<u>BR-36, BR-41</u>	<u>BR-36, BR-41</u>	<u>BR-36, BR-41</u>	<u>BR-36, BR-41</u>	BR-36, BR-41	<u>BR-36, BR-41</u>	<u>BR-36, BR-41</u>	DLN-129, "NVH Troubleshooting Chart"	DLN-158, "NVH Troubleshooting Chart" (FFD), DLN-192, "NVH Troubleshooting Chart" (RFD, C200),  DLN-224, "NVH Troubleshooting Chart" (RFD, M226 without ELD)  DLN-247, "NVH Troubleshooting Chart" (RFD, M226 with ELD)	FAX-4. "NVH Troubleshooting Chart" (FAX), RAX-6. "NVH Troubleshooting Chart" (RAX, C200), RAX-18. "NVH Troubleshooting Chart" (RAX, M226)	FSU-5, "NVH Troubleshooting Chart" (FSU), RSU-4, "NVH Troubleshooting Chart" (RSU)	WT-44, "NVH Troubleshooting Chart"	ST-5, "NVH Troubleshooting Chart"
Possible cat SUSPECTE		Pads - damaged	Pads - uneven wear	Shims damaged	Rotor imbalance	Rotor damage	Rotor runout	Rotor deformation	Rotor deflection	Rotor rust	Rotor thickness variation	PROPELLER SHAFT	DIFFERENTIAL	DRIVE SHAFT	SUSPENSION	TIRES AND ROAD WHEEL	STEERING
	Noise	×	×	×								×	×	×	×	×	×
Symptom	Shake				×							×		×	×	×	×
	Shimmy, Shudder																1

x: Applicable

## **BASIC INSPECTION**

## FRONT DISC BRAKE

**BRAKE PAD** 

BRAKE PAD : Inspection

INFOID:0000000011069872

#### PAD WEAR

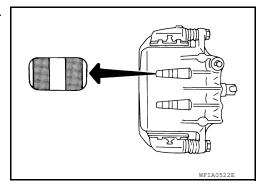
Check pad thickness from the inspection holes on cylinder body. Check using a scale if necessary.

Standard thickness (new) : Refer to <u>BR-54</u>, "Front Disc

Brake".

Minimum thickness : Refer to BR-54, "Front Disc

Brake".



**DISC ROTOR** 

**DISC ROTOR: Inspection** 

INFOID:0000000011069873

#### **VISUAL**

Check surface of disc rotor for uneven wear, cracks, and serious damage. Replace as necessary.

#### RUNOUT

- Attach disc rotor to wheel hub using wheel nuts at two or more positions.
- 2. Inspect runout using a dial gauge placed at 10 mm (0.39 in) inside the disc edge.

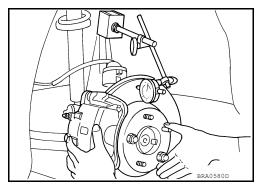
Runout limit : Refer to BR-54, "Front

Disc Brake".

(with it attached to the vehicle)

#### NOTE:

Before measuring, make sure that wheel bearing axial end play is within the specification. Refer to <u>FAX-5</u>. "On-Vehicle Inspection and Service".



- 3. When runout exceeds limit value, displace mounting positions of disc rotor by one hole. And then find a position of the minimum value for runout.
- 4. If runout is outside the specified value after performing the above operation, refinish disc rotor using Tool.

Tool number : 38-PFM92 ( — )

**THICKNESS** 

### FRONT DISC BRAKE

### < BASIC INSPECTION >

Check thickness of the disc rotor using a micrometer. Replace disc rotor if thickness is less then the minimum thickness.

Standard thickness (new)

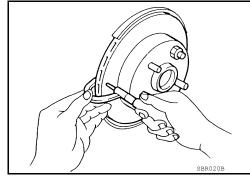
: Refer to BR-54, "Front Disc Brake".

Minimum thickness

: Refer to BR-54, "Front Disc Brake".

Maximum uneven wear (measured at 8 positions)

: Refer to BR-54, "Front Disc Brake".



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### < BASIC INSPECTION >

## REAR DISC BRAKE

**BRAKE PAD** 

BRAKE PAD: Inspection

#### PAD WEAR

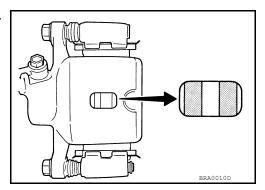
Check pad thickness from an inspection hole on cylinder body. Check using a scale if necessary.

Standard thickness (new) : Refer to BR-54, "Rear Disc

Brake".

Minimum thickness : Refer to BR-54, "Rear Disc

Brake".



**DISC ROTOR** 

**DISC ROTOR: Inspection** 

INFOID:0000000011069875

#### **VISUAL**

Check surface of disc rotor for uneven wear, cracks, and serious damage. Replace as necessary.

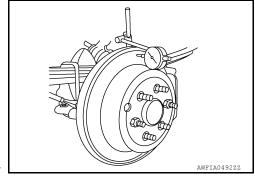
#### RUNOUT

- 1. Attach disc rotor to wheel hub using wheel nuts at two or more positions.
- 2. Inspect runout using dial gauge placed at 10 mm (0.39 in) inside disc edge as shown.

Runout limit : Refer to <u>BR-54, "Rear Disc Brake"</u>. (with it attached to the vehicle)

#### NOTE:

Before measuring, make sure that wheel bearing axial end play is within the specification. Refer to <u>RAX-15</u>, "Axle <u>Specification</u>" (C200), <u>RAX-26</u>, "Axle <u>Bearing</u>" (M226).



- When runout exceeds limit value, displace mounting positions of disc rotor by one hole. And then find a position of the minimum value for runout.
- 4. If runout is outside the specified value after performing the above operation, refinish disc rotor using Tool.

Tool number : 38-PFM92 ( — )

#### THICKNESS

Check the thickness of the disc rotor using a micrometer. Replace disc rotor if the thickness is less then the minimum thickness.

Standard thickness (new) : Refer to <u>BR-54, "Rear</u>

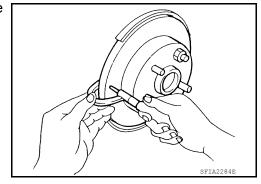
Disc Brake".

Minimum thickness : Refer to BR-54, "Rear

Disc Brake".

Maximum uneven wear : Refer to BR-54, "Rear

(measured at 8 positions) Disc Brake".



### **BRAKE BOOSTER**

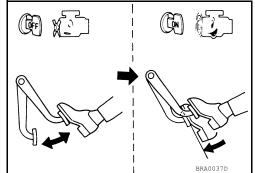
### < BASIC INSPECTION >

### **BRAKE BOOSTER**

Inspection INFOID:000000011069876

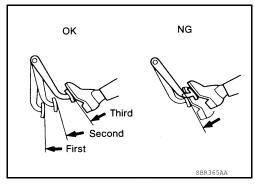
#### **OPERATION**

With engine stopped, change vacuum to atmospheric pressure by depressing brake pedal several times. Then with brake pedal fully depressed, start engine and when vacuum pressure reaches the standard, make sure that clearance between brake pedal and floor panel decreases.



#### **AIR TIGHT**

 Run engine at idle for approximately 1 minute, and stop it after applying vacuum to booster. Depress brake pedal normally to change vacuum to atmospheric pressure. Make sure that distance at intervals of 5 seconds between brake pedal and floor panel gradually increases.



• Depress brake pedal while engine is running, and stop engine with pedal depressed. The pedal stroke should not change after holding pedal down for 30 seconds.

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## **VACUUM LINES**

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**VISUAL INSPECTION** 

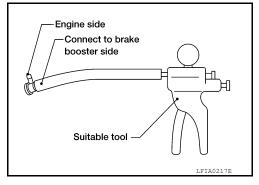
Check for improper assembly, damage and deterioration. Replace as necessary.

### **CHECK VALVE INSPECTION**

Airtightness Inspection

Use a suitable tool to check the vacuum check valve. Connect to brake booster side of check valve.

Check valve specification : Refer to <u>BR-54, "Check Valve"</u>.



### **BRAKE MASTER CYLINDER**

### < BASIC INSPECTION >

## **BRAKE MASTER CYLINDER**

## On Board Inspection

#### INFOID:0000000011069878

### **LEAK INSPECTION**

Check for leaks at master cylinder to brake booster attachment point, reservoir tank, and brake tube connections.

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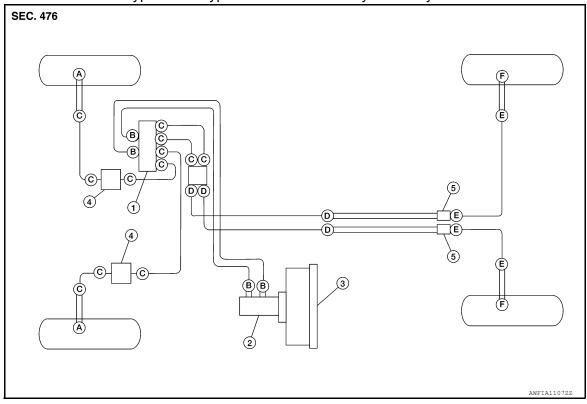
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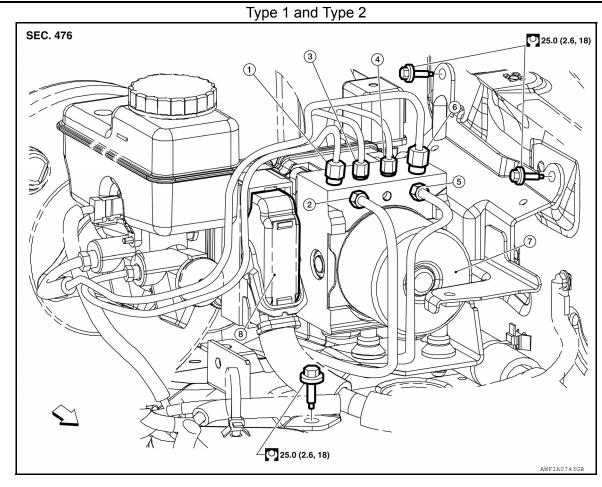
Hydraulic Circuit

Type 1 and Type 2 - Four Channel Hydraulic System



- 1. Actuator
- 4. Connector
- B. Flare nut M12 18.2 N·m (1.9 kg-m, 13 ft-lb)
- E. Flare nut M10 16.2 N·m (1.7 kg-m, 12 ft-lb)
- Tube

- 2. Master cylinder
- Axle mounted connector
   9.3 N⋅m (0.95 kg-m, 82 in-lb)
- C. Flare nut M10 13.0 N·m (1.3 kg-m, 10 ft-lb)
- F. Hose connection (rear caliper) = 18.2 N·m (1.9 kg-m, 13 ft-lb)
- 3. Brake booster
- A. Union bolt (front caliper) 18.2 N·m (1.9 kg-m, 13 ft-lb)
- D. Flare nut M1016.2 N·m (1.7 kg-m, 12 ft-lb)
  - = Hose



- From master cylinder secondary side 18.2 N·m (1.9 kg-m, 13 ft-lb)
- To front right disc brake 13.0 N·m (1.3 kg-m, 10 ft-lb)
- ABS actuator and electric unit (control unit)
- To rear right disc brake 13.0 N·m (1.3 kg-m, 10 ft-lb)
- To front left disc brake 13.0 N·m (1.3 kg-m, 10 ft-lb)
- Harness connector
- To rear left disc brake 13.0 N·m (1.3 kg-m, 10 ft-lb)
- From master cylinder primary side 18.2 N·m (1.9 kg-m, 13 ft-lb)

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#### **CAUTION:**

- All hoses and piping (tubes) must be free from excessive bending, twisting and pulling.
- Make sure there is no interference with other parts when turning steering both clockwise and counterclockwise.
- The brake piping is an important safety part. If a brake fluid leak is detected, always disassemble the parts. Replace applicable part with a new one, if necessary.
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- Do not bend or twist brake hose sharply, or strongly pull it.
- When removing components, cover connections so that no dirt, dust, or other foreign matter gets in.
- Do not reuse drained brake fluid.
- After installation of the ABS actuator and electric unit (control unit), refill brake system with new brake fluid. Then bleed the air from the system. Refer to BR-19, "Bleeding Brake System".

FRONT BRAKE

FRONT BRAKE: Inspection

## INFOID:0000000011069880

#### INSPECTION AFTER REMOVAL

Brake pipes and hoses are important safety parts. Always disassemble the parts and retighten their fittings, if a brake fluid leak is detected. Replace applicable part with a new one, if damaged part is detected.

**BR-15 Revision: August 2014** 2015 Xterra

### < BASIC INSPECTION >

- 1. Check brake pipes and hoses, and connections for fluid leaks, damage, twists, deformation, contact with other parts, and loose connections. Replace any parts as necessary. Refer to <a href="https://example.com/BR-14">BR-14</a>, "Hydraulic Circuit".
- 2. While depressing brake pedal under a force of 785 N (80 kg-f, 177 lb-f) with engine running for approximately 5 seconds, check each part for fluid leaks.

### REAR BRAKE

REAR BRAKE : Inspection

INFOID:0000000011069881

#### INSPECTION AFTER REMOVAL

#### **CAUTION:**

Brake pipes and hoses are important safety parts. Always disassemble the parts and retighten their fittings, if a brake fluid leak is detected. Replace applicable part with a new one, if damaged part is detected.

- 1. Check brake lines pipes and hoses, and connections for fluid leaks, damage, twists, deformation, contact with other parts, and loose connections. Replace any parts as necessary. Refer to <a href="https://example.com/BR-14">BR-14</a>, "Hydraulic Circuit".
- 2. While depressing brake pedal under a force of 785 N (80 kg-f, 177 lb-f) with engine running for approximately 5 seconds, check each part for fluid leaks.

## PERIODIC MAINTENANCE

## **BRAKE PEDAL**

**INSPECTION** 

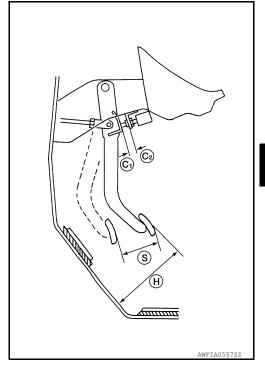
## Inspection and Adjustment

### .

1. Inspect the brake pedal free height (H) from the floor using Tool at a 90° angle to the floor as shown.

### Tool number : — (J-46532)

2. Adjust the brake pedal height to specifications.



Brake Pedal Specifications						
Pedal free height (H)	M/T	Refer to BR-53, "Brake Pedal"				
redai nee neight (n)	A/T	Refer to BR-53, "Brake Pedal".				
Pedal full stroke (S)	Refer to BR-53, "Brake Pedal".					
Clearance between pedal bracket (C1) and threaded end of stop lamp switch and brake switch (C2)	Refer to BR-53, "Brake Pedal".					

### **ADJUSTMENT**

1. Loosen the stop lamp switch and brake pedal position switch by turning 45° counterclockwise.

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### **BRAKE PEDAL**

#### < PERIODIC MAINTENANCE >

 Loosen lock nut (A) on the input rod, then turn input rod to adjust the brake pedal to specified height. When finished adjusting, tighten lock nut (A) to specification.

Lock nut (A) : 18.7 N·m (1.9 kg-m, 14 ft-lb)

#### **CAUTION:**

Make sure that the screw portion of the end of input rod is located inside the clevis.

- 3. With the brake pedal pulled up and held by hand, press the stop lamp switch and the brake pedal position switch in until threaded ends contact the brake pedal bracket.
- 4. With the threaded ends of the stop lamp switch and brake pedal position switch contacting the pedal bracket, turn the switches 45° clockwise to lock in place. Check that the stop lamp switch and brake pedal position switch threaded end to brake pedal bracket gap (C) is within specifications.

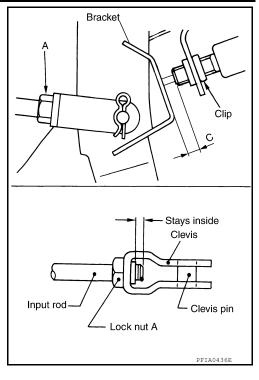
### **CAUTION:**

Make sure that the gap (C) between the brake pedal bracket and stop lamp switch and brake pedal position switch threaded ends are within specification.

Check the brake pedal for smooth operation.

#### **CAUTION:**

Make sure that the stop lamp goes off when the brake pedal is released.

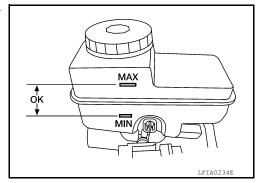


### **BRAKE FLUID**

### On Board Inspection

#### LEVEL CHECK

- Check that the brake fluid level in the reservoir tank is within specification, between the MAX and MIN lines as shown.
- · Visually check around reservoir tank for fluid leaks.
- · If fluid level is excessively low, check brake system for leaks.
- If brake warning lamp remains illuminated after the parking brake pedal is released, check the brake system for any brake fluid leaks.



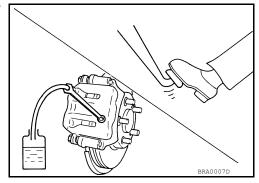
Drain and Refill

INFOID:0000000011069884

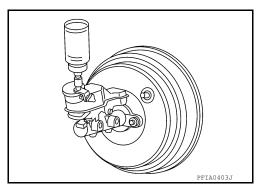
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### **CAUTION:**

- Refill with new brake fluid. Refer to MA-12, "Fluids and Lubricants".
- · Do not reuse drained brake fluid.
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- Before servicing, disconnect ABS actuator and electric unit (control unit) connector or battery negative terminal.
- Turn ignition switch OFF and disconnect ABS actuator and electric unit (control unit) connector or battery negative terminal.
- Connect a vinyl tube to each bleed valve.
- 3. Depress brake pedal, loosen each bleed valve, and gradually remove brake fluid.



- 4. Make sure there is no foreign material in reservoir tank, and refill with new brake fluid.
- 5. Rest foot on brake pedal. Loosen bleed valve. Slowly depress brake pedal until it stops. Tighten bleed valve. Release brake pedal. Repeat the process a few times, then pause to add new brake fluid to master cylinder. Continue until the new brake fluid flows out of the bleed valve.
  - Bleed the air out of the brake hydraulic system. Refer to <u>BR-19</u>, <u>"Bleeding Brake System"</u>.



INFOID:0000000011069885

### Bleeding Brake System

#### **CAUTION:**

- Refill with new brake fluid. Refer to MA-12, "Fluids and Lubricants".
- Do not reuse drained brake fluid.

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### **BRAKE FLUID**

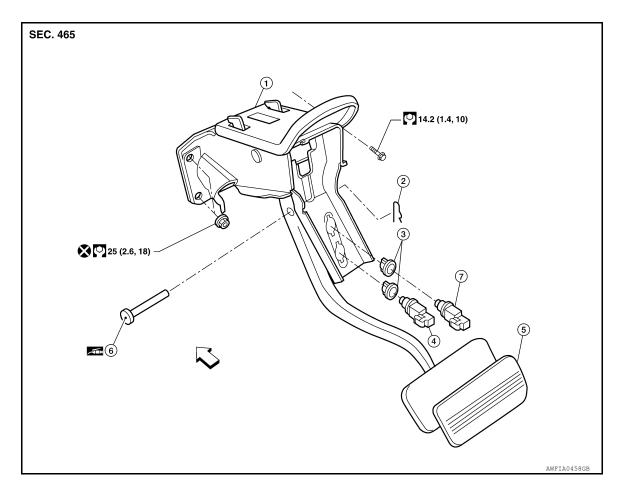
### < PERIODIC MAINTENANCE >

- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- Before servicing, disconnect ABS actuator and electric unit (control unit) connector or battery negative terminal.
- While bleeding, monitor the master cylinder brake fluid level.
- 1. Turn ignition switch OFF and disconnect ABS actuator and electric unit (control unit) connector or battery negative terminal.
- 2. Connect a vinyl tube to the rear right bleed valve.
- 3. Fully depress brake pedal 4 to 5 times.
- 4. With brake pedal depressed, loosen bleed valve to let the air out, and then tighten it immediately.
- 5. Repeat steps 3 and 4 until no more air comes out.
- 6. Tighten bleed valve to the specified torque. Refer to <u>BR-36, "Exploded View of Brake Caliper"</u> (front disc brake), <u>BR-41, "Exploded View of Brake Caliper"</u> (rear disc brake).
- 7. Perform steps 2 to 6 at each wheel, with master cylinder reservoir tank filled at least half way, bleed air from the front left, rear left, and front right bleed valves, in that order.

# REMOVAL AND INSTALLATION

### **BRAKE PEDAL**

**Exploded View** INFOID:0000000011069886



- Brake pedal assembly
- Stop lamp switch
- 7. Brake pedal position switch
- 2. Snap pin
- Pedal pad
- <□ Front

- 3. Clip
- 6. Clevis pin

#### NOTE:

The clevis pin may be installed from either direction.

### Removal and Installation

REMOVAL

#### **WARNING:**

Do not deform the brake tube.

### **CAUTION:**

- Do not disassemble the brake pedal assembly.
- Avoid damage from dropping the brake pedal assembly during handling.
- Keep the brake pedal assembly away from water.
- Remove the instrument lower panel LH. Refer to IP-14, "Removal and Installation". 1.
- 2. Remove the stop lamp switch and brake pedal position switch from the pedal assembly.
- 3. Remove snap pin and clevis pin from the clevis of the brake booster.
- 4. Remove the brake pedal assembly bolt.
- Remove the pedal assembly nuts and discard, then remove the pedal assembly.

Temporarily install the nuts by hand to support the booster.

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### **BRAKE PEDAL**

### < REMOVAL AND INSTALLATION >

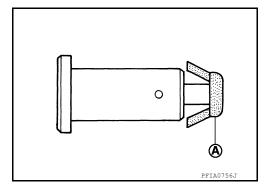
#### **CAUTION:**

Do not reuse the nuts for installation.

#### INSPECTION AFTER REMOVAL

Check brake pedal for following items.

- Cracking or deformation of the clevis pin stopper (A)
- Clevis pin deformation
- Crack of any welded portion
- · Brake pedal bent or deformed



### **INSTALLATION**

Installation is in the reverse order of removal.

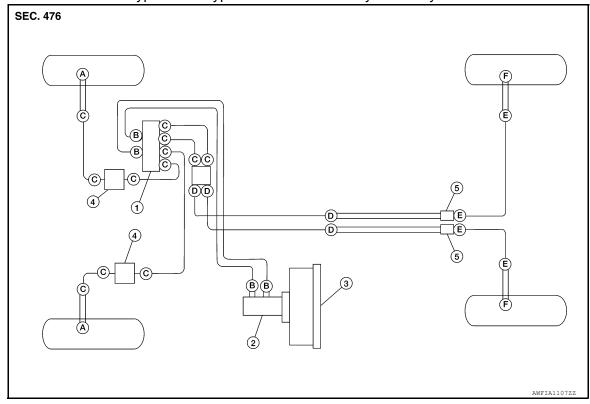
- Check the brake pedal for smooth operation. There should be no binding or sticking when applying or releasing the brake pedal.
- After installing the brake pedal assembly, adjust it as necessary. Refer to <u>BR-17</u>, "<u>Inspection and Adjust-ment</u>".

#### **CAUTION:**

Do not reuse the nuts for installation, discard and install with new lock nuts.

Hydraulic Circuit

Type 1 and Type 2 - Four Channel Hydraulic System



- 1. Actuator
- 4. Connector
- B. Flare nut M12 18.2 N·m (1.9 kg-m, 13 ft-lb)
- E. Flare nut M10 16.2 N·m (1.7 kg-m, 12 ft-lb)
- Tube

- 2. Master cylinder
- 5. Axle mounted connector 9.3 N⋅m (0.95 kg-m, 82 in-lb)
- C. Flare nut M10 13.0 N·m (1.3 kg-m, 10 ft-lb)
- F. Hose connection (rear caliper) = 18.2 N·m (1.9 kg-m, 13 ft-lb)
- Brake booster
- Union bolt (front caliper)18.2 N·m (1.9 kg-m, 13 ft-lb)
- D. Flare nut M1016.2 N·m (1.7 kg-m, 12 ft-lb)
  - Hose

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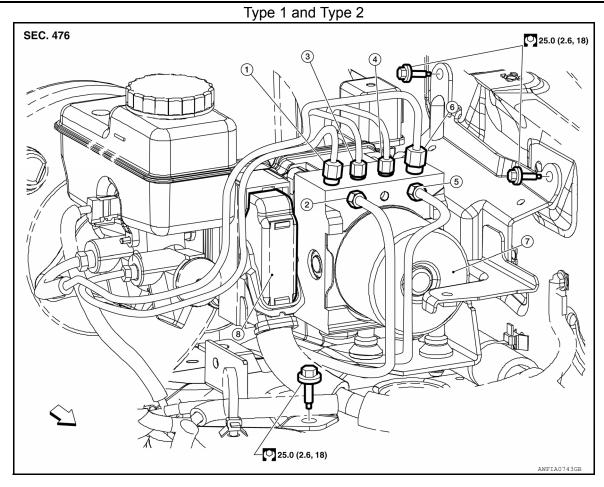
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- 1. From master cylinder secondary side 18.2 N·m (1.9 kg-m, 13 ft-lb)
- 4. To front right disc brake 13.0 N·m (1.3 kg-m, 10 ft-lb)
- 7. ABS actuator and electric unit (control unit)
- 2. To rear right disc brake 13.0 N·m (1.3 kg-m, 10 ft-lb)
- 5. To front left disc brake 13.0 N·m (1.3 kg-m, 10 ft-lb)
- B. Harness connector
- To rear left disc brake
   13.0 N·m (1.3 kg-m, 10 ft-lb)
- 6. From master cylinder primary side 18.2 N·m (1.9 kg-m, 13 ft-lb)
- <
  → Front

#### **CAUTION:**

- All hoses and piping (tubes) must be free from excessive bending, twisting and pulling.
- Make sure there is no interference with other parts when turning steering both clockwise and counterclockwise.
- The brake piping is an important safety part. If a brake fluid leak is detected, always disassemble the parts. Replace applicable part with a new one, if necessary.
- Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.
- Do not bend or twist brake hose sharply, or strongly pull it.
- · When removing components, cover connections so that no dirt, dust, or other foreign matter gets in.
- · Do not reuse drained brake fluid.
- After installation of the ABS actuator and electric unit (control unit), refill brake system with new brake fluid. Then bleed the air from the system. Refer to <u>BR-19</u>, "<u>Bleeding Brake System"</u>.

Removal and Installation of Front Brake Piping and Brake Hose

INFOID:0000000011069889

#### NOTE:

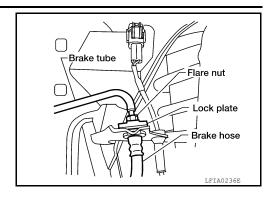
When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

### **REMOVAL**

- Remove front wheel and tire using power tool. Refer to <u>WT-48</u>, "Adjustment".
- Remove reservoir cap.

### < REMOVAL AND INSTALLATION >

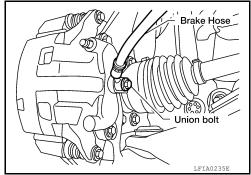
- Remove brake tube from brake hose, using a suitable tool.
- Remove lock plate and brake hose from bracket.



5. Remove union bolt and copper sealing washers, then remove brake hose from caliper assembly.

#### **CAUTION:**

Do not reuse copper sealing washers.

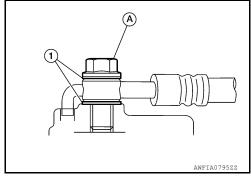


#### INSTALLATION

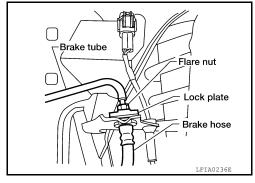
Install brake hose by aligning with the protrusion on caliper assembly, then install new copper sealing washers (1) and union bolt (A). Tighten union bolt (A) to specified torque. Refer to BR-14, "Hydraulic Circuit".

#### **CAUTION:**

Do not reuse copper sealing washers.



- 2. Insert brake hose end through bracket, then secure it to bracket with lock plate.
- 3. Install brake tube to brake hose, then tighten flare nut to the specified torque using a suitable tool. Refer to BR-14, "Hydraulic Circuit".



- Refill brake fluid and bleed brake system. Refer to BR-19, "Bleeding Brake System".
- Install the reservoir cap.
- Install the front wheel and tire. Refer to WT-48, "Adjustment".

## Removal and Installation of Rear Brake Piping and Brake Hose

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When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

### REMOVAL

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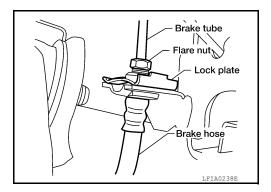
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### < REMOVAL AND INSTALLATION >

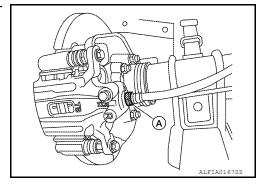
- 1. Remove rear wheel and tire using power tool. Refer to WT-48, "Adjustment".
- 2. Remove reservoir cap.
- 3. Remove brake tube from brake hose, using a suitable tool.
- 4. Remove lock plate and brake hose from bracket.



5. Remove the hose connection (A) and copper sealing washer from caliper assembly.

#### **CAUTION:**

Do not reuse copper sealing washer.

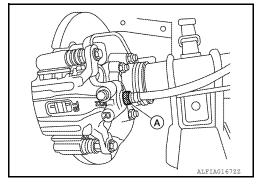


### **INSTALLATION**

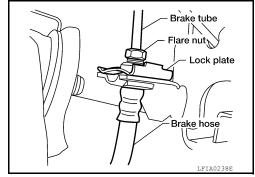
 Install the hose connection (A) with a new copper sealing washer. Tighten the hose connection to the specified torque. Refer to <u>BR-14</u>, "<u>Hydraulic Circuit</u>".

#### **CAUTION:**

Do not reuse copper sealing washer.



- 2. Insert brake hose end through bracket, then secure it to bracket with lock plate.
- 3. Install brake tube to brake hose, then tighten flare nut to the specified torque using a suitable tool.



- 4. Refill brake fluid and bleed brake system. Refer to BR-19, "Bleeding Brake System".
- 5. Install the reservoir cap.
- Install the rear wheel and tire. Refer to WT-48, "Adjustment".

### Inspection After Installation

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#### **CAUTION:**

### < REMOVAL AND INSTALLATION >

Brake pipes and hoses are important safety parts. Always disassemble the parts and retighten their fittings if a brake fluid leak is detected. Replace applicable part with a new one, if a damaged part is detected.

- 1. Check brake pipes and hoses, and connections for fluid leaks, damage, twist, deformation, contact with other parts, and loose connections. Replace any parts as necessary. Refer to <a href="BR-14">BR-14</a>, "Hydraulic Circuit".
- 2. While depressing brake pedal under a force of 785 N (80 kg-f, 177 lb-f) with engine running for approximately 5 seconds, check each part for fluid leaks.

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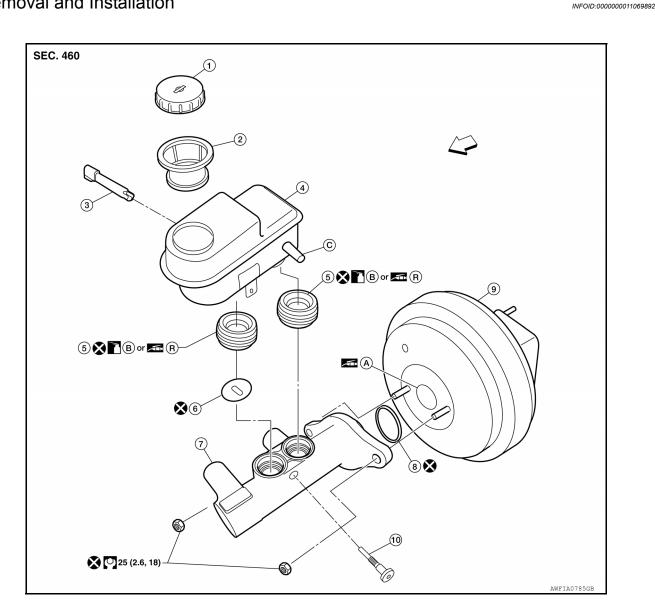
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### **BRAKE MASTER CYLINDER**

### Removal and Installation



- Reservoir cap
- Reservoir tank
- Master cylinder sub-assembly
- 10. Pin
- Fluid feed to clutch master cyl- R. inder (M/T models only)
- Strainer 2.
- Grommet
- 8. O-ring
- PBC (Poly Butyl Cuprysil) grease B. or silicone based grease
- Rubber grease

- Fluid level sensor
- Restriction washer
- Brake booster
- Brake fluid
- <□ Front

### **CAUTION:**

Be careful not to splash brake fluid on painted areas; it may cause paint damage. If brake fluid is splashed on painted areas, wash it away with water immediately.

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

### REMOVAL

- Remove reservoir cap.
- Disconnect the harness connectors for the fluid level sensor.

**BR-28 Revision: August 2014** 2015 Xterra

### **BRAKE MASTER CYLINDER**

### < REMOVAL AND INSTALLATION >

- 3. Disconnect the brake pipes from the master cylinder assembly.
- 4. Remove the brake pipes from the ABS actuator and electric unit (control unit).
- 5. Remove the master cylinder assembly nuts and discard.

**CAUTION:** 

Do not reuse the nuts.

6. Remove the master cylinder assembly and O-ring.

**CAUTION:** 

Do not reuse O-ring.

7. Remove the fluid level sensor if required.

#### INSTALLATION

Installation is in the reverse order of removal.

Use new master cylinder assembly nuts for installation.

#### **CAUTION:**

Do not reuse the master cylinder assembly nuts.

 Apply silicone grease to the brake booster at position (A) as shown, be sure O-ring is in proper position when installing the master cylinder assembly to the brake booster.

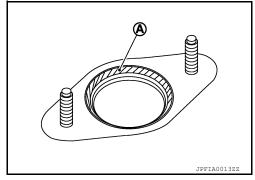
### **CAUTION:**

Do not reuse O-ring.

• Refill the brake fluid and bleed the brake system. Refer to <u>BR-19</u>. "Bleeding Brake System".

### **CAUTION:**

- Refill using recommended brake fluid. Refer to <u>BR-19</u>, "<u>Drain and Refill"</u>.
- · Do not reuse drained brake fluid.
- Adjust the brake pedal. Refer to <u>BR-17</u>, "Inspection and Adjustment".



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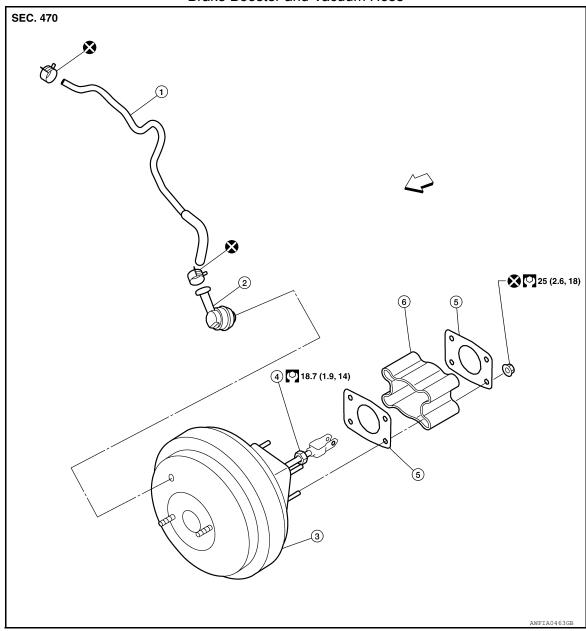
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### **BRAKE BOOSTER**

### Removal and Installation

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#### Brake Booster and Vacuum Hose



- 1. Brake booster vacuum hose
- 2. Brake booster vacuum check valve 3. Brake booster

4. Lock nut

Gasket

6. Spacer block

### ⟨□ Front

#### **CAUTION:**

- Be careful not to deform or bend brake piping while removing and installing brake booster.
- Replace clevis pin if it is damaged.
- Be careful not to damage brake booster stud bolt threads. If brake booster is tilted or inclined during installation, dash panel may damage the threads.
- Attach the check valve in the correct direction.

### NOTE:

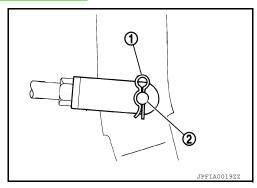
When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

#### **REMOVAL**

- Remove the ABS actuator and electric unit (control unit). Refer to <u>BRC-114, "Removal and Installation"</u> (type 1), BRC-236, "Removal and Installation" (type2).
- Remove the brake piping from the brake master cylinder.
- Remove the brake master cylinder and O-ring. Refer to BR-28, "Removal and Installation". CAUTION:

Do not reuse O-ring.

- Remove brake booster vacuum hose from the brake booster. Refer to BR-33, "Removal and Installation".
- Remove instrument lower panel LH. Refer to <u>IP-14, "Removal and Installation"</u>.
- 6. Remove the brake pedal clevis pin (2) and snap pin (1) from inside the vehicle.



Remove the brake booster and brake pedal assembly nuts and discard.

**CAUTION:** 

Do not reuse the nuts.

8. Remove brake booster assembly from dash panel.

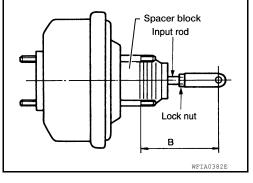
#### INSTALLATION

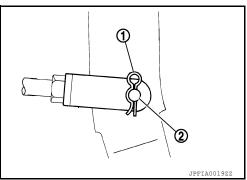
1. Loosen the lock nut to adjust the input rod so that length (B) is within the specified value.

> Input rod installation length (B)

: Refer to BR-54, "Brake Booster".

- 2. After adjusting input rod length (A), temporarily tighten the lock nut (1) and install the booster assembly to the dash panel.
  - · Install gaskets and spacer block between the booster assembly and the dash panel.
- 3. Connect the input rod using the brake pedal clevis pin (2) and snap pin (1) from inside the vehicle.





Install the brake booster using new nuts.

**CAUTION:** 

Do not reuse the brake booster and brake pedal assembly nuts.

Install the brake master cylinder and new O-ring. Refer to BR-28, "Removal and Installation". **CAUTION:** 

Do not reuse O-ring.

Install the brake piping to the brake master cylinder. Refer to BR-14, "Hydraulic Circuit".

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### **BRAKE BOOSTER**

### < REMOVAL AND INSTALLATION >

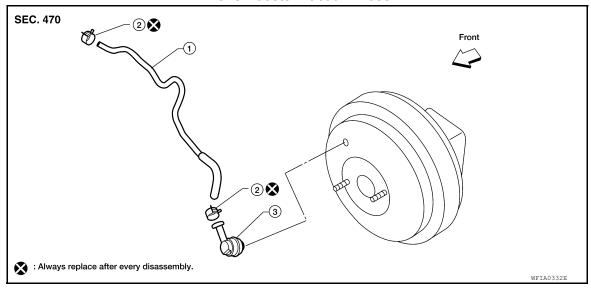
- 7. Connect the brake booster vacuum hose and check valve to the brake booster.
- 8. Adjust the brake pedal height. Refer to <a href="https://example.com/BR-17">BR-17</a>, "Inspection and Adjustment".
- 9. Install instrument lower panel LH. Refer to IP-14, "Removal and Installation".
- 10. Tighten the input rod lock nut to specification.
- 11. Install the ABS actuator and electric unit (control unit). Refer to <a href="mailto:BRC-114">BRC-114</a>, "Removal and Installation" (type 1), <a href="mailto:BRC-236">BRC-236</a>, "Removal and Installation" (type2).
- 12. Refill with new brake fluid and bleed the brake system. Refer to BR-19, "Bleeding Brake System".

### **VACUUM LINES**

### Removal and Installation

INFOID:0000000011069894

#### **Brake Booster Vacuum Hose**



1. Brake booster hose

2. Brake booster hose clamp

3. Brake booster vacuum check valve

### **REMOVAL**

- 1. Disconnect brake booster hose from hose clip bracket.
- 2. Release the brake booster hose clamps and remove the brake booster hose.
- Remove the check valve from the brake booster, if necessary.

### **INSTALLATION**

Installation is in the reverse order of removal.

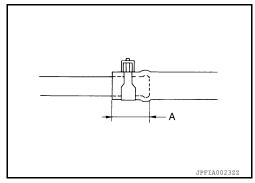
 Insert vacuum hose onto tube and brake booster vacuum check valve for a minimum length (A) before installing the brake booster hose clamps.

Brake booster vacuum hose length (A)

: 24 mm (0.94 in) or more

### **CAUTION:**

Do not use lubricating oil during installation.



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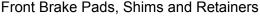
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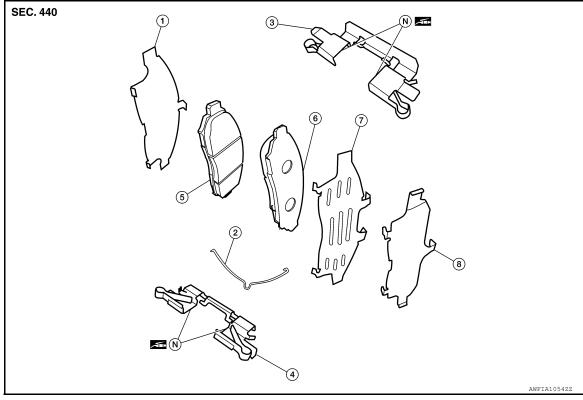
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### FRONT DISC BRAKE

### **Exploded View of Brake Pads**

INFOID:0000000011069895





- 1. Inner shim
- 4. Lower pad retainer
- 7. Outer shim

- 2. Pad return spring
- 5. Inner brake pad
- 8. Outer shim cover
- 3. Upper pad retainer
- 6. Outer brake pad
- N. Molykote 7439 grease

### **WARNING:**

Clean dust on caliper and brake pad with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

#### **CAUTION:**

- While removing brake pads, do not depress brake pedal because piston will pop out.
- It is not necessary to remove bolts on torque member and brake hose except for disassembly or replacement of caliper body. In this case, hang caliper body with a wire so as not to stretch the brake hose.
- Do not damage the piston boot.
- If any shim is subject to serious corrosion, replace it with a new one.
- Always replace shim and shim cover as a set when replacing brake pads.
- Keep rotors and pads free from grease and brake fluid.
- Burnish the brake contact surface after refinishing or replacing rotors, after replacing pads, or if a soft pedal occurs at very low mileage. Refer to <a href="mailto:BR-35">BR-35</a>, "Brake Burnishing".

### Removal and Installation of Brake Pad

INFOID:0000000011069896

### **REMOVAL**

- Remove the front wheel and tire using power tool. Refer to <u>WT-48, "Adjustment"</u>.
- 2. Remove reservoir cap.
- 3. Partially drain the brake fluid. Refer to <a href="BR-19">BR-19</a>, "Drain and Refill".
- 4. Remove lower caliper sliding pin bolt using power tool, and swing caliper body up to access brake pads.
- 5. Support the caliper body with a suitable wire to avoid pulling on the front brake hose.

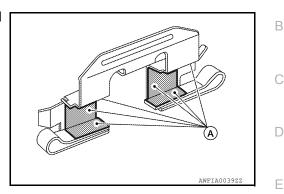
### FRONT DISC BRAKE

### < REMOVAL AND INSTALLATION >

Remove the front inner and outer brake pads, shims, shim cover, pad return spring and retainers from the torque member.

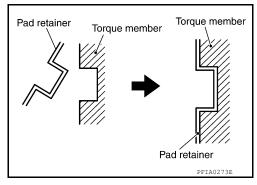
#### INSTALLATION

Apply Molykote 7439 grease (A) to the upper and lower pad retainers as shown.



2. Attach pad retainers to torque member, then install the brake pads, shims and shim cover to the torque member. **CAUTION:** 

When attaching pad retainer, attach it firmly so that it is flush with torque member, as shown.



Using a suitable tool push pistons into caliper body.

### **CAUTION:**

When pushing in piston, brake fluid returns to master cylinder reservoir tank. Watch the level of the brake fluid in the reservoir tank.

- 4. Install pad return spring to bottom edge of the brake pads in the holes provided.
- Remove suitable wire, then swing caliper body down over brake pad assemblies.
- 6. Install the sliding pin bolts and tighten to specification. Refer to BR-36, "Exploded View of Brake Caliper".
- Check the brakes for drag. 7.
- 8. Inspect the brake fluid level, then install the reservoir cap.
- Install the front wheel and tire. Refer to WT-48, "Adjustment".

Brake Burnishing INFOID:0000000011069897

Burnish brake contact surface according to the following procedure after refinishing or replacing rotors, after replacing pads, or if a soft pedal occurs at very low mileage. **CAUTION:** 

### Only perform this procedure under safe road and traffic conditions. Use extreme caution.

- Drive the vehicle on a straight smooth road at 50 km/h (31 MPH).
- Use medium brake pedal/foot effort to bring the vehicle to a complete stop from 50 km/h (31 MPH). Adjust brake pedal/foot pressure such that vehicle stopping time equals 3 to 5 seconds.
- To cool brake system, drive the vehicle at 50 km/h (31 MPH) for 1 minute without stopping.
- Repeat steps 1 to 3, 10 times or more to complete the burnishing procedure.

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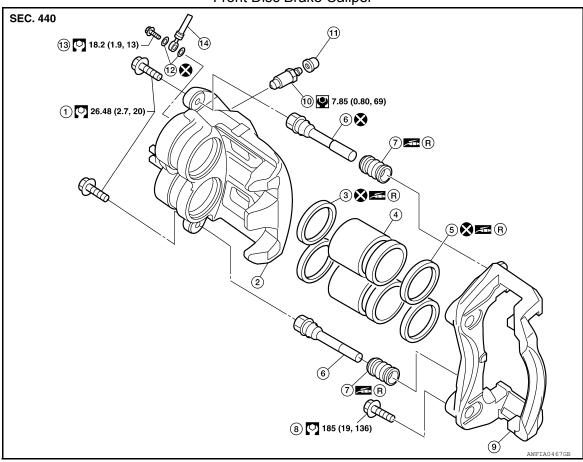
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### **Exploded View of Brake Caliper**

INFOID:0000000011069898

### Front Disc Brake Caliper



- 1. Sliding pin bolt
- 4. Piston
- 7. Sliding pin boot
- 10. Bleed valve
- 13. Union bolt

- 2. Caliper body
- 5. Piston boot
- 8. Torque member bolt
- 11. Cap
- 14. Front brake hose
- 3. Piston seal
- Sliding pin
- 7. Torque member
- 12. Copper sealing washers
- R. Rubber grease

#### WARNING:

Clean dust on caliper and brake pad with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

#### **CAUTION:**

- While removing caliper body, do not depress brake pedal because piston will pop out.
- It is not necessary to remove bolts on torque member and brake hose except for disassembly or replacement of caliper body. In this case, hang caliper body with a wire so as not to stretch the brake hose.
- Do not damage the piston boot.
- If any shim is subject to serious corrosion, replace it with a new one.
- Always replace shim and shim cover as a set when replacing brake pads.
- Keep rotor free from grease and brake fluid.
- Burnish the brake contact surface after refinishing or replacing rotors, after replacing pads, or if a soft pedal occurs at very low mileage. Refer to BR-35, "Brake Burnishing".

Removal and Installation of Brake Caliper and Disc Rotor

#### INFOID:0000000011069899

#### **REMOVAL**

#### NOTE:

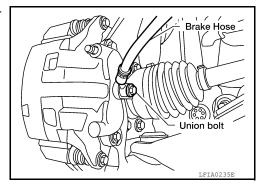
When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

### < REMOVAL AND INSTALLATION >

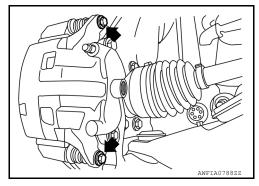
- 1. Remove the front wheel and tire using power tool. Refer to WT-48, "Adjustment".
- 2. Remove reservoir cap.
- 3. Remove the union bolt then disconnect the brake hose and discard the copper sealing washers.

**CAUTION:** 

Do not reuse copper sealing washers.



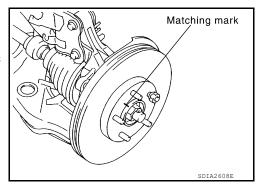
4. Remove the sliding pin bolts and remove the caliper body from the torque member.



- 5. Remove the brake pads, shims, shim cover and retainers from the torque member.
- 6. Remove the torque member bolts and remove the torque member.
- 7. Remove the disc rotor. If reusing the disc rotor, apply a matching mark as shown for installation.

# **CAUTION:**

Put matching marks on the wheel hub assembly and disc rotor, if reusing the disc rotor.

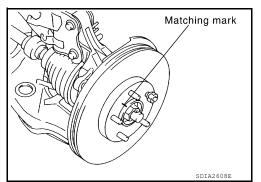


### **INSTALLATION**

1. Install the disc rotor. If reusing the disc rotor, align the matching marks as shown for installation.

# **CAUTION:**

Align the matching marks on the wheel hub assembly and disc rotor, if reusing the disc rotor.



- Install torque member and tighten the torque member bolts to specification. Refer to <u>BR-36</u>, "Exploded <u>View of Brake Caliper"</u>.
- 3. Install the brake pads, shims, shim cover and retainers on the torque member. Refer to <a href="BR-34">BR-34</a>, "Exploded View of Brake Pads".

Revision: August 2014 BR-37 2015 Xterra

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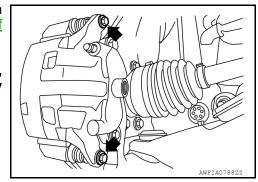
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### < REMOVAL AND INSTALLATION >

4. Install caliper body and sliding pins, then tighten the sliding pin bolts to the specified torque. Refer to <a href="BR-36">BR-36</a>, "Exploded View of Brake Caliper".

# **CAUTION:**

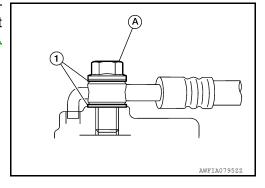
When installing the caliper body to the torque member, wipe any oil off of the knuckle, washers and caliper body attachment surfaces.



 Install brake hose by aligning with the protrusion on caliper body, then install new copper sealing washers (1) and union bolt (A). Tighten union bolt (A) to specified torque. Refer to <u>BR-36</u>. "Exploded View of Brake Caliper".

### **CAUTION:**

Do not reuse copper sealing washers.



6. Refill with new brake fluid as necessary and bleed the brake system. Refer to <u>BR-19</u>, "<u>Bleeding Brake System</u>".

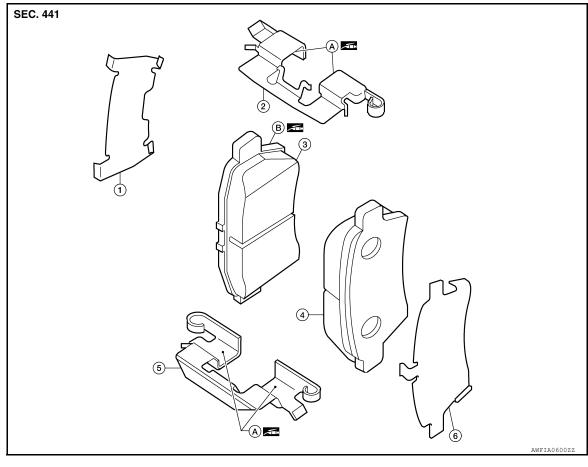
### **CAUTION:**

- · Refill with new brake fluid.
- · Do not reuse drained brake fluid.
- 7. Install the reservoir cap.
- 8. Install the front wheel and tire. Refer to WT-48, "Adjustment".

# Exploded View of Brake Pad

INFOID:0000000011069900

# Rear Brake Pads, Shims and Retainers



- 1. Inner shim
- Outer brake pad
- Molykote 7439 grease
- Upper pad retainer
- Lower pad retainer
- Molykote AS-880N grease
- Inner brake pad
- Outer shim

### WARNING:

Clean dust on caliper and brake pad with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

#### **CAUTION:**

- While removing brake pads, do not depress brake pedal because piston will pop out.
- · It is not necessary to remove bolts on torque member and brake hose except for disassembly or replacement of caliper body. In this case, hang caliper body with a wire so as not to stretch the brake hose.
- Do not damage the piston boot.
- If any shim is subject to serious corrosion, replace it with a new one.
- Always replace inner and outer shims as a set when replacing brake pads.
- Keep rotors and pads free from grease and brake fluid.
- Burnish the brake contact surface after refinishing or replacing rotors, after replacing pads, or if a soft pedal occurs at very low mileage. Refer to BR-40, "Brake Burnishing".

### Removal and Installation of Brake Pad

INFOID:0000000011069901

### REMOVAL

- Remove the rear wheel and tire using power tool. Refer to WT-48, "Adjustment".
- Remove reservoir cap.

**BR-39 Revision: August 2014** 2015 Xterra BR

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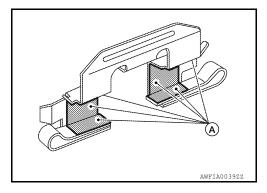
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### < REMOVAL AND INSTALLATION >

- 3. Partially drain the brake fluid. Refer to BR-19, "Drain and Refill".
- 4. Remove lower caliper sliding pin bolt using power tool, then swing caliper body up to access brake pads.
- 5. Support the caliper body with a suitable wire to avoid pulling on the rear brake hose.
- 6. Remove the rear inner and outer brake pads, shims and retainers from the torque member.

#### INSTALLATION

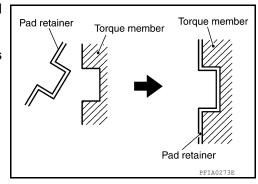
- 1. Apply Molykote AS-880N grease between the inner brake pad back plate and shim, then attach the shims to the brake pads.
- 2. Apply Molykote 7439 grease (A) to the pad retainers as shown.



3. Attach pad retainers to torque member, then install brake pad and shim assemblies.

### **CAUTION:**

When attaching pad retainers, attach it firmly so that it is flush with torque member, as shown.



4. Using a suitable tool push piston into caliper body.

### **CAUTION:**

By pushing in piston, brake fluid returns to master cylinder reservoir tank. Watch the level of the brake fluid in the reservoir tank.

- 5. Remove suitable wire, then swing caliper body down over brake pad assemblies.
- 6. Install the sliding pin bolts and tighten to specification. Refer to BR-41, "Exploded View of Brake Caliper".
- Check the brakes for drag.
- Inspect the brake fluid level, then install the reservoir cap.
- 9. Install the rear wheel and tire. Refer to WT-48, "Adjustment".

# Brake Burnishing

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Burnish brake contact surface according to the following procedure after refinishing or replacing rotors, after replacing pads, or if a soft pedal occurs at very low mileage.

CAUTION:

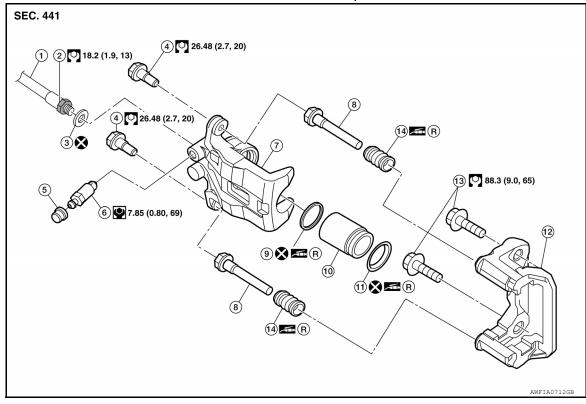
### Only perform this procedure under safe road and traffic conditions. Use extreme caution.

- 1. Drive the vehicle on a straight smooth road at 50 km/h (31 MPH).
- 2. Use medium brake pedal/foot effort to bring the vehicle to a complete stop from 50 km/h (31 MPH). Adjust brake pedal/foot pressure such that vehicle stopping time equals 3 to 5 seconds.
- 3. To cool brake system, drive the vehicle at 50 km/h (31 MPH) for 1 minute without stopping.
- 4. Repeat steps 1 to 3, 10 times or more to complete the burnishing procedure.

**Exploded View of Brake Caliper** 

INFOID:0000000011069903

### Rear Disc Brake Caliper



- 1. Brake hose
- 4. Sliding pin bolt
- 7. Caliper body
- 10. Piston
- 13. Torque member bolt
- 2. Hose connection
- 5. Cap
- 8. Sliding pin
- 11. Piston boot
- 14. Sliding pin boot
- 3. Copper sealing washer
- 6. Bleed valve
- 9. Piston seal
- Torque member
- R. Rubber grease

### **WARNING:**

Clean dust on caliper and brake pad with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

### **CAUTION:**

- While removing caliper body, do not depress brake pedal because piston will pop out.
- It is not necessary to remove bolts on torque member and brake hose except for disassembly or replacement of caliper body. In this case, hang caliper body with a wire so as not to stretch the brake hose.
- Do not damage the piston boot.
- · If any shim is subject to serious corrosion, replace it with a new one.
- Always replace shim and shim cover as a set when replacing brake pads.
- · Keep rotor free from grease and brake fluid.
- Burnish the brake contact surface after refinishing or replacing rotors, after replacing pads, or if a soft pedal occurs at very low mileage. Refer to BR-40, "Brake Burnishing".

Removal and Installation of Brake Caliper and Disc Rotor

INFOID:0000000011069904

#### NOTF:

When removing components such as hoses, tubes/lines, etc., cap or plug openings to prevent fluid from spilling.

### REMOVAL

- Remove the rear wheel and tire using power tool. Refer to WT-48, "Adjustment".
- Remove reservoir cap.

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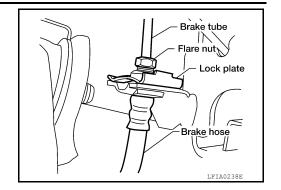
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# < REMOVAL AND INSTALLATION >

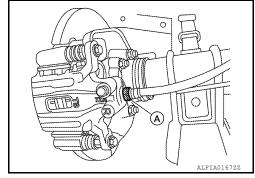
- 3. Remove brake tube from brake hose, using a suitable tool.
- 4. Remove lock plate and brake hose from bracket.



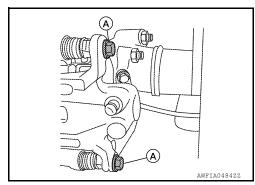
5. Disconnect the hose connection (A) and discard the copper sealing washer.

# **CAUTION:**

Do not reuse copper sealing washer.

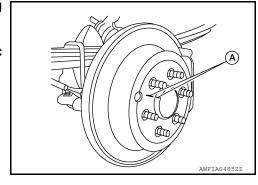


6. Remove the sliding pin bolts (A) and remove the caliper body from the torque member.



- 7. Remove the brake pads, shims and retainers from the torque member.
- 8. Remove the torque member bolts and remove the torque member.
- Remove the disc rotor. If reusing the disc rotor, apply a matching mark (A) as shown for installation.
   CAUTION:

Put matching marks on the wheel hub assembly and disc rotor, if reusing the disc rotor.



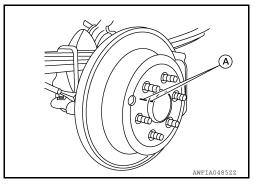
**INSTALLATION** 

# < REMOVAL AND INSTALLATION >

1. Install the disc rotor. If reusing the disc rotor, align the matching marks (A) as shown for installation.

### **CAUTION:**

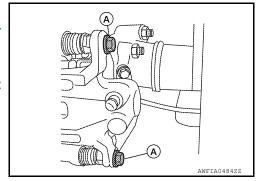
Align the matching marks on the wheel hub assembly and disc rotor, if reusing the disc rotor.



- Install torque member and tighten the torque member bolts to specification. Refer to <u>BR-41</u>, "<u>Exploded View of Brake Caliper</u>".
- 3. Install the brake pads, shims and retainers on the torque member. Refer to <u>BR-39</u>, "Exploded View of <u>Brake Pad"</u>.
- Install the caliper body and sliding pins, then tighten the sliding pin bolts (A) to the specified torque. Refer to <u>BR-41</u>. "Exploded <u>View of Brake Caliper"</u>.

### **CAUTION:**

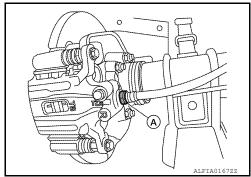
When installing the caliper body to the torque member, wipe any oil off of the washers and caliper body attachment surfaces.



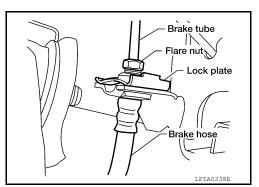
 Connect the brake hose to the caliper body, using a new copper sealing washer. Tighten the hose connection (A) to the specified torque. Refer to <u>BR-14</u>, "<u>Hydraulic Circuit</u>".

### **CAUTION:**

Do not reuse copper sealing washer.



- 6. Install lock plate and brake hose to bracket.
- 7. Install brake tube to brake hose, using a suitable tool.



8. Refill with new brake fluid as necessary and bleed the brake system. Refer to <a href="BR-19">BR-19</a>, "Bleeding Brake System".

### **CAUTION:**

- Refill with new brake fluid.
- · Do not reuse drained brake fluid.
- Install the reservoir cap.

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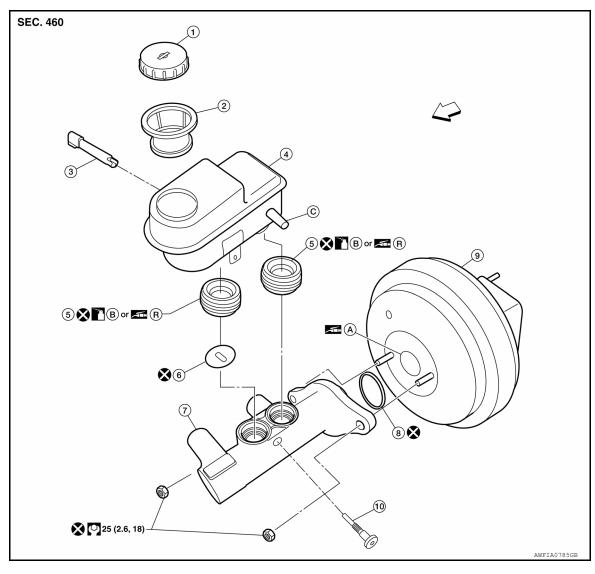
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10. Install the rear wheel and tire. Refer to WT-48, "Adjustment".

# **UNIT DISASSEMBLY AND ASSEMBLY**

# **BRAKE MASTER CYLINDER**

Disassembly and Assembly



- 1. Reservoir cap
- 4. Reservoir tank
- 7. Master cylinder sub-assembly
- 10. Pin
- C. Fluid feed to clutch master cyl- R. inder (M/T models only)
- 2. Strainer
- 5. Grommet
- 8. O-ring
- A. PBC (Poly Butyl Cuprysil) grease B. or silicone based grease
  - yl- R. Rubber grease

- Fluid level sensor
- 6. Restriction washer
- 9 Brake booster
- B. Brake fluid
- ← Front

### DISASSEMBLY

### **CAUTION:**

- · Master cylinder sub-assembly cannot be disassembled.
- · Remove reservoir tank only when absolutely necessary.
- While working, cover the primary piston rod with a cloth to prevent it from being damaged.
- Do not use mineral oils such as kerosene, gasoline during the cleaning and assembly process.
- Do not drop parts. If a part is dropped, do not use it.

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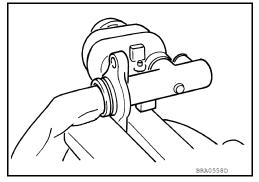
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# **BRAKE MASTER CYLINDER**

### < UNIT DISASSEMBLY AND ASSEMBLY >

- Secure the flange of the master cylinder sub-assembly in a vise. CAUTION:
  - Use copper plates or a cloth to cover the flange before securing it in the vise.
  - When securing the master cylinder sub-assembly in a vise, be sure not to over-tighten the vise.



- 2. Remove the reservoir tank off of the master cylinder sub-assembly.
- Remove the grommets from the master cylinder sub-assembly body. CAUTION:

Do not reuse grommets.

4. Remove the fluid level sensor.

### **ASSEMBLY**

Assembly is in the reverse order of disassembly.

### **CAUTION:**

- · Master cylinder sub-assembly cannot be disassembled.
- · Remove reservoir tank only when absolutely necessary.
- While working, cover the primary piston rod with a cloth to prevent it from being damaged.
- Do not use mineral oils such as kerosene, gasoline during the cleaning and assembly process.
- Do not drop parts. If a part is dropped, do not use it.
- · Do not reuse grommets.
- Do not reuse O-ring.
- Do not reuse master cylinder assembly nuts.

# **Exploded View of Brake Caliper**

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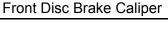
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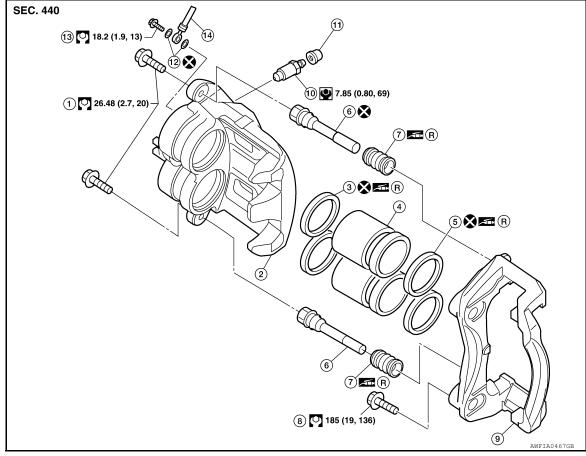
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- 1. Sliding pin bolt
- 4. Piston
- 7. Sliding pin boot
- 10. Bleed valve
- 13. Union bolt

- 2. Caliper body
- 5. Piston boot
- 8. Torque member bolt
- 11. Cap
- 14. Front brake hose
- 3. Piston seal
- 6. Sliding pin
- 9. Torque member
- 12. Copper sealing washers
- R. Rubber grease

#### WARNING

Clean dust on caliper and brake pad with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

### **CAUTION:**

- While removing caliper body, do not depress brake pedal because piston will pop out.
- Do not damage the piston boot.
- · If any shim is subject to serious corrosion, replace it with a new one.
- · Always replace shim and shim cover as a set when replacing brake pads.
- Keep rotor free from grease and brake fluid.
- Burnish the brake contact surface after refinishing or replacing rotors, after replacing pads, or if a soft pedal occurs at very low mileage. Refer to <u>BR-40</u>, "<u>Brake Burnishing</u>".

# Disassembly and Assembly

#### INFOID:0000000011069907

### DISASSEMBLY

- 1. Remove the caliper body from the torque member. Refer to <u>BR-36, "Removal and Installation of Brake Caliper and Disc Rotor"</u>.
- Remove the upper sliding pin, lower sliding pin, and sliding pin boots from the torque member.

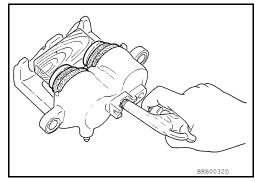
Revision: August 2014 BR-47 2015 Xterra

### < UNIT DISASSEMBLY AND ASSEMBLY >

3. Place a wooden block as shown, and then blow air from the union bolt hole to remove the pistons and piston boots.

#### WARNING:

Do not get your fingers caught between the pistons and wooden block.

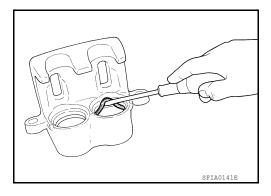


4. Remove the piston boots from the pistons.

### **CAUTION:**

Do not reuse piston boot.

- Remove piston seals from cylinder body, using a suitable tool.CAUTION:
  - · Be careful not to damage cylinder body inner wall.
  - Do not reuse piston seal.



6. Remove the bleed valve and cap.

### CALIPER INSPECTION

Cylinder Body

- Check the inside surface of the cylinder body for score, rust, wear, damage or foreign materials. If any of the above conditions are observed, replace the cylinder body.
- Minor damage from rust or foreign materials may be eliminated by polishing surface with a fine emery paper.
   Replace cylinder body if necessary.

#### **CAUTION:**

Use new brake fluid for cleaning. Do not use mineral oils such as gasoline or kerosene.

**Torque Member** 

Check the torque member for wear, cracks, and damage. If damage or deformation is present, replace the torque member.

Piston

Check the pistons for score, rust, wear, damage or presence of foreign materials. Replace if any of these conditions are observed.

# **CAUTION:**

Piston sliding surface is plated, do not polish with emery paper even if rust or foreign materials are stuck to sliding surface.

Sliding Pins, and Sliding Pin Boots

Check the sliding pins and sliding pin boots for wear, damage, and cracks. If damage or deformation is present, replace the affected part.

### **ASSEMBLY**

### **CAUTION:**

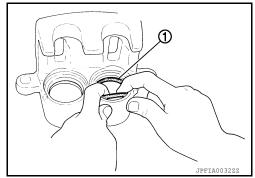
Use NISSAN Rubber Grease when assembling.

1. Install the bleed valve and cap.

### < UNIT DISASSEMBLY AND ASSEMBLY >

Apply rubber grease to the new piston seals (1) and insert the new piston seals (1) into the groove on the cylinder body. CAUTION:

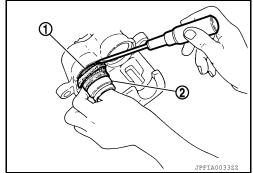
Do not reuse piston seals.



3. Apply rubber grease to the new piston boots (1). Cover the piston end (2) with the piston boot (1), and then install the cylinder side lip on the piston boot (1) securely into the groove on the cylinder body.

### **CAUTION:**

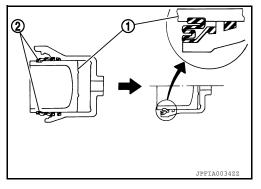
- Do not reuse piston boot.
- Press pistons in evenly and vary the pressing points to prevent the cylinder inner wall from being damaged.



 Install the pistons (1) into the cylinder body and insert the piston boots (2) side lip into the piston groove as shown.

### **CAUTION:**

Press pistons in evenly and vary the pressing points to prevent the cylinder inner wall from being damaged.



- 5. Apply rubber grease to the sliding pin boots, then install the new upper sliding pin, lower sliding pin, and sliding pin boots on the torque member.
- 6. Install the caliper body on the torque member. Refer to <u>BR-36</u>, "Removal and Installation of Brake Caliper and Disc Rotor".

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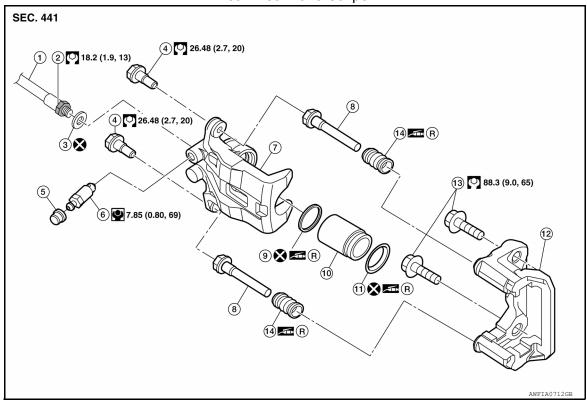
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# **Exploded View of Brake Caliper**

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# Rear Disc Brake Caliper



- 1. Brake hose
- 4. Sliding pin bolt
- 7. Caliper body
- 10. Piston
- 13. Torque member bolt
- 2. Hose connection
- 5. Cap
- 8. Sliding pin
- 11. Piston boot
- 14. Sliding pin boot
- Copper sealing washer
- 6. Bleed valve
- 9. Piston seal
- 12. Torque member
- R. Rubber grease

### **WARNING:**

Clean dust on caliper and brake pad with a vacuum dust collector to minimize the hazard of airborne particles or other materials.

### **CAUTION:**

- While removing caliper body, do not depress brake pedal because piston will pop out.
- Do not damage the piston boot.
- If any shim is subject to serious corrosion, replace it with a new one.
- Always replace shim and shim cover as a set when replacing brake pads.
- Keep rotor free from grease and brake fluid.
- Burnish the brake contact surface after refinishing or replacing rotors, after replacing pads, or if a soft pedal occurs at very low mileage. Refer to <u>BR-40</u>, "<u>Brake Burnishing</u>".

# Disassembly and Assembly

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### DISASSEMBLY

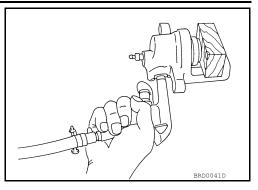
- 1. Remove the caliper body from the torque member. Refer to <u>BR-41, "Removal and Installation of Brake</u> Caliper and Disc Rotor".
- 2. Remove the sliding pins and boots from the torque member.

### < UNIT DISASSEMBLY AND ASSEMBLY >

 Place a wooden block in the cylinder body and blow air into the hose connection hole to remove the piston and piston boot as shown.

#### **WARNING:**

Do not get your fingers caught between the piston and wooden block.



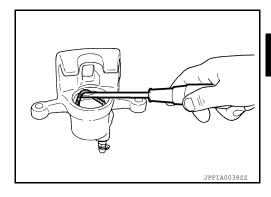
4. Remove the piston boot from the piston.

### **CAUTION:**

Do not reuse piston boot.

Remove piston seal from cylinder body, using a suitable tool. CAUTION:

Be careful not to damage cylinder body inner wall.



Remove the bleed valve and cap.

### CALIPER INSPECTION

Cylinder Body

Check inside surface of cylinder for score, rust wear, damage or foreign materials. If any of the above conditions are observed, replace cylinder body.

Minor damage from rust or foreign materials may be eliminated by polishing surface with a fine emery paper.
 Replace cylinder body if necessary.

#### CAUTION:

Use new brake fluid for cleaning. Do not use mineral oils such as gasoline or kerosene.

**Torque Member** 

Check the torque member for wear, cracks, and damage. If damage or deformation is present, replace the torque member.

Pistor

Check the piston for score, rust, wear, damage or presence of foreign materials. Replace if any of the above conditions are observed.

### **CAUTION:**

Piston sliding surface is plated, do not polish with emery paper even if rust or foreign materials are stuck to sliding surface.

Sliding Pins and Sliding Pin Boots

Check the sliding pins and sliding pin boots for wear, damage, and cracks. If damage or deformation is present, replace the affected part.

### **ASSEMBLY**

### **CAUTION:**

Use NISSAN Rubber Grease when assembling.

1. Install the bleed valve and cap.

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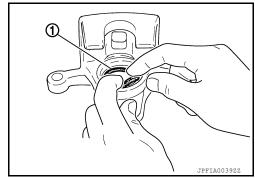
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### < UNIT DISASSEMBLY AND ASSEMBLY >

 Apply rubber grease to the new piston seal (1) and insert the new piston seal (1) into the groove on the cylinder body.
 CAUTION:

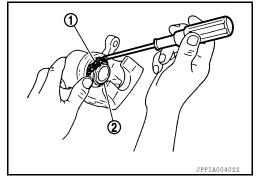
Do not reuse piston seal.



3. Apply rubber grease to the new piston boot (1). Cover the piston end (2) with the piston boot (1), and then install the cylinder side lip on the piston boot (1) securely into the groove on the cylinder body.

### **CAUTION:**

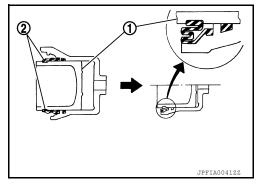
- · Do not reuse piston boot.
- Press pistons in evenly and vary the pressing points to prevent the cylinder inner wall from being damaged.



4. Install the piston (1) into the cylinder body and insert the piston boot (2) side lip into the piston groove as shown.

# **CAUTION:**

Press pistons in evenly and vary the pressing points to prevent the cylinder inner wall from being damaged.



- 5. Apply rubber grease to the sliding pin boots, then install the sliding pins and sliding pin boots on the torque member.
- 6. Install the caliper body on the torque member. Refer to <u>BR-41, "Removal and Installation of Brake Caliper and Disc Rotor"</u>.

# **SERVICE DATA AND SPECIFICATIONS (SDS)**

< SERVICE DATA AND SPECIFICATIONS (SDS)

# SERVICE DATA AND SPECIFICATIONS (SDS)

# SERVICE DATA AND SPECIFICATIONS (SDS)

# **General Specification**

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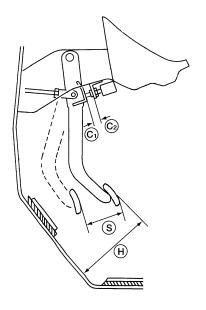
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Unit: mm (in)

Front brake	Brake model	CLZ33VB
	Rotor outer diameter × thickness	296 × 28 (11.654 × 1.102)
	Pad length x width x thickness	140 x 50.5 x 10.0 (5.512 x 1.988 x 0.394)
	Cylinder bore diameter (each)	46.4 (1.83)
Rear brake	Brake model	CLZ14VA
	Rotor outer diameter × thickness	286 × 18.0 (11.260 × 0.709)
	Pad length × width × thickness	87.6 × 34 × 11.0 (3.449 × 1.339 × 0.433)
	Cylinder bore diameter	38.1 (1.50)
Control valve	Valve model	Electric brake force distribution
Brake booster	Booster model	C215T
	Diaphragm diameter	215 (8.465)
Recommended brake fluid		Refer to MA-12, "Fluids and Lubricants".

Brake Pedal

Unit: mm (in)



AWFIA0557ZZ

Pedal free height (H)		174.7 (6.88)
		182.1 (7.17)
Pedal full stroke (S)		153 (6.02)
Clearance between pedal bracket (C1) and threaded end of stop lamp switch and brake pedal position switch (C2)		0.74 - 1.96 (0.029 - 0.077)

Revision: August 2014 BR-53 2015 Xterra

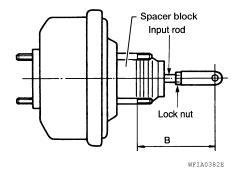
# **SERVICE DATA AND SPECIFICATIONS (SDS)**

< SERVICE DATA AND SPECIFICATIONS (SDS)

Input rod installation length (B)

**Brake Booster** INFOID:0000000011069912

Unit: mm (in)



**Check Valve** INFOID:0000000011069913

Vacuum leakage [at vacuum of -66.7 kPa(-500 mmHg, -19.69 inHg)]  Within 1.3 kPa (10 mmHg, 0.39 inHg) of vacuum for 15 seconds	Vacuum leakage [at vacuum of -66.7 kPa(-500 mmHg, -19.69 inHg)]	Within 1.3 kPa (10 mmHg, 0.39 inHg) of vacuum for 15 seconds
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Front Disc Brake INFOID:0000000011069914

Unit: mm (in)

145 - 152 (5.71 - 5.98)

Brake model		CLZ33VB
Brake pad	Standard thickness (new)	10.0 (0.394)
	Minimum thickness	2.0 (0.079)
Disc rotor	Standard thickness (new)	28.0 (1.102)
	Minimum thickness	26.0 (1.024)
	Maximum uneven wear (measured at 8 positions)	0.015 (0.0006)
	Runout limit (with it attached to the vehicle)	0.05 (0.0020)

Rear Disc Brake INFOID:0000000011069915

Unit: mm (in)

Brake model		CLZ14VA
Brake pad	Standard thickness (new)	11.0 (0.433)
	Minimum thickness	2.0 (0.079)
Disc rotor	Standard thickness (new)	18.0 (0.709)
	Minimum thickness	16.0 (0.630)
	Maximum uneven wear (measured at 8 positions)	0.015 (0.0006)
	Runout limit (with it attached to the vehicle)	0.05 (0.0020)